

G676 5007

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

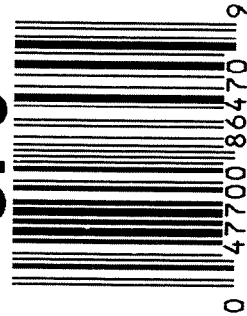
24"

CAPACITY

6

G6765007

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6765007

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	S.P.D.
460	CHECK HEADSPACE		7-15-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE		7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUL 21 2008 OPERATOR <u>BA</u>	7-17-08	SP
480	MAGNAFLUX BBL ACTION		7-16-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-12-08	R-T
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	TC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	TC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	TC
	D) OIL FIRING PIN ASSEMBLY		7-29-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

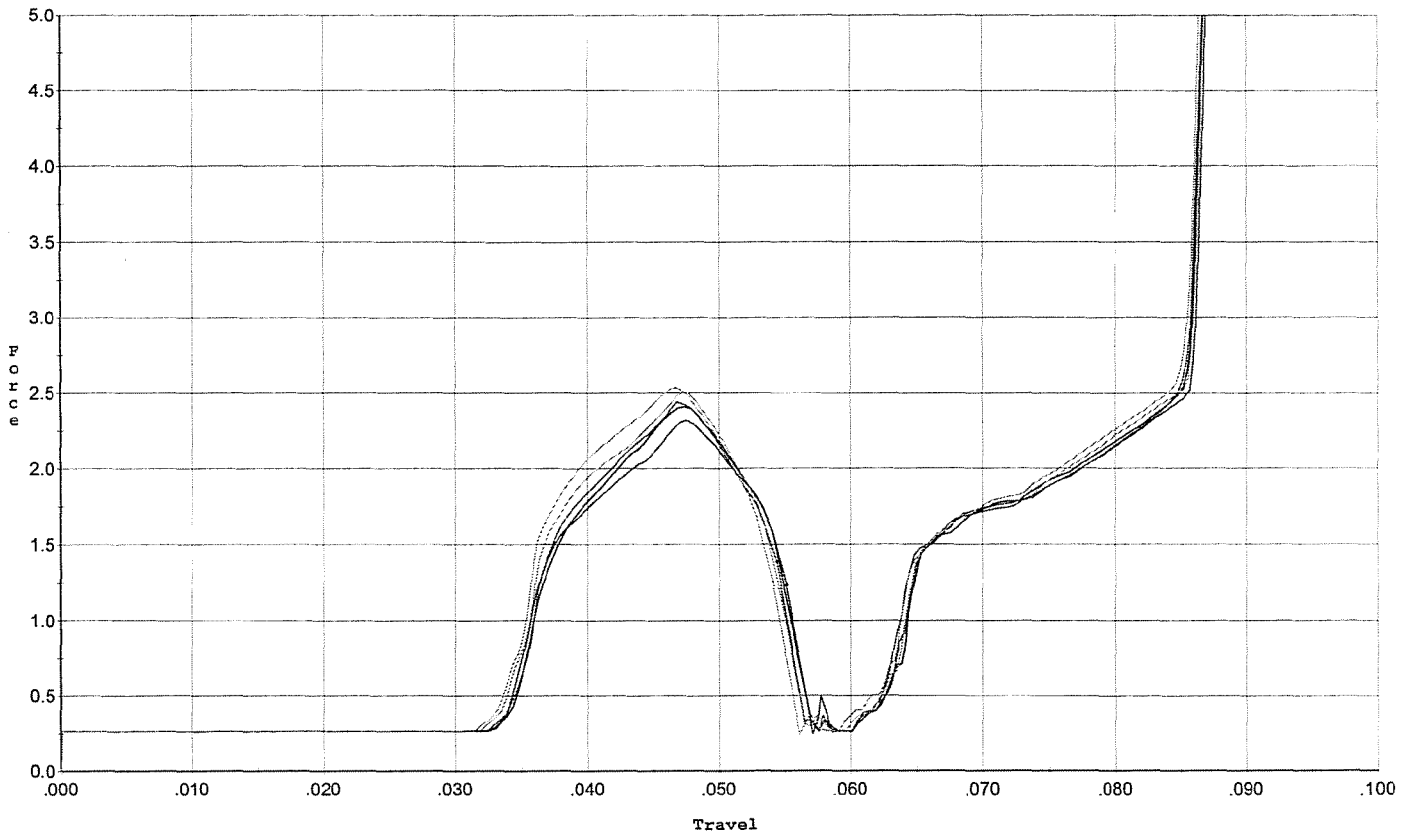
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.0</u>	8-1-08	TAE
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>8.0</u> <u>8.0</u> <u>8.0</u>	8-1-08	TAE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-1-8	TAE
	J) ASSEMBLE STOCK		7-29-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-8-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	SPD
	M) IRON SIGHT ALIGNMENT		8-8-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-8-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.10</u> <u>2.35</u> <u>2.39</u> <u>2.29</u> <u>2.24</u>	8-1-08	BSN
	C) FUNCTION		8-8-08	SPD
690	PACK		8/11/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



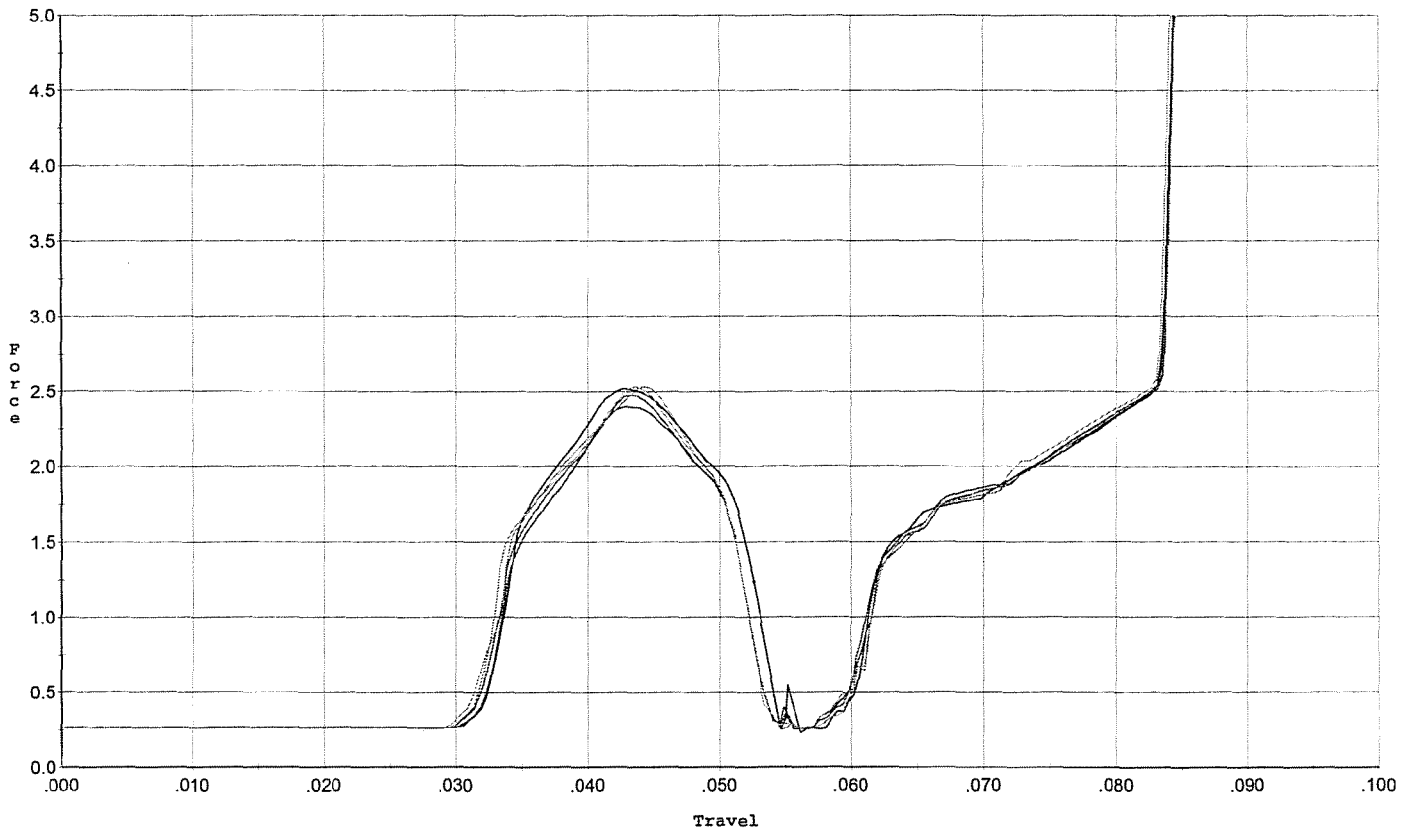
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.320	0.055	0.034	0.037	0.046		Set Trigger
2	2.408	0.056	0.034	0.037	0.047		Set Trigger
3	2.443	0.054	0.034	0.038	0.047		Set Trigger
4	2.504	0.055	0.034	0.038	0.048		Set Trigger
5	2.537	0.054	0.033	0.037	0.049		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



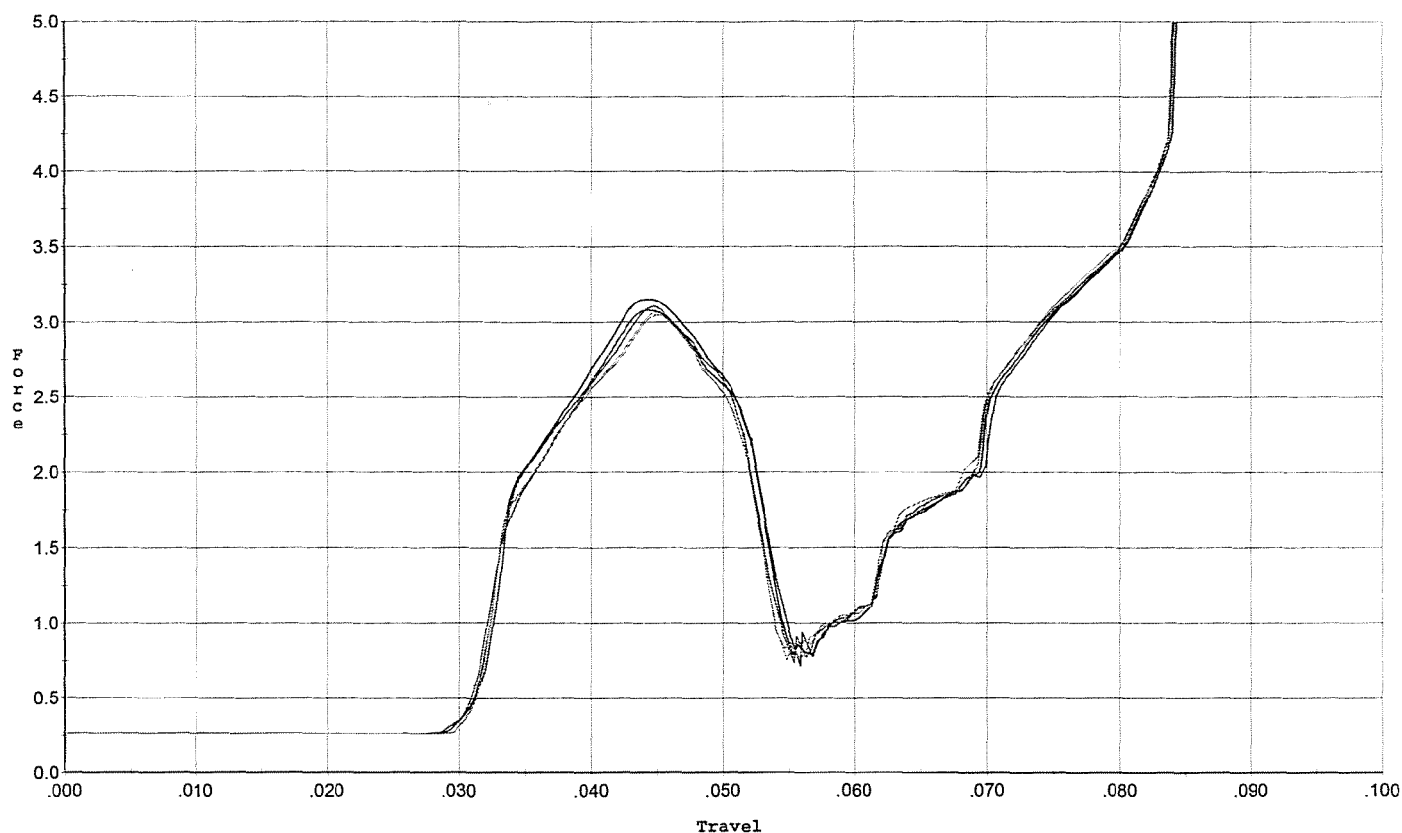
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.051	0.032	0.038	0.045		Set Trigger
2	2.518	0.053	0.032	0.037	0.049		Set Trigger
3	2.477	0.051	0.032	0.038	0.046		Set Trigger
4	2.533	0.051	0.032	0.038	0.047		Set Trigger
5	2.534	0.051	0.031	0.038	0.047		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



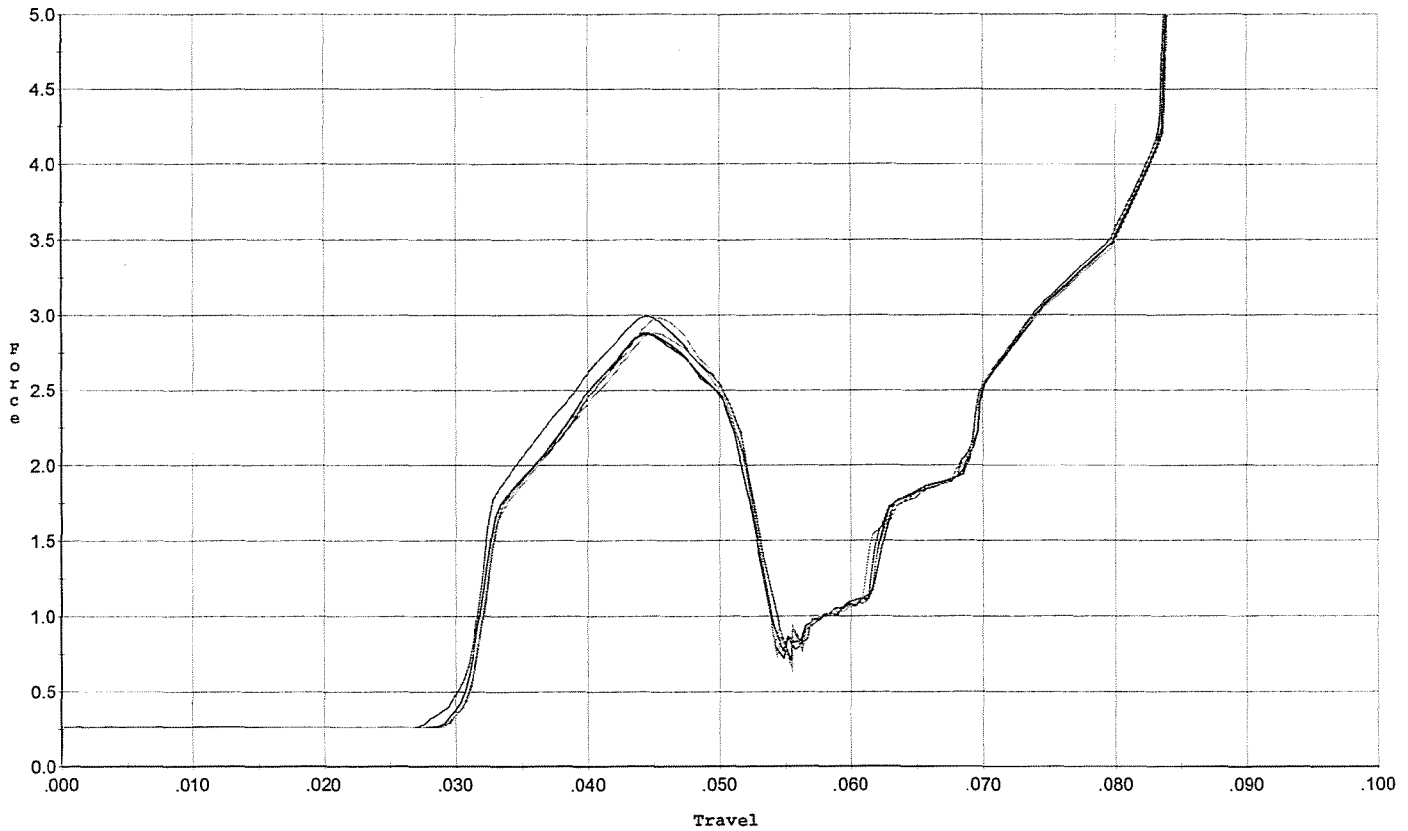
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.081	0.052	0.031	0.035	0.059		Set Trigger
2	3.150	0.052	0.031	0.035	0.061		Set Trigger
3	3.107	0.052	0.031	0.036	0.058		Set Trigger
4	3.068	0.052	0.031	0.036	0.058		Set Trigger
5	3.049	0.052	0.031	0.036	0.057		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



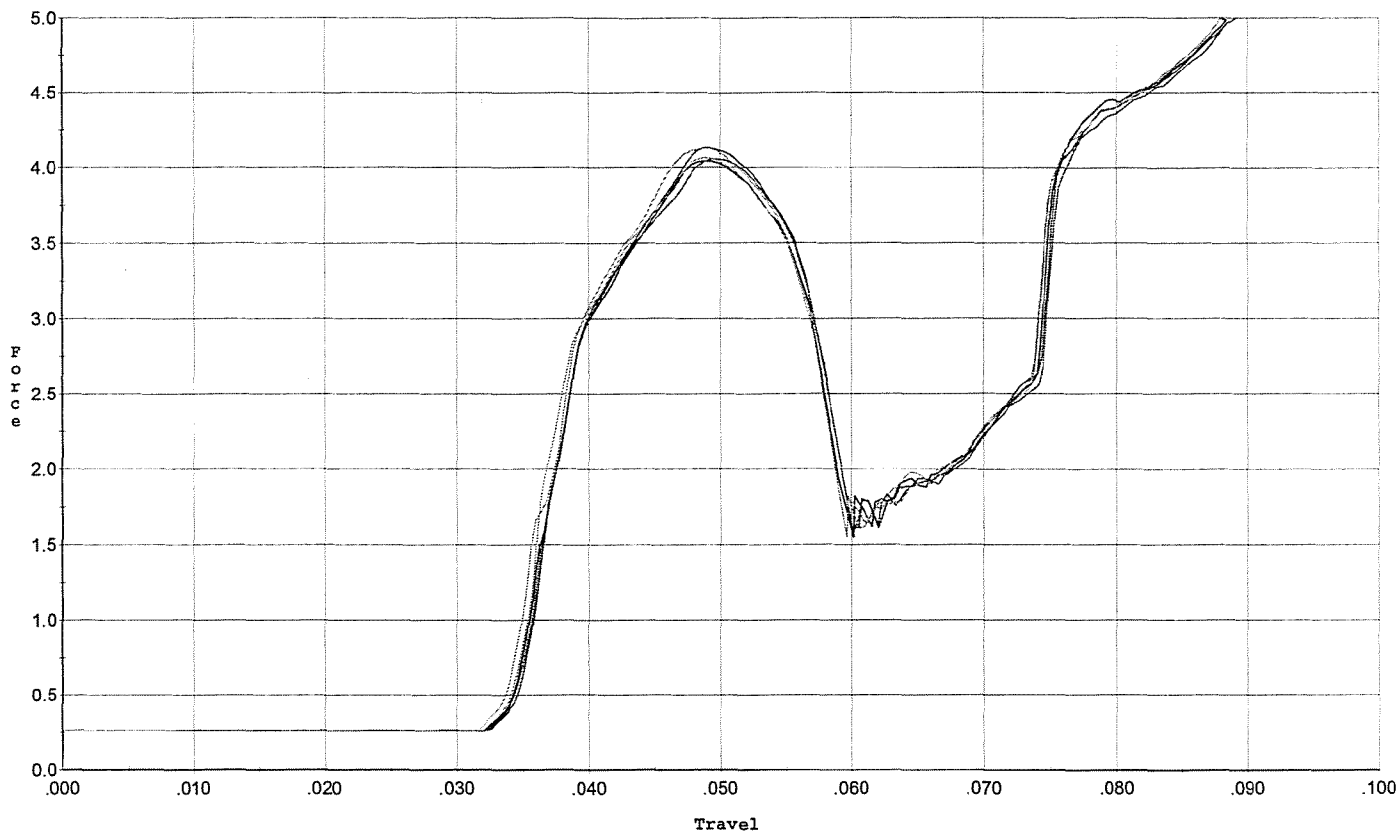
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.870	0.052	0.031	0.036	0.056		Set Trigger
2	2.878	0.052	0.031	0.036	0.057		Set Trigger
3	2.994	0.052	0.030	0.035	0.059		Set Trigger
4	2.880	0.052	0.031	0.036	0.056		Set Trigger
5	2.985	0.052	0.031	0.036	0.057		Set Trigger

Avg 2.92

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



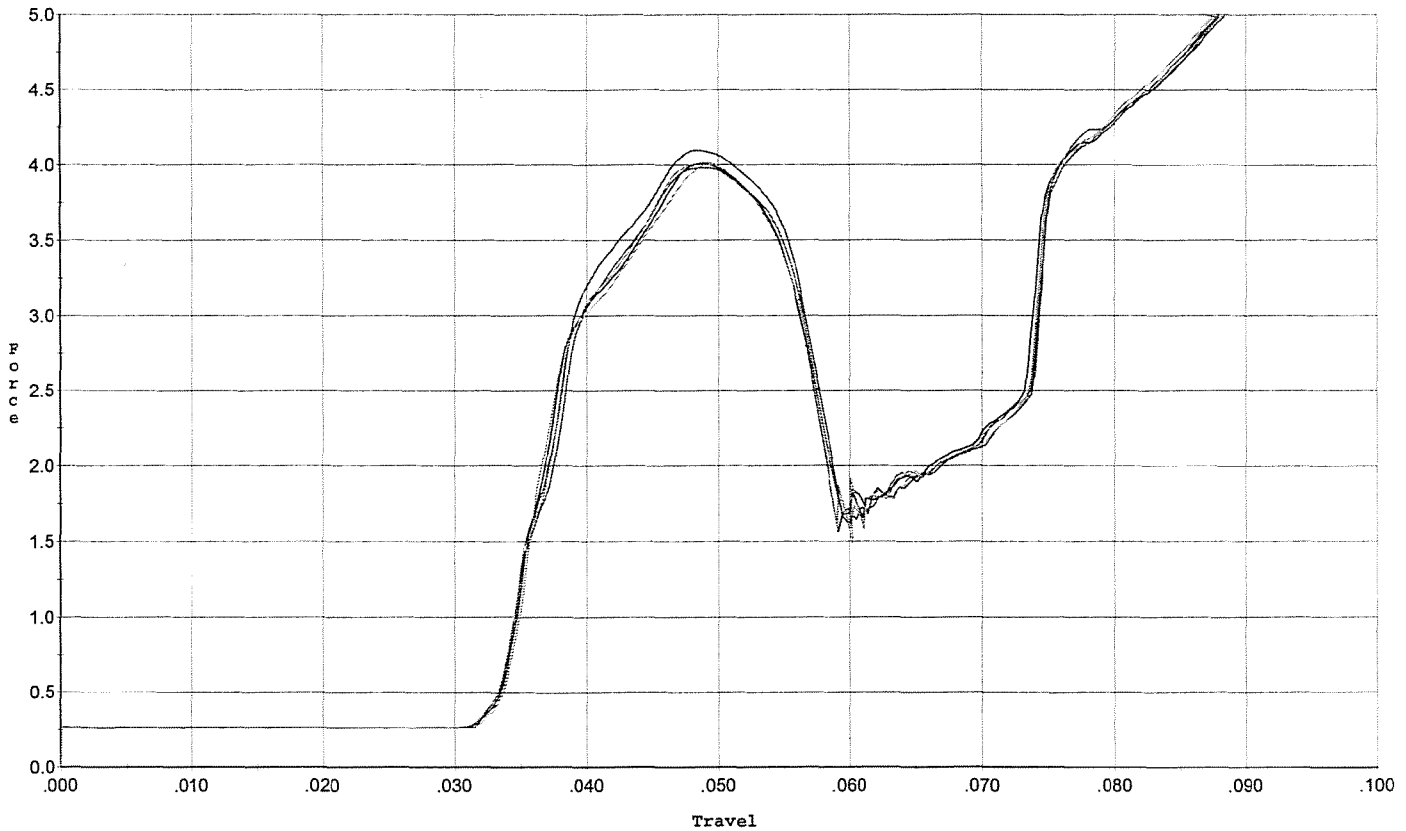
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.132	0.058	0.034	0.036	0.085		Set Trigger
2	4.045	0.057	0.034	0.035	0.082		Set Trigger
3	4.058	0.058	0.034	0.036	0.085		Set Trigger
4	4.069	0.057	0.034	0.035	0.084		Set Trigger
5	4.130	0.057	0.033	0.035	0.085		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



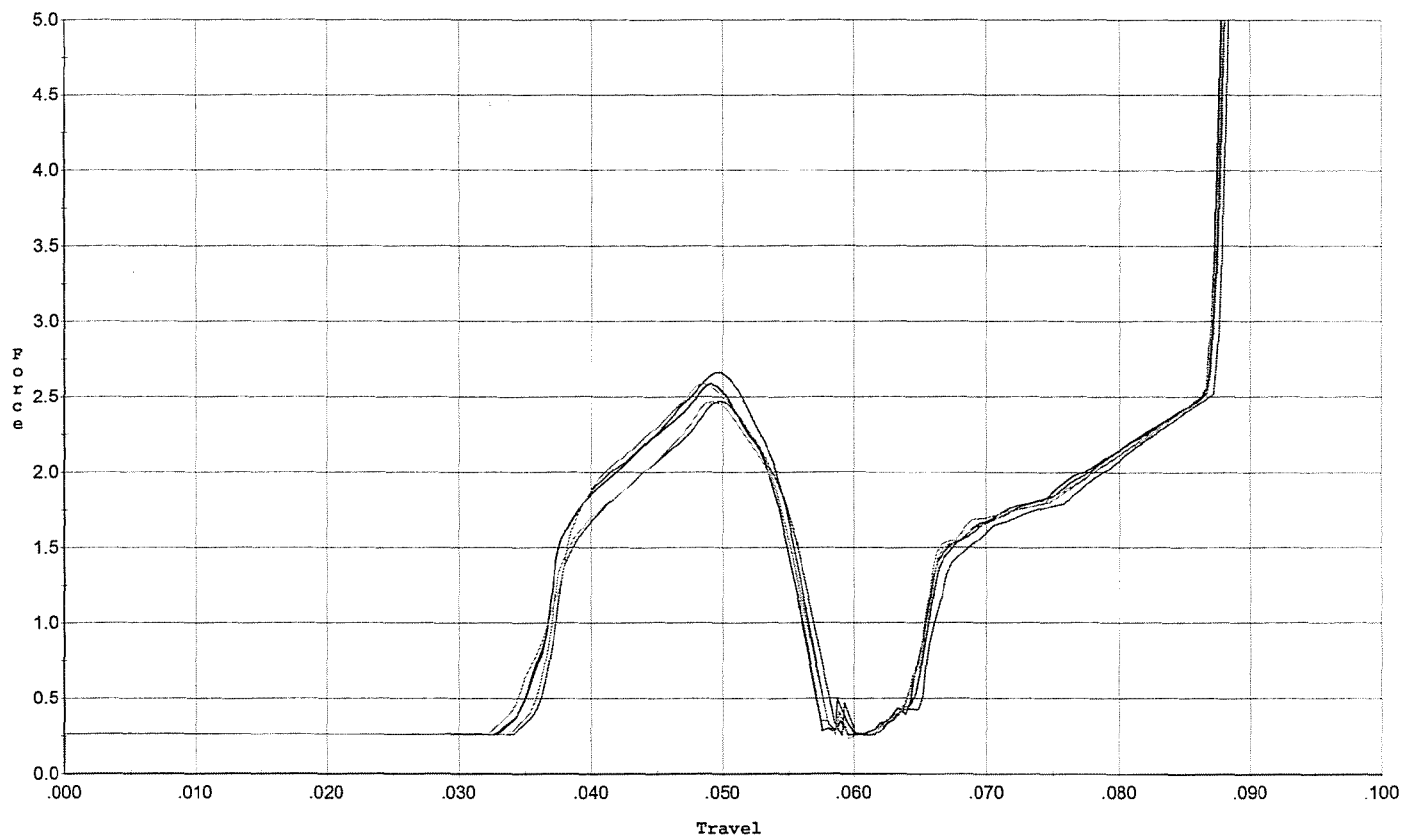
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.058	0.033	0.035	0.086		Set Trigger
2	4.010	0.057	0.033	0.035	0.083		Set Trigger
3	3.981	0.056	0.033	0.035	0.082		Set Trigger
4	4.002	0.057	0.033	0.035	0.082		Set Trigger
5	4.015	0.056	0.033	0.035	0.082		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



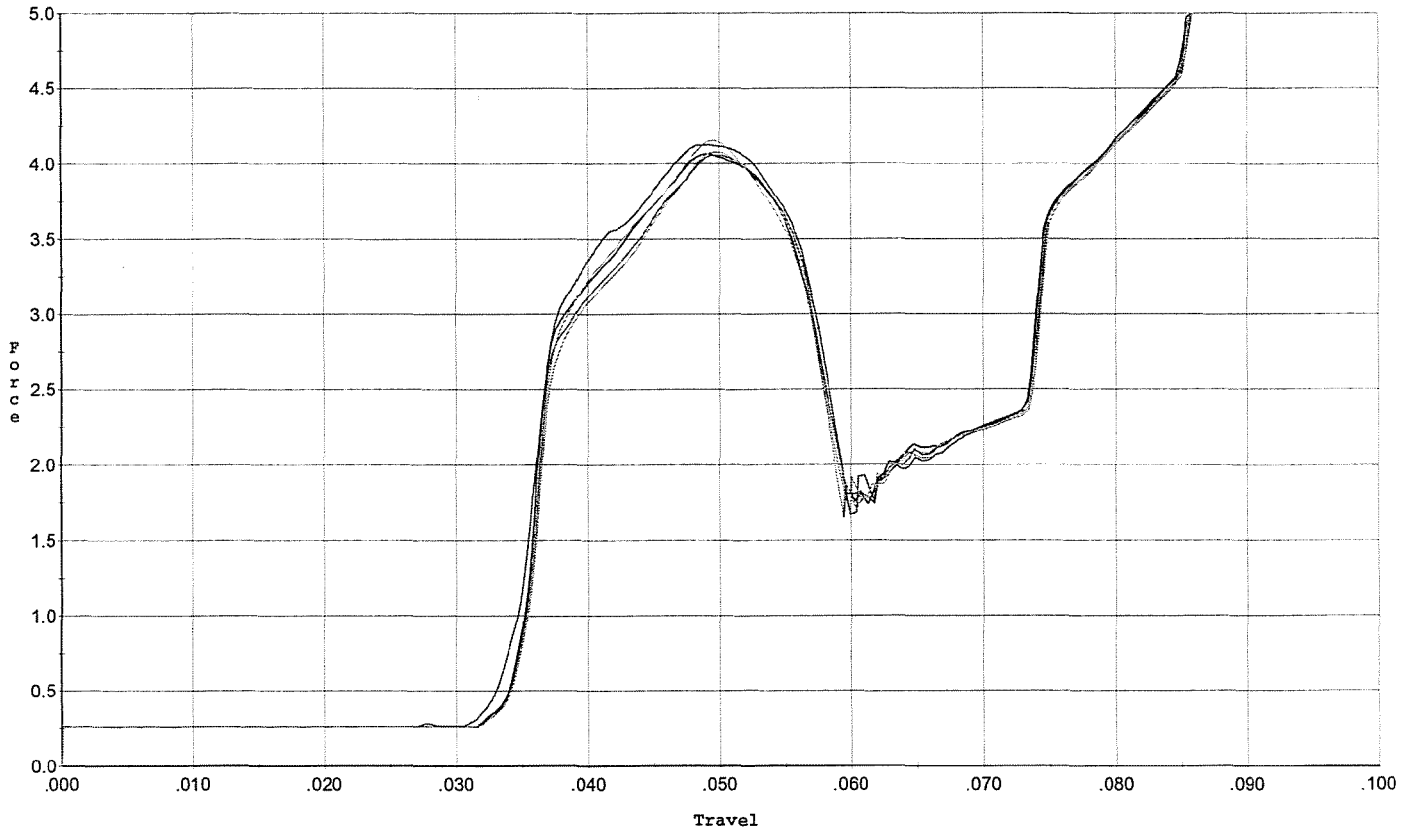
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.056	0.035	0.038	0.052		Set Trigger
2	2.585	0.056	0.035	0.038	0.050		Set Trigger
3	2.472	0.056	0.036	0.038	0.047		Set Trigger
4	2.472	0.057	0.036	0.038	0.048		Set Trigger
5	2.585	0.055	0.034	0.038	0.050		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.124	0.058	0.033	0.034	0.091		Set Trigger
2	4.066	0.057	0.034	0.034	0.086		Set Trigger
3	4.058	0.056	0.034	0.035	0.084		Set Trigger
4	4.154	0.057	0.034	0.035	0.086		Set Trigger
5	4.078	0.057	0.034	0.035	0.084		Set Trigger

Avg 4.09