

676765039

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

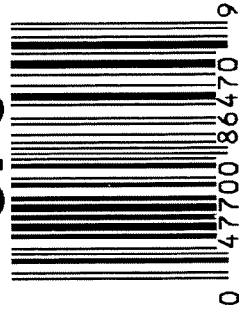
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

**G6765039**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66765039

| OP # | OPERATION NAME                                                                                                                         | READINGS                                    | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                             | 6-18-08 | SPD     |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                             | 6-18-08 | SP      |
| 440  | PROOF                                                                                                                                  |                                             | 6-18-08 | SD      |
| 460  | CHECK HEADSPACE                                                                                                                        |                                             | 6-18-08 | SD      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                                             | 6-18-08 | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                                             | 6-20-08 | SPD     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | MAGNA - FLUX<br>JUN 24 2008<br>OPERATOR WMS | 6-23-08 | SD      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   |                                             | 6/24/08 | WMS     |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                             |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                             | 6-24-08 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                             | 6/24    | BT      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                             | 7-8     | U       |
| 545  | (BOLT)                                                                                                                                 |                                             |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                                             |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                             | 7-9     | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                             | 7-9     | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                             | 7-9     | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                             | 7-14-08 | SPD     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                             |         |         |

F004 REV 5/2006

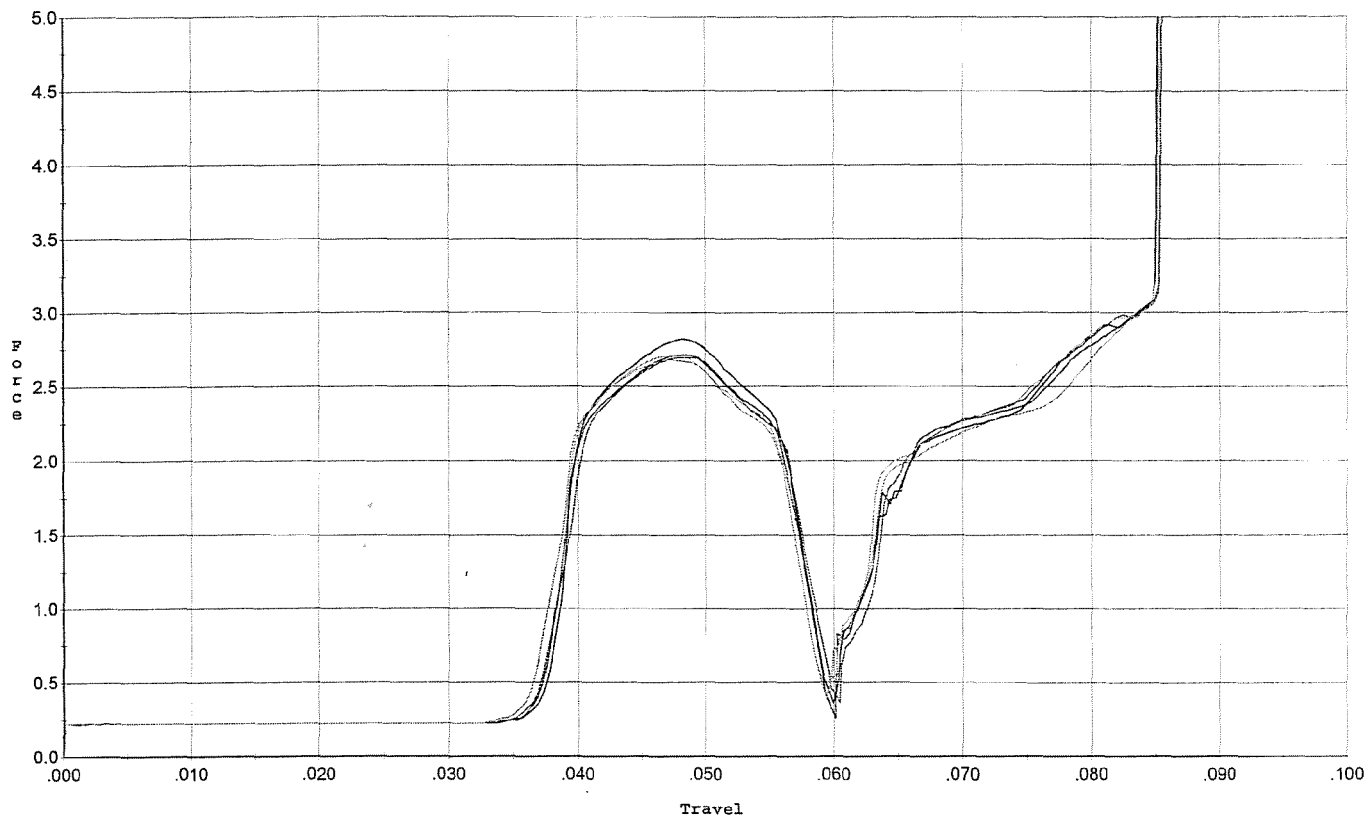
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>7</u> <u>7</u> <u>7</u>                                  | 7-23    | TC      |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6</u> <u>6</u> <u>6</u>                                  | 7-23    | TC      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.023</u> <u>.023</u>                         | 7-23    | TC      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 7-14-08 | P.P.D.  |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 7-29-08 | RTZ     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 7-15-08 | TRLW    |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 7/15/08 | MED     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 7-29-08 | RTZ     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.21</u> <u>2.57</u> <u>2.55</u> <u>2.27</u> <u>2.23</u> | 7/23/08 | Fm      |
|              | C) FUNCTION                                                              |                                                             | 7-29-08 | RTZ     |
| 690          | PACK                                                                     |                                                             | 7/30/08 | Fm      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/10/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



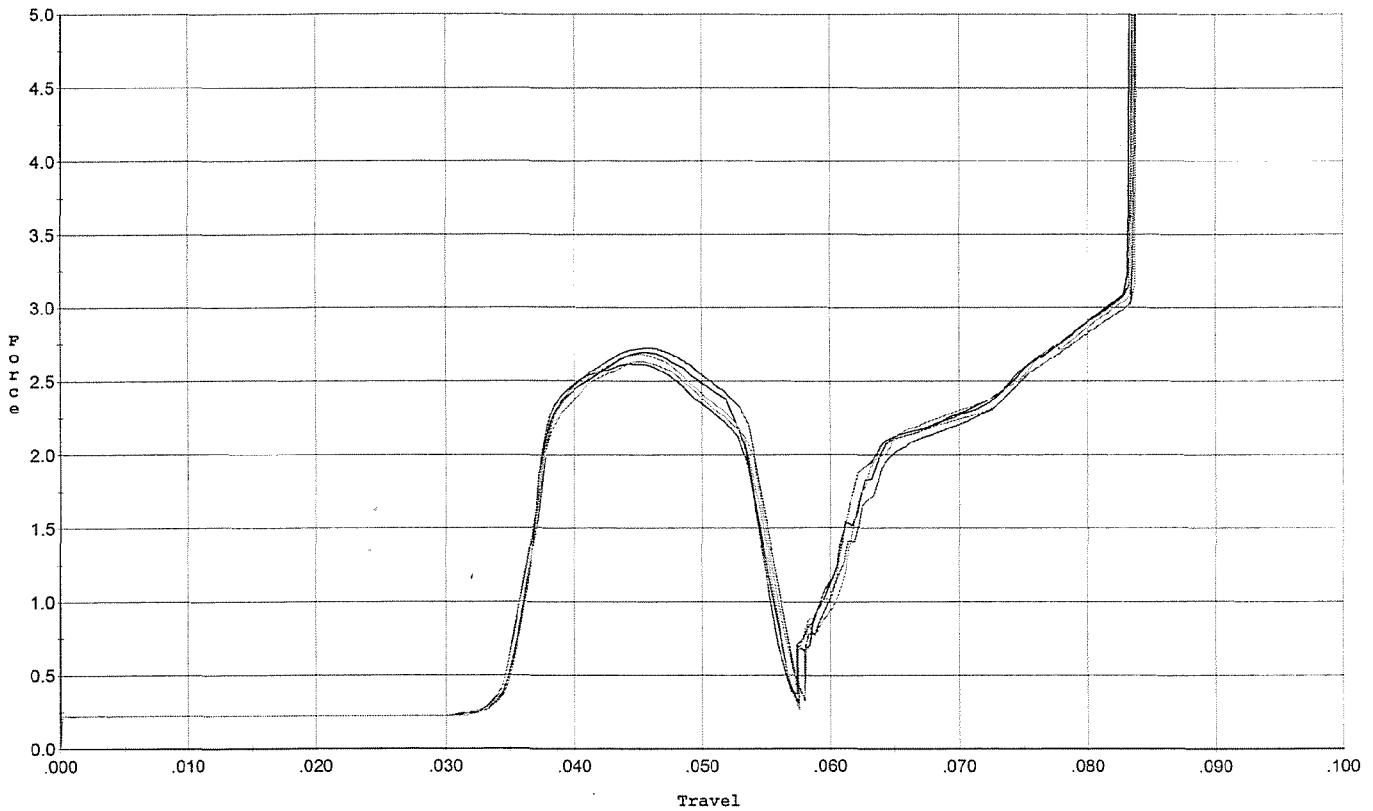
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.713      | 0.057             | 0.037           | 0.035      | 0.054             |           | Set Trigger |
| 2 | 2.820      | 0.057             | 0.037           | 0.035      | 0.055             |           | Set Trigger |
| 3 | 2.694      | 0.056             | 0.037           | 0.035      | 0.053             |           | Set Trigger |
| 4 | 2.705      | 0.056             | 0.036           | 0.036      | 0.053             |           | Set Trigger |
| 5 | 2.678      | 0.056             | 0.036           | 0.036      | 0.053             |           | Set Trigger |

Avg 2.72

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/10/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



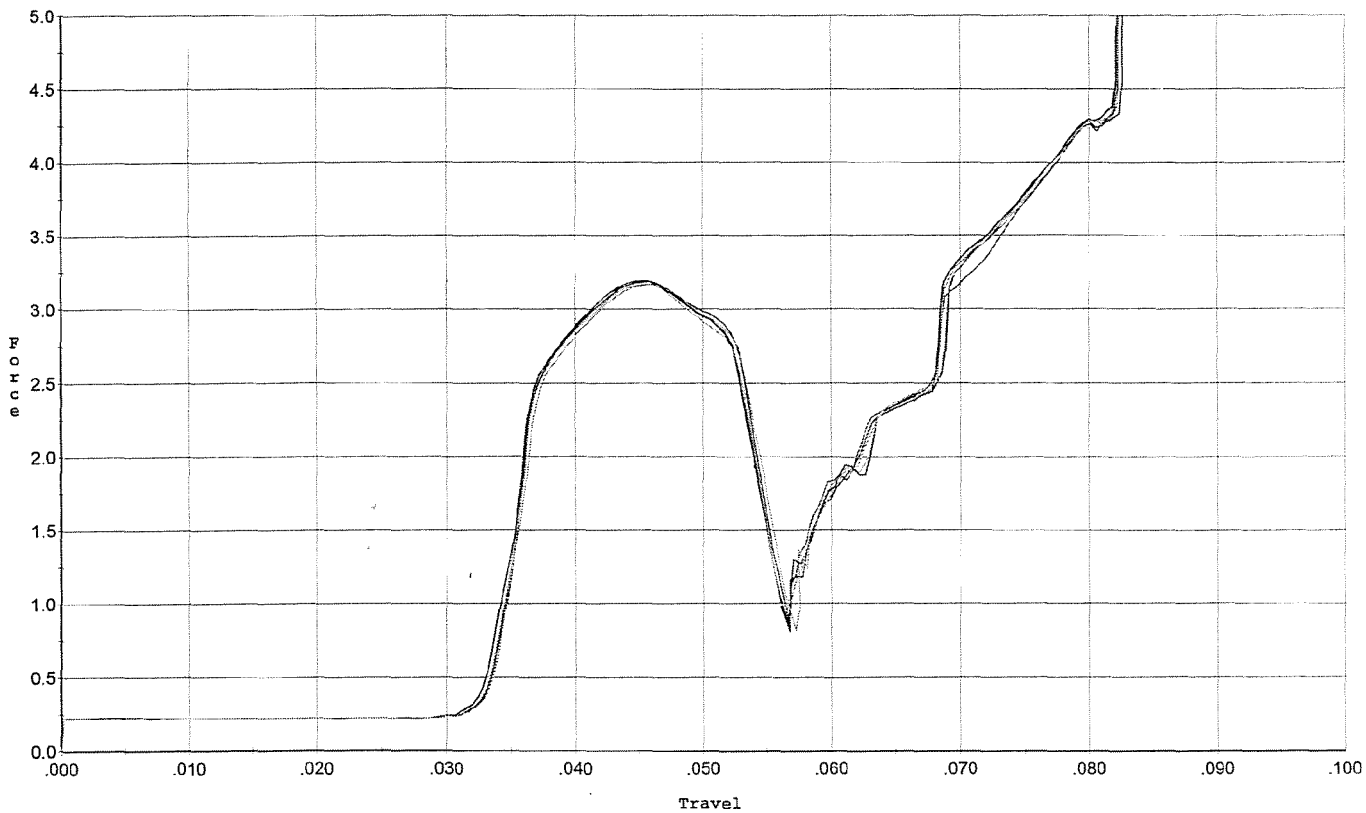
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.612      | 0.054             | 0.035           | 0.035      | 0.051             |           | Set Trigger |
| 2 | 2.693      | 0.053             | 0.034           | 0.035      | 0.052             |           | Set Trigger |
| 3 | 2.723      | 0.055             | 0.035           | 0.035      | 0.055             |           | Set Trigger |
| 4 | 2.679      | 0.055             | 0.034           | 0.035      | 0.053             |           | Set Trigger |
| 5 | 2.630      | 0.054             | 0.035           | 0.035      | 0.051             |           | Set Trigger |

Avg 2.66

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/10/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



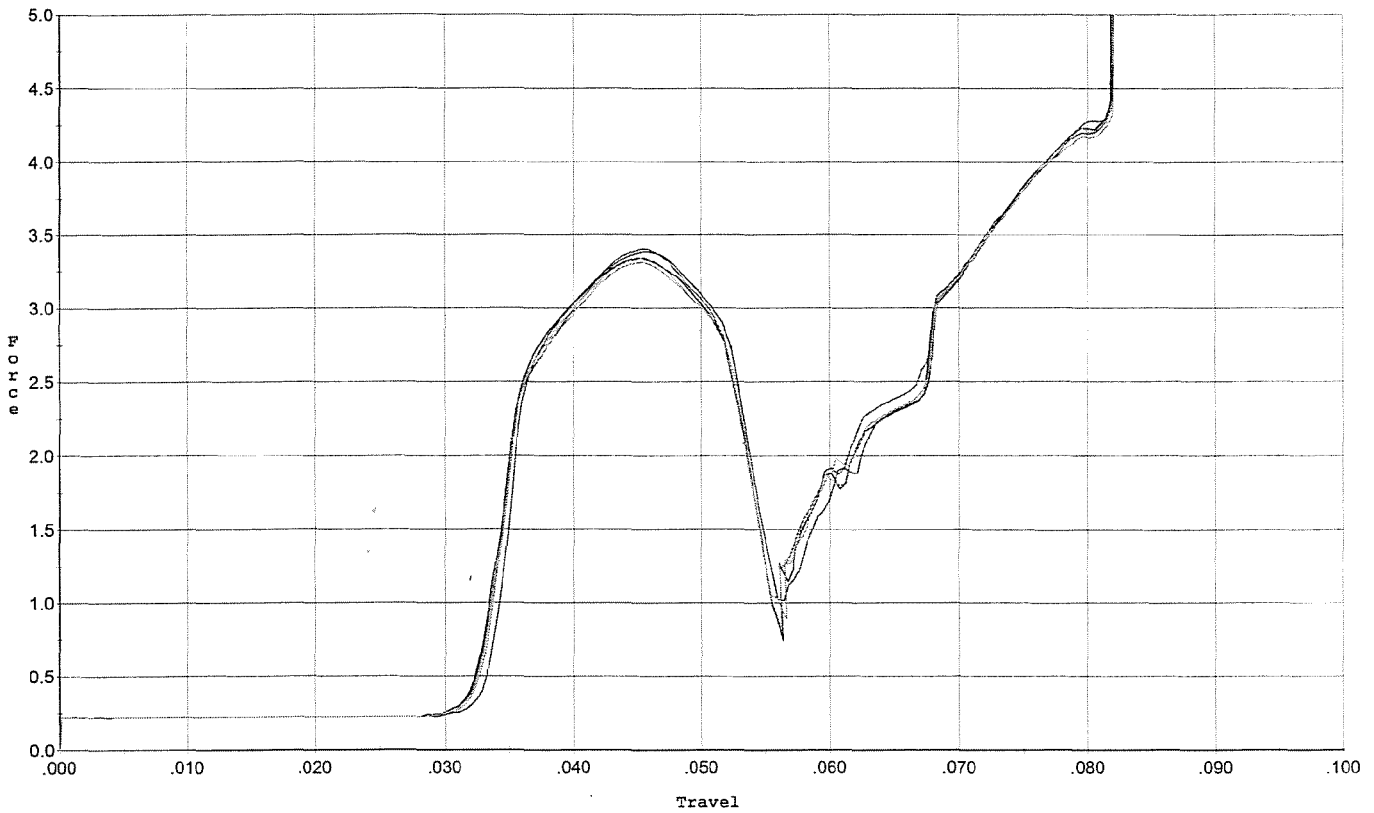
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.185      | 0.053             | 0.033           | 0.034      | 0.062             |           | Set Trigger |
| 2 | 3.190      | 0.054             | 0.033           | 0.033      | 0.063             |           | Set Trigger |
| 3 | 3.187      | 0.054             | 0.033           | 0.034      | 0.062             |           | Set Trigger |
| 4 | 3.165      | 0.054             | 0.033           | 0.034      | 0.063             |           | Set Trigger |
| 5 | 3.164      | 0.053             | 0.033           | 0.034      | 0.062             |           | Set Trigger |

Avg 3.17

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/10/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.382      | 0.052             | 0.033           | 0.034      | 0.063             |           | Set Trigger |
| 2 | 3.342      | 0.053             | 0.032           | 0.033      | 0.065             |           | Set Trigger |
| 3 | 3.404      | 0.053             | 0.032           | 0.034      | 0.065             |           | Set Trigger |
| 4 | 3.345      | 0.053             | 0.032           | 0.034      | 0.065             |           | Set Trigger |
| 5 | 3.312      | 0.053             | 0.032           | 0.034      | 0.064             |           | Set Trigger |

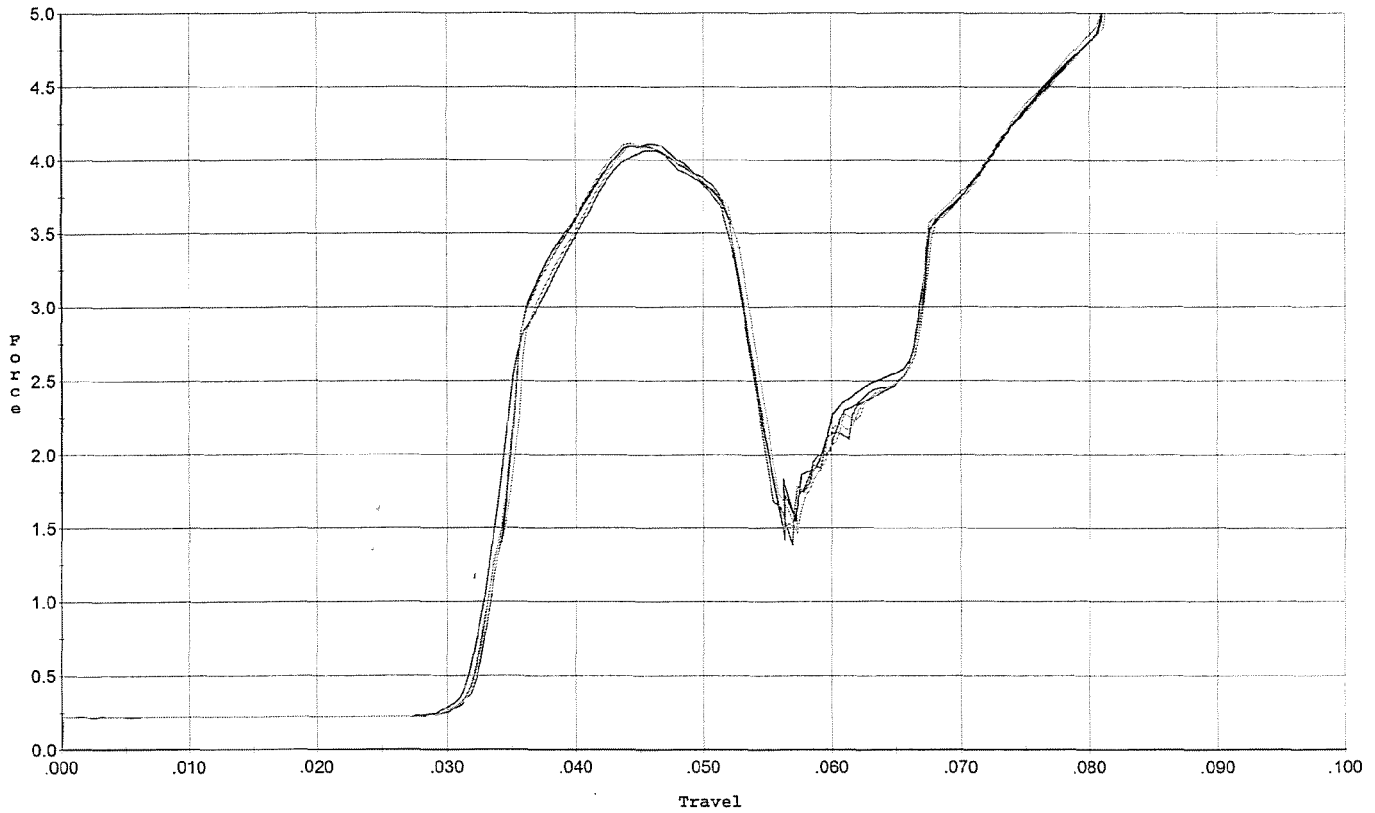
Avg 3.35



# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 7/10/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 4.0 lbs. ini. +/- 1.0 lbs.



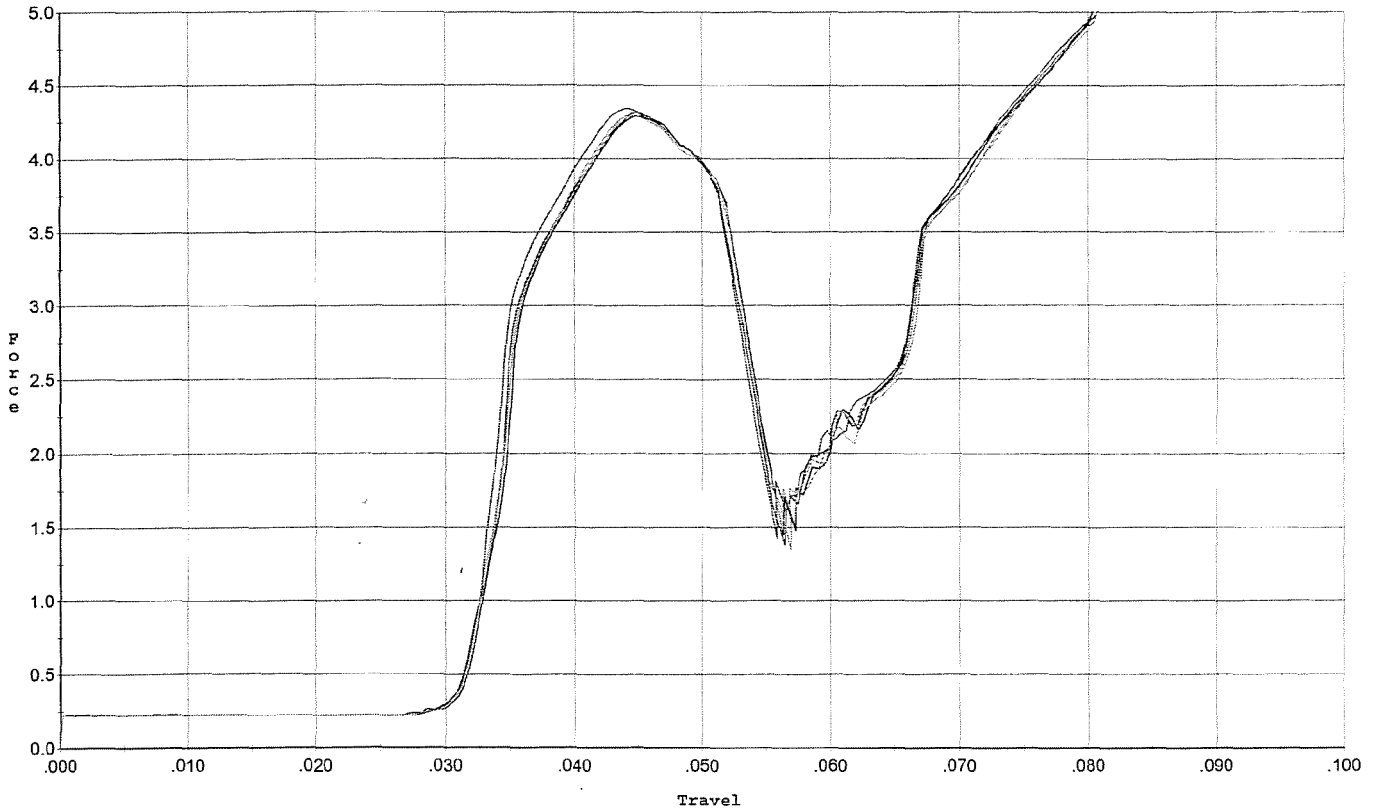
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.065      | 0.052             | 0.031           | 0.032      | 0.077             |           | Set Trigger |
| 2 | 4.110      | 0.052             | 0.032           | 0.032      | 0.077             |           | Set Trigger |
| 3 | 4.094      | 0.052             | 0.032           | 0.032      | 0.077             |           | Set Trigger |
| 4 | 4.090      | 0.053             | 0.032           | 0.032      | 0.077             |           | Set Trigger |
| 5 | 4.118      | 0.052             | 0.032           | 0.032      | 0.077             |           | Set Trigger |

Avg 4.09

# Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/10/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.

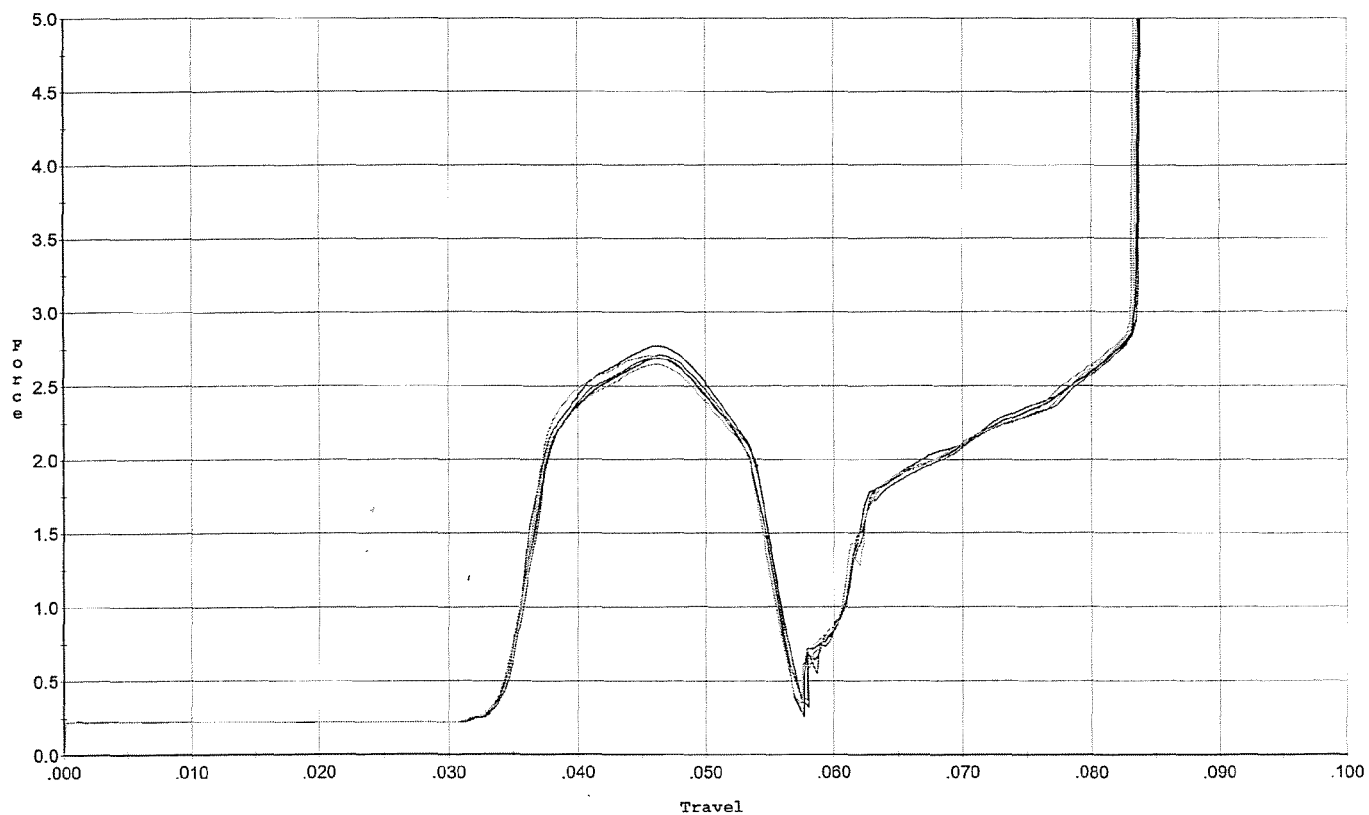


| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.316      | 0.053             | 0.031           | 0.032      | 0.082             |           | Set Trigger |
| 2 | 4.291      | 0.052             | 0.031           | 0.032      | 0.079             |           | Set Trigger |
| 3 | 4.341      | 0.051             | 0.031           | 0.032      | 0.080             |           | Set Trigger |
| 4 | 4.291      | 0.052             | 0.031           | 0.032      | 0.080             |           | Set Trigger |
| 5 | 4.299      | 0.052             | 0.031           | 0.032      | 0.080             |           | Set Trigger |

AVG 4.30

# Trigger Profile [ lbs,inch ]

|                 |                  |                   |                                               |
|-----------------|------------------|-------------------|-----------------------------------------------|
| <b>Profile</b>  | SWS              | <b>Model:</b>     | M/24                                          |
| <b>GunType:</b> | Rifle            | <b>Serial No:</b> | Form #F005                                    |
| <b>Make:</b>    | Remington        | <b>Trigger:</b>   | reset to 2.5 lbs. +/- .50 lbs. for final test |
| <b>Note:</b>    | R. Putch 7/10/08 |                   |                                               |



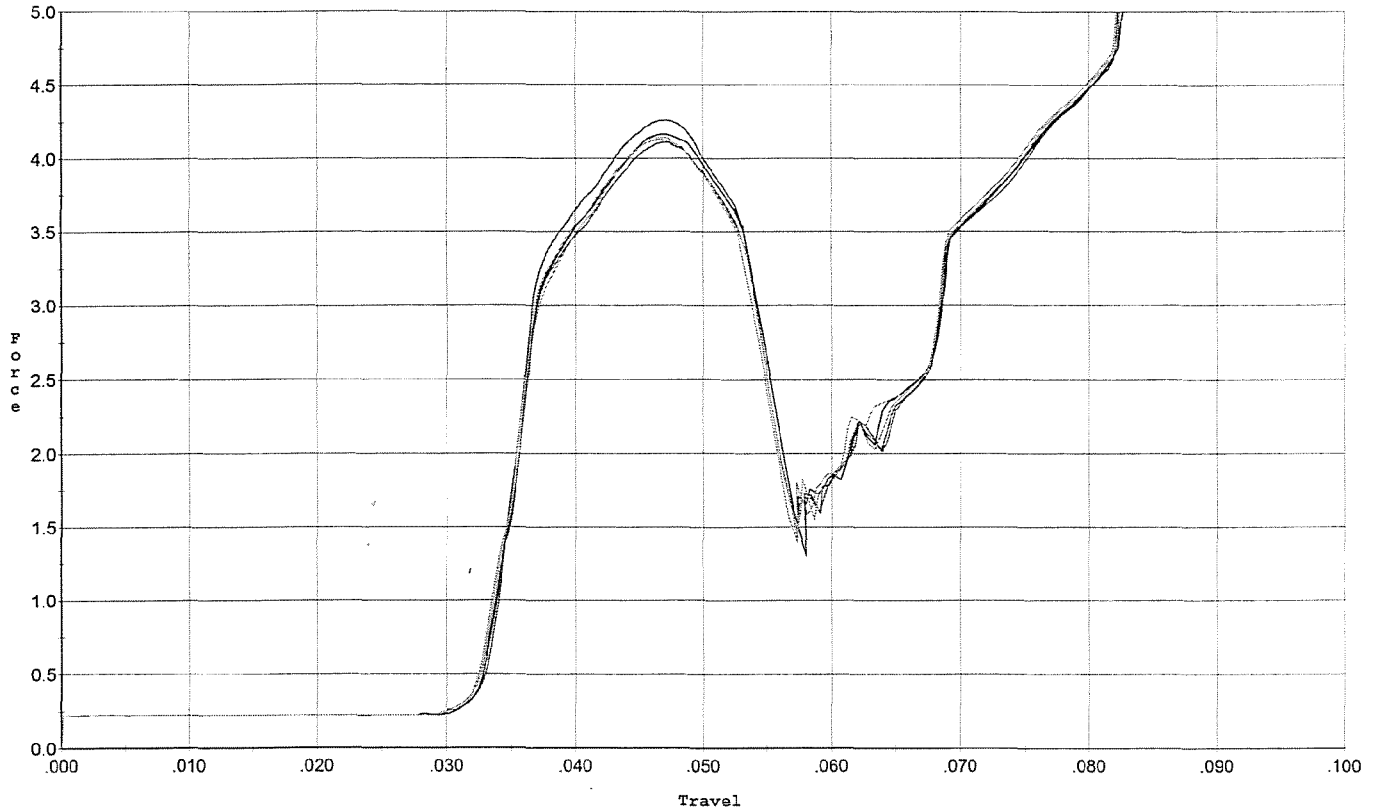
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.768      | 0.054             | 0.034           | 0.035      | 0.054             |           | Set Trigger |
| 2 | 2.683      | 0.055             | 0.034           | 0.035      | 0.053             |           | Set Trigger |
| 3 | 2.708      | 0.054             | 0.034           | 0.035      | 0.052             |           | Set Trigger |
| 4 | 2.647      | 0.053             | 0.034           | 0.035      | 0.051             |           | Set Trigger |
| 5 | 2.703      | 0.053             | 0.034           | 0.035      | 0.052             |           | Set Trigger |

Avg 2.70

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/10/08

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.260      | 0.053             | 0.033           | 0.033      | 0.080             |           | Set Trigger |
| 2 | 4.164      | 0.055             | 0.032           | 0.033      | 0.082             |           | Set Trigger |
| 3 | 4.109      | 0.053             | 0.032           | 0.033      | 0.078             |           | Set Trigger |
| 4 | 4.143      | 0.053             | 0.032           | 0.033      | 0.078             |           | Set Trigger |
| 5 | 4.131      | 0.054             | 0.032           | 0.033      | 0.080             |           | Set Trigger |

Avg 4.16