

6676 5024

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



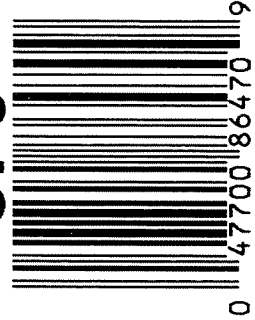
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6765024

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6765024

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD
430	ASSEMBLE TO STOCK		6-18-08	JP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUN 24 2008 OPERATOR WMS	6-23-08	JP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		7-13	CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

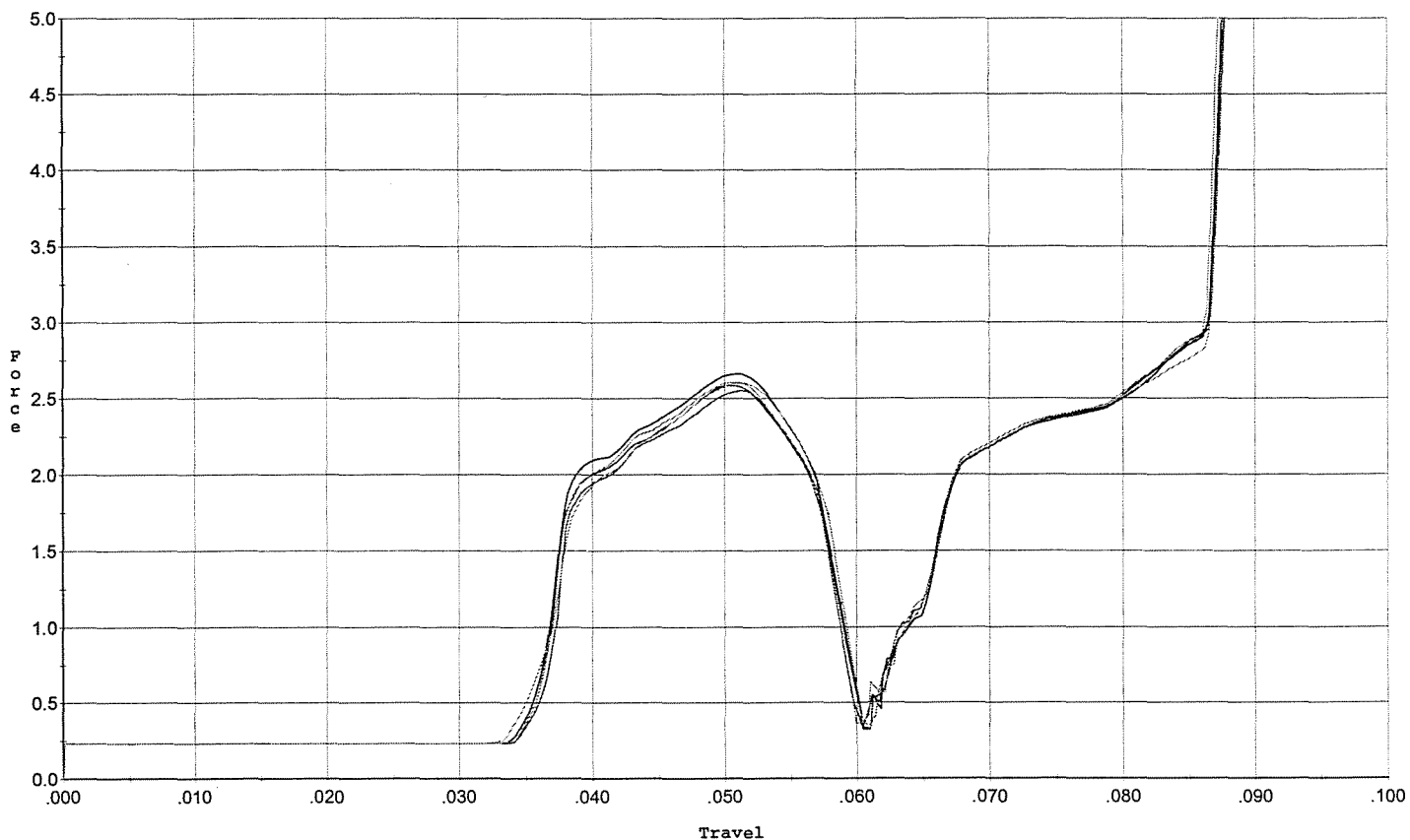
OP #	OPERATION NAME		READINGS			DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.5</u>	<u>6</u>	<u>5.5</u>	8-5	TL
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.5</u>	<u>4.5</u>	<u>4</u>	8-5	TL
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	8-5	TL
	J) ASSEMBLE STOCK					7-17-08	BSW
	K) ASSEMBLE SWIVEL STUDS					8-5-08	J.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					8-5-08	J.P.D.
	M) IRON SIGHT ALIGNMENT					8-5-08	J.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL			
			<u>PASS</u>	FAIL		7-21-08	TRW
	MALFUNCTION		N/A				
		CORRECTION					
	MALFUNCTION						
		CORRECTION					
	MALFUNCTION		N/A				
		CORRECTION					
	MALFUNCTION						
		CORRECTION					
660	INSPECT FOR LIVE AMMO					7/21/08	MED
670	FINAL INSPECTION A) HEADSPACE					8-5-08	J.P.D.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u>	<u>2.68</u>	<u>2.59</u> <u>2.60</u> <u>2.62</u>	8-2-08	J.P.D.
	C) FUNCTION					8-5-08	J.P.D.
690	PACK					8/8/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



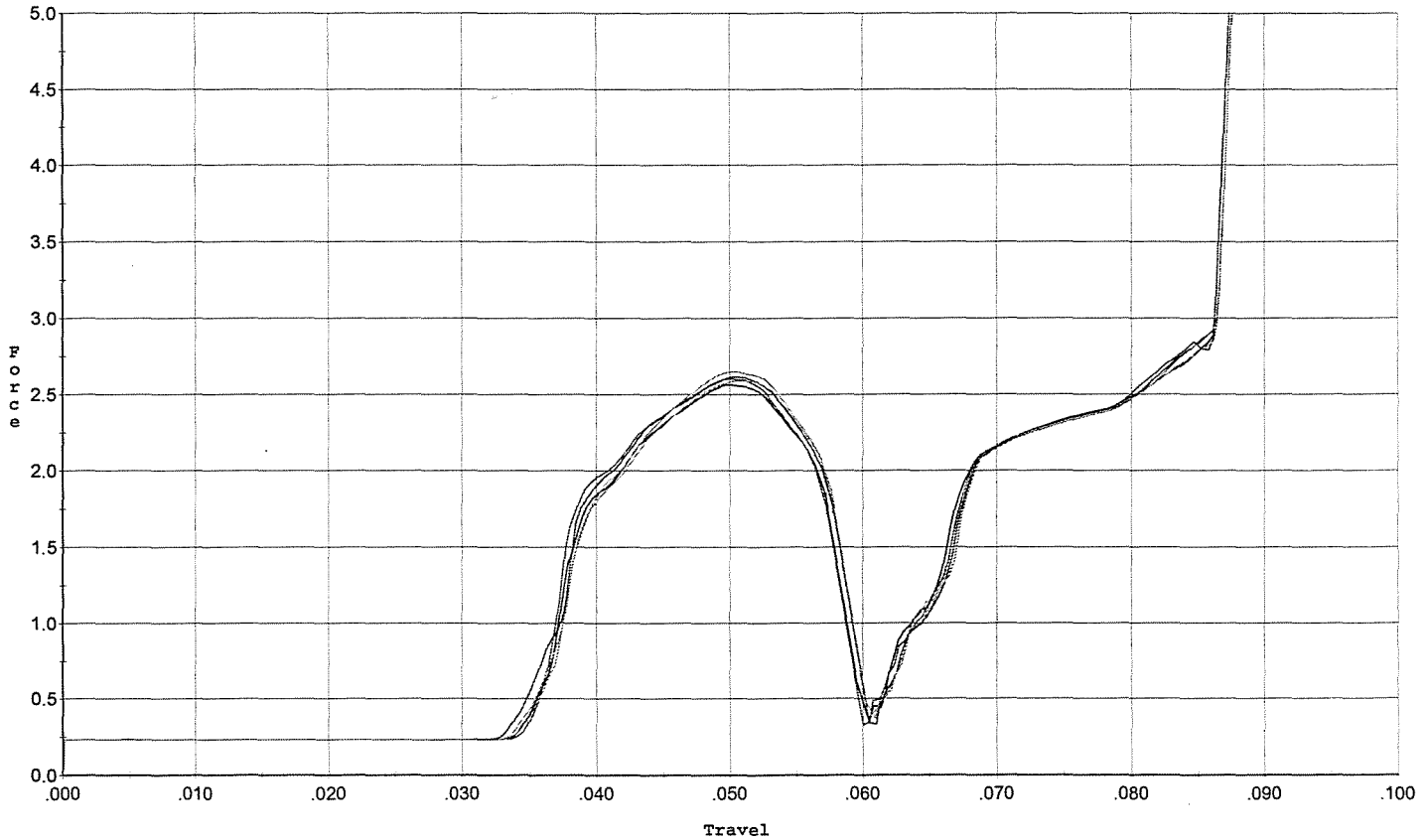
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.057	0.035	0.036	0.055		Set Trigger
2	2.662	0.059	0.035	0.036	0.058		Set Trigger
3	2.551	0.057	0.035	0.037	0.054		Set Trigger
4	2.601	0.058	0.034	0.036	0.056		Set Trigger
5	2.607	0.057	0.035	0.036	0.055		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



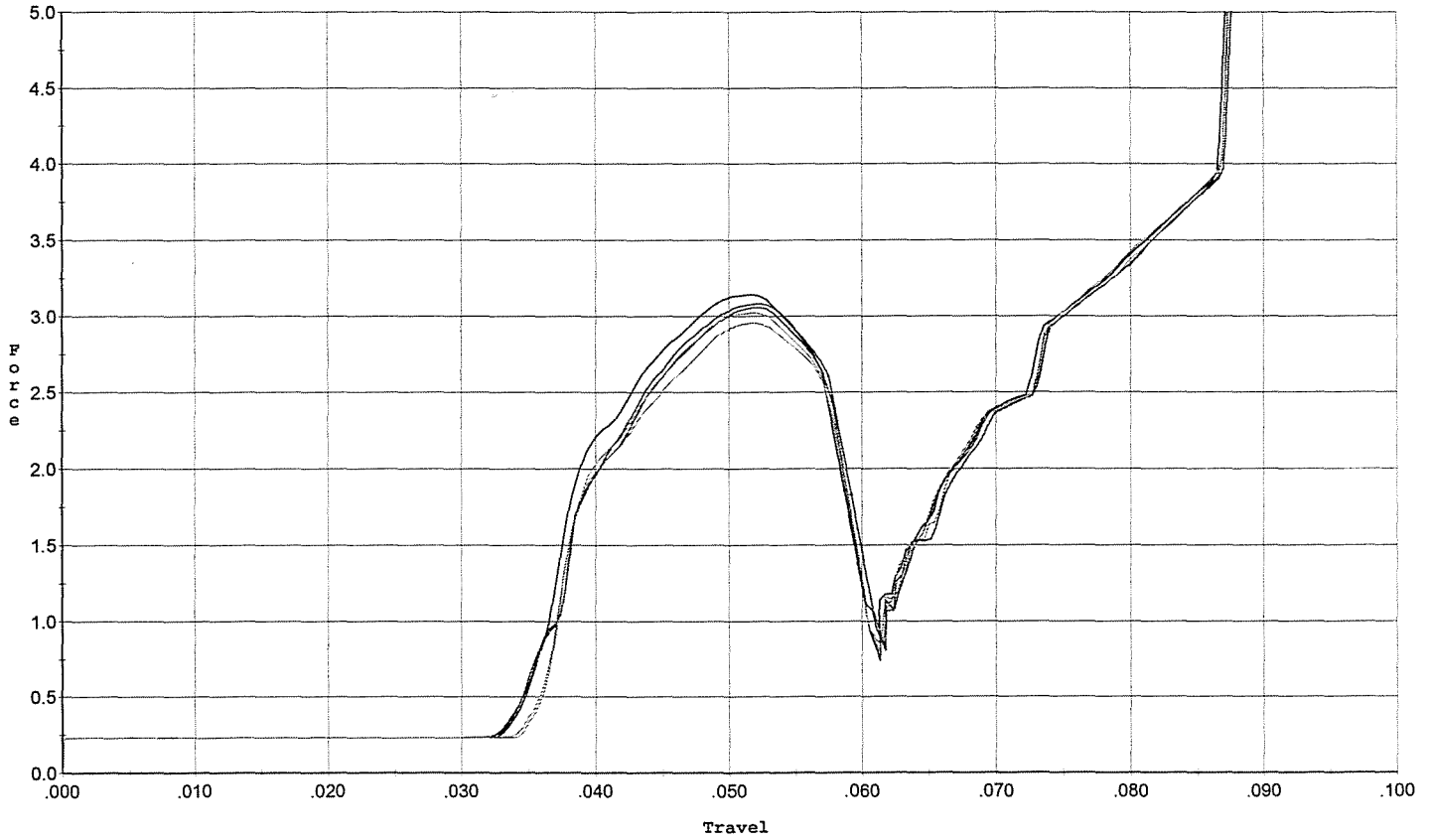
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.058	0.035	0.036	0.056		Set Trigger
2	2.564	0.057	0.035	0.036	0.054		Set Trigger
3	2.604	0.057	0.035	0.036	0.055		Set Trigger
4	2.650	0.058	0.035	0.036	0.055		Set Trigger
5	2.590	0.058	0.034	0.036	0.055		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



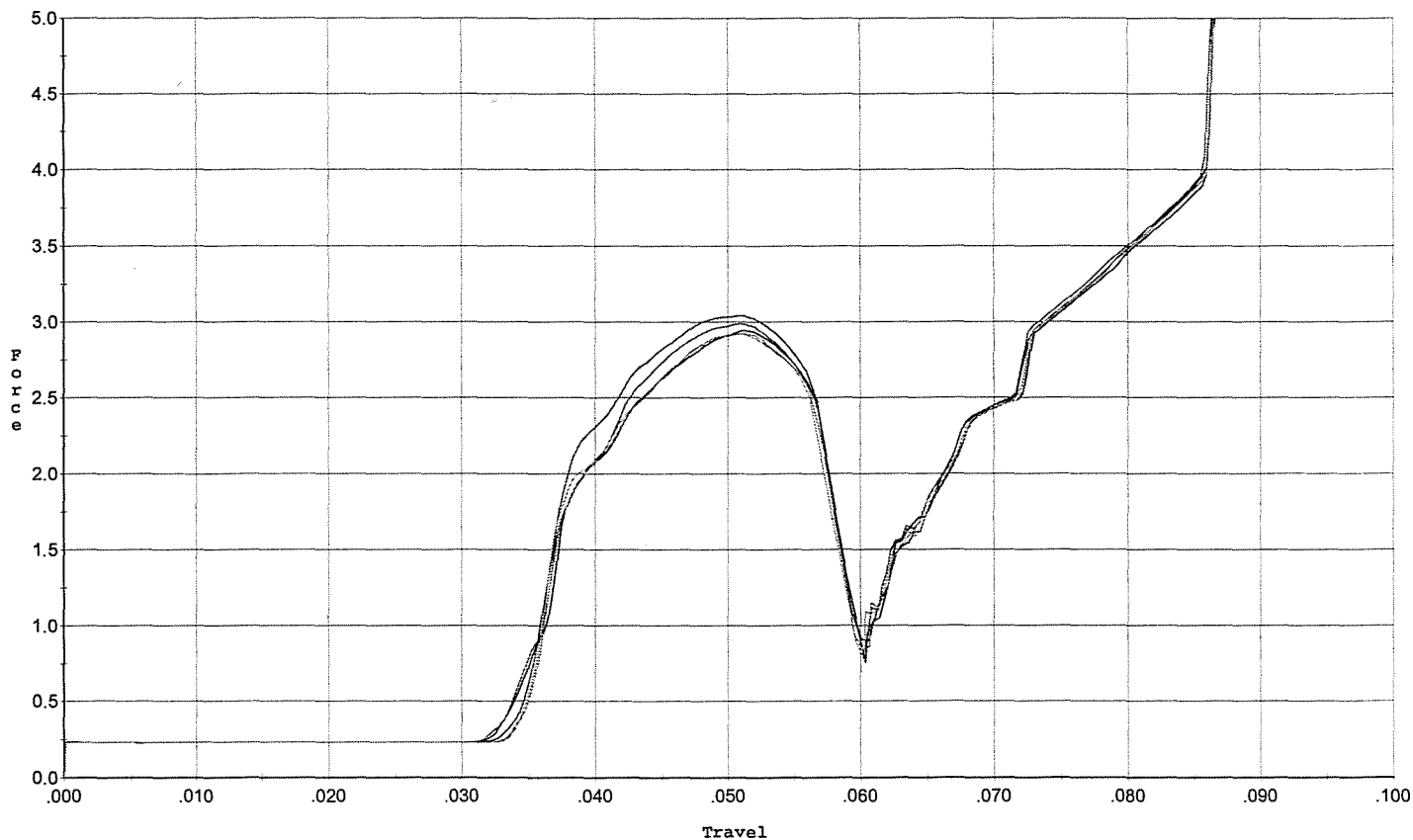
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.084	0.059	0.034	0.035	0.067		Set Trigger
2	3.144	0.059	0.034	0.035	0.067		Set Trigger
3	3.059	0.058	0.034	0.035	0.064		Set Trigger
4	3.025	0.058	0.035	0.035	0.064		Set Trigger
5	2.956	0.058	0.035	0.035	0.062		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



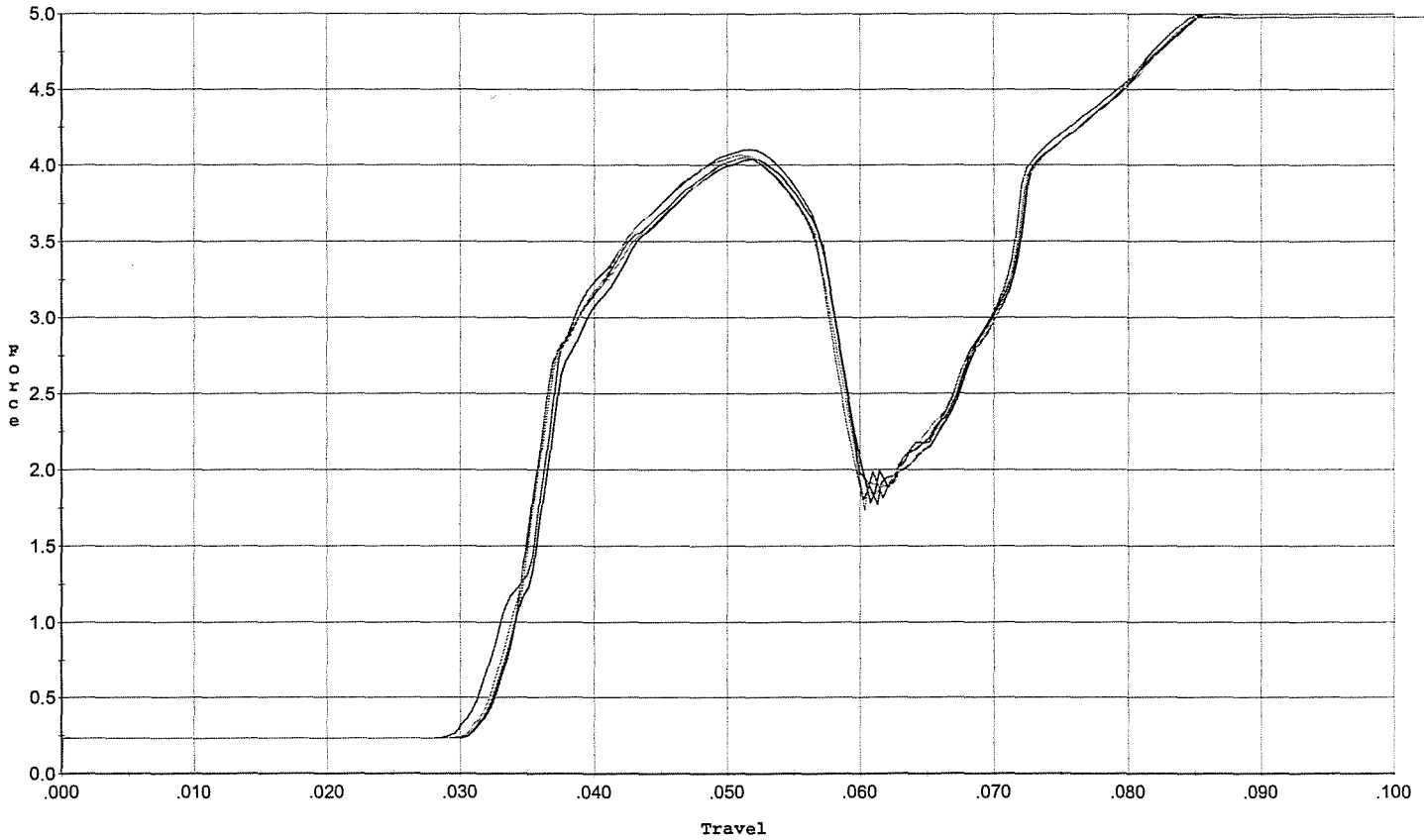
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.057	0.034	0.035	0.065		Set Trigger
2	2.945	0.057	0.033	0.035	0.062		Set Trigger
3	2.988	0.057	0.033	0.034	0.064		Set Trigger
4	2.920	0.058	0.034	0.035	0.063		Set Trigger
5	2.922	0.057	0.034	0.035	0.062		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



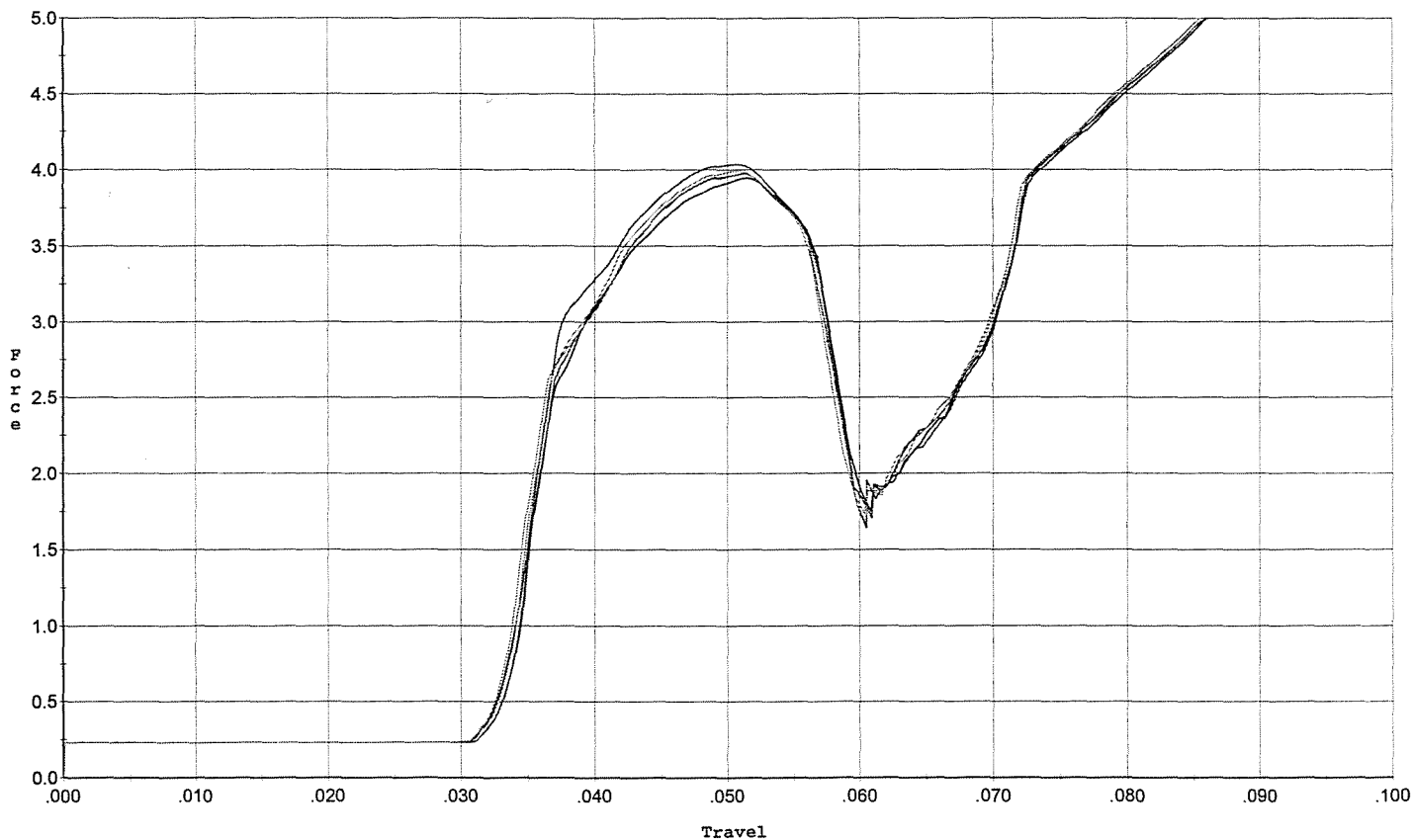
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.057	0.031	0.032	0.091		Set Trigger
2	4.039	0.057	0.032	0.033	0.088		Set Trigger
3	4.049	0.057	0.032	0.033	0.088		Set Trigger
4	4.054	0.058	0.032	0.032	0.090		Set Trigger
5	4.064	0.057	0.032	0.033	0.088		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



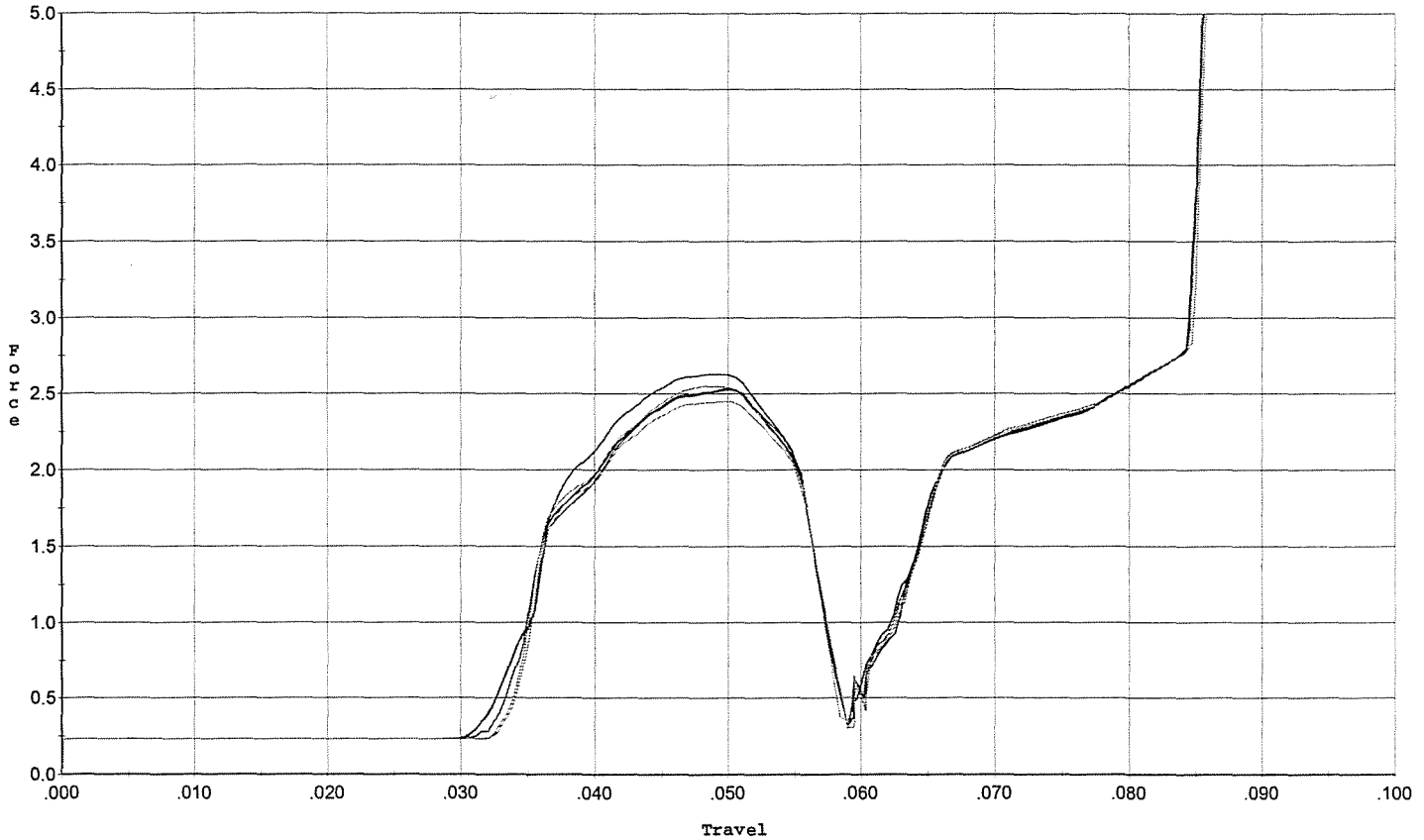
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.058	0.032	0.033	0.090		Set Trigger
2	3.948	0.057	0.033	0.033	0.086		Set Trigger
3	3.974	0.057	0.033	0.033	0.087		Set Trigger
4	3.992	0.056	0.032	0.033	0.086		Set Trigger
5	3.972	0.058	0.032	0.033	0.088		Set Trigger

AVG 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



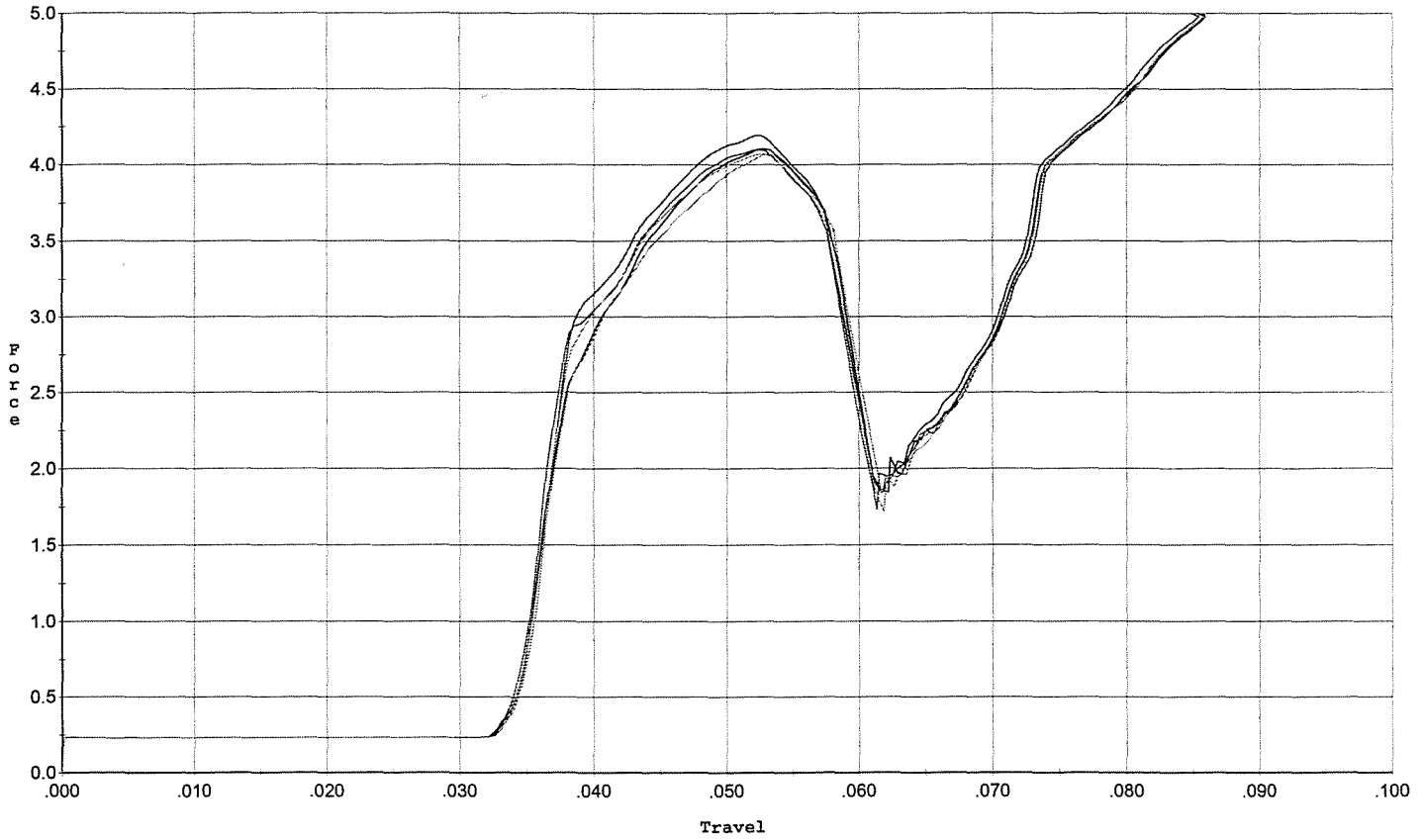
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.055	0.032	0.035	0.056		Set Trigger
2	2.528	0.056	0.032	0.035	0.055		Set Trigger
3	2.536	0.056	0.032	0.035	0.054		Set Trigger
4	2.449	0.056	0.033	0.035	0.053		Set Trigger
5	2.552	0.056	0.033	0.035	0.055		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.057	0.034	0.033	0.089		Set Trigger
2	4.103	0.058	0.034	0.033	0.089		Set Trigger
3	4.099	0.058	0.033	0.033	0.089		Set Trigger
4	4.072	0.059	0.033	0.033	0.091		Set Trigger
5	4.066	0.058	0.033	0.033	0.088		Set Trigger

Avg 4.10