

G 676 5023

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



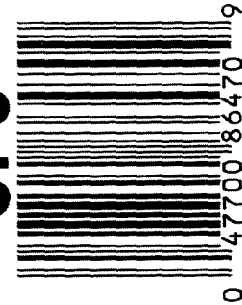
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6765023

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6765023

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	BSN
440	PROOF		7-15-08	J.P.D.
460	CHECK HEADSPACE		7-15-08	J.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RTZ
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-16-08	RTZ
475	DRILL AND TAP SIGHT HOLES	JUL 21 2008	7-17-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR BT	7-21-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-28	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	TC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	TC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	TC
	D) OIL FIRING PIN ASSEMBLY		7-29-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

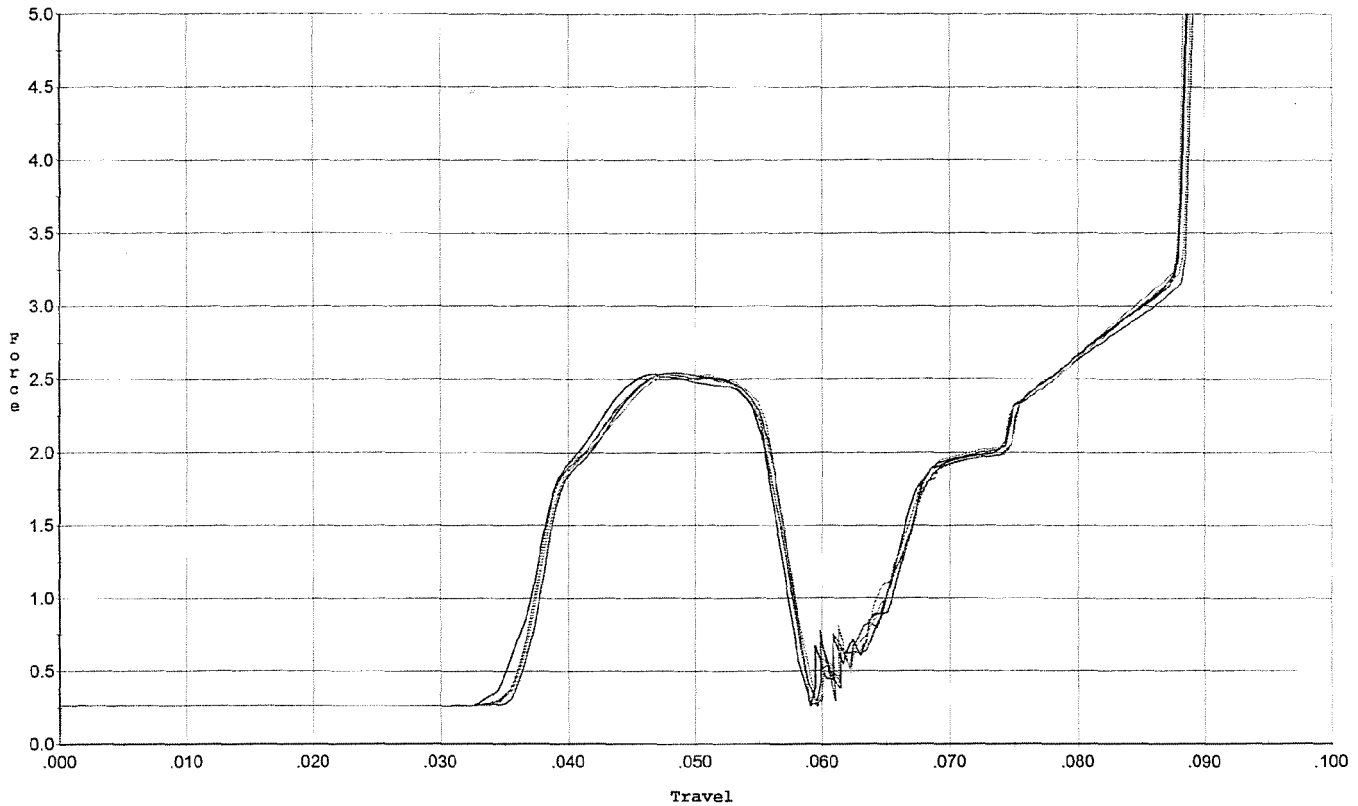
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	8-1-08	TQE
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-1-08	TQE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	8-1-08	TQE
	J) ASSEMBLE STOCK		7-29-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-4-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			—
	M) IRON SIGHT ALIGNMENT			—
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			—
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-4-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.29</u> <u>2.32</u> <u>2.44</u> <u>2.58</u>	8-1-08	BSN
	C) FUNCTION		8-4-08	RTZ
690	PACK		8/4/08	FMJ

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



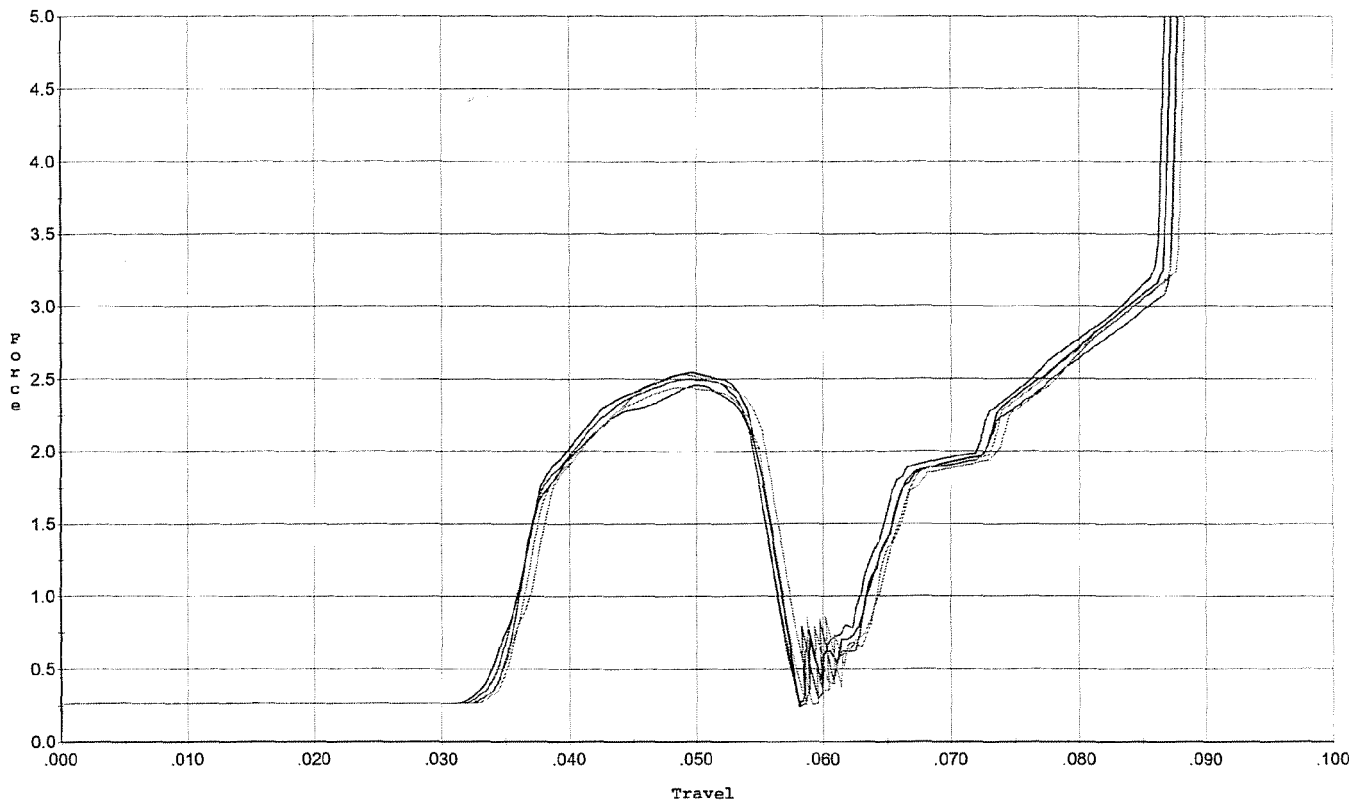
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.056	0.036	0.038	0.052		Set Trigger
2	2.535	0.055	0.035	0.038	0.053		Set Trigger
3	2.519	0.057	0.036	0.038	0.053		Set Trigger
4	2.534	0.056	0.036	0.038	0.053		Set Trigger
5	2.524	0.056	0.036	0.037	0.052		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



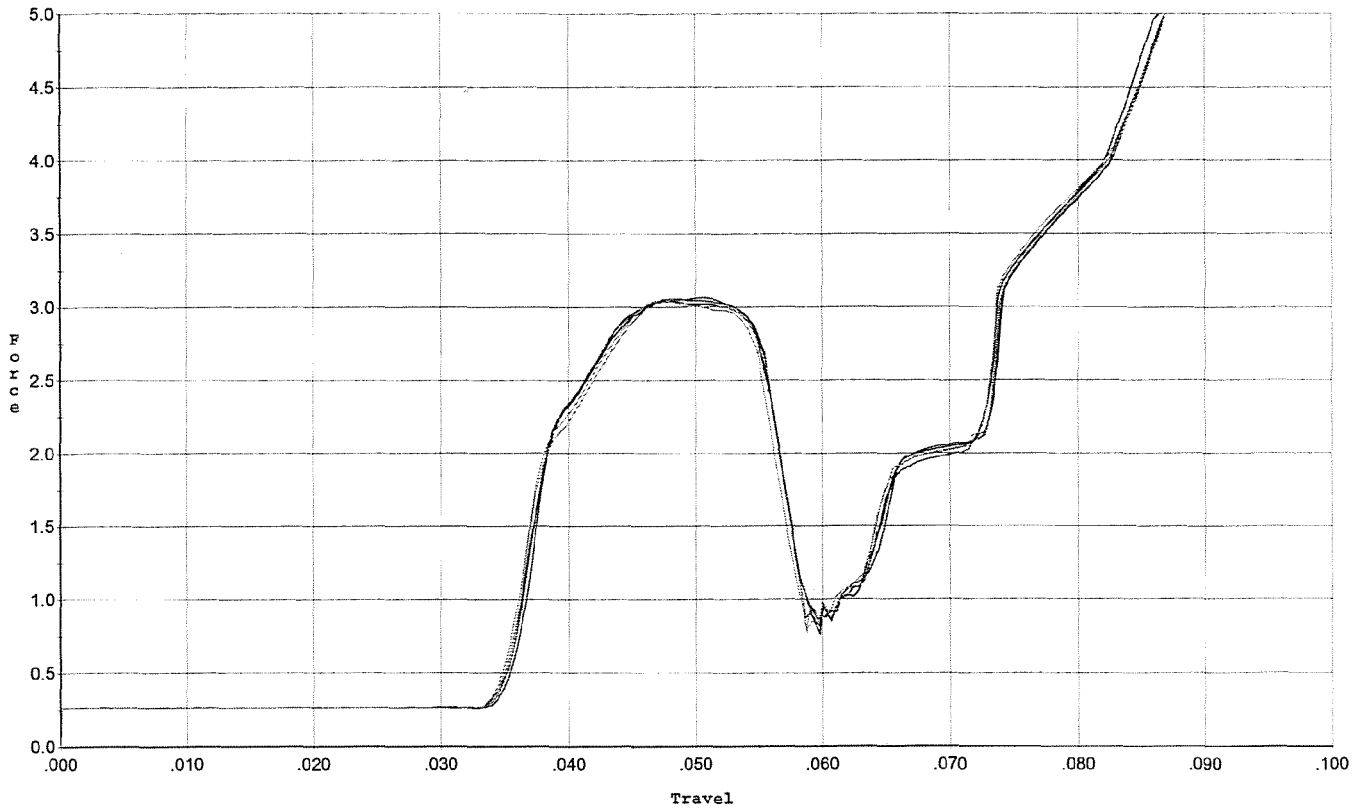
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.054	0.034	0.037	0.050		Set Trigger
2	2.545	0.055	0.034	0.037	0.054		Set Trigger
3	2.500	0.054	0.034	0.038	0.051		Set Trigger
4	2.442	0.055	0.035	0.037	0.051		Set Trigger
5	2.528	0.055	0.034	0.038	0.052		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



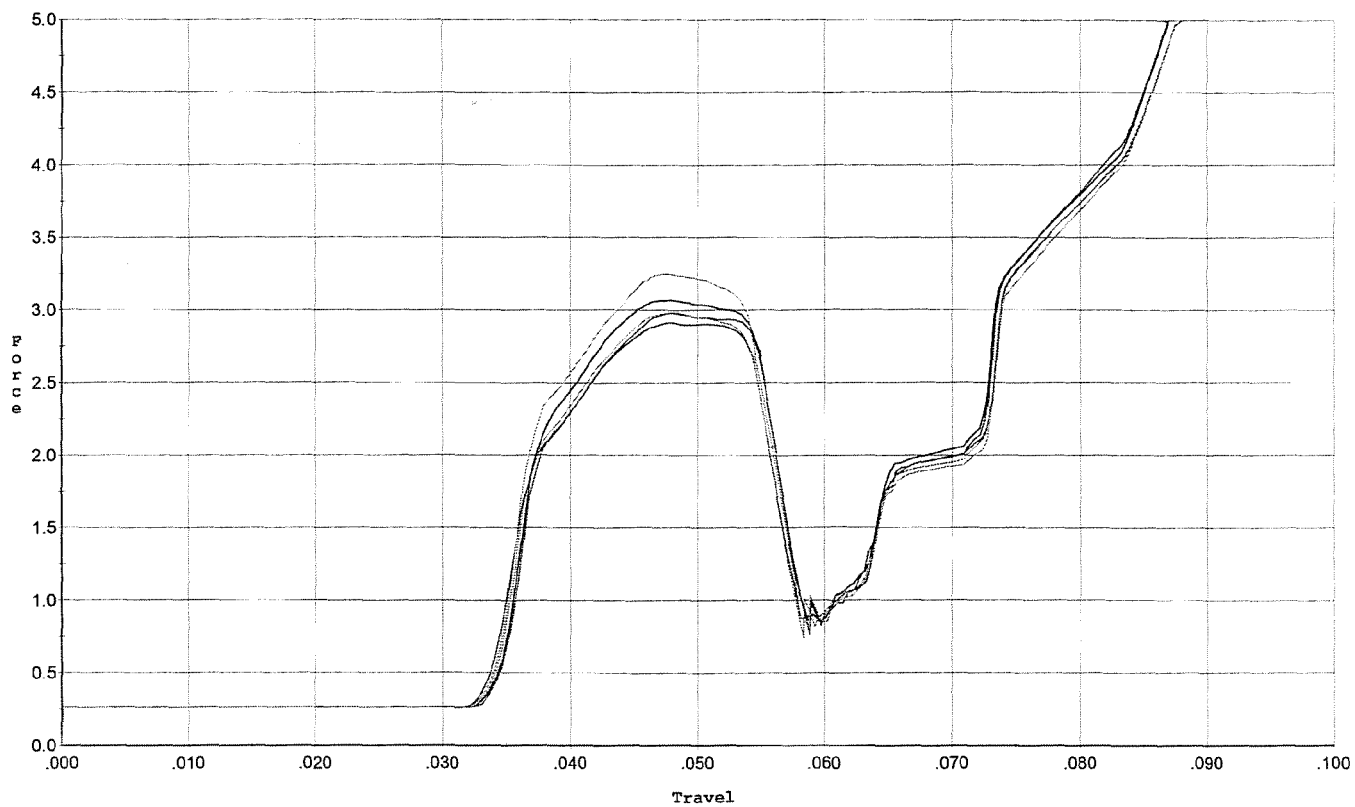
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.055	0.035	0.037	0.063		Set Trigger
2	3.039	0.056	0.034	0.037	0.063		Set Trigger
3	3.057	0.055	0.035	0.037	0.063		Set Trigger
4	3.043	0.055	0.034	0.037	0.062		Set Trigger
5	3.049	0.056	0.034	0.037	0.063		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



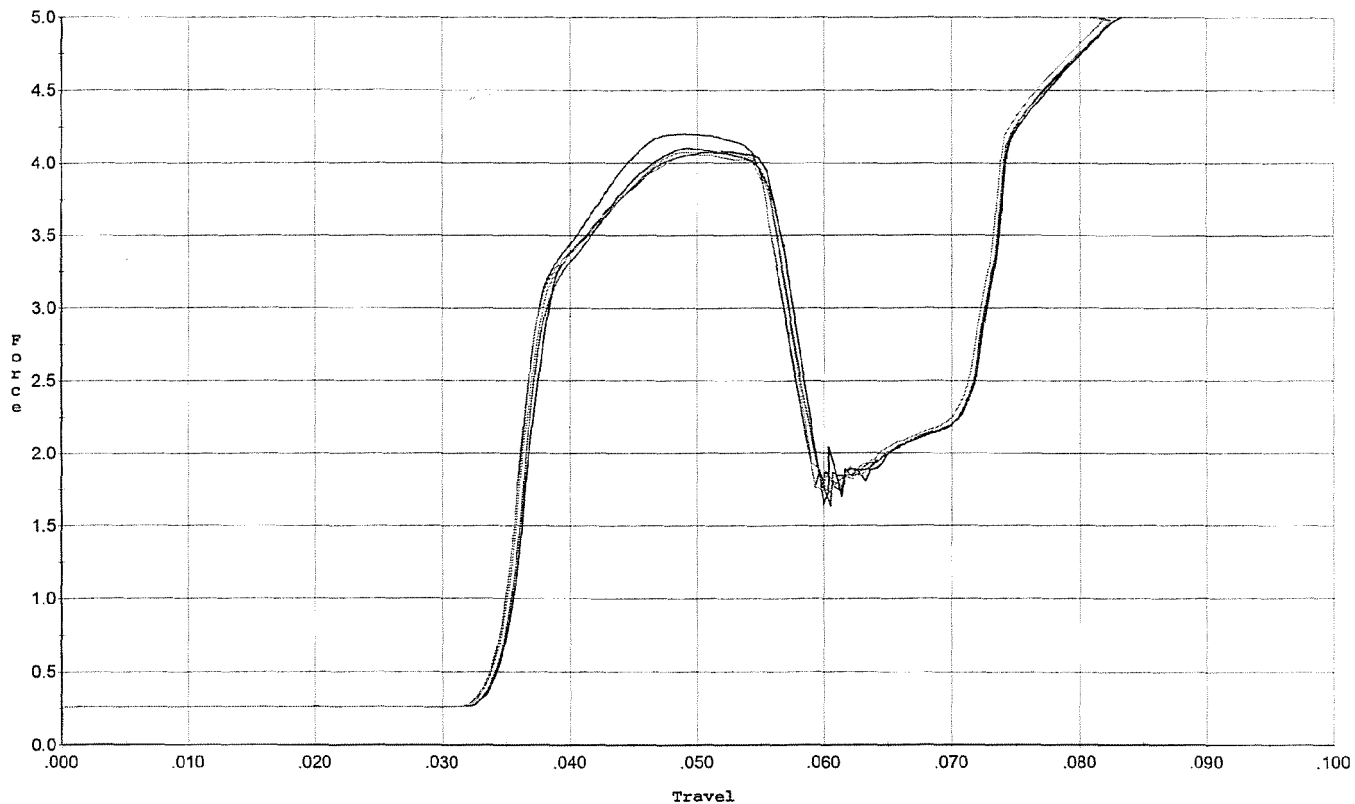
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.912	0.054	0.033	0.036	0.061		Set Trigger
2	3.067	0.055	0.034	0.036	0.064		Set Trigger
3	2.980	0.055	0.034	0.037	0.062		Set Trigger
4	3.246	0.056	0.033	0.036	0.068		Set Trigger
5	2.976	0.054	0.034	0.037	0.061		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



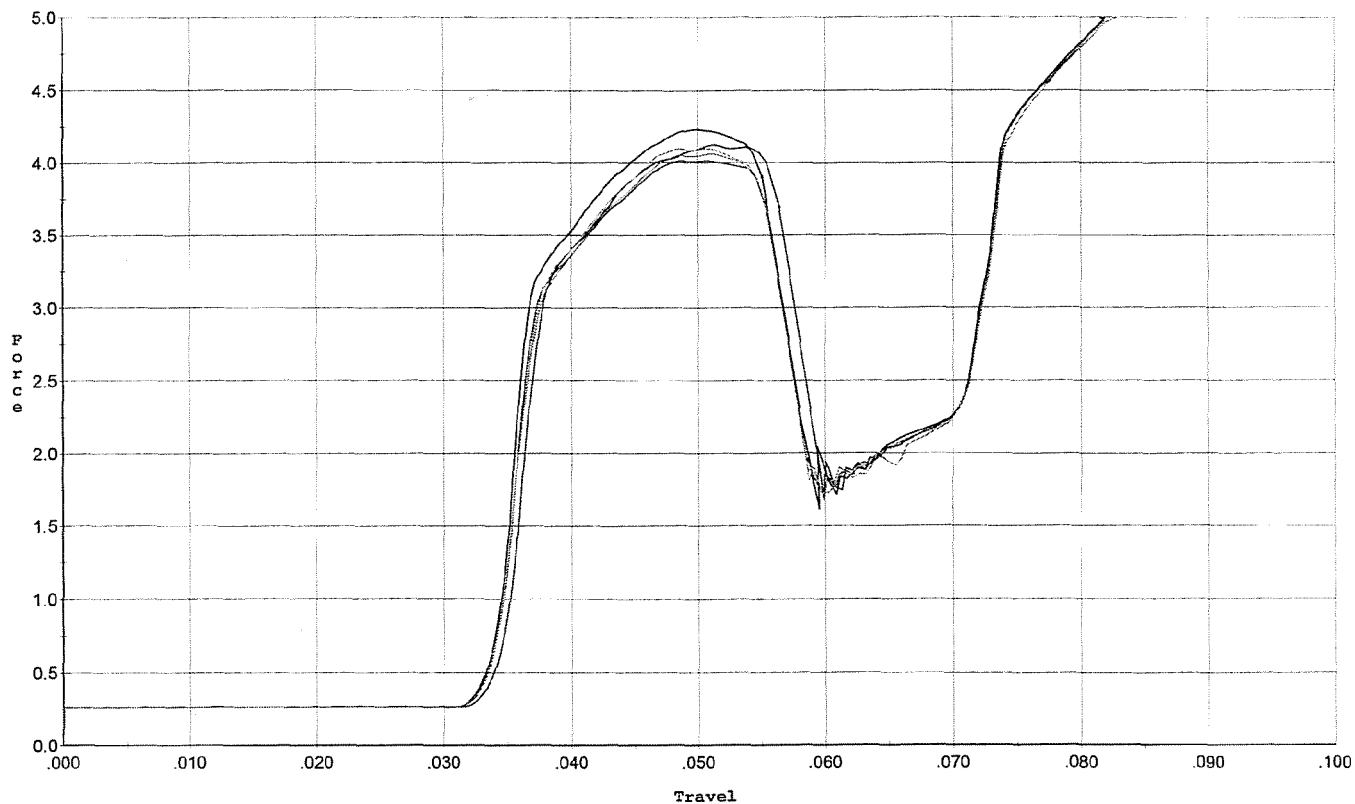
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.055	0.033	0.035	0.087		Set Trigger
2	4.104	0.057	0.034	0.035	0.088		Set Trigger
3	4.072	0.056	0.034	0.035	0.086		Set Trigger
4	4.083	0.056	0.033	0.035	0.087		Set Trigger
5	4.055	0.057	0.033	0.035	0.089		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



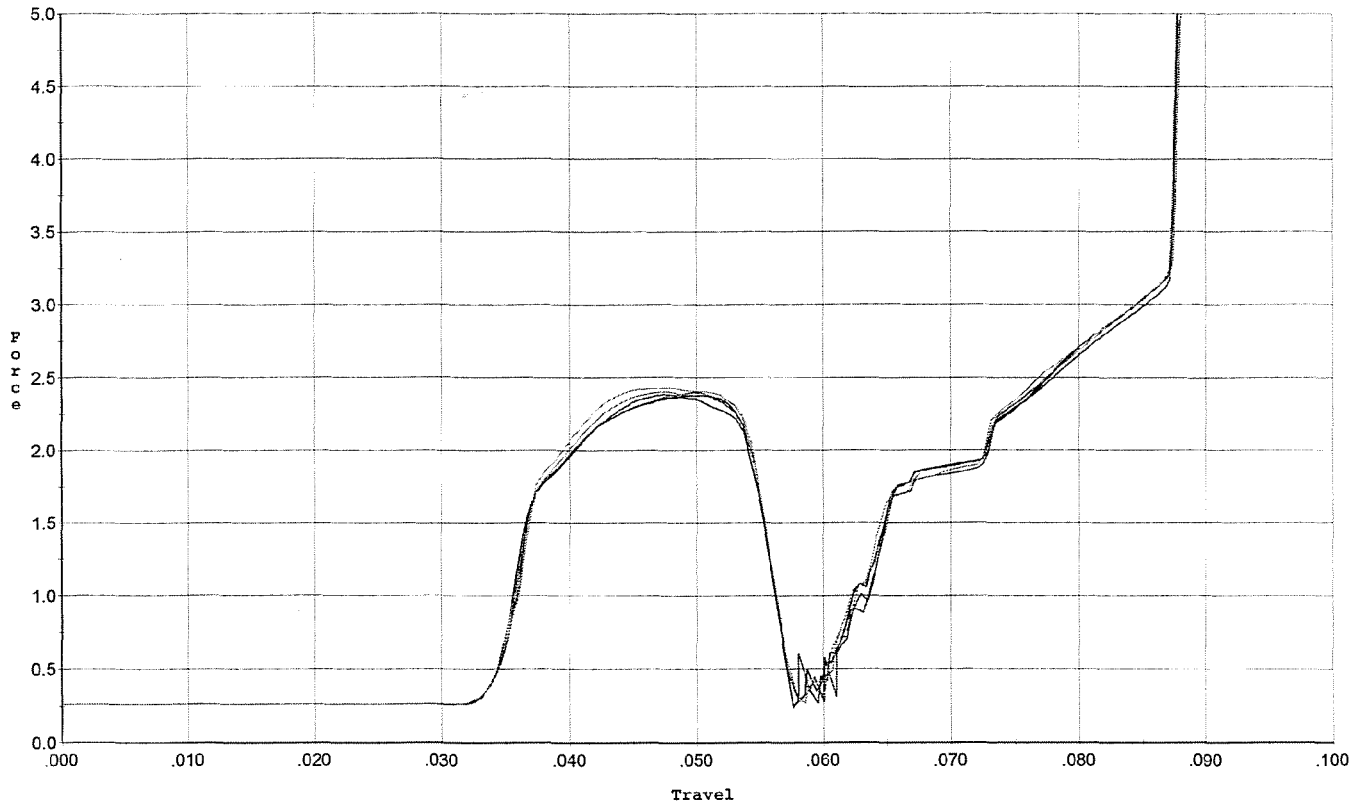
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.056	0.034	0.035	0.089		Set Trigger
2	4.231	0.055	0.033	0.035	0.089		Set Trigger
3	4.015	0.055	0.033	0.035	0.086		Set Trigger
4	4.099	0.055	0.033	0.035	0.087		Set Trigger
5	4.061	0.055	0.033	0.035	0.086		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



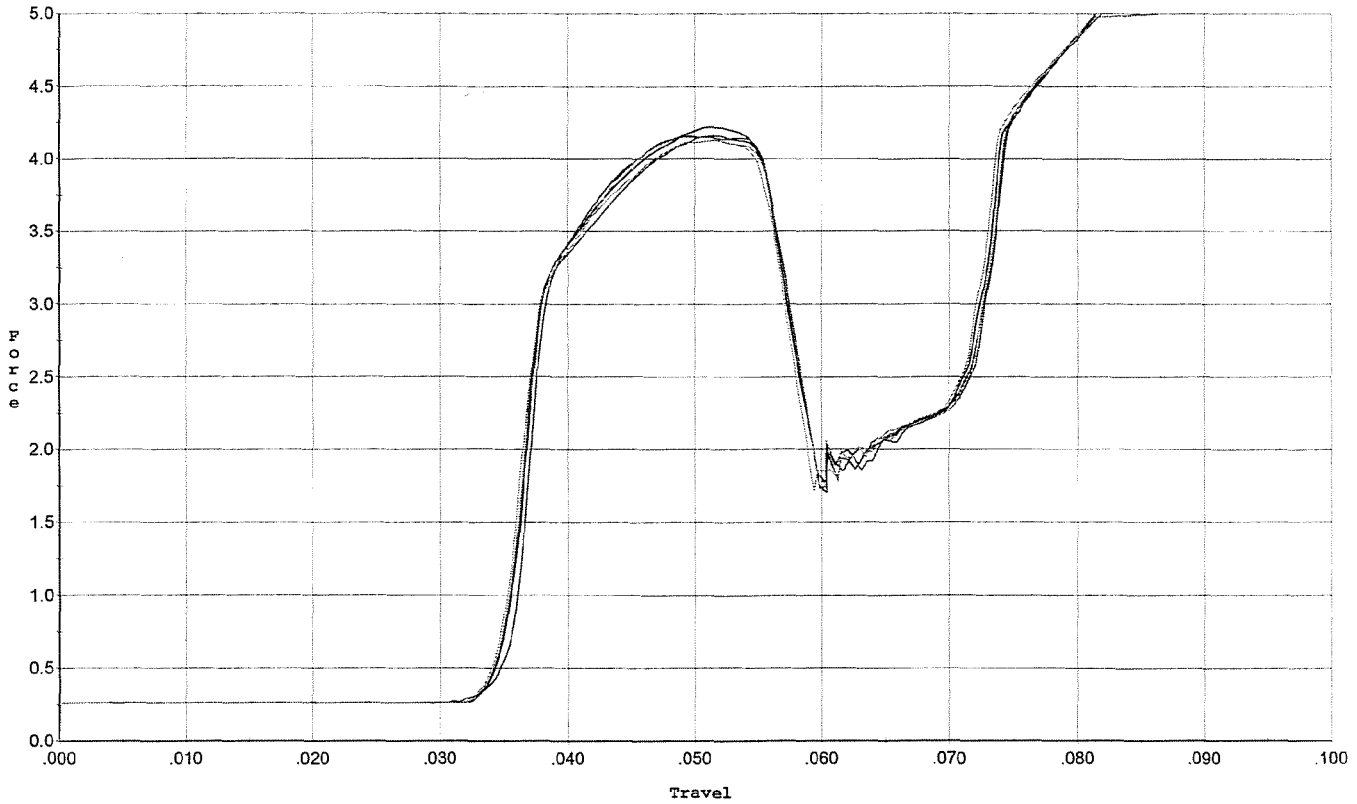
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.388	0.055	0.034	0.037	0.051		Set Trigger
2	2.378	0.055	0.034	0.037	0.051		Set Trigger
3	2.401	0.055	0.034	0.038	0.051		Set Trigger
4	2.433	0.054	0.034	0.037	0.052		Set Trigger
5	2.403	0.054	0.034	0.038	0.051		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.057	0.035	0.035	0.089		Set Trigger
2	4.220	0.056	0.034	0.035	0.087		Set Trigger
3	4.155	0.057	0.034	0.035	0.089		Set Trigger
4	4.149	0.056	0.034	0.035	0.088		Set Trigger
5	4.129	0.056	0.034	0.035	0.086		Set Trigger

Avg 4.16