

Part Program: BoltPlug
Inspector: Administrator

Date/Time: 08/08/2000 08:01:15
CMM: CMM1

HEIGHT OF DATUM-C SURFACE

#1

TYPE: LINE

NAME: DATUM C LINE

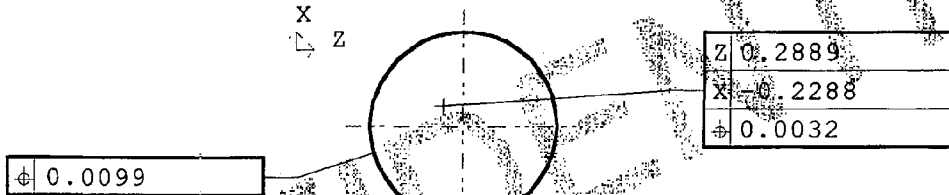
	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	-0.0057	0.0000	0.0050	0.0050	-0.0057	-0.0007

#2

TYPE: I.D.

NAME: SAFETY PLUNGER HOLE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Z	0.2889	0.2900	0.0050	0.0050	-0.0011	-
X	-0.2288	-0.2300	0.0050	0.0050	0.0012	+
DI	0.1429	0.1420	0.0010	0.0010	0.0009	+++
PS			0.0080		0.0032	+++

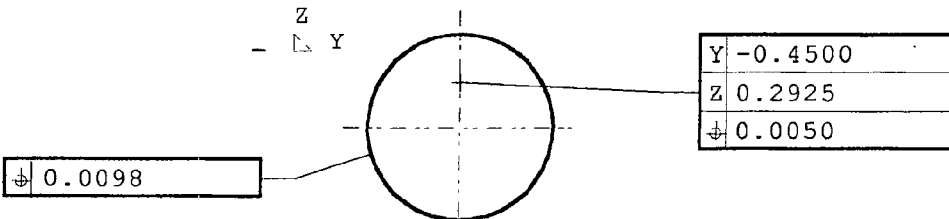


#3

TYPE: I.D.

NAME: LOCK TUMBLER HOLE

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	-0.4500	-0.4500	0.0050	0.0050	0.0000	-
Z	0.2925	0.2900	0.0050	0.0050	0.0025	+++
DI	0.2488	0.2480	0.0010	0.0010	0.0008	++++
PS			0.0080		0.0050	+++



DEPTH OF TUMBLER HOLE FROM DATUMS ABC

#4

TYPE: POINT

NAME: TUMBLER_HOLE_DEPTH

ET06299

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	0.2275	0.2200	0.0050	0.0050	0.0075	0.0025

CONFIDENTIAL 83

ET06300