

66765011

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

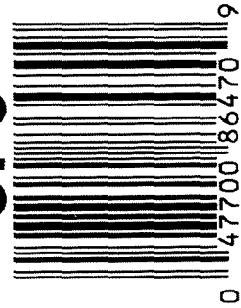
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765011

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6765011

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	APPD.
460	CHECK HEADSPACE		7-15-08	APPD.
470	DIS-ASSEMBLE ACTION		7-16-08	RR
472	SERIALIZE BOLT HANDLE		7-16-08	LR
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX JUL 21 2008 OPERATOR <i>RAY</i>	7/17/08	SP
480	MAGNAFLUX BBL ACTION		7-21-08	BH
490	MAGNAFLUX BOLT		7/15/08	MR
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	PSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	PSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	PSN
	D) OIL FIRING PIN ASSEMBLY		12-1-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

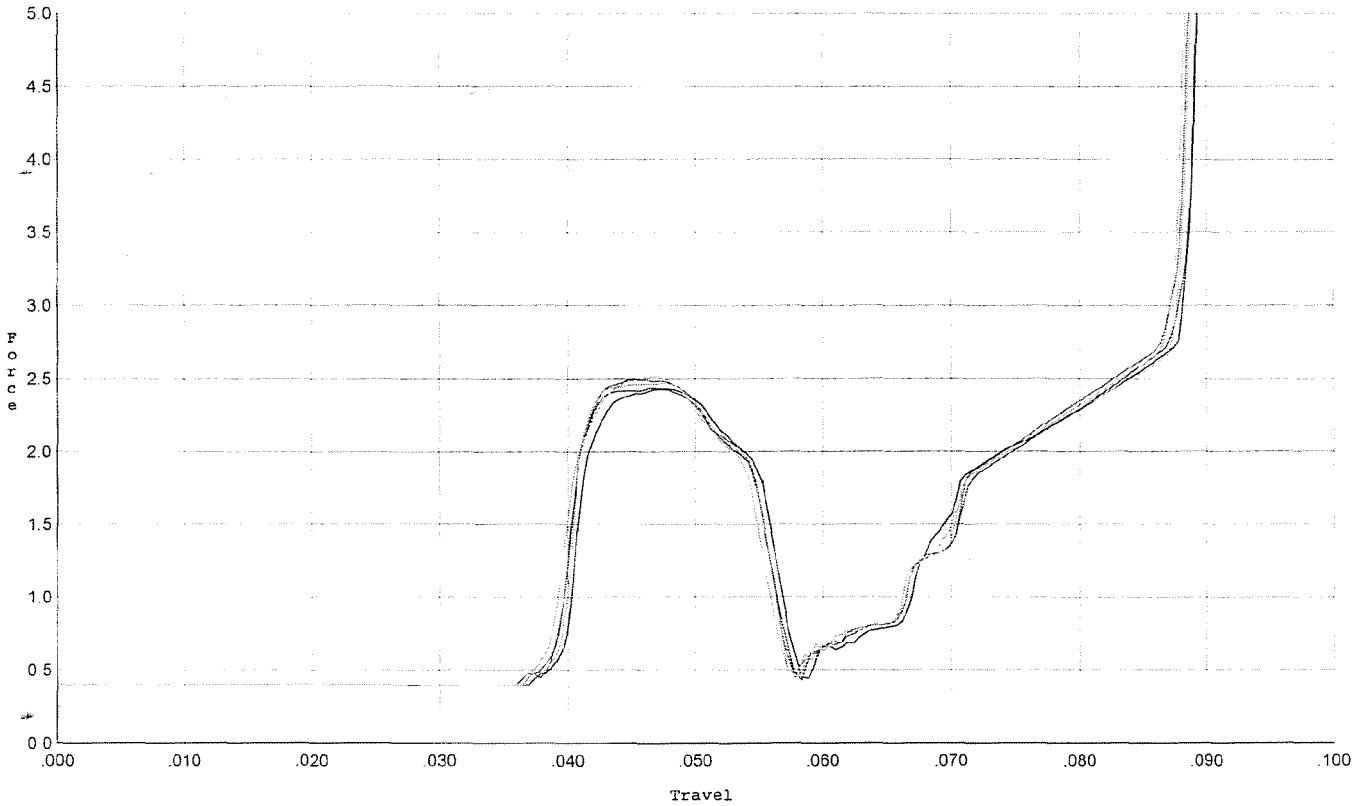
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>49</u> <u>49</u> <u>35</u>	12-18-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>49</u>	12-18-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	12-18-08	L.N.
	J) ASSEMBLE STOCK		12-10-08	PSM
	K) ASSEMBLE SWIVEL STUDS		12-18-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-16-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-16-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-18-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.47</u> <u>2.48</u> <u>2.53</u> <u>2.45</u>	12-17-08	TC
	C) FUNCTION		12-18-08	L.N.
690	PACK		1-21-09	PSM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Purth 11/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



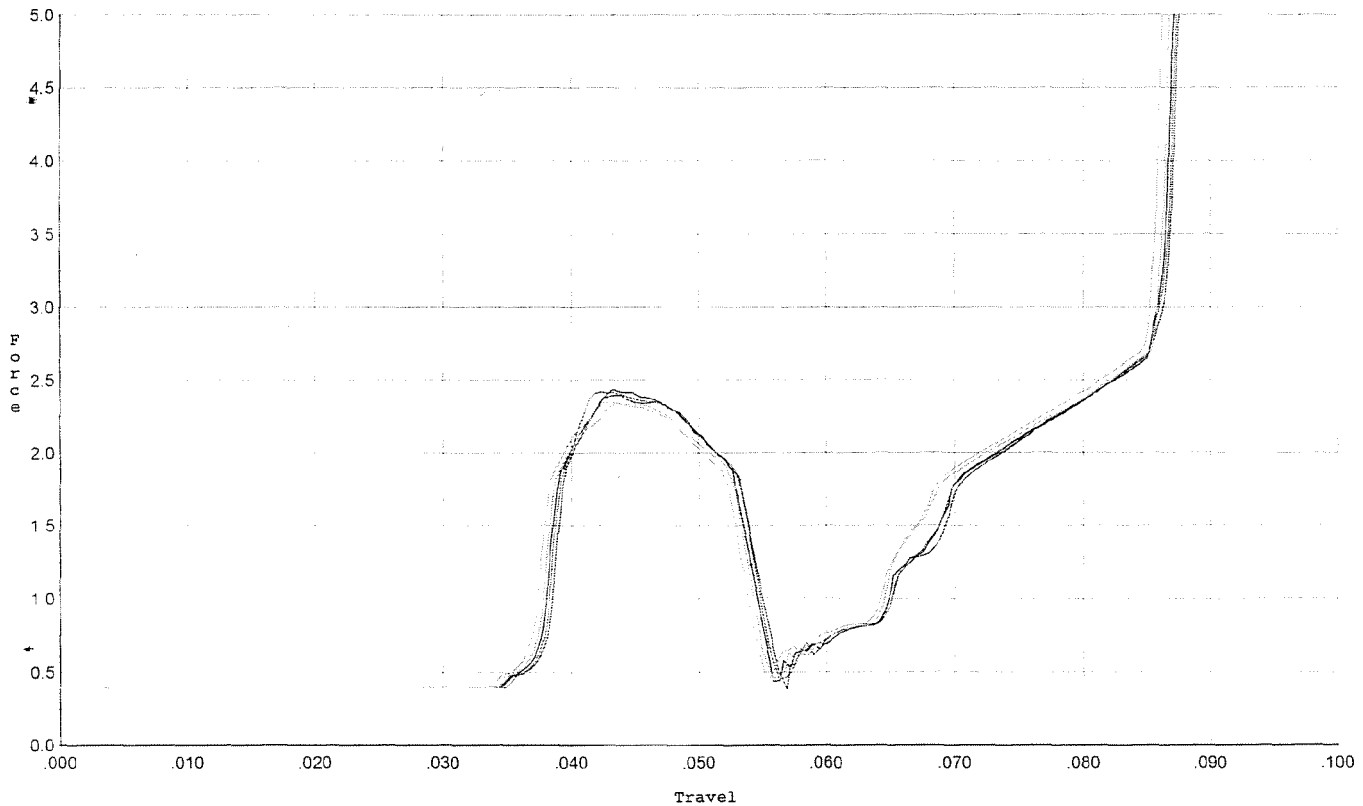
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.055	0.039	0.040	0.050		Set Trigger
2	2.431	0.055	0.040	0.040	0.050		Set Trigger
3	2.494	0.055	0.039	0.040	0.050		Set Trigger
4	2.469	0.055	0.039	0.040	0.050		Set Trigger
5	2.512	0.054	0.038	0.039	0.050		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Purch 11/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



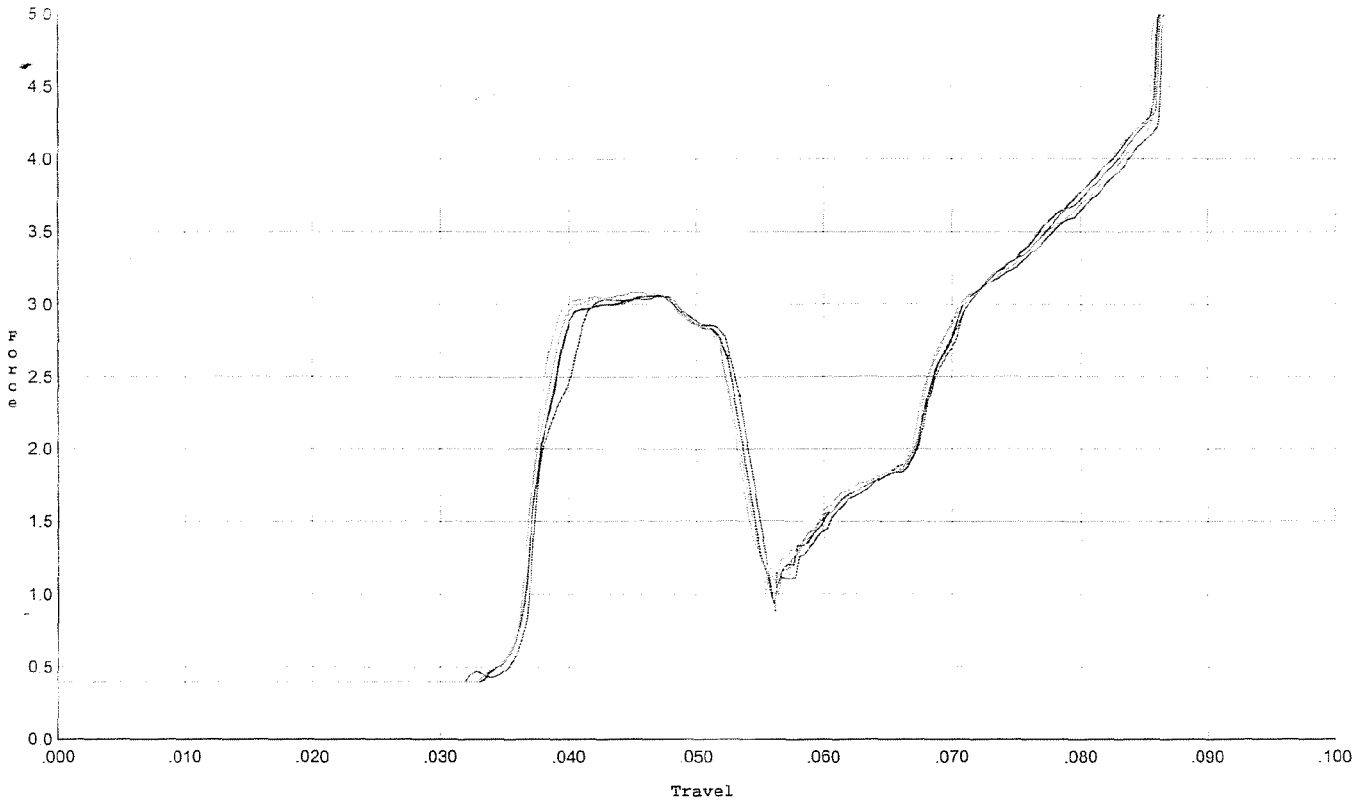
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.053	0.038	0.039	0.048		Set Trigger
2	2.435	0.054	0.037	0.039	0.049		Set Trigger
3	2.421	0.053	0.038	0.039	0.049		Set Trigger
4	2.338	0.053	0.037	0.039	0.048		Set Trigger
5	2.352	0.052	0.034	0.038	0.047		Set Trigger

Aug 2.38

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Purch 11/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



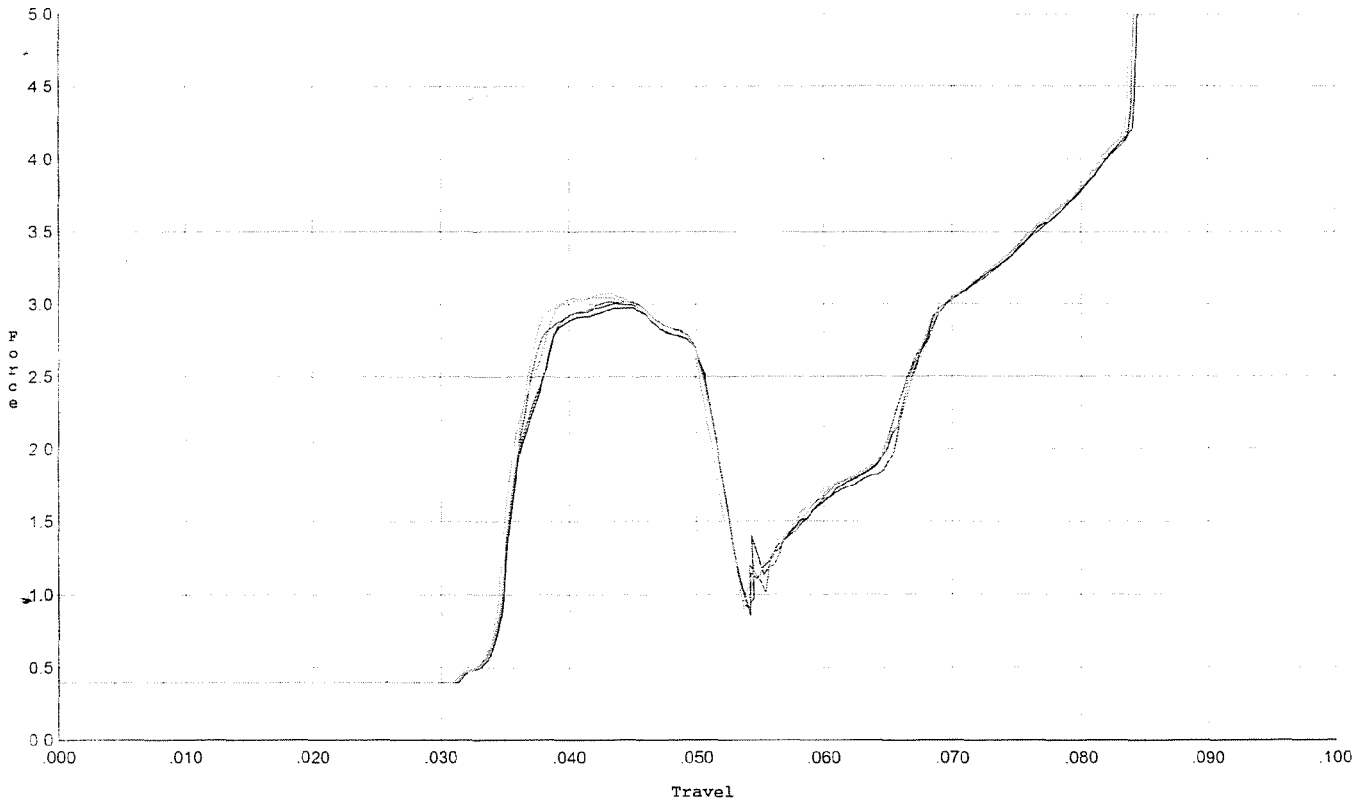
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.062	0.053	0.036	0.037	0.061		Set Trigger
2	3.065	0.053	0.036	0.037	0.061		Set Trigger
3	3.064	0.052	0.036	0.037	0.061		Set Trigger
4	3.077	0.054	0.036	0.037	0.062		Set Trigger
5	3.084	0.052	0.036	0.037	0.061		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Purch 11/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



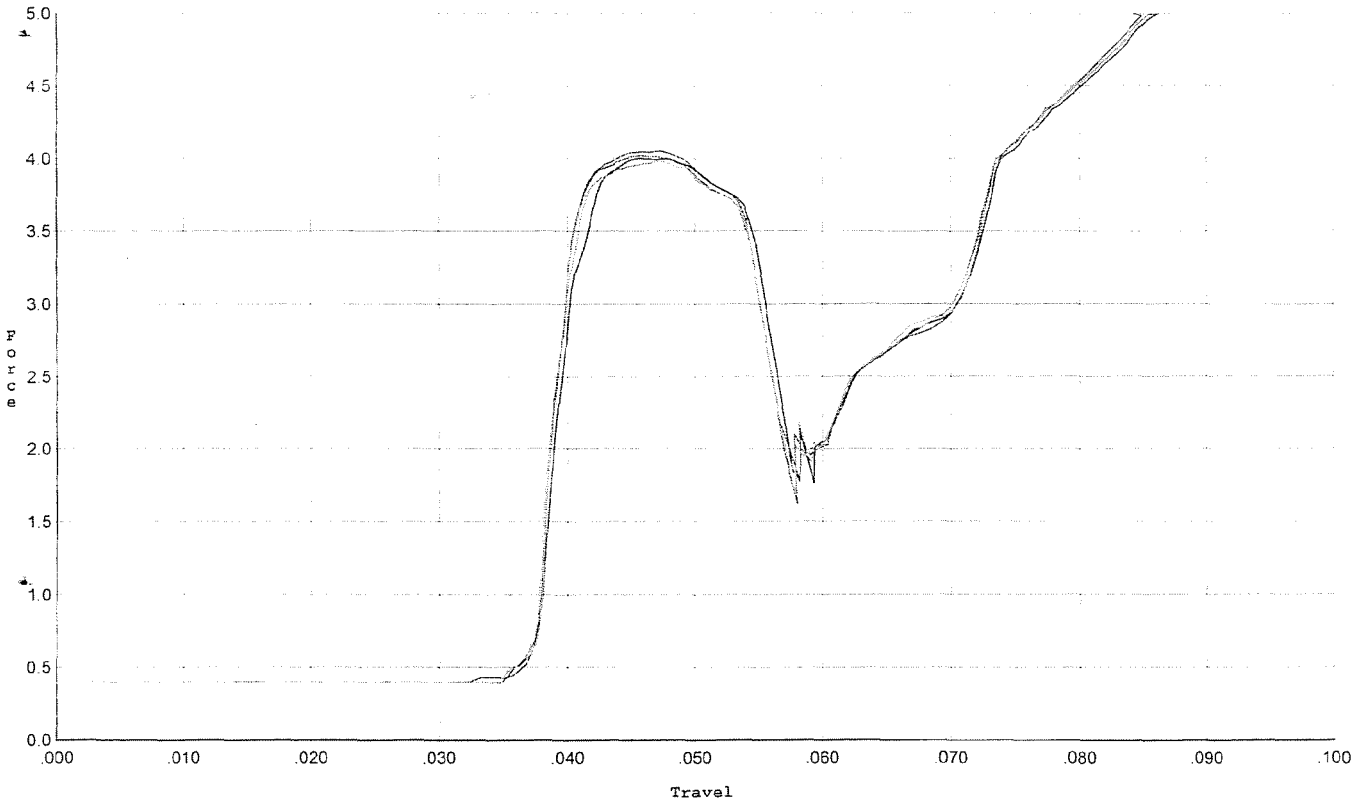
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.005	0.051	0.034	0.036	0.058		Set Trigger
2	2.977	0.051	0.034	0.036	0.058		Set Trigger
3	3.018	0.051	0.034	0.036	0.059		Set Trigger
4	3.080	0.051	0.034	0.036	0.060		Set Trigger
5	3.053	0.050	0.034	0.036	0.058		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Purch 11/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



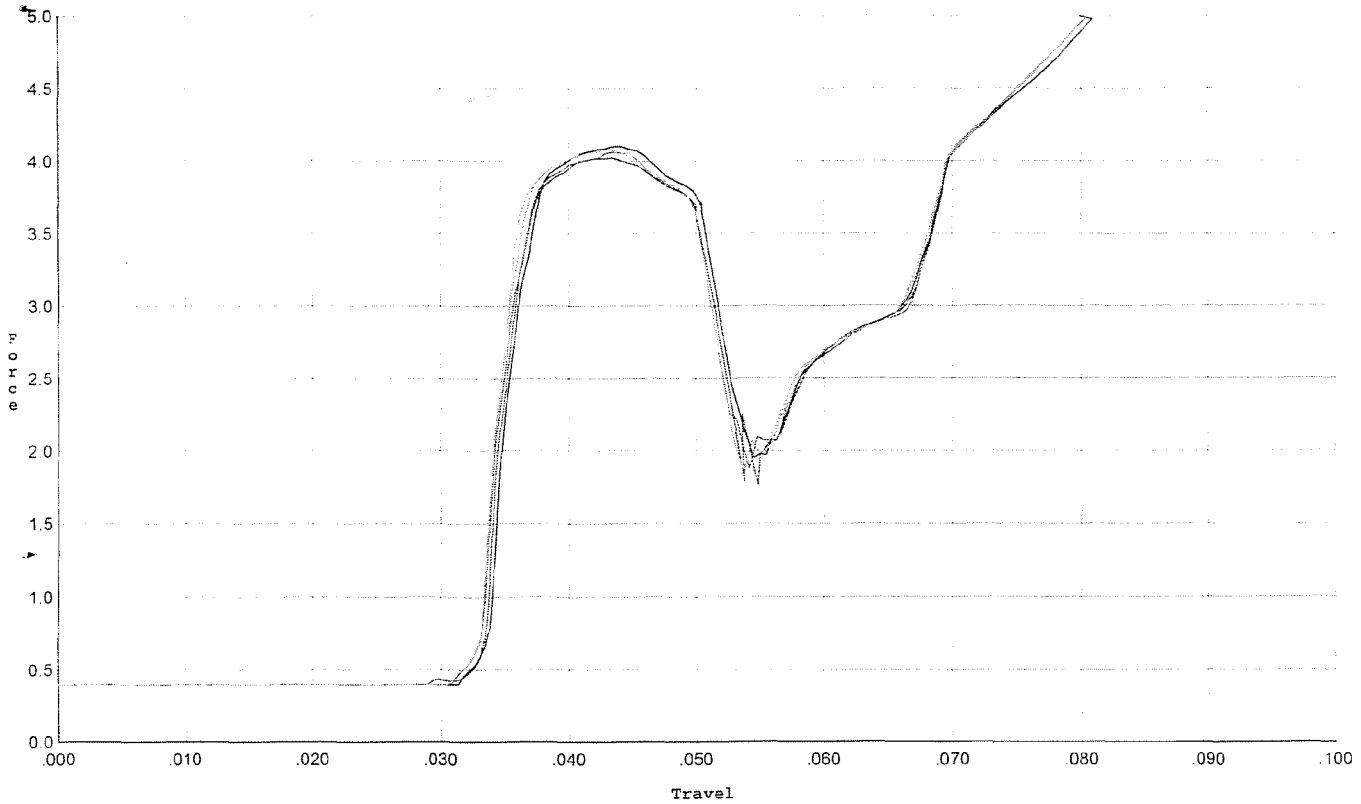
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.054	0.037	0.037	0.078		Set Trigger
2	4.001	0.055	0.037	0.037	0.078		Set Trigger
3	4.020	0.054	0.035	0.037	0.078		Set Trigger
4	3.991	0.054	0.035	0.037	0.077		Set Trigger
5	3.980	0.054	0.035	0.037	0.077		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Purch 11/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



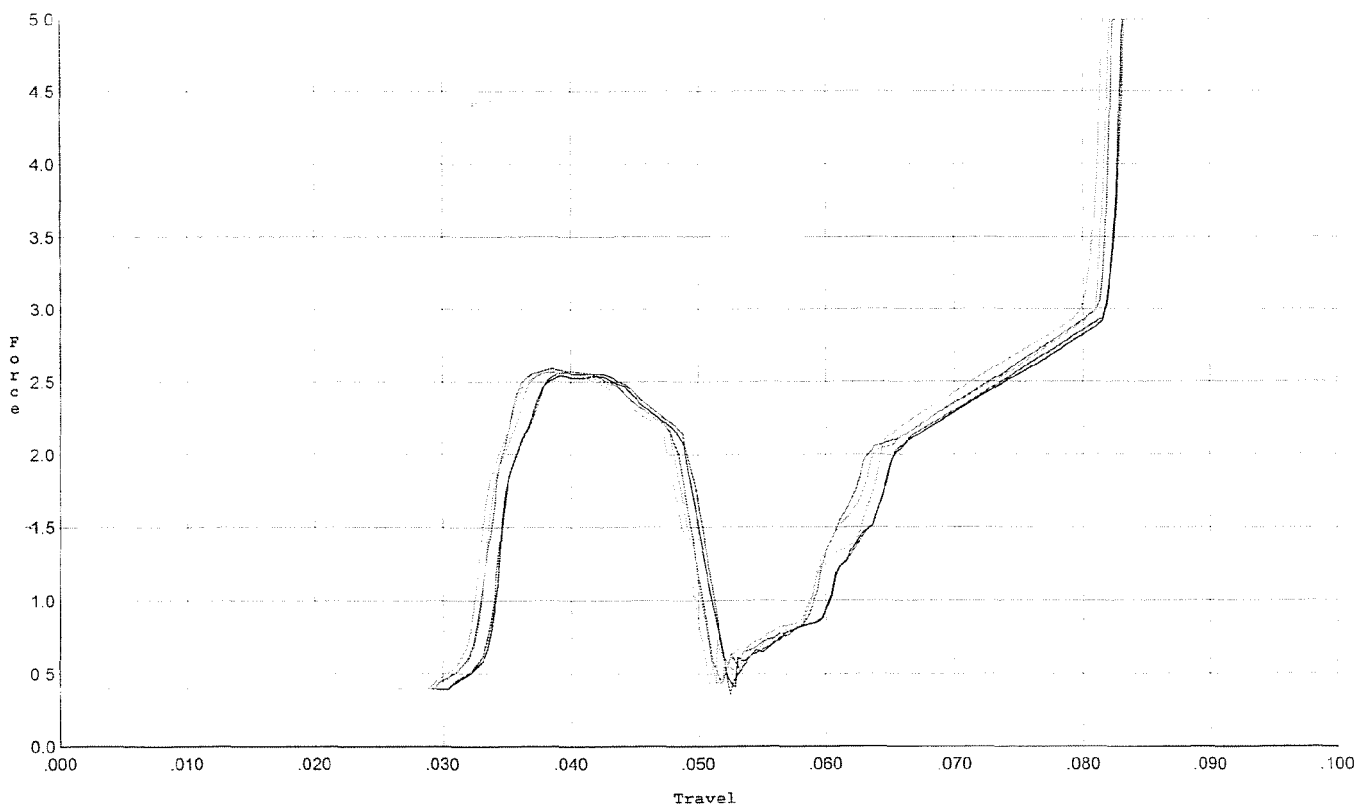
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.024	0.051	0.033	0.034	0.078		Set Trigger
2	4.104	0.050	0.032	0.035	0.077		Set Trigger
3	4.061	0.050	0.031	0.035	0.076		Set Trigger
4	4.080	0.050	0.033	0.035	0.077		Set Trigger
5	4.074	0.050	0.033	0.034	0.077		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Purch 11/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



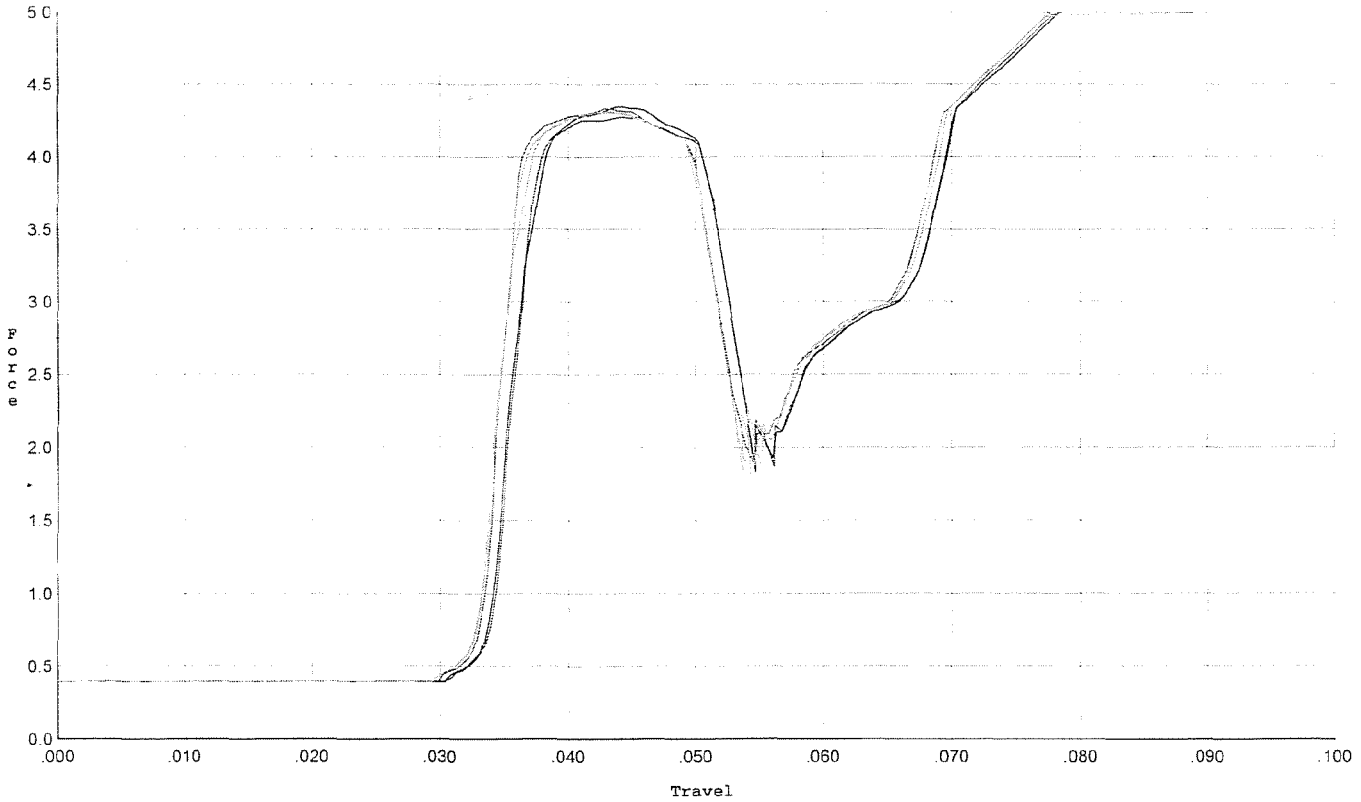
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.567	0.050	0.033	0.037	0.050		Set Trigger
2	2.543	0.049	0.033	0.037	0.049		Set Trigger
3	2.593	0.048	0.032	0.037	0.050		Set Trigger
4	2.573	0.049	0.032	0.037	0.050		Set Trigger
5	2.566	0.049	0.032	0.037	0.050		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Purch 11/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.271	0.051	0.034	0.035	0.082		Set Trigger
2	4.348	0.051	0.033	0.035	0.083		Set Trigger
3	4.335	0.050	0.033	0.034	0.082		Set Trigger
4	4.306	0.050	0.033	0.034	0.082		Set Trigger
5	4.314	0.051	0.032	0.034	0.082		Set Trigger

Aug 4.31