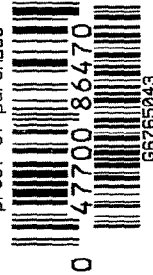


6676 5043

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

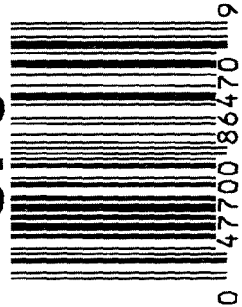
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765043

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66765043

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		7-10-08	RP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		7/1/08	(RP)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-21	cm
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-23-08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7</u> <u>7</u>	7-30	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>6</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	7-30	TC
	J) ASSEMBLE STOCK		7/23/08	APD
	K) ASSEMBLE SWIVEL STUDS		8-1-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		—	
	M) IRON SIGHT ALIGNMENT		—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		—	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-1-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.70</u> <u>2.70</u> <u>2.71</u> <u>2.73</u>	7-30-08	BSW
	C) FUNCTION		8-1-08	RTZ
690	PACK		8/4/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-21-08
TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.87	2.85		2.67	
PULL #2	2.69	2.64		2.68	
PULL #3	2.74	2.66		2.79	
PULL #4	2.72	2.65		2.74	
PULL #5	2.74	2.54		2.70	
TOTAL	1376	1334		1358	
AVERAGE	2.75	2.66		2.71	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.53		
PULL #2	3.40	3.47		
PULL #3	3.42	3.44		
PULL #4	3.42	3.43		
PULL #5	3.39	3.41		
TOTAL	1690	1728		
AVERAGE	3.38	3.45		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.09	4.44		4.39
PULL #2	4.20	4.36		4.38
PULL #3	4.16	4.18		4.30
PULL #4	4.20	4.21		4.26
PULL #5	4.11	4.17		4.43
TOTAL	2076	2136		2176
AVERAGE	4.15	4.27		4.35