

G6765027

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

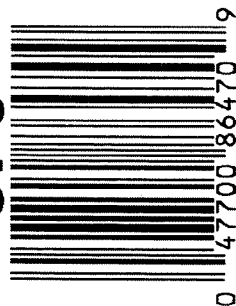
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765027

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66765027

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX JUN 24 2008 OPERATOR <u>WMS</u>	6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BA
542	APPLY COATINGS (BARREL ACTION)		7-13	CA
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

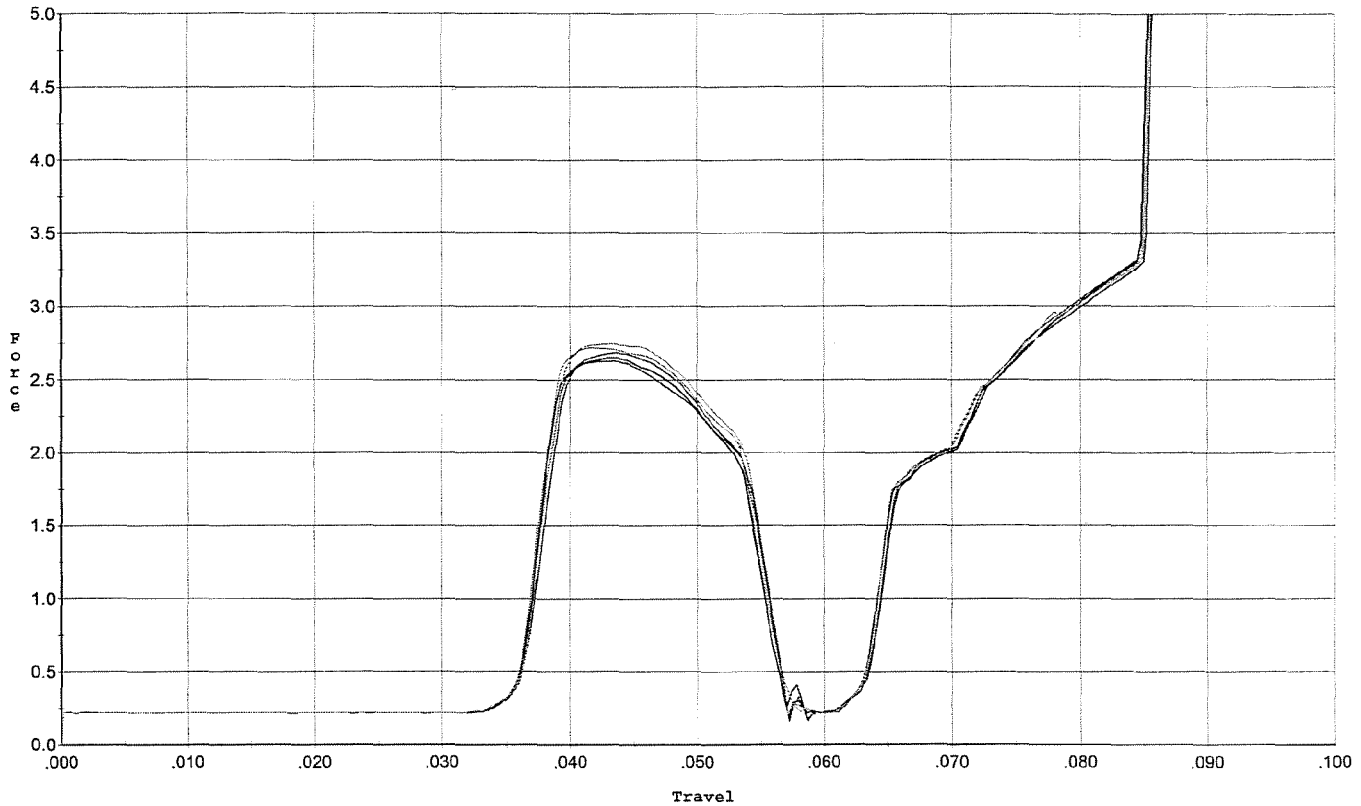
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.0</u> <u>7.0</u>	8/11/08	TAE
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	8-1-8	TAE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-1-08	TAE
	J) ASSEMBLE STOCK		7-15-08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-7-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-16-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/10/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-7-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.0</u> <u>2.11</u> <u>2.02</u> <u>2.03</u> <u>2.14</u>	8-1-08	ESR
	C) FUNCTION		8-7-08	S.P.D.
690	PACK		8/22/08	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



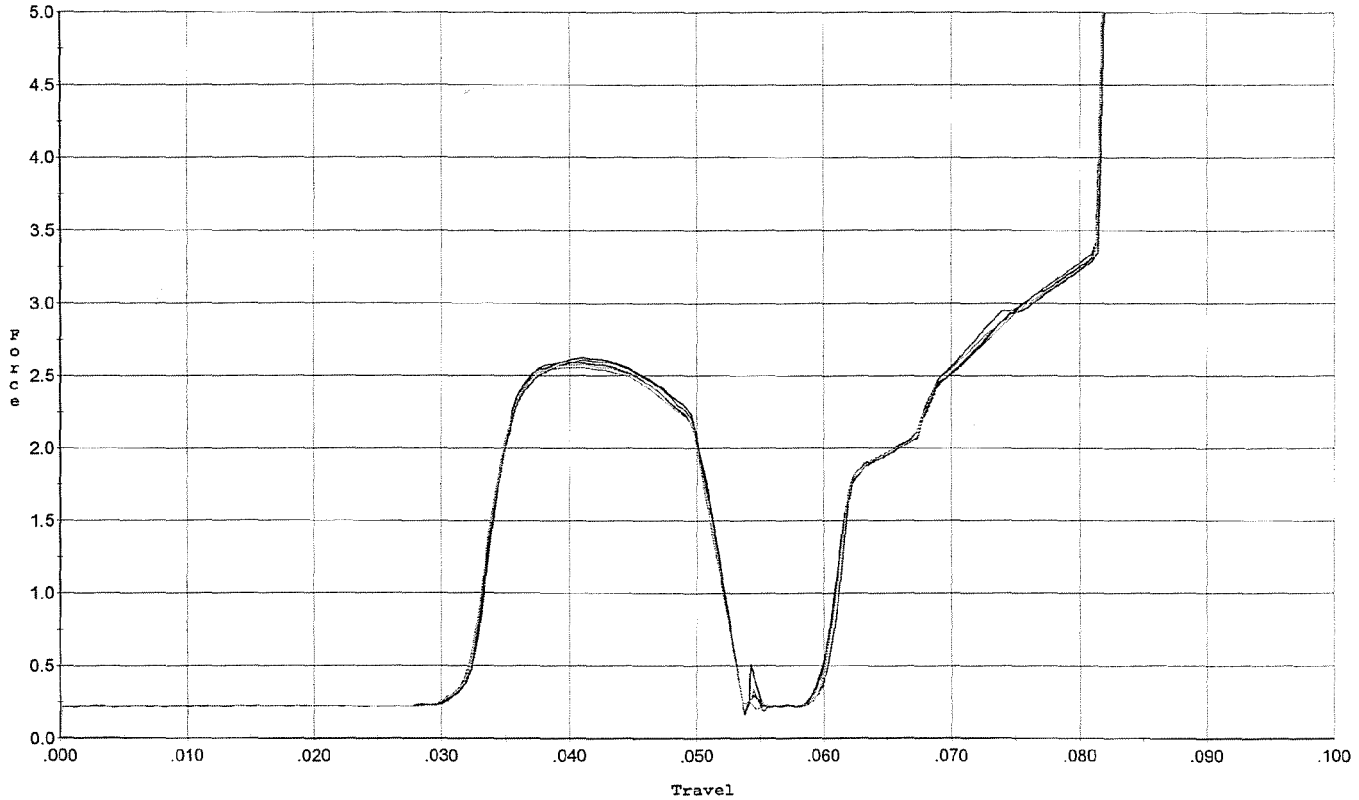
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.054	0.036	0.037	0.049		Set Trigger
2	2.652	0.054	0.036	0.037	0.049		Set Trigger
3	2.682	0.055	0.036	0.037	0.050		Set Trigger
4	2.747	0.054	0.036	0.037	0.051		Set Trigger
5	2.717	0.053	0.036	0.037	0.050		Set Trigger

Avg 2.68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



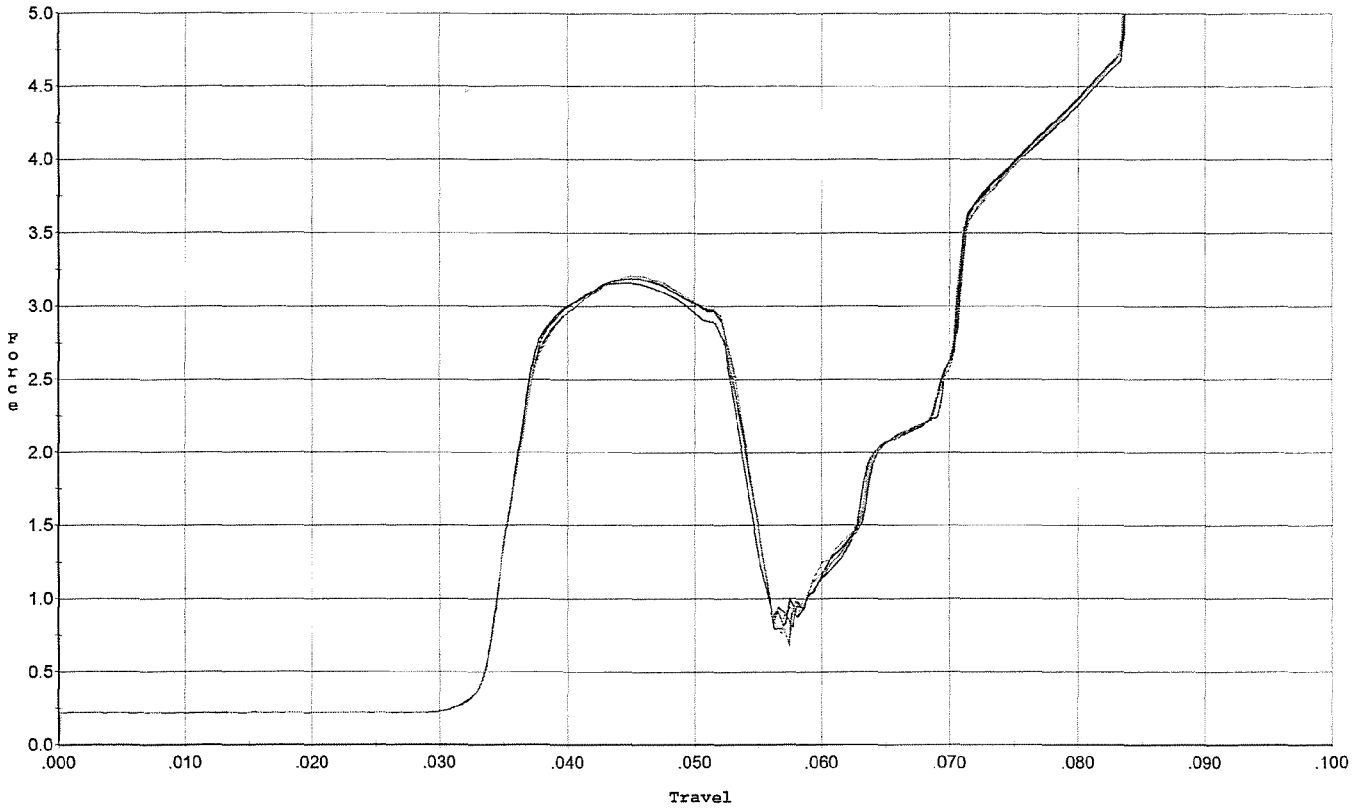
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.610	0.051	0.032	0.035	0.050		Set Trigger
2	2.625	0.051	0.032	0.035	0.050		Set Trigger
3	2.593	0.051	0.032	0.035	0.050		Set Trigger
4	2.574	0.052	0.032	0.035	0.050		Set Trigger
5	2.558	0.050	0.032	0.035	0.048		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
Gun Type: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



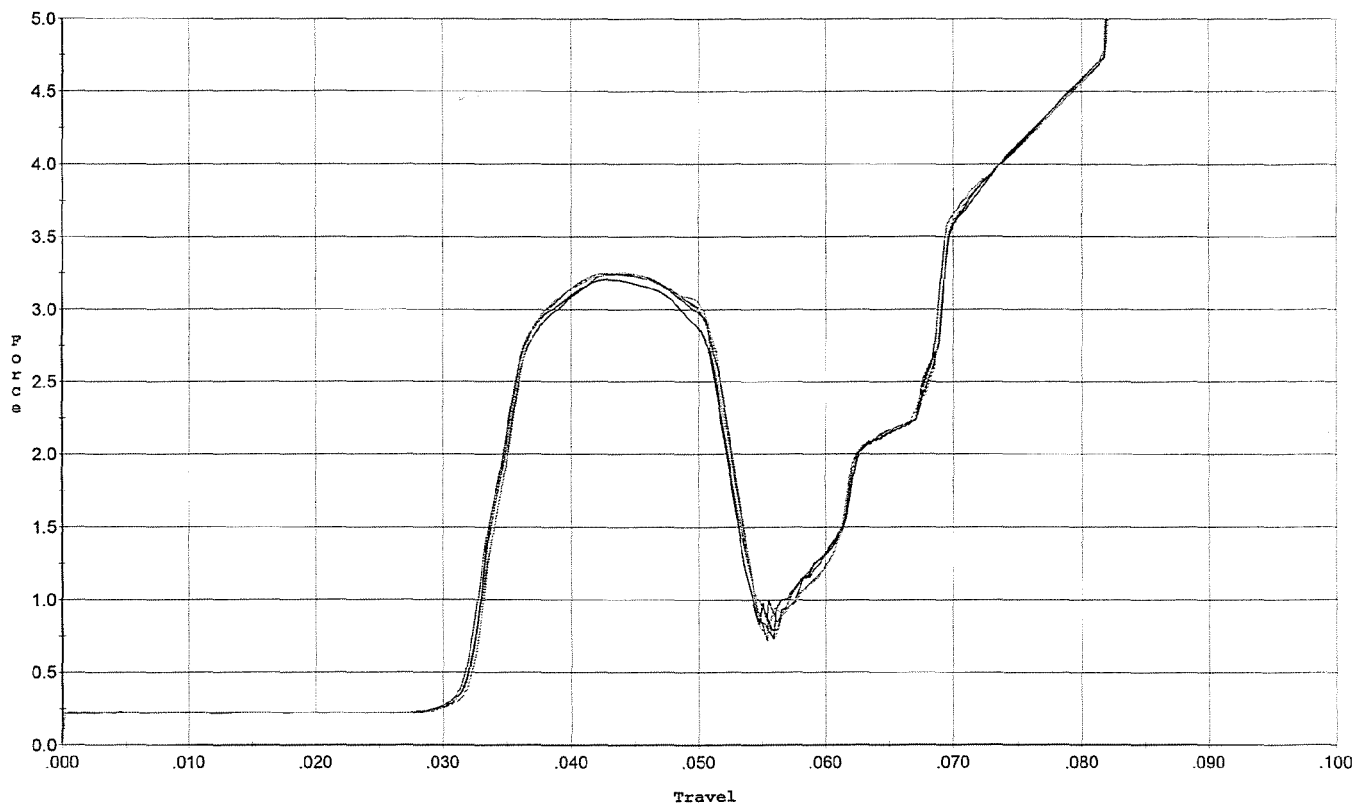
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.052	0.033	0.035	0.060		Set Trigger
2	3.186	0.054	0.033	0.035	0.063		Set Trigger
3	3.191	0.053	0.033	0.035	0.062		Set Trigger
4	3.206	0.054	0.033	0.035	0.063		Set Trigger
5	3.185	0.053	0.033	0.035	0.062		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



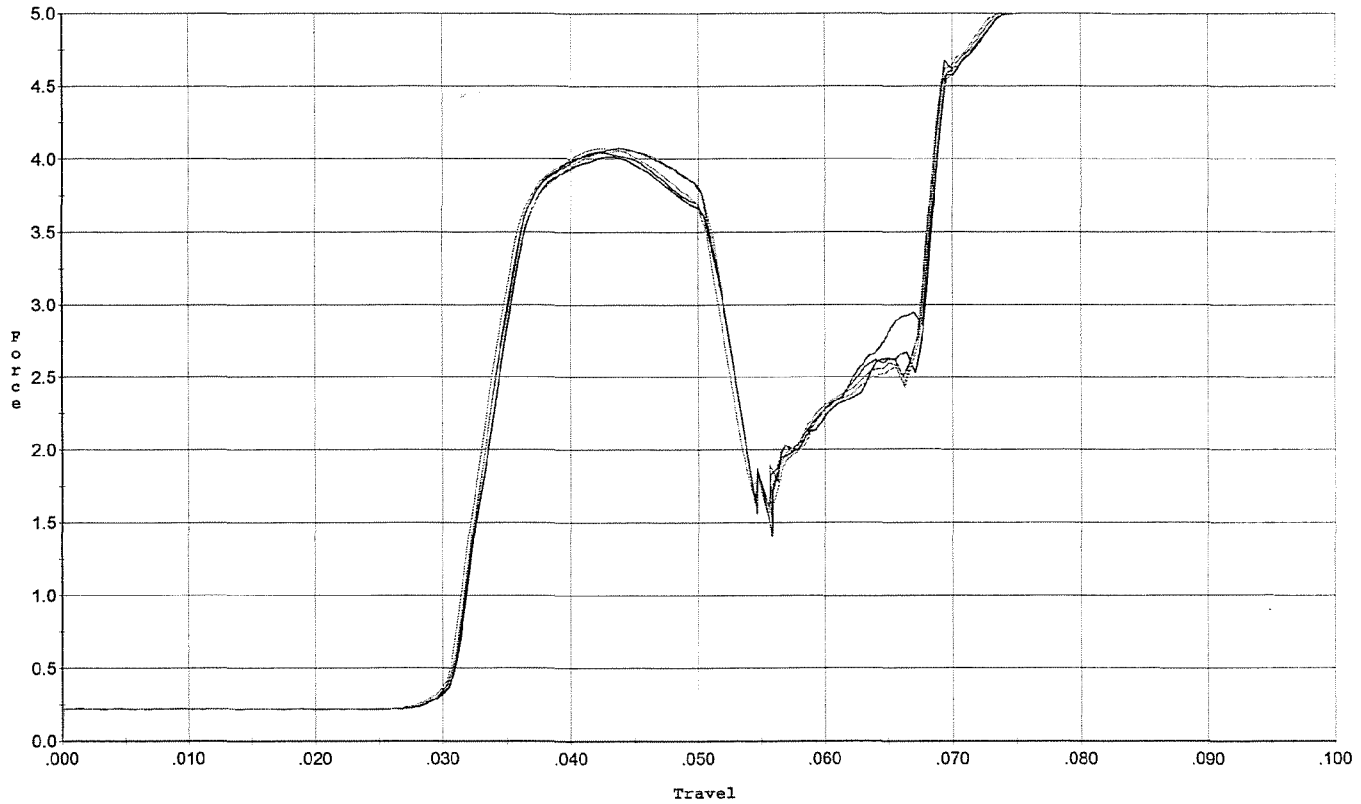
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.246	0.052	0.032	0.034	0.062		Set Trigger
2	3.205	0.051	0.032	0.034	0.060		Set Trigger
3	3.251	0.051	0.031	0.034	0.061		Set Trigger
4	3.255	0.051	0.032	0.034	0.062		Set Trigger
5	3.253	0.052	0.032	0.034	0.063		Set Trigger

Avg 3.24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



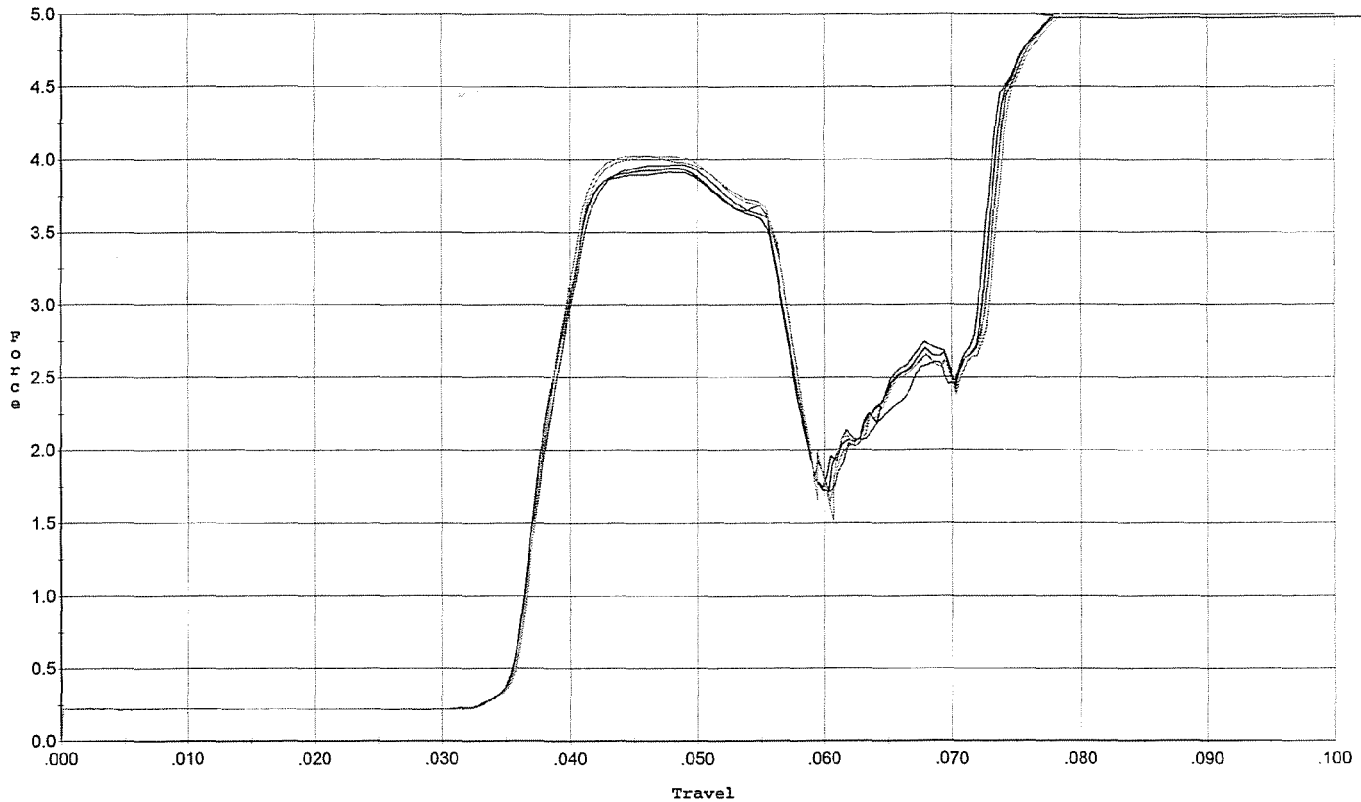
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.052	0.030	0.033	0.079		Set Trigger
2	4.015	0.052	0.031	0.033	0.078		Set Trigger
3	4.072	0.052	0.031	0.032	0.079		Set Trigger
4	4.058	0.051	0.030	0.032	0.079		Set Trigger
5	4.072	0.051	0.030	0.032	0.078		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



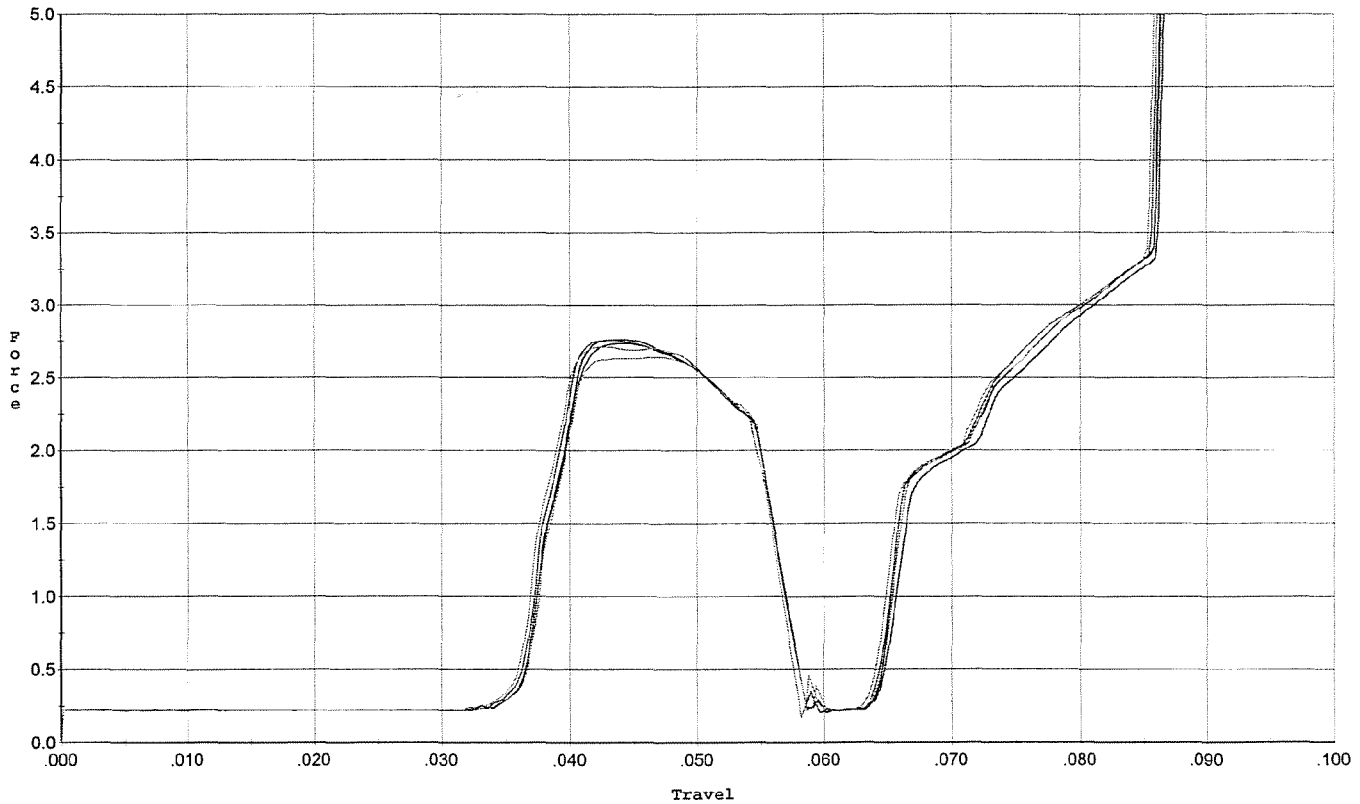
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.915	0.055	0.035	0.035	0.078		Set Trigger
2	3.942	0.056	0.035	0.035	0.078		Set Trigger
3	3.966	0.056	0.035	0.034	0.080		Set Trigger
4	4.027	0.056	0.035	0.035	0.081		Set Trigger
5	4.028	0.056	0.035	0.034	0.082		Set Trigger

Avg 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



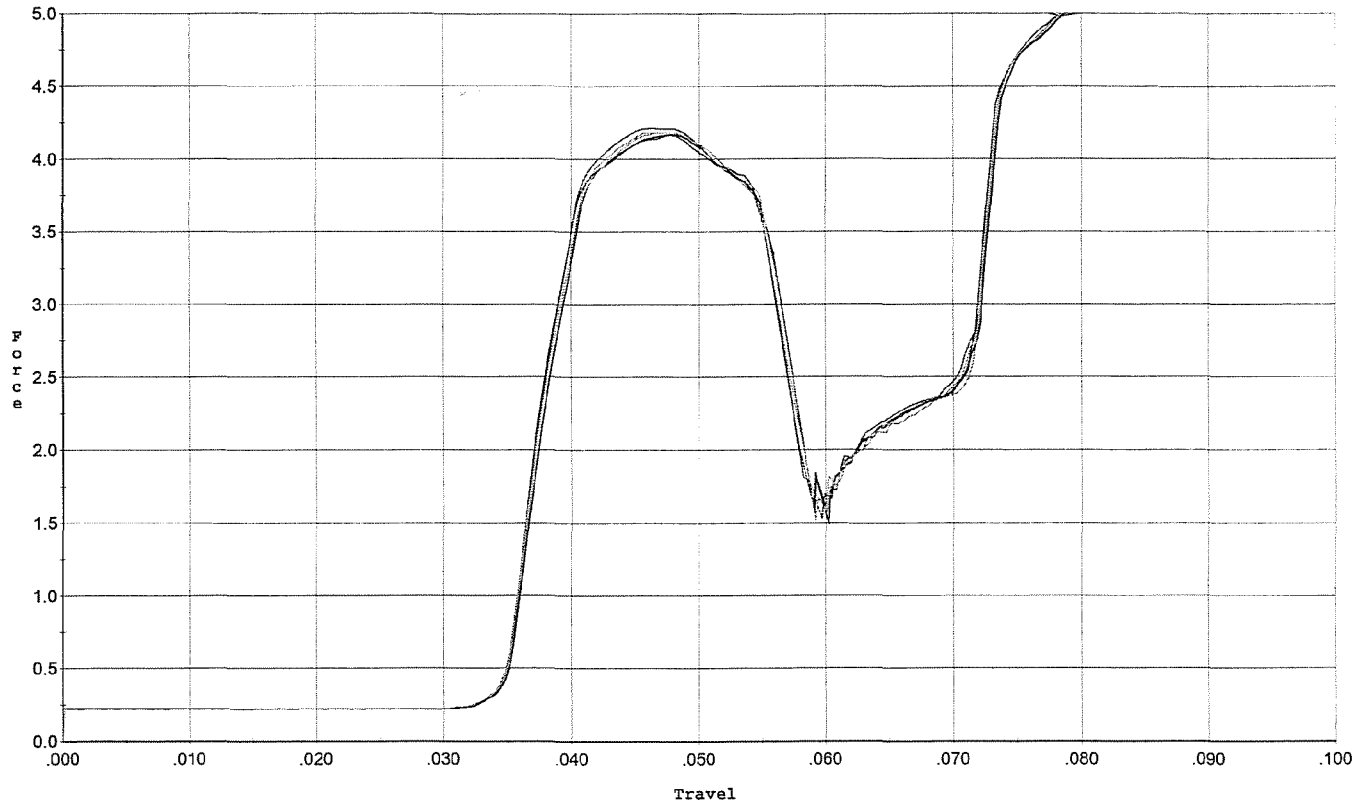
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.738	0.055	0.036	0.037	0.052		Set Trigger
2	2.759	0.055	0.036	0.037	0.052		Set Trigger
3	2.761	0.055	0.036	0.037	0.053		Set Trigger
4	2.641	0.055	0.036	0.037	0.051		Set Trigger
5	2.710	0.055	0.036	0.036	0.054		Set Trigger

Avg 2.72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.055	0.035	0.034	0.081		Set Trigger
2	4.168	0.056	0.035	0.034	0.082		Set Trigger
3	4.214	0.055	0.035	0.034	0.082		Set Trigger
4	4.184	0.055	0.035	0.034	0.081		Set Trigger
5	4.182	0.056	0.035	0.034	0.084		Set Trigger

Avg. 4.18