

66765012

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



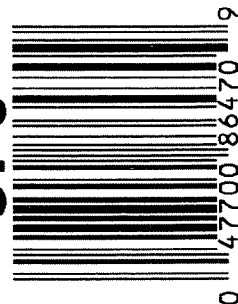
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6765012

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6765012

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	J.P.D.
430	ASSEMBLE TO STOCK		6-18-08	JP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX 2008 OPERATOR WMS	6-23-08	JP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BA
542	APPLY COATINGS (BARREL ACTION)		7-13	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-16-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-17-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

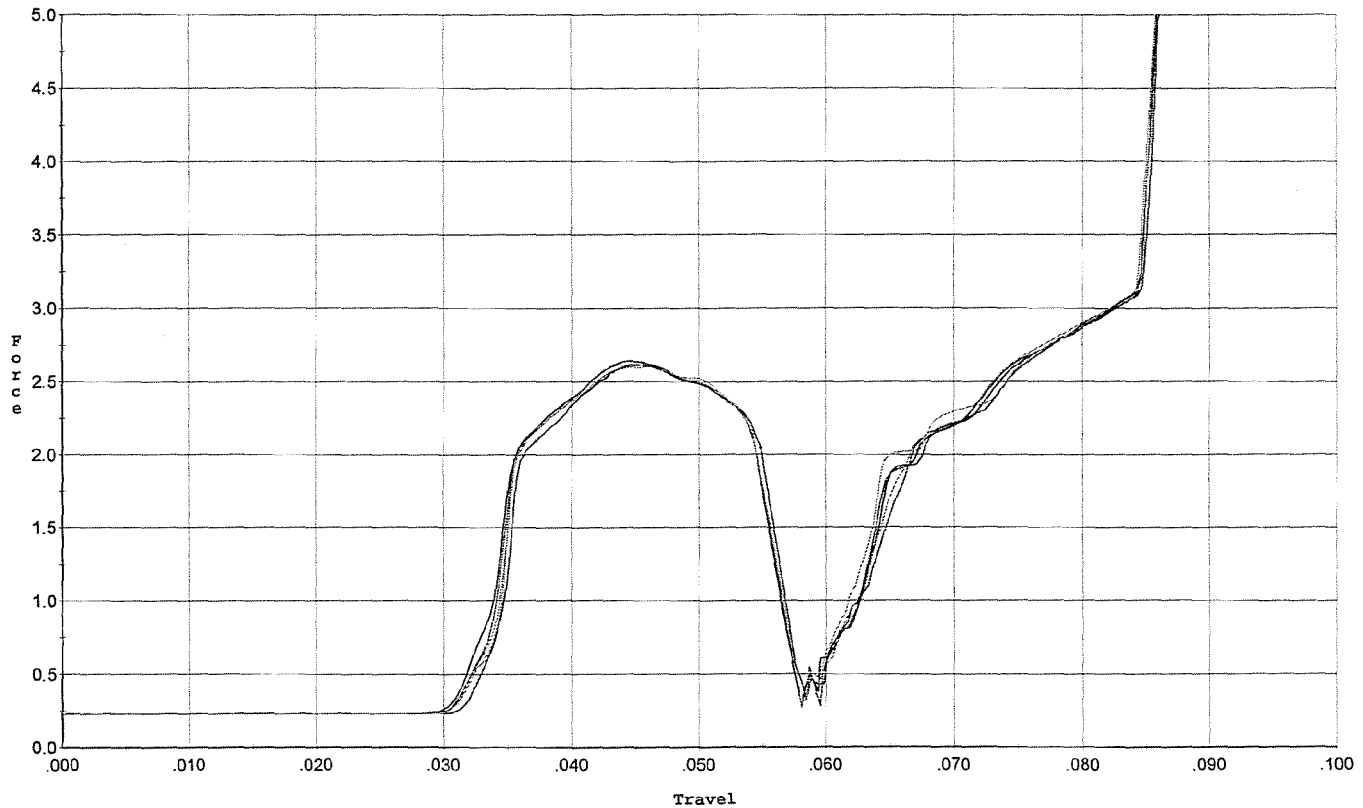
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6.5</u> <u>6.5</u>	8-5	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-5	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8-5	TC
	J) ASSEMBLE STOCK		7-17-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-21-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/21/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-27-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.61</u> <u>2.62</u> <u>2.51</u> <u>2.63</u>	8-2-08	RPD
	C) FUNCTION		8-27-08	RSN
690	PACK		8/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



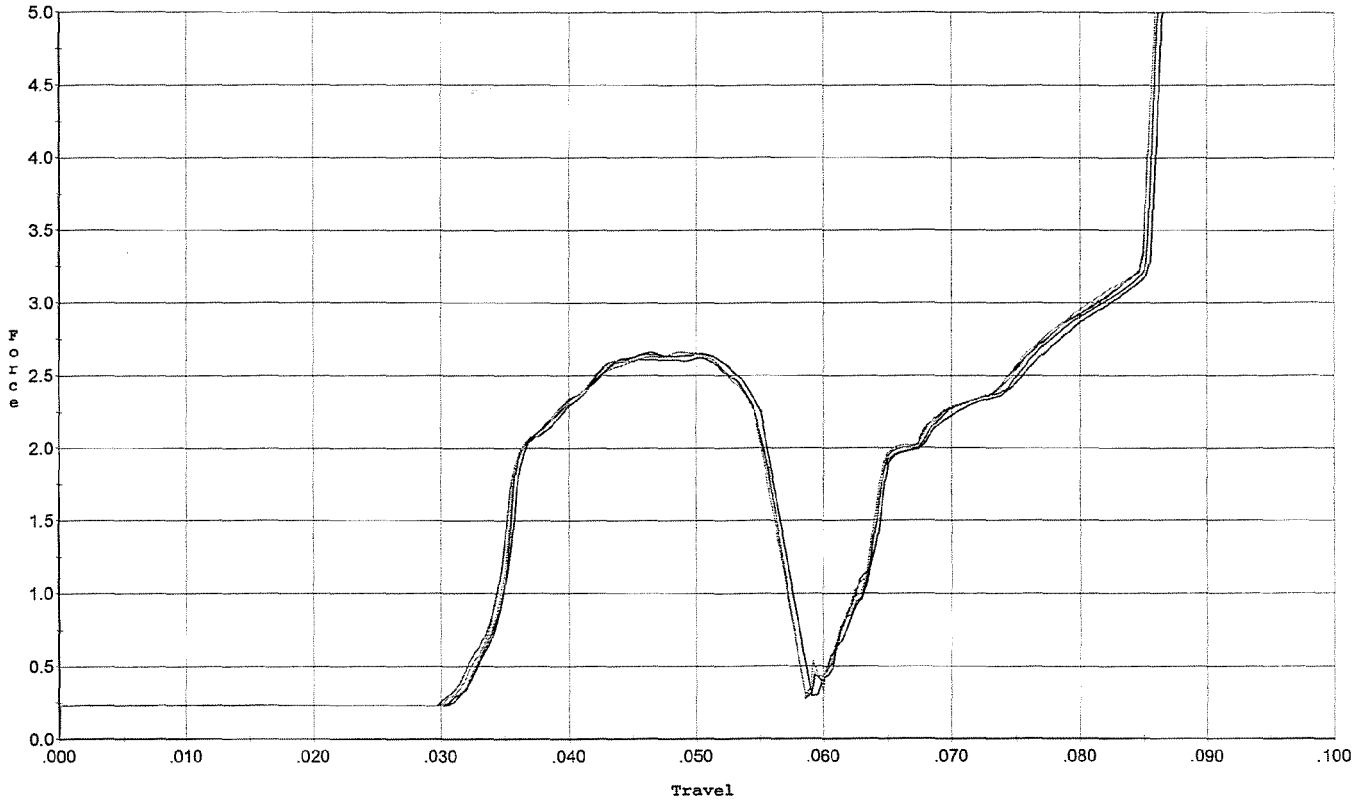
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.617	0.055	0.032	0.035	0.057		Set Trigger
2	2.639	0.054	0.031	0.036	0.058		Set Trigger
3	2.615	0.054	0.032	0.035	0.057		Set Trigger
4	2.604	0.056	0.032	0.035	0.059		Set Trigger
5	2.620	0.056	0.032	0.035	0.059		Set Trigger

AVG 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



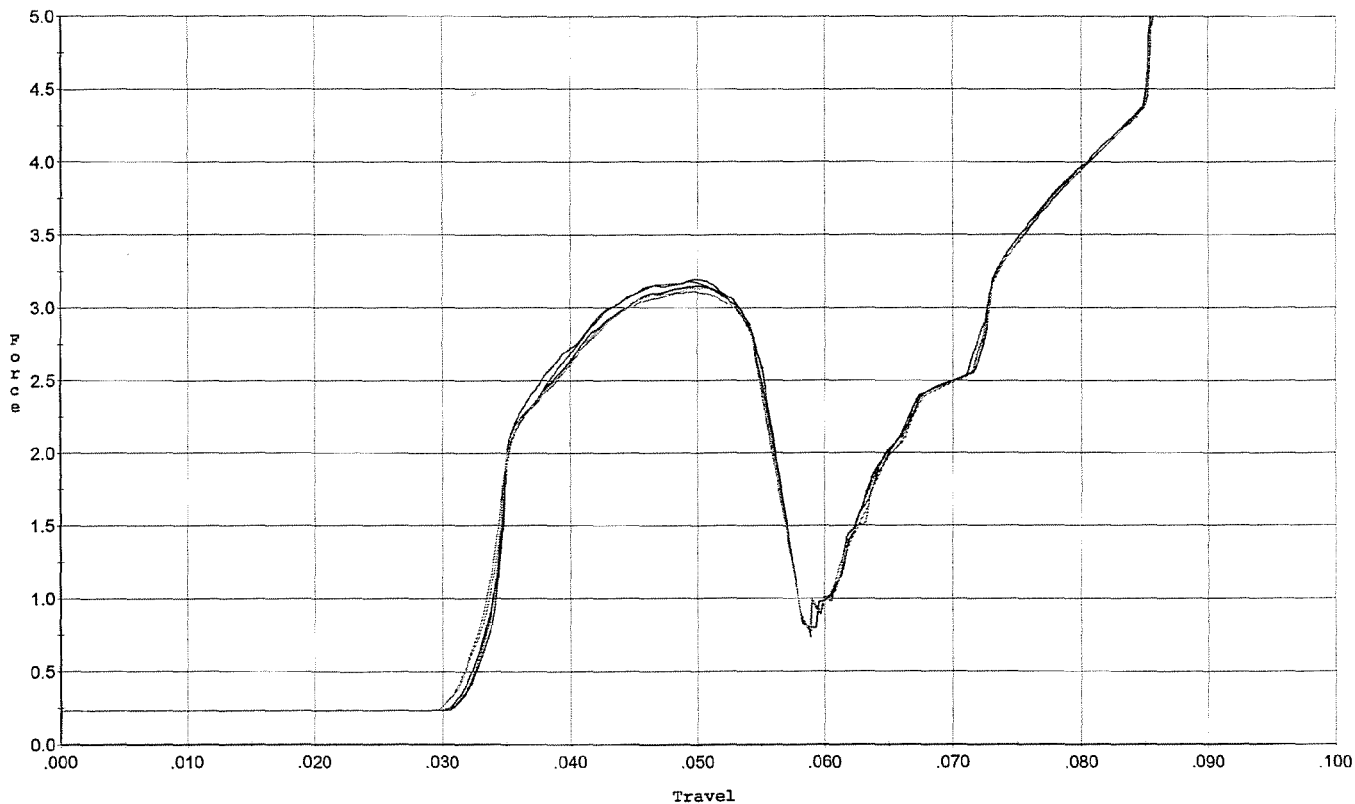
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.056	0.032	0.035	0.059		Set Trigger
2	2.658	0.055	0.032	0.036	0.059		Set Trigger
3	2.650	0.056	0.032	0.035	0.060		Set Trigger
4	2.647	0.056	0.032	0.035	0.059		Set Trigger
5	2.661	0.056	0.032	0.035	0.060		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



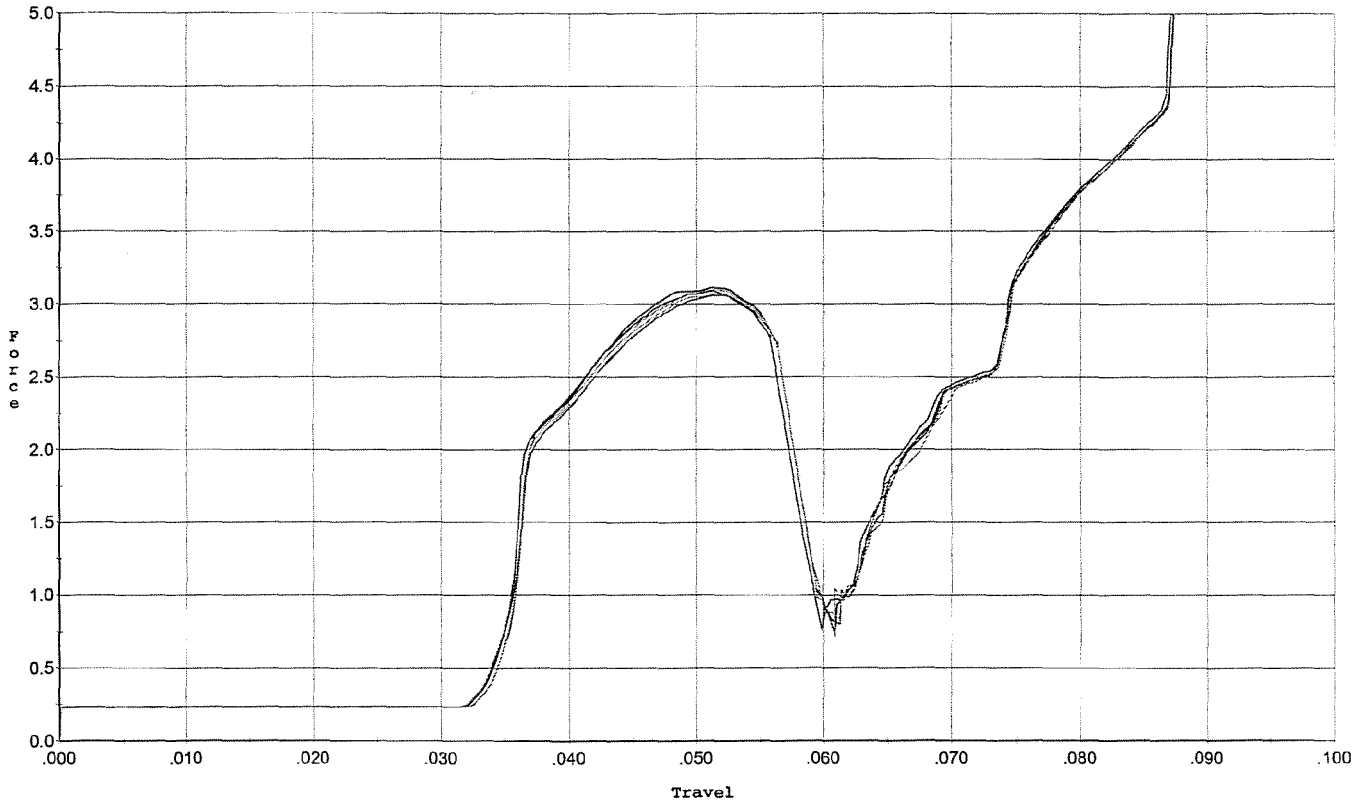
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.194	0.056	0.032	0.035	0.069		Set Trigger
2	3.147	0.055	0.032	0.035	0.068		Set Trigger
3	3.181	0.056	0.032	0.034	0.069		Set Trigger
4	3.134	0.056	0.031	0.034	0.069		Set Trigger
5	3.112	0.054	0.031	0.035	0.067		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



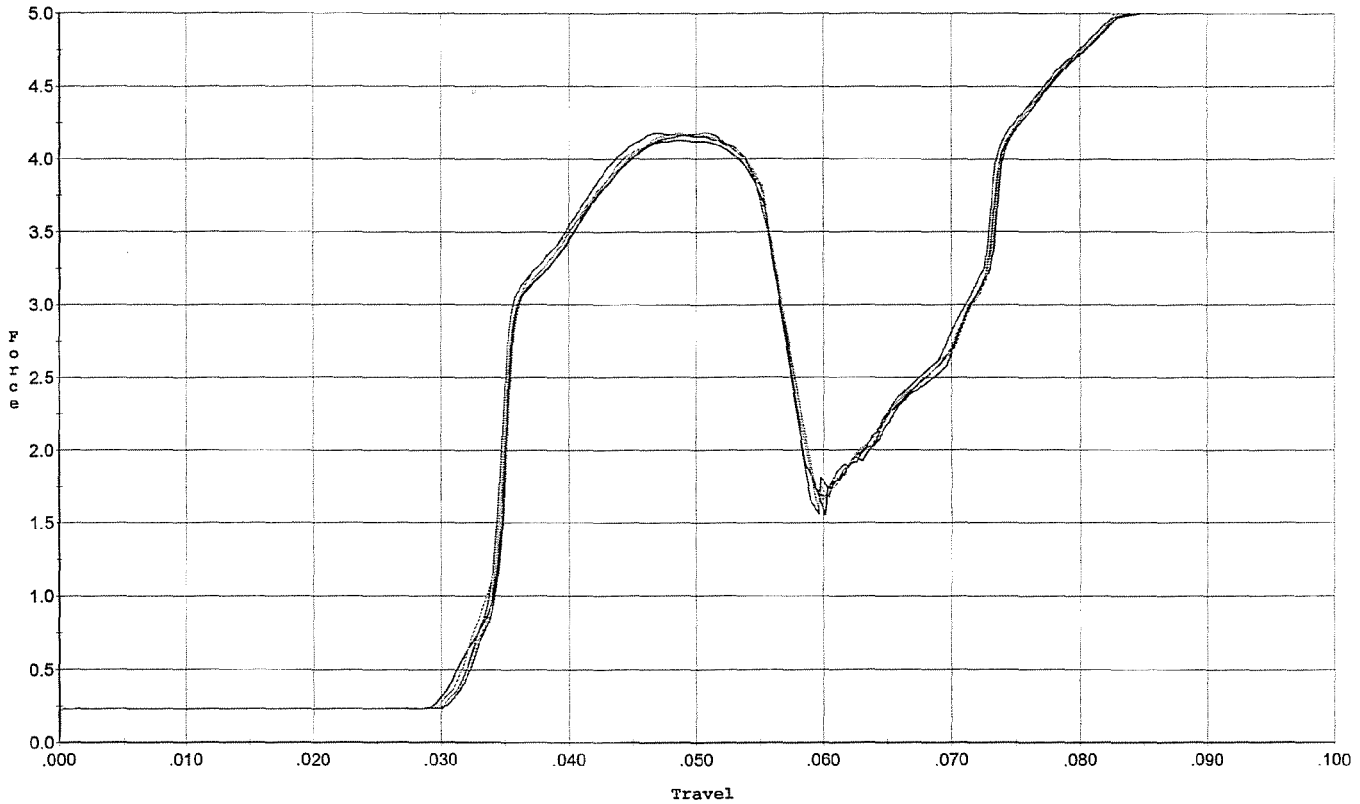
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.089	0.056	0.034	0.035	0.065		Set Trigger
2	3.113	0.056	0.034	0.036	0.067		Set Trigger
3	3.063	0.056	0.034	0.036	0.065		Set Trigger
4	3.073	0.056	0.034	0.036	0.066		Set Trigger
5	3.098	0.056	0.033	0.036	0.067		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



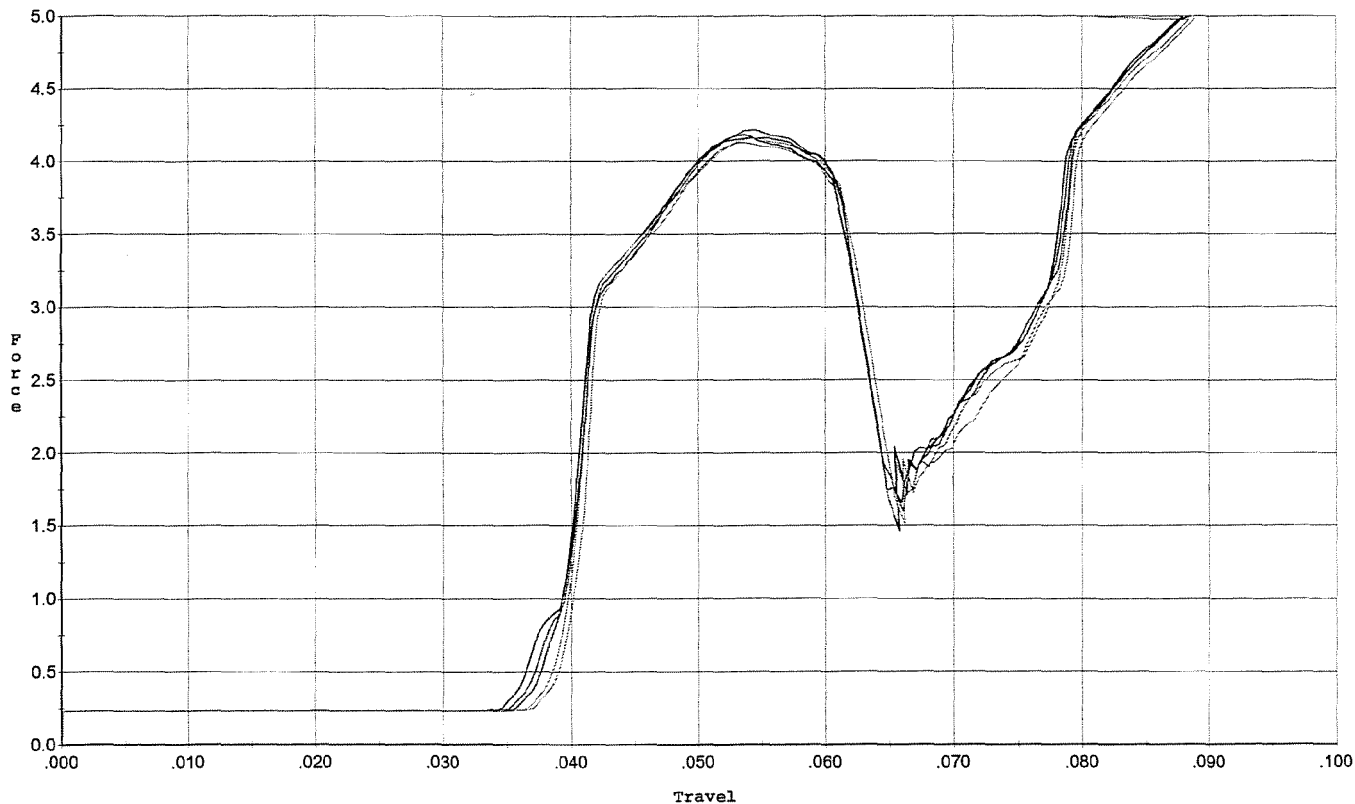
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.055	0.032	0.034	0.089		Set Trigger
2	4.127	0.055	0.031	0.034	0.089		Set Trigger
3	4.181	0.056	0.032	0.033	0.091		Set Trigger
4	4.166	0.055	0.031	0.034	0.090		Set Trigger
5	4.177	0.055	0.032	0.034	0.090		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



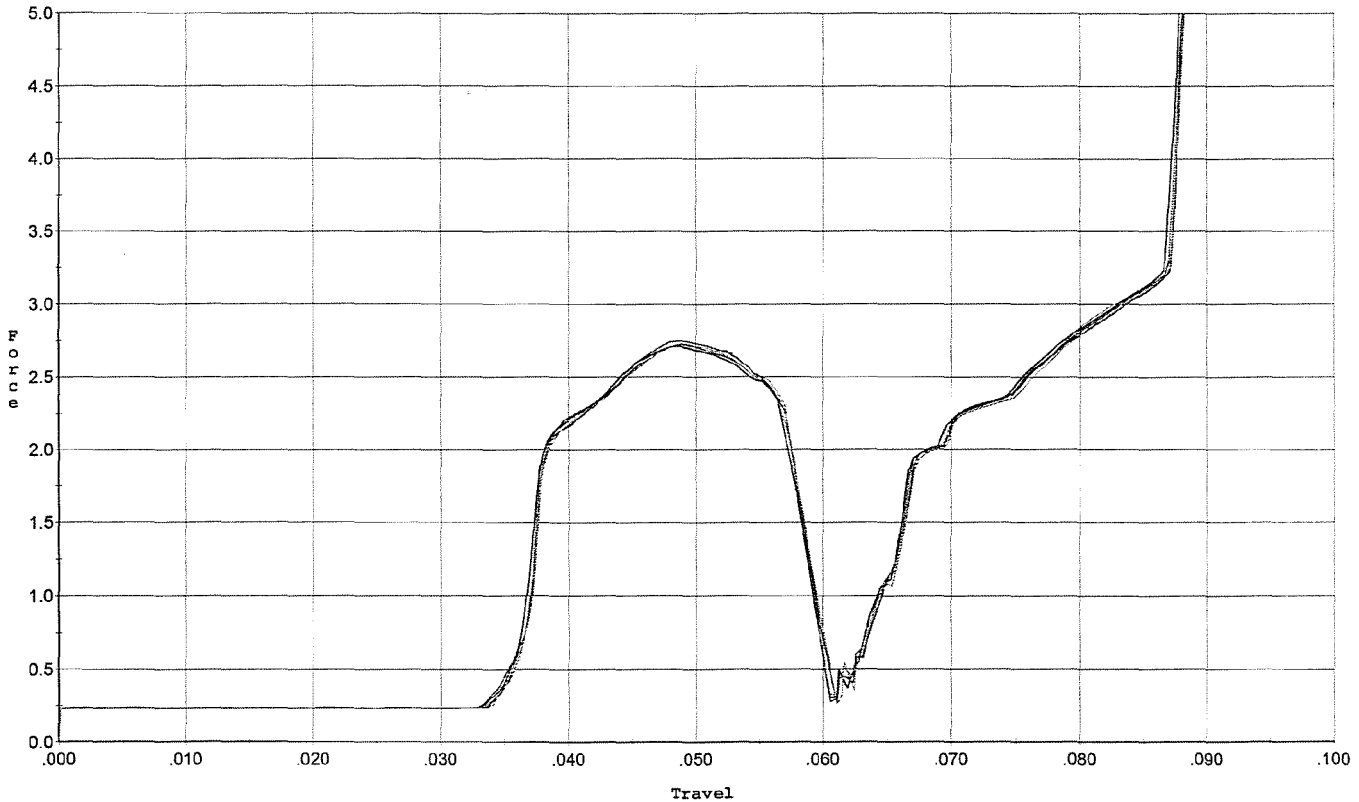
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.061	0.037	0.034	0.093		Set Trigger
2	4.182	0.062	0.036	0.034	0.095		Set Trigger
3	4.214	0.061	0.037	0.034	0.093		Set Trigger
4	4.156	0.063	0.039	0.034	0.093		Set Trigger
5	4.127	0.062	0.038	0.034	0.092		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



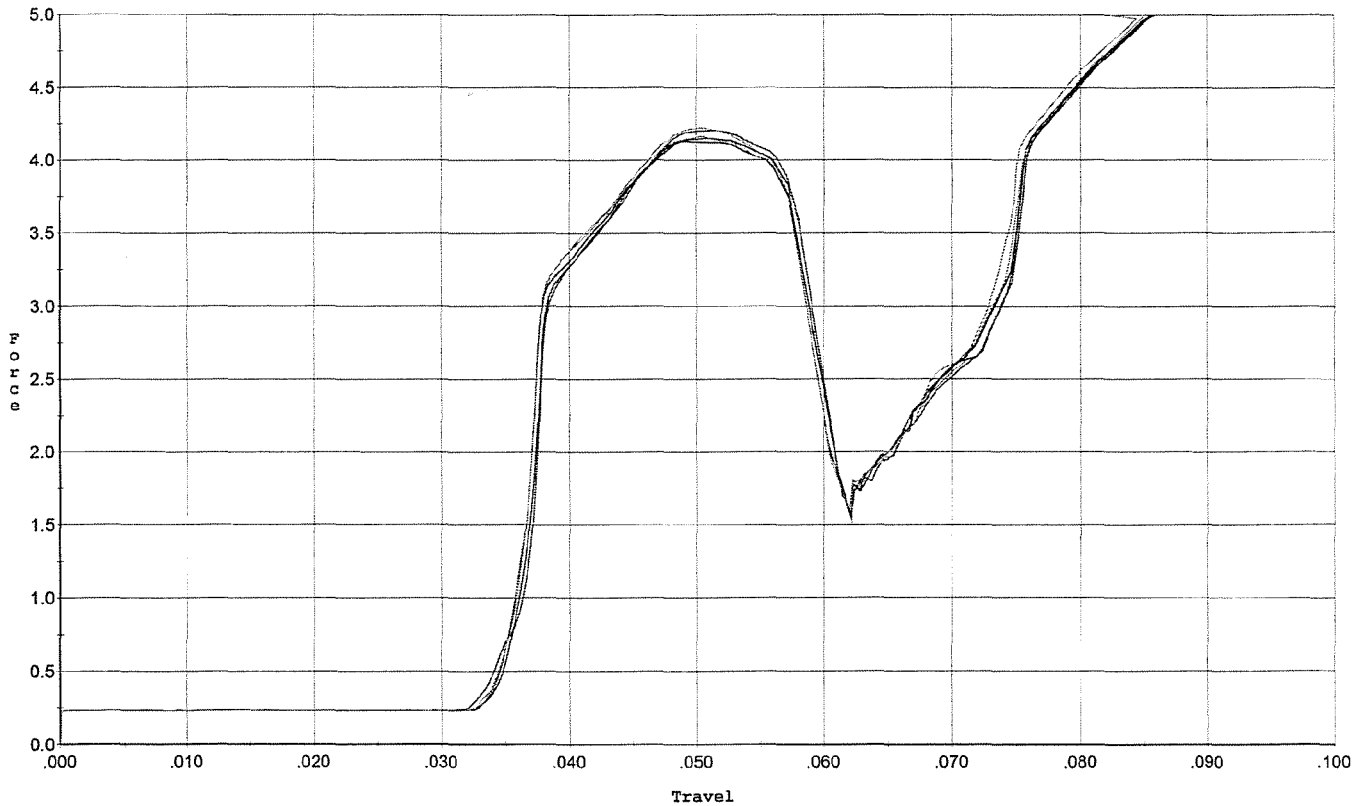
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.723	0.057	0.035	0.036	0.059		Set Trigger
2	2.708	0.058	0.035	0.036	0.060		Set Trigger
3	2.748	0.057	0.035	0.036	0.060		Set Trigger
4	2.712	0.057	0.034	0.036	0.059		Set Trigger
5	2.715	0.057	0.035	0.036	0.059		Set Trigger

Avg 2.72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.059	0.034	0.034	0.093		Set Trigger
2	4.132	0.057	0.034	0.034	0.090		Set Trigger
3	4.205	0.058	0.034	0.034	0.092		Set Trigger
4	4.221	0.057	0.034	0.034	0.091		Set Trigger
5	4.161	0.057	0.034	0.034	0.090		Set Trigger

Avg 4.17