

66765041

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



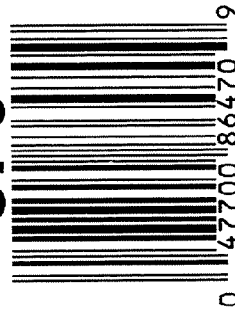
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6765041

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6765041

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	S.P.D.
460	CHECK HEADSPACE		7-15-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RT
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-16-08	RT
475	DRILL AND TAP SIGHT HOLES	JUL 21 2008	7-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B.H.	7-21-08	B.H.
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-28-08	ce
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	BSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	BSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	BSN
	D) OIL FIRING PIN ASSEMBLY		7-31-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

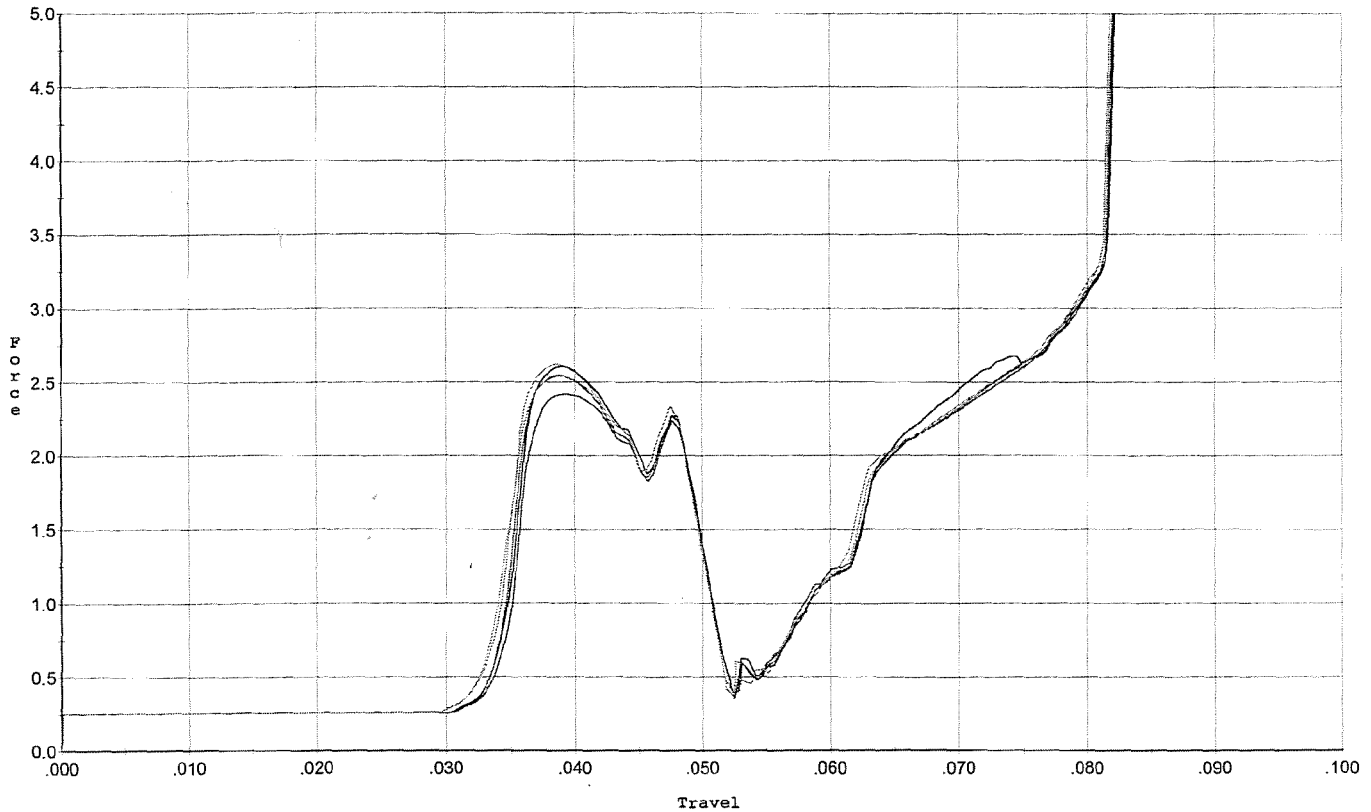
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	8-20	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-20	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8-20	TL
	J) ASSEMBLE STOCK		7-31-08	PSN
	K) ASSEMBLE SWIVEL STUDS		9-3-08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-1-08	TRW
	MALFUNCTION <i>OH BAC</i> <i>creep in trigger</i>	CORRECTION OK	8-8-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-1-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-3-08	PSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>265</u> <u>267</u> <u>268</u> <u>268</u> <u>269</u>	8-4-08	PSN
	C) FUNCTION		9-03-08	PSN
690	PACK		9-3-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



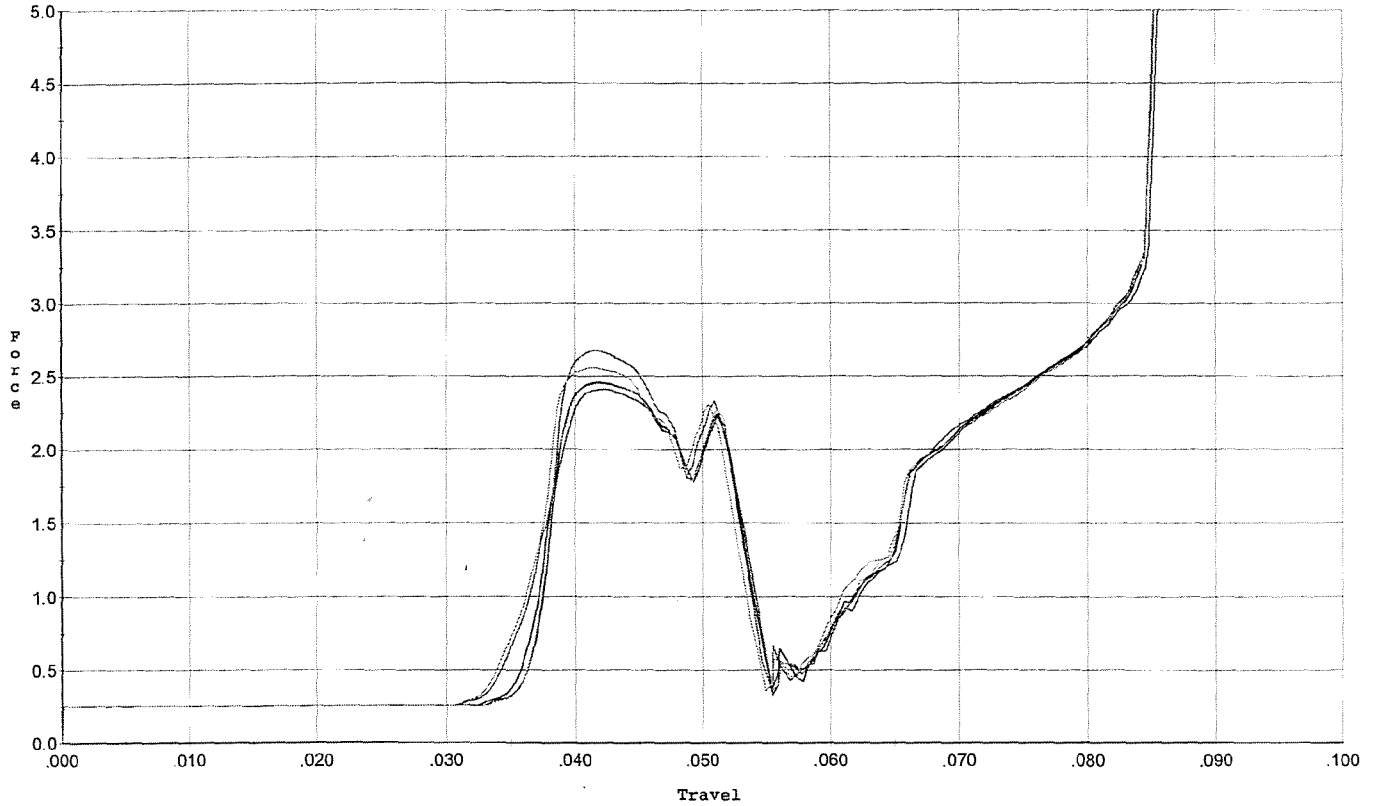
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.050	0.033	0.037	0.041		Set Trigger
2	2.608	0.049	0.033	0.037	0.043		Set Trigger
3	2.541	0.049	0.033	0.036	0.042		Set Trigger
4	2.621	0.050	0.032	0.036	0.044		Set Trigger
5	2.547	0.050	0.032	0.036	0.044		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



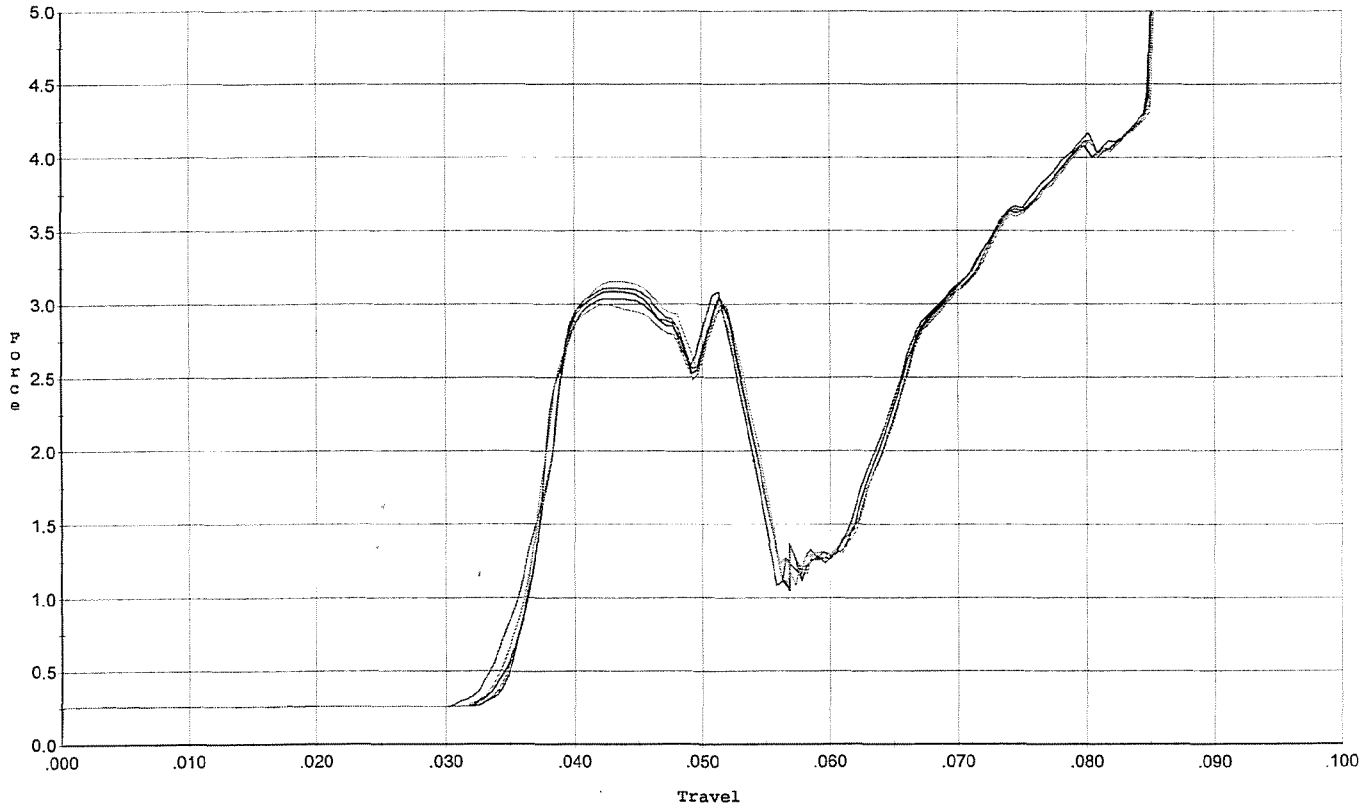
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.409	0.054	0.036	0.038	0.044		Set Trigger
2	2.459	0.052	0.035	0.038	0.043		Set Trigger
3	2.676	0.052	0.034	0.038	0.046		Set Trigger
4	2.447	0.053	0.036	0.038	0.044		Set Trigger
5	2.558	0.051	0.033	0.038	0.045		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



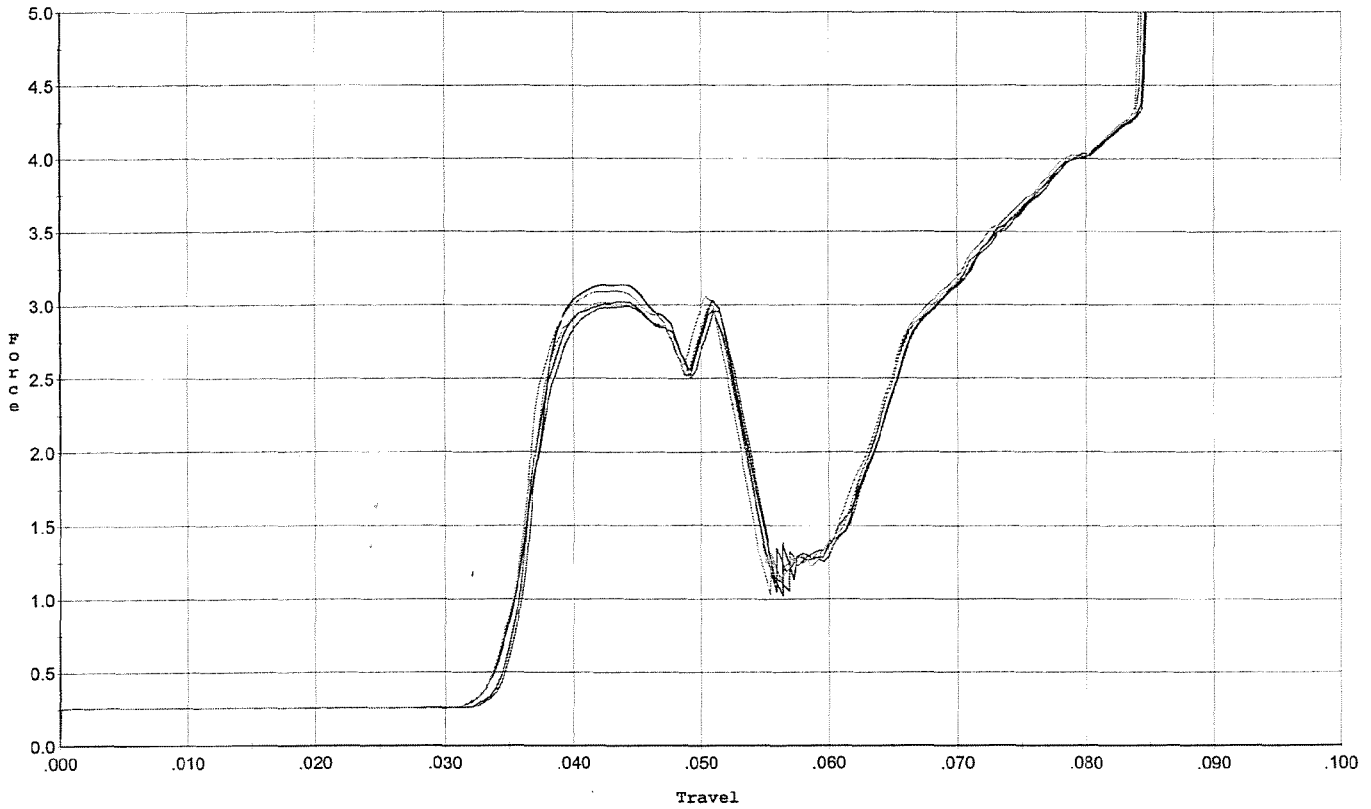
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.054	0.034	0.036	0.058		Set Trigger
2	3.086	0.052	0.034	0.037	0.055		Set Trigger
3	3.109	0.052	0.033	0.036	0.057		Set Trigger
4	3.159	0.054	0.034	0.036	0.060		Set Trigger
5	2.999	0.055	0.034	0.036	0.059		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



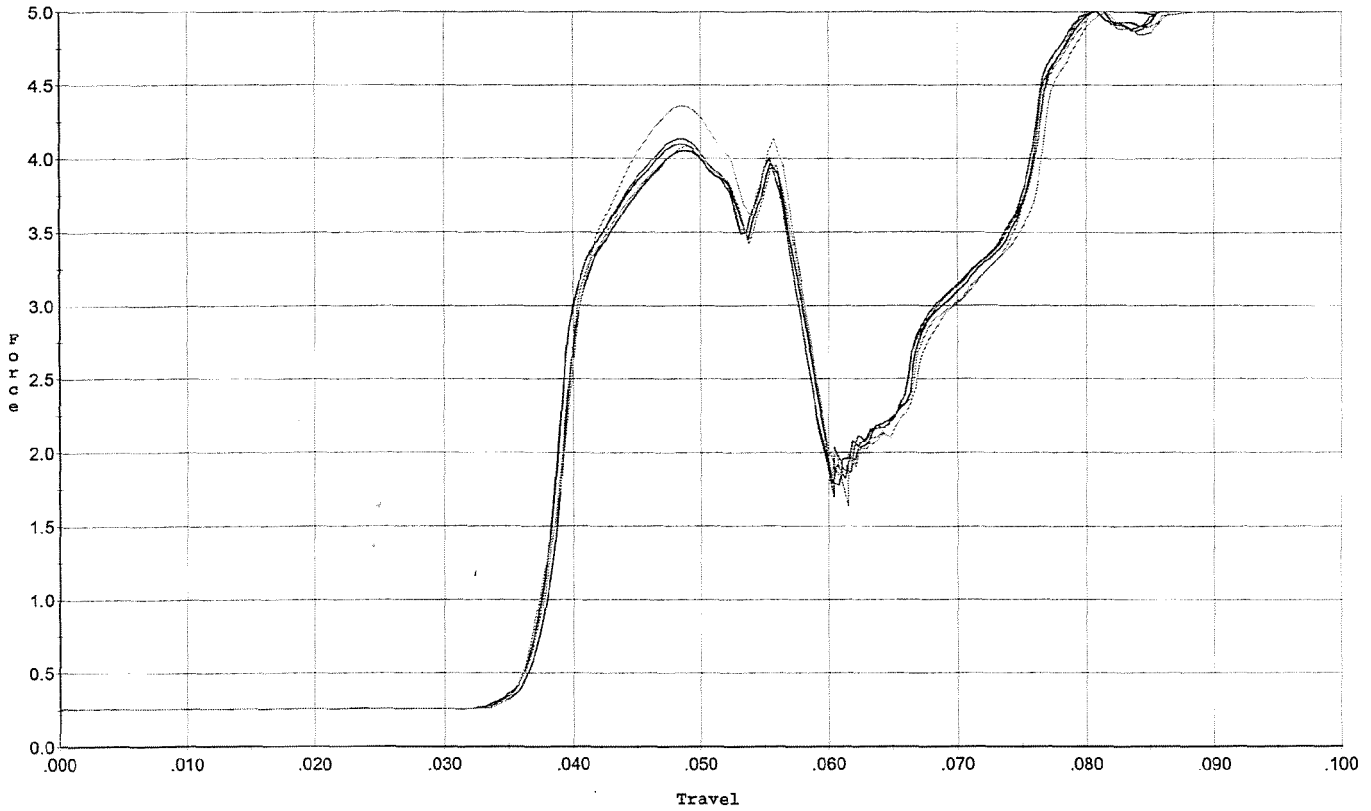
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.021	0.053	0.034	0.036	0.058		Set Trigger
2	3.139	0.053	0.033	0.036	0.059		Set Trigger
3	2.989	0.054	0.034	0.036	0.058		Set Trigger
4	3.022	0.053	0.033	0.036	0.059		Set Trigger
5	3.096	0.052	0.033	0.036	0.058		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



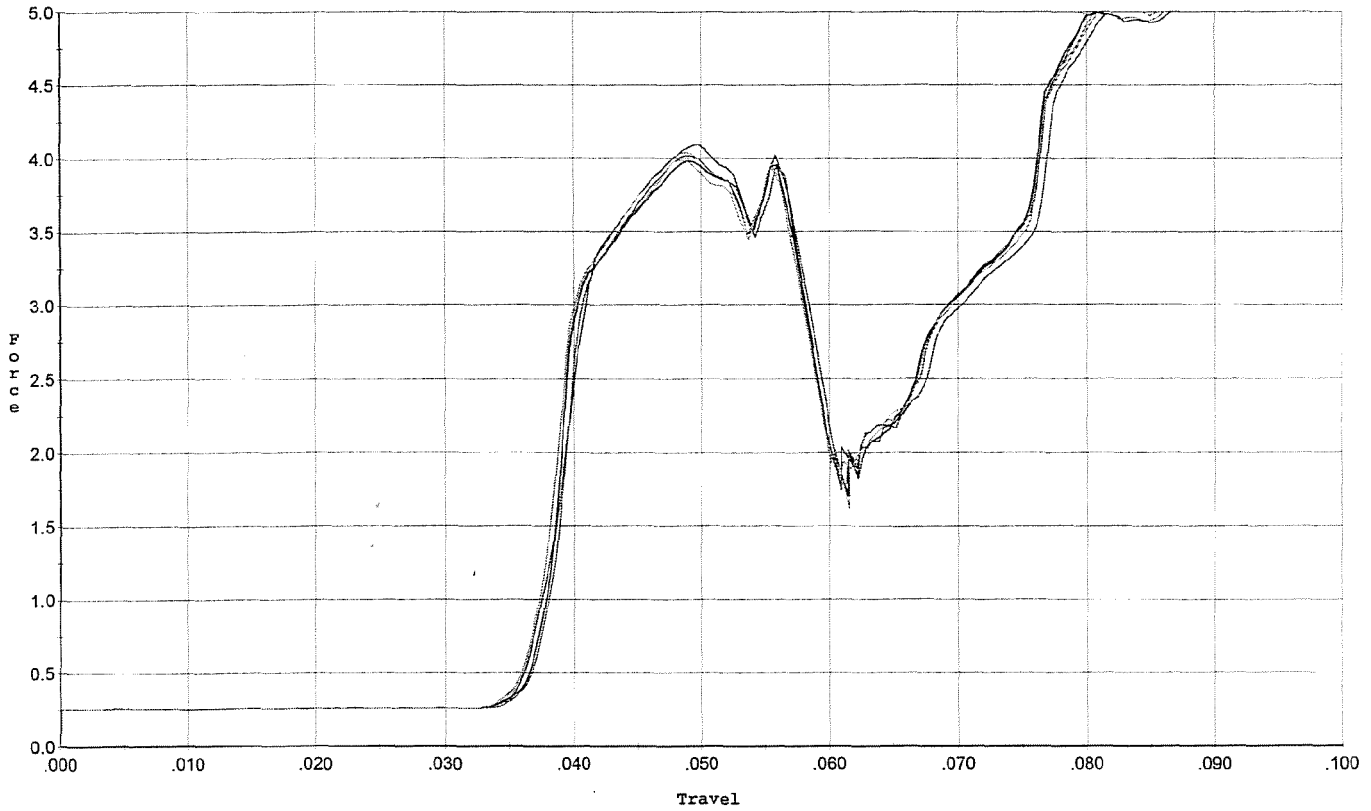
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.056	0.036	0.036	0.081		Set Trigger
2	4.053	0.058	0.036	0.036	0.082		Set Trigger
3	4.133	0.056	0.036	0.036	0.081		Set Trigger
4	4.355	0.056	0.036	0.036	0.084		Set Trigger
5	4.082	0.057	0.036	0.036	0.082		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



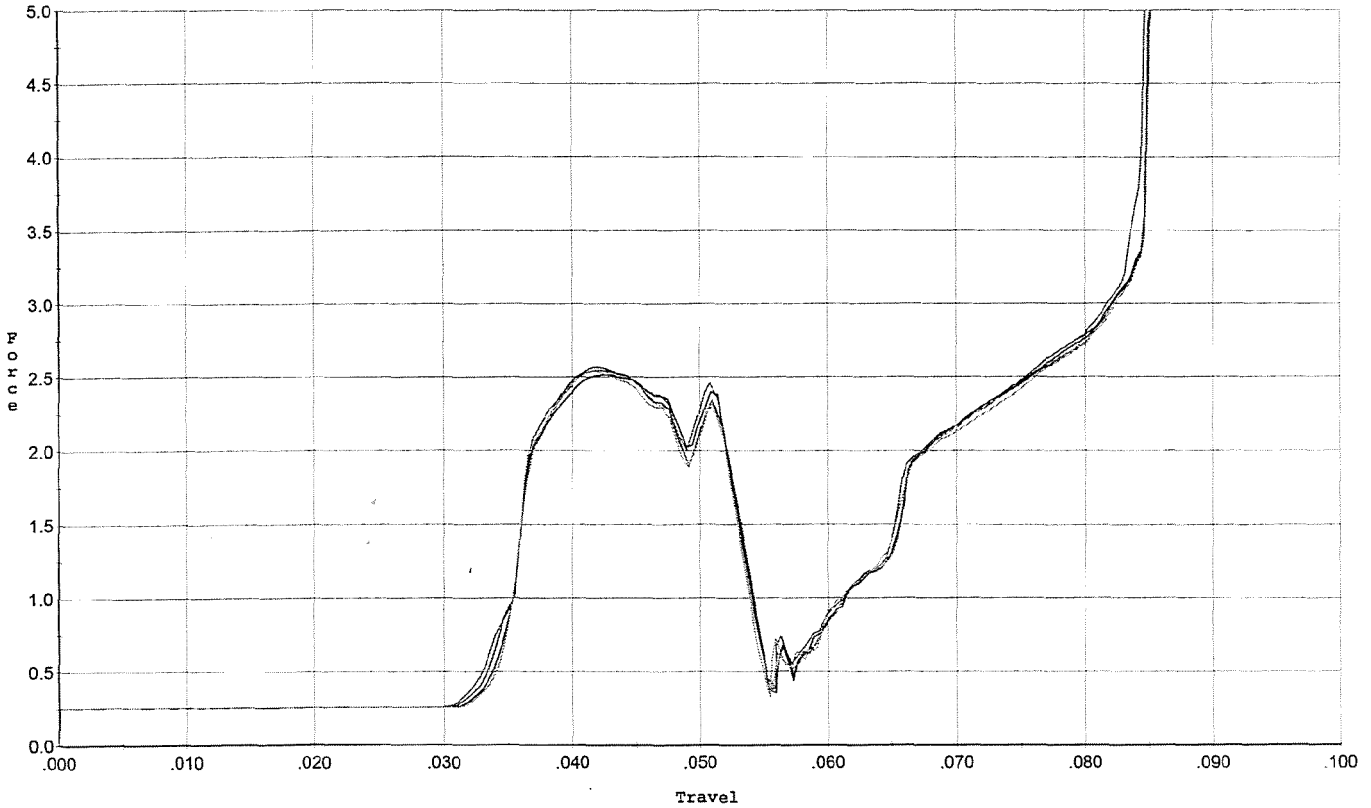
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.057	0.036	0.036	0.081		Set Trigger
2	3.985	0.057	0.036	0.036	0.081		Set Trigger
3	4.019	0.058	0.037	0.036	0.083		Set Trigger
4	3.989	0.058	0.036	0.036	0.082		Set Trigger
5	4.039	0.058	0.036	0.036	0.083		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



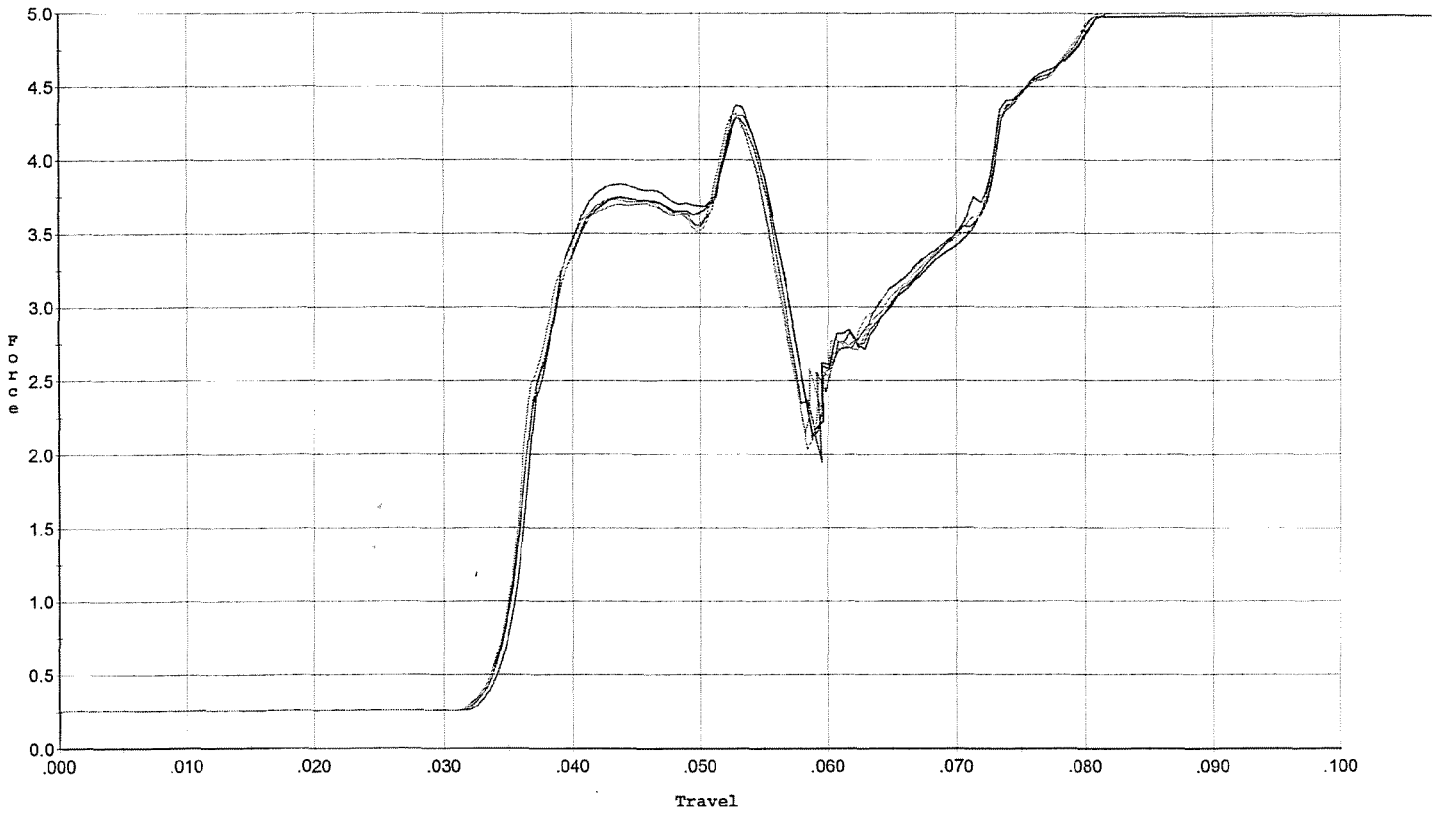
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.052	0.033	0.037	0.048		Set Trigger
2	2.516	0.051	0.034	0.037	0.048		Set Trigger
3	2.545	0.053	0.033	0.036	0.051		Set Trigger
4	2.539	0.052	0.034	0.037	0.048		Set Trigger
5	2.541	0.052	0.034	0.037	0.048		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.372	0.057	0.034	0.033	0.086		Set Trigger
2	4.301	0.057	0.033	0.033	0.086		Set Trigger
3	4.303	0.055	0.034	0.033	0.083		Set Trigger
4	4.293	0.056	0.033	0.033	0.083		Set Trigger
5	4.319	0.055	0.033	0.034	0.081		Set Trigger

Avg 4.31