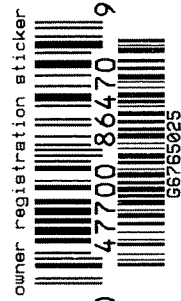
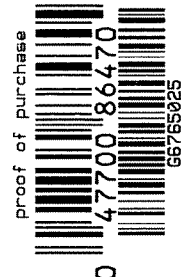


G6765025

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6
G6765025	
UPC	

BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6765025

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SPD
472	SERIALIZE BOLT HANDLE		6-24-08	SPD
475	DRILL AND TAP SIGHT HOLES		6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BJ
542	APPLY COATINGS (BARREL ACTION)		7-3	LM
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-16-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

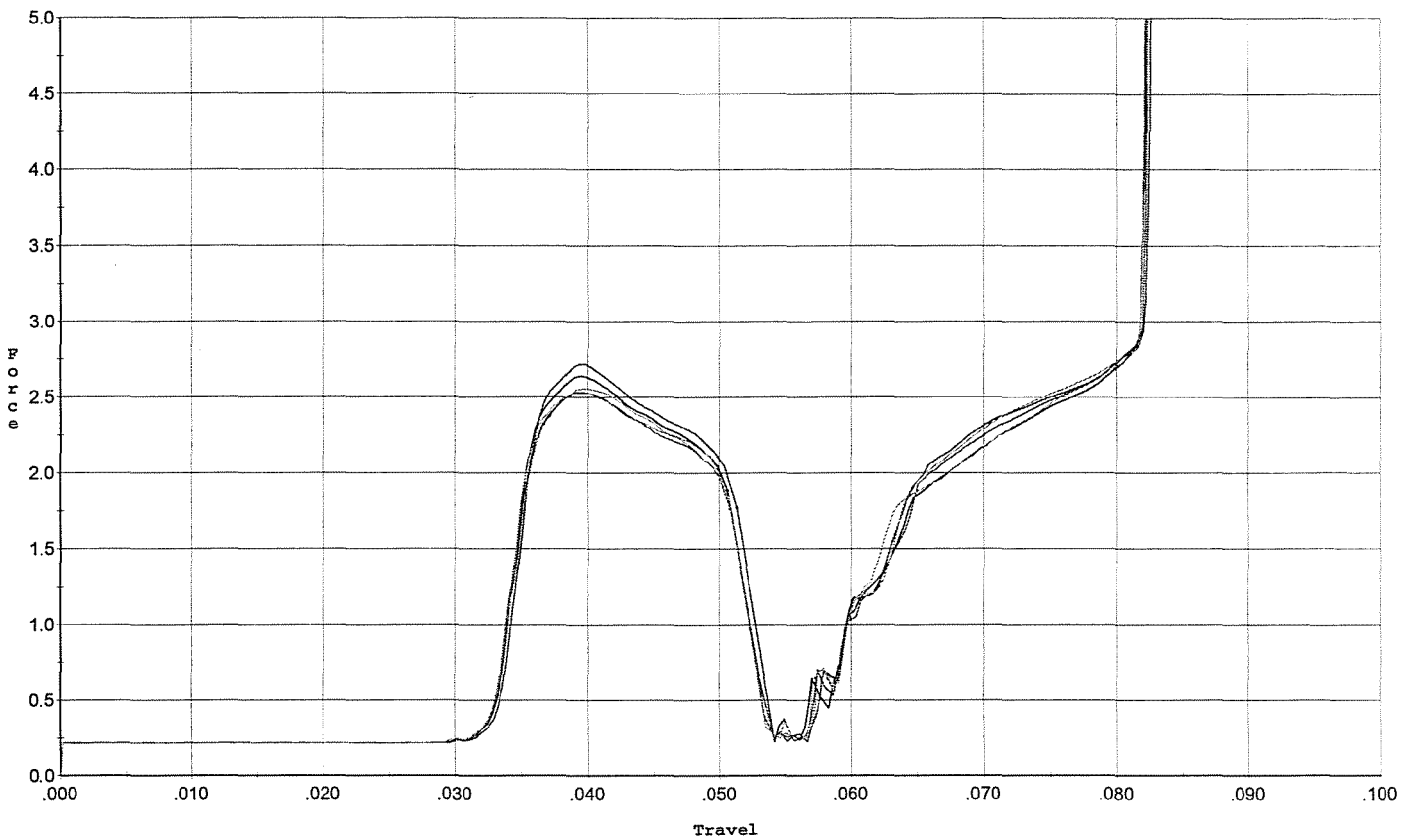
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7</u> <u>7</u>	8-2	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>5</u>	8-2	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	8-2	TC
	J) ASSEMBLE STOCK		7-16-08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-9-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-9-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-19-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/19/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-9-08	
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.10</u> <u>2.00</u> <u>2.09</u> <u>2.11</u> <u>2.26</u>	8-1-08	PSM
	C) FUNCTION		8-9-08	S.P.D.
690	PACK		8-12-08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



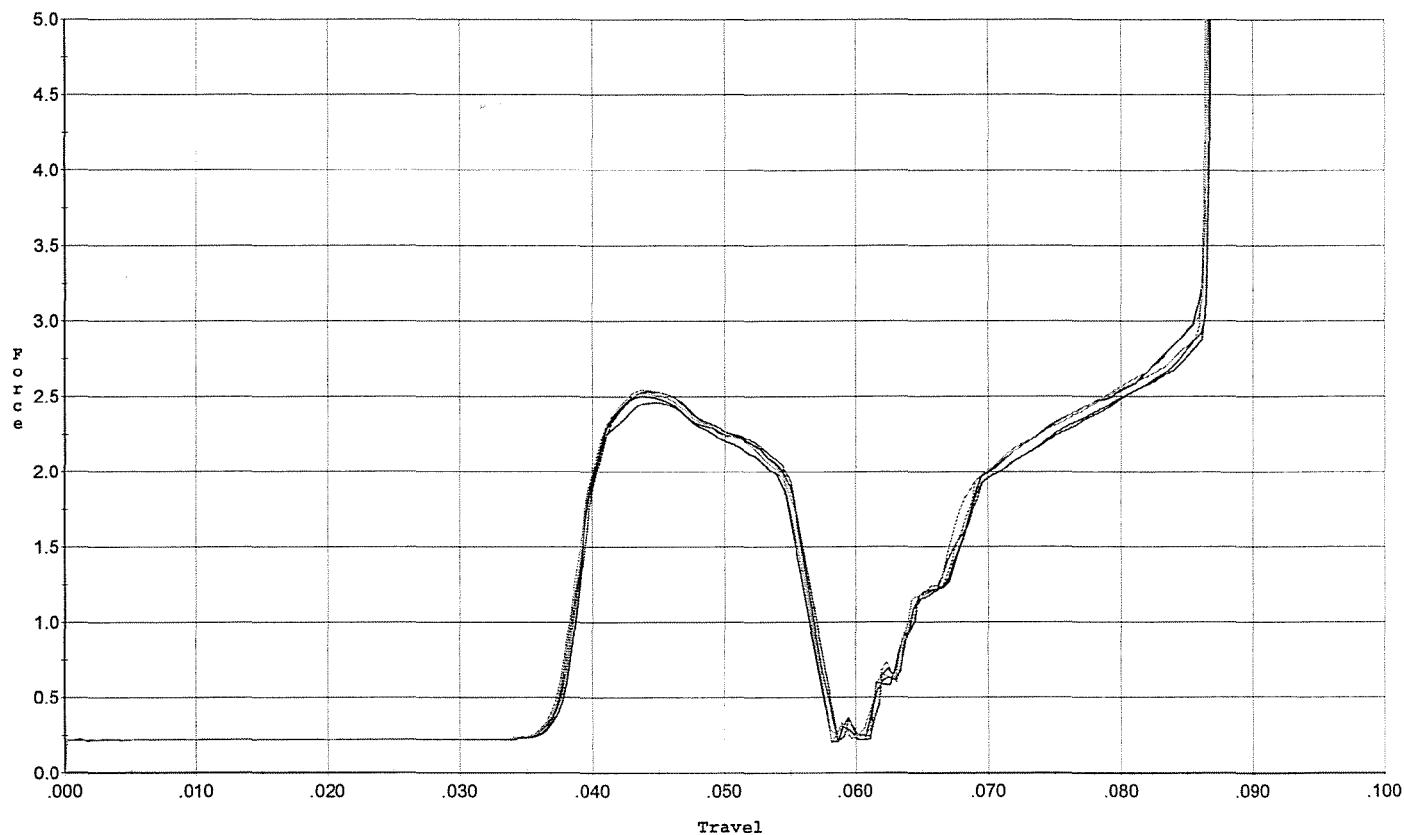
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.716	0.051	0.033	0.035	0.048		Set Trigger
2	2.640	0.051	0.033	0.035	0.047		Set Trigger
3	2.532	0.051	0.032	0.035	0.046		Set Trigger
4	2.555	0.051	0.033	0.036	0.046		Set Trigger
5	2.526	0.051	0.033	0.035	0.046		Set Trigger

AVG 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



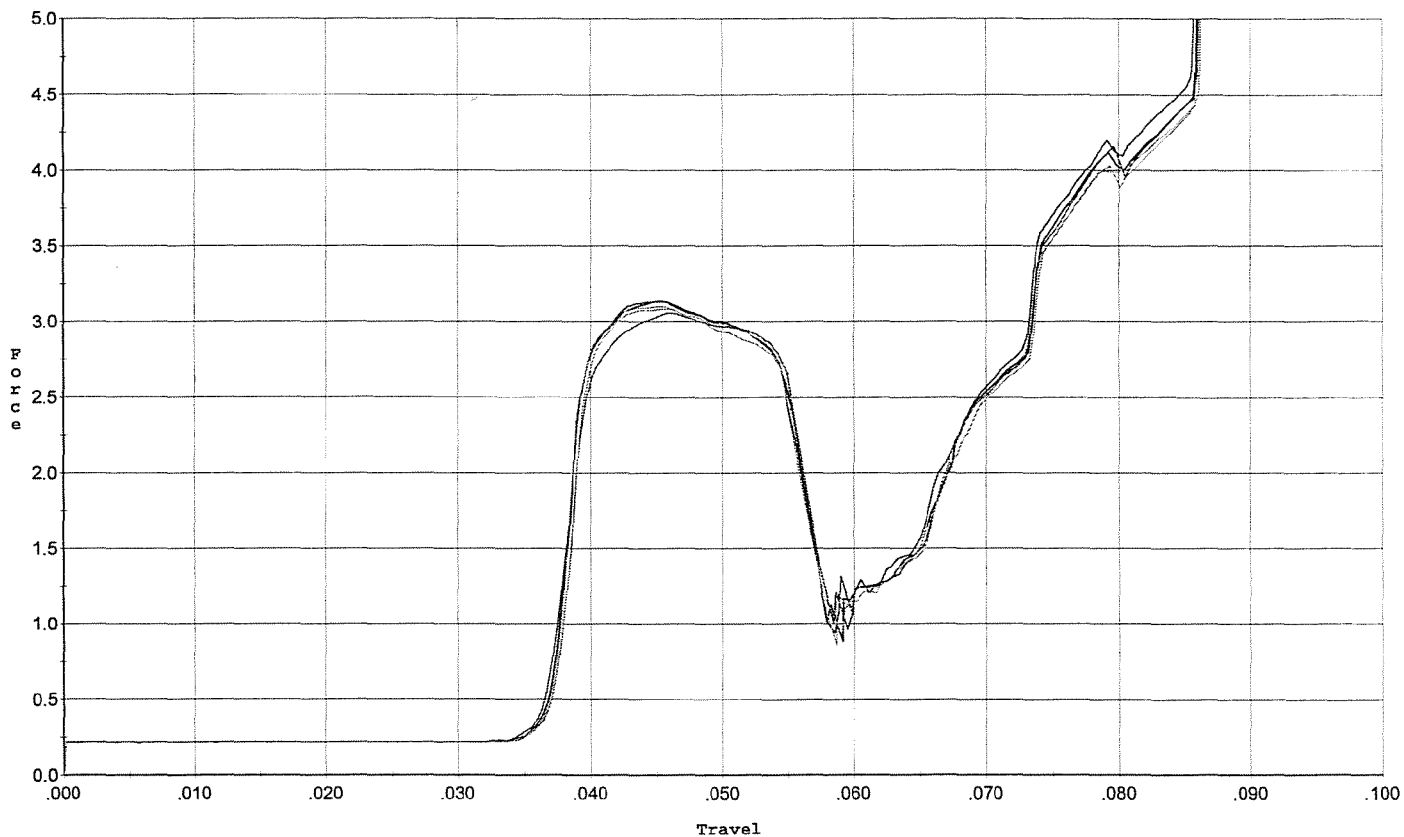
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.462	0.055	0.037	0.038	0.047		Set Trigger
2	2.503	0.055	0.037	0.038	0.045		Set Trigger
3	2.533	0.057	0.037	0.037	0.048		Set Trigger
4	2.543	0.055	0.037	0.037	0.047		Set Trigger
5	2.520	0.056	0.037	0.037	0.048		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



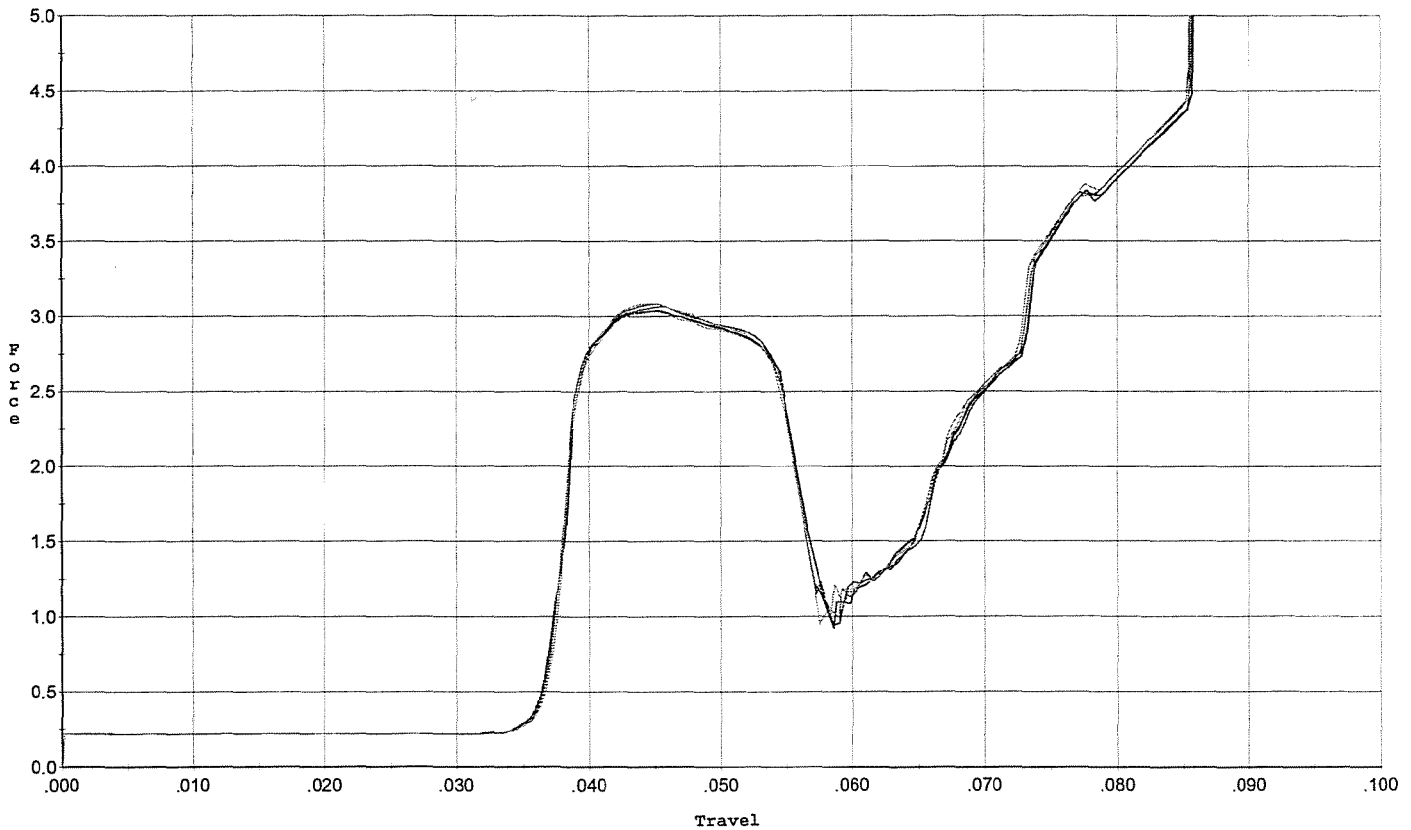
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.056	0.036	0.036	0.061		Set Trigger
2	3.134	0.055	0.036	0.036	0.060		Set Trigger
3	3.056	0.055	0.037	0.036	0.059		Set Trigger
4	3.099	0.054	0.037	0.036	0.058		Set Trigger
5	3.084	0.055	0.037	0.036	0.059		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



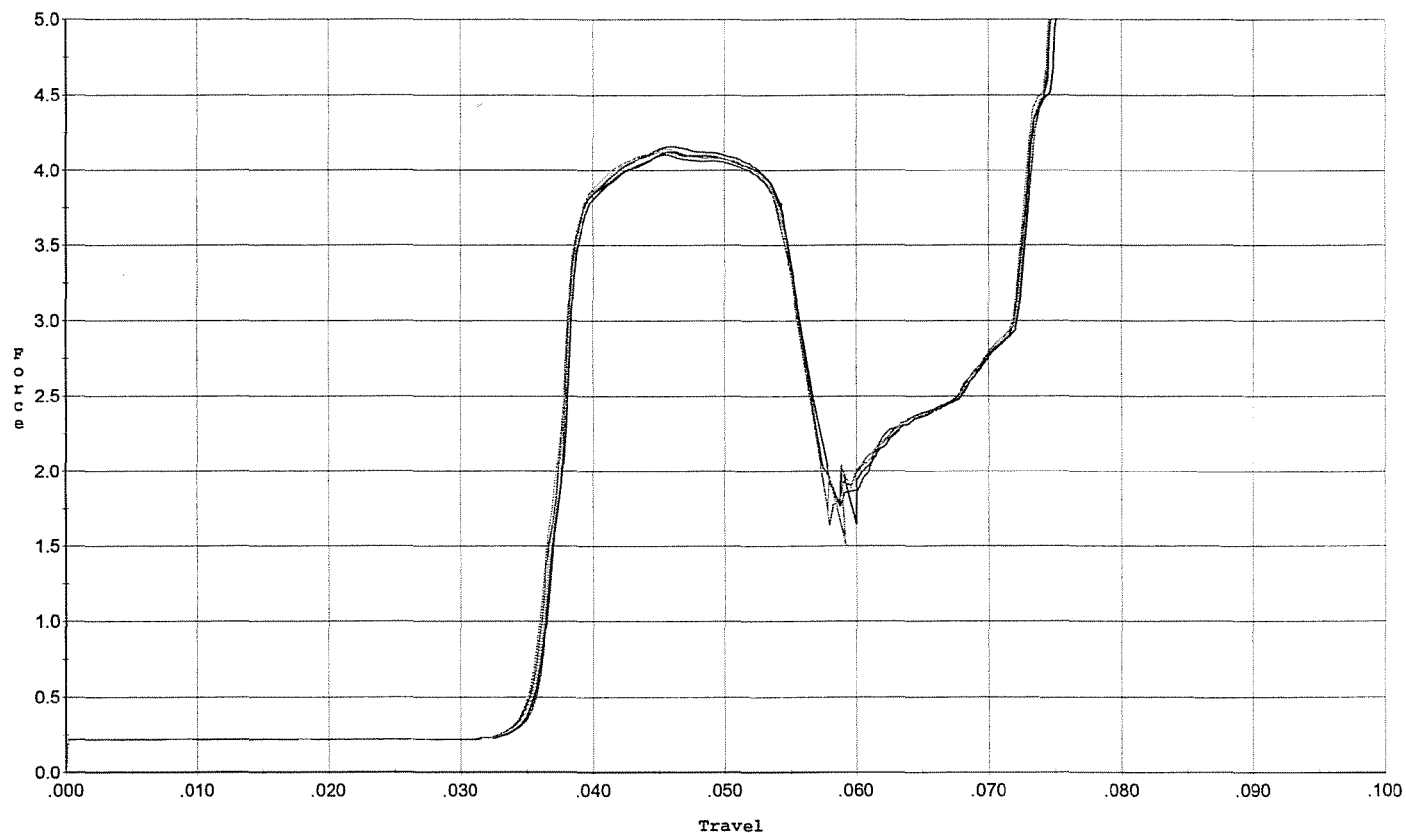
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.063	0.055	0.036	0.036	0.059		Set Trigger
2	3.036	0.054	0.036	0.036	0.058		Set Trigger
3	3.082	0.055	0.036	0.036	0.059		Set Trigger
4	3.082	0.055	0.036	0.036	0.058		Set Trigger
5	3.034	0.055	0.036	0.036	0.058		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



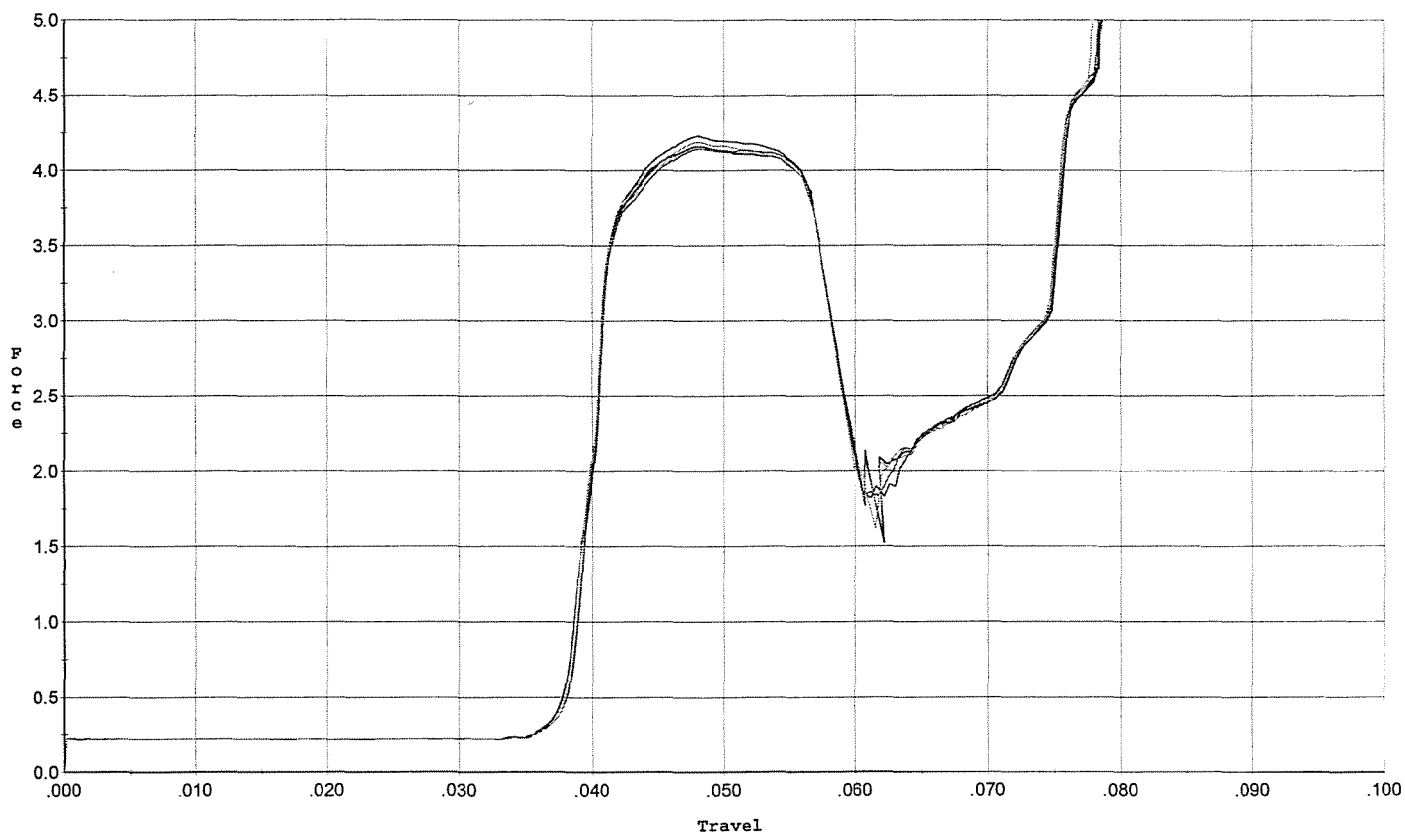
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.054	0.035	0.025	0.080		Set Trigger
2	4.126	0.054	0.035	0.025	0.079		Set Trigger
3	4.105	0.055	0.035	0.025	0.080		Set Trigger
4	4.144	0.055	0.035	0.024	0.080		Set Trigger
5	4.124	0.055	0.035	0.024	0.081		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



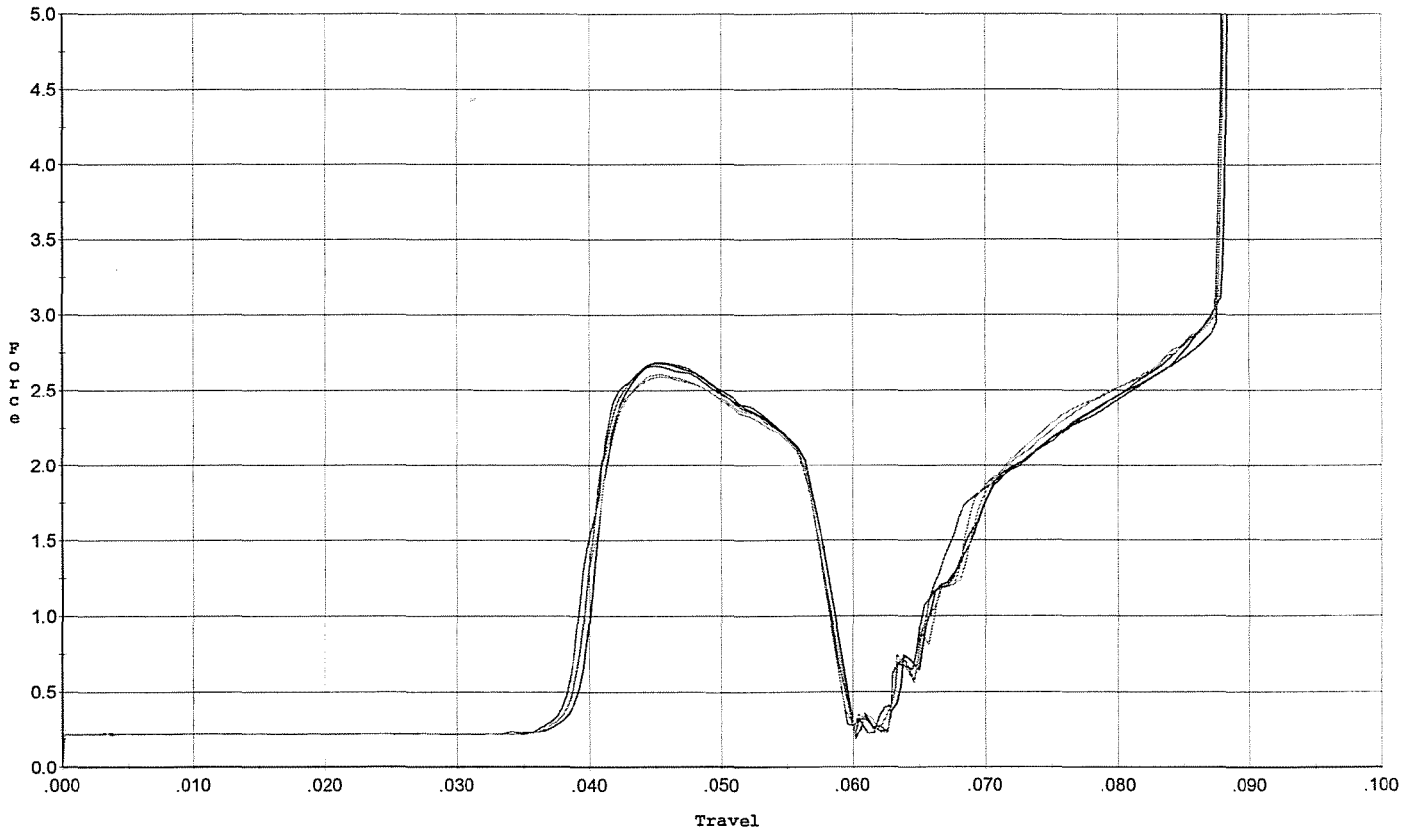
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.232	0.057	0.037	0.026	0.081		Set Trigger
2	4.161	0.057	0.038	0.026	0.080		Set Trigger
3	4.145	0.057	0.038	0.026	0.080		Set Trigger
4	4.192	0.057	0.038	0.025	0.081		Set Trigger
5	4.147	0.057	0.037	0.026	0.081		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



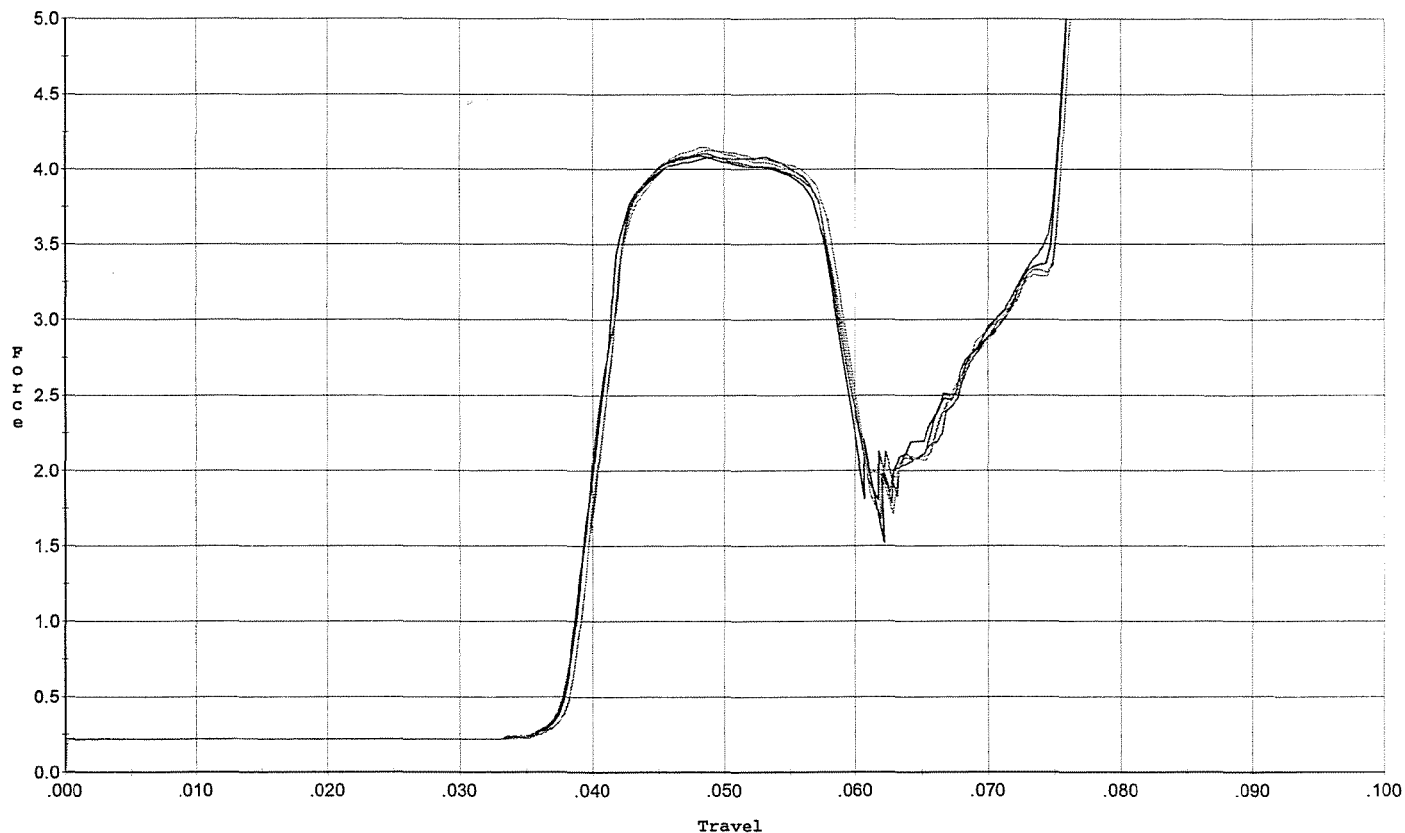
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.660	0.057	0.038	0.037	0.051		Set Trigger
2	2.682	0.058	0.039	0.038	0.051		Set Trigger
3	2.687	0.057	0.038	0.038	0.050		Set Trigger
4	2.588	0.057	0.038	0.038	0.049		Set Trigger
5	2.601	0.057	0.038	0.038	0.049		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.057	0.037	0.034	0.081		Set Trigger
2	4.092	0.058	0.037	0.034	0.081		Set Trigger
3	4.107	0.059	0.038	0.034	0.083		Set Trigger
4	4.148	0.059	0.038	0.034	0.083		Set Trigger
5	4.130	0.058	0.038	0.034	0.082		Set Trigger

Avg 4.11