

GL765004



No 157L

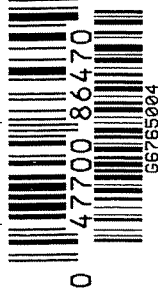
UPC 10330

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

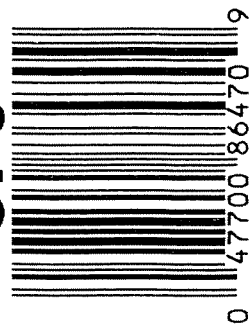
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765004

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 676 5004

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SP
460	CHECK HEADSPACE		7-15-08	SP
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUL 26 2008 OPERATOR BJA	7-16-08	RR
472	SERIALIZE BOLT HANDLE		7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-17-08	SP
480	MAGNAFLUX BBL ACTION		7/25/08	BJA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DC
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	PSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	PSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	PSN
	D) OIL FIRING PIN ASSEMBLY		8-5-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

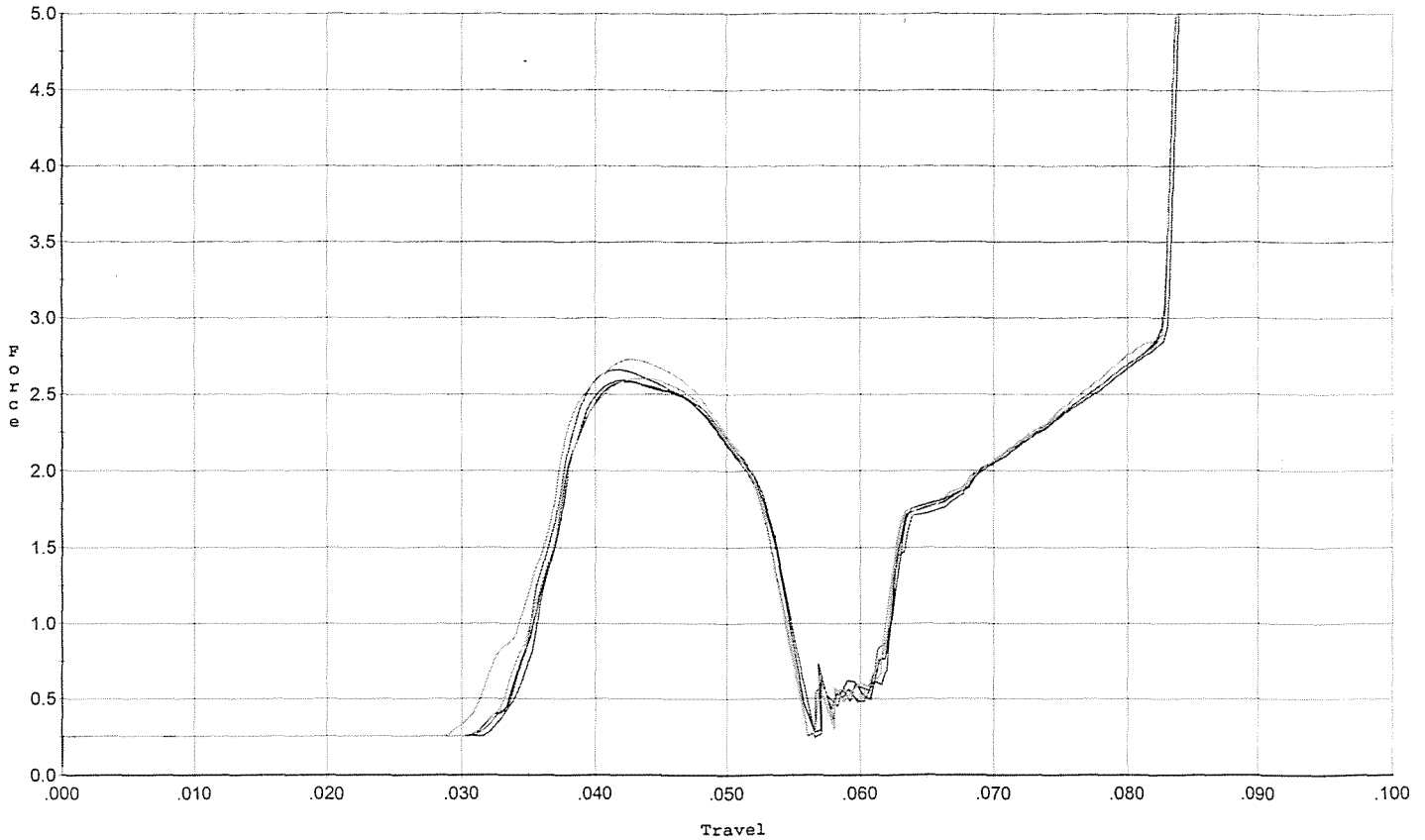
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3 LBS.</u>	<u>3 LBS</u>	<u>3 LBS.</u>	8-13-08	L.P.D.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5 LBS.</u>	<u>4 1/2 LBS.</u>	<u>4 1/2 LBS.</u>	8-13-08	L.P.D.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.020</u>	<u>.026</u>	8-13-08	L.P.D.		
	J) ASSEMBLE STOCK					8-5-08	BSN		
	K) ASSEMBLE SWIVEL STUDS					8-13-08	L.P.D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					8-13-08	L.P.D.		
	M) IRON SIGHT ALIGNMENT					8-13-08	L.P.D.		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					8-13-08	L.P.D.		
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		8-6-08	TRW		
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-6-08	TL		
670	FINAL INSPECTION A) HEADSPACE					8-13-08	L.P.D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u>	<u>2.36</u>	<u>2.27</u>	<u>2.29</u>	<u>2.28</u>	8-7-08	TRW
	C) FUNCTION					8-13-08	L.P.D.		
690	PACK					8/24/08	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



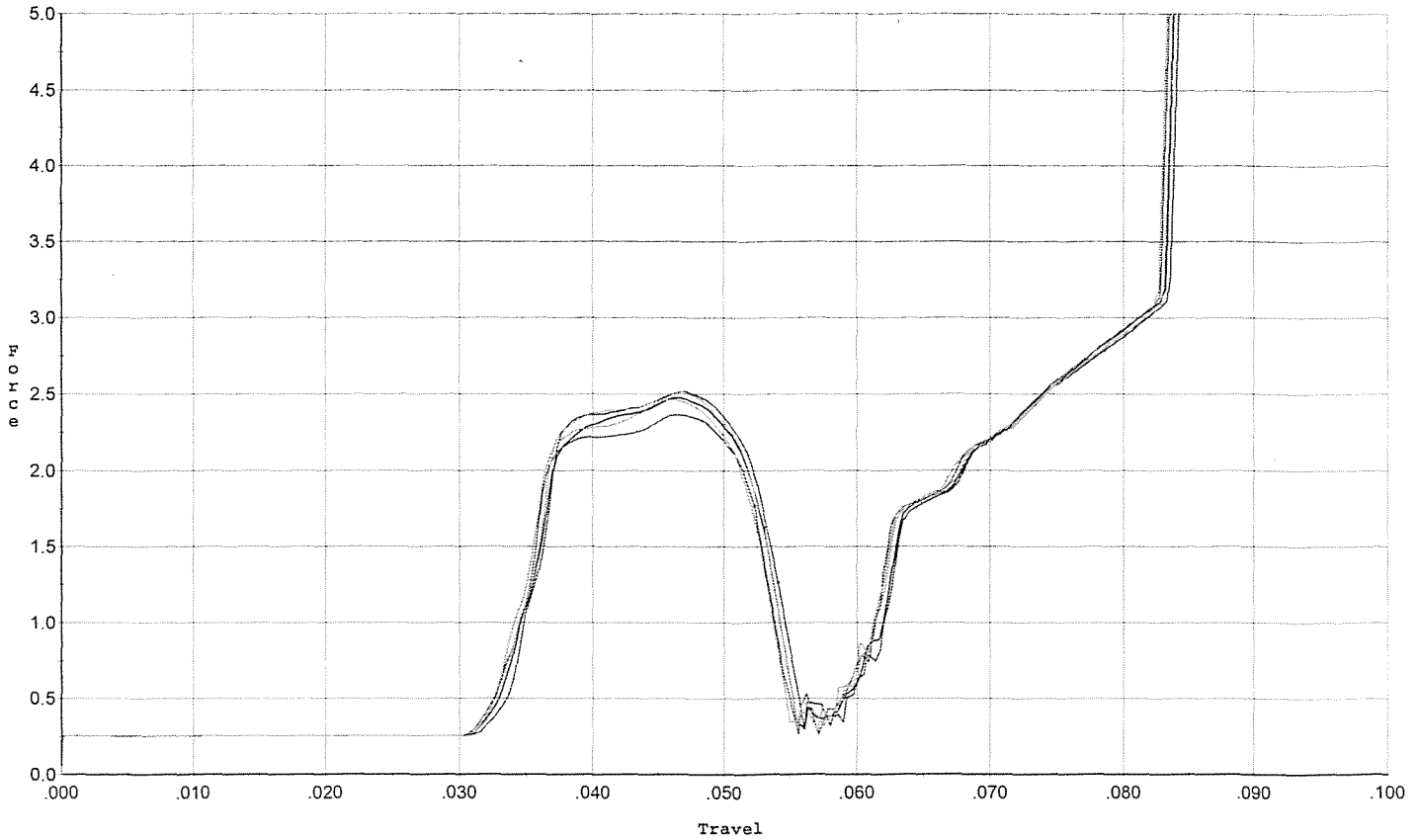
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.054	0.034	0.036	0.050		Set Trigger
2	2.581	0.054	0.034	0.036	0.051		Set Trigger
3	2.661	0.053	0.034	0.036	0.050		Set Trigger
4	2.601	0.054	0.033	0.036	0.051		Set Trigger
5	2.727	0.053	0.031	0.036	0.053		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



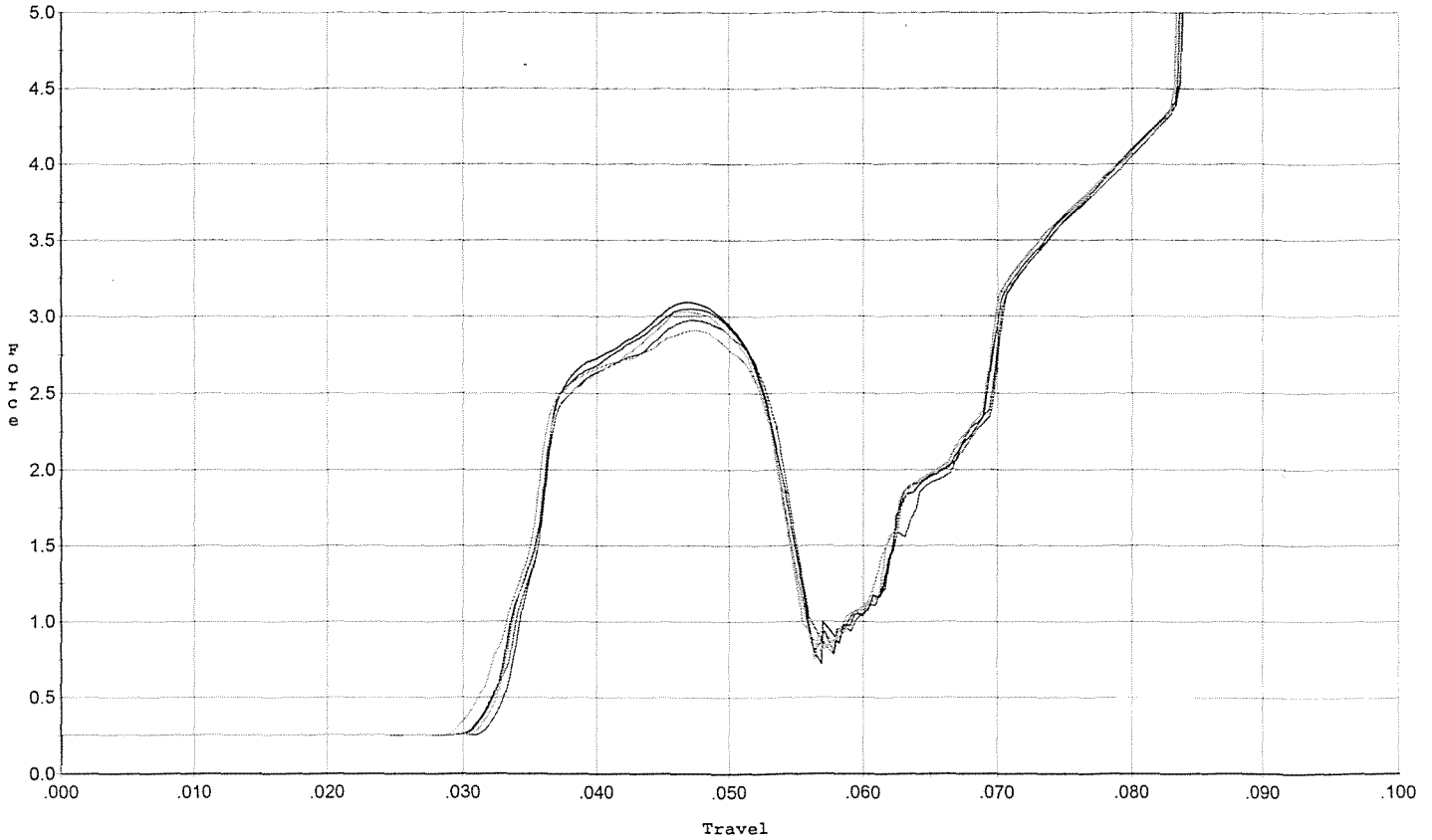
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.054	0.034	0.036	0.052		Set Trigger
2	2.474	0.053	0.033	0.036	0.050		Set Trigger
3	2.364	0.052	0.032	0.036	0.048		Set Trigger
4	2.518	0.053	0.032	0.036	0.051		Set Trigger
5	2.465	0.053	0.032	0.036	0.050		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



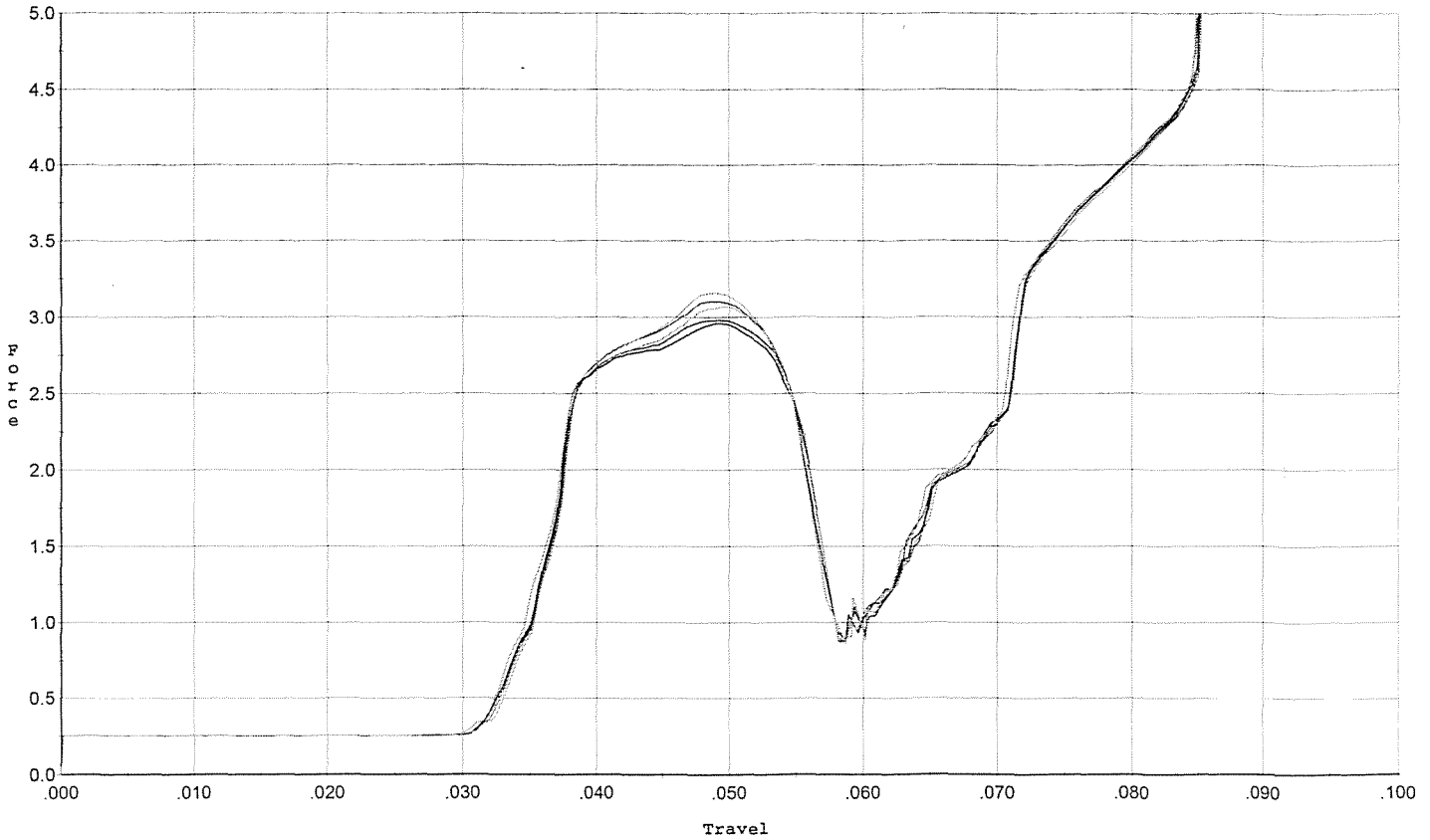
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.047	0.053	0.033	0.035	0.060		Set Trigger
2	3.091	0.054	0.032	0.035	0.063		Set Trigger
3	2.974	0.054	0.032	0.035	0.061		Set Trigger
4	3.030	0.053	0.032	0.035	0.060		Set Trigger
5	2.912	0.053	0.031	0.034	0.060		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



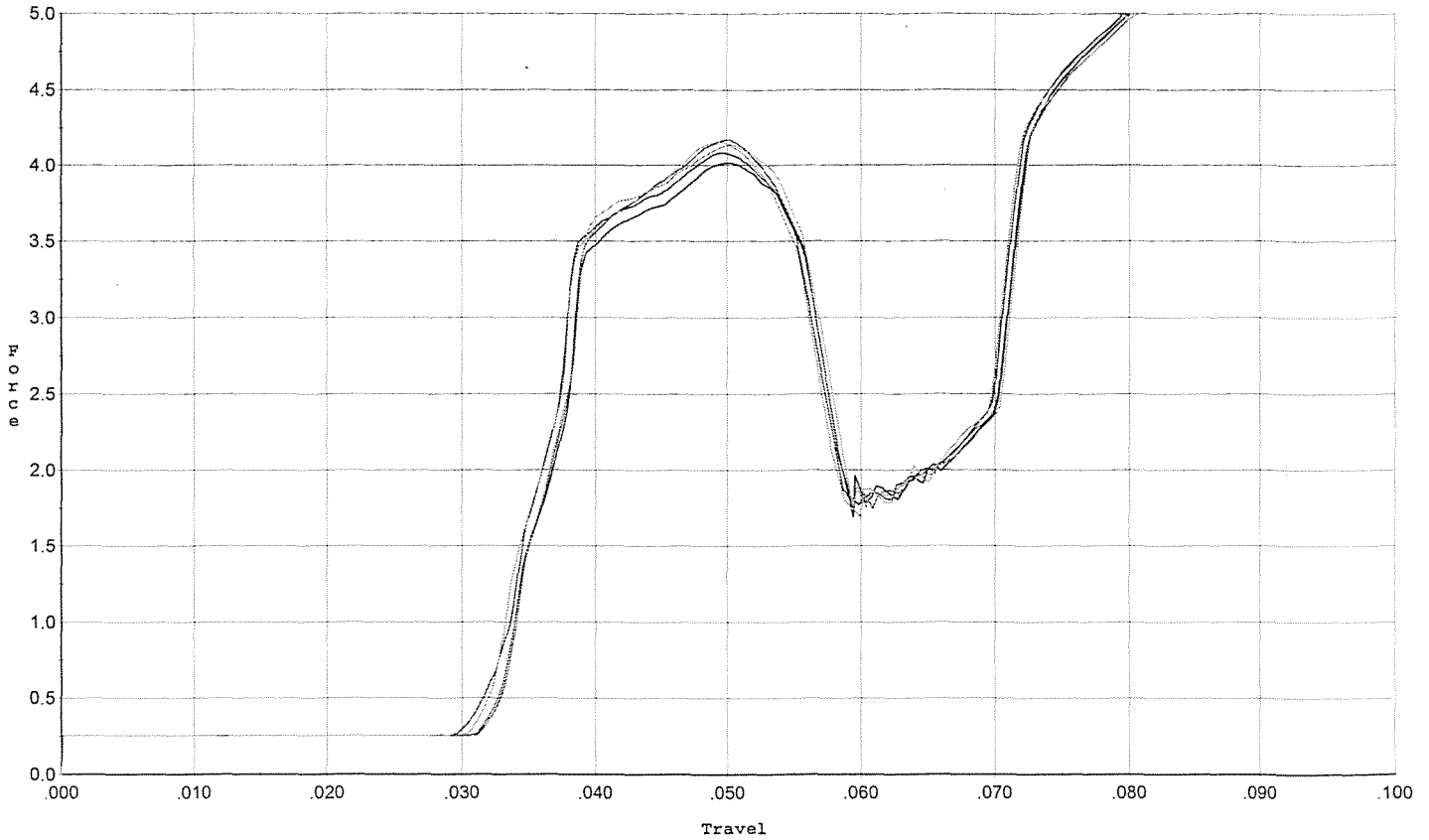
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.980	0.056	0.032	0.035	0.065		Set Trigger
2	2.960	0.055	0.032	0.035	0.063		Set Trigger
3	3.101	0.056	0.032	0.035	0.065		Set Trigger
4	3.068	0.056	0.033	0.035	0.065		Set Trigger
5	3.158	0.055	0.032	0.035	0.065		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



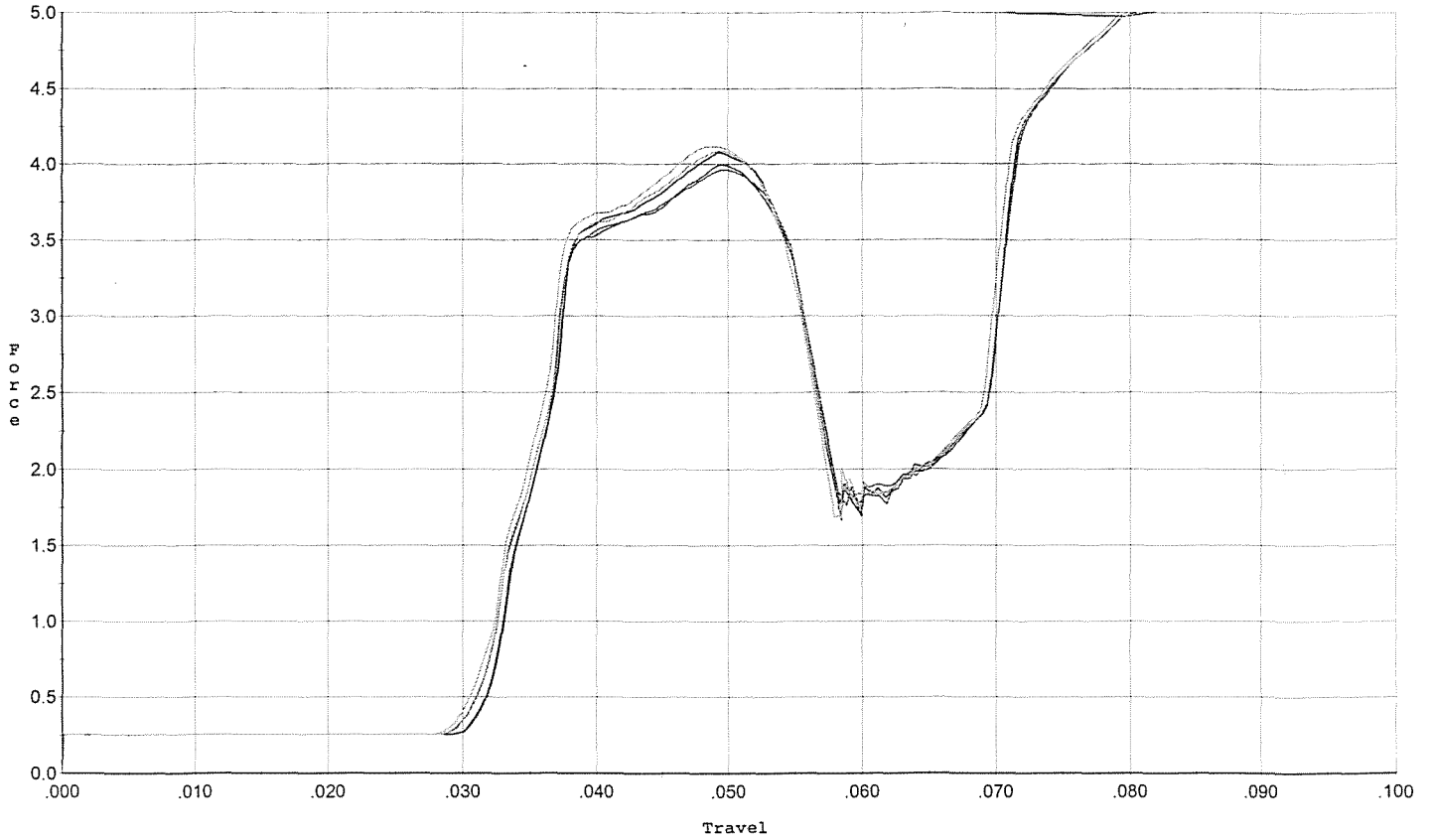
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.055	0.031	0.033	0.086		Set Trigger
2	4.015	0.056	0.032	0.033	0.084		Set Trigger
3	4.171	0.056	0.032	0.033	0.086		Set Trigger
4	4.137	0.057	0.032	0.033	0.089		Set Trigger
5	4.155	0.055	0.031	0.033	0.086		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



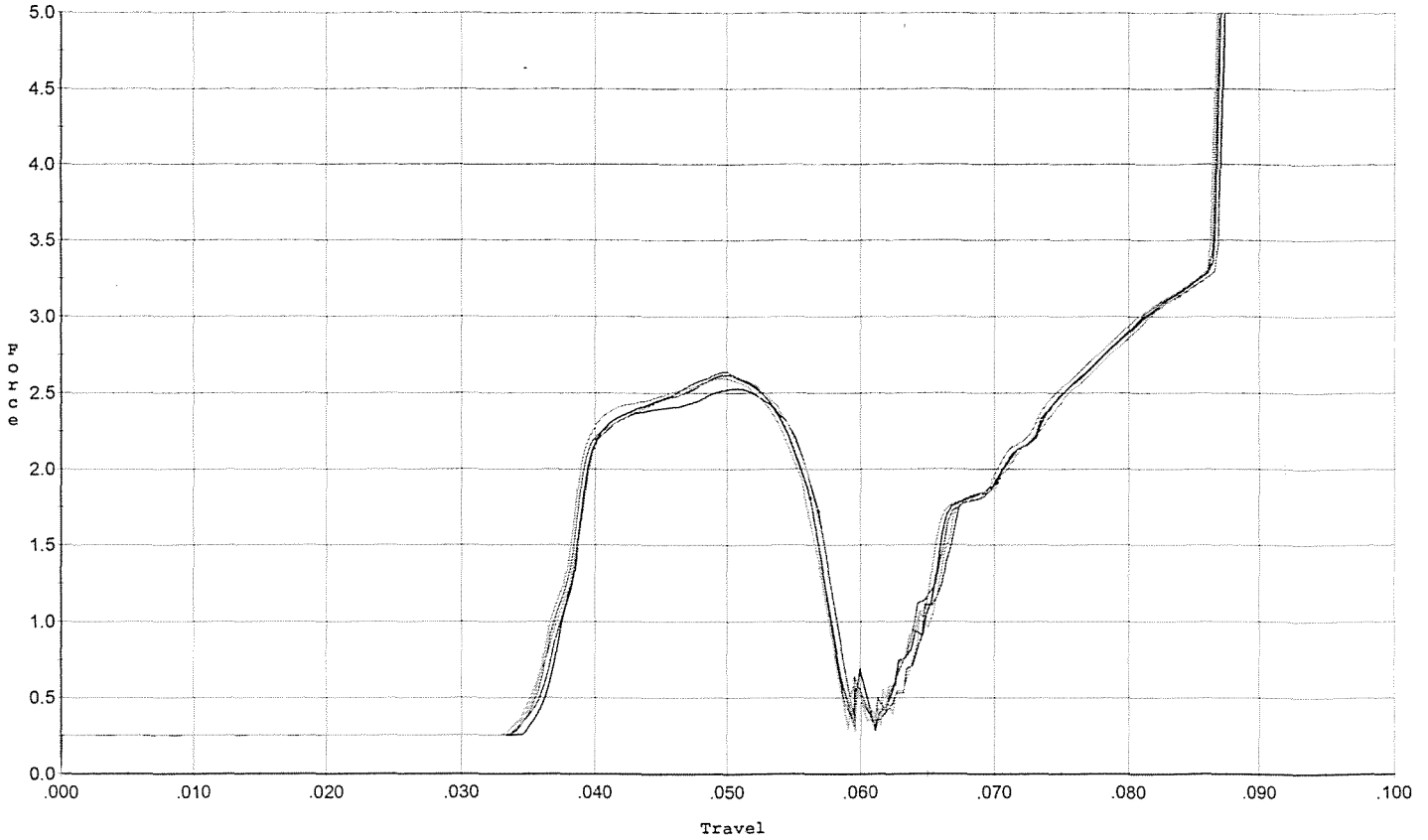
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.997	0.055	0.031	0.033	0.084		Set Trigger
2	4.080	0.055	0.031	0.033	0.085		Set Trigger
3	3.963	0.055	0.031	0.032	0.085		Set Trigger
4	4.085	0.055	0.031	0.033	0.086		Set Trigger
5	4.118	0.055	0.030	0.032	0.089		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



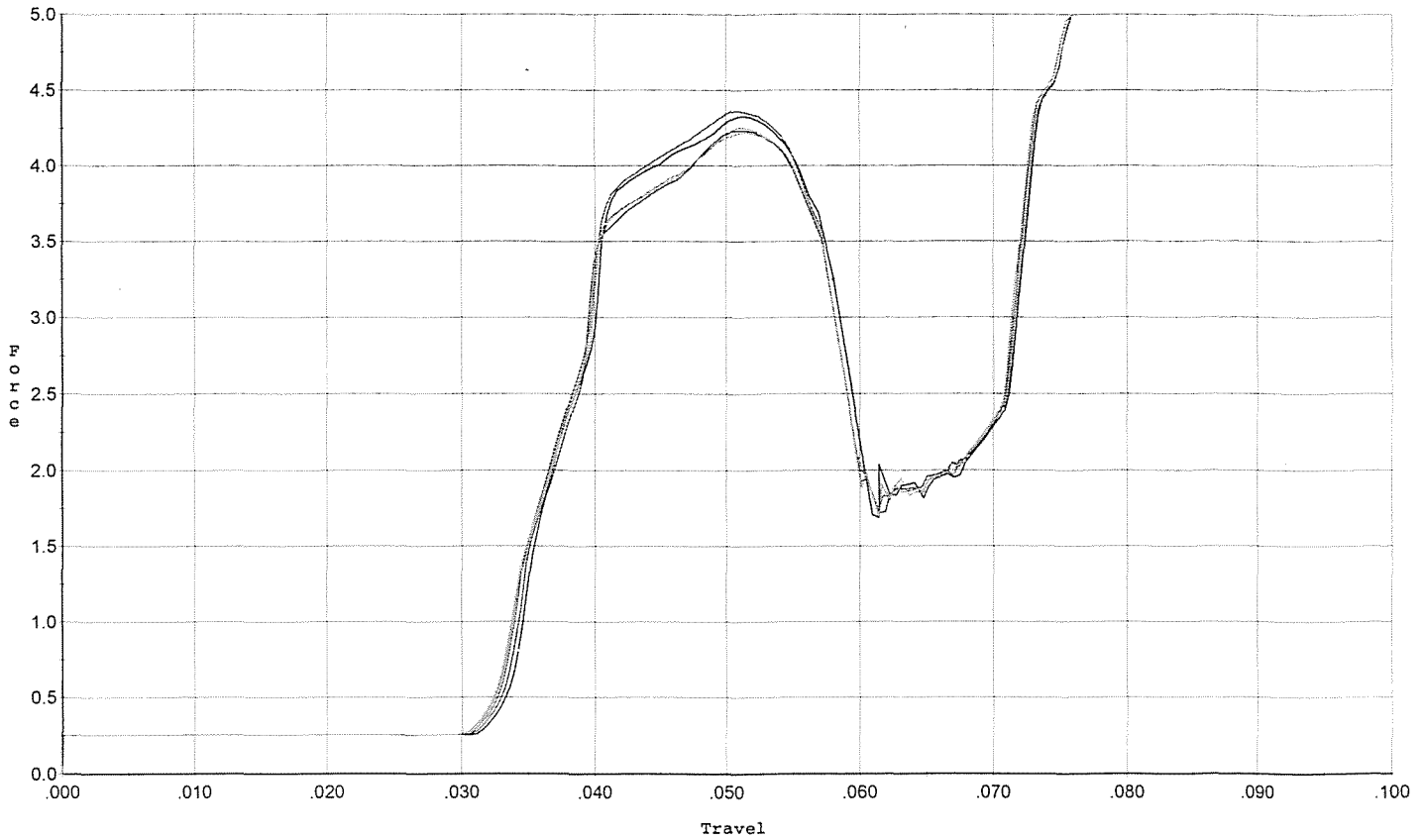
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.057	0.036	0.036	0.055		Set Trigger
2	2.620	0.056	0.036	0.037	0.054		Set Trigger
3	2.634	0.056	0.035	0.036	0.055		Set Trigger
4	2.615	0.057	0.035	0.036	0.056		Set Trigger
5	2.595	0.057	0.034	0.036	0.056		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.057	0.033	0.028	0.091		Set Trigger
2	4.329	0.058	0.033	0.028	0.094		Set Trigger
3	4.364	0.057	0.032	0.028	0.094		Set Trigger
4	4.224	0.057	0.032	0.028	0.092		Set Trigger
5	4.256	0.057	0.032	0.028	0.091		Set Trigger

Avg 4.28