

6
G675 5022

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

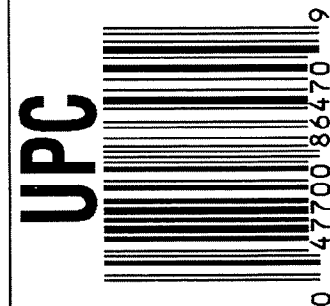


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

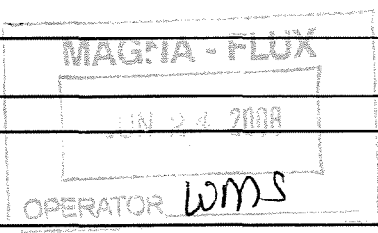
G6765022



BM FORM

**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G6765022

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SP
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SP
472	SERIALIZE BOLT HANDLE		6-20-08	SP
475	DRILL AND TAP SIGHT HOLES		6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BA
542	APPLY COATINGS (BARREL ACTION)		7-8	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

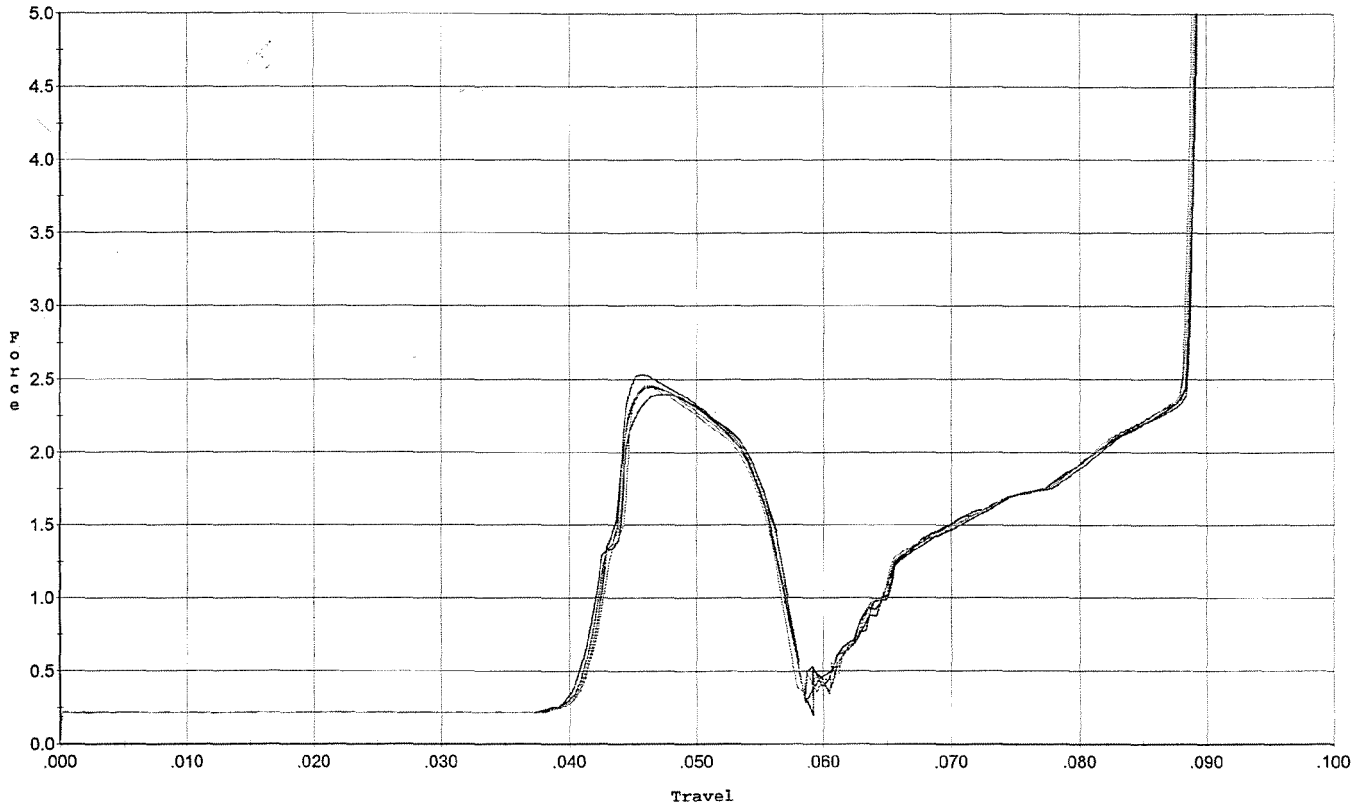
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	7-23	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>5</u>	7-23	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	7-23	TL
	J) ASSEMBLE STOCK		7-14-08	BSN
	K) ASSEMBLE SWIVEL STUDS		7-29-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-15-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/15/08	BSN
670	FINAL INSPECTION A) HEADSPACE		7-29-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.22</u> <u>2.21</u> <u>2.14</u> <u>2.05</u> <u>2.06</u>	7/23/08	FM
	C) FUNCTION		7-29-08	RTZ
690	PACK		7/31/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs



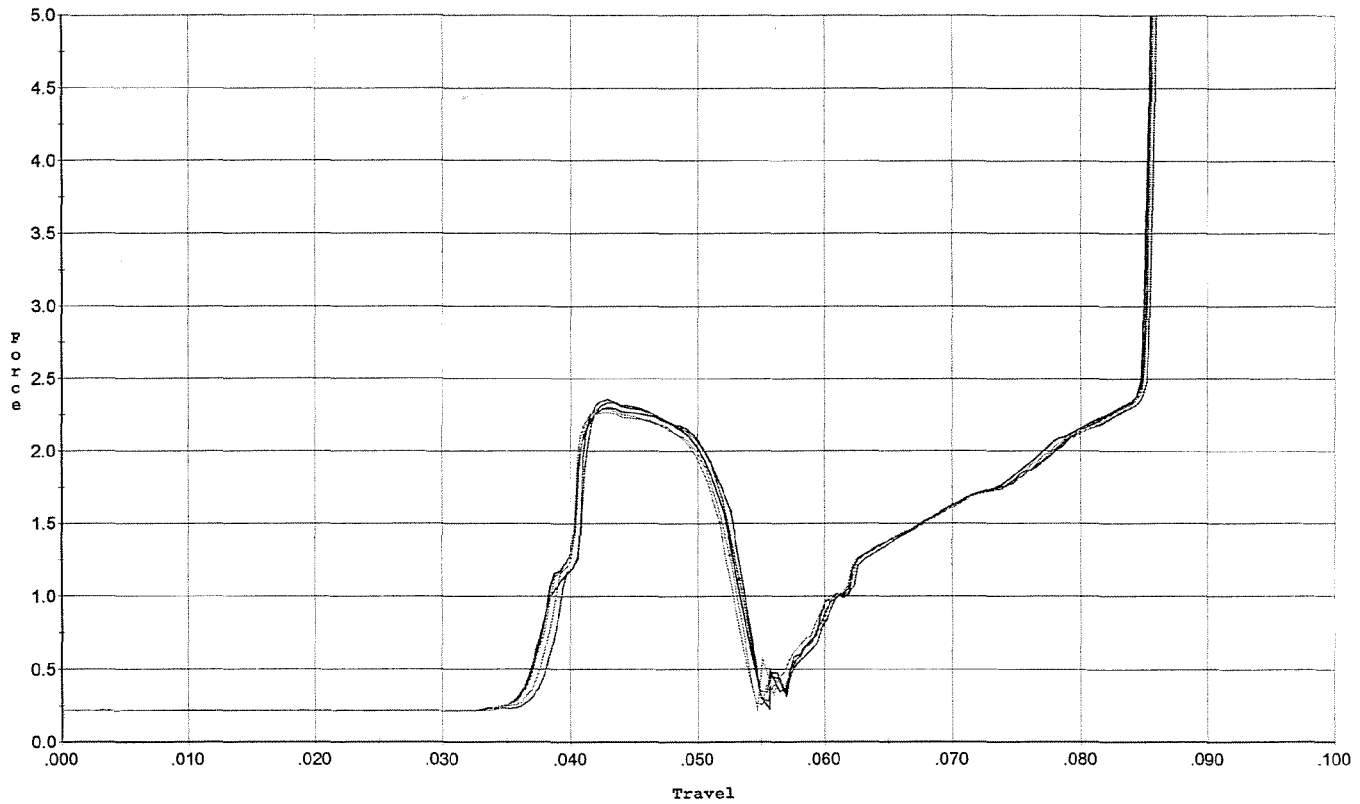
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.056	0.040	0.040	0.039		Set Trigger
2	2.448	0.057	0.041	0.040	0.040		Set Trigger
3	2.531	0.056	0.041	0.040	0.040		Set Trigger
4	2.458	0.056	0.041	0.040	0.038		Set Trigger
5	2.459	0.057	0.041	0.040	0.039		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs



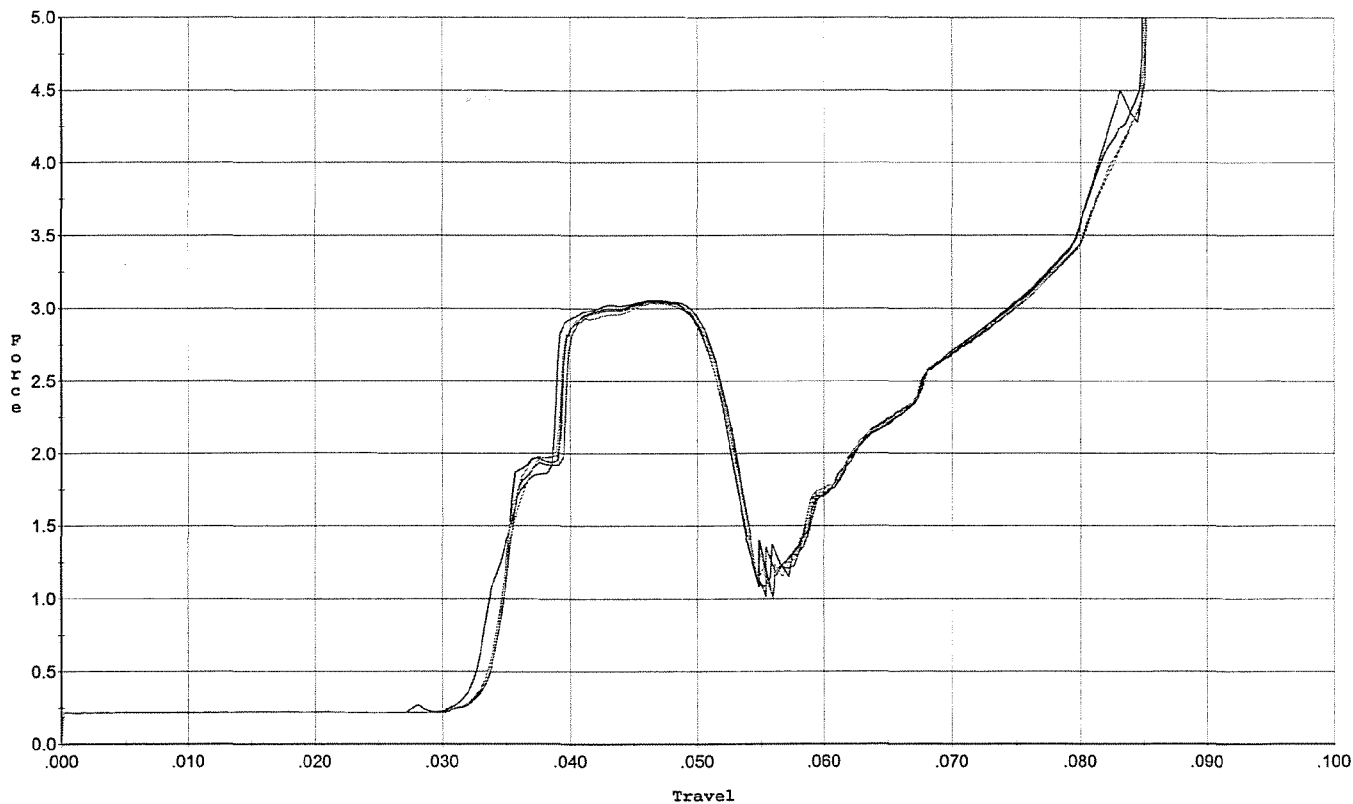
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.359	0.053	0.037	0.039	0.038		Set Trigger
2	2.299	0.052	0.037	0.039	0.037		Set Trigger
3	2.332	0.053	0.038	0.039	0.037		Set Trigger
4	2.291	0.053	0.037	0.039	0.037		Set Trigger
5	2.265	0.052	0.037	0.039	0.036		Set Trigger

Avg 2.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. incl. +/- .75 lbs.



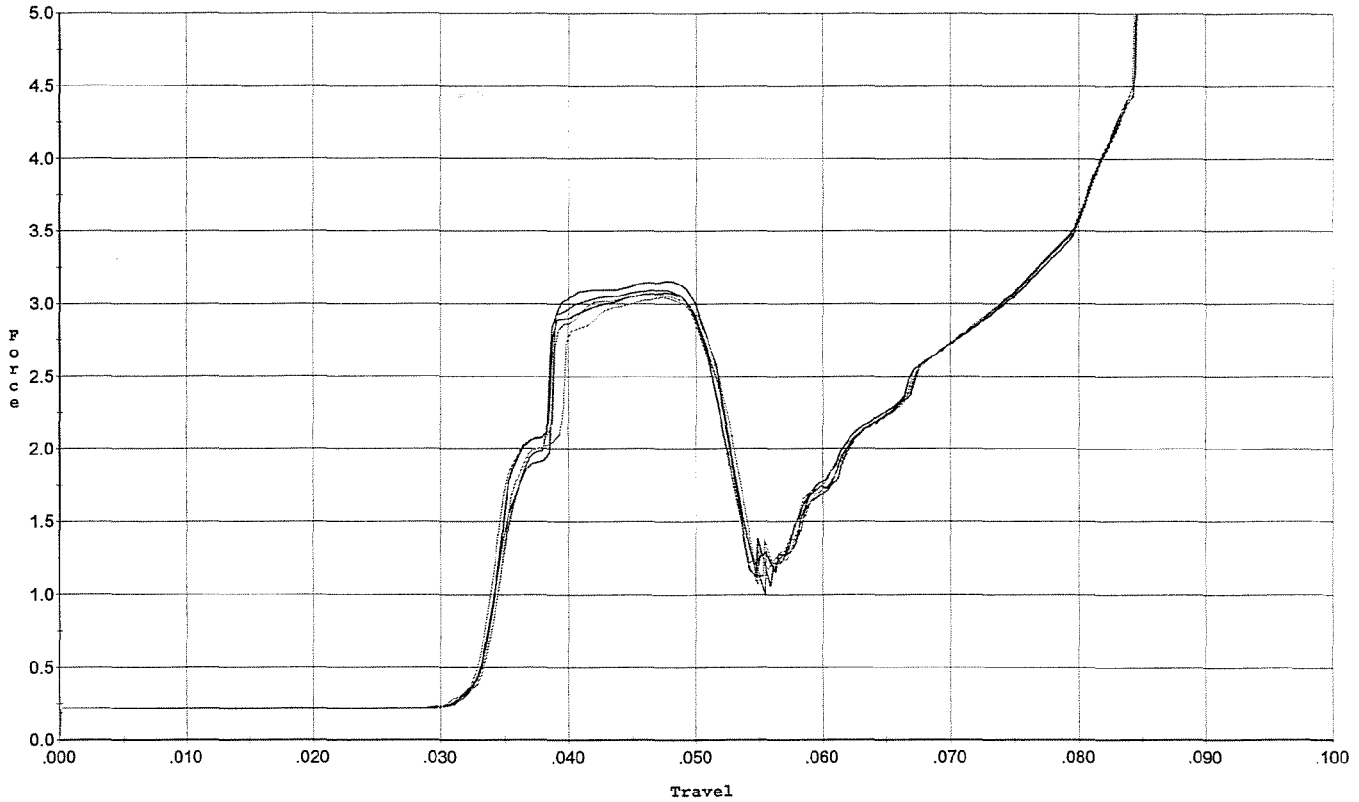
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.059	0.053	0.032	0.036	0.058		Set Trigger
2	3.050	0.052	0.033	0.036	0.055		Set Trigger
3	3.039	0.053	0.033	0.036	0.056		Set Trigger
4	3.038	0.053	0.033	0.036	0.056		Set Trigger
5	3.036	0.052	0.033	0.036	0.054		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



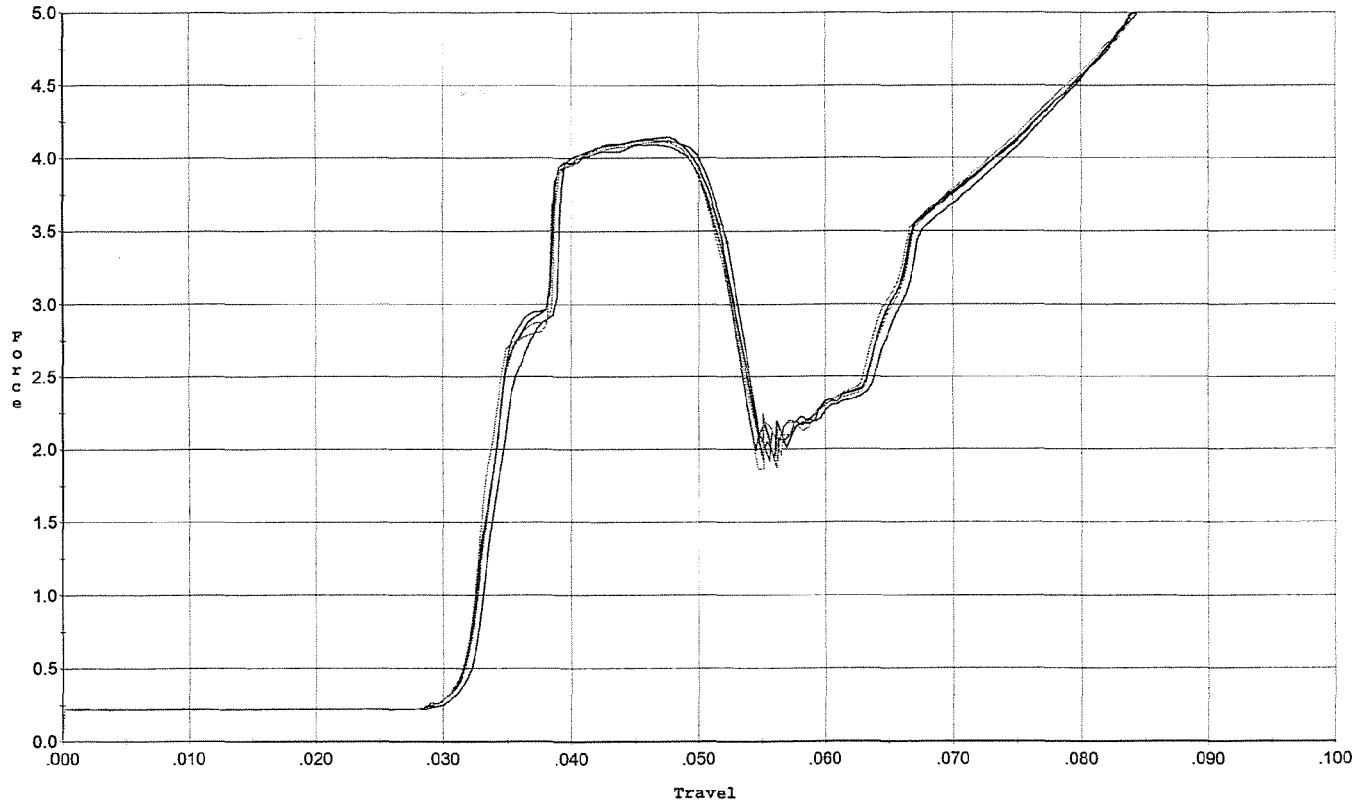
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.052	0.033	0.036	0.057		Set Trigger
2	3.073	0.053	0.033	0.036	0.057		Set Trigger
3	3.094	0.052	0.033	0.036	0.056		Set Trigger
4	3.047	0.053	0.033	0.036	0.056		Set Trigger
5	3.065	0.053	0.033	0.036	0.057		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



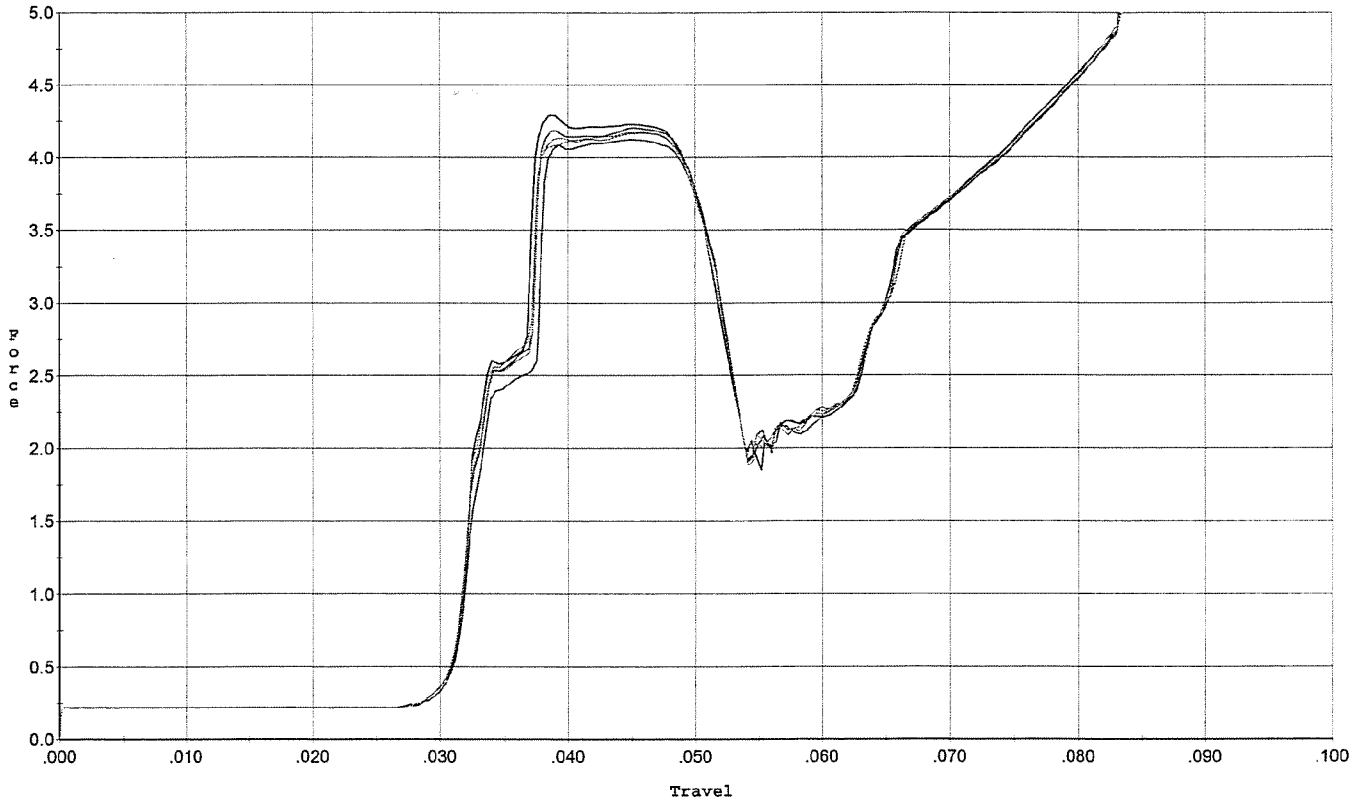
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.052	0.032	0.034	0.077		Set Trigger
2	4.143	0.052	0.031	0.034	0.077		Set Trigger
3	4.091	0.052	0.031	0.034	0.077		Set Trigger
4	4.120	0.052	0.031	0.034	0.077		Set Trigger
5	4.119	0.052	0.031	0.034	0.078		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



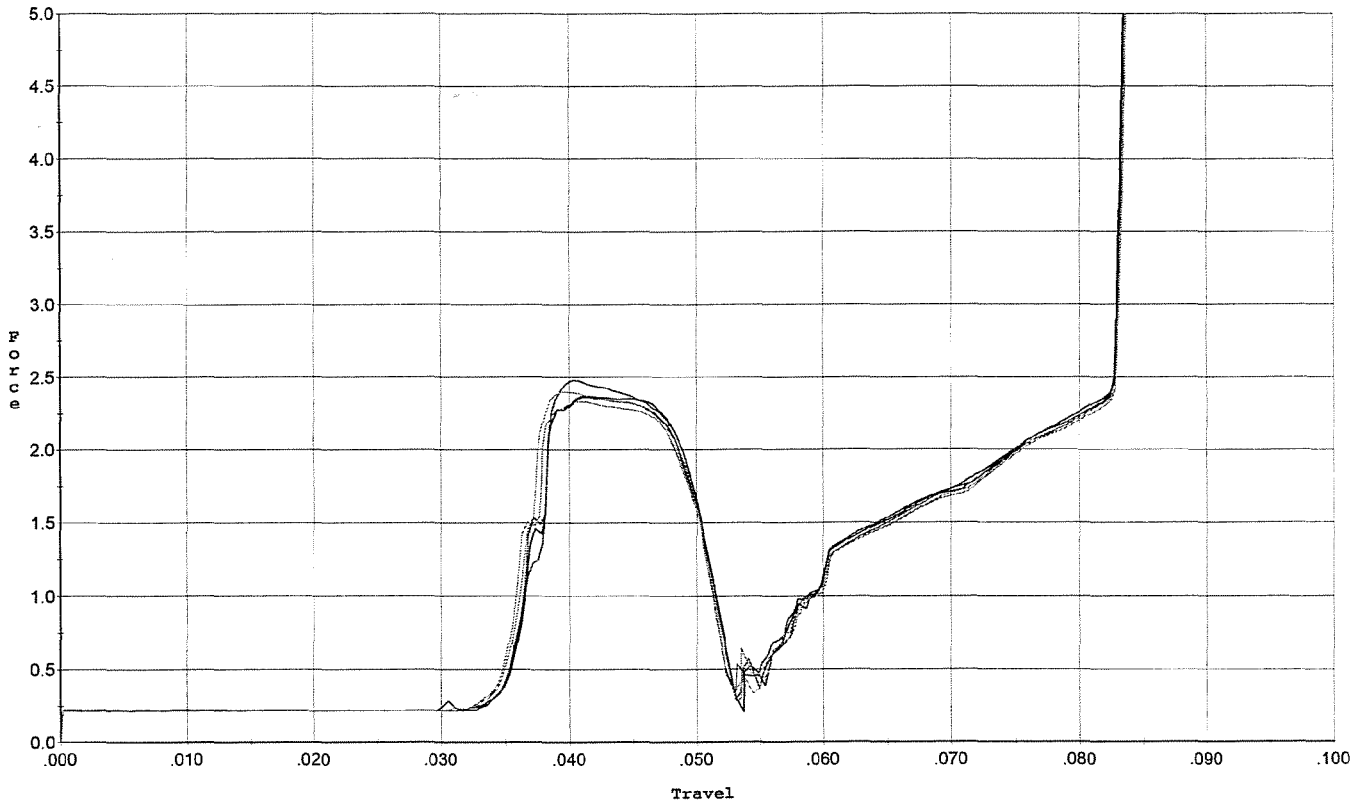
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.052	0.031	0.033	0.077		Set Trigger
2	4.293	0.051	0.031	0.033	0.078		Set Trigger
3	4.204	0.051	0.031	0.033	0.079		Set Trigger
4	4.169	0.052	0.031	0.033	0.080		Set Trigger
5	4.173	0.052	0.031	0.033	0.080		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



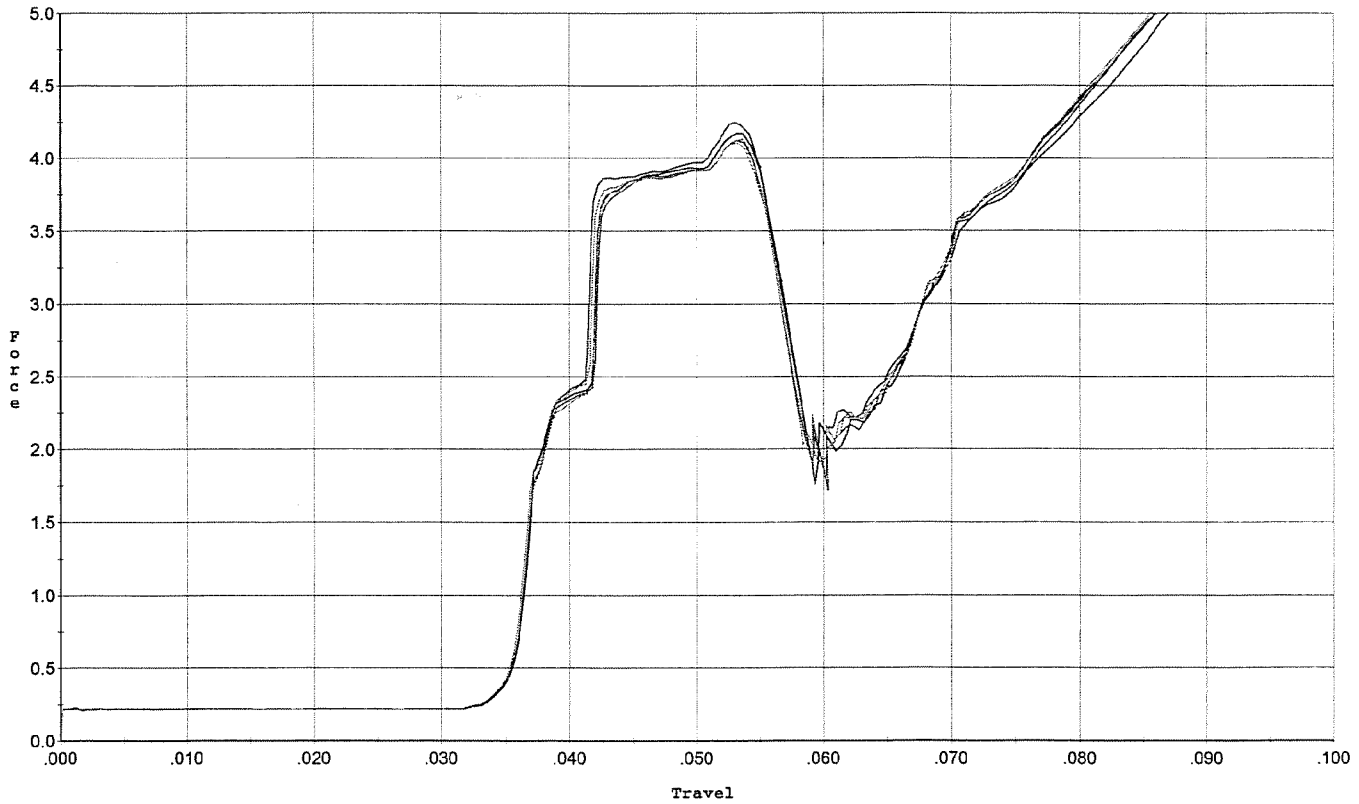
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.050	0.035	0.038	0.038		Set Trigger
2	2.371	0.051	0.035	0.038	0.039		Set Trigger
3	2.364	0.050	0.035	0.038	0.038		Set Trigger
4	2.401	0.050	0.035	0.038	0.039		Set Trigger
5	2.334	0.050	0.034	0.038	0.039		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.246	0.055	0.035	0.036	0.078		Set Trigger
2	4.172	0.057	0.035	0.035	0.079		Set Trigger
3	4.118	0.055	0.035	0.036	0.076		Set Trigger
4	4.130	0.055	0.035	0.036	0.076		Set Trigger
5	4.102	0.055	0.035	0.035	0.077		Set Trigger

Avg 4.15