

G6764994

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



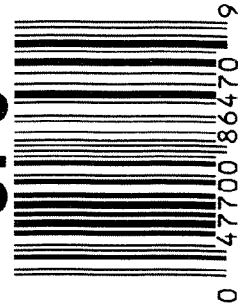
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764994

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66764994

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SP
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SP
472	SERIALIZE BOLT HANDLE		6-30-08	SP
475	DRILL AND TAP SIGHT HOLES		6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BA
542	APPLY COATINGS (BARREL ACTION)		7-13	WMS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

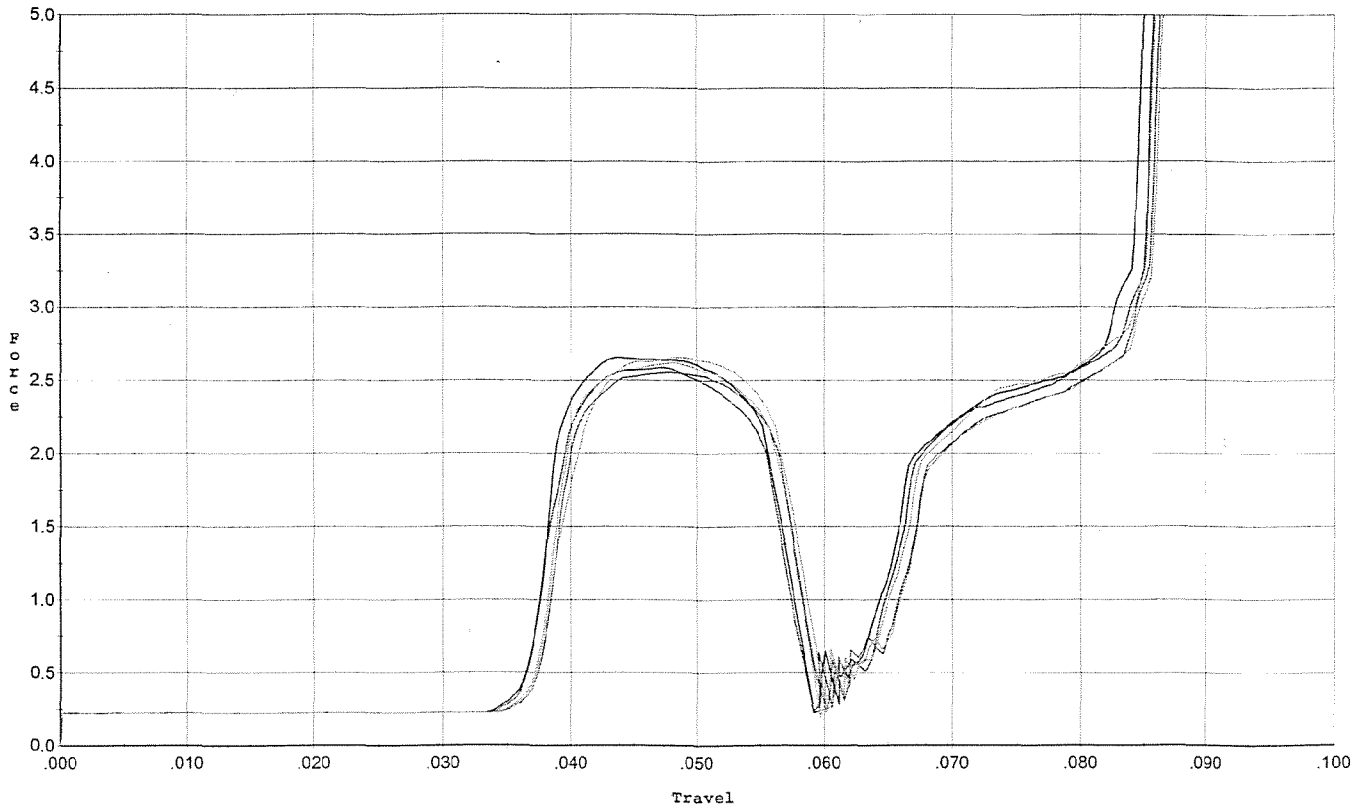
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-2	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-2	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-2	TL
	J) ASSEMBLE STOCK		7-15-08	PSW
	K) ASSEMBLE SWIVEL STUDS		8-4-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-17-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/12/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.68</u> <u>2.60</u> <u>2.57</u> <u>2.47</u>	8-1-08	PSW
	C) FUNCTION		8-4-08	L.P.D.
690	PACK		8/6/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



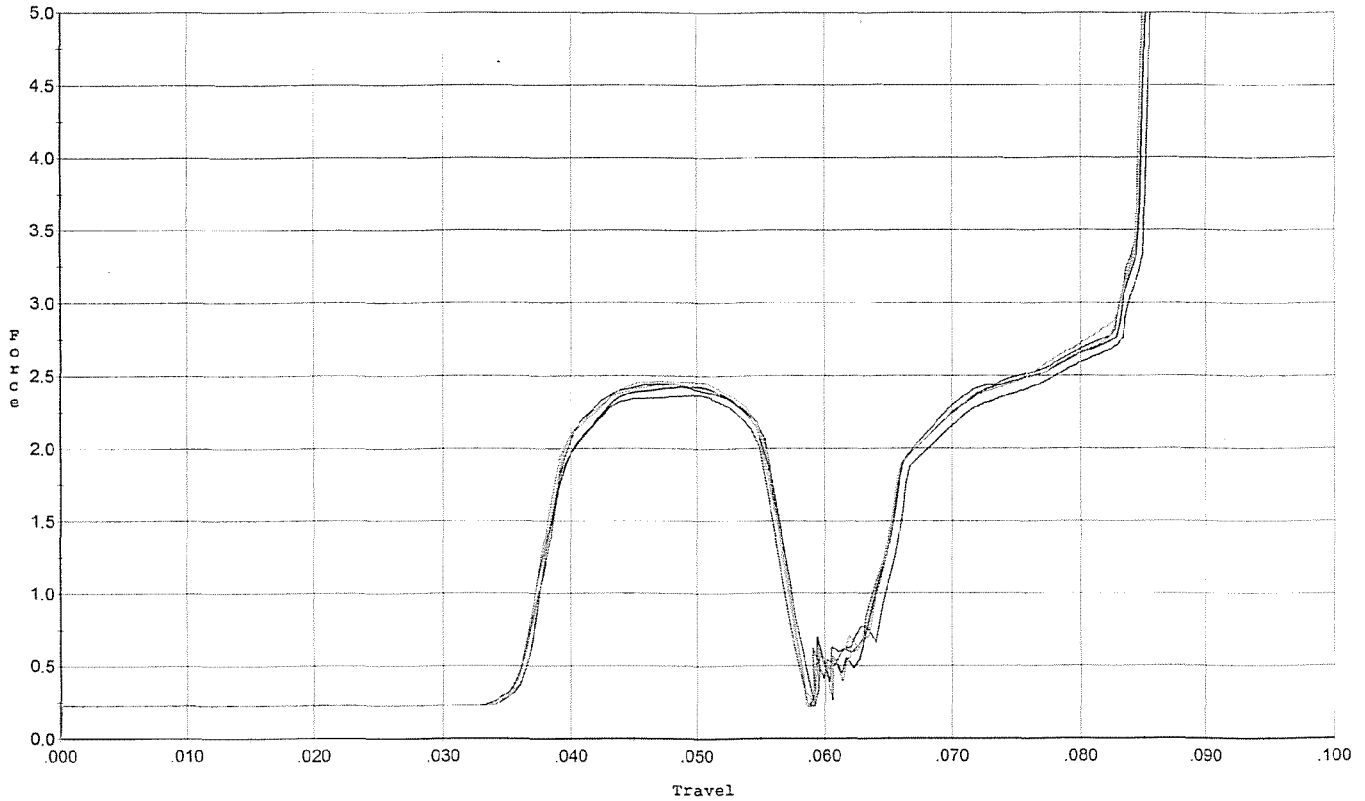
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.586	0.055	0.036	0.036	0.052		Set Trigger
2	2.653	0.057	0.036	0.035	0.055		Set Trigger
3	2.553	0.056	0.037	0.036	0.053		Set Trigger
4	2.622	0.057	0.037	0.036	0.054		Set Trigger
5	2.655	0.058	0.037	0.036	0.055		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



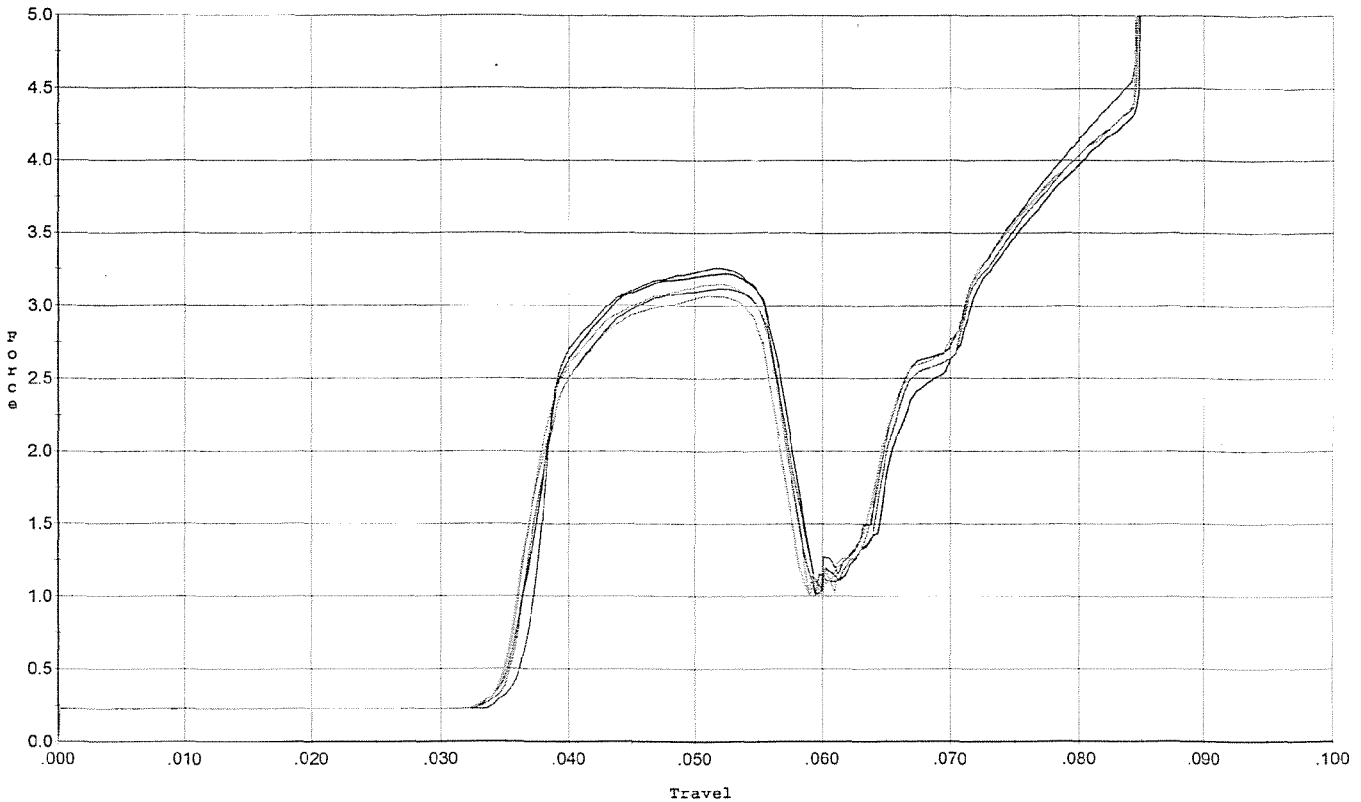
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.055	0.036	0.036	0.050		Set Trigger
2	2.428	0.056	0.036	0.036	0.050		Set Trigger
3	2.369	0.055	0.036	0.036	0.048		Set Trigger
4	2.465	0.055	0.036	0.036	0.051		Set Trigger
5	2.445	0.056	0.036	0.035	0.051		Set Trigger

AVG 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



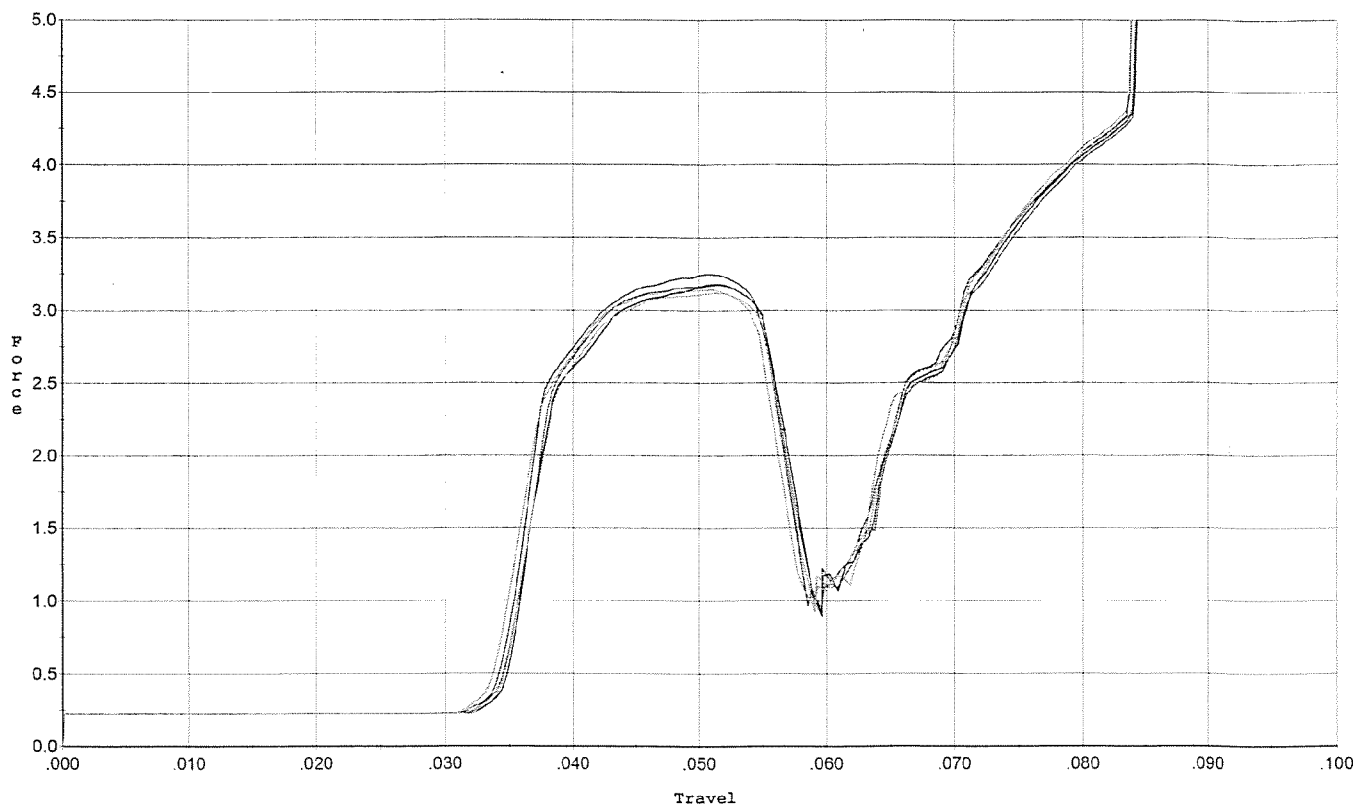
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.258	0.055	0.036	0.034	0.065		Set Trigger
2	3.219	0.057	0.035	0.034	0.068		Set Trigger
3	3.115	0.056	0.035	0.034	0.064		Set Trigger
4	3.147	0.056	0.035	0.034	0.066		Set Trigger
5	3.066	0.055	0.034	0.034	0.063		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



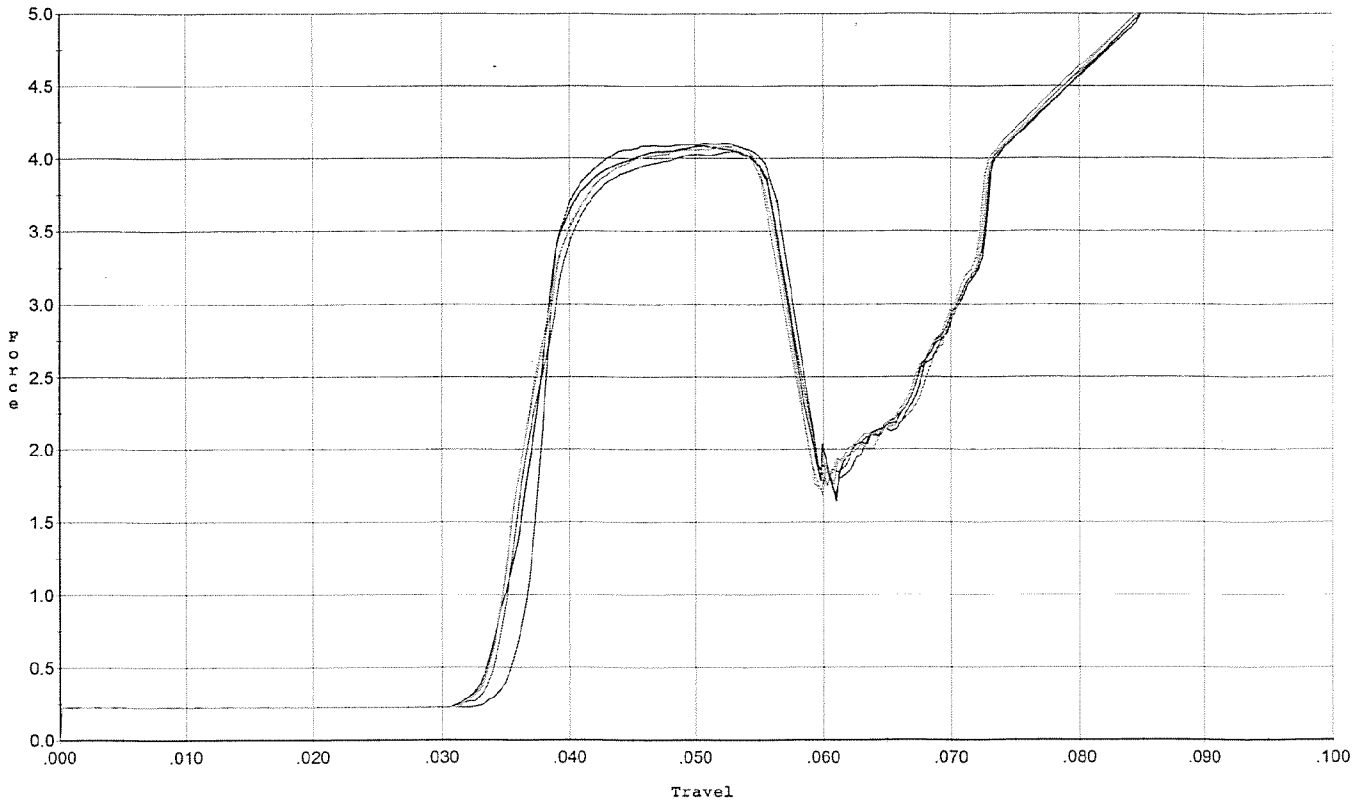
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.248	0.055	0.034	0.033	0.068		Set Trigger
2	3.174	0.057	0.034	0.034	0.067		Set Trigger
3	3.182	0.055	0.034	0.034	0.066		Set Trigger
4	3.122	0.055	0.034	0.034	0.065		Set Trigger
5	3.142	0.055	0.033	0.034	0.066		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



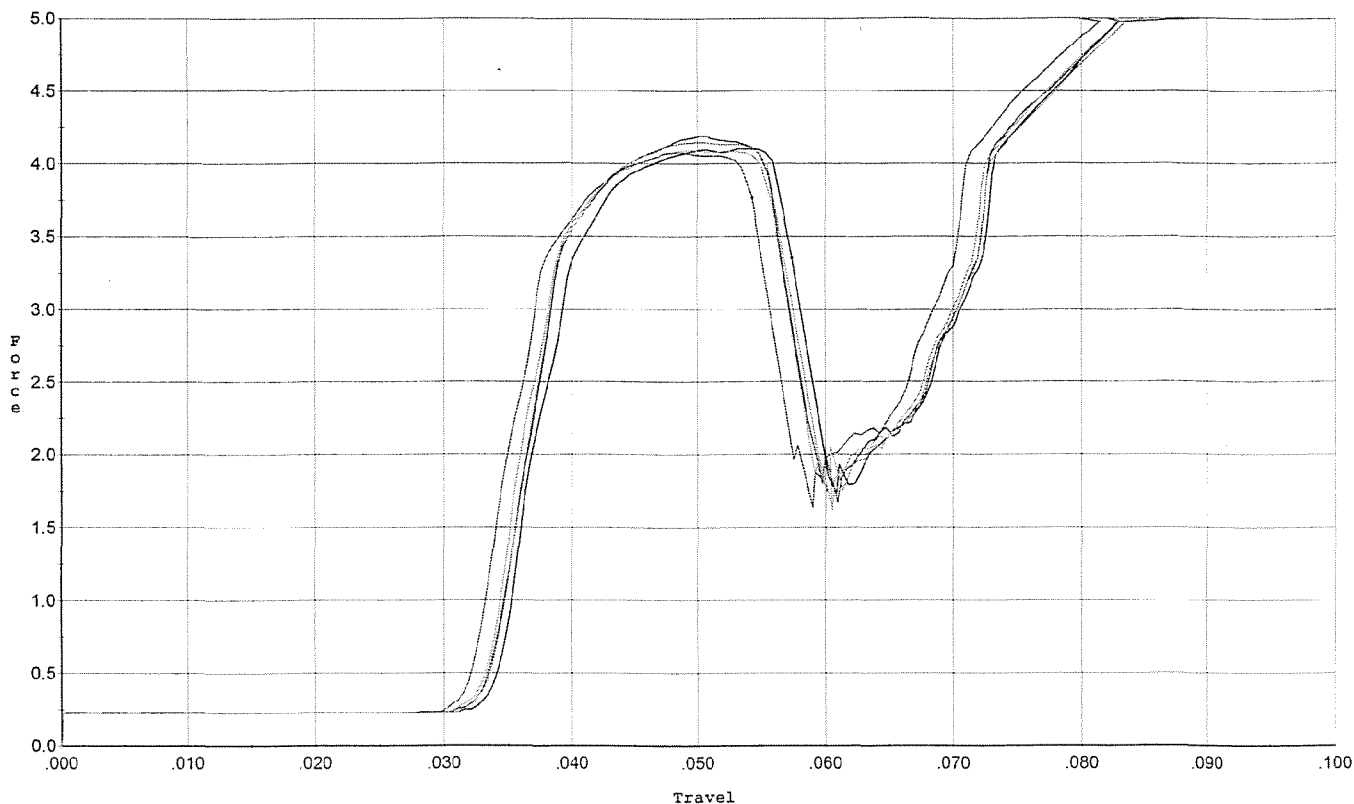
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.056	0.035	0.032	0.086		Set Trigger
2	4.088	0.056	0.033	0.032	0.086		Set Trigger
3	4.047	0.056	0.033	0.033	0.085		Set Trigger
4	4.082	0.056	0.033	0.032	0.087		Set Trigger
5	4.079	0.055	0.033	0.033	0.085		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



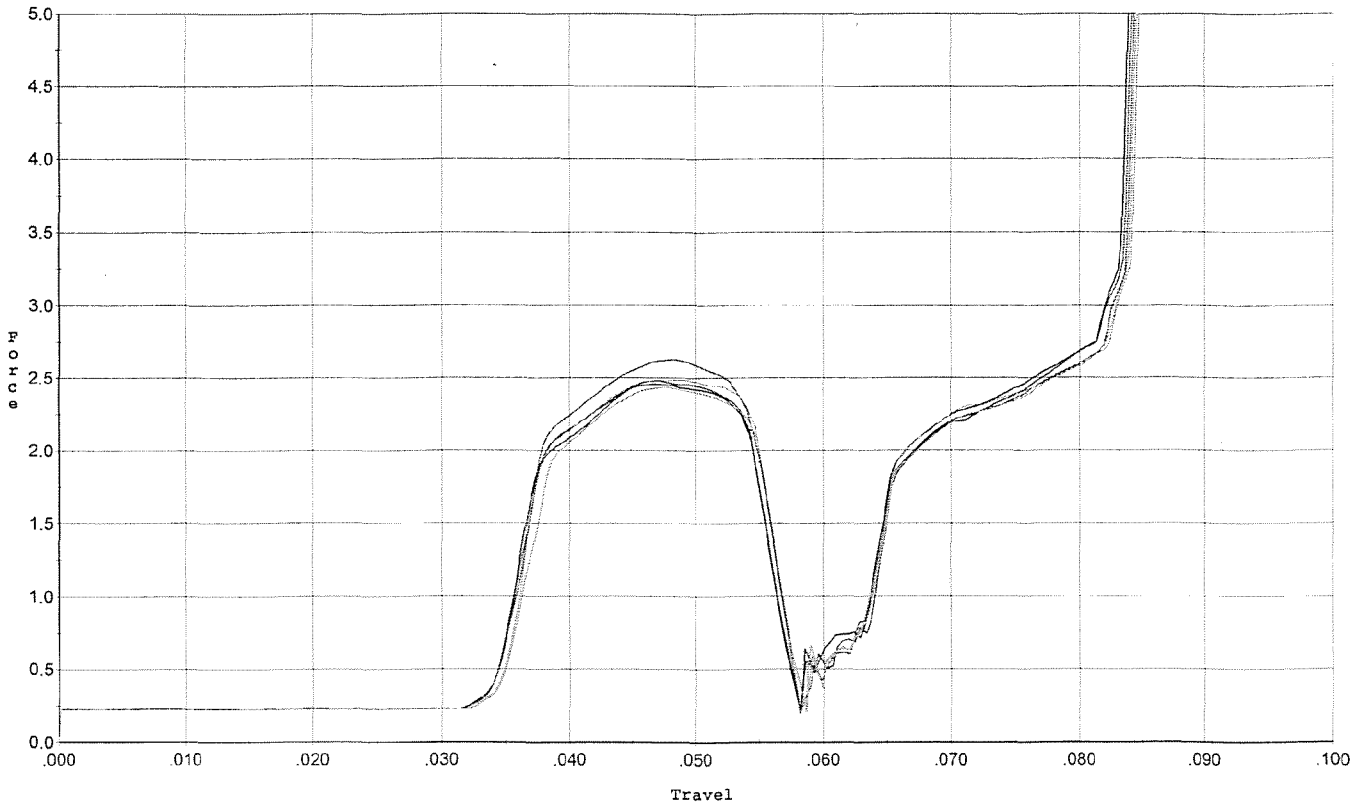
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.056	0.033	0.032	0.087		Set Trigger
2	4.101	0.057	0.034	0.032	0.089		Set Trigger
3	4.074	0.054	0.032	0.032	0.085		Set Trigger
4	4.091	0.056	0.033	0.032	0.088		Set Trigger
5	4.146	0.057	0.033	0.032	0.091		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



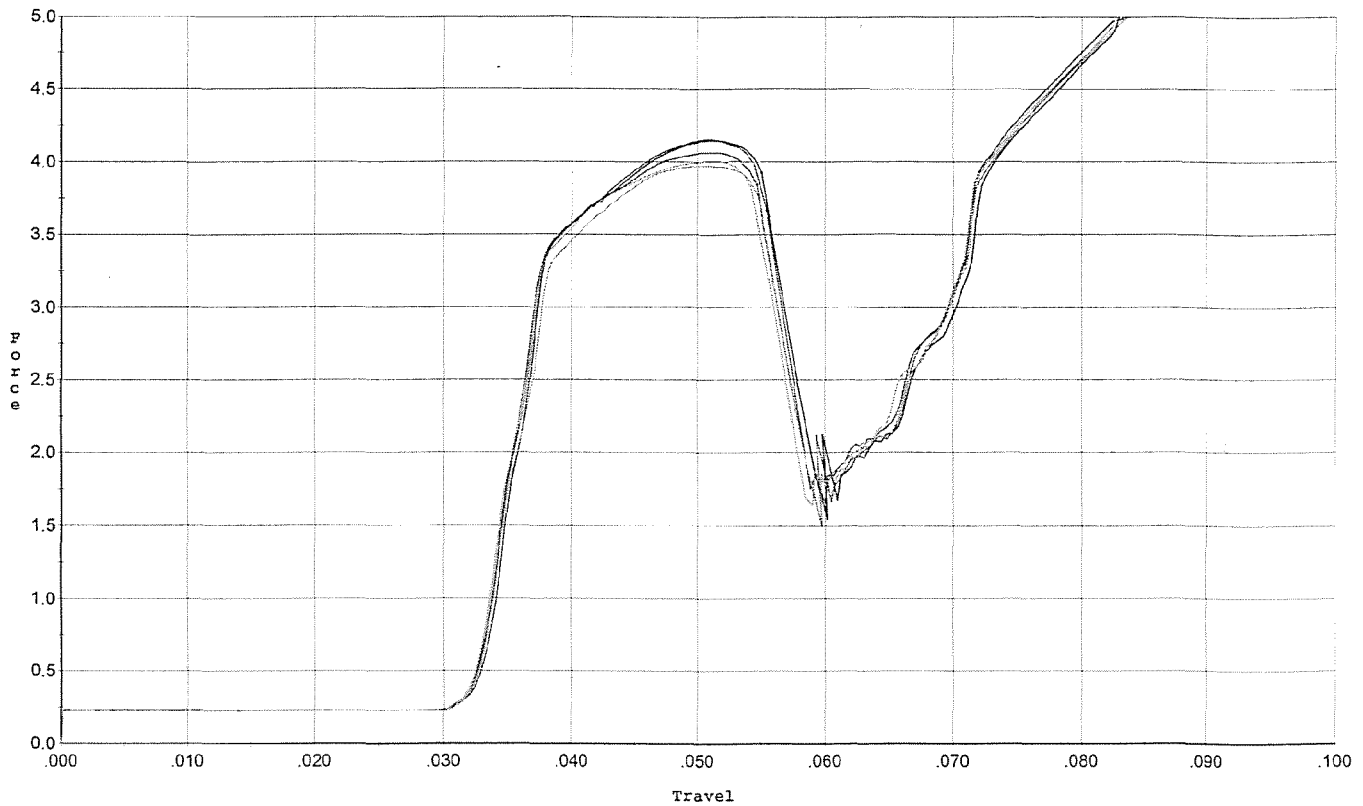
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.054	0.034	0.035	0.051		Set Trigger
2	2.455	0.054	0.034	0.035	0.051		Set Trigger
3	2.625	0.055	0.034	0.035	0.054		Set Trigger
4	2.485	0.055	0.034	0.035	0.052		Set Trigger
5	2.439	0.055	0.034	0.035	0.051		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.157	0.055	0.032	0.032	0.089		Set Trigger
2	4.147	0.055	0.032	0.032	0.087		Set Trigger
3	4.060	0.055	0.032	0.032	0.085		Set Trigger
4	4.010	0.056	0.032	0.032	0.087		Set Trigger
5	3.970	0.055	0.032	0.032	0.084		Set Trigger

Avg 4.06