

G676 5003



No. 2-153L-3
UPC 10337

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

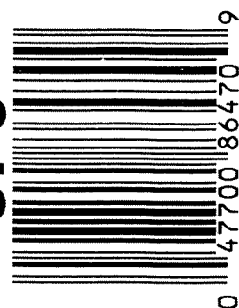
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765003

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6765003

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-19-08	SPD
430	ASSEMBLE TO STOCK		6-19-08	SP
440	PROOF		6-19-08	SD
460	CHECK HEADSPACE		6-19-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-19-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES	7000 WMS	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24-08	RT
542	APPLY COATINGS (BARREL ACTION)		6-26	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/27/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/27/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/27/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/2/08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

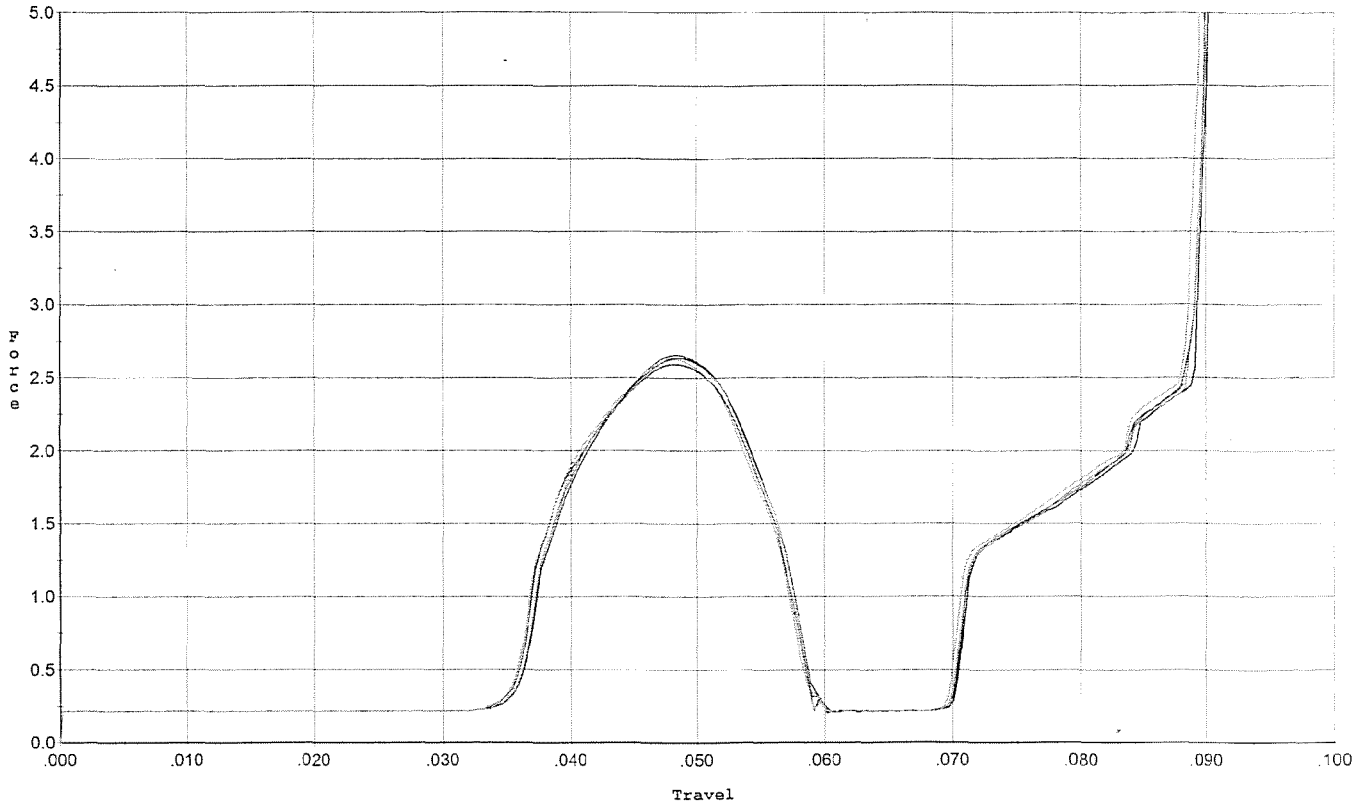
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5</u> <u>5</u>	7-22	TK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	7-22	TK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-22	TK
	J) ASSEMBLE STOCK		7/2/08	P.P.D.
	K) ASSEMBLE SWIVEL STUDS		7-28-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		—	
	M) IRON SIGHT ALIGNMENT		—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		—	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-3-08	DRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-3-08	SD
670	FINAL INSPECTION A) HEADSPACE		7-28-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.32</u> <u>2.24</u> <u>2.29</u> <u>2.37</u>	7-11-08	SD
	C) FUNCTION		7-28-08	RTZ
690	PACK		7/29/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



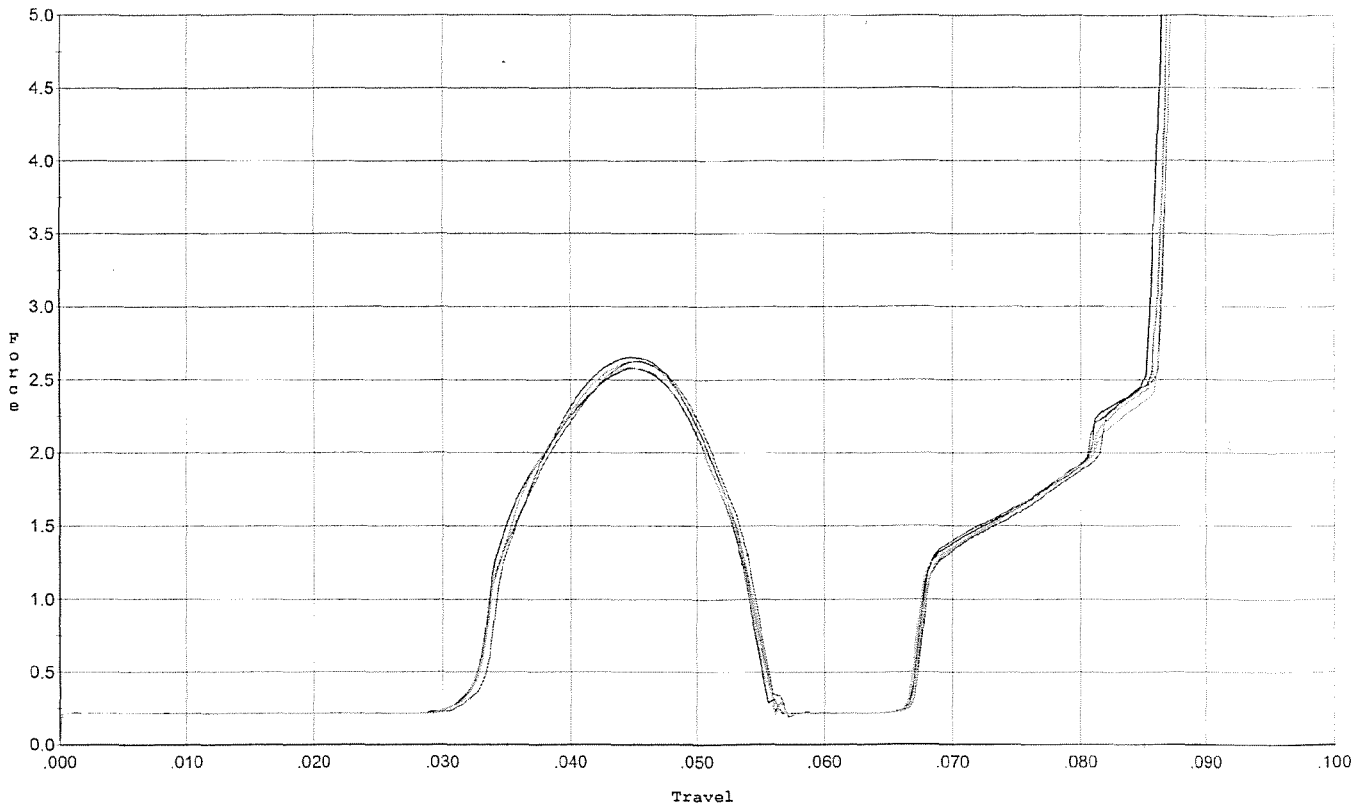
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.058	0.036	0.038	0.052		Set Trigger
2	2.636	0.057	0.036	0.039	0.051		Set Trigger
3	2.655	0.057	0.036	0.038	0.051		Set Trigger
4	2.623	0.056	0.035	0.038	0.051		Set Trigger
5	2.628	0.057	0.036	0.038	0.051		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



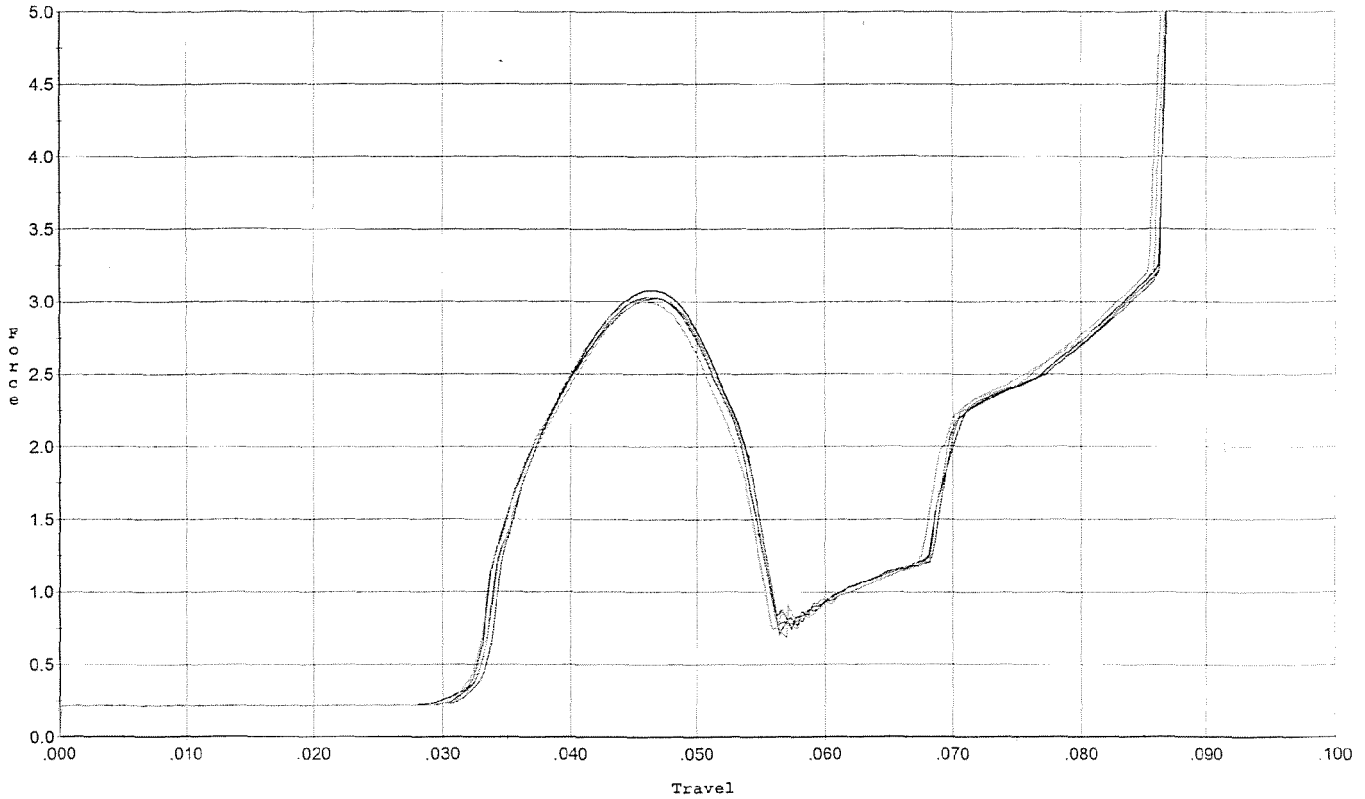
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.655	0.053	0.033	0.038	0.050		Set Trigger
2	2.578	0.054	0.032	0.038	0.050		Set Trigger
3	2.626	0.054	0.033	0.038	0.050		Set Trigger
4	2.583	0.053	0.033	0.038	0.049		Set Trigger
5	2.626	0.055	0.032	0.038	0.051		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



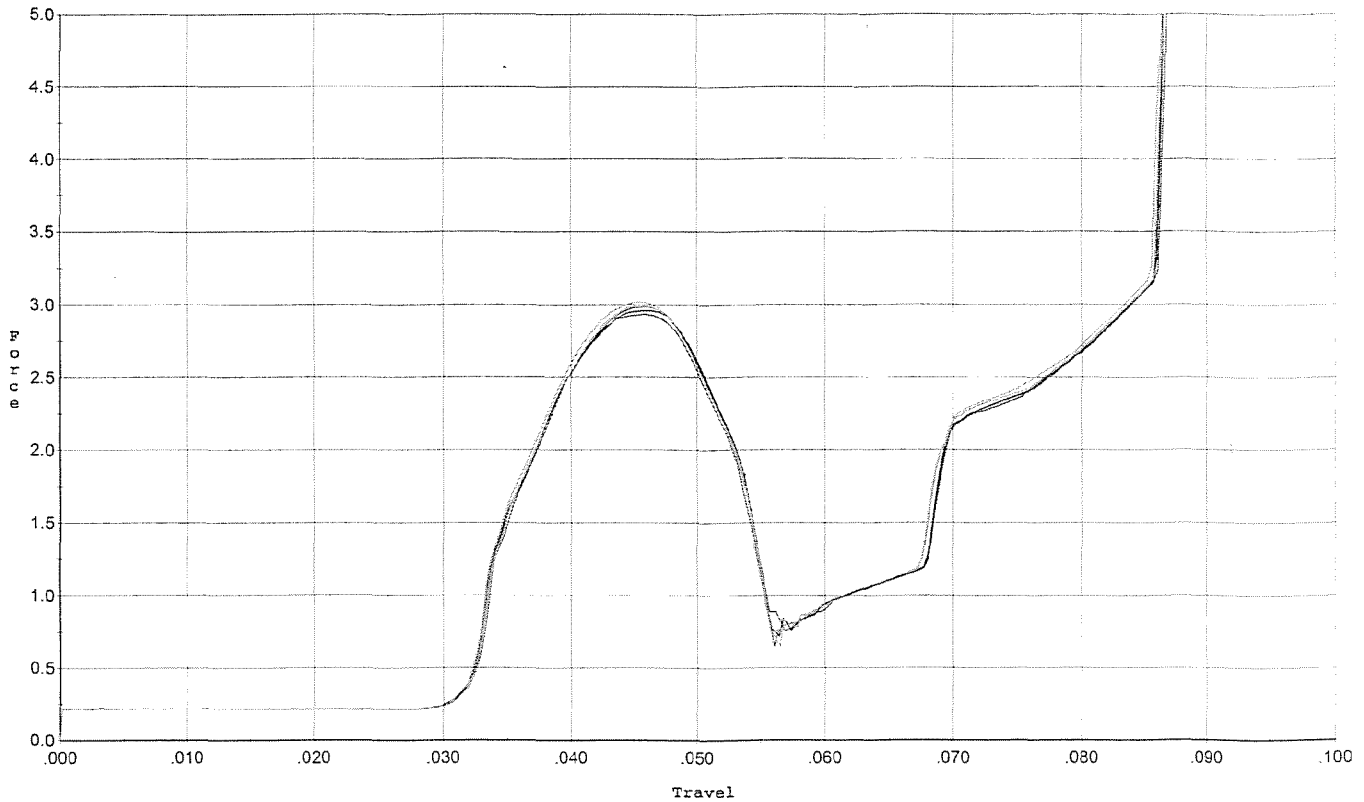
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.030	0.055	0.032	0.037	0.059		Set Trigger
2	3.078	0.054	0.033	0.037	0.059		Set Trigger
3	3.026	0.054	0.033	0.037	0.058		Set Trigger
4	3.034	0.054	0.033	0.037	0.058		Set Trigger
5	2.999	0.054	0.032	0.037	0.057		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



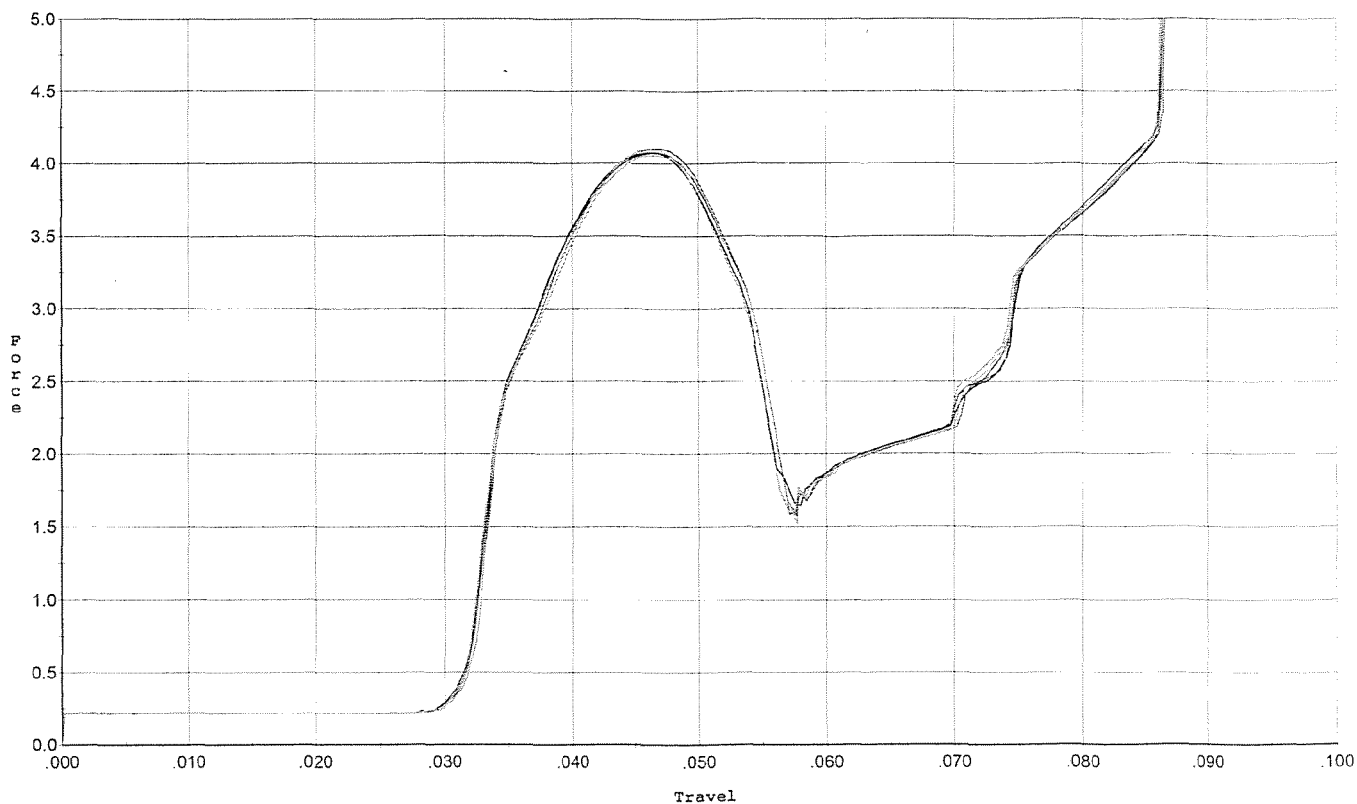
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.988	0.054	0.032	0.037	0.057		Set Trigger
2	2.958	0.054	0.032	0.037	0.057		Set Trigger
3	2.931	0.054	0.032	0.037	0.057		Set Trigger
4	2.998	0.054	0.032	0.037	0.057		Set Trigger
5	3.019	0.054	0.032	0.037	0.058		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



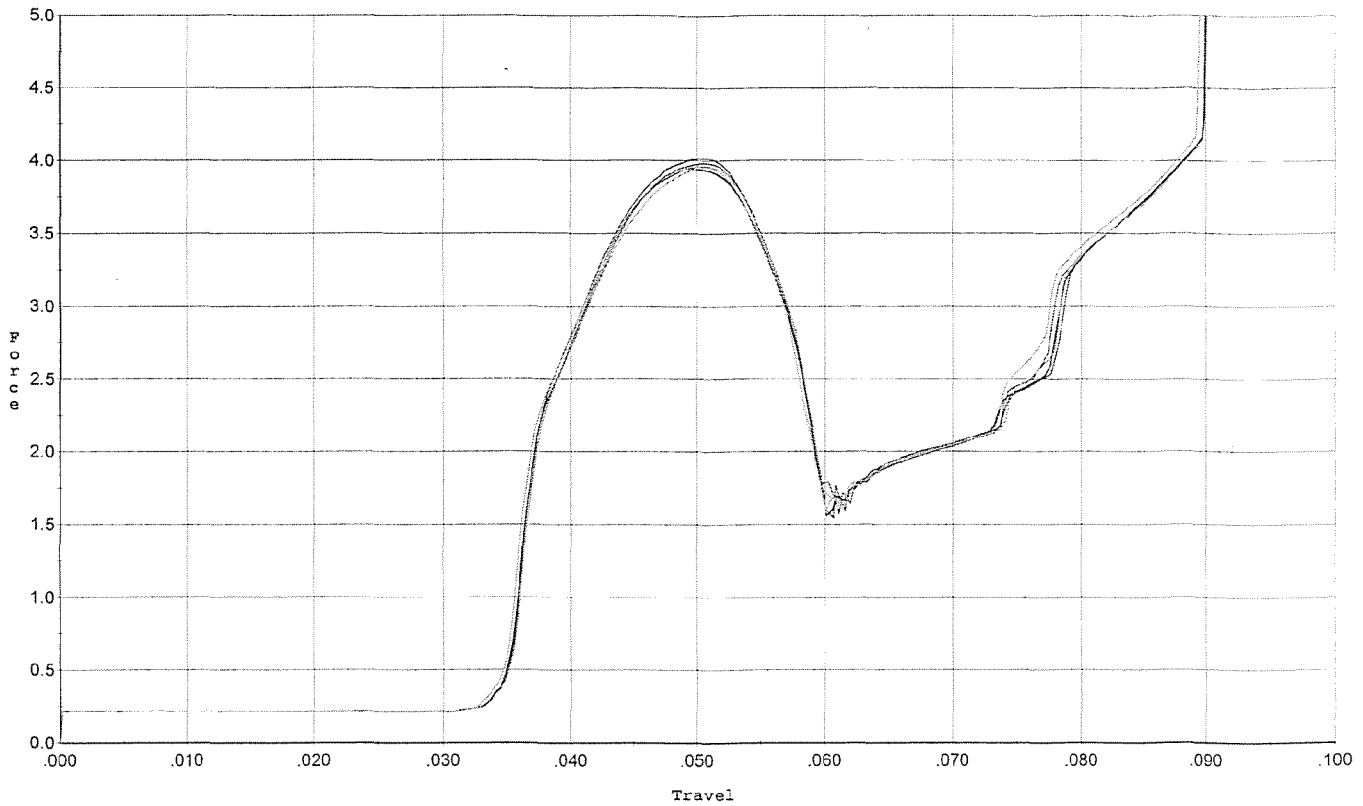
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.071	0.055	0.031	0.034	0.083		Set Trigger
2	4.072	0.054	0.031	0.034	0.081		Set Trigger
3	4.102	0.055	0.032	0.034	0.083		Set Trigger
4	4.054	0.055	0.032	0.034	0.082		Set Trigger
5	4.102	0.054	0.031	0.034	0.081		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



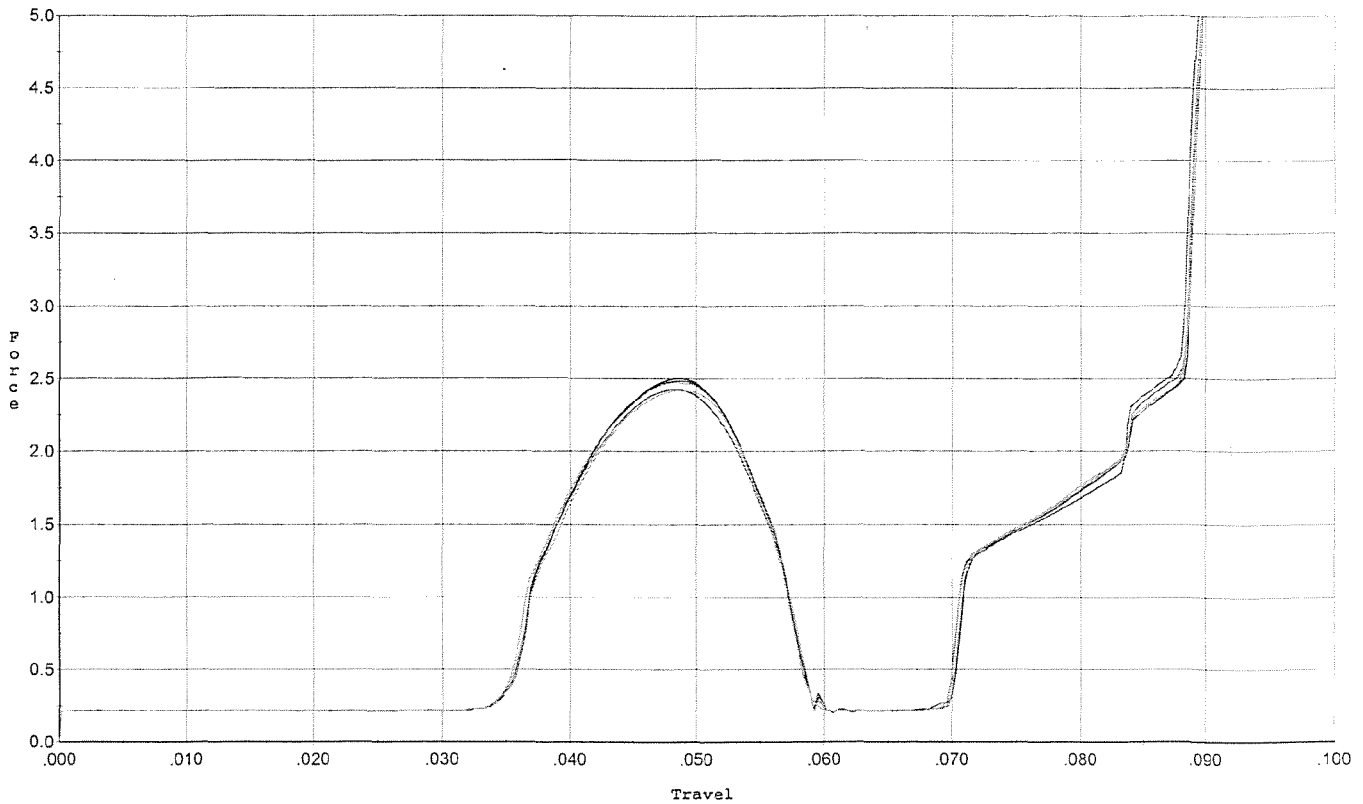
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.016	0.058	0.034	0.036	0.082		Set Trigger
2	3.947	0.058	0.035	0.036	0.081		Set Trigger
3	3.982	0.058	0.035	0.036	0.081		Set Trigger
4	3.958	0.058	0.035	0.036	0.081		Set Trigger
5	3.961	0.057	0.035	0.036	0.080		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



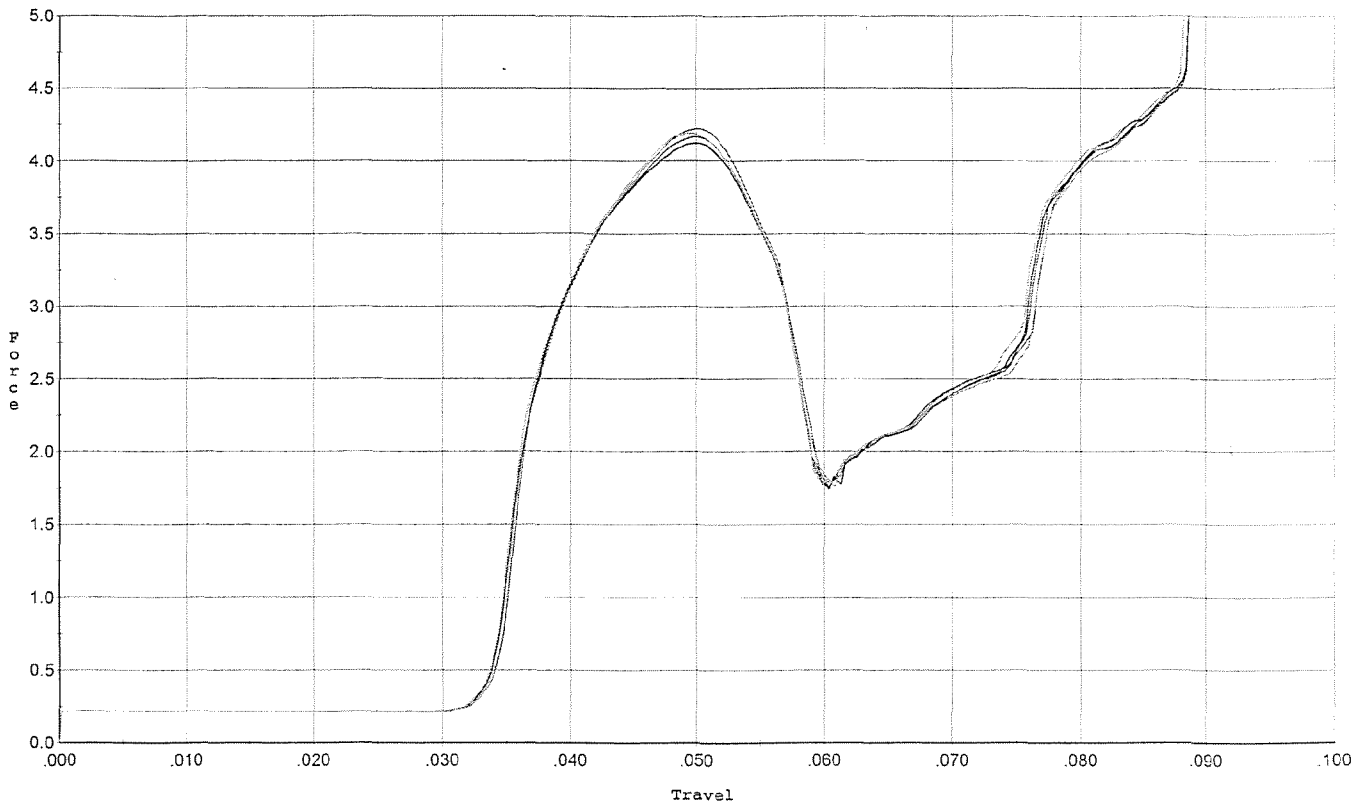
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.056	0.036	0.038	0.049		Set Trigger
2	2.501	0.056	0.036	0.039	0.049		Set Trigger
3	2.426	0.057	0.036	0.039	0.048		Set Trigger
4	2.416	0.058	0.035	0.038	0.049		Set Trigger
5	2.472	0.057	0.035	0.039	0.049		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/02/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.057	0.034	0.035	0.085		Set Trigger
2	4.120	0.057	0.034	0.035	0.085		Set Trigger
3	4.222	0.057	0.034	0.035	0.085		Set Trigger
4	4.189	0.057	0.034	0.035	0.086		Set Trigger
5	4.187	0.057	0.034	0.035	0.085		Set Trigger

Avg 4.17