

G6765026

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

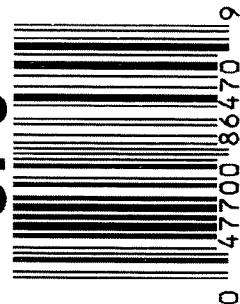
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6765026

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6676 5026

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SP
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SP
460	CHECK HEADSPACE		6-18-08	SP
470	DIS-ASSEMBLE ACTION		6-18-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	6-20-08	SP
475	DRILL AND TAP SIGHT HOLES	JUN 24 2008	6-23-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR WMS	6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		7-13	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

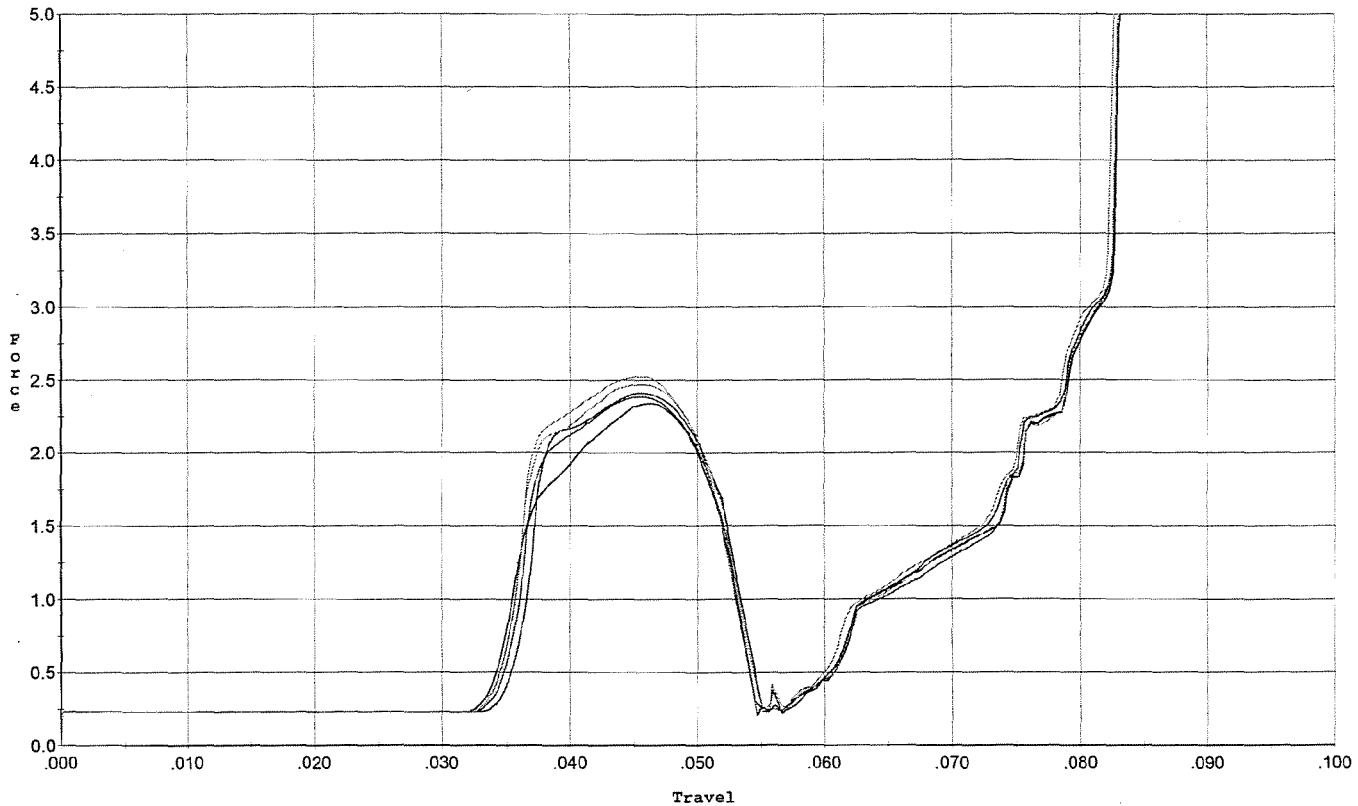
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8</u> <u>7.5</u> <u>7.5</u>	<u>8-5</u>	<u>TL</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	<u>8-5</u>	<u>TL</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	<u>8-5</u>	<u>TL</u>
	J) ASSEMBLE STOCK		<u>7-17-08</u>	<u>PSW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>8-8-08</u>	<u>S.P.D.</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>8-8-08</u>	<u>S.P.D.</u>
	M) IRON SIGHT ALIGNMENT		<u>8-8-08</u>	<u>S.P.D.</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>7-21-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>7/21/08</u>	<u>MEJ</u>
670	FINAL INSPECTION A) HEADSPACE		<u>8-8-08</u>	<u>S.P.D.</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.54</u> <u>2.55</u> <u>2.53</u> <u>2.60</u>	<u>8-2-08</u>	<u>S.P.D.</u>
	C) FUNCTION		<u>8-8-08</u>	<u>S.P.D.</u>
690	PACK		<u>8/23/08</u>	<u>Fry</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



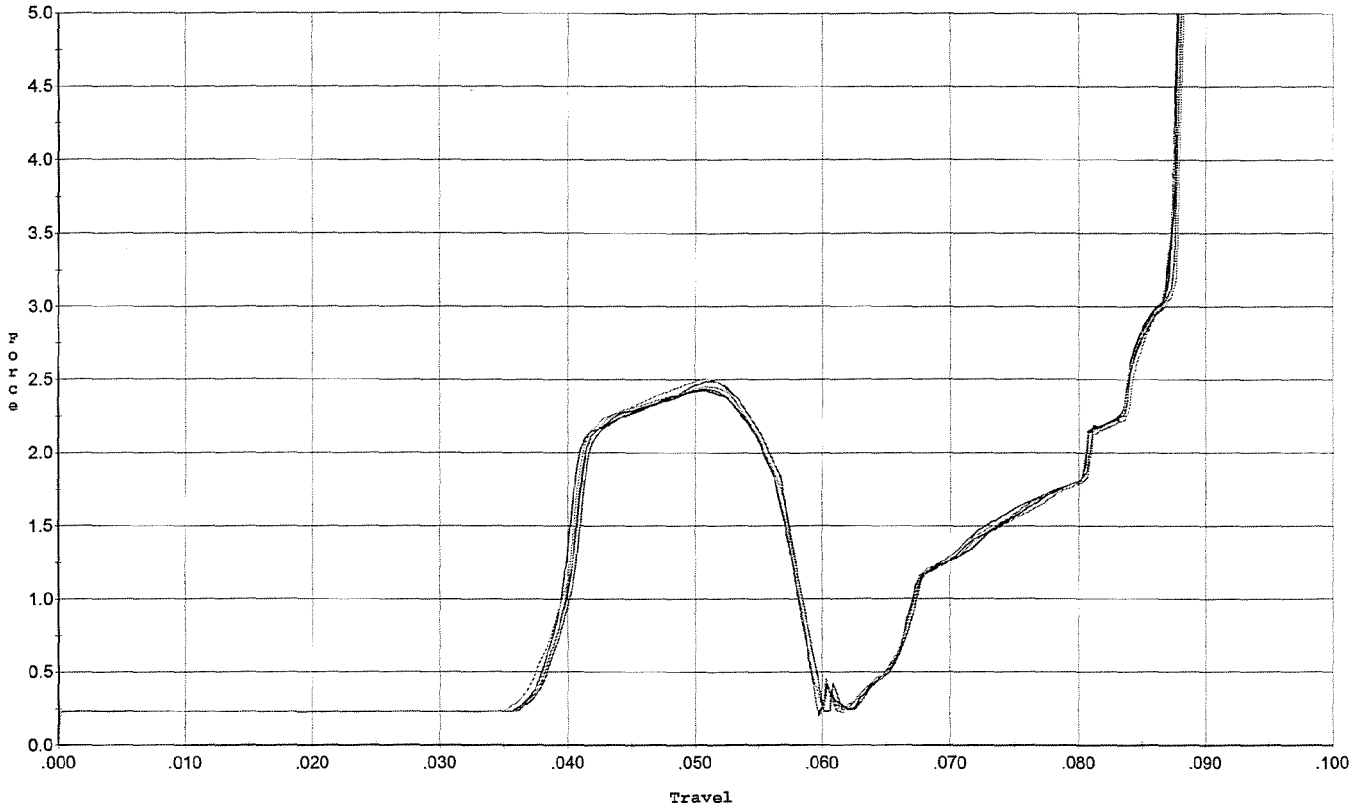
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.412	0.052	0.035	0.037	0.043		Set Trigger
2	2.339	0.053	0.034	0.036	0.043		Set Trigger
3	2.387	0.052	0.034	0.036	0.043		Set Trigger
4	2.468	0.052	0.034	0.036	0.045		Set Trigger
5	2.523	0.053	0.034	0.036	0.046		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



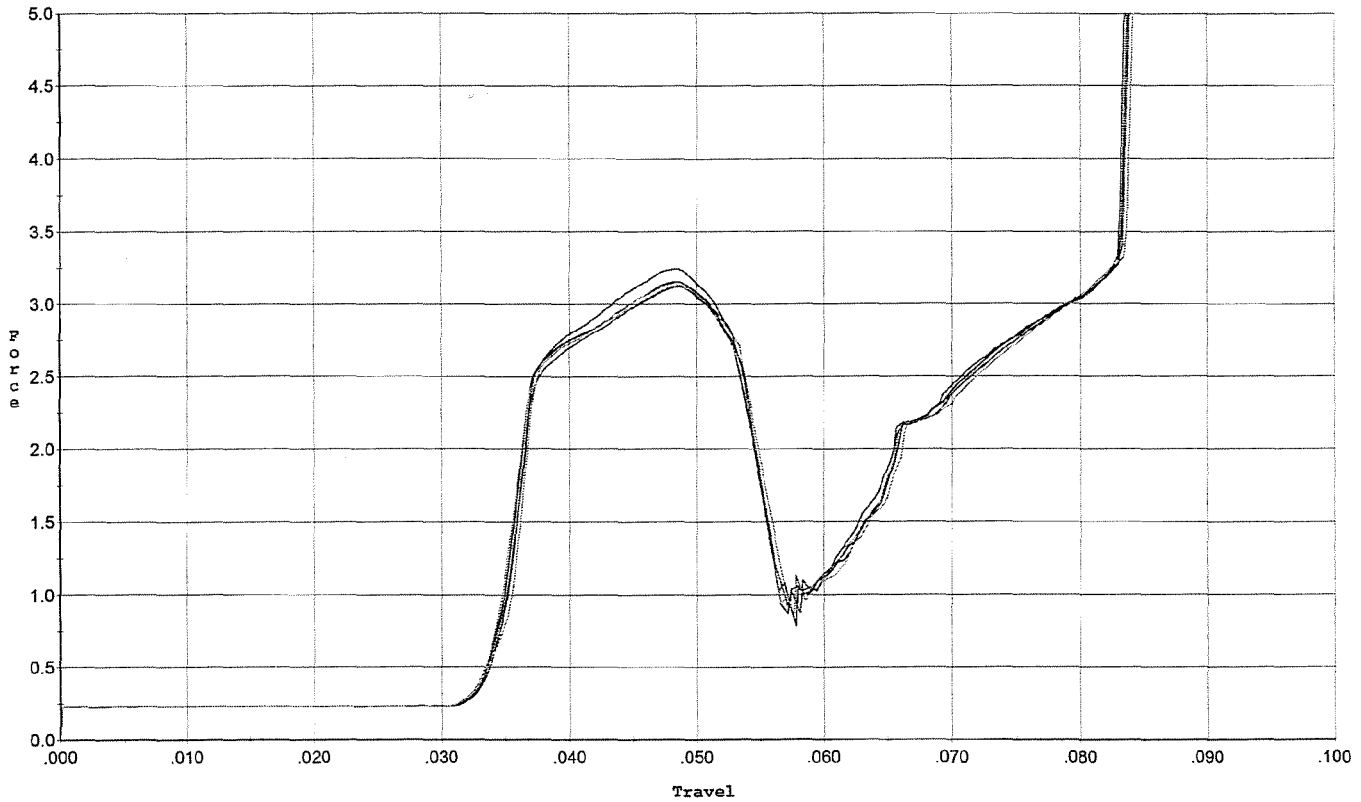
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.057	0.037	0.037	0.049		Set Trigger
2	2.424	0.057	0.038	0.037	0.048		Set Trigger
3	2.488	0.057	0.038	0.038	0.048		Set Trigger
4	2.501	0.057	0.038	0.037	0.049		Set Trigger
5	2.449	0.057	0.037	0.038	0.049		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



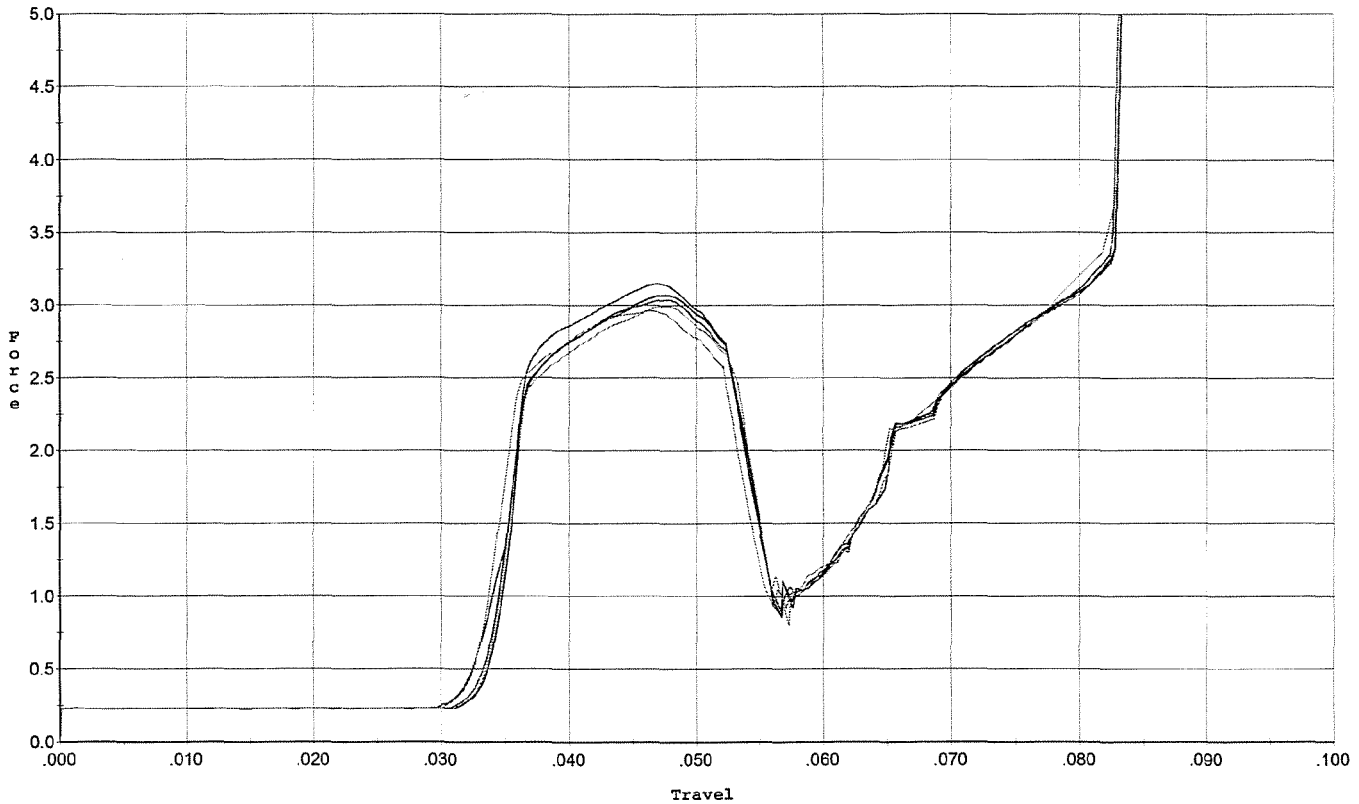
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.241	0.054	0.033	0.035	0.062		Set Trigger
2	3.153	0.054	0.033	0.035	0.062		Set Trigger
3	3.119	0.054	0.033	0.035	0.061		Set Trigger
4	3.139	0.054	0.033	0.035	0.062		Set Trigger
5	3.129	0.053	0.033	0.035	0.061		Set Trigger

Arg 3.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



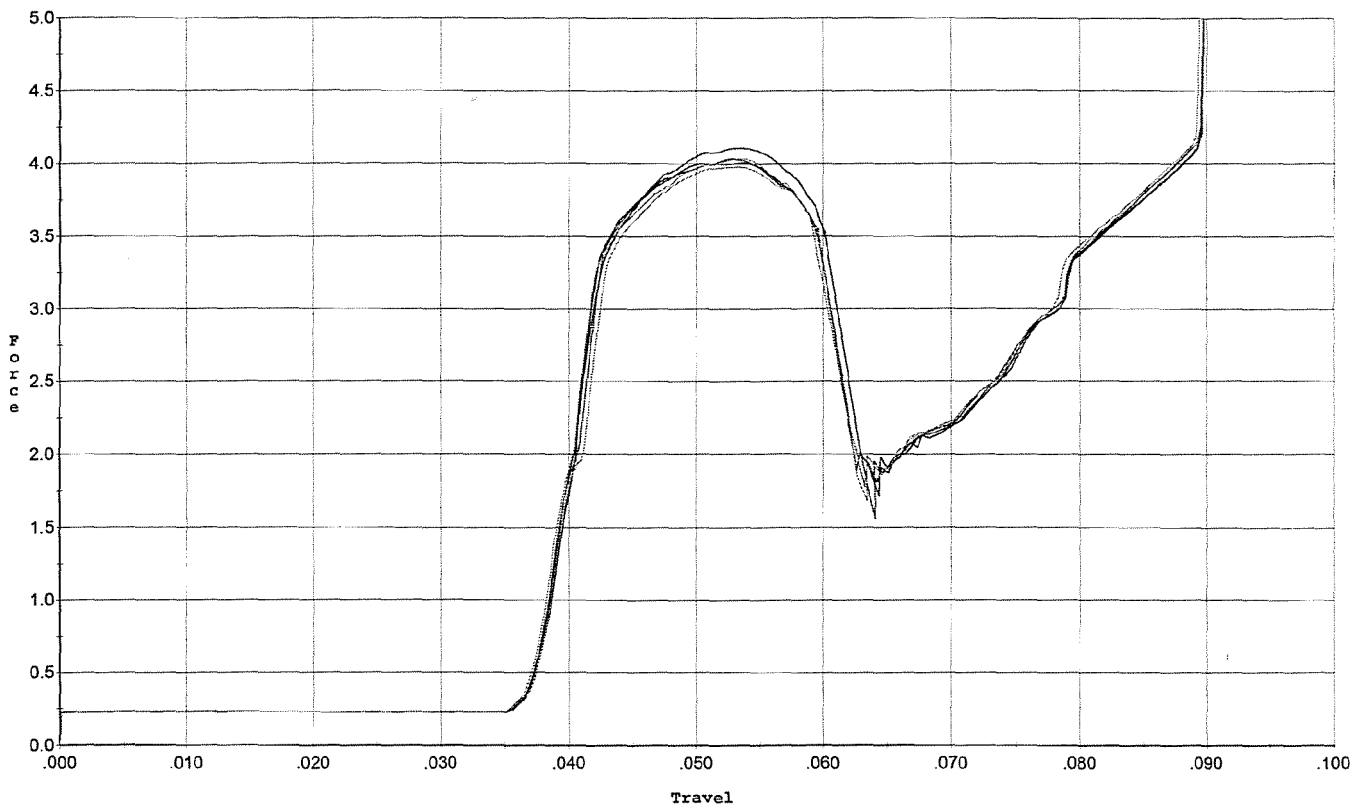
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.052	0.032	0.035	0.061		Set Trigger
2	3.069	0.054	0.033	0.035	0.061		Set Trigger
3	3.037	0.054	0.033	0.034	0.061		Set Trigger
4	2.995	0.053	0.033	0.035	0.059		Set Trigger
5	2.963	0.052	0.032	0.035	0.059		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



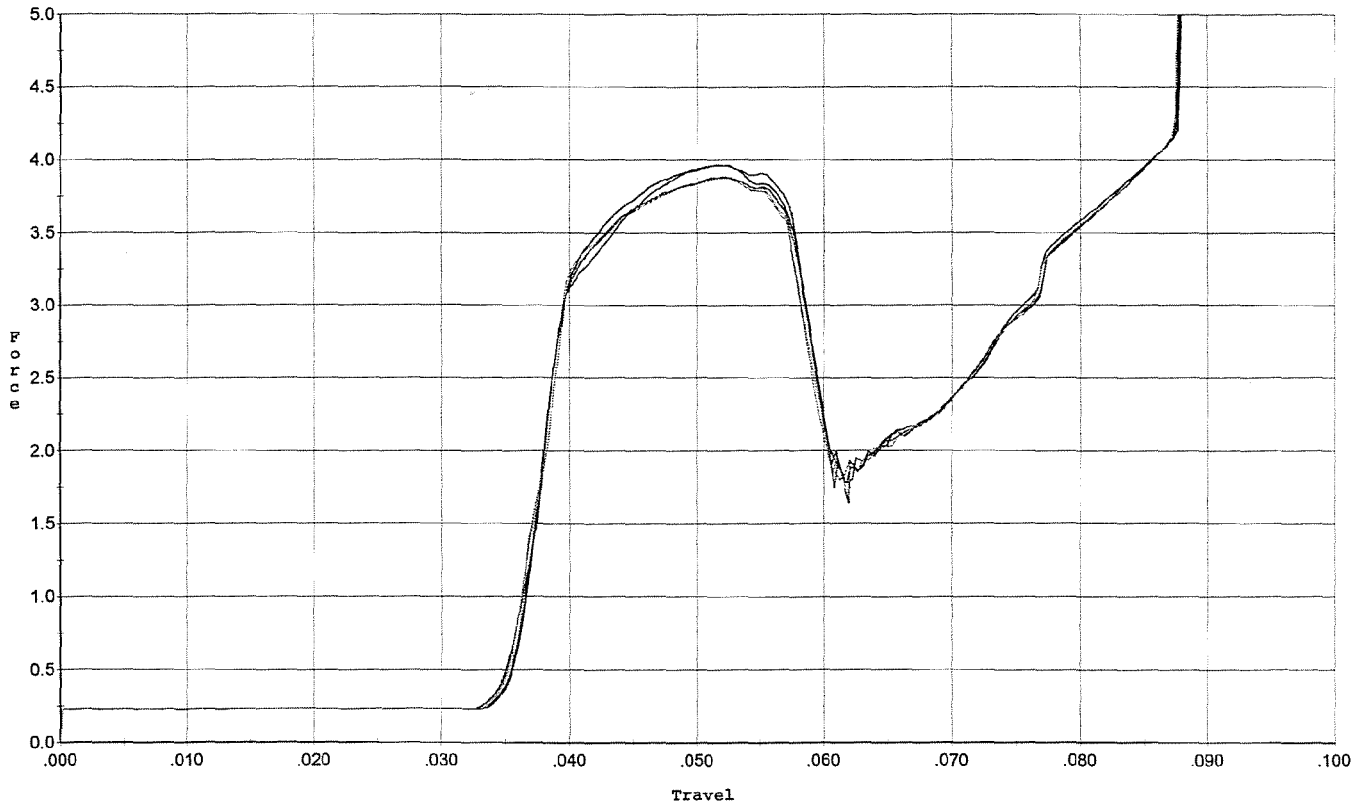
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.060	0.037	0.034	0.089		Set Trigger
2	4.005	0.060	0.037	0.034	0.087		Set Trigger
3	4.034	0.060	0.037	0.034	0.086		Set Trigger
4	3.976	0.060	0.037	0.034	0.085		Set Trigger
5	4.034	0.061	0.037	0.034	0.088		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



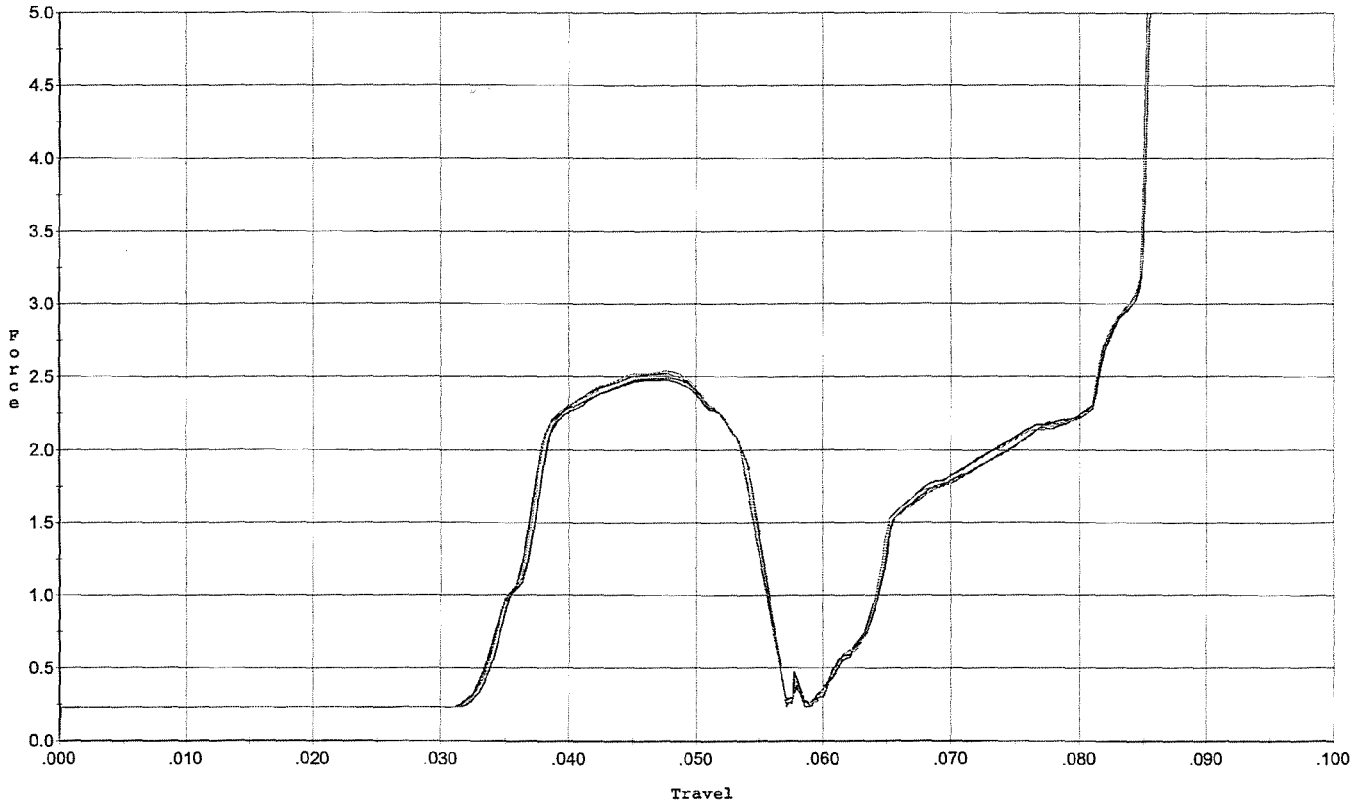
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.964	0.057	0.035	0.034	0.085		Set Trigger
2	3.967	0.058	0.035	0.034	0.085		Set Trigger
3	3.882	0.058	0.035	0.034	0.085		Set Trigger
4	3.880	0.057	0.035	0.034	0.082		Set Trigger
5	3.874	0.057	0.035	0.034	0.083		Set Trigger

Avg 3.91

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



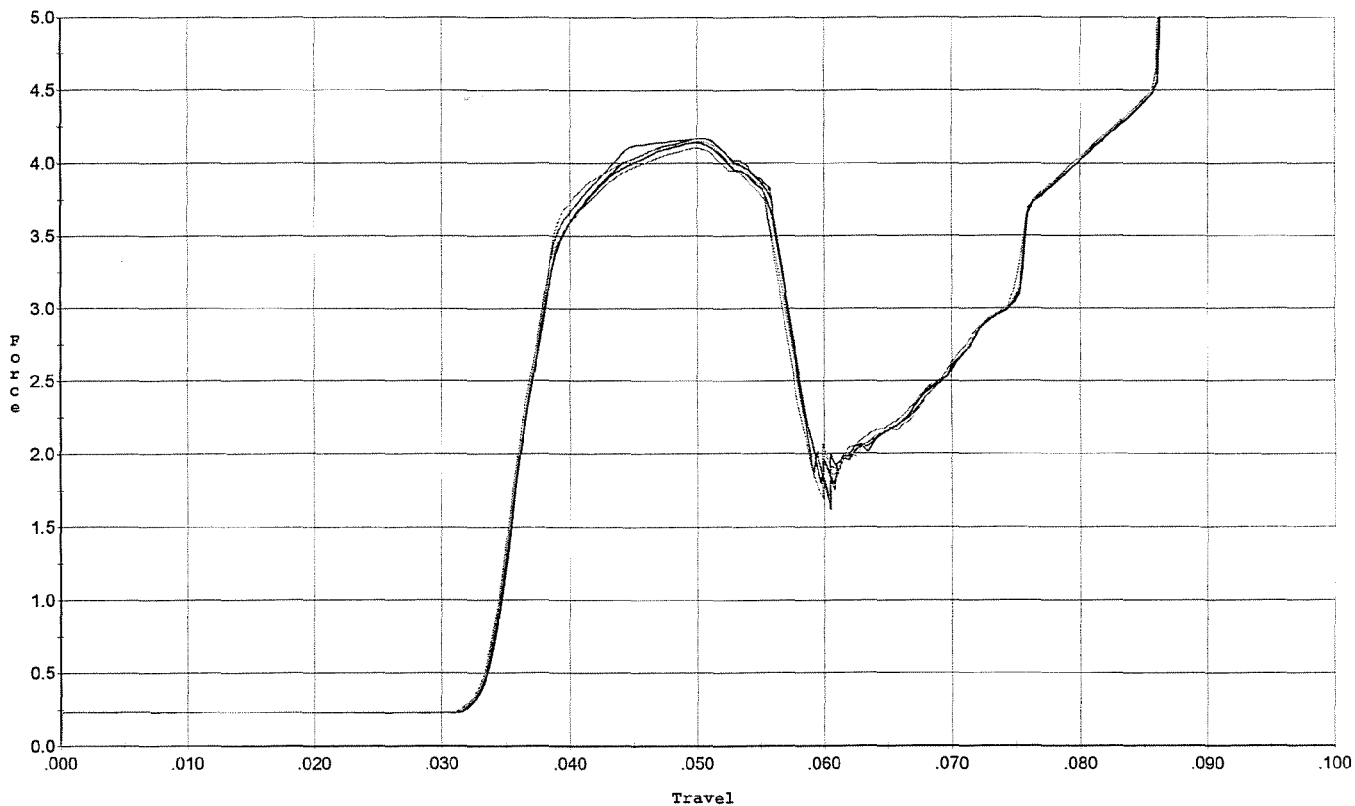
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.476	0.054	0.033	0.037	0.051		Set Trigger
2	2.523	0.053	0.033	0.037	0.050		Set Trigger
3	2.490	0.054	0.033	0.037	0.051		Set Trigger
4	2.539	0.055	0.033	0.036	0.052		Set Trigger
5	2.523	0.053	0.033	0.037	0.050		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.056	0.033	0.034	0.088		Set Trigger
2	4.140	0.056	0.033	0.034	0.088		Set Trigger
3	4.172	0.056	0.033	0.034	0.089		Set Trigger
4	4.149	0.057	0.033	0.034	0.090		Set Trigger
5	4.106	0.055	0.033	0.034	0.086		Set Trigger

Avg 4.14