

6676 5013

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



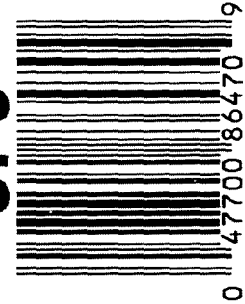
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765013

UPC



BM FORM

**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # 66765013

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD.
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SPD.
472	SERIALIZE BOLT HANDLE		6-20-08	SPD.
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX JUN 20 2008 OPERATOR WMS	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		7-13	CA
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-08	SPD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

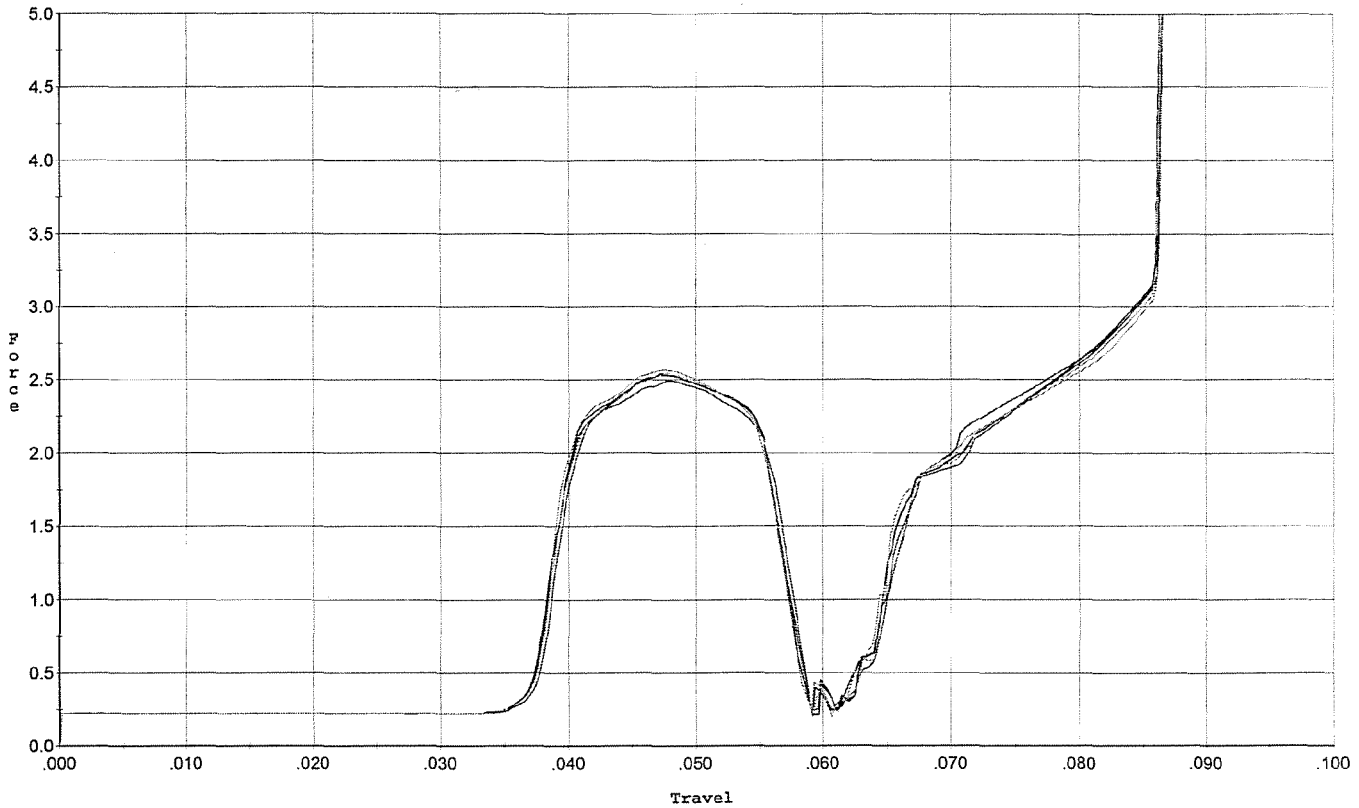
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6</u> <u>6</u>	7-22	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>5</u>	7-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	7-22	TC
	J) ASSEMBLE STOCK		7-15-08	J.P.N.
	K) ASSEMBLE SWIVEL STUDS		7-30-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-16-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/16/08	MEJ
670	FINAL INSPECTION A) HEADSPACE		7-30-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.41</u> <u>2.44</u> <u>2.38</u> <u>2.44</u>	7/22/08	Fm
	C) FUNCTION		7-30-08	RTZ
690	PACK		7/31/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



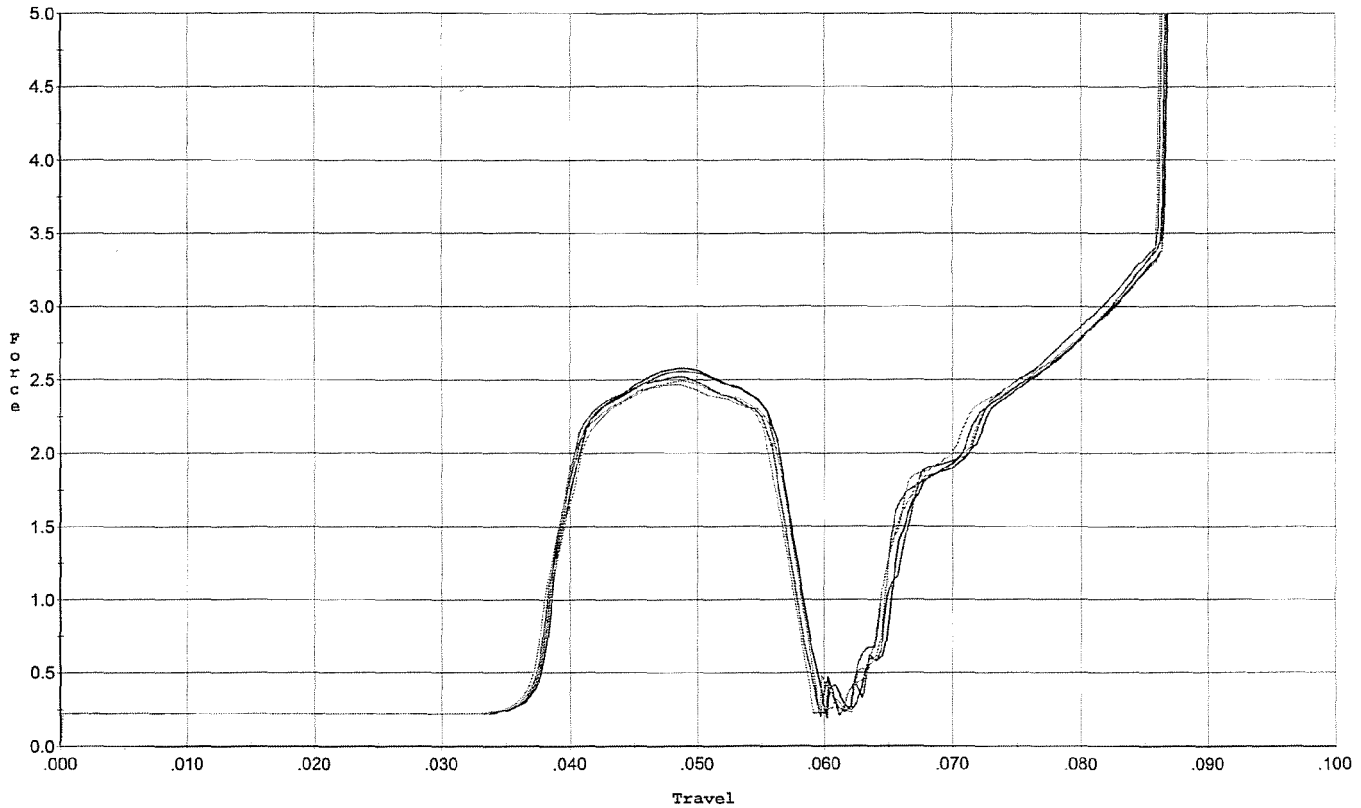
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.544	0.055	0.037	0.037	0.049		Set Trigger
2	2.531	0.055	0.037	0.037	0.049		Set Trigger
3	2.492	0.056	0.037	0.037	0.049		Set Trigger
4	2.542	0.055	0.037	0.037	0.049		Set Trigger
5	2.571	0.056	0.037	0.037	0.050		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



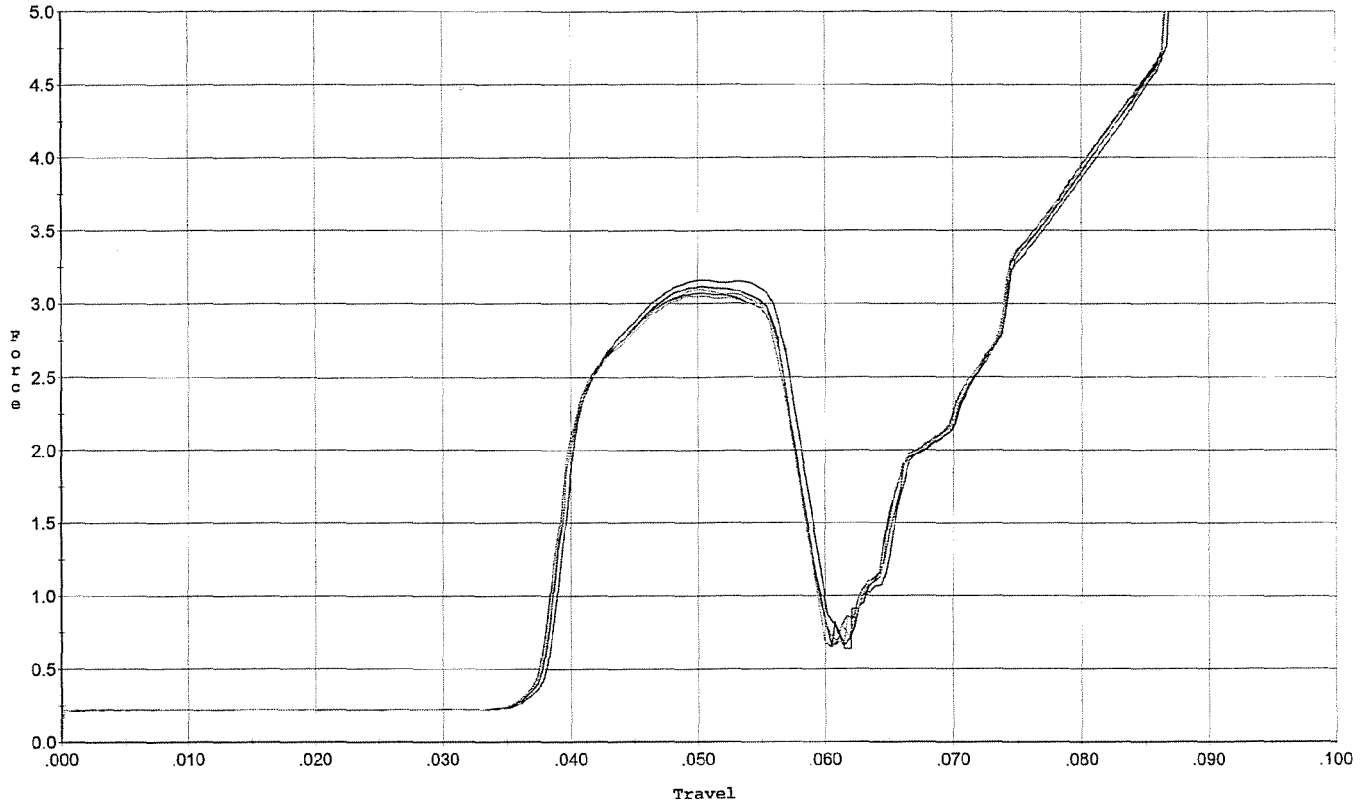
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.057	0.037	0.037	0.052		Set Trigger
2	2.578	0.056	0.037	0.037	0.051		Set Trigger
3	2.521	0.056	0.037	0.036	0.050		Set Trigger
4	2.491	0.057	0.037	0.036	0.051		Set Trigger
5	2.467	0.057	0.037	0.036	0.050		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



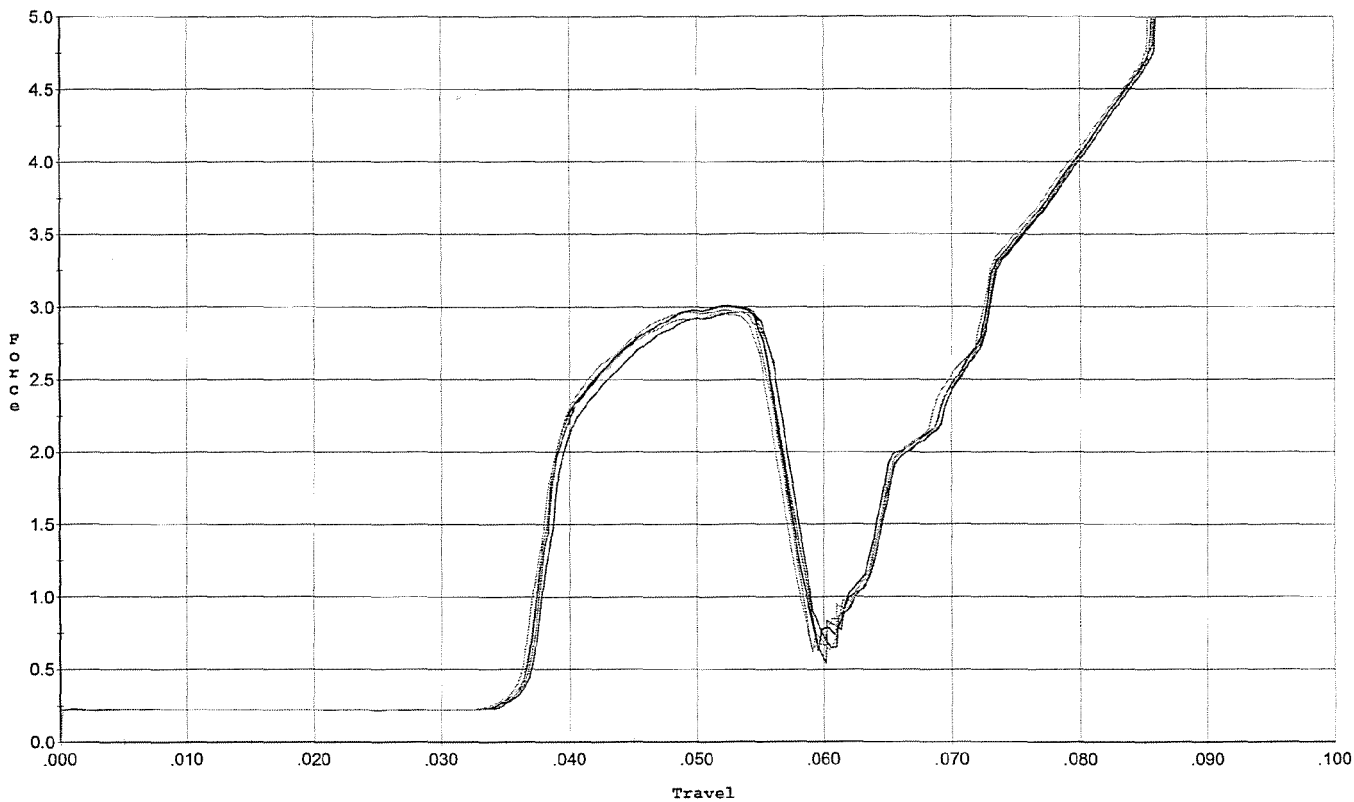
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.160	0.057	0.038	0.035	0.062		Set Trigger
2	3.116	0.056	0.038	0.035	0.060		Set Trigger
3	3.070	0.057	0.037	0.035	0.061		Set Trigger
4	3.051	0.057	0.037	0.035	0.061		Set Trigger
5	3.097	0.056	0.037	0.035	0.061		Set Trigger

AVG 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



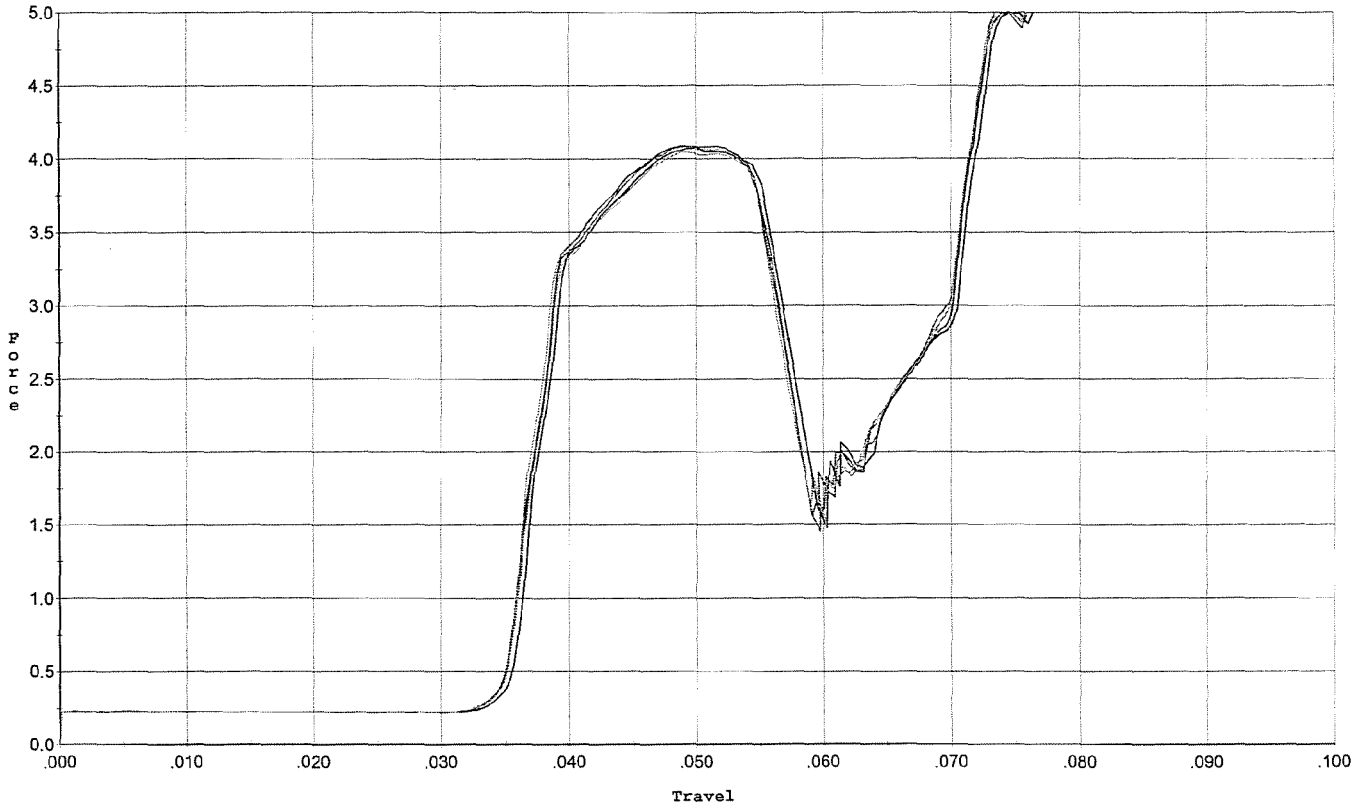
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.965	0.056	0.037	0.035	0.058		Set Trigger
2	3.007	0.055	0.036	0.036	0.059		Set Trigger
3	3.012	0.055	0.037	0.036	0.058		Set Trigger
4	2.958	0.055	0.036	0.035	0.057		Set Trigger
5	2.980	0.056	0.036	0.036	0.059		Set Trigger

Arg 2.98

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



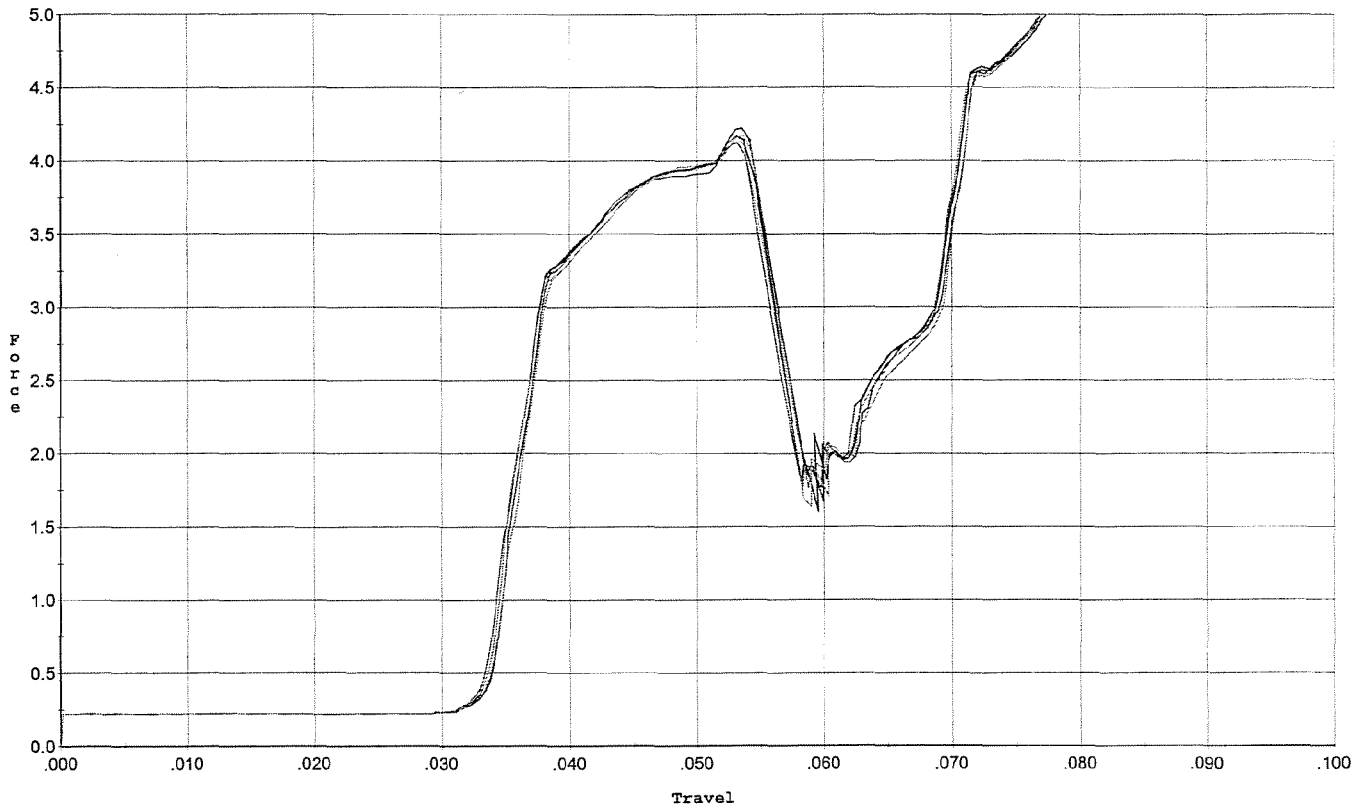
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.056	0.035	0.033	0.082		Set Trigger
2	4.071	0.057	0.035	0.033	0.083		Set Trigger
3	4.087	0.056	0.035	0.033	0.082		Set Trigger
4	4.045	0.056	0.035	0.033	0.081		Set Trigger
5	4.080	0.055	0.035	0.034	0.080		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



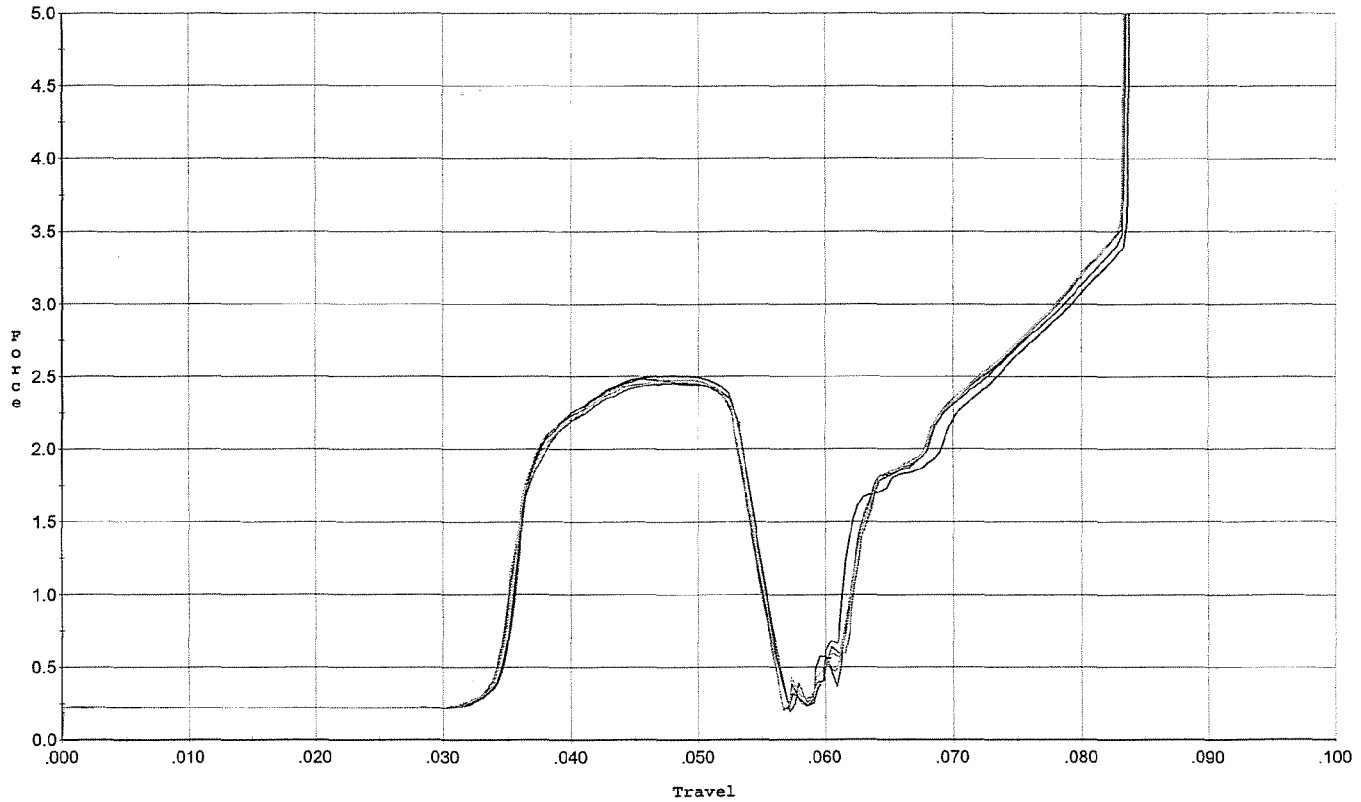
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.054	0.034	0.033	0.081		Set Trigger
2	4.169	0.055	0.033	0.032	0.082		Set Trigger
3	4.123	0.054	0.033	0.032	0.080		Set Trigger
4	4.163	0.055	0.033	0.032	0.083		Set Trigger
5	4.171	0.054	0.034	0.033	0.080		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



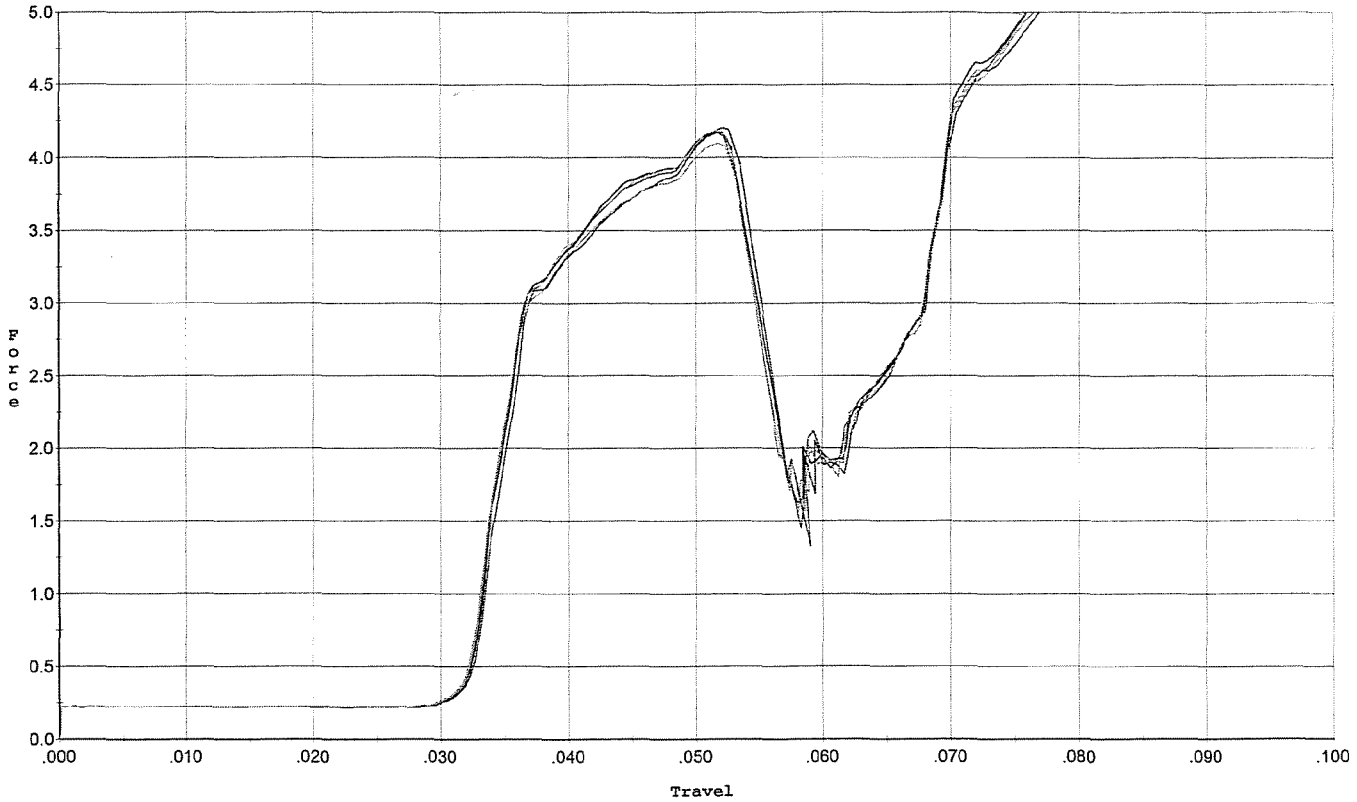
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.053	0.034	0.035	0.049		Set Trigger
2	2.502	0.053	0.034	0.035	0.050		Set Trigger
3	2.453	0.053	0.034	0.035	0.049		Set Trigger
4	2.476	0.053	0.034	0.035	0.049		Set Trigger
5	2.464	0.054	0.034	0.035	0.051		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.053	0.032	0.032	0.080		Set Trigger
2	4.173	0.053	0.032	0.032	0.080		Set Trigger
3	4.170	0.053	0.032	0.032	0.080		Set Trigger
4	4.186	0.053	0.032	0.032	0.080		Set Trigger
5	4.099	0.053	0.032	0.032	0.079		Set Trigger

Avg 4.16