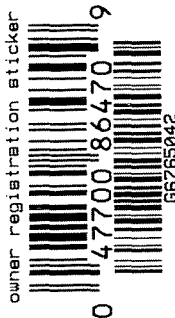


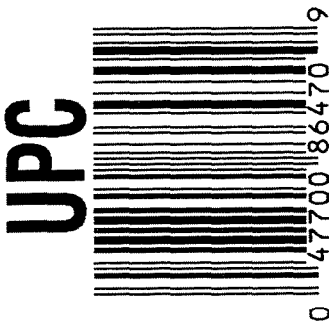
G676 50 42

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6765042



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6765042

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSH
430	ASSEMBLE TO STOCK		7-15-08	JP
440	PROOF		7-15-08	A.P.D.
460	CHECK HEADSPACE		7-15-08	A.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RJC
472	SERIALIZE BOLT HANDLE		7-16-08	RJC
475	DRILL AND TAP SIGHT HOLES		7-19-08	JP
480	MAGNAFLUX BBL ACTION		7/25/08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		7/31	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-5-08	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

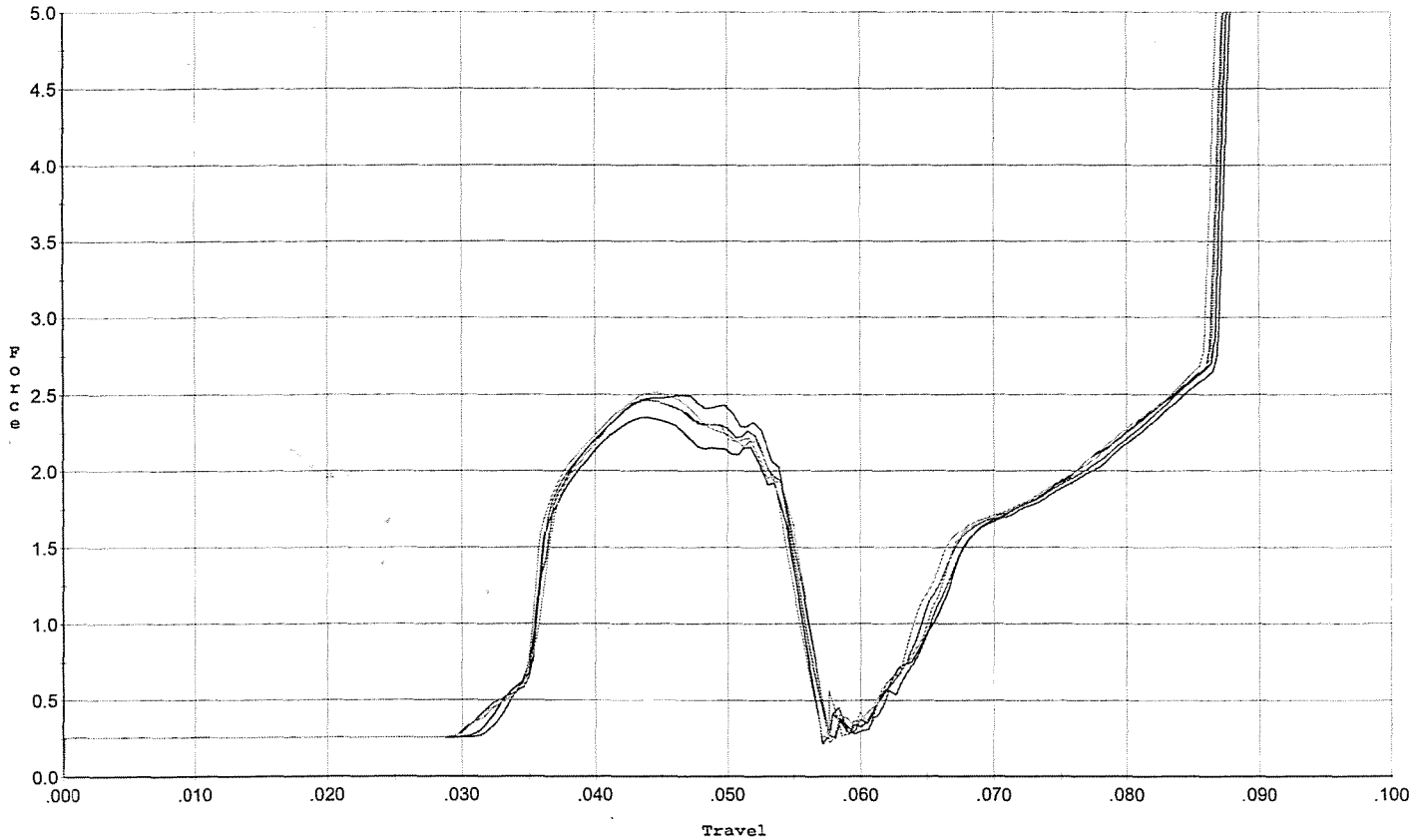
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4 LBS.</u> <u>4 LBS.</u> <u>4 LBS.</u>	8-13-08	J.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6 LBS.</u> <u>6 LBS.</u> <u>6 LBS.</u>	8-13-08	J.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	8-13-08	J.P.D.
	J) ASSEMBLE STOCK		8-5-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-13-08	J.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-13-08	J.P.D.
	M) IRON SIGHT ALIGNMENT		8-13-08	J.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-13-08	J.P.D.
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	8-6-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-6-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-13-08	J.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.90</u> <u>2.93</u> <u>2.80</u> <u>2.71</u>	8-7-08	TRW
	C) FUNCTION		8-13-08	J.P.D.
690	PACK		8-27-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



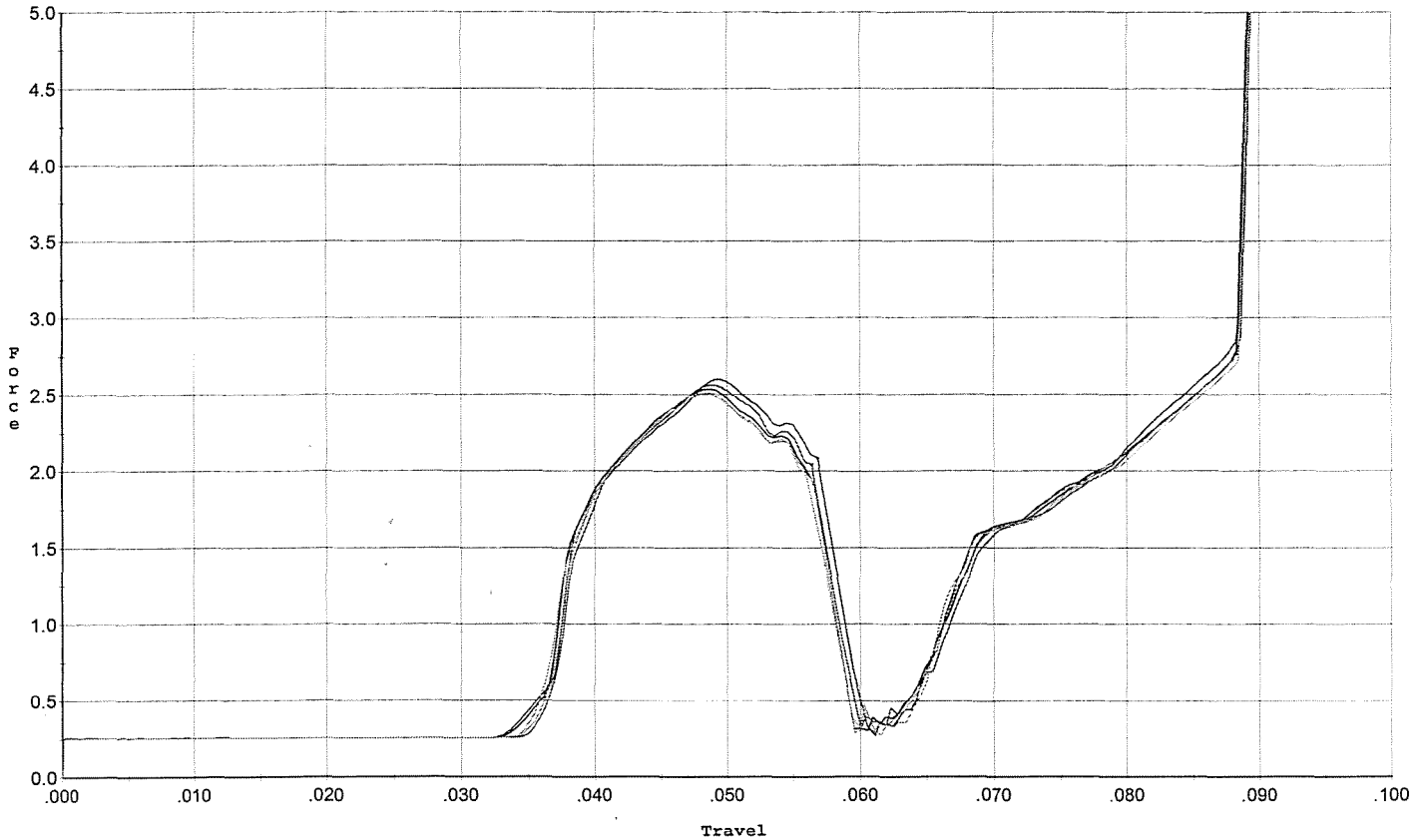
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.056	0.033	0.037	0.054		Set Trigger
2	2.352	0.055	0.033	0.038	0.050		Set Trigger
3	2.463	0.054	0.035	0.037	0.052		Set Trigger
4	2.514	0.055	0.035	0.037	0.053		Set Trigger
5	2.461	0.054	0.035	0.037	0.051		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



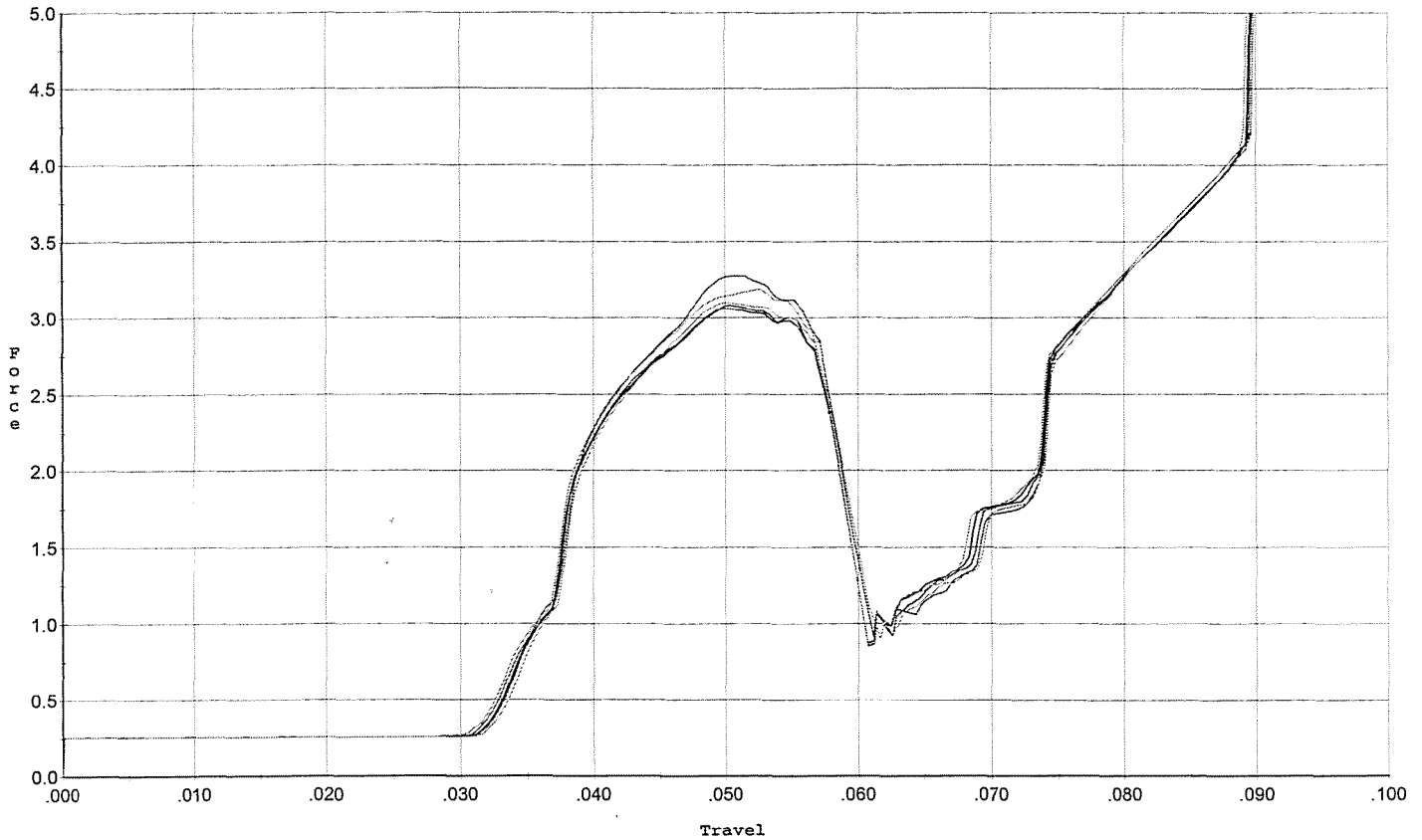
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.057	0.037	0.038	0.054		Set Trigger
2	2.536	0.057	0.037	0.038	0.053		Set Trigger
3	2.561	0.056	0.036	0.038	0.052		Set Trigger
4	2.508	0.057	0.035	0.038	0.053		Set Trigger
5	2.511	0.057	0.036	0.038	0.052		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



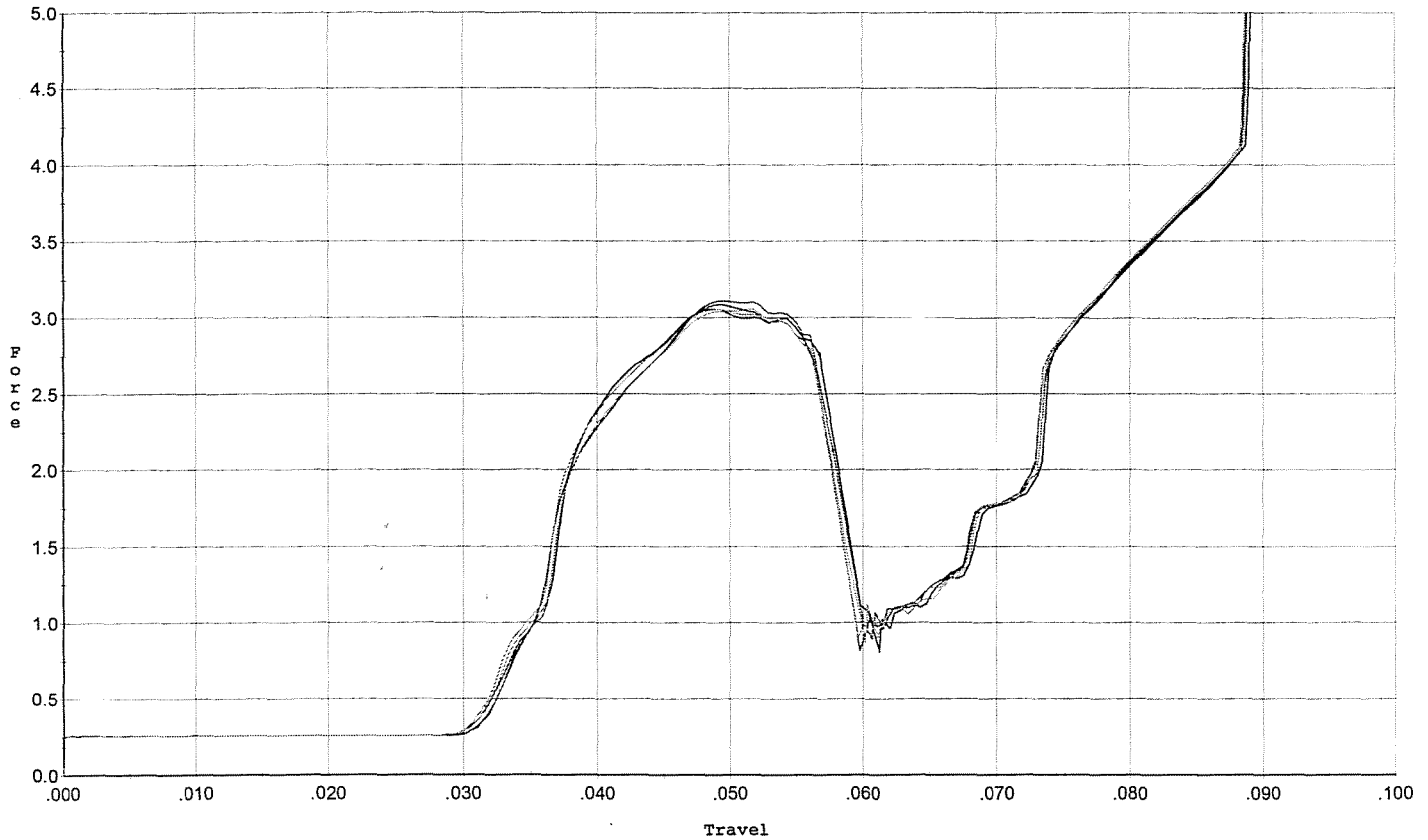
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.058	0.033	0.036	0.068		Set Trigger
2	3.062	0.058	0.033	0.036	0.068		Set Trigger
3	3.275	0.057	0.033	0.036	0.070		Set Trigger
4	3.100	0.057	0.033	0.036	0.067		Set Trigger
5	3.189	0.058	0.032	0.036	0.070		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



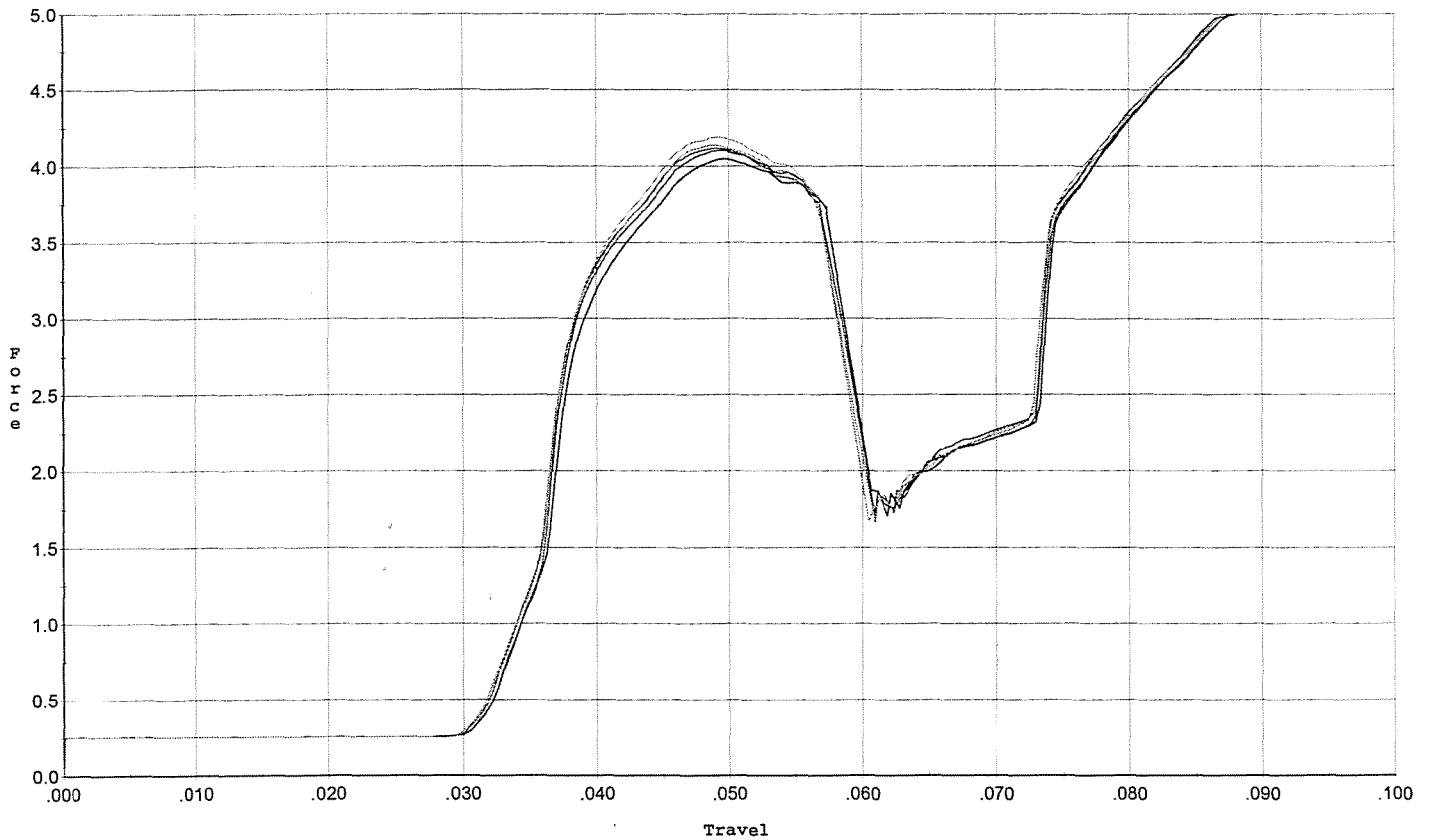
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.090	0.056	0.032	0.036	0.067		Set Trigger
2	3.058	0.057	0.032	0.036	0.069		Set Trigger
3	3.113	0.058	0.032	0.036	0.069		Set Trigger
4	3.045	0.056	0.032	0.036	0.067		Set Trigger
5	3.059	0.056	0.032	0.036	0.068		Set Trigger

Arg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



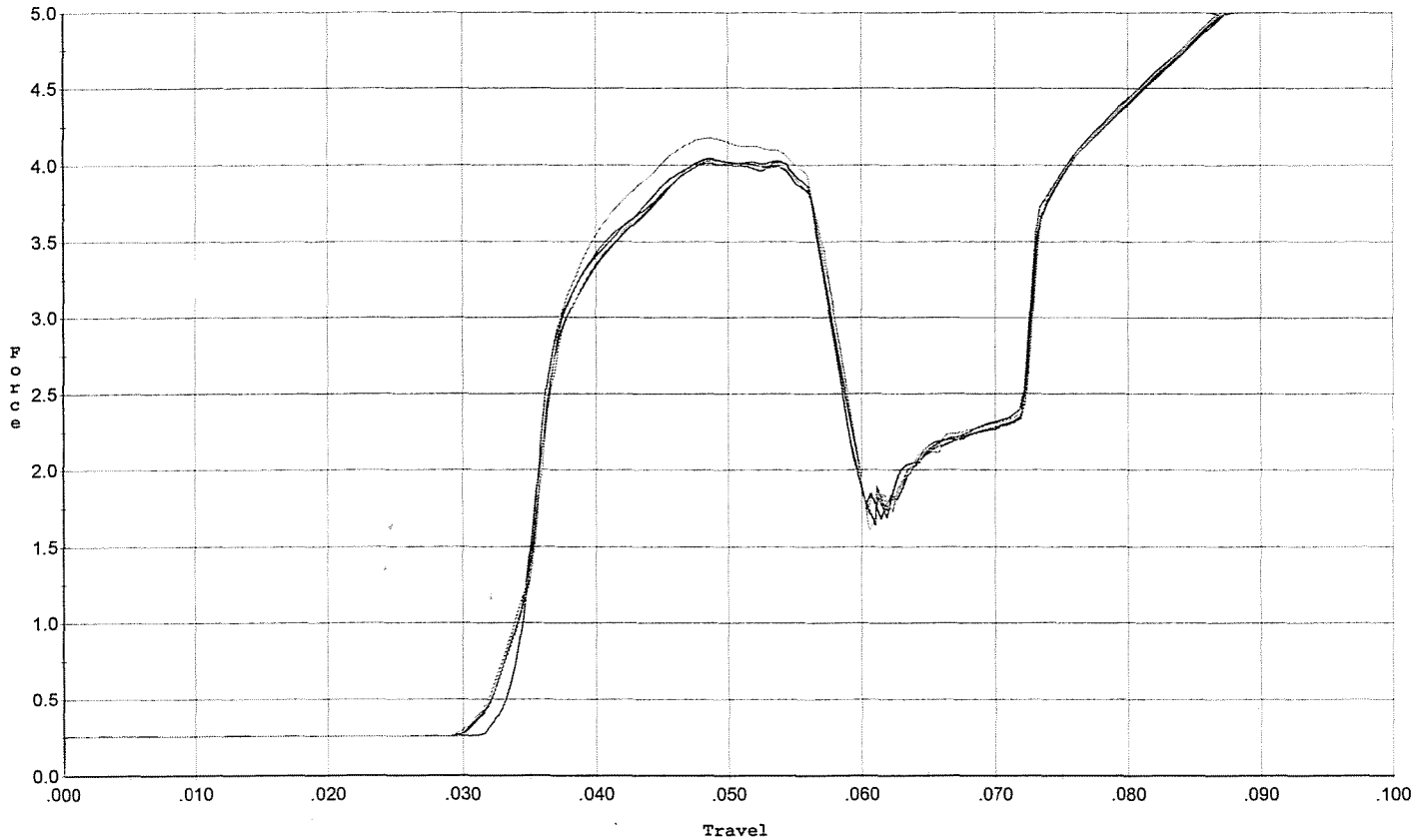
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.058	0.032	0.034	0.094		Set Trigger
2	4.049	0.057	0.032	0.034	0.091		Set Trigger
3	4.116	0.057	0.032	0.034	0.091		Set Trigger
4	4.192	0.057	0.032	0.035	0.092		Set Trigger
5	4.137	0.057	0.031	0.034	0.092		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



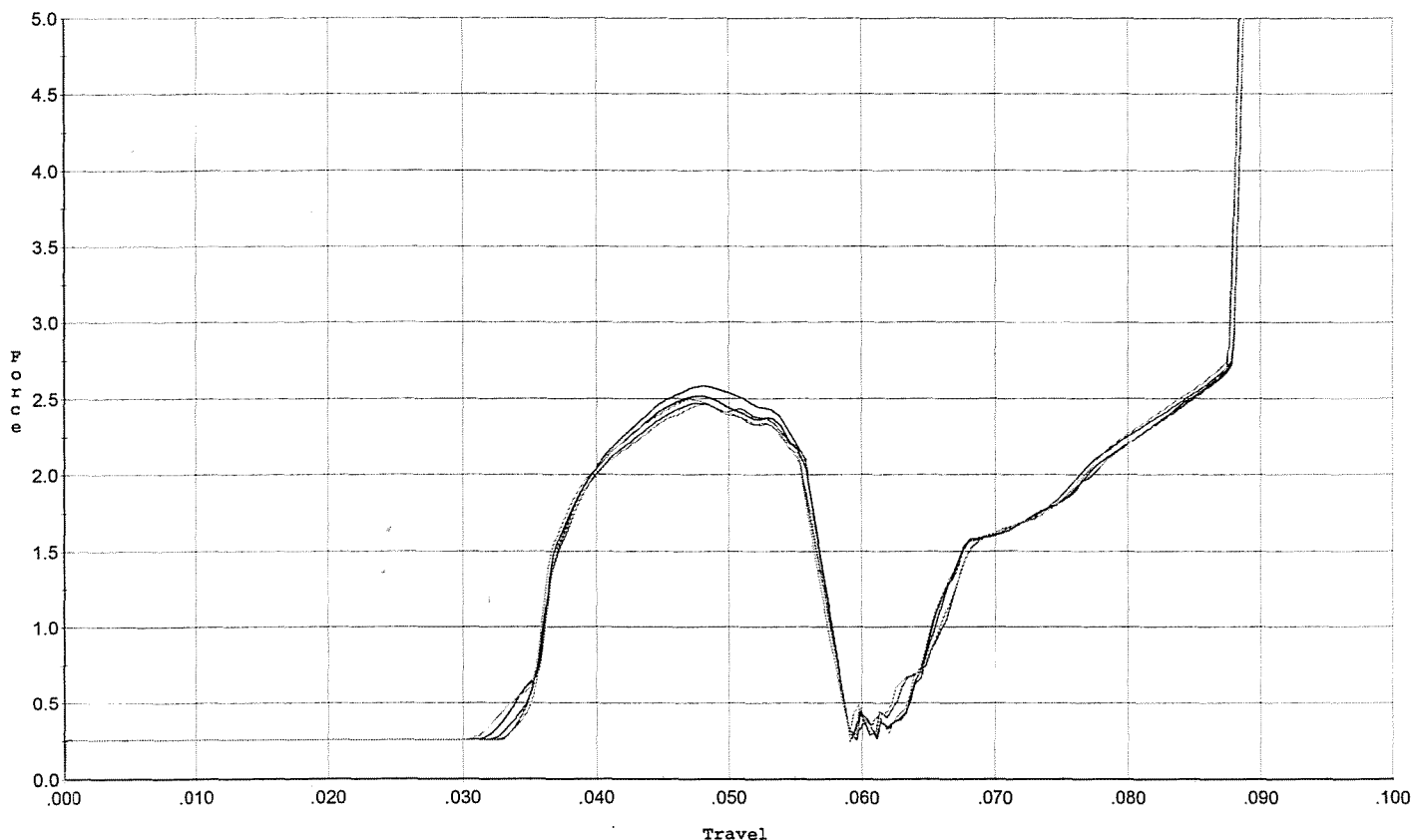
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.056	0.033	0.034	0.090		Set Trigger
2	4.040	0.056	0.032	0.034	0.090		Set Trigger
3	4.029	0.056	0.032	0.034	0.090		Set Trigger
4	4.031	0.057	0.032	0.034	0.092		Set Trigger
5	4.177	0.058	0.032	0.034	0.096		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



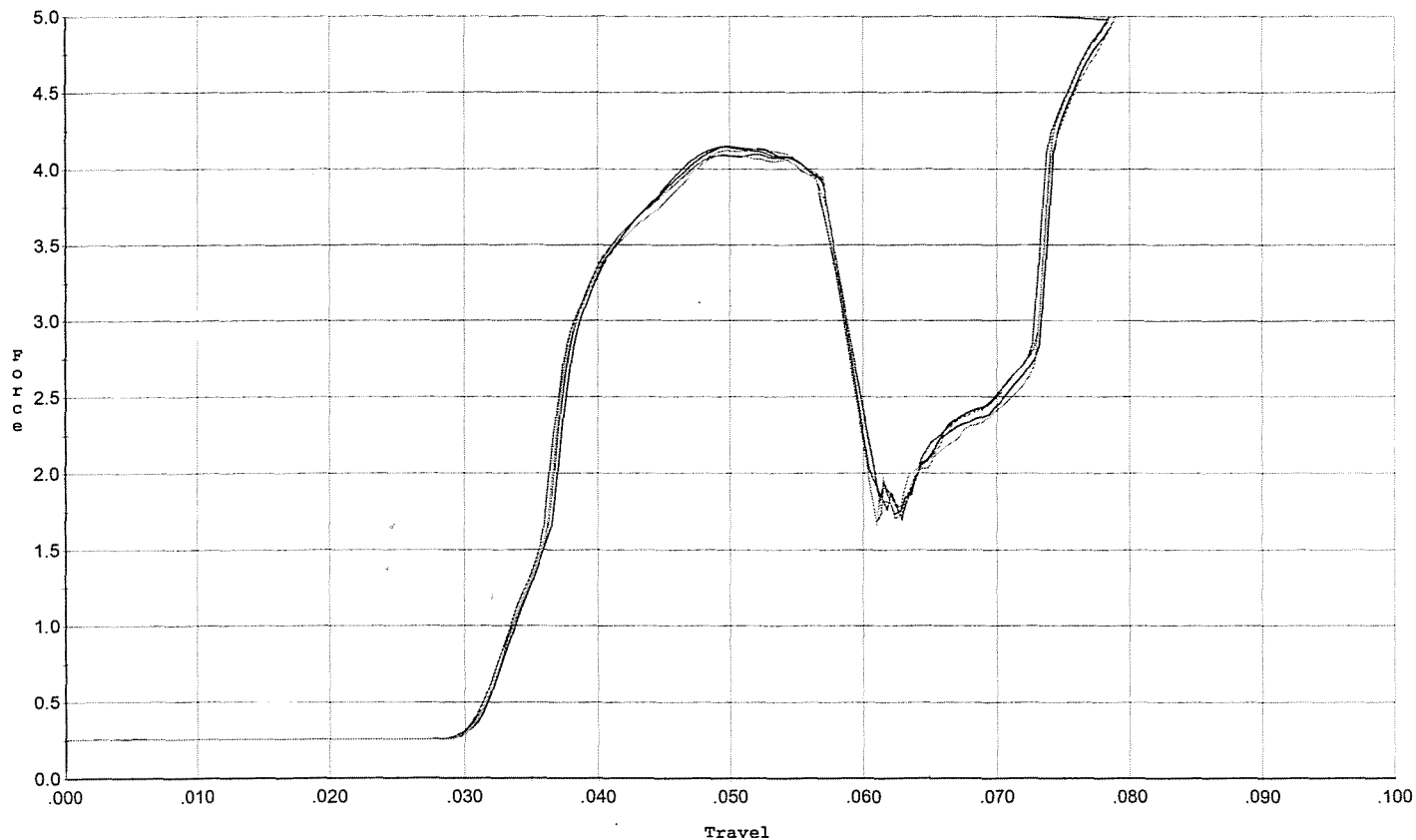
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.056	0.035	0.037	0.055		Set Trigger
2	2.517	0.056	0.034	0.037	0.055		Set Trigger
3	2.469	0.057	0.034	0.037	0.055		Set Trigger
4	2.493	0.055	0.035	0.037	0.054		Set Trigger
5	2.463	0.056	0.035	0.037	0.054		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.057	0.031	0.034	0.094		Set Trigger
2	4.150	0.057	0.031	0.034	0.093		Set Trigger
3	4.093	0.058	0.031	0.034	0.095		Set Trigger
4	4.094	0.057	0.031	0.034	0.093		Set Trigger
5	4.135	0.057	0.031	0.034	0.093		Set Trigger

AVG 4.12