

G 6764993

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

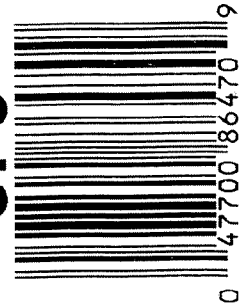
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764993

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764993

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	S.P.D.
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-19-08	S.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES		6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BT
542	APPLY COATINGS (BARREL ACTION)		6-26	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/3/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

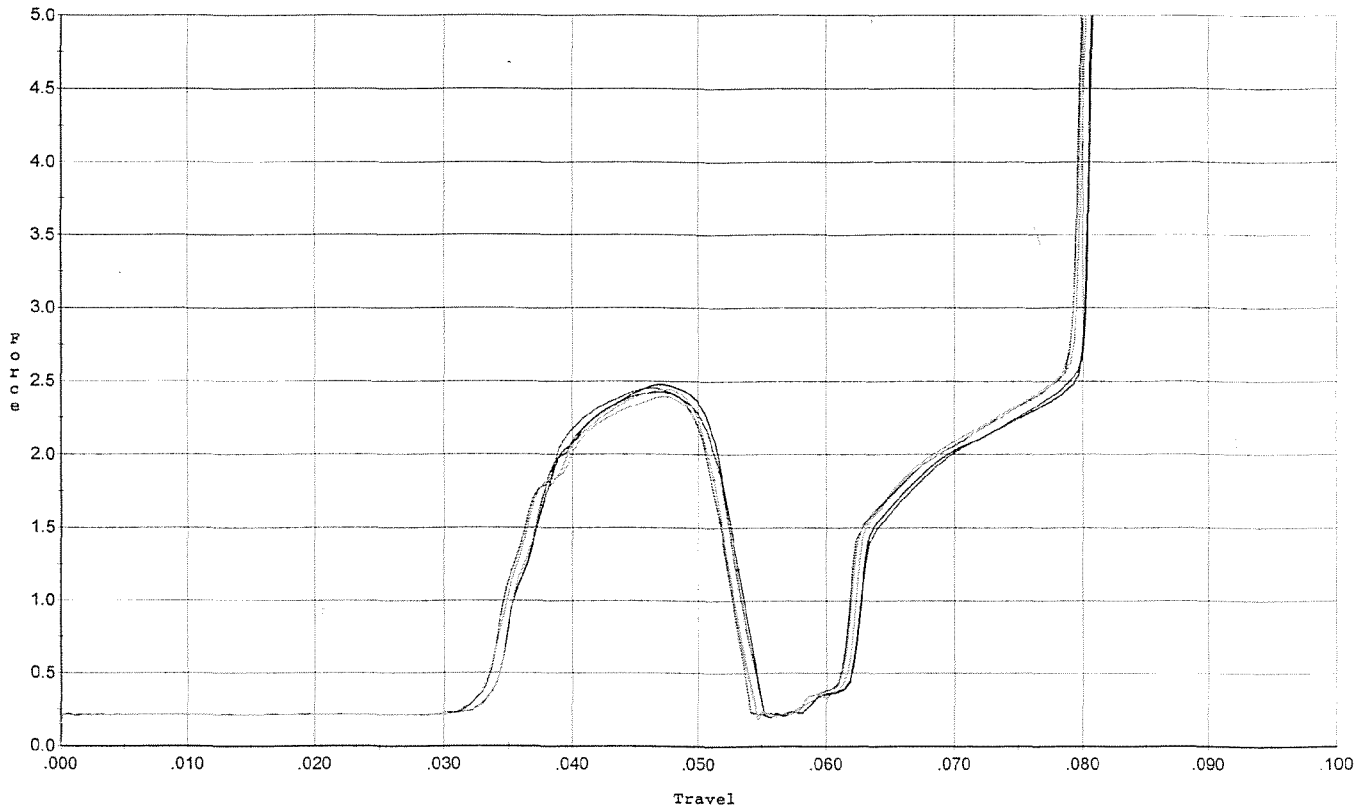
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5</u> <u>5</u>	7/16/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7/3/08	SPD
	K) ASSEMBLE SWIVEL STUDS		8-27-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7/16/08	MED
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-10-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-27-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u> <u>2.32</u> <u>2.39</u> <u>2.31</u> <u>2.26</u>	7/10/08	Fm
	C) FUNCTION		8-27-08	BSN
690	PACK		9-3-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



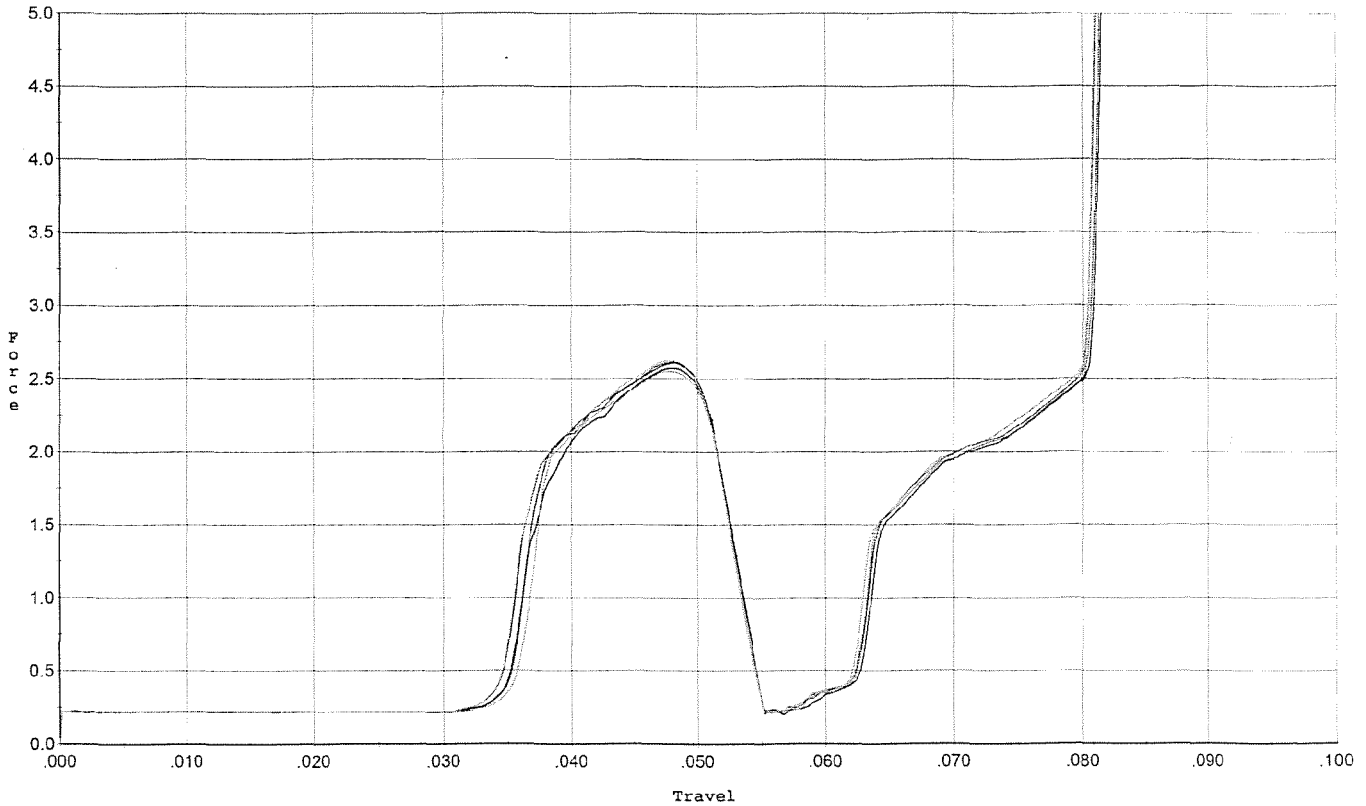
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.052	0.034	0.035	0.044		Set Trigger
2	2.474	0.053	0.034	0.035	0.045		Set Trigger
3	2.452	0.052	0.033	0.034	0.044		Set Trigger
4	2.394	0.051	0.034	0.035	0.042		Set Trigger
5	2.444	0.051	0.033	0.034	0.043		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



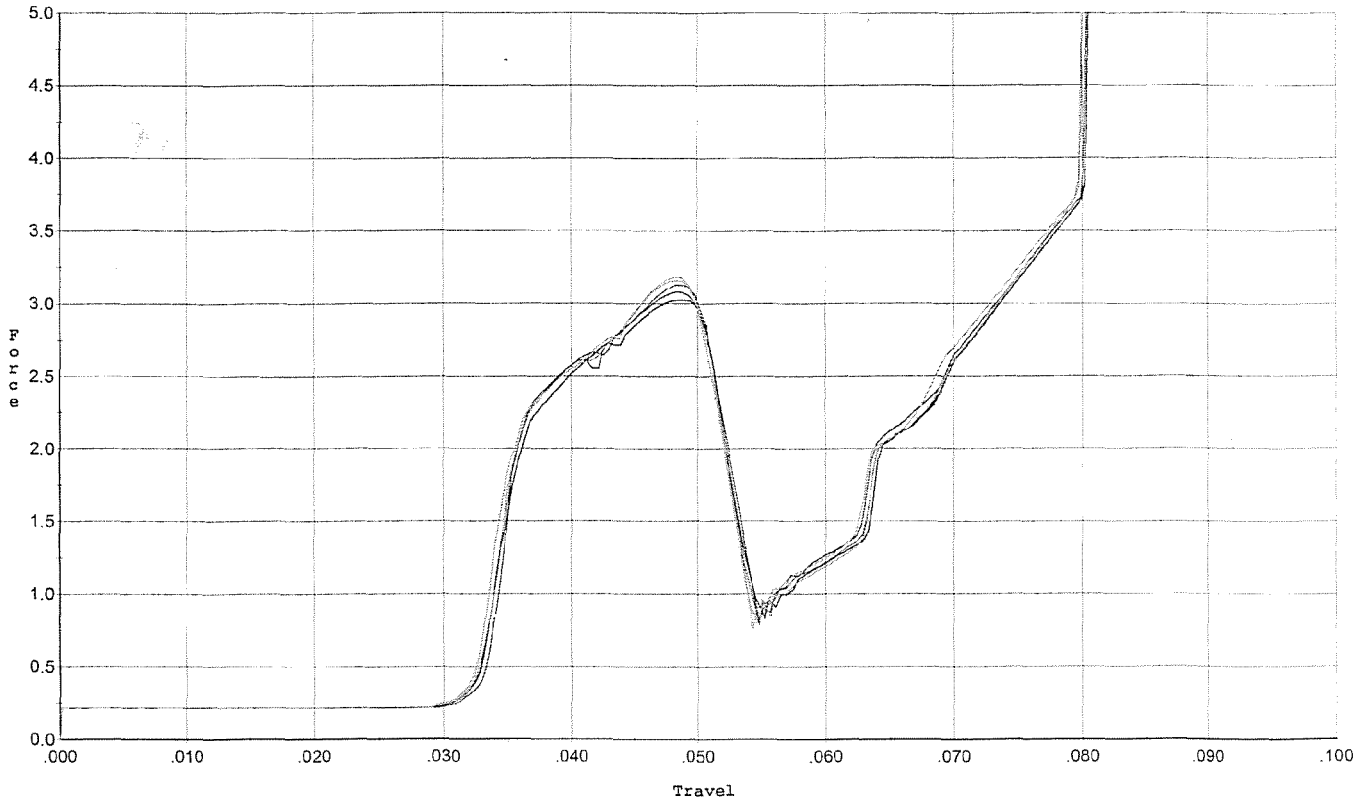
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.611	0.051	0.035	0.036	0.044		Set Trigger
2	2.572	0.053	0.035	0.035	0.045		Set Trigger
3	2.614	0.051	0.034	0.035	0.045		Set Trigger
4	2.626	0.051	0.035	0.035	0.043		Set Trigger
5	2.551	0.051	0.034	0.035	0.045		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



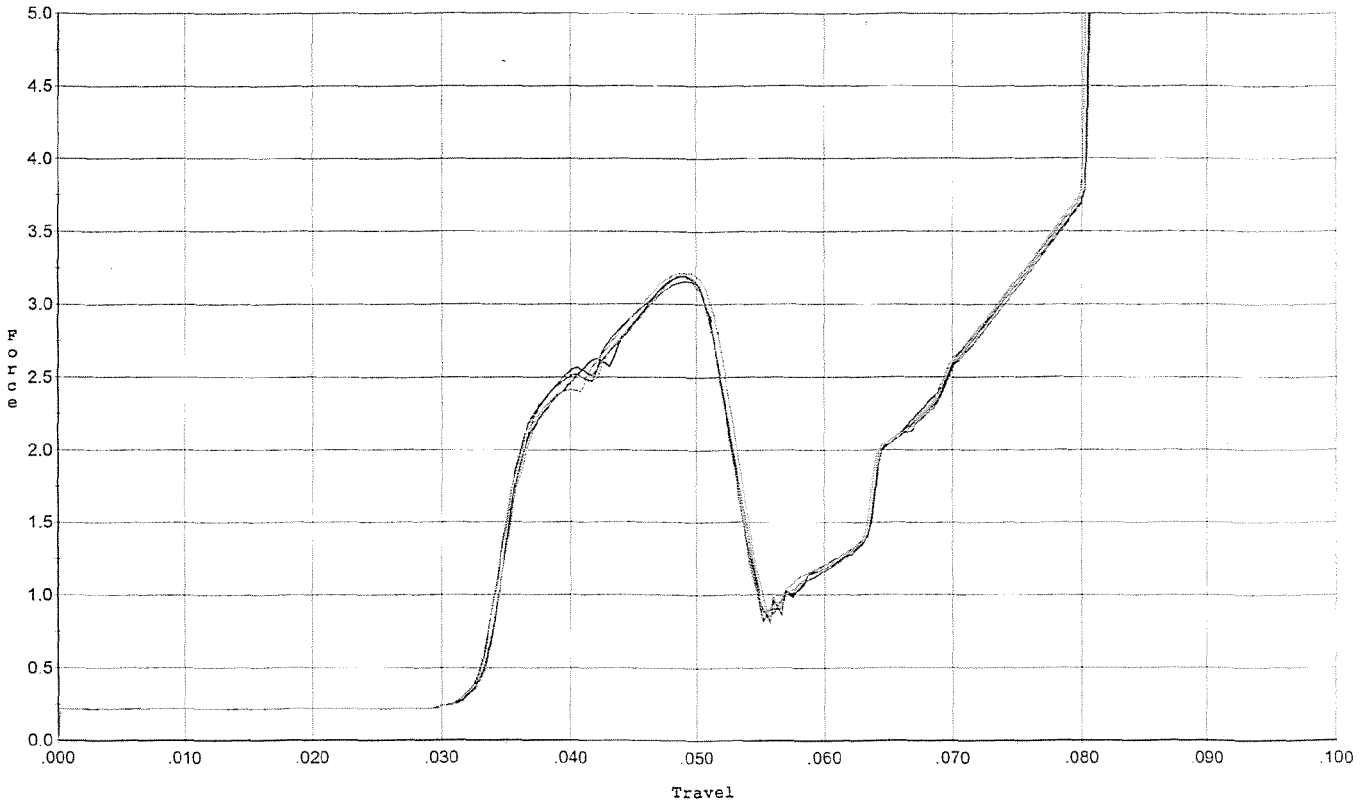
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.053	0.033	0.034	0.056		Set Trigger
2	3.026	0.051	0.033	0.034	0.053		Set Trigger
3	3.128	0.051	0.033	0.034	0.054		Set Trigger
4	3.183	0.051	0.032	0.033	0.056		Set Trigger
5	3.158	0.051	0.032	0.033	0.055		Set Trigger

AVG 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



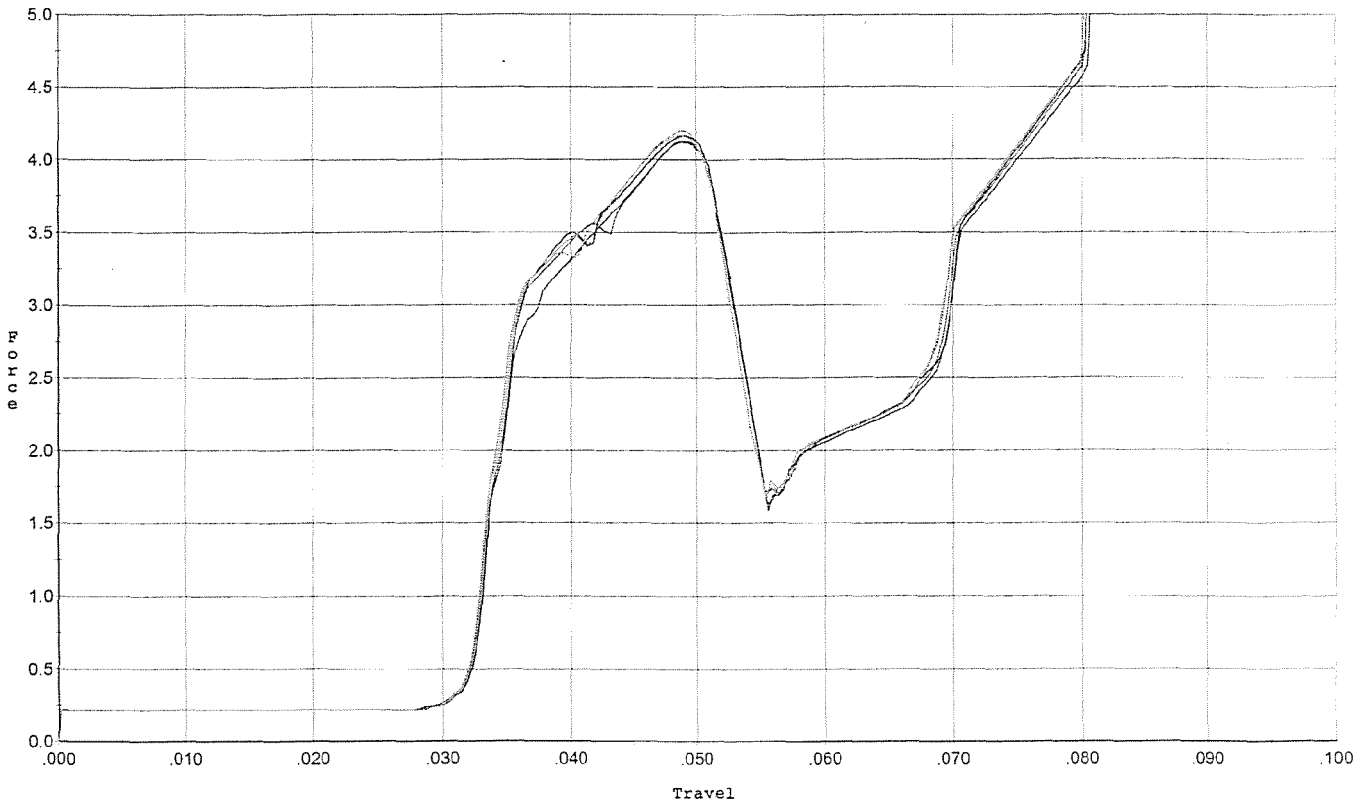
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.196	0.051	0.033	0.033	0.055		Set Trigger
2	3.192	0.051	0.033	0.034	0.054		Set Trigger
3	3.156	0.051	0.033	0.034	0.054		Set Trigger
4	3.214	0.051	0.033	0.033	0.055		Set Trigger
5	3.213	0.052	0.033	0.034	0.055		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



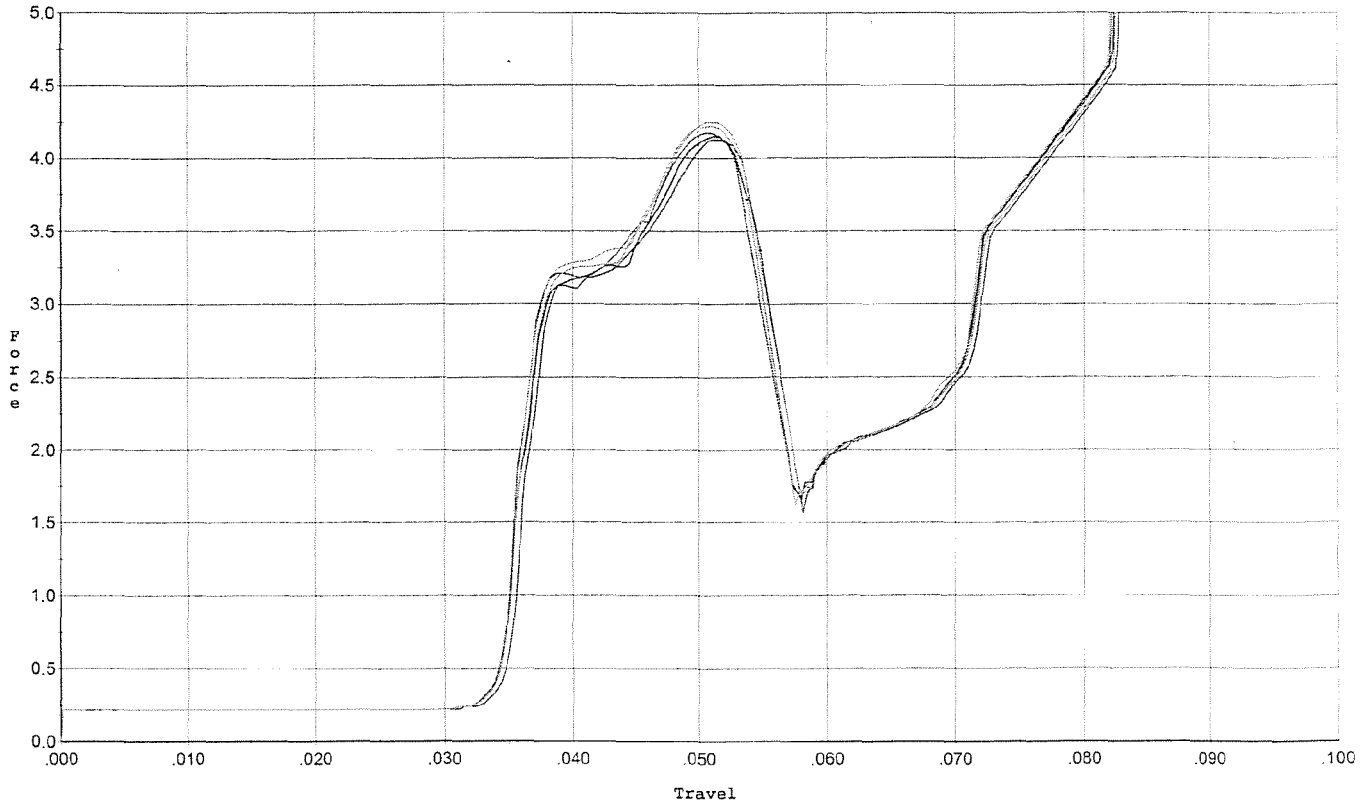
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.053	0.032	0.032	0.076		Set Trigger
2	4.165	0.053	0.032	0.032	0.077		Set Trigger
3	4.130	0.051	0.032	0.032	0.073		Set Trigger
4	4.169	0.051	0.032	0.032	0.074		Set Trigger
5	4.196	0.051	0.032	0.032	0.075		Set Trigger

AVG 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



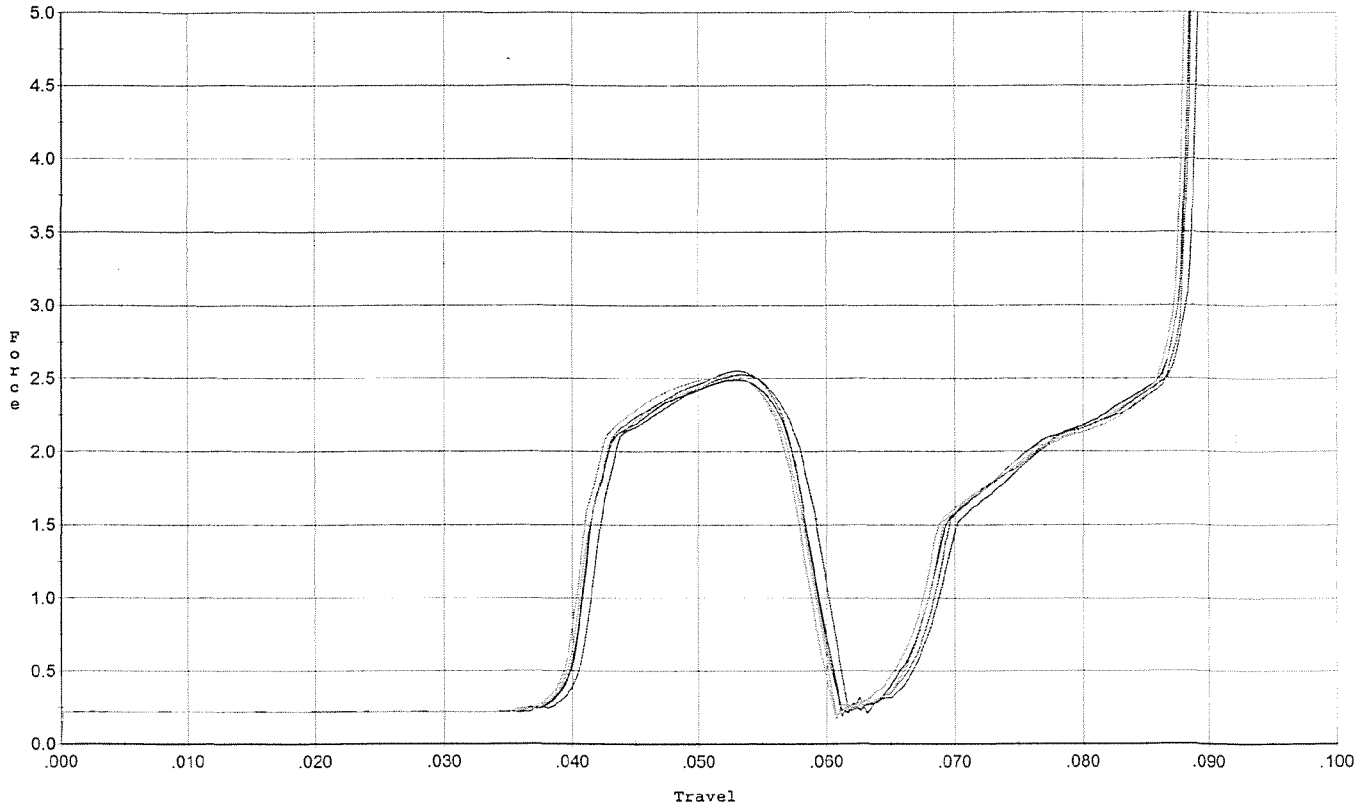
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.055	0.034	0.032	0.076		Set Trigger
2	4.151	0.054	0.034	0.032	0.075		Set Trigger
3	4.174	0.053	0.034	0.032	0.074		Set Trigger
4	4.222	0.054	0.034	0.032	0.077		Set Trigger
5	4.250	0.055	0.034	0.032	0.080		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



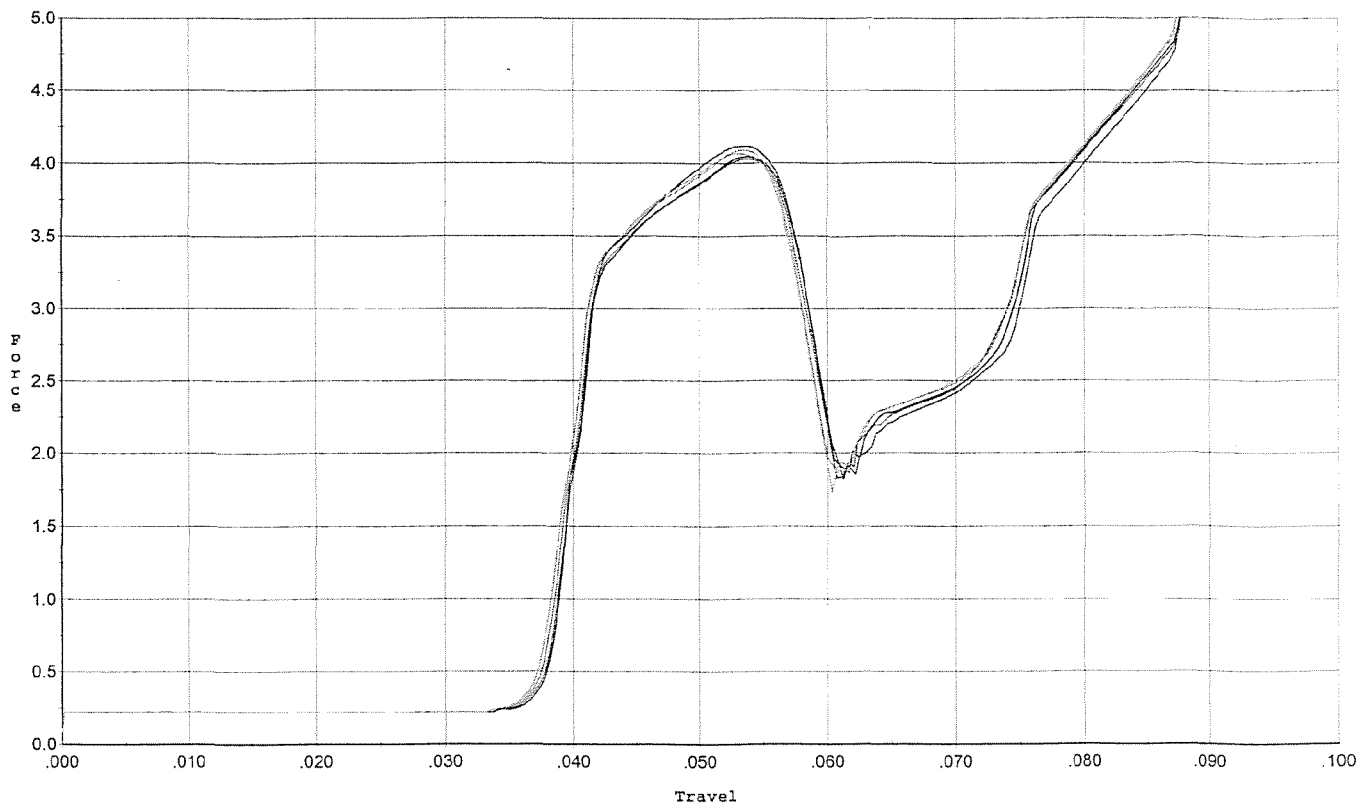
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.059	0.040	0.037	0.049		Set Trigger
2	2.487	0.058	0.039	0.037	0.048		Set Trigger
3	2.550	0.058	0.039	0.037	0.049		Set Trigger
4	2.496	0.058	0.039	0.037	0.049		Set Trigger
5	2.524	0.057	0.039	0.037	0.049		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/17/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.058	0.037	0.034	0.079		Set Trigger
2	4.045	0.058	0.037	0.034	0.078		Set Trigger
3	4.031	0.059	0.037	0.034	0.080		Set Trigger
4	4.066	0.058	0.037	0.034	0.079		Set Trigger
5	4.091	0.057	0.037	0.034	0.078		Set Trigger

Avg 4.07