

G676 5033

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



G6765033

owner registration sticker



G6765033

ORDER NO.

86470

BARREL LENGTH

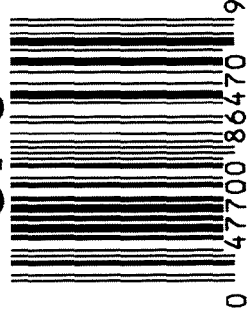
24"

CAPACITY

6

G6765033

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6765033

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SP
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX UNIT 2-4 2000 OPERATOR WMS	6-18-08	SP
472	SERIALIZE BOLT HANDLE		6-20-08	SP
475	DRILL AND TAP SIGHT HOLES		6-23-08	SD
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-24	BA
542	APPLY COATINGS (BARREL ACTION)		28	on
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-10	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-10	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-10	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

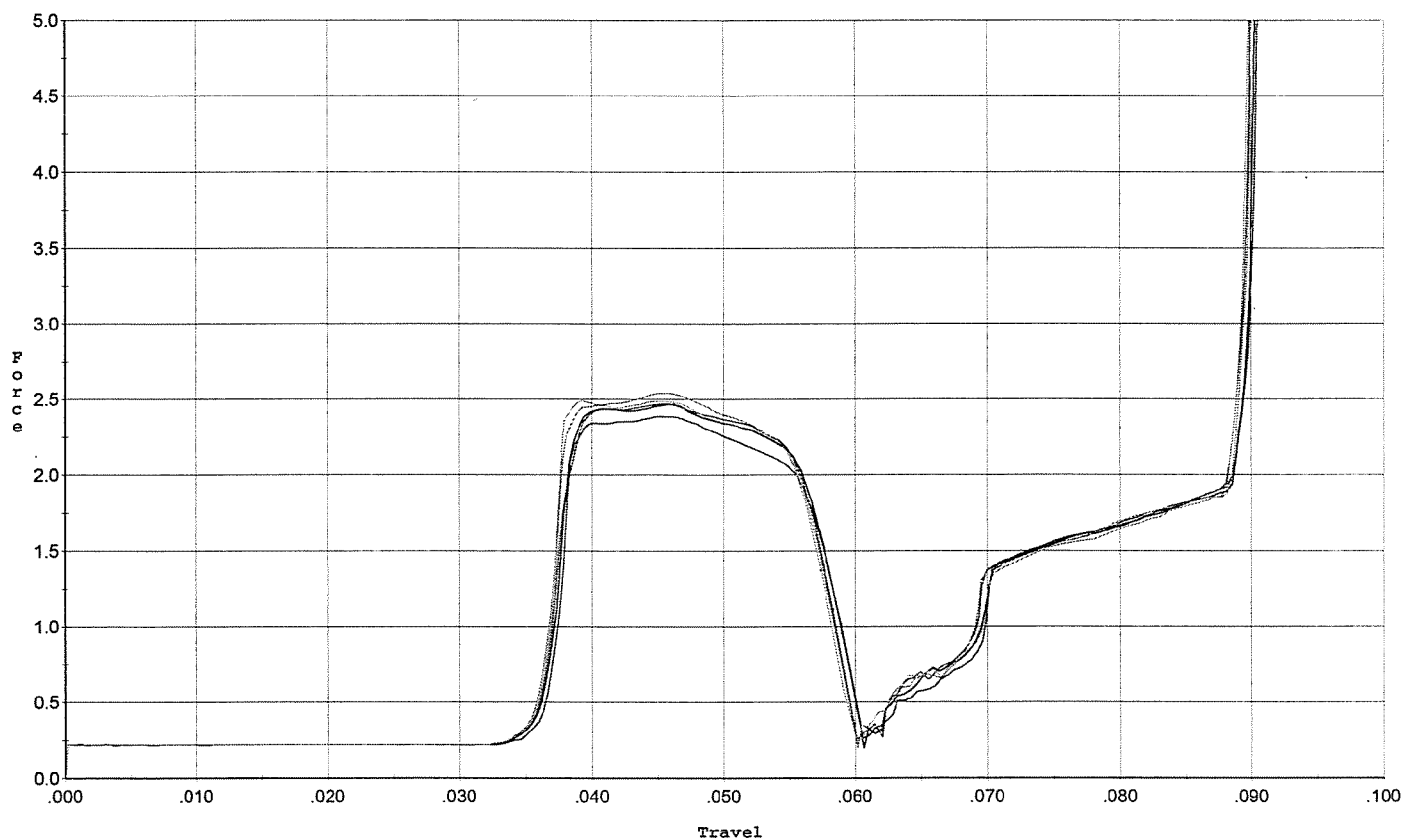
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	7-23	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>5</u>	7-23	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-23	TL
	J) ASSEMBLE STOCK		7-14-08	BSN
	K) ASSEMBLE SWIVEL STUDS		7-30-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		✓	
	M) IRON SIGHT ALIGNMENT		✓	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		✓	
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7-15-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/15/08	MEB
670	FINAL INSPECTION A) HEADSPACE		7-30-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.15</u> <u>2.23</u> <u>2.45</u> <u>2.46</u> <u>2.20</u>	7/23/08	Fm
	C) FUNCTION		7-30-08	RTZ
690	PACK		7/31/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



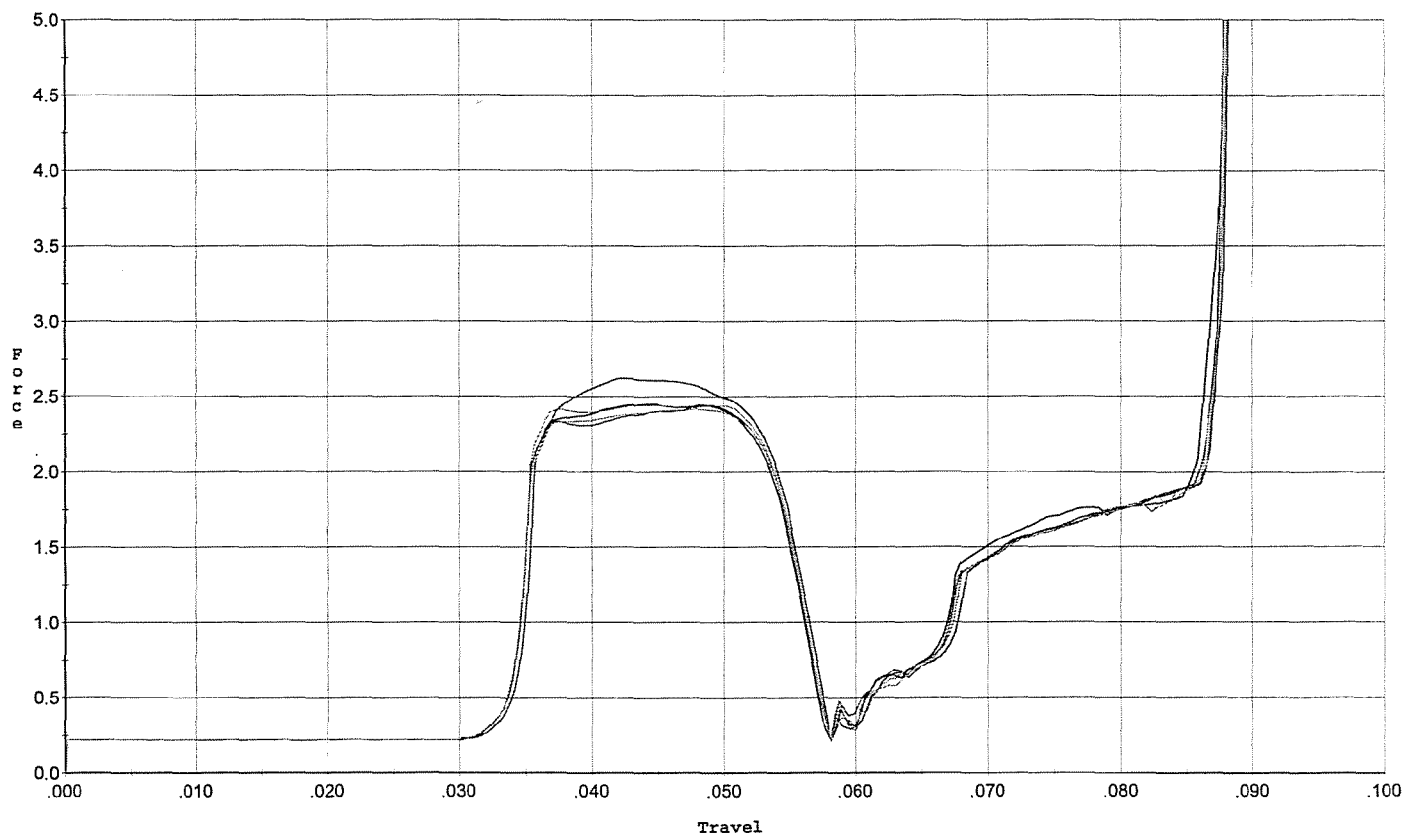
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.385	0.059	0.036	0.038	0.054		Set Trigger
2	2.466	0.059	0.036	0.038	0.056		Set Trigger
3	2.472	0.058	0.036	0.037	0.056		Set Trigger
4	2.492	0.057	0.035	0.037	0.056		Set Trigger
5	2.541	0.059	0.036	0.037	0.057		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



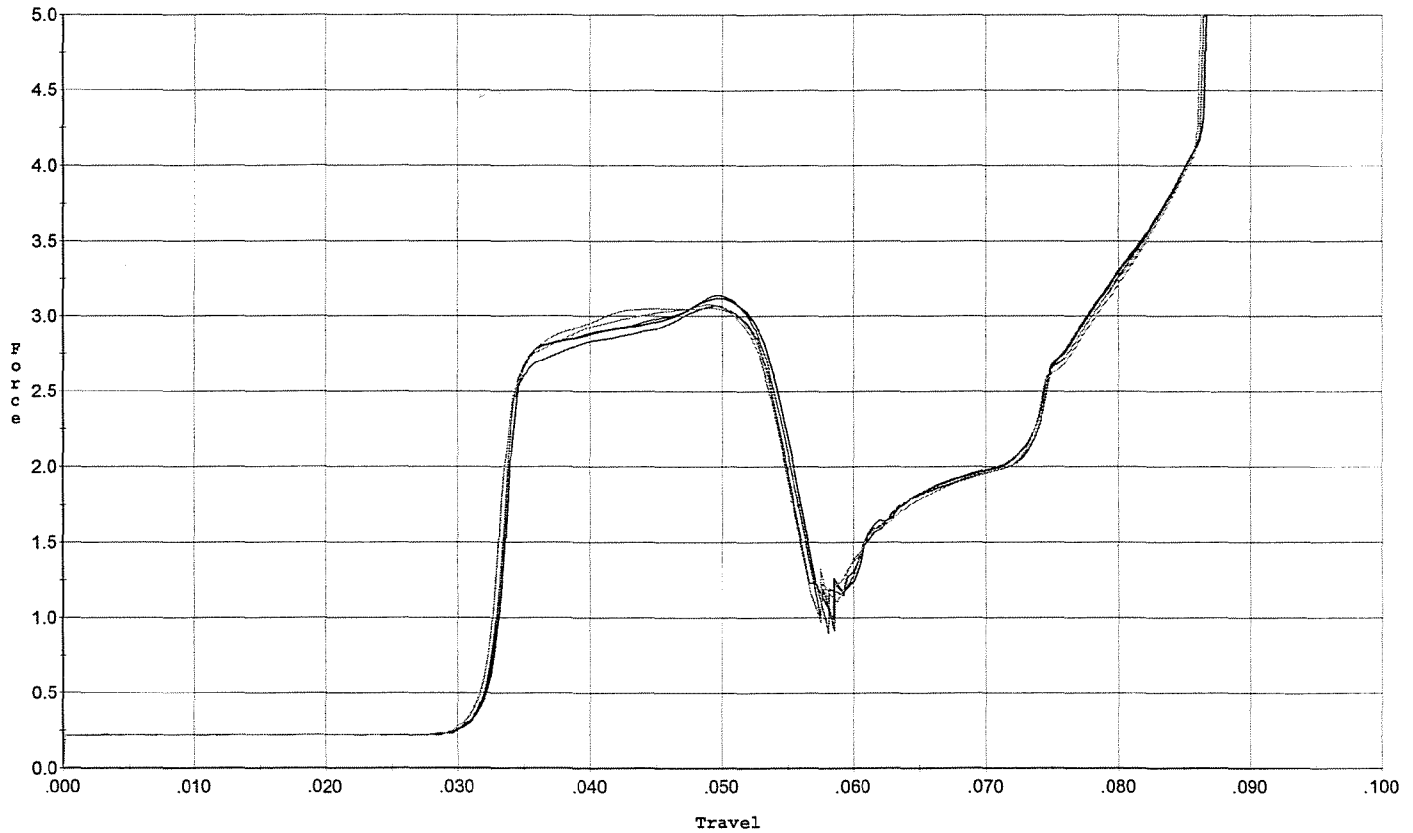
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.622	0.056	0.034	0.037	0.058		Set Trigger
2	2.452	0.056	0.033	0.037	0.055		Set Trigger
3	2.447	0.055	0.033	0.037	0.055		Set Trigger
4	2.418	0.055	0.033	0.037	0.055		Set Trigger
5	2.445	0.055	0.033	0.036	0.056		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



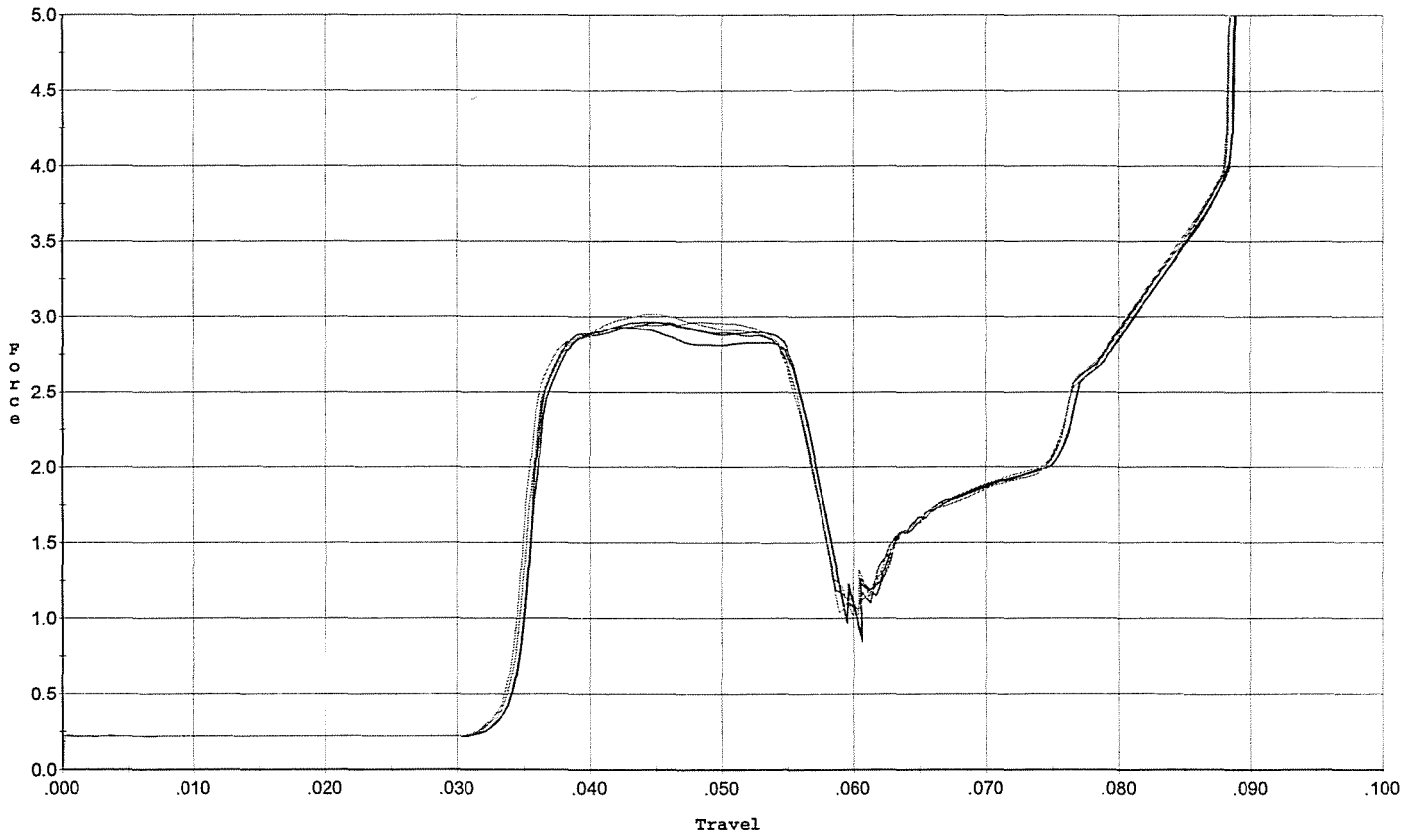
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.141	0.056	0.032	0.034	0.071		Set Trigger
2	3.119	0.055	0.032	0.034	0.070		Set Trigger
3	3.068	0.055	0.032	0.034	0.068		Set Trigger
4	3.055	0.055	0.031	0.034	0.070		Set Trigger
5	3.077	0.055	0.031	0.034	0.071		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



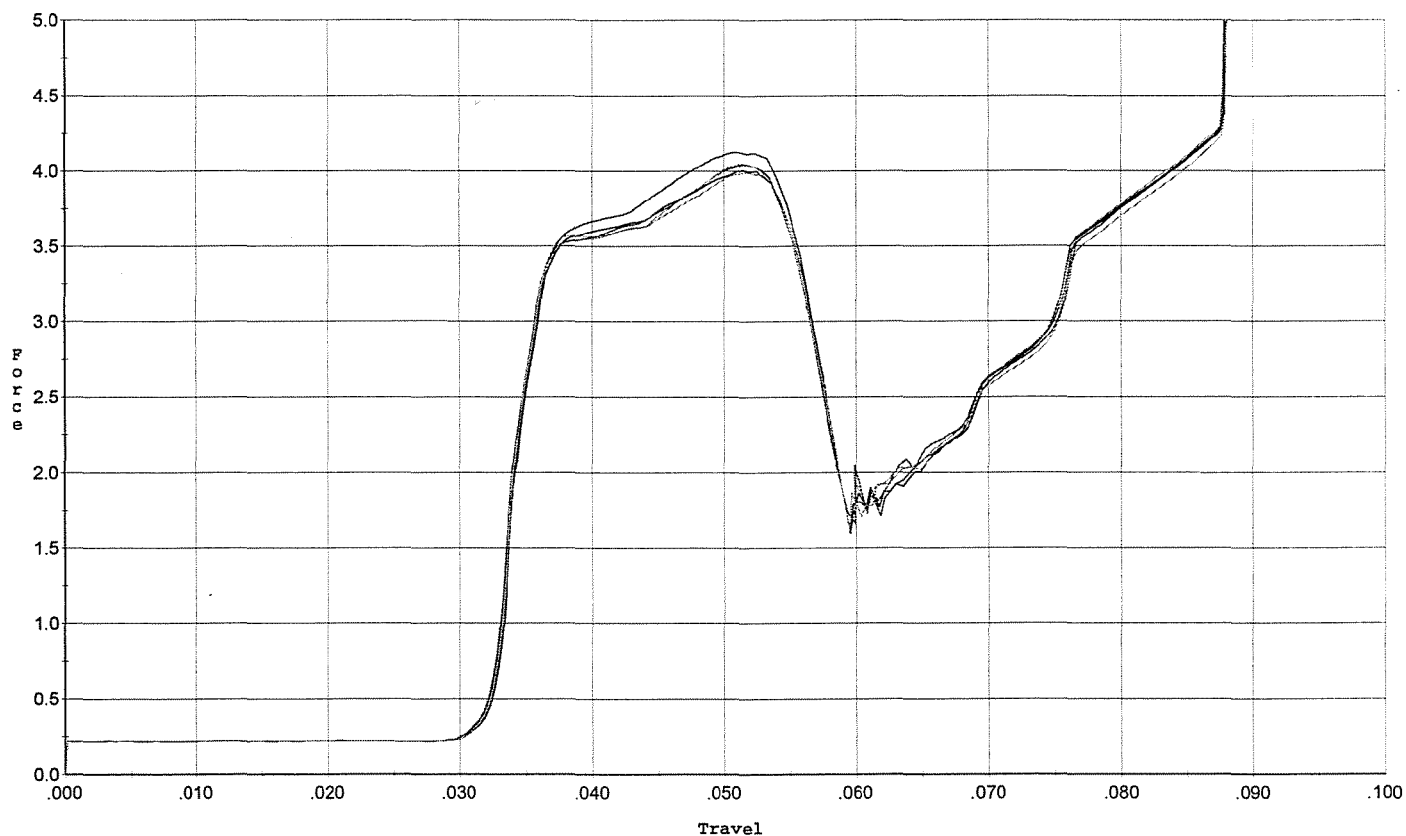
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.964	0.058	0.034	0.036	0.071		Set Trigger
2	2.928	0.057	0.034	0.036	0.067		Set Trigger
3	2.961	0.057	0.034	0.035	0.069		Set Trigger
4	3.016	0.057	0.034	0.035	0.070		Set Trigger
5	2.964	0.057	0.033	0.035	0.070		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



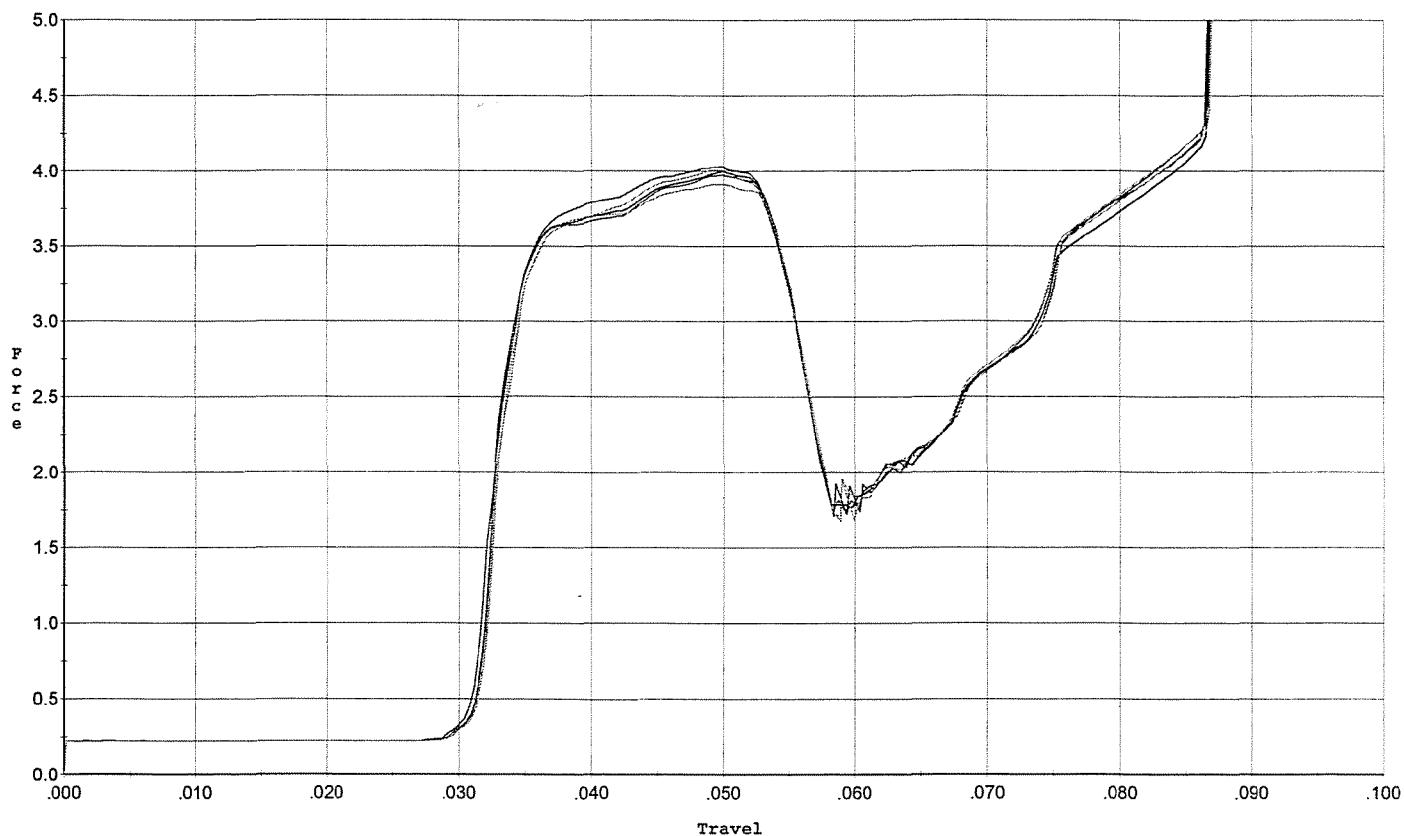
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.058	0.032	0.034	0.095		Set Trigger
2	4.007	0.058	0.032	0.034	0.092		Set Trigger
3	4.045	0.056	0.032	0.034	0.091		Set Trigger
4	3.990	0.058	0.032	0.034	0.092		Set Trigger
5	4.053	0.056	0.032	0.034	0.090		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



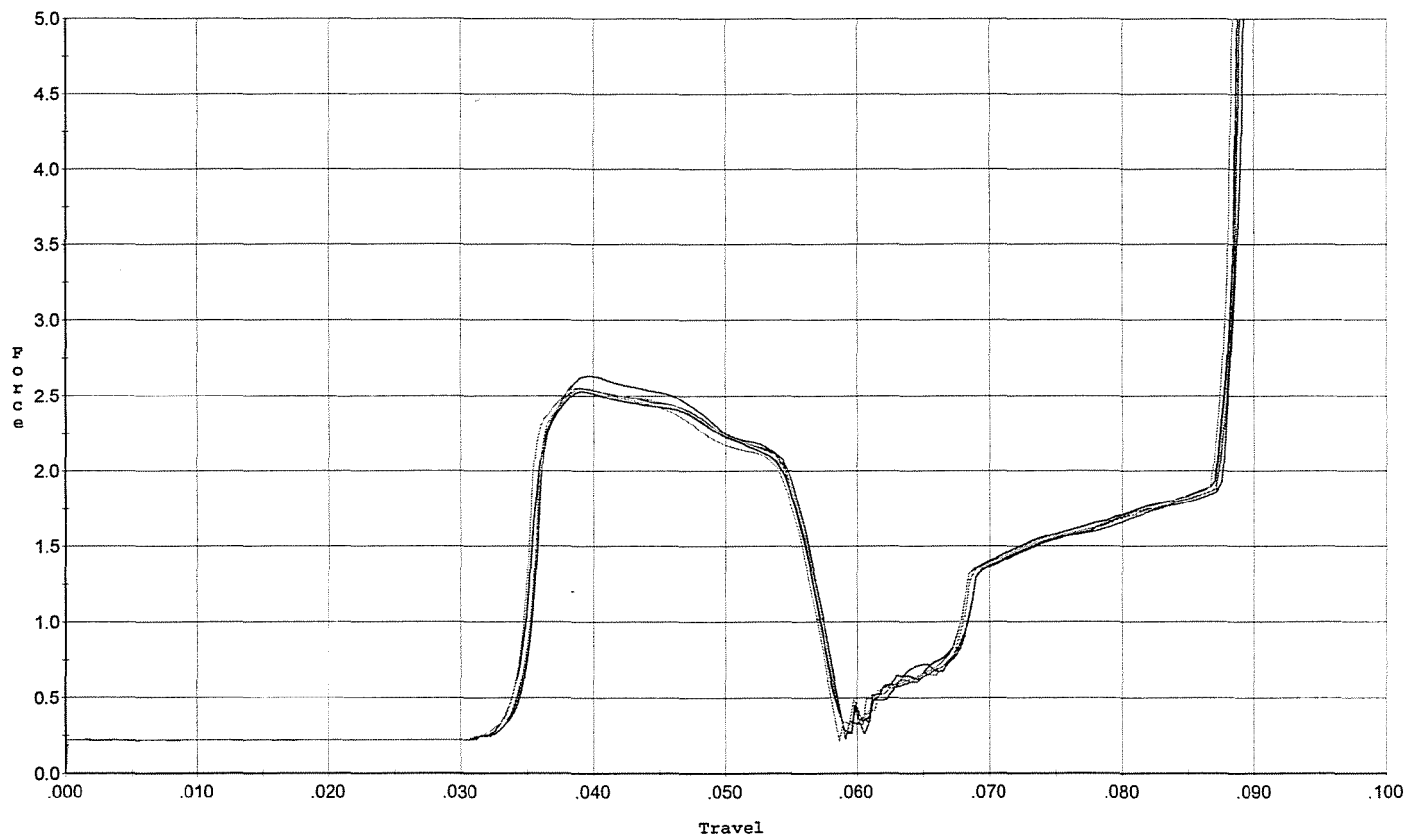
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.055	0.031	0.033	0.093		Set Trigger
2	3.999	0.055	0.031	0.033	0.092		Set Trigger
3	3.976	0.055	0.031	0.033	0.091		Set Trigger
4	4.009	0.055	0.031	0.033	0.091		Set Trigger
5	3.912	0.055	0.031	0.033	0.090		Set Trigger

Avg 3.98

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



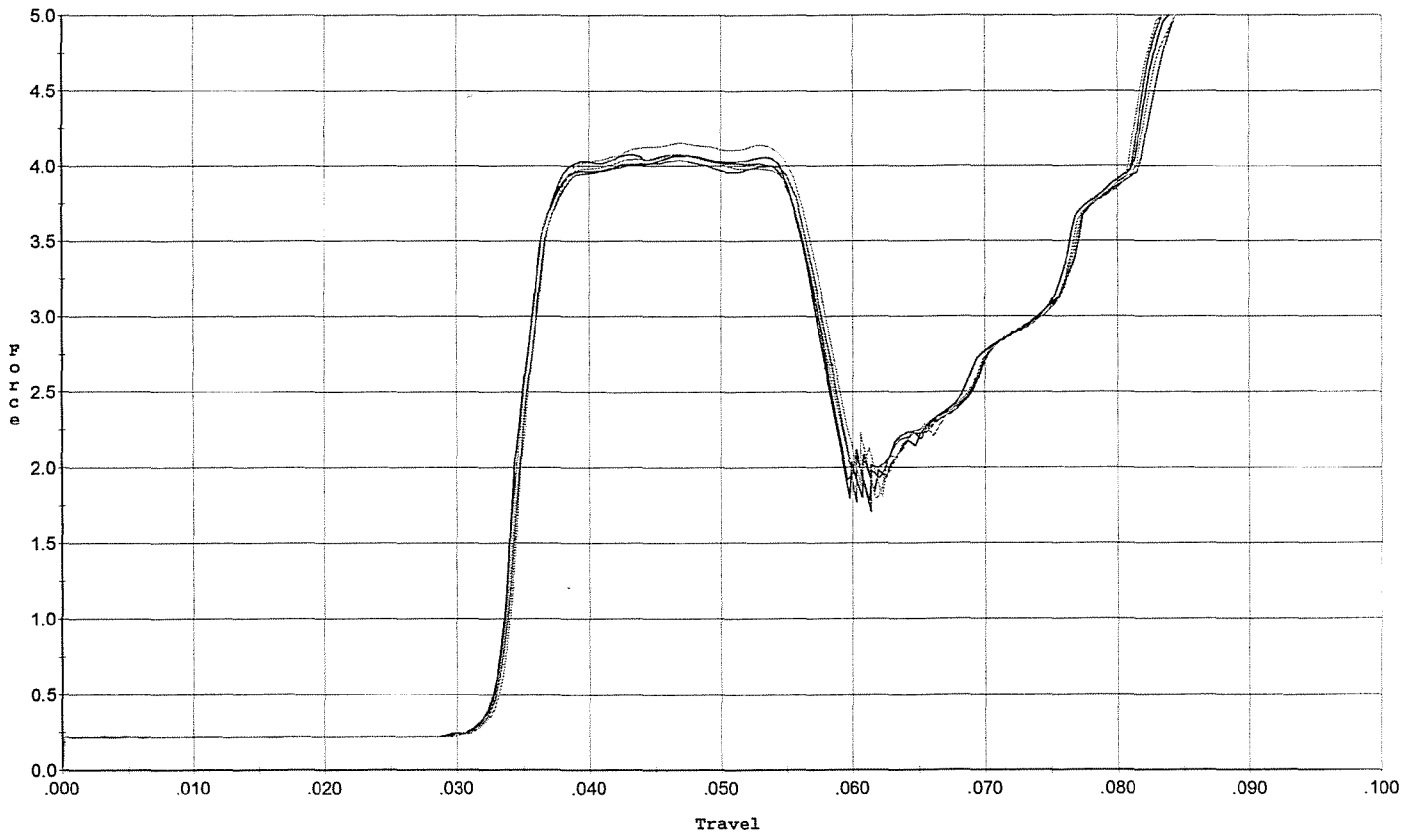
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.630	0.057	0.034	0.037	0.058		Set Trigger
2	2.531	0.056	0.034	0.037	0.056		Set Trigger
3	2.552	0.056	0.034	0.037	0.056		Set Trigger
4	2.547	0.056	0.034	0.036	0.056		Set Trigger
5	2.553	0.057	0.034	0.036	0.057		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.057	0.032	0.034	0.097		Set Trigger
2	4.071	0.058	0.032	0.034	0.098		Set Trigger
3	4.039	0.058	0.033	0.034	0.098		Set Trigger
4	4.154	0.058	0.033	0.034	0.099		Set Trigger
5	4.082	0.057	0.033	0.034	0.097		Set Trigger

AVG 4.08