

6676 5028

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

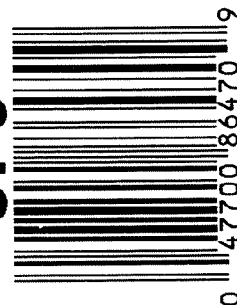
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765028

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6765028

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES		6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		7-13	CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-08	CSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

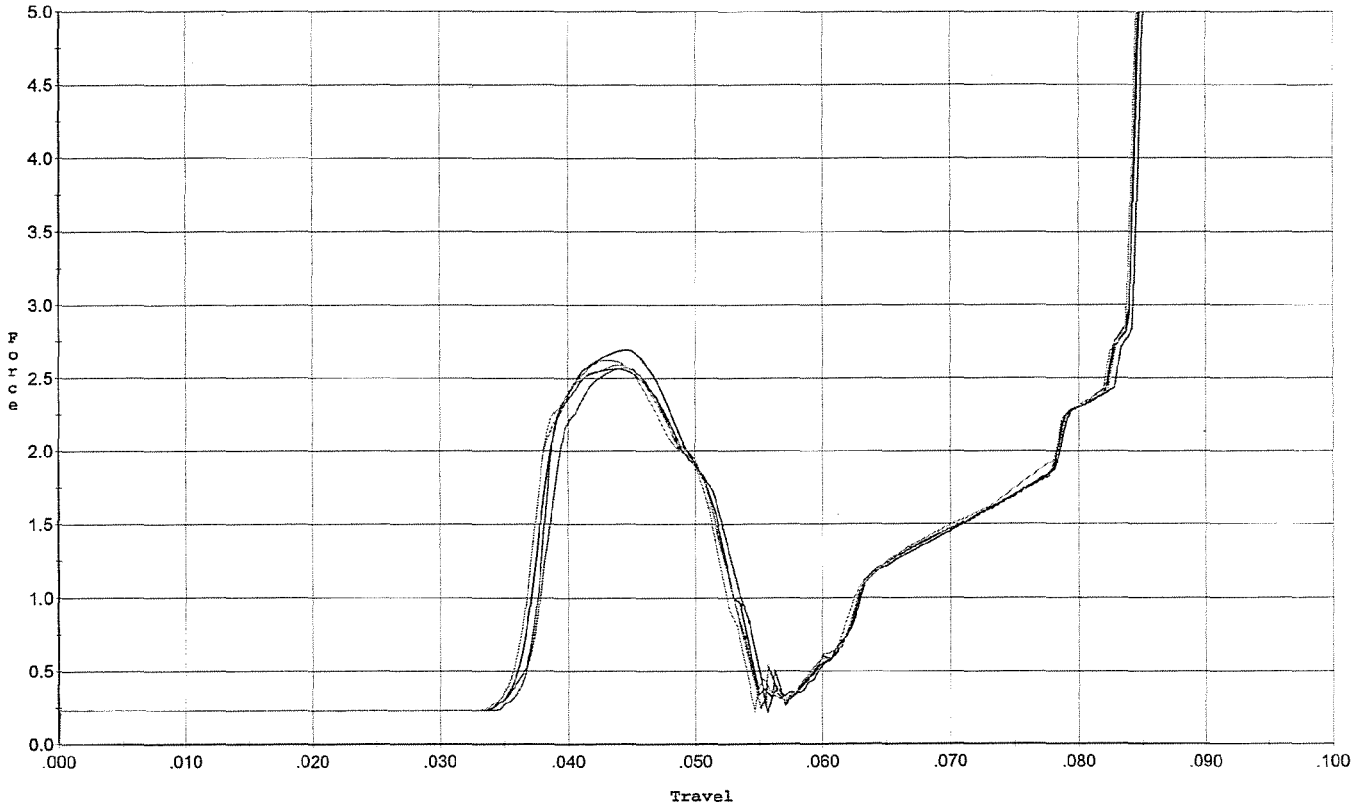
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-1-08	TAE
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	8-1-08	TAE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>0.225</u>	8-1-08	TAE
	J) ASSEMBLE STOCK		7-15-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-4-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		—	
	M) IRON SIGHT ALIGNMENT		—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		—	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-19-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/17/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u> <u>2.50</u> <u>2.29</u> <u>2.38</u> <u>2.30</u>	8-1-08	BSN
	C) FUNCTION		8-4-08	RTZ
690	PACK		8/4/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



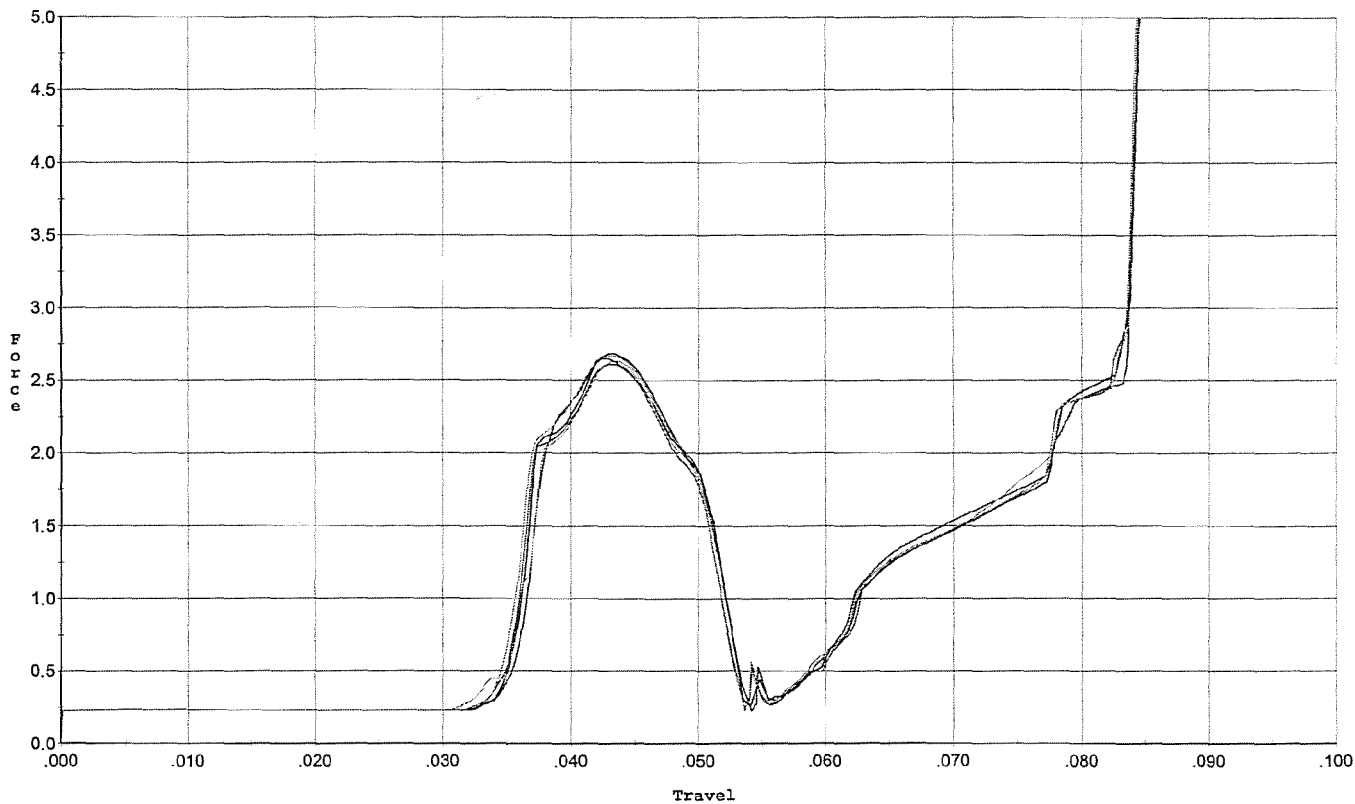
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.054	0.036	0.038	0.044		Set Trigger
2	2.694	0.054	0.035	0.038	0.044		Set Trigger
3	2.572	0.054	0.036	0.038	0.042		Set Trigger
4	2.591	0.051	0.035	0.038	0.042		Set Trigger
5	2.623	0.051	0.035	0.038	0.041		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



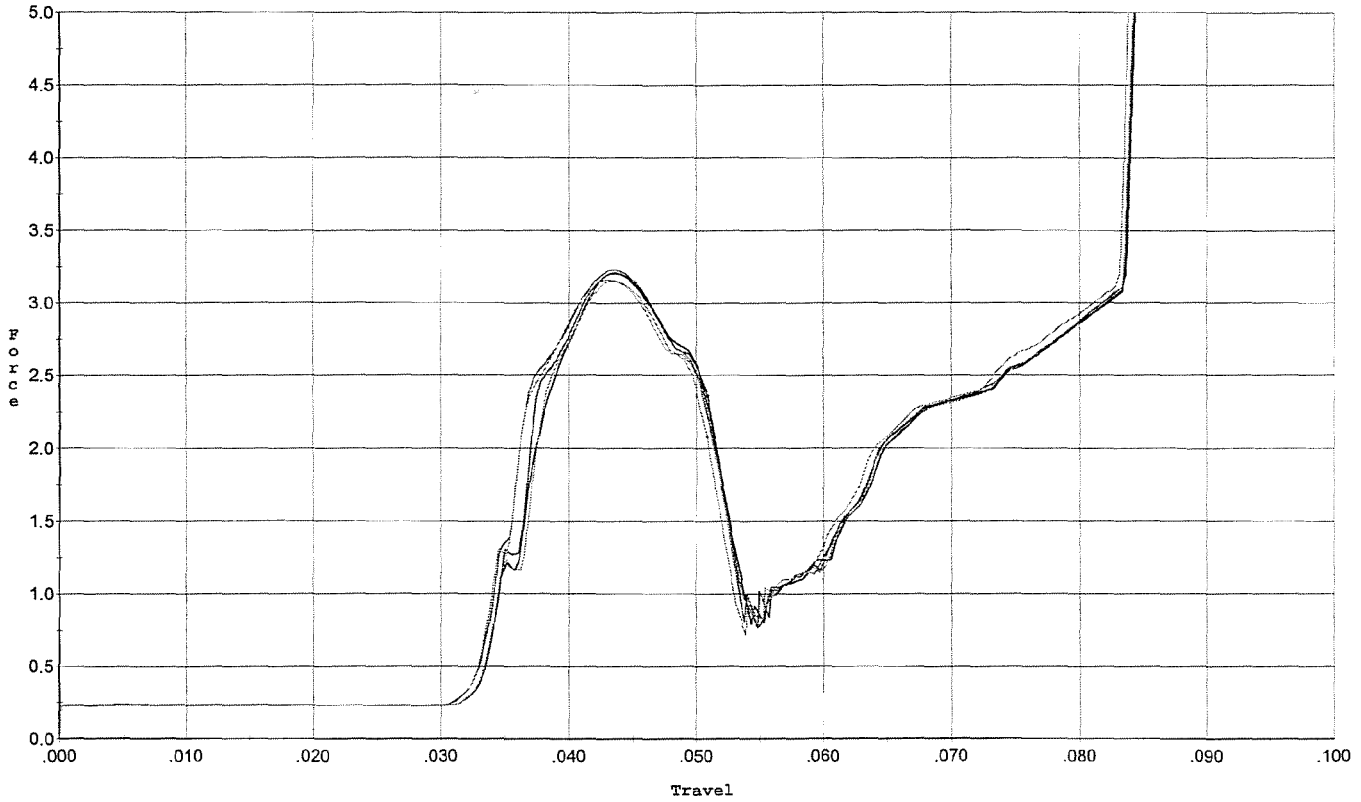
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.051	0.035	0.038	0.042		Set Trigger
2	2.683	0.051	0.035	0.037	0.043		Set Trigger
3	2.612	0.050	0.034	0.038	0.041		Set Trigger
4	2.634	0.050	0.033	0.038	0.041		Set Trigger
5	2.670	0.050	0.034	0.038	0.043		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



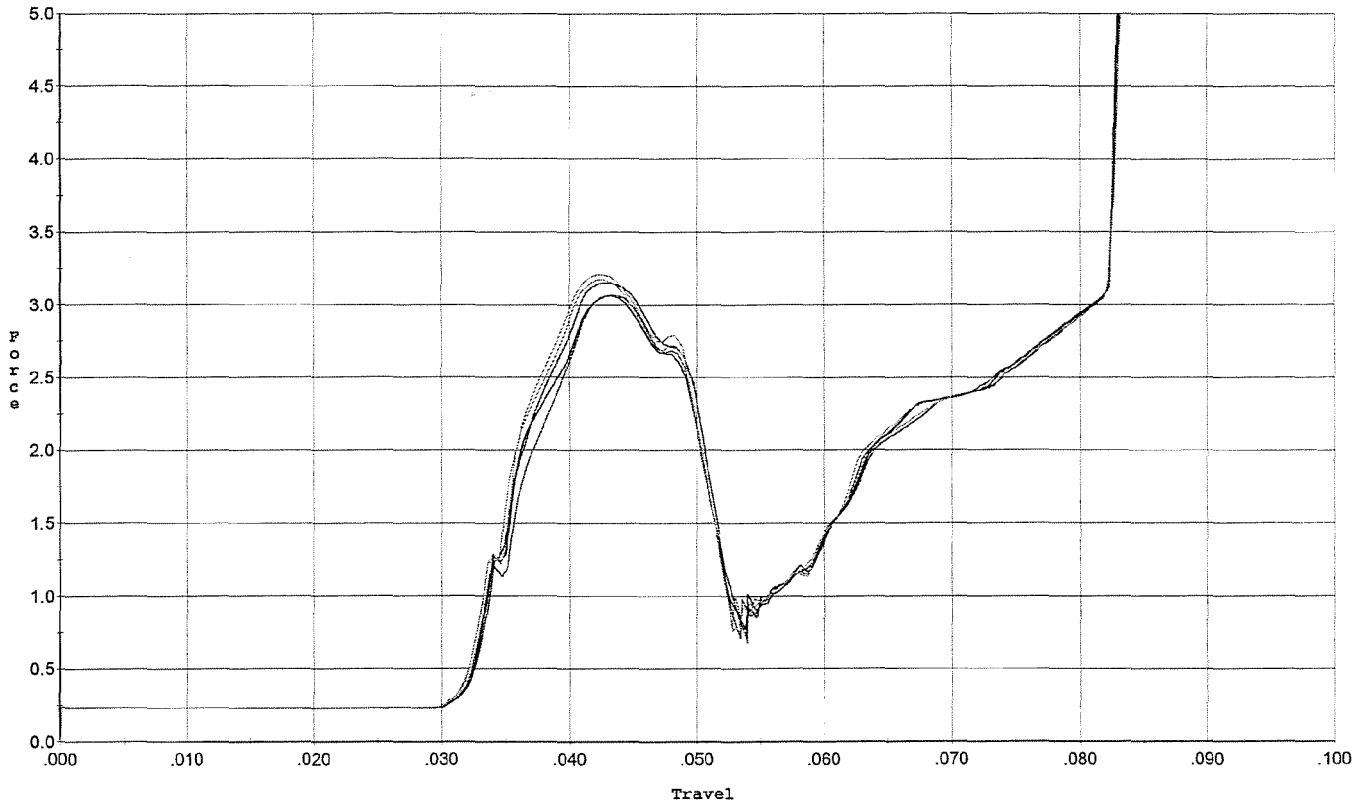
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.203	0.051	0.033	0.037	0.053		Set Trigger
2	3.208	0.051	0.033	0.037	0.052		Set Trigger
3	3.228	0.051	0.033	0.036	0.055		Set Trigger
4	3.153	0.052	0.033	0.037	0.052		Set Trigger
5	3.161	0.051	0.033	0.036	0.053		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



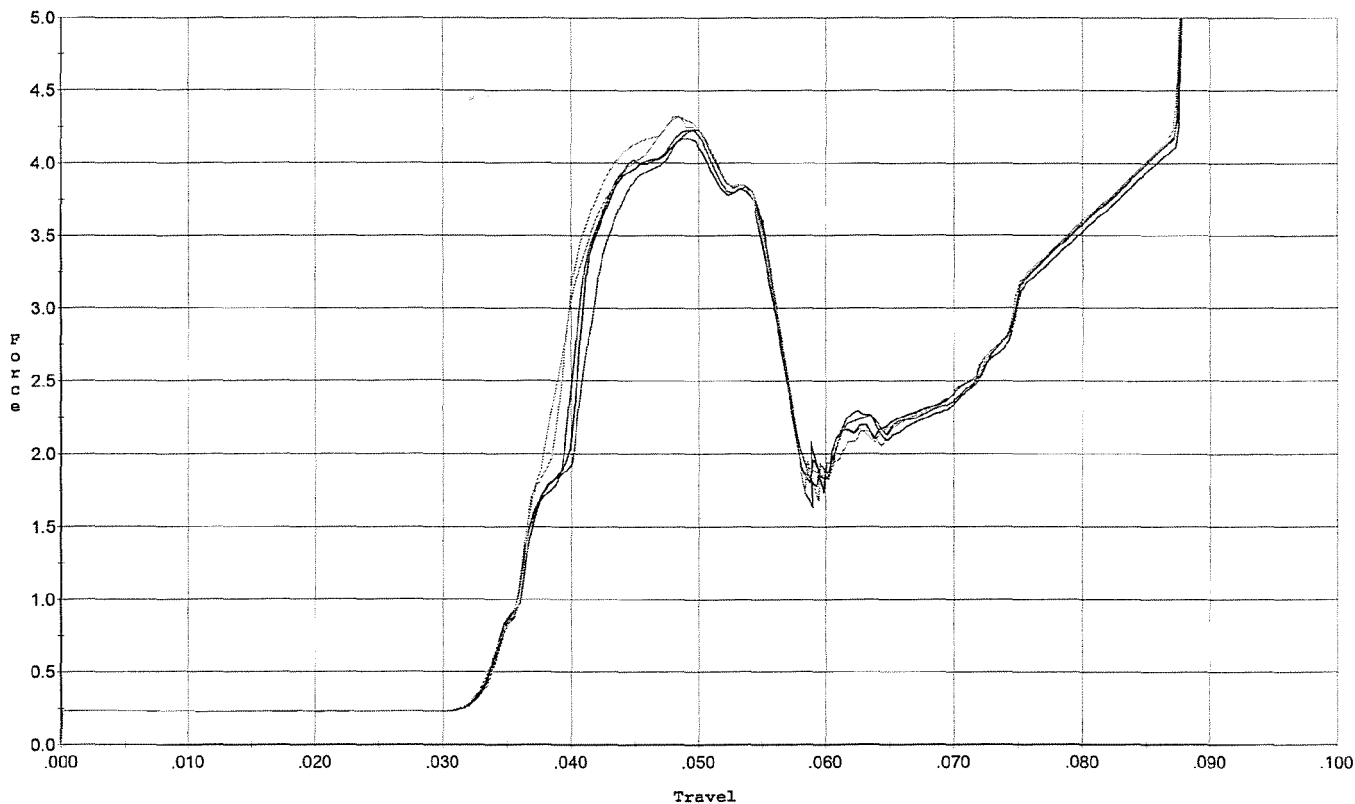
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.050	0.032	0.036	0.051		Set Trigger
2	3.063	0.051	0.032	0.036	0.051		Set Trigger
3	3.071	0.049	0.032	0.037	0.048		Set Trigger
4	3.172	0.051	0.032	0.036	0.053		Set Trigger
5	3.204	0.050	0.032	0.036	0.053		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



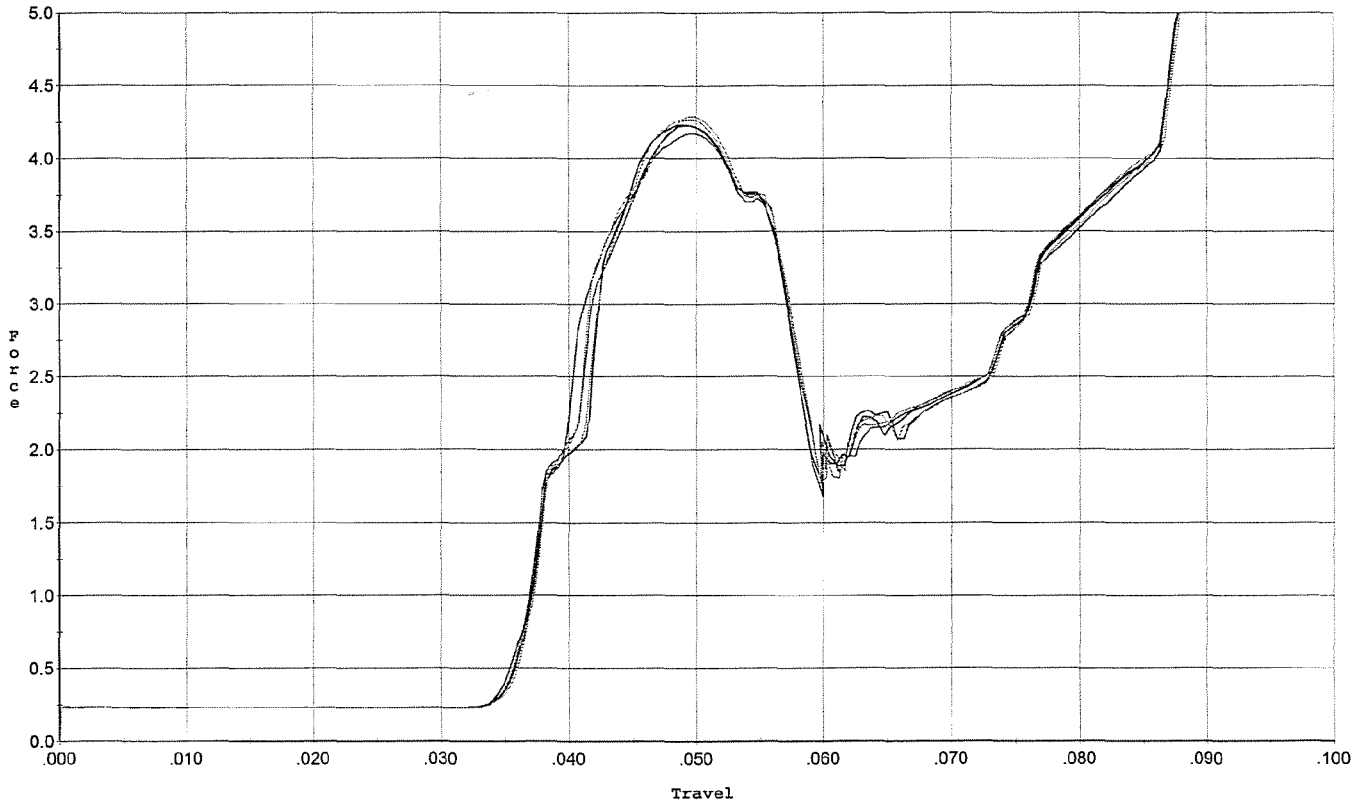
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.055	0.034	0.036	0.077		Set Trigger
2	4.173	0.056	0.033	0.036	0.078		Set Trigger
3	4.233	0.055	0.033	0.036	0.076		Set Trigger
4	4.323	0.055	0.033	0.036	0.081		Set Trigger
5	4.317	0.056	0.034	0.036	0.081		Set Trigger

Avg 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



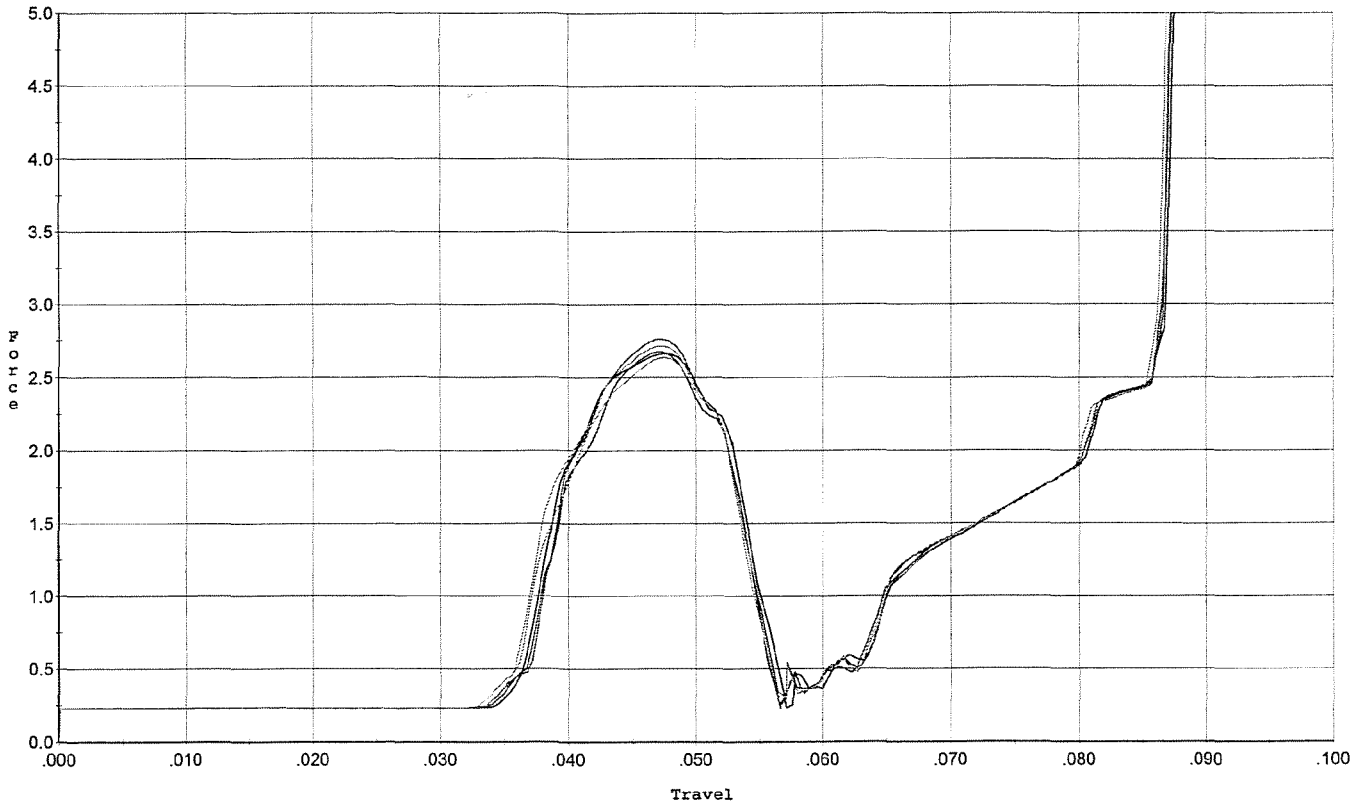
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.056	0.035	0.036	0.078		Set Trigger
2	4.232	0.056	0.035	0.036	0.077		Set Trigger
3	4.174	0.056	0.035	0.036	0.077		Set Trigger
4	4.269	0.058	0.036	0.036	0.080		Set Trigger
5	4.288	0.058	0.035	0.036	0.080		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



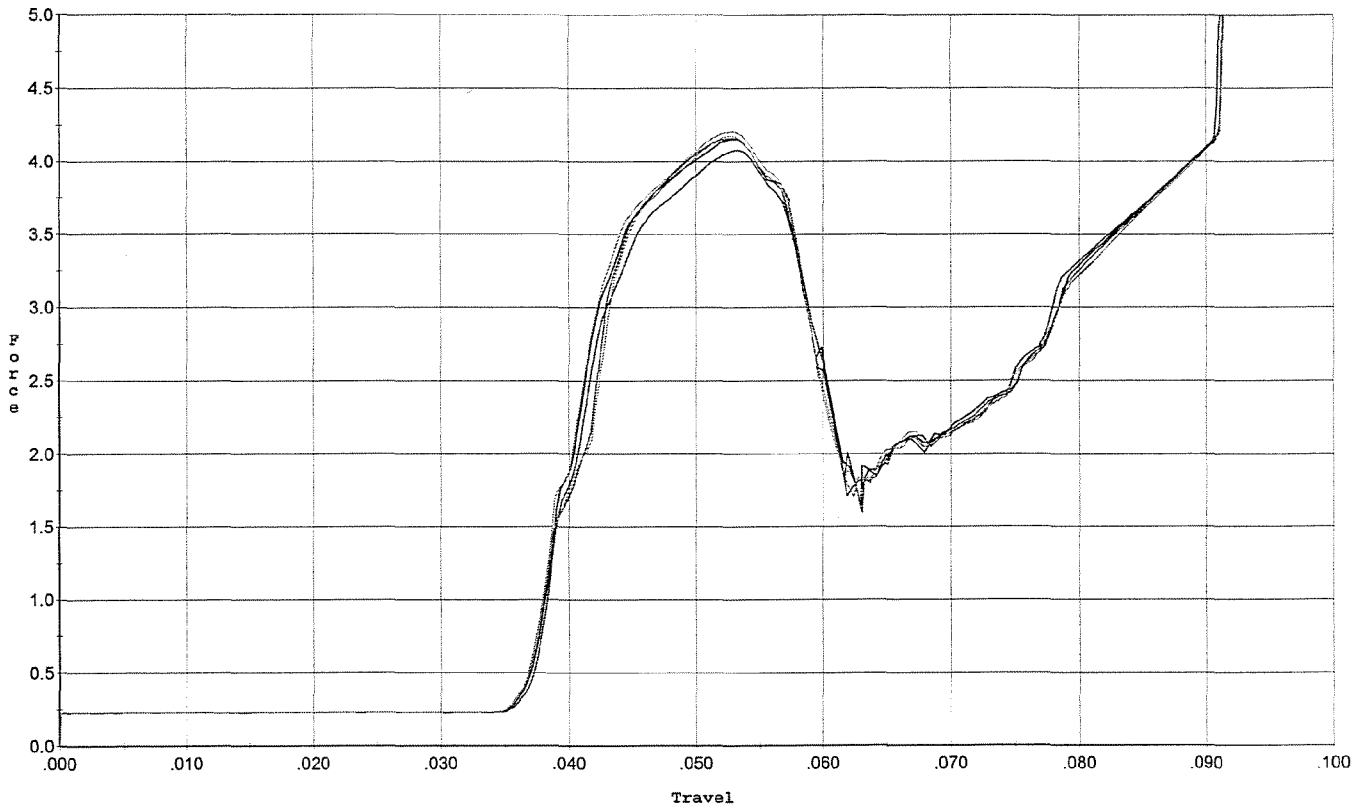
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.674	0.053	0.035	0.039	0.045		Set Trigger
2	2.665	0.053	0.036	0.039	0.045		Set Trigger
3	2.763	0.052	0.037	0.039	0.044		Set Trigger
4	2.637	0.052	0.036	0.039	0.044		Set Trigger
5	2.715	0.052	0.035	0.038	0.045		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.058	0.037	0.037	0.077		Set Trigger
2	4.154	0.058	0.036	0.037	0.080		Set Trigger
3	4.160	0.057	0.036	0.037	0.078		Set Trigger
4	4.175	0.057	0.036	0.037	0.078		Set Trigger
5	4.202	0.057	0.036	0.037	0.080		Set Trigger

Avg 4.15