

G6765605

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



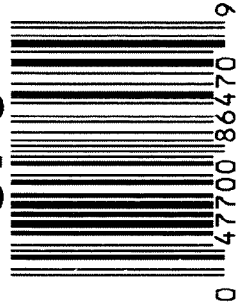
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6765005

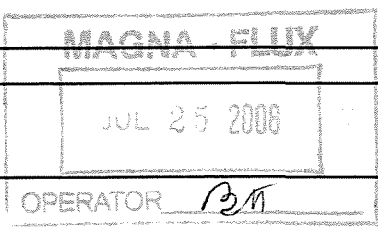
UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6765005

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSW
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	L.P.R.
460	CHECK HEADSPACE		7-15-08	L.P.R.
470	DIS-ASSEMBLE ACTION		7-16-08	RT
472	SERIALIZE BOLT HANDLE		7-16-08	RT
475	DRILL AND TAP SIGHT HOLES		7/19/08	SP
480	MAGNAFLUX BBL ACTION		7/25/08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/26/08	RT
520	GOFF BLAST BBL / REC		7/26/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-2	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	BSW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	BSW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	BSW
	D) OIL FIRING PIN ASSEMBLY		8-6-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

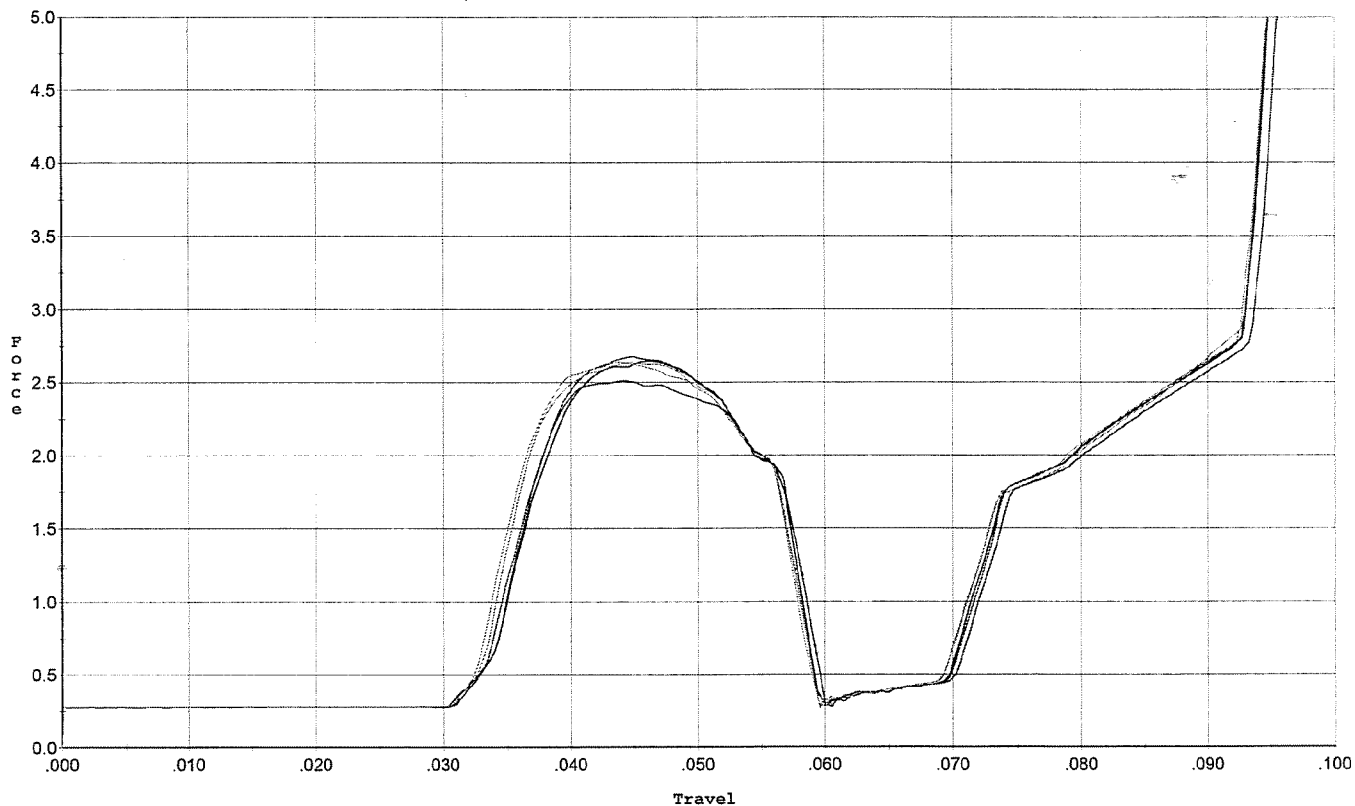
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5.5</u>	8-14	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>4.5</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-14	TL
	J) ASSEMBLE STOCK		8-6-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-25	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-7-08	DRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-7-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-25	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.87</u> <u>2.64</u> <u>2.61</u> <u>2.57</u>	8/14/08	Fm
	C) FUNCTION		8-25	TL
690	PACK		8/26/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



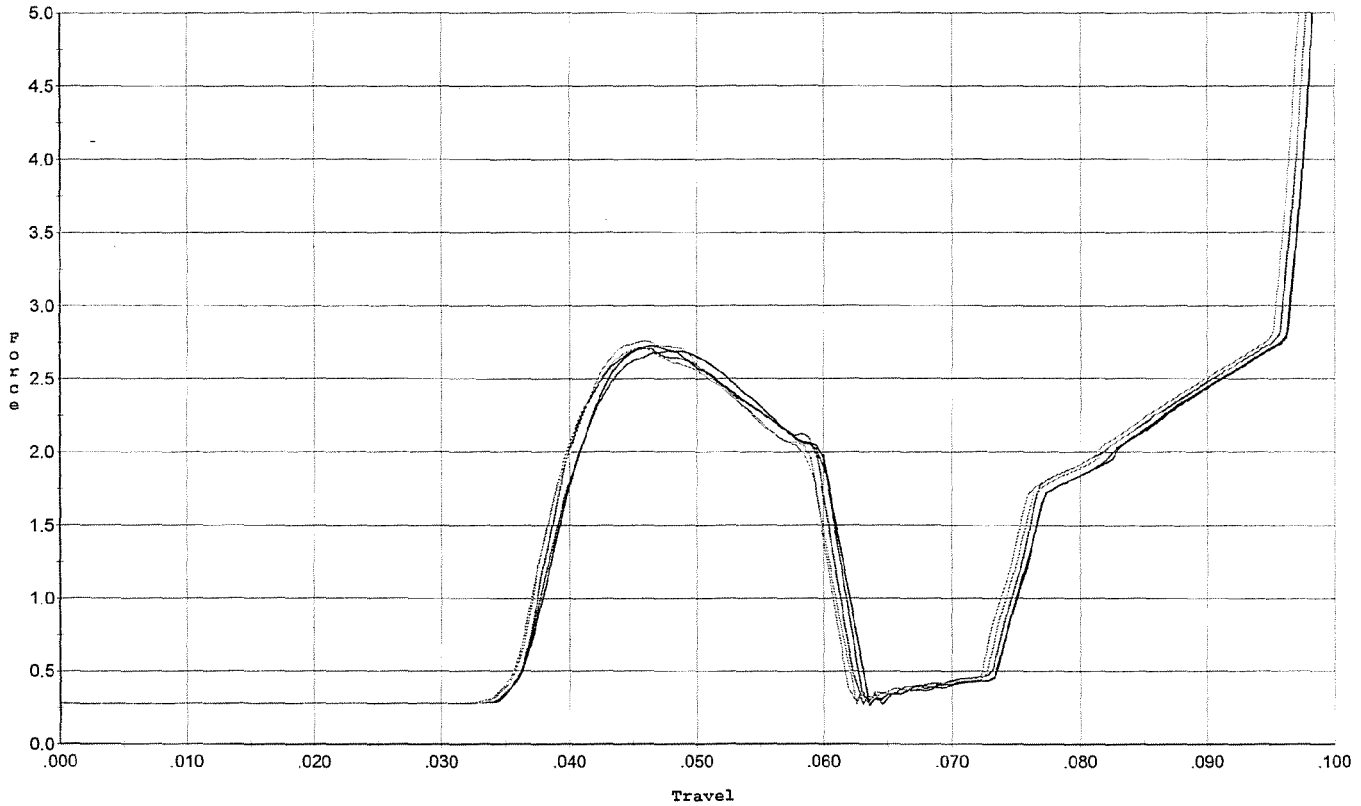
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.058	0.033	0.042	0.061		Set Trigger
2	2.647	0.057	0.034	0.042	0.060		Set Trigger
3	2.677	0.058	0.033	0.042	0.062		Set Trigger
4	2.640	0.058	0.031	0.041	0.064		Set Trigger
5	2.637	0.056	0.033	0.042	0.061		Set Trigger

AVG 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



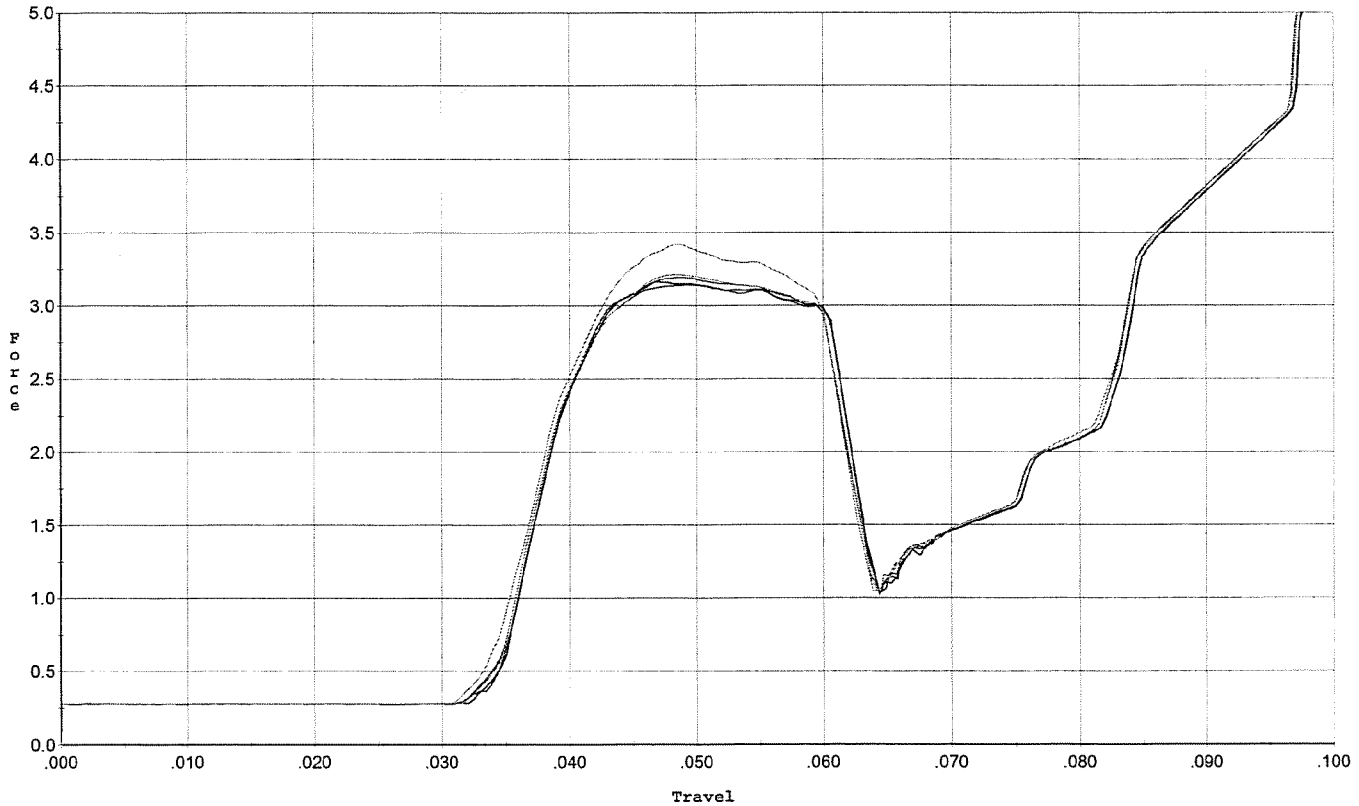
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.060	0.036	0.042	0.063		Set Trigger
2	2.726	0.060	0.036	0.042	0.063		Set Trigger
3	2.706	0.060	0.036	0.042	0.063		Set Trigger
4	2.711	0.059	0.036	0.042	0.062		Set Trigger
5	2.758	0.059	0.036	0.041	0.063		Set Trigger

Avg 2.71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



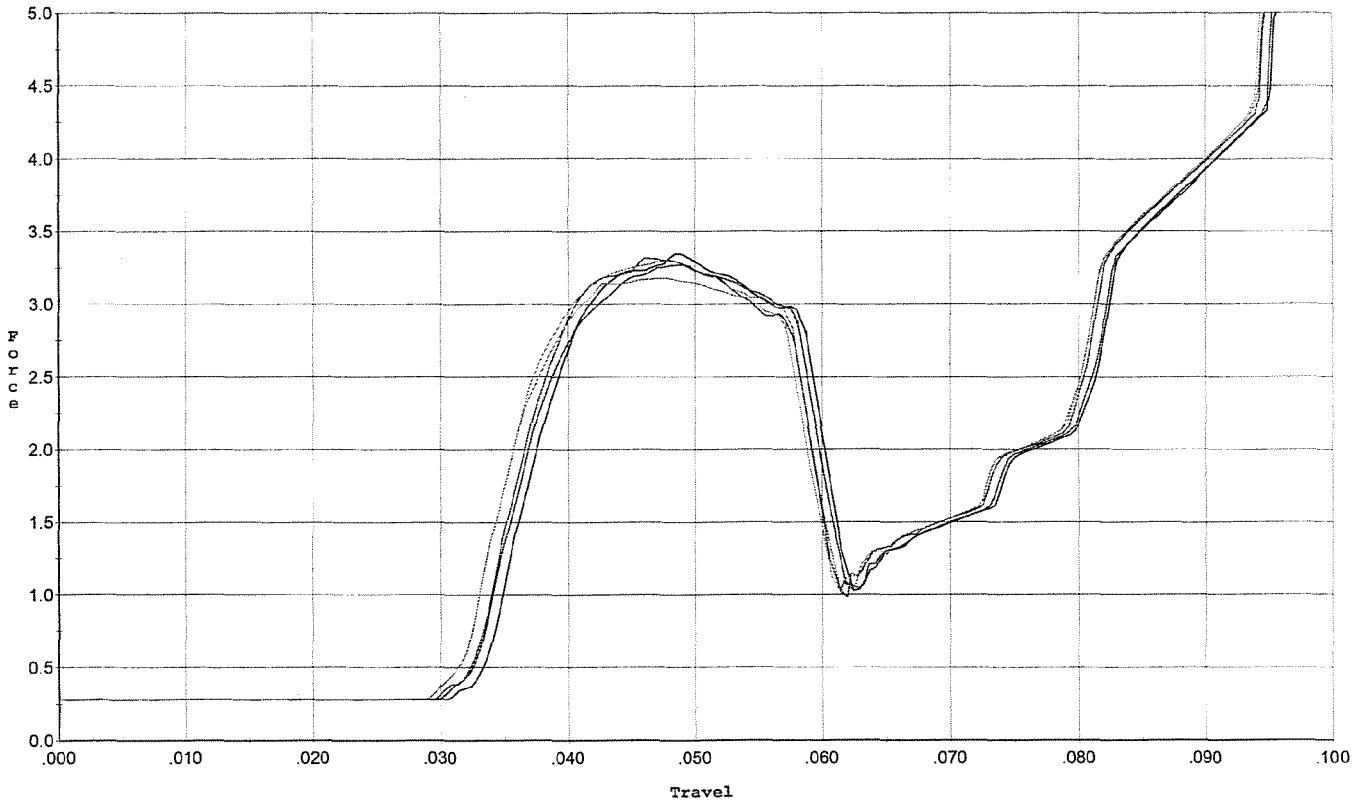
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.143	0.061	0.034	0.039	0.082		Set Trigger
2	3.163	0.061	0.035	0.039	0.082		Set Trigger
3	3.196	0.060	0.035	0.039	0.081		Set Trigger
4	3.214	0.062	0.035	0.039	0.084		Set Trigger
5	3.422	0.060	0.034	0.039	0.085		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



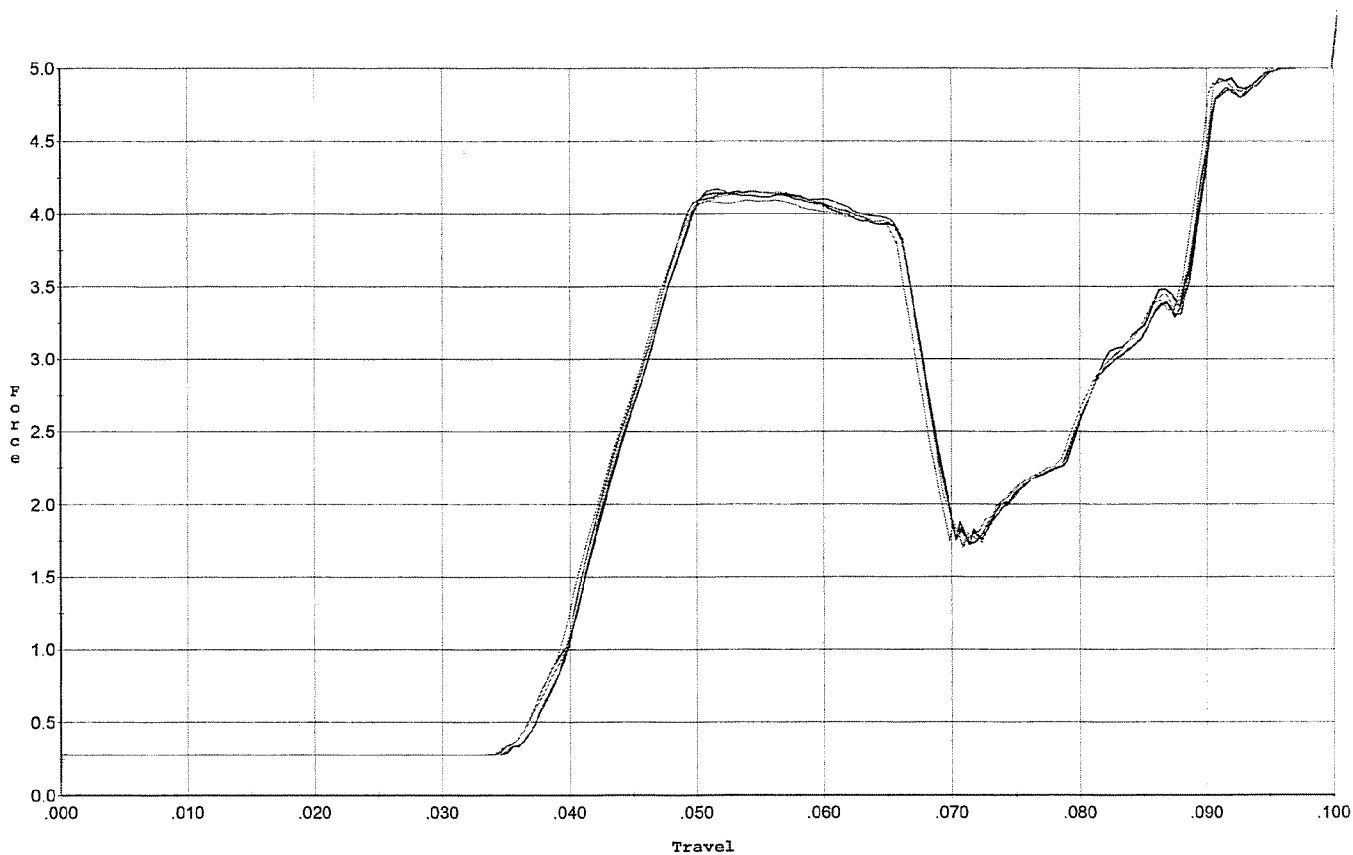
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.272	0.058	0.033	0.039	0.079		Set Trigger
2	3.347	0.059	0.033	0.039	0.080		Set Trigger
3	3.313	0.058	0.032	0.039	0.079		Set Trigger
4	3.297	0.057	0.032	0.039	0.080		Set Trigger
5	3.180	0.058	0.032	0.038	0.080		Set Trigger

Avg 3.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



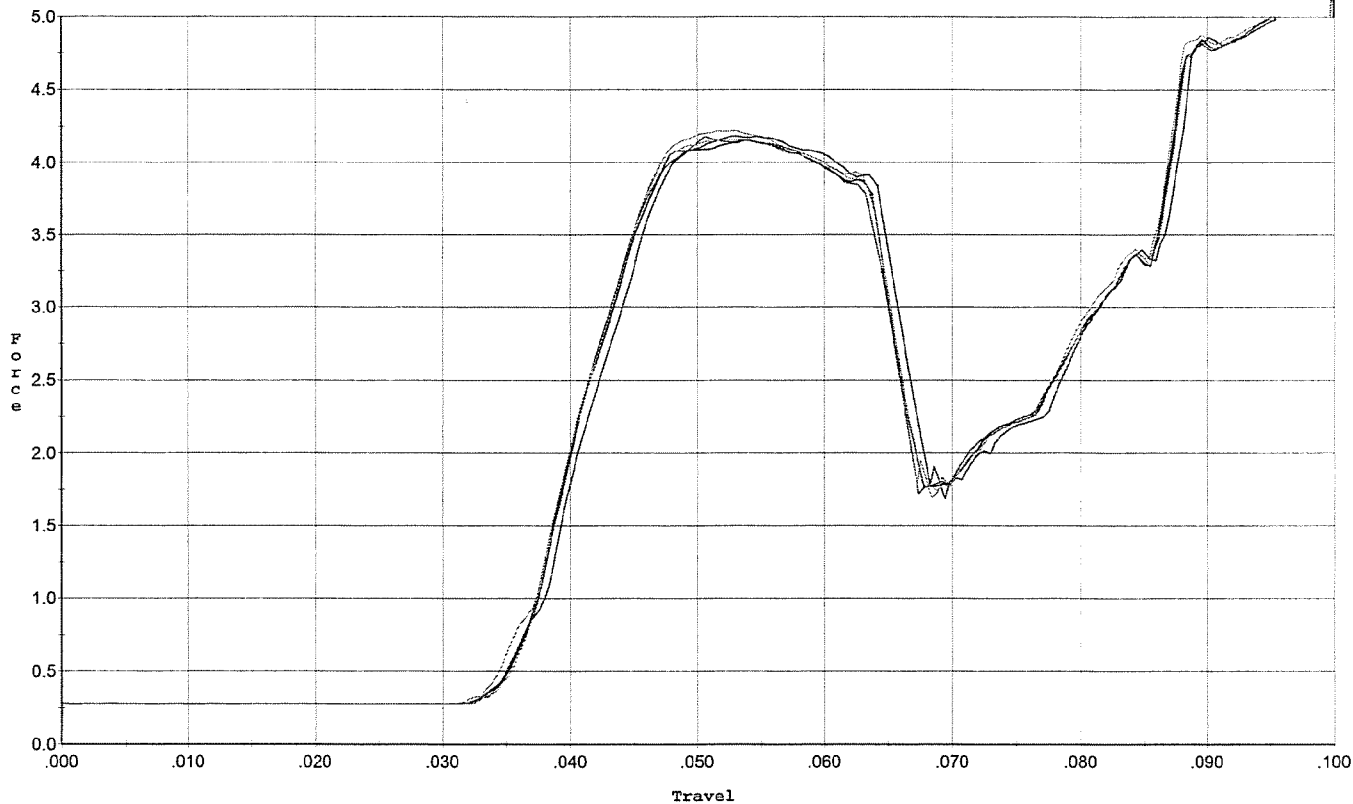
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.066	0.037	0.039	0.108		Set Trigger
2	4.155	0.066	0.037	0.039	0.108		Set Trigger
3	4.155	0.066	0.037	0.039	0.109		Set Trigger
4	4.158	0.066	0.037	0.039	0.109		Set Trigger
5	4.099	0.066	0.037	0.039	0.107		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



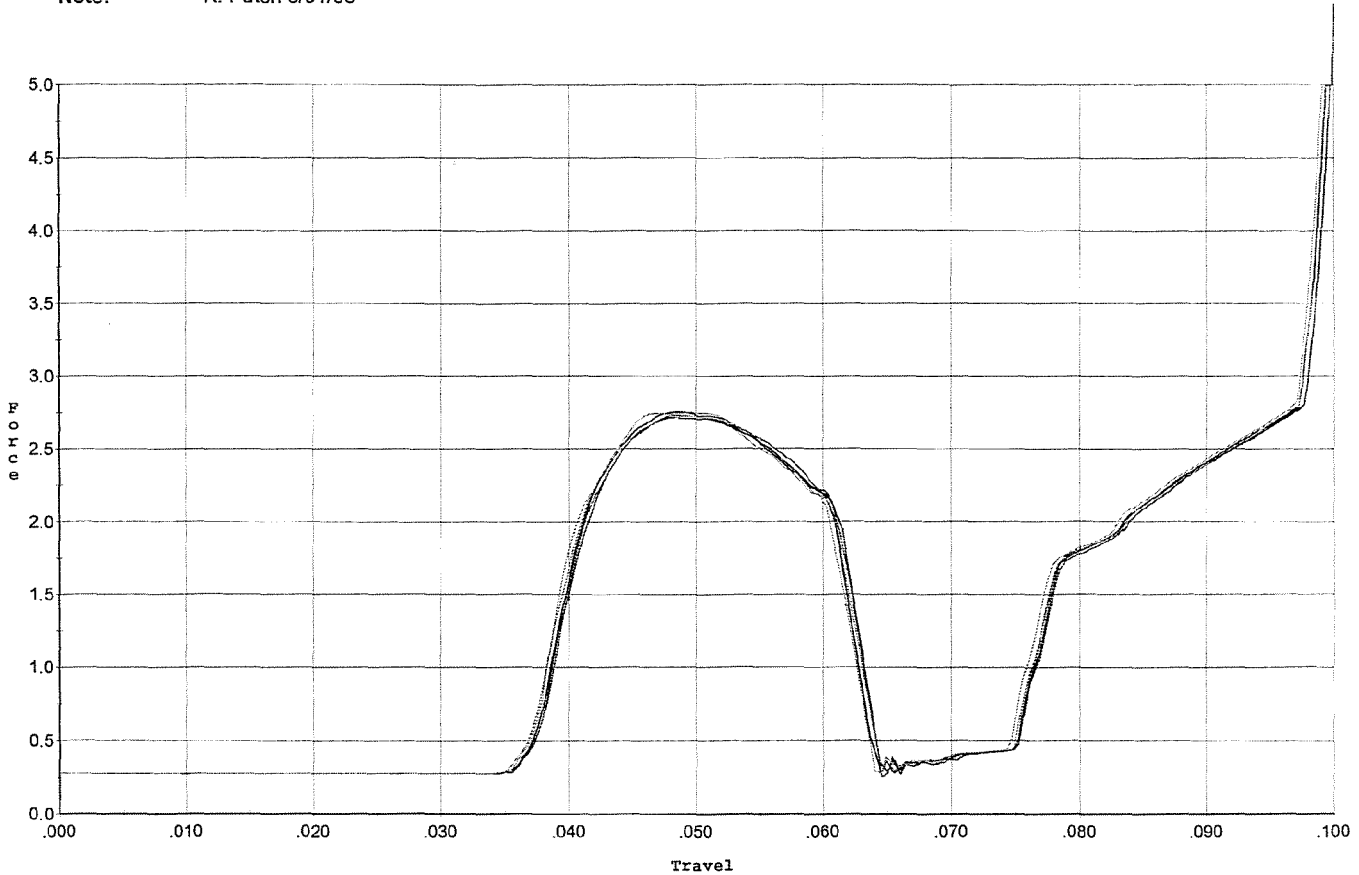
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.064	0.035	0.038	0.107		Set Trigger
2	4.152	0.064	0.035	0.038	0.107		Set Trigger
3	4.179	0.065	0.035	0.038	0.108		Set Trigger
4	4.161	0.064	0.036	0.038	0.107		Set Trigger
5	4.218	0.064	0.034	0.038	0.108		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



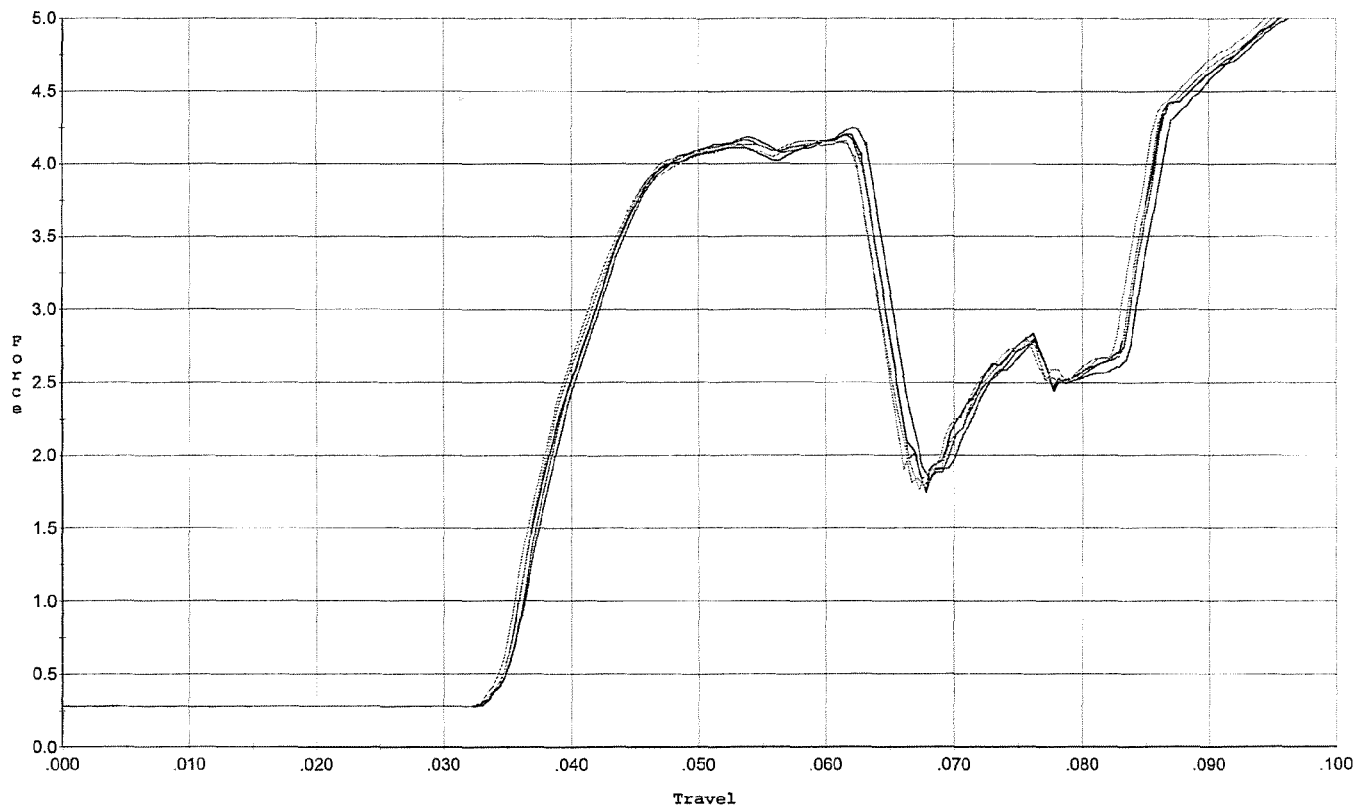
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.717	0.062	0.036	0.042	0.066		Set Trigger
2	2.753	0.061	0.036	0.042	0.065		Set Trigger
3	2.732	0.062	0.036	0.042	0.067		Set Trigger
4	2.726	0.062	0.036	0.042	0.067		Set Trigger
5	2.749	0.063	0.036	0.042	0.068		Set Trigger

Avg 2.73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.249	0.063	0.034	0.037	0.110		Set Trigger
2	4.204	0.063	0.035	0.037	0.109		Set Trigger
3	4.199	0.063	0.035	0.037	0.109		Set Trigger
4	4.153	0.062	0.033	0.037	0.109		Set Trigger
5	4.161	0.062	0.033	0.037	0.108		Set Trigger

Avg 4.19