

G6765000

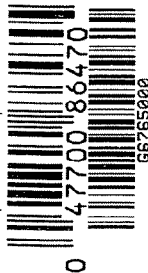
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



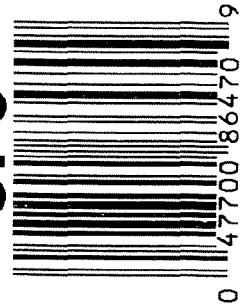
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6765000

UPC

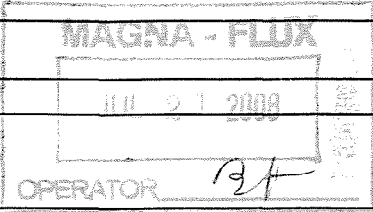


BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6765000

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSA
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	A.P.D.
460	CHECK HEADSPACE		7-15-08	A.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RT
472	SERIALIZE BOLT HANDLE		7-16-08	RT
475	DRILL AND TAP SIGHT HOLES		7-17-08	SP
480	MAGNAFLUX BBL ACTION		7/21/08	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	BSW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	BSW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	BSW
	D) OIL FIRING PIN ASSEMBLY		7-31-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-4	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6</u>	8-4	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8-4	TC
	J) ASSEMBLE STOCK		7-31-08	PSN
	K) ASSEMBLE SWIVEL STUDS		8-5-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-5-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-1-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-5-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>253</u> <u>251</u> <u>245</u> <u>248</u> <u>250</u>	8-4-08	PSN
	C) FUNCTION		8-5-08	L.P.D.
690	PACK		8/7/08	FM

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-24-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.68	2.63		2.43	
PULL #2	2.62	2.51		2.41	
PULL #3	2.63	2.70		2.35	
PULL #4	2.53	2.57		2.39	
PULL #5	2.50	2.55		2.39	
TOTAL	1296	1296		1197	
AVERAGE	2.59	2.59		2.39	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.27		
PULL #2	3.11	3.21		
PULL #3	3.03	3.27		
PULL #4	3.10	3.22		
PULL #5	3.10	3.18		
TOTAL	1540	1615		
AVERAGE	3.08	3.23		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.16	4.37		4.14
PULL #2	4.27	4.35		4.27
PULL #3	4.18	4.27		4.31
PULL #4	4.39	4.23		4.22
PULL #5	4.18	4.19		4.36
TOTAL	2118	2141		2130
AVERAGE	4.23	4.28		4.26