

G 676 5014

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



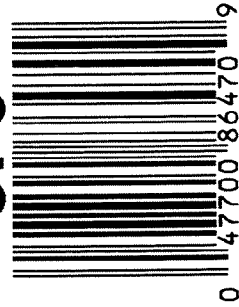
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765014

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 676 5014

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	J.P.D.
460	CHECK HEADSPACE		7-14-08	J.P.D.
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	7-15-08	RT
472	SERIALIZE BOLT HANDLE		7-15-08	RT
475	DRILL AND TAP SIGHT HOLES	JUL 7 2008 OPERATOR <u>BM</u>	7-16-08	SP
480	MAGNAFLUX BBL ACTION		7-16-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/17/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	cur
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-08	PSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-08	PSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-28-08	PSN
	D) OIL FIRING PIN ASSEMBLY		7-28-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

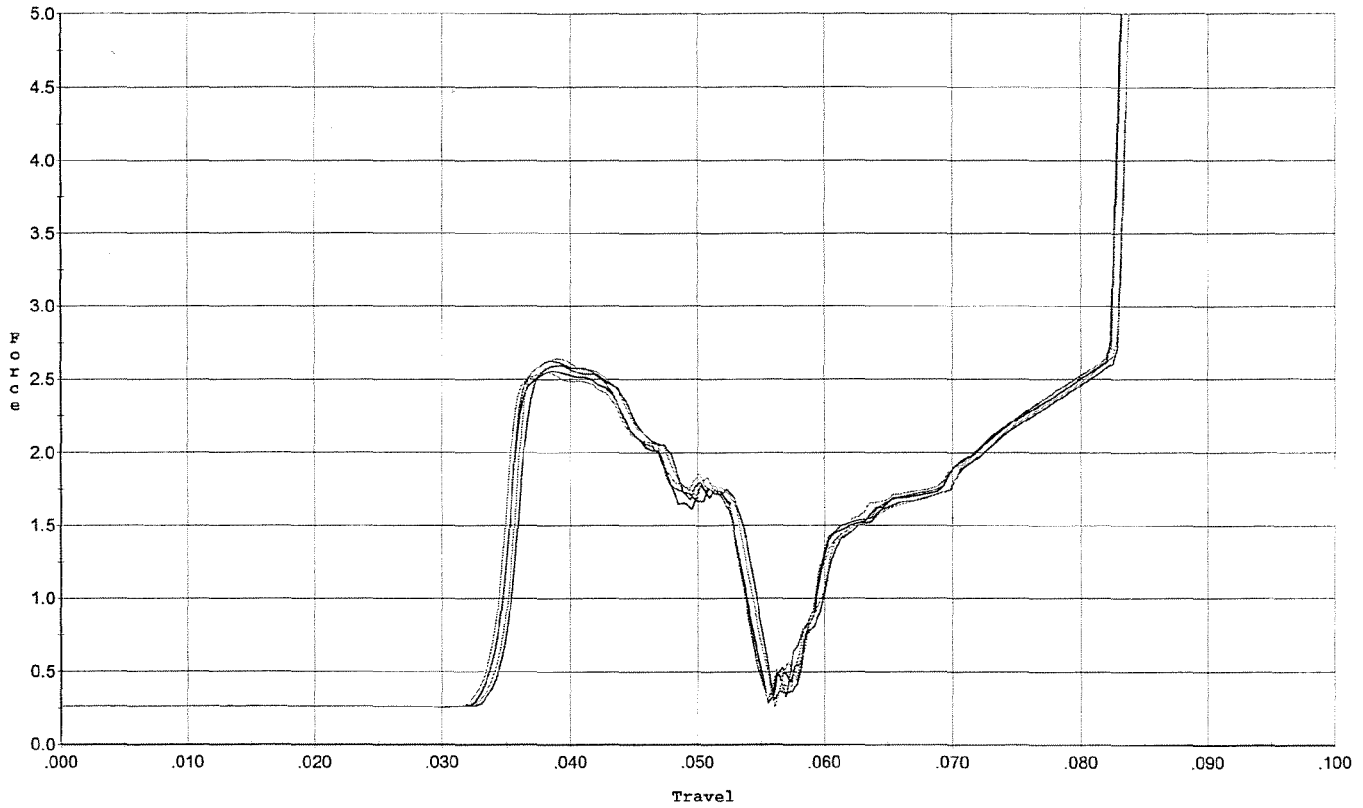
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-2	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	8-2	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	8-2	TC
	J) ASSEMBLE STOCK		7-28-08	PSW
	K) ASSEMBLE SWIVEL STUDS		8-5-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-5-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-5-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.18</u> <u>2.20</u> <u>2.25</u> <u>2.25</u>	7-30-08	PSW
	C) FUNCTION		8-5-08	S.P.D.
690	PACK		8/5/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



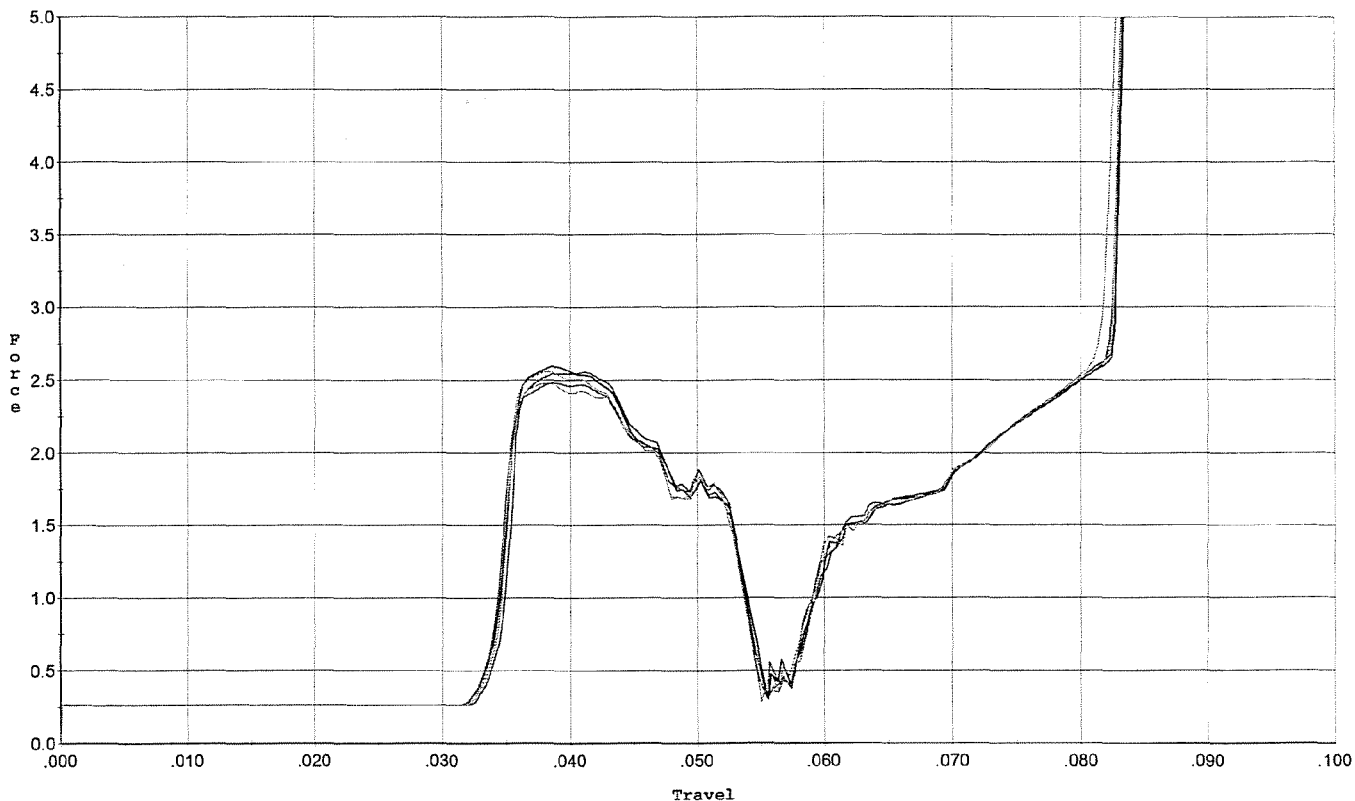
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.054	0.034	0.036	0.049		Set Trigger
2	2.555	0.052	0.033	0.035	0.048		Set Trigger
3	2.626	0.053	0.033	0.035	0.048		Set Trigger
4	2.645	0.053	0.033	0.036	0.049		Set Trigger
5	2.543	0.053	0.033	0.035	0.049		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



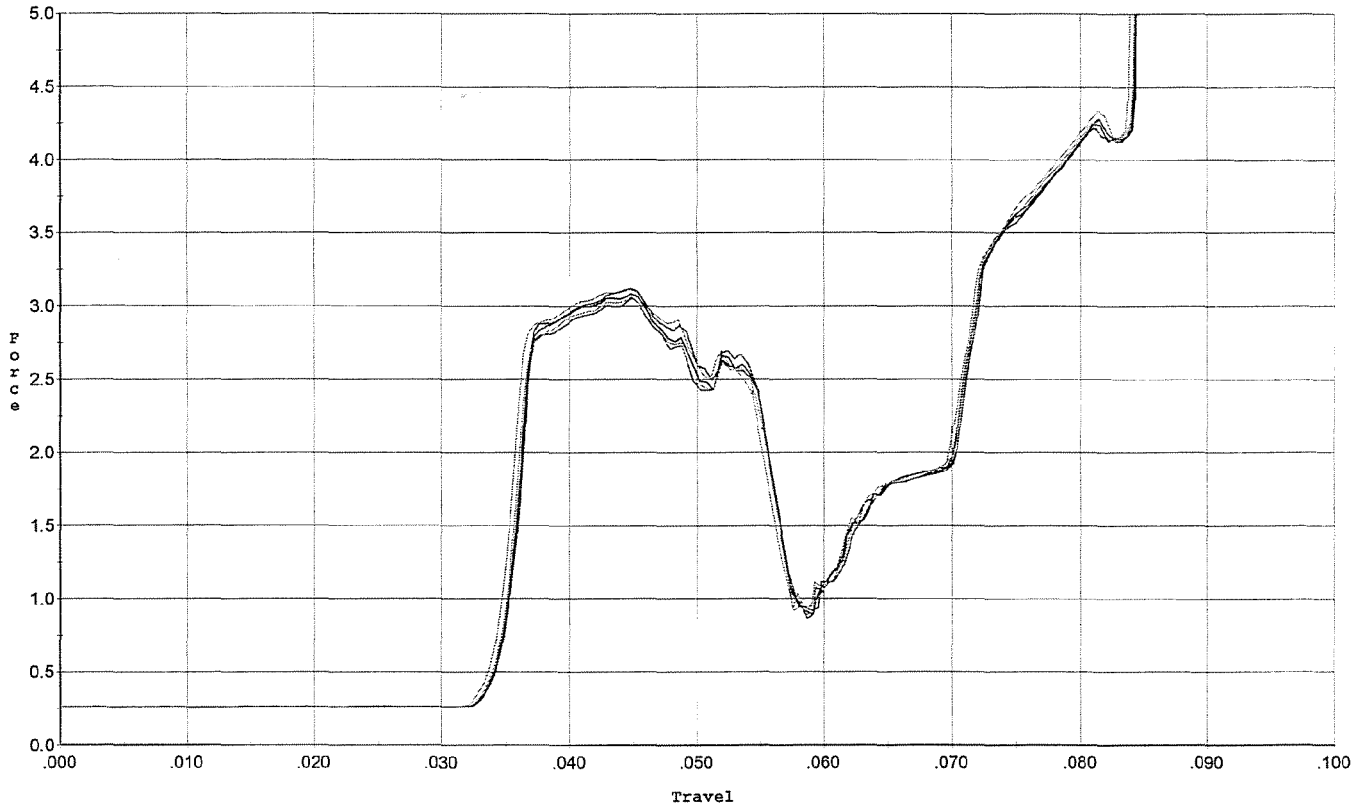
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.052	0.033	0.035	0.048		Set Trigger
2	2.596	0.053	0.033	0.035	0.048		Set Trigger
3	2.483	0.053	0.033	0.035	0.048		Set Trigger
4	2.558	0.053	0.033	0.035	0.048		Set Trigger
5	2.477	0.053	0.033	0.035	0.048		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



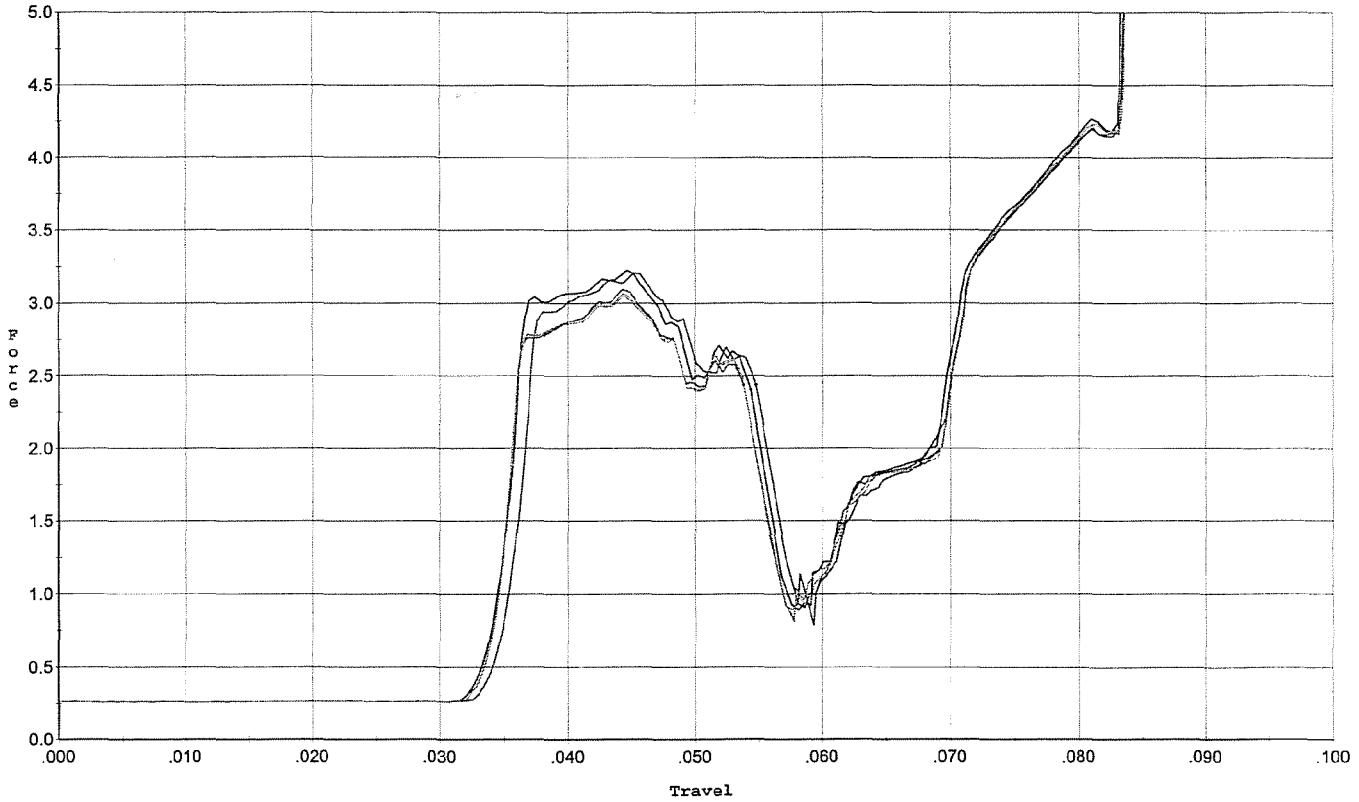
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.055	0.034	0.035	0.065		Set Trigger
2	3.084	0.055	0.034	0.035	0.064		Set Trigger
3	3.053	0.055	0.034	0.035	0.063		Set Trigger
4	3.061	0.055	0.033	0.034	0.064		Set Trigger
5	3.113	0.054	0.033	0.034	0.065		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



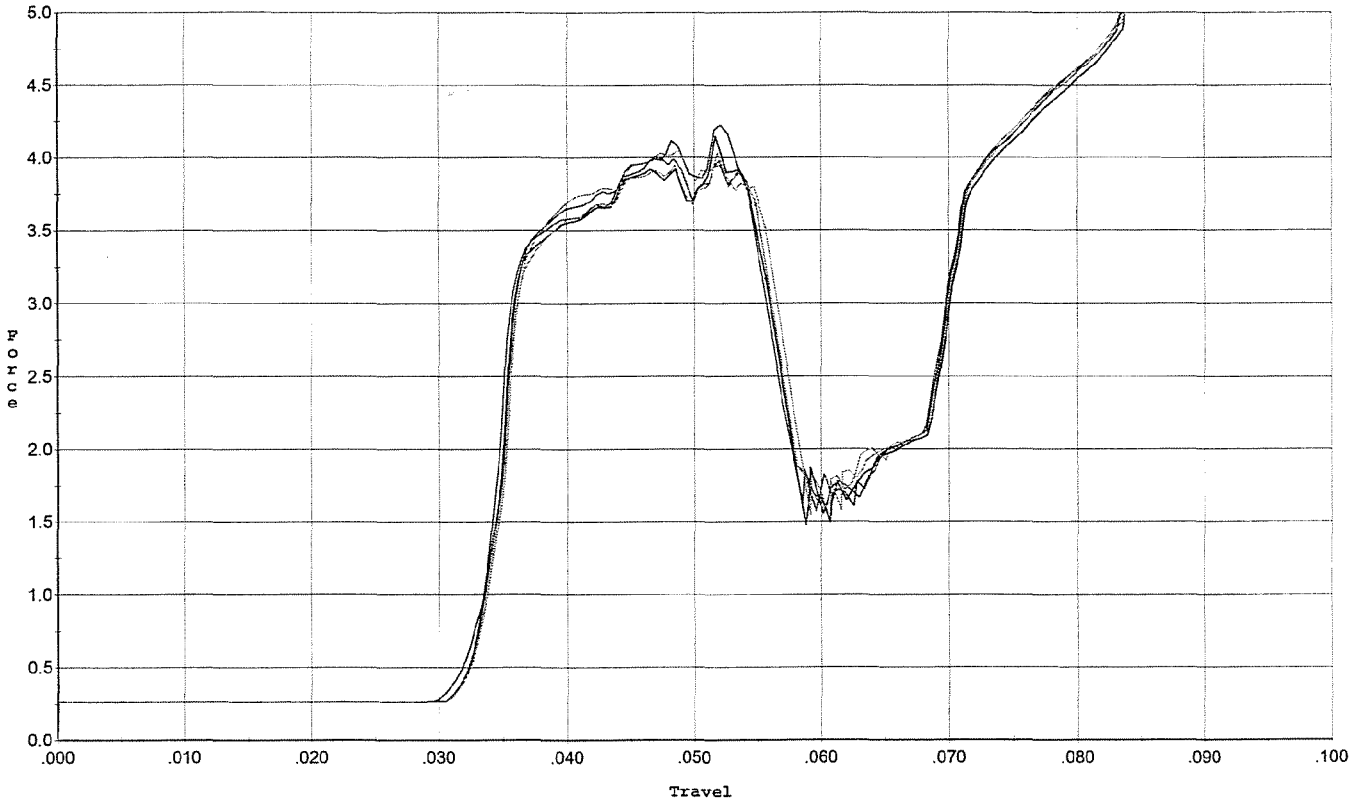
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.206	0.055	0.033	0.034	0.065		Set Trigger
2	3.226	0.054	0.033	0.034	0.066		Set Trigger
3	3.093	0.054	0.033	0.035	0.062		Set Trigger
4	3.065	0.054	0.033	0.034	0.062		Set Trigger
5	3.049	0.054	0.033	0.035	0.062		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



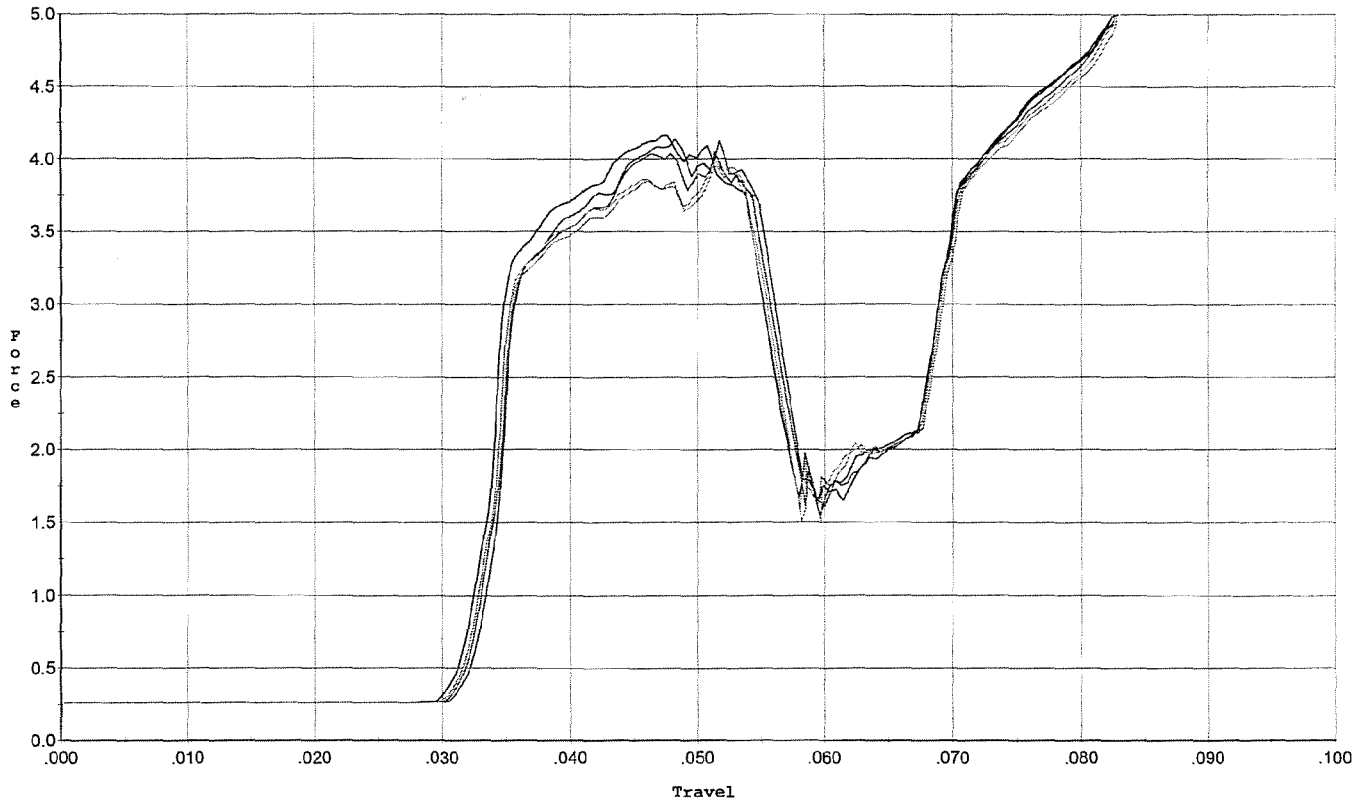
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.222	0.054	0.031	0.032	0.087		Set Trigger
2	4.148	0.056	0.032	0.032	0.088		Set Trigger
3	4.003	0.055	0.032	0.032	0.087		Set Trigger
4	4.053	0.056	0.032	0.032	0.089		Set Trigger
5	3.949	0.055	0.031	0.032	0.086		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



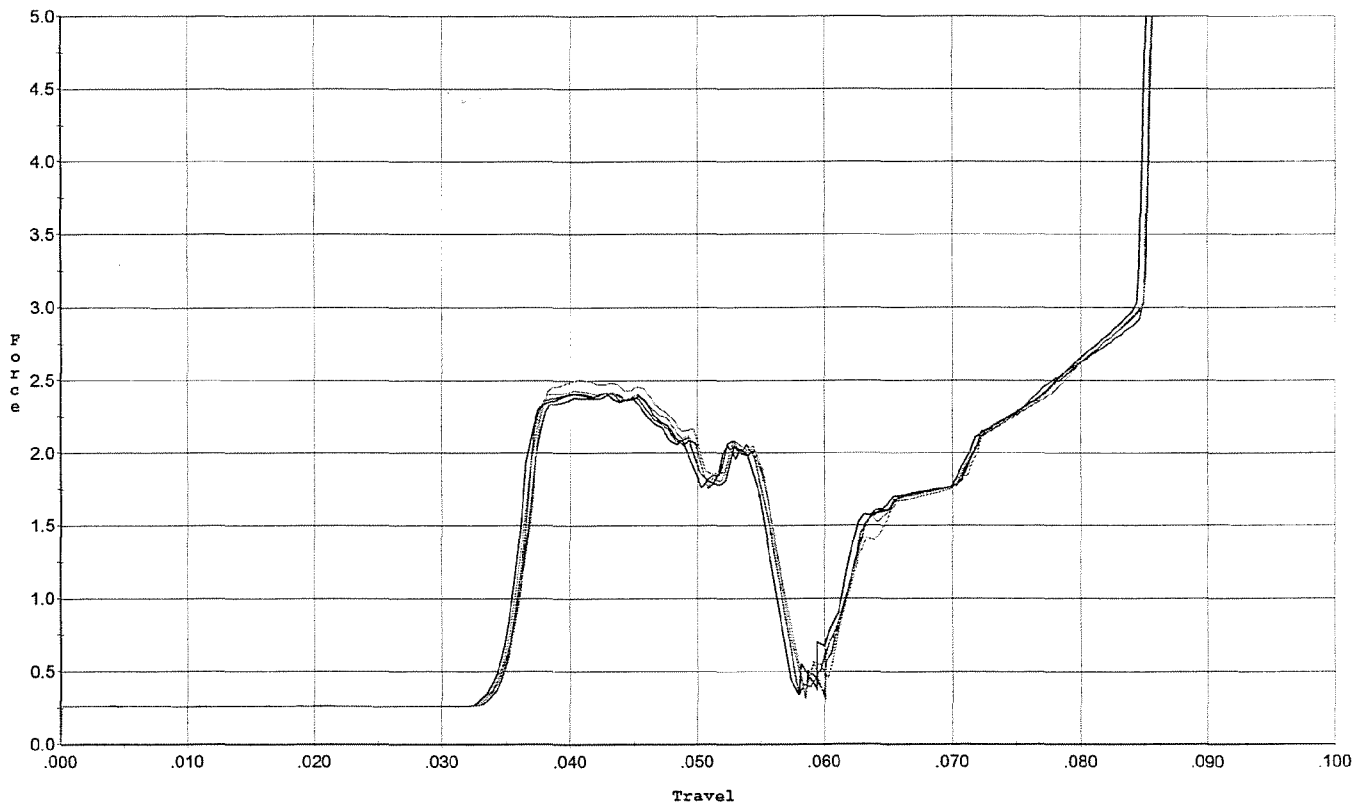
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.055	0.031	0.031	0.089		Set Trigger
2	4.164	0.054	0.031	0.032	0.088		Set Trigger
3	4.045	0.054	0.031	0.032	0.087		Set Trigger
4	3.987	0.055	0.031	0.032	0.087		Set Trigger
5	3.955	0.054	0.031	0.032	0.084		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



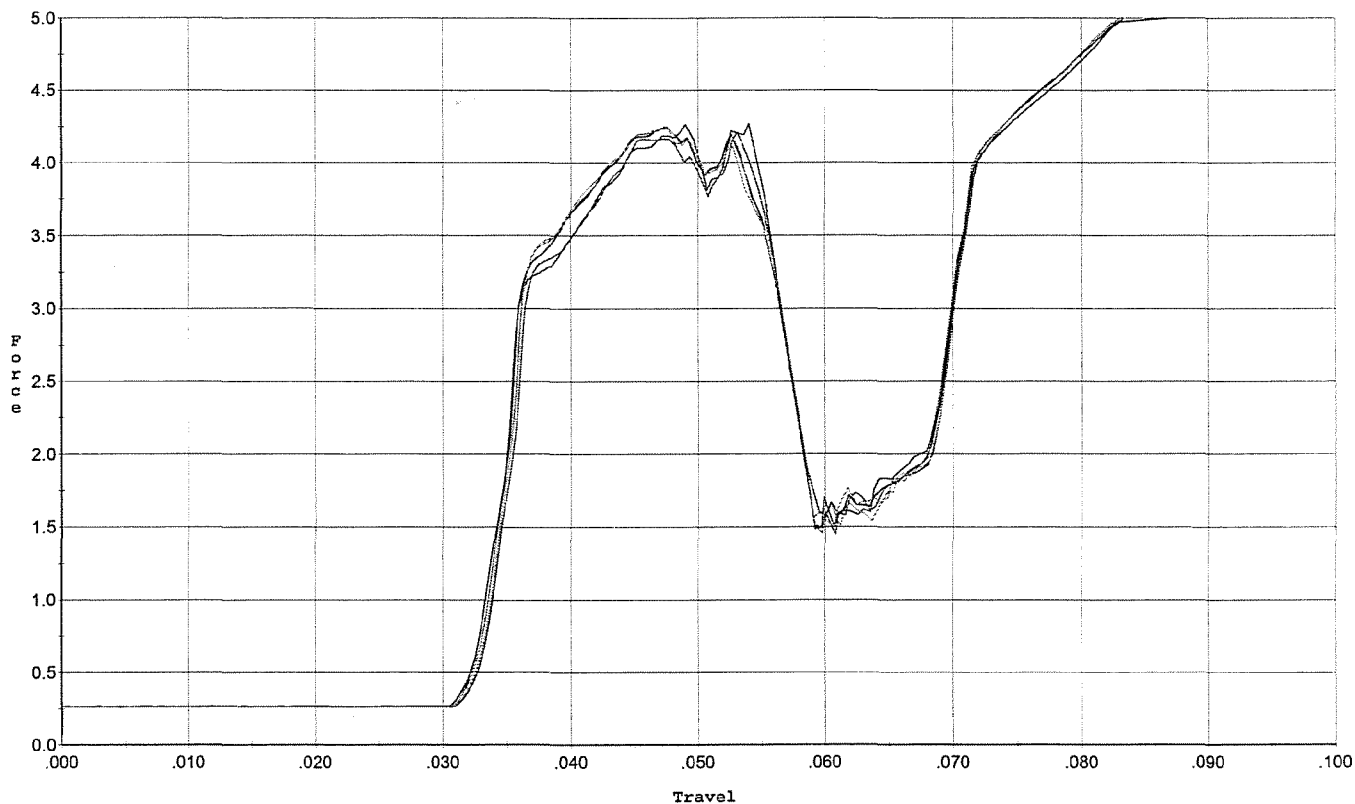
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.055	0.034	0.036	0.051		Set Trigger
2	2.415	0.055	0.034	0.036	0.052		Set Trigger
3	2.413	0.056	0.034	0.036	0.052		Set Trigger
4	2.506	0.055	0.034	0.036	0.053		Set Trigger
5	2.428	0.055	0.034	0.036	0.053		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.268	0.055	0.031	0.032	0.091		Set Trigger
2	4.247	0.056	0.031	0.032	0.093		Set Trigger
3	4.208	0.056	0.032	0.032	0.090		Set Trigger
4	4.252	0.056	0.032	0.032	0.092		Set Trigger
5	4.250	0.056	0.032	0.032	0.092		Set Trigger

Avg 4.24