

6676-5010

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



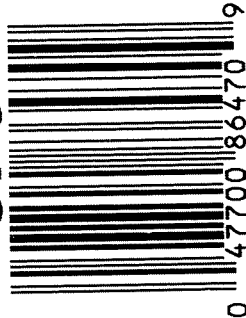
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6765010

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6765010

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSW
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SP
460	CHECK HEADSPACE		7-15-08	SP
470	DIS-ASSEMBLE ACTION		7-16-08	RT
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-16-08	RT
475	DRILL AND TAP SIGHT HOLES	JUL 21 2008	7-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BT</u>	7-21-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-31-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u>	<u>6.5</u>	<u>6</u>	8-4	TL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6</u>	<u>6</u>	<u>6</u>	8-4	TL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	8-4	TL		
	J) ASSEMBLE STOCK					7-31-08	RSN		
	K) ASSEMBLE SWIVEL STUDS					8-5-08	SPD		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					8-5-08	SPD		
	M) IRON SIGHT ALIGNMENT					8-5-08	SPD		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL			8-1-08	TRW		
	MALFUNCTION		CORRECTION			N/A			
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-1-08	TL		
670	FINAL INSPECTION A) HEADSPACE					8-5-08	SPD		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>227</u>	<u>230</u>	<u>236</u>	<u>221</u>	<u>222</u>	8-4-08	RSN
	C) FUNCTION					8-5-08	SPD		
690	PACK					8/8/08	Fry		

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

7-24-08

TESTER

S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.39		2.57	
PULL #2	2.55	2.21		2.49	
PULL #3	2.44	2.38		2.48	
PULL #4	2.37	2.49		2.46	
PULL #5	2.30	2.30		2.49	
TOTAL	1219	1177		1249	
AVERAGE	2.43	2.35		2.49	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.34		
PULL #2	3.01	3.21		
PULL #3	3.10	3.04		
PULL #4	2.99	3.07		
PULL #5	2.93	2.97		
TOTAL	1507	1563		
AVERAGE	3.01	3.12		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.31		4.09
PULL #2	4.06	4.28		4.17
PULL #3	4.10	4.16		4.22
PULL #4	4.11	4.18		4.04
PULL #5	4.04	4.11		4.00
TOTAL	2049	2104		2052
AVERAGE	4.09	4.20		4.10