

G6765009

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



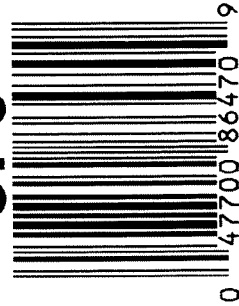
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6765009

UPC



BM FORM

**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G 6765009

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSW
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SP, P.D.
460	CHECK HEADSPACE		7-15-08	SP, P.D.
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX  JUL 21 2008 OPERATOR <u>PSW</u>	7-16-08	RJZ
472	SERIALIZE BOLT HANDLE		7-16-08	RJZ
475	DRILL AND TAP SIGHT HOLES		7-17-08	SP
480	MAGNAFLUX BBL ACTION		7-21-08	BSH
490	MAGNAFLUX BOLT		7-16-08	M/R
500	ROLLMARK CALIBER		7/21/08	R/T
520	GOFF BLAST BBL / REC		7/21/08	DG
542	APPLY COATINGS (BARREL ACTION)		7-25-	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-25-08	SP, P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

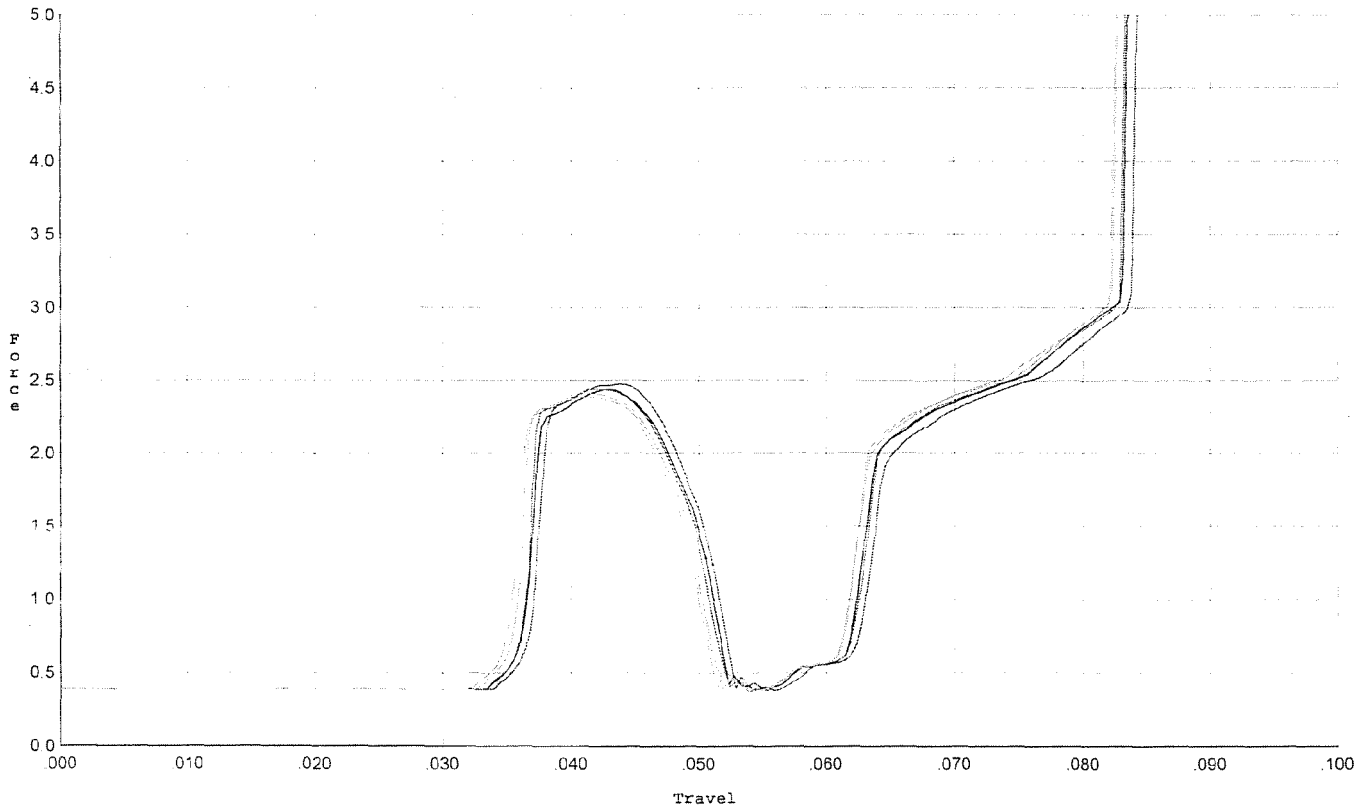
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.5</u> <u>4.0</u>	12-16-08	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-16-08	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-16-08	RN
	J) ASSEMBLE STOCK		11-25-08	RN
	K) ASSEMBLE SWIVEL STUDS		12-16-08	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	RN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	TL
670	FINAL INSPECTION A) HEADSPACE		12-16-08	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.59</u> <u>2.52</u> <u>2.60</u> <u>2.59</u>	12-15-08	TL
	C) FUNCTION		12-16-08	RN
690	PACK		12/19/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



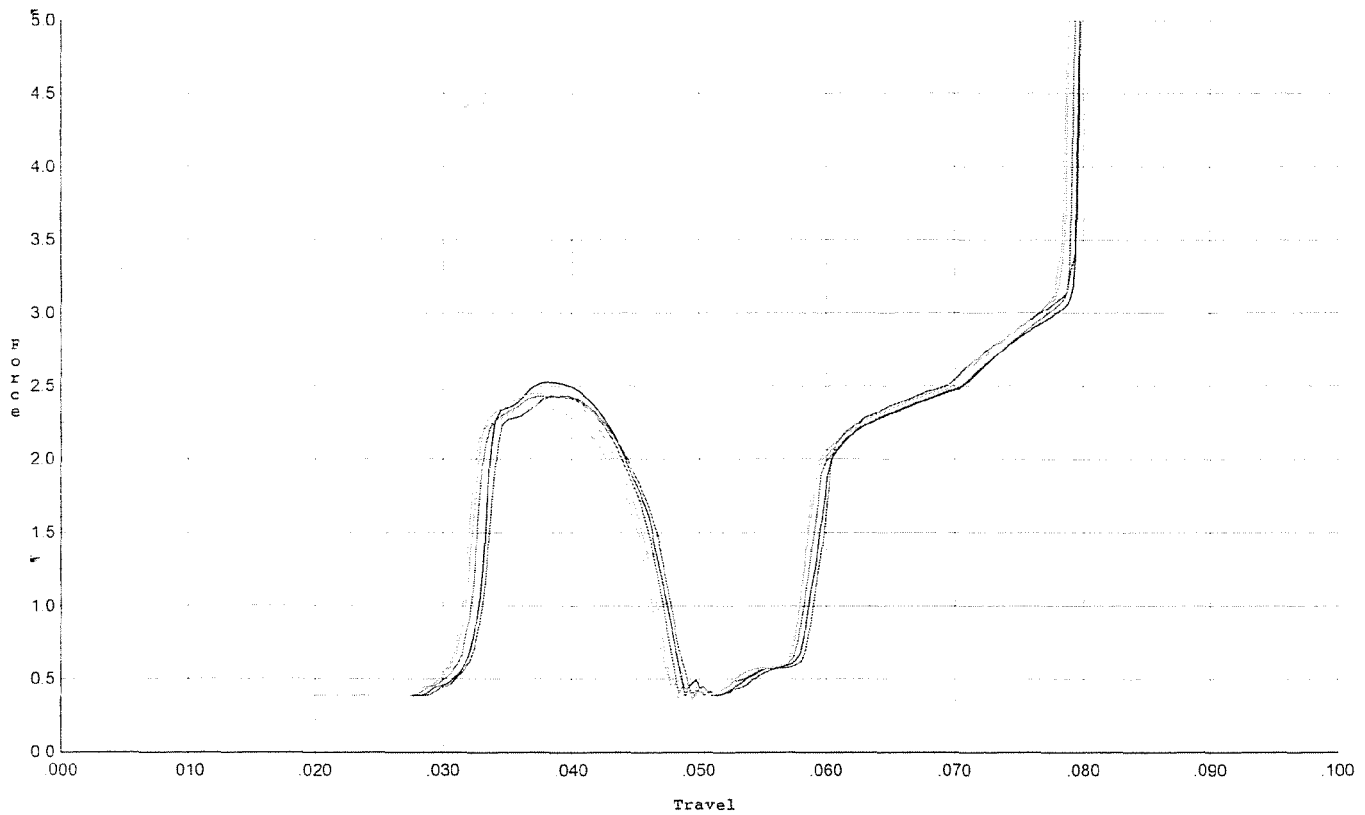
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.051	0.036	0.038	0.045		Set Trigger
2	2.442	0.051	0.036	0.038	0.044		Set Trigger
3	2.444	0.050	0.036	0.038	0.044		Set Trigger
4	2.418	0.049	0.035	0.037	0.044		Set Trigger
5	2.390	0.050	0.035	0.038	0.044		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



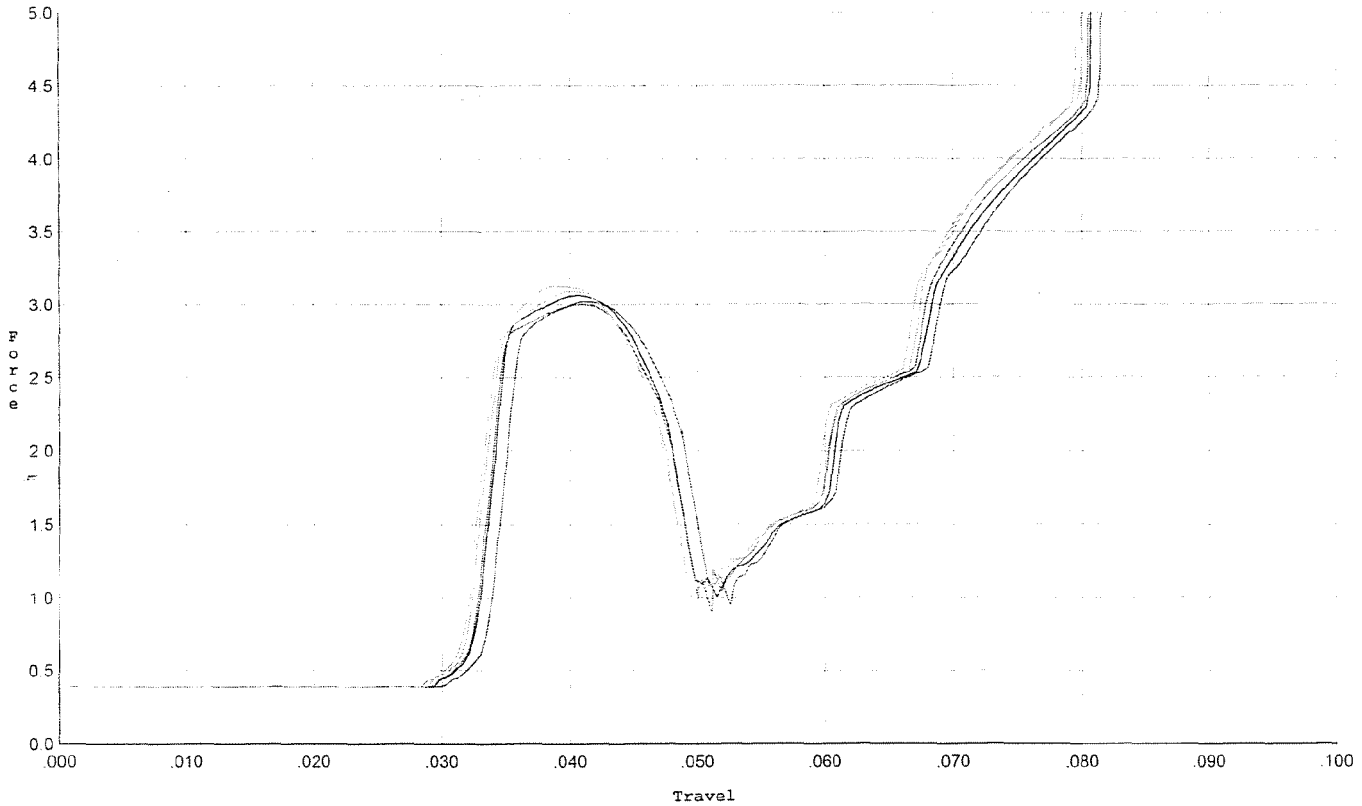
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.047	0.032	0.037	0.043		Set Trigger
2	2.526	0.047	0.032	0.037	0.045		Set Trigger
3	2.432	0.046	0.031	0.037	0.044		Set Trigger
4	2.448	0.046	0.031	0.037	0.044		Set Trigger
5	2.359	0.045	0.031	0.037	0.042		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



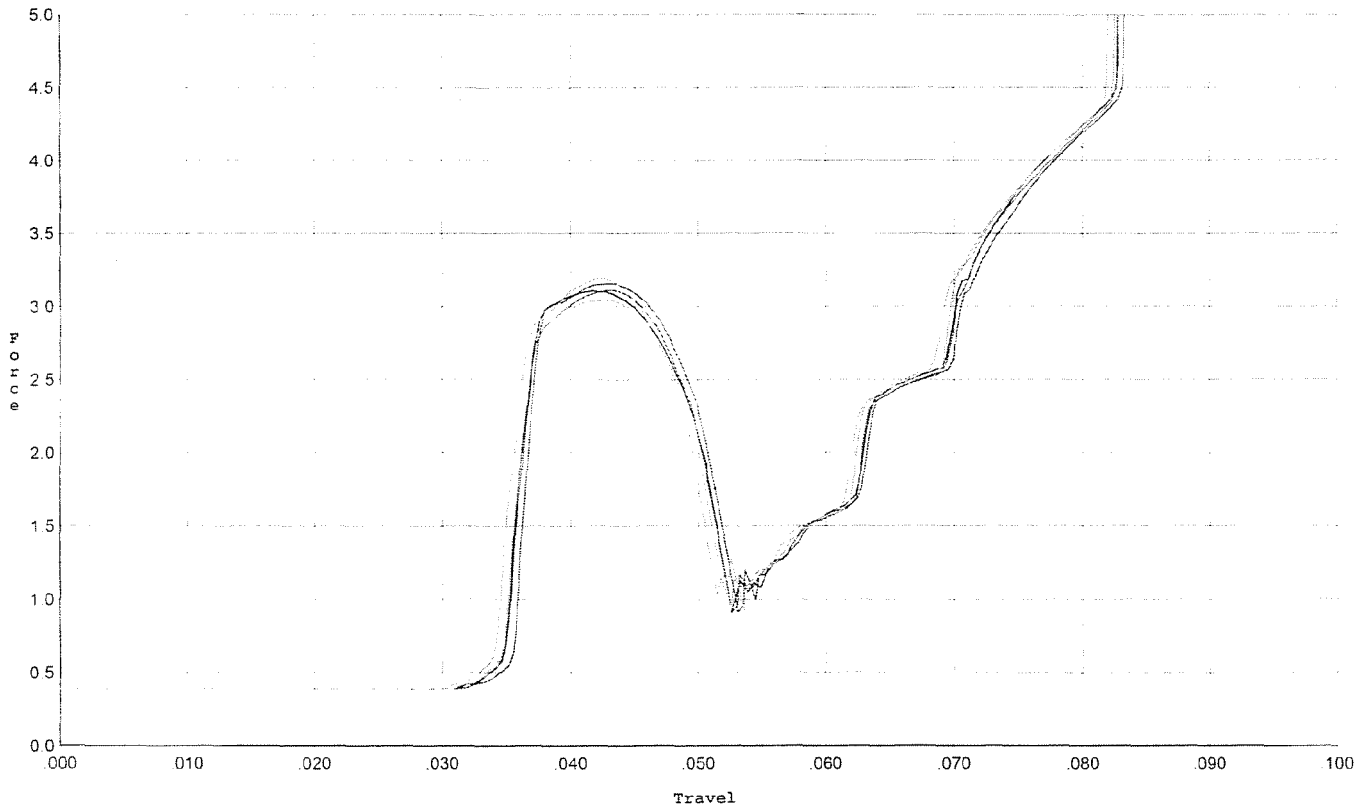
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.019	0.049	0.033	0.035	0.054		Set Trigger
2	3.061	0.048	0.032	0.035	0.054		Set Trigger
3	3.001	0.048	0.032	0.035	0.054		Set Trigger
4	3.091	0.047	0.032	0.035	0.054		Set Trigger
5	3.130	0.048	0.031	0.034	0.055		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



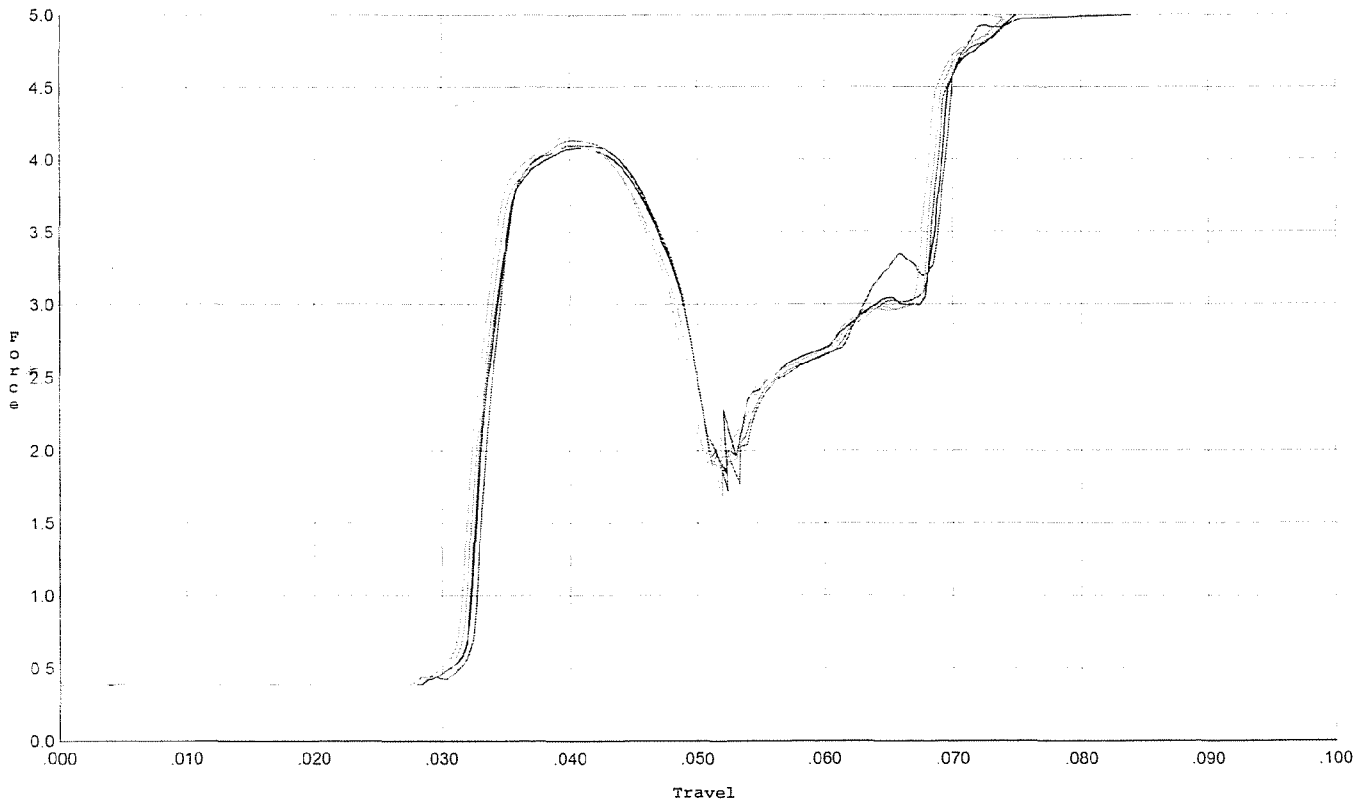
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.051	0.036	0.036	0.057		Set Trigger
2	3.109	0.051	0.035	0.036	0.056		Set Trigger
3	3.115	0.051	0.035	0.036	0.056		Set Trigger
4	3.046	0.050	0.035	0.036	0.054		Set Trigger
5	3.192	0.049	0.034	0.036	0.055		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



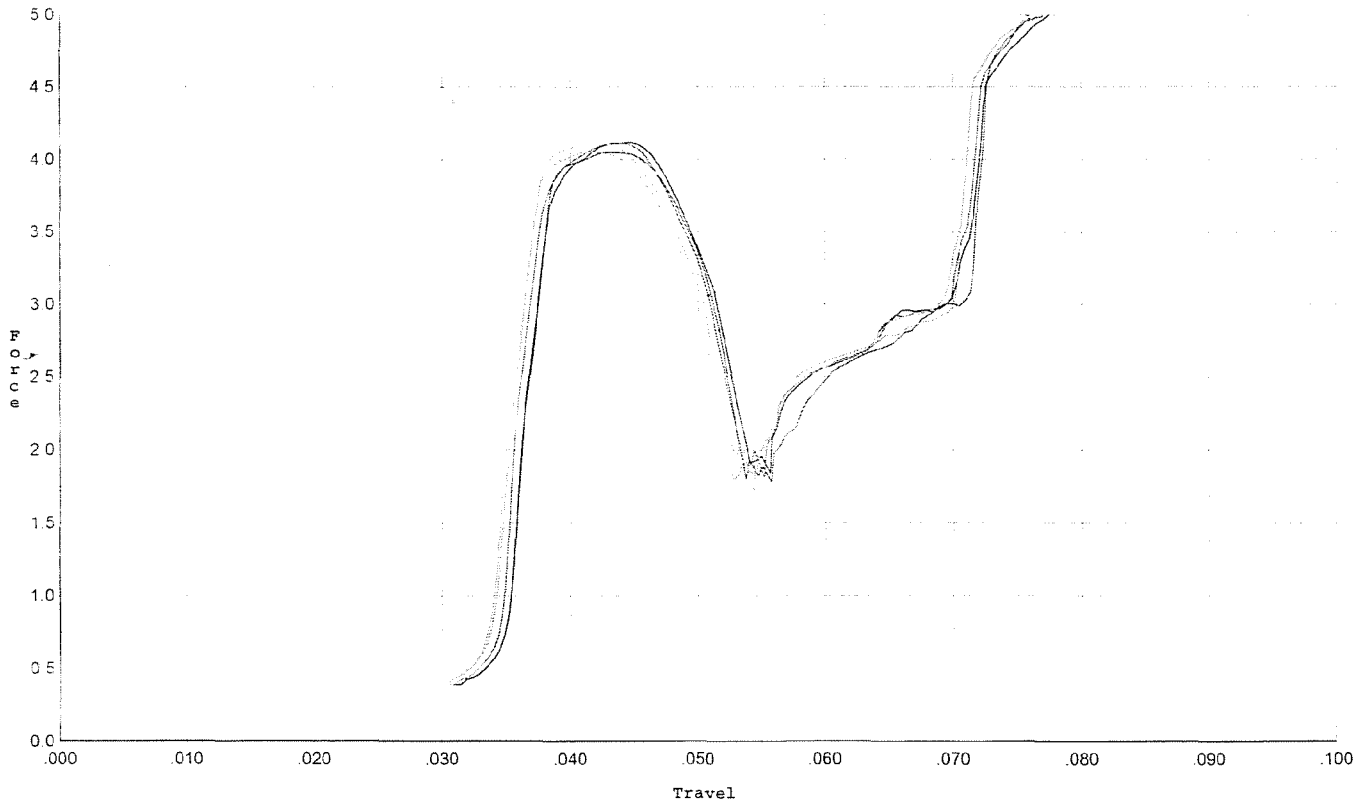
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.049	0.032	0.034	0.073		Set Trigger
2	4.077	0.049	0.032	0.033	0.074		Set Trigger
3	4.135	0.049	0.032	0.033	0.074		Set Trigger
4	4.089	0.049	0.032	0.033	0.073		Set Trigger
5	4.158	0.048	0.031	0.033	0.073		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



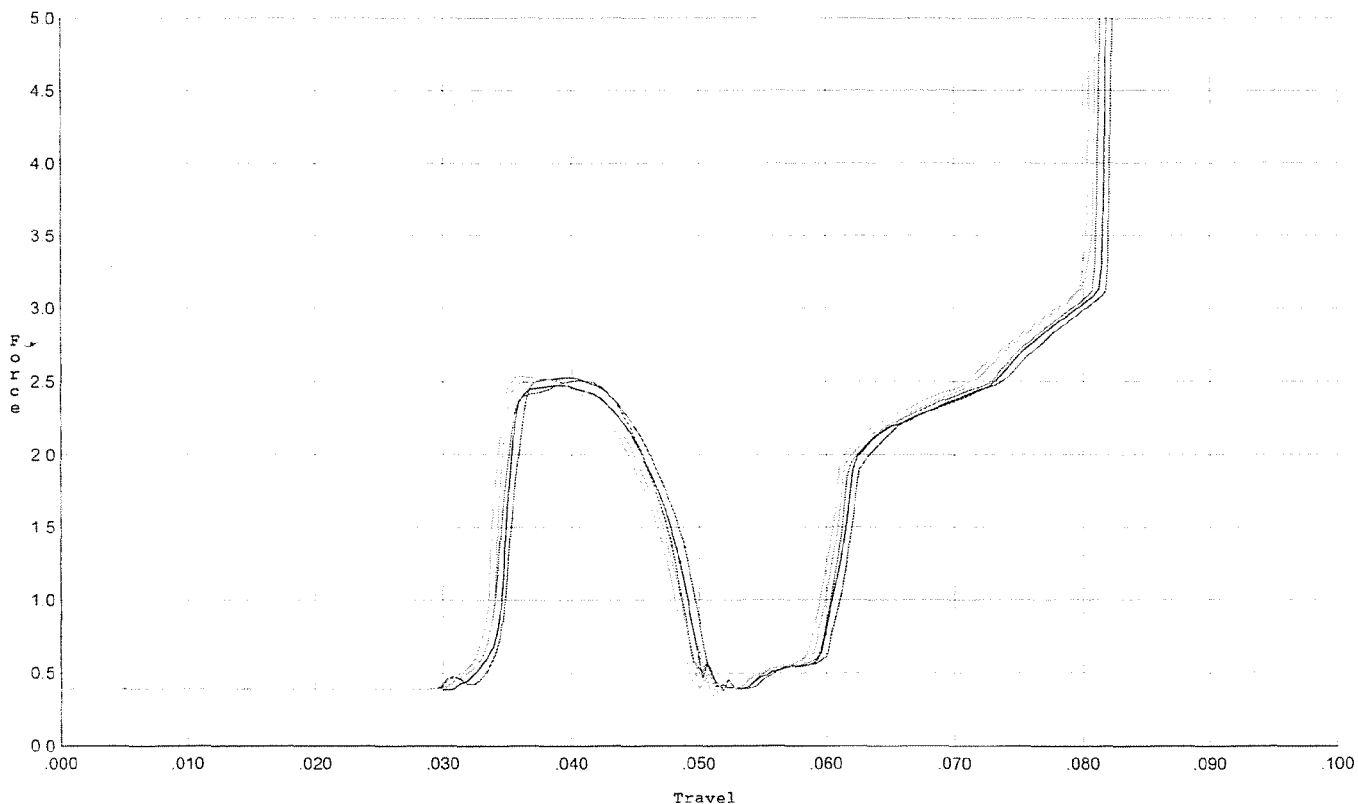
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.052	0.035	0.036	0.073		Set Trigger
2	4.117	0.051	0.035	0.035	0.073		Set Trigger
3	4.109	0.051	0.034	0.035	0.073		Set Trigger
4	4.123	0.050	0.033	0.035	0.073		Set Trigger
5	4.055	0.051	0.033	0.035	0.074		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



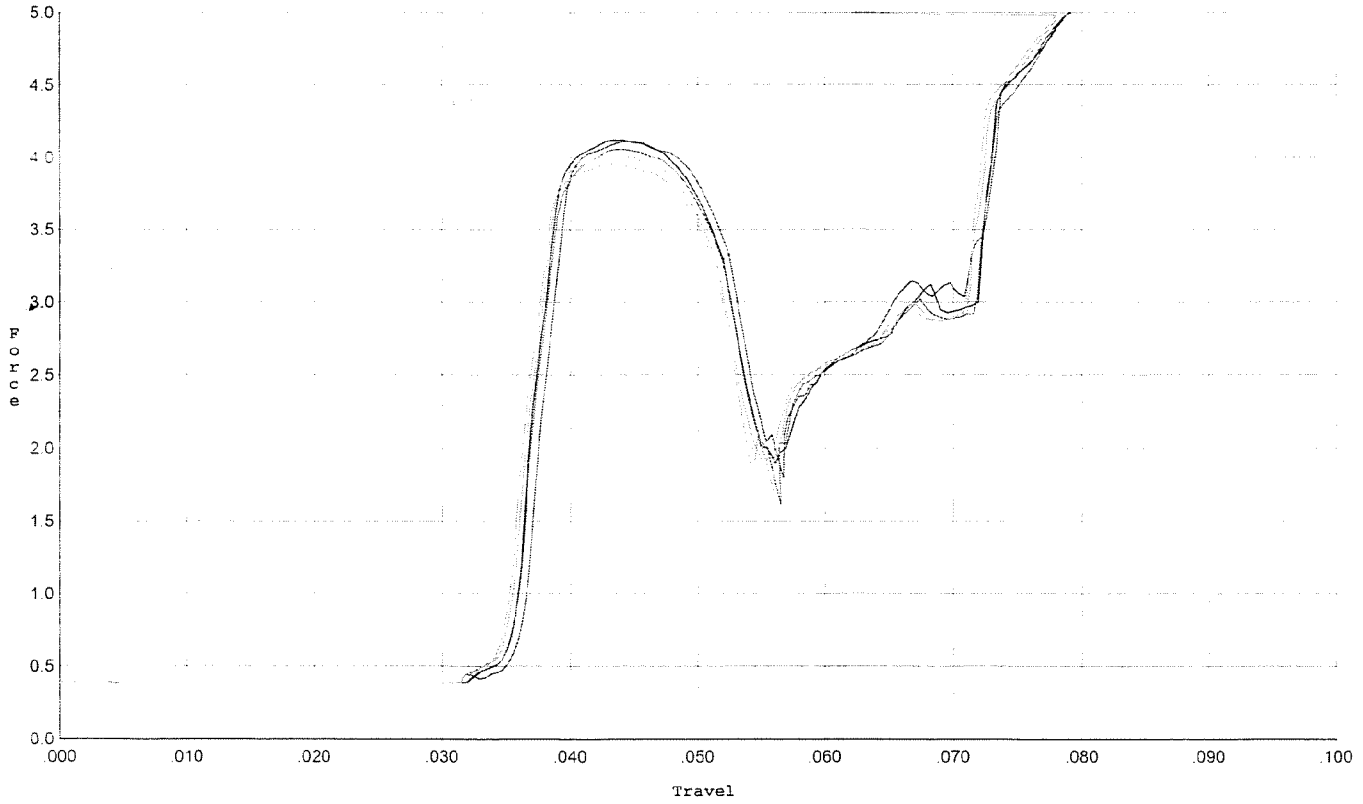
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.530	0.049	0.034	0.037	0.045		Set Trigger
2	2.474	0.049	0.034	0.037	0.044		Set Trigger
3	2.509	0.048	0.033	0.037	0.044		Set Trigger
4	2.515	0.048	0.033	0.037	0.045		Set Trigger
5	2.538	0.048	0.033	0.037	0.044		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.052	0.032	0.036	0.075		Set Trigger
2	4.122	0.052	0.035	0.036	0.075		Set Trigger
3	4.058	0.052	0.035	0.036	0.074		Set Trigger
4	4.020	0.052	0.035	0.035	0.073		Set Trigger
5	3.955	0.052	0.035	0.035	0.074		Set Trigger

Aug 4.05