

6676 5034

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



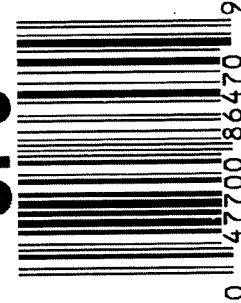
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6765034

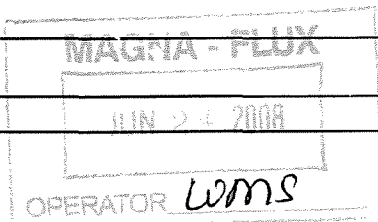
UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 676 5034

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	J.P.D.
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	J.P.D.
472	SERIALIZE BOLT HANDLE		6-20-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES		6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		7-13	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

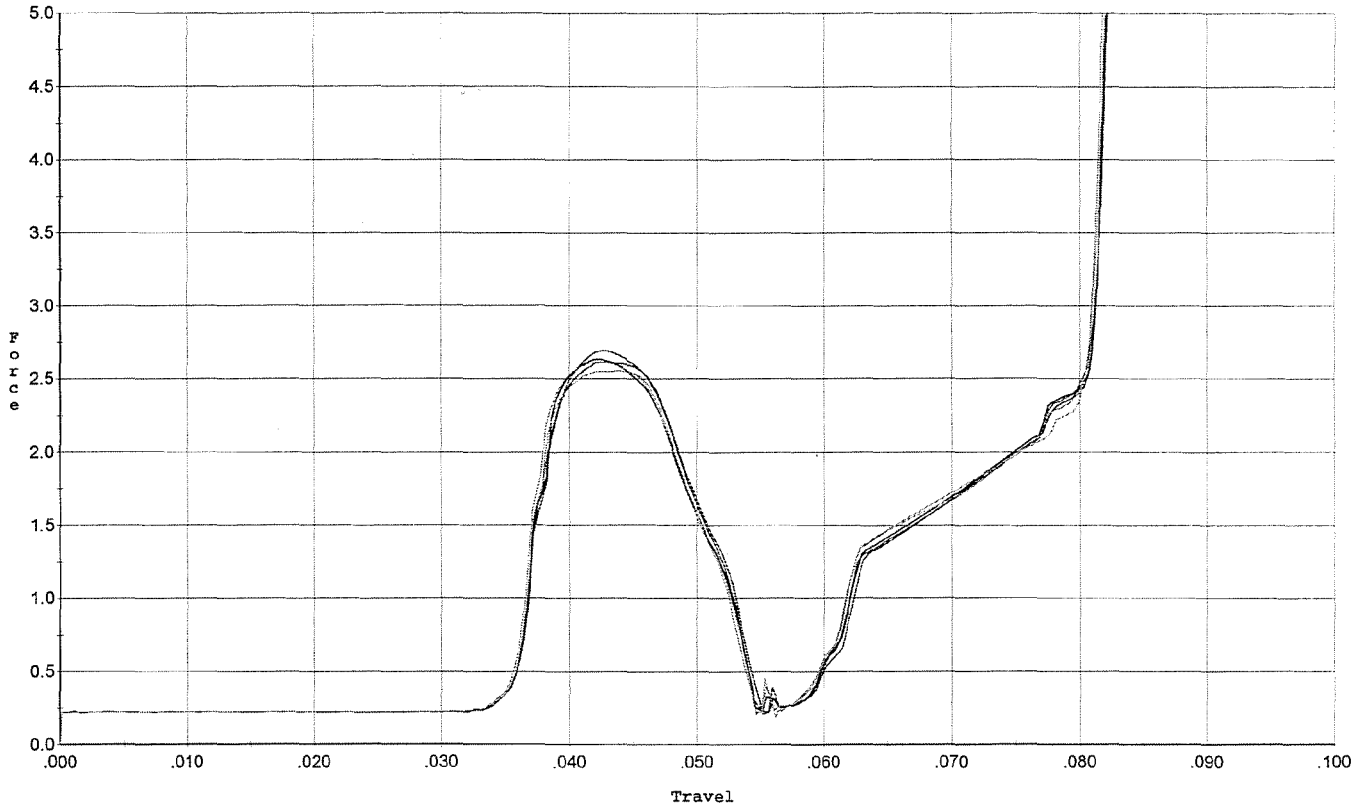
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>7.0</u>		
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>6.0</u> <u>5.0</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>		
	J) ASSEMBLE STOCK		7-15-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-4-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-16-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/16/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-4-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.18</u> <u>2.12</u> <u>2.08</u> <u>2.16</u>	8-1-08	PSN
	C) FUNCTION		8-4-08	RTZ
690	PACK		8/4/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



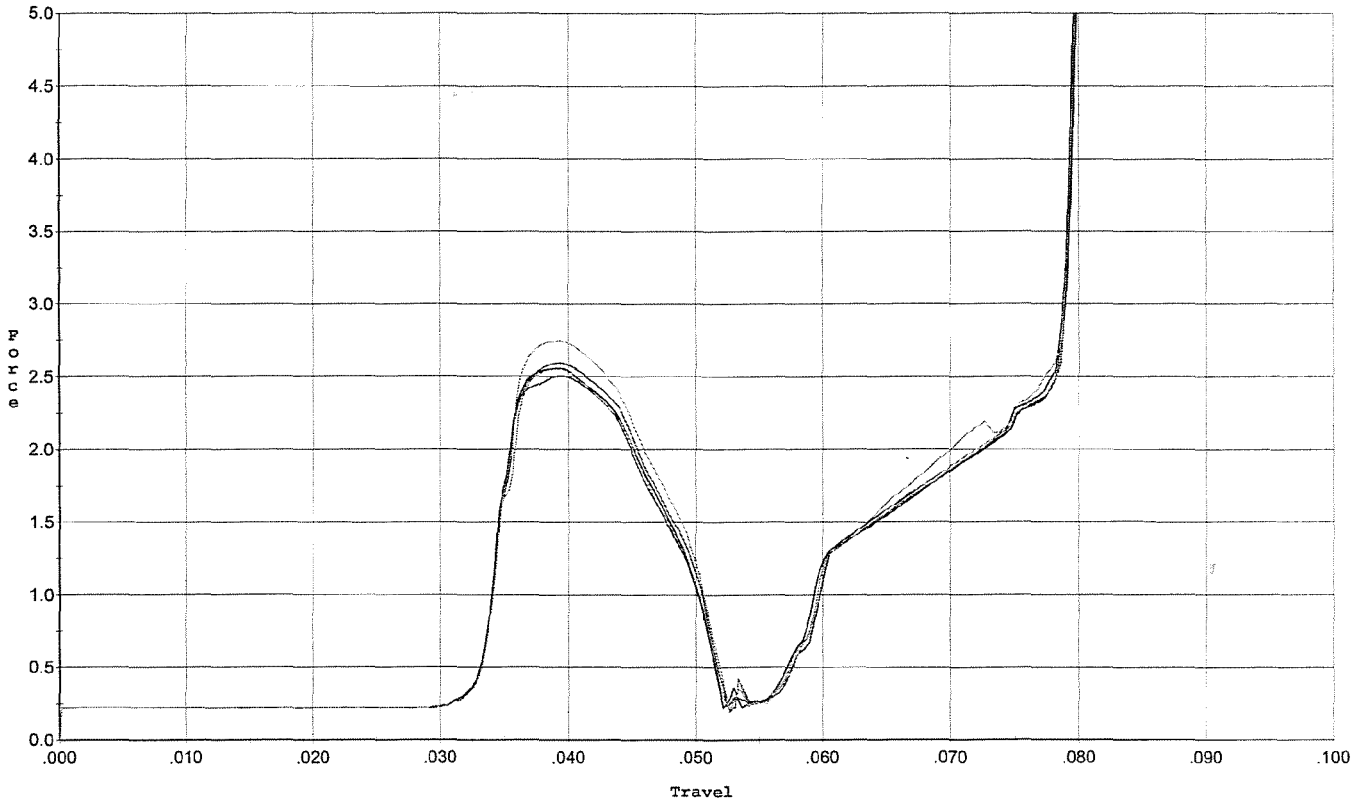
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.053	0.036	0.036	0.043		Set Trigger
2	2.633	0.053	0.035	0.036	0.043		Set Trigger
3	2.691	0.053	0.036	0.036	0.043		Set Trigger
4	2.553	0.053	0.035	0.036	0.043		Set Trigger
5	2.617	0.052	0.035	0.036	0.042		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



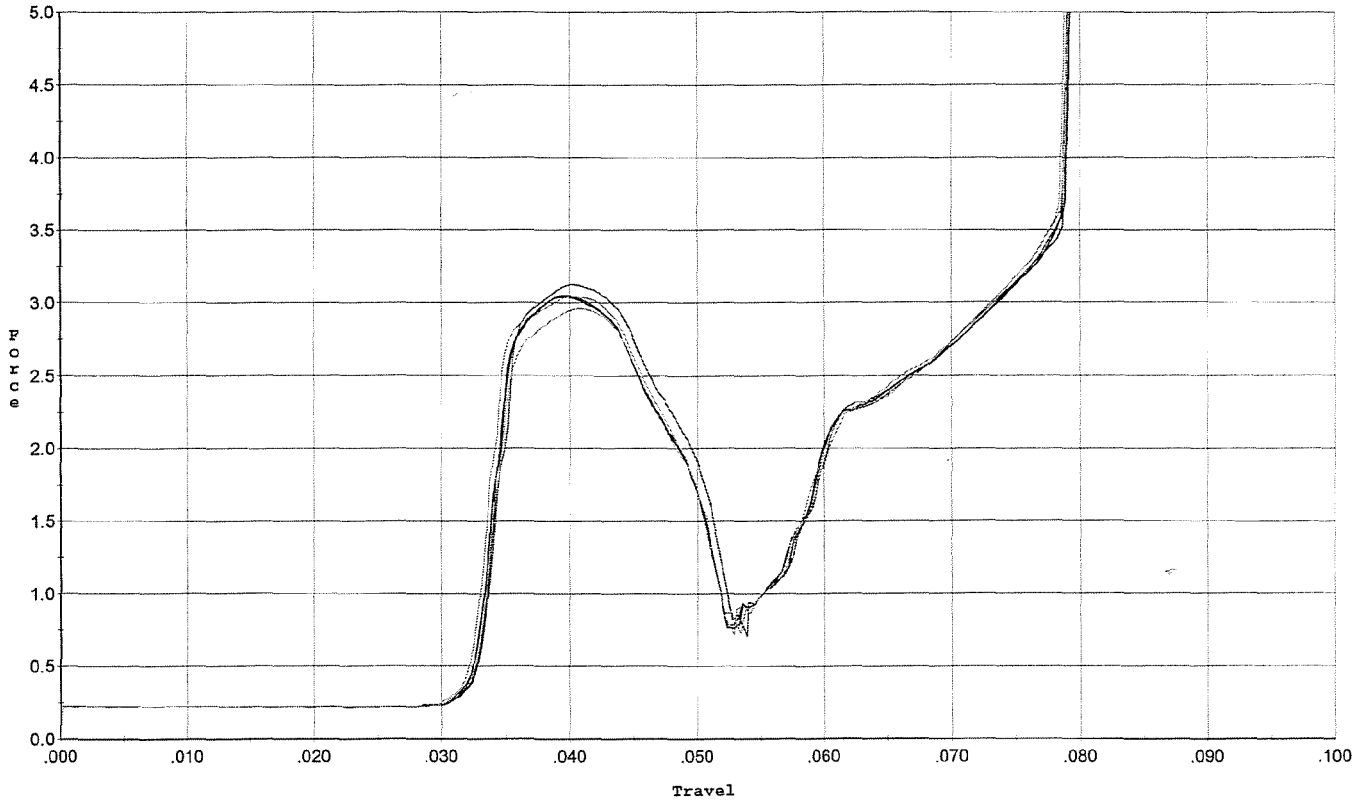
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.051	0.033	0.035	0.041		Set Trigger
2	2.557	0.051	0.033	0.035	0.042		Set Trigger
3	2.593	0.050	0.033	0.035	0.042		Set Trigger
4	2.748	0.050	0.033	0.035	0.044		Set Trigger
5	2.553	0.051	0.033	0.035	0.041		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



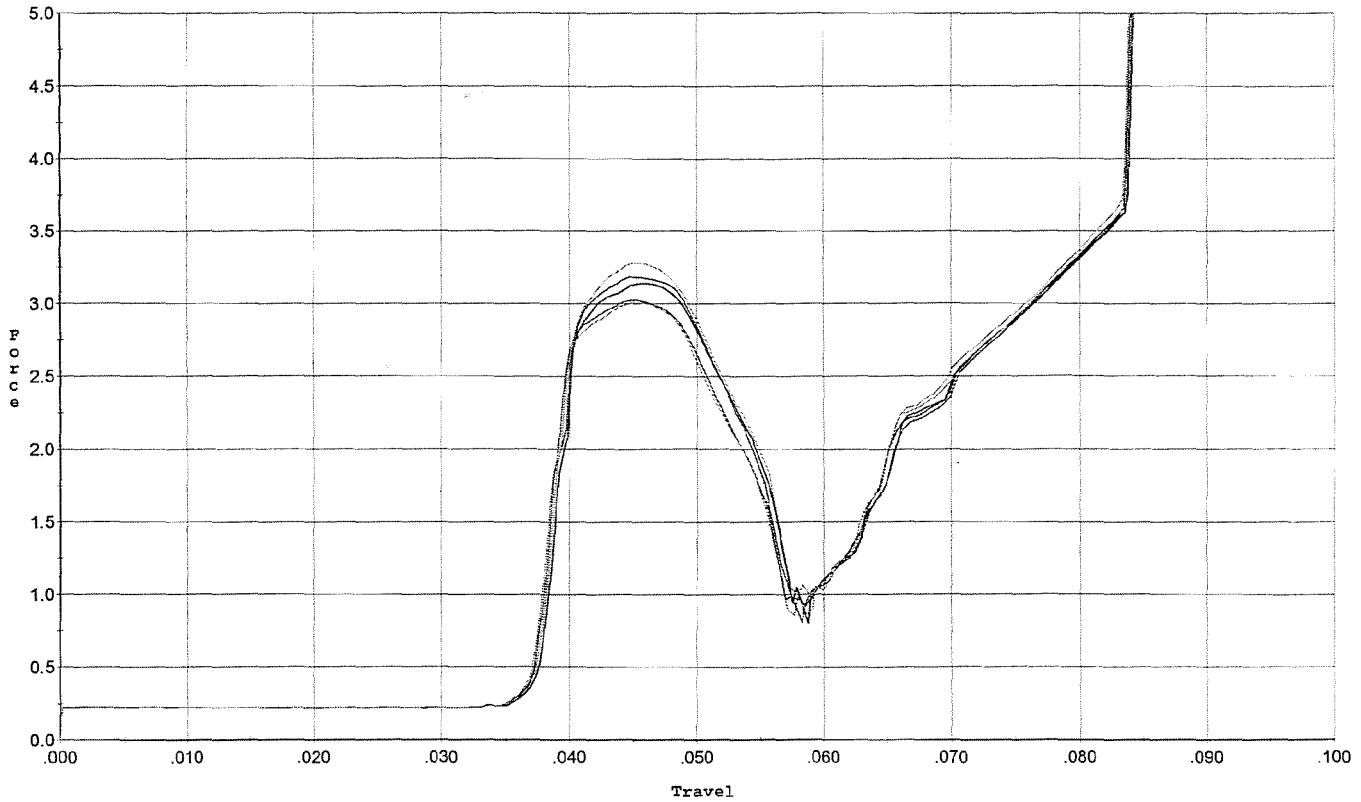
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.047	0.051	0.033	0.034	0.051		Set Trigger
2	3.042	0.051	0.032	0.034	0.052		Set Trigger
3	3.126	0.051	0.033	0.034	0.053		Set Trigger
4	3.041	0.051	0.032	0.033	0.053		Set Trigger
5	2.959	0.051	0.032	0.034	0.051		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



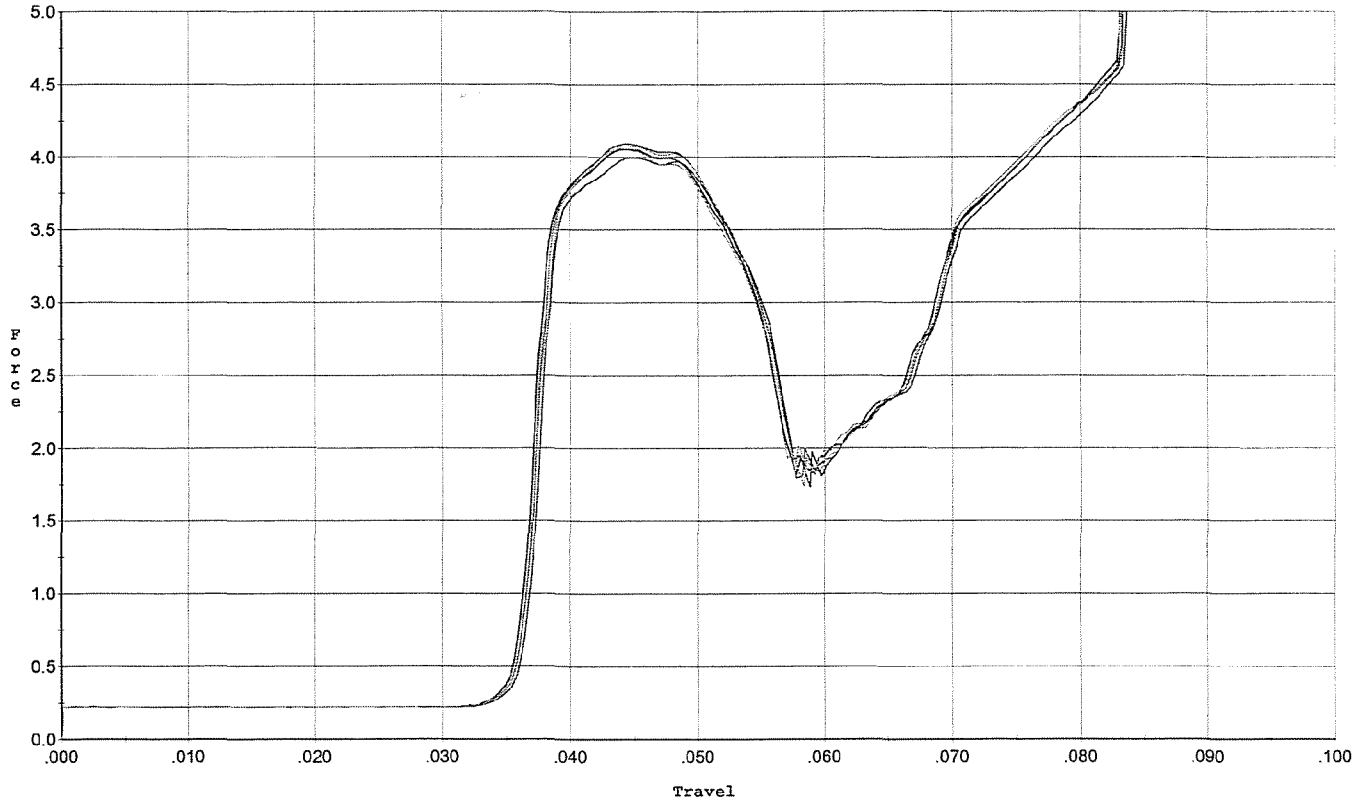
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.182	0.055	0.037	0.035	0.055		Set Trigger
2	3.139	0.056	0.037	0.035	0.056		Set Trigger
3	3.023	0.056	0.037	0.036	0.054		Set Trigger
4	3.282	0.056	0.037	0.035	0.057		Set Trigger
5	3.008	0.056	0.037	0.035	0.054		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



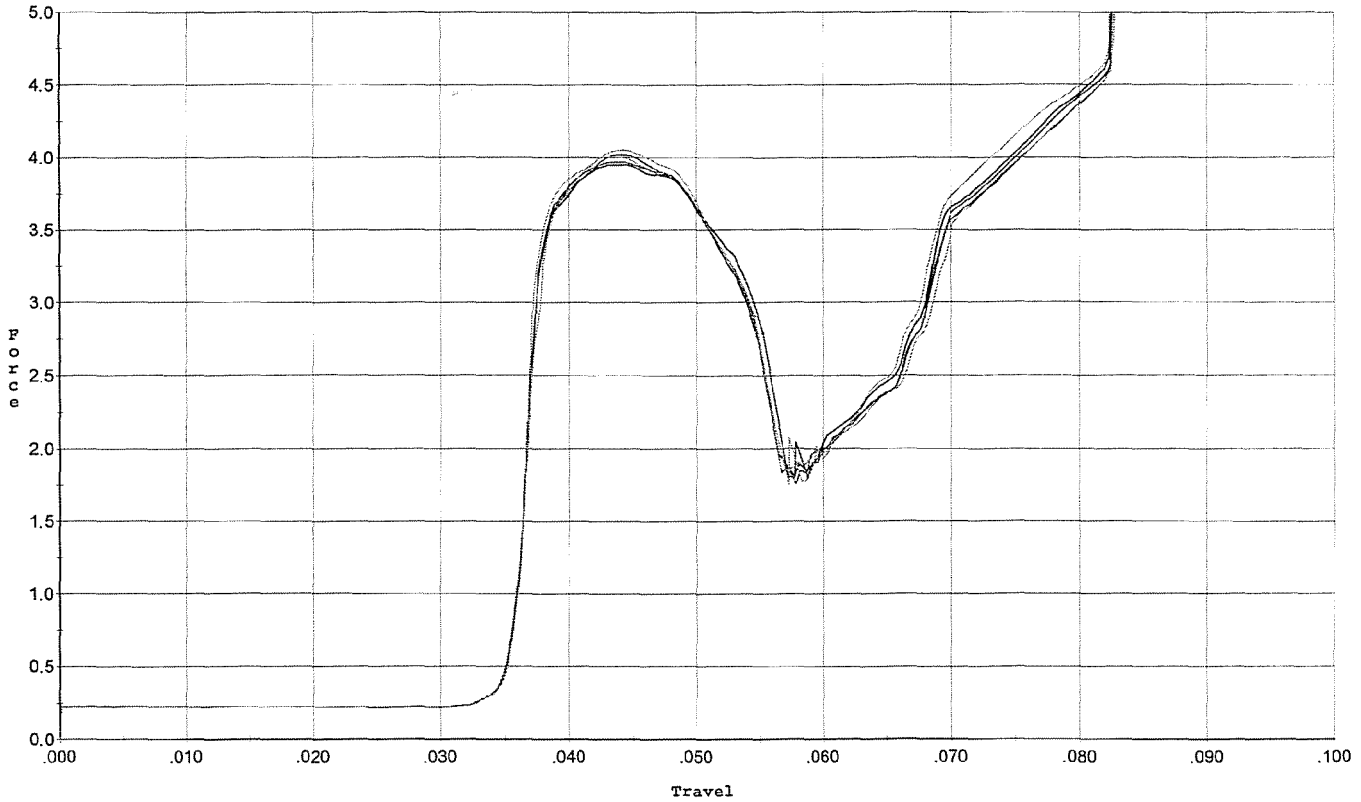
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.997	0.056	0.036	0.033	0.077		Set Trigger
2	4.055	0.055	0.035	0.033	0.077		Set Trigger
3	4.094	0.056	0.036	0.033	0.079		Set Trigger
4	4.079	0.056	0.035	0.033	0.079		Set Trigger
5	4.063	0.055	0.035	0.033	0.077		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



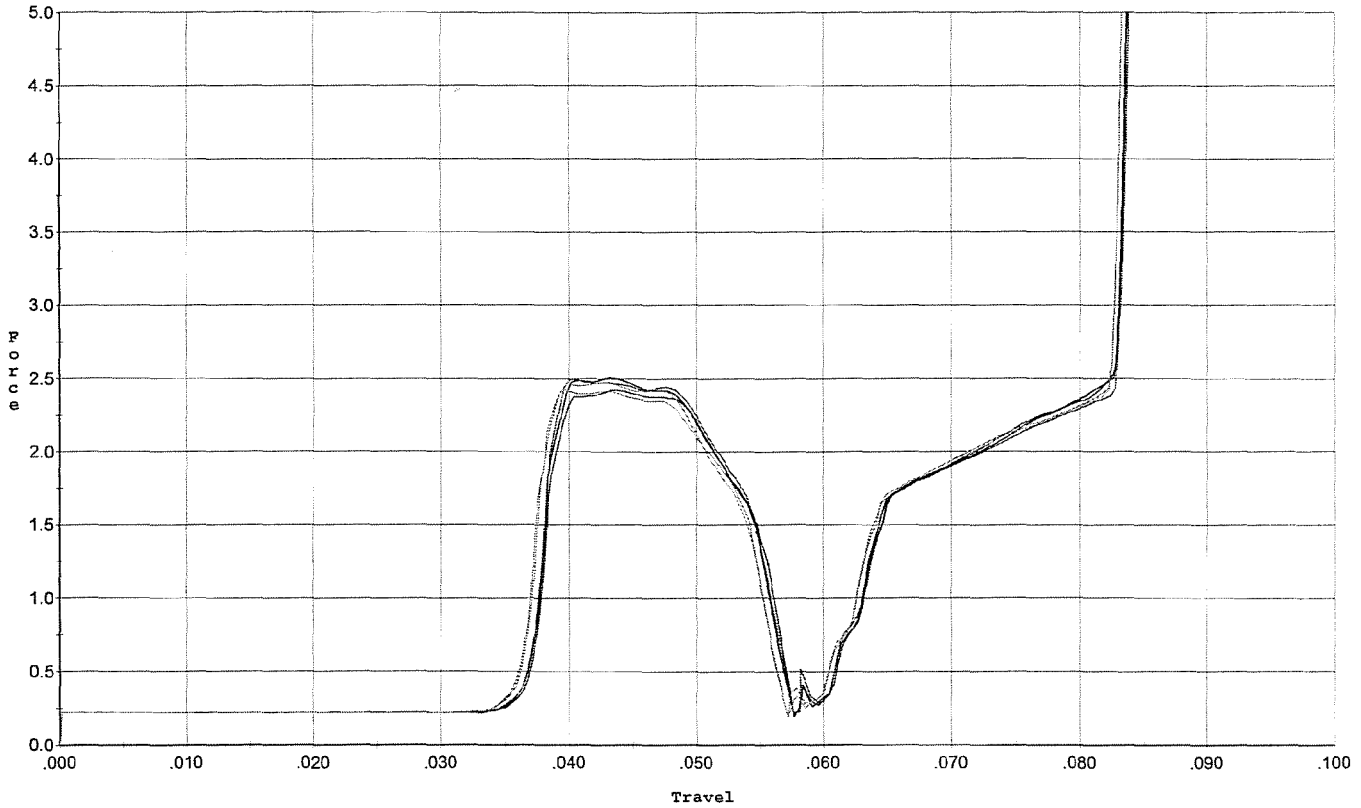
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.055	0.035	0.033	0.078		Set Trigger
2	3.951	0.055	0.035	0.033	0.076		Set Trigger
3	3.969	0.055	0.035	0.033	0.076		Set Trigger
4	4.052	0.055	0.035	0.033	0.076		Set Trigger
5	4.007	0.055	0.035	0.033	0.077		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



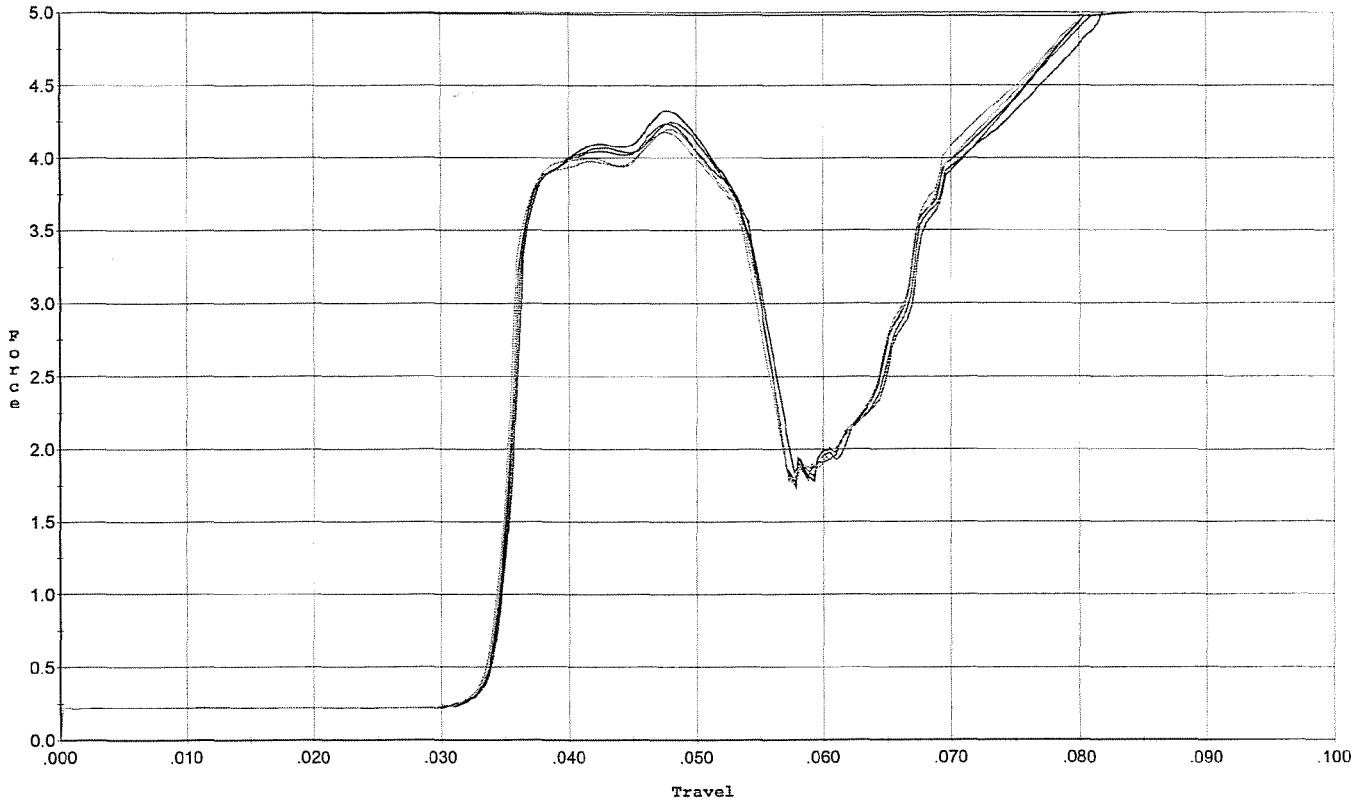
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.056	0.037	0.036	0.047		Set Trigger
2	2.508	0.055	0.036	0.036	0.047		Set Trigger
3	2.498	0.055	0.036	0.036	0.047		Set Trigger
4	2.477	0.054	0.036	0.036	0.047		Set Trigger
5	2.425	0.054	0.036	0.036	0.046		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.054	0.034	0.032	0.084		Set Trigger
2	4.326	0.054	0.033	0.031	0.086		Set Trigger
3	4.236	0.054	0.034	0.032	0.085		Set Trigger
4	4.182	0.054	0.033	0.032	0.083		Set Trigger
5	4.199	0.055	0.033	0.031	0.085		Set Trigger

AVG 4.23