

G 676 5055

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

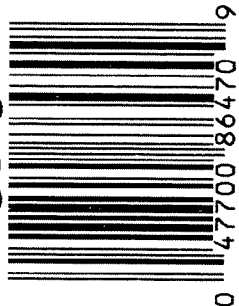
24"

CAPACITY

6

G6765055

UPC



BM FORM

GUN SERIAL #

F004 REV 5/2006

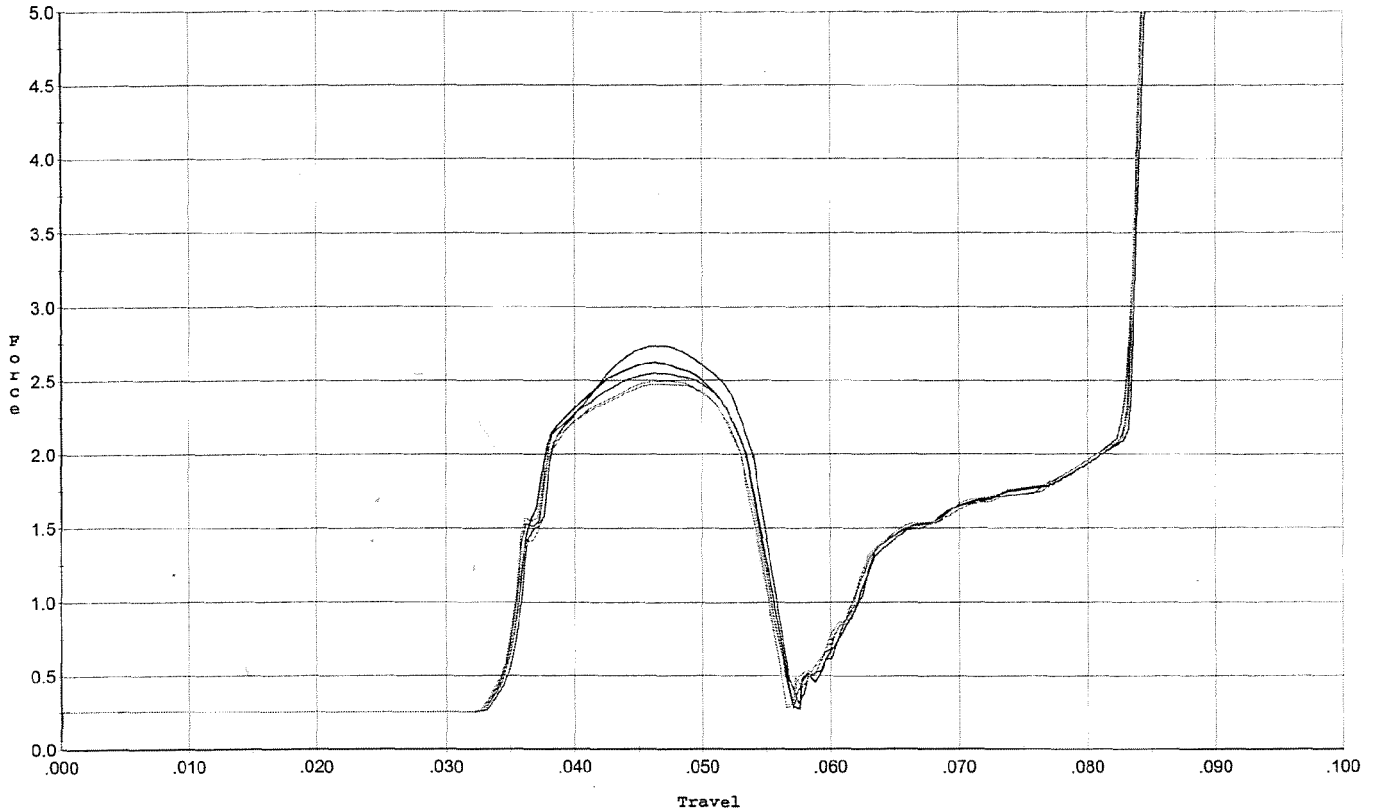
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-1-08	TGE
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>8.0</u> <u>8.0</u> <u>8.0</u>	8-1-08	TGE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-1-08	TGE
	J) ASSEMBLE STOCK		7-28-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-8-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-8-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-8-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.15</u> <u>2.14</u> <u>2.29</u> <u>2.18</u> <u>2.21</u>	8-1-08	BSN
	C) FUNCTION		8-8-08	L.P.D.
690	PACK		8/11/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



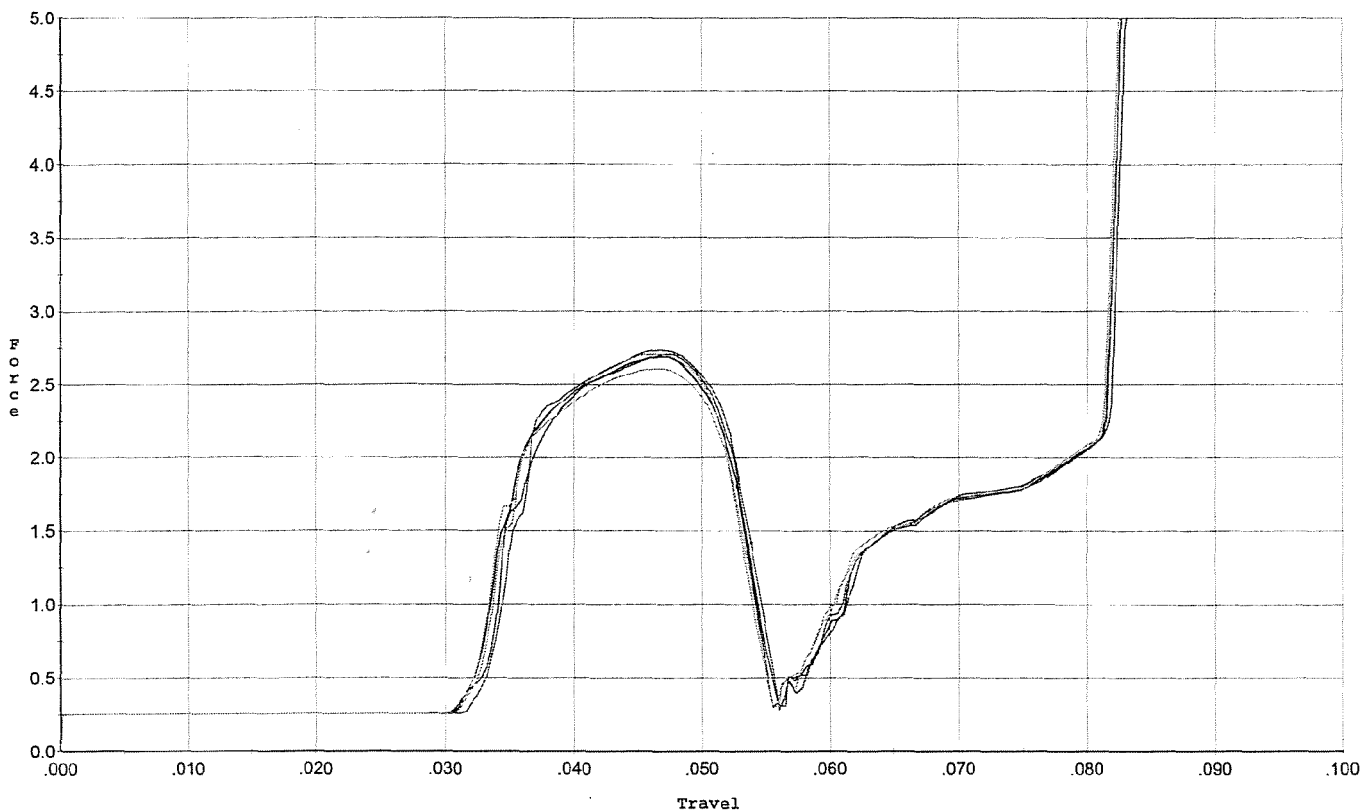
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.737	0.054	0.034	0.036	0.053		Set Trigger
2	2.621	0.055	0.034	0.036	0.054		Set Trigger
3	2.550	0.053	0.033	0.036	0.051		Set Trigger
4	2.477	0.054	0.033	0.036	0.050		Set Trigger
5	2.496	0.054	0.033	0.036	0.051		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



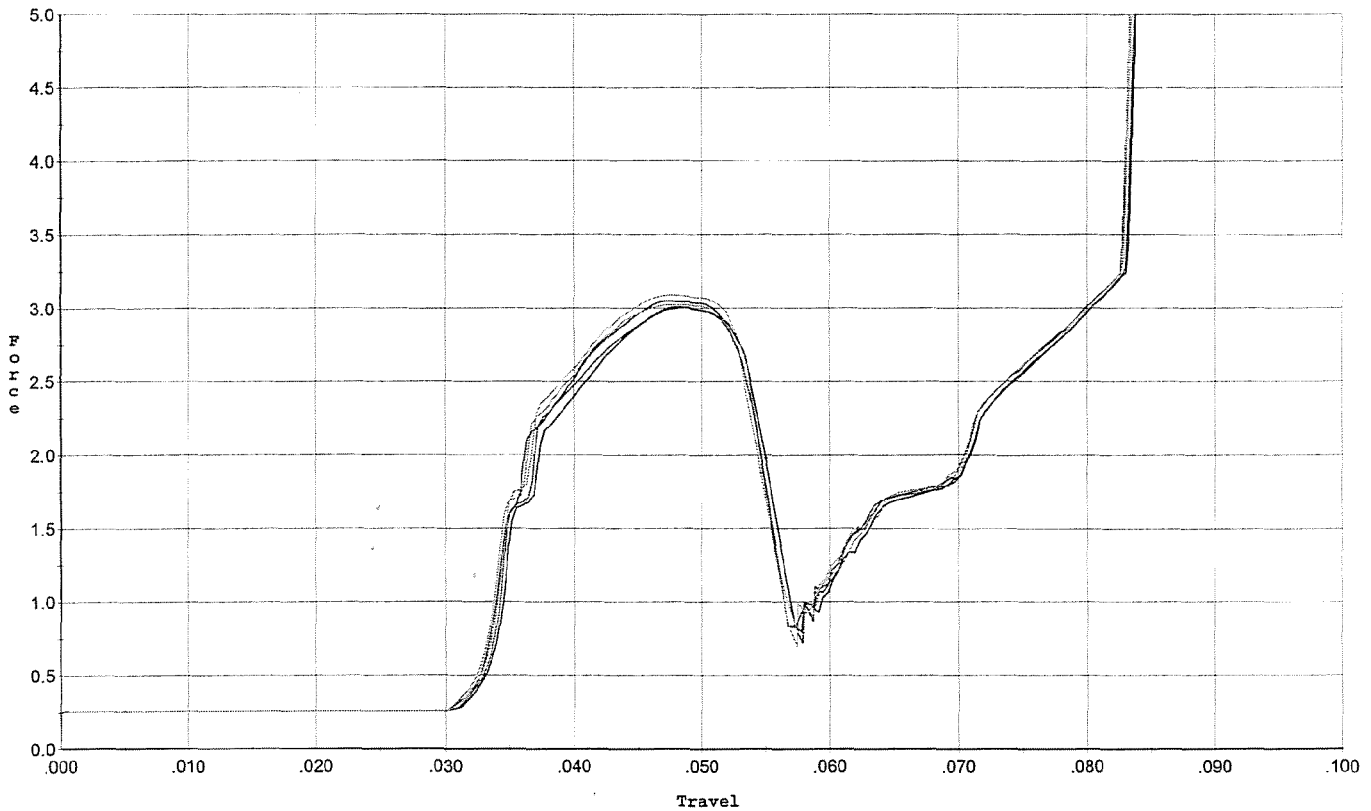
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.709	0.052	0.033	0.035	0.053		Set Trigger
2	2.692	0.053	0.031	0.035	0.055		Set Trigger
3	2.734	0.054	0.032	0.035	0.055		Set Trigger
4	2.710	0.053	0.031	0.034	0.055		Set Trigger
5	2.605	0.052	0.031	0.035	0.052		Set Trigger

AVG 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



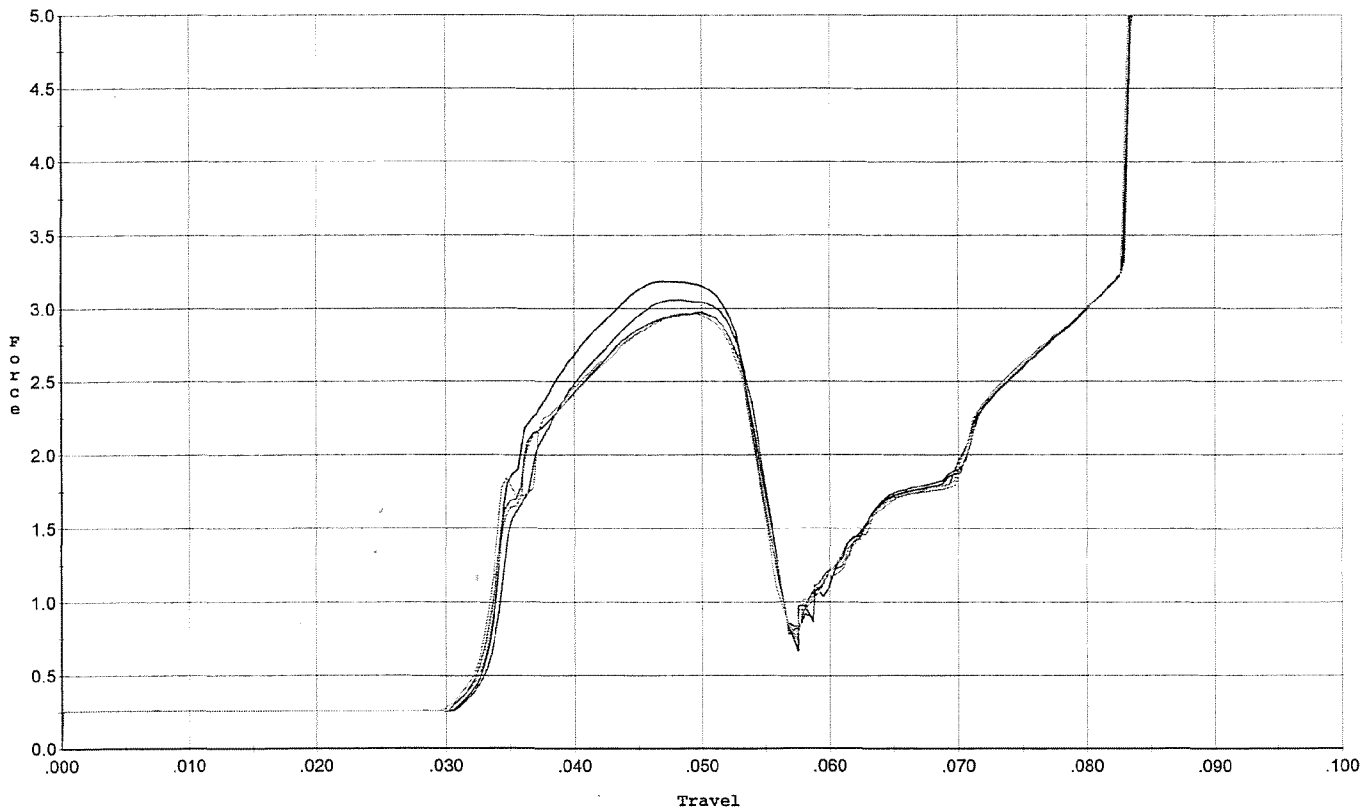
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.054	0.033	0.034	0.062		Set Trigger
2	3.007	0.055	0.033	0.034	0.062		Set Trigger
3	3.009	0.054	0.033	0.034	0.061		Set Trigger
4	3.089	0.054	0.033	0.034	0.063		Set Trigger
5	3.026	0.055	0.032	0.034	0.063		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



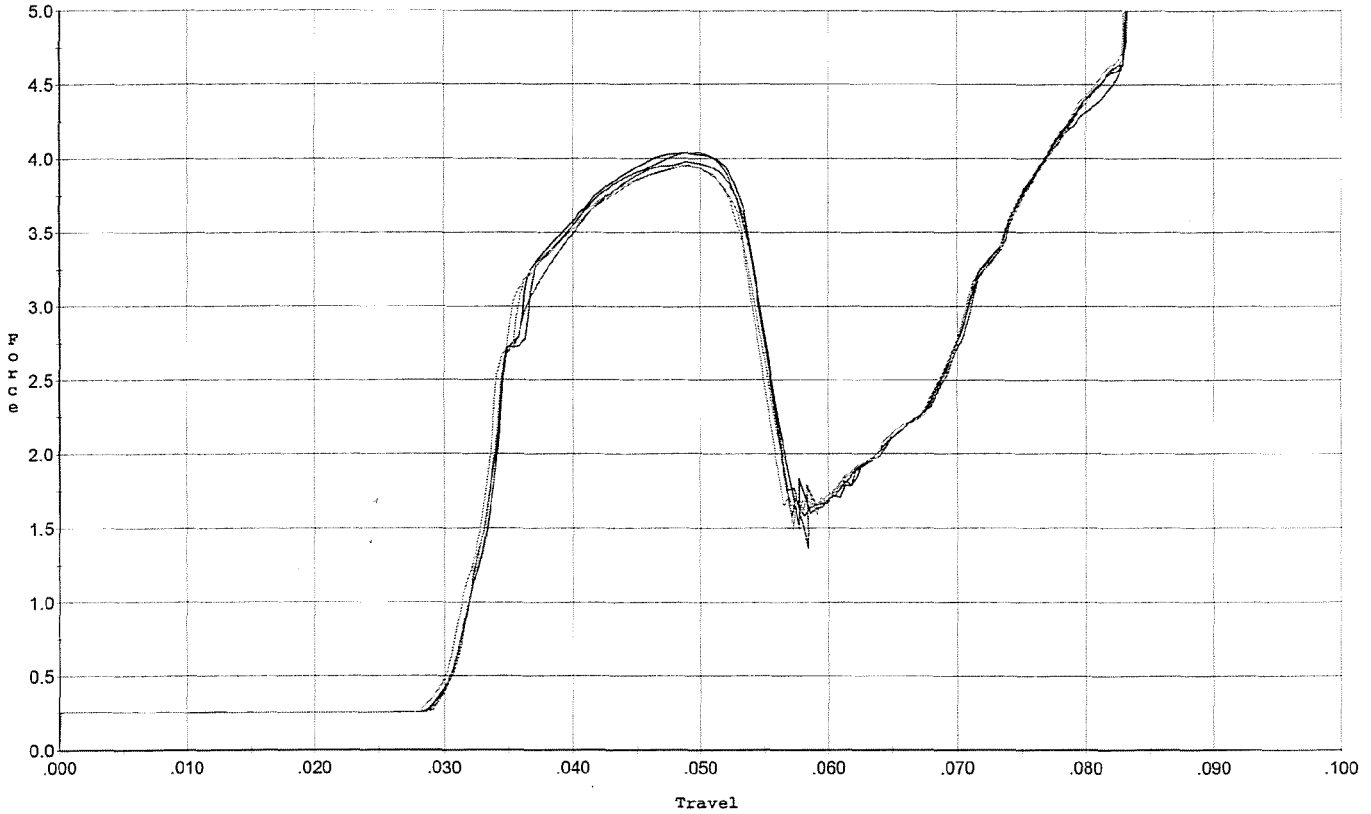
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.054	0.033	0.034	0.061		Set Trigger
2	3.185	0.055	0.033	0.034	0.066		Set Trigger
3	2.974	0.053	0.032	0.034	0.060		Set Trigger
4	2.969	0.053	0.032	0.034	0.060		Set Trigger
5	2.964	0.053	0.033	0.034	0.059		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



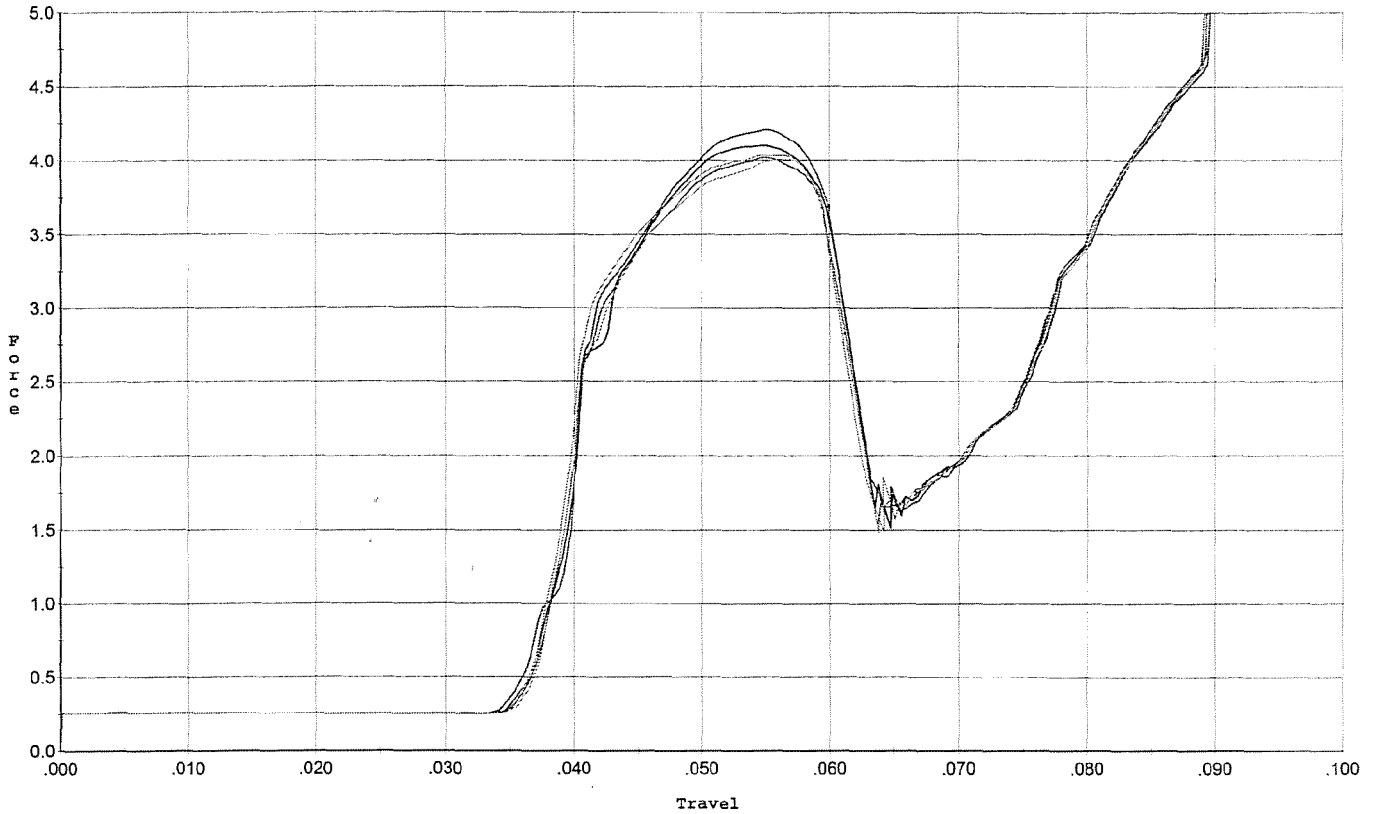
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.041	0.054	0.030	0.032	0.085		Set Trigger
2	4.037	0.053	0.030	0.032	0.085		Set Trigger
3	3.977	0.054	0.030	0.032	0.084		Set Trigger
4	3.949	0.053	0.030	0.032	0.084		Set Trigger
5	3.958	0.055	0.030	0.032	0.086		Set Trigger

AVG 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



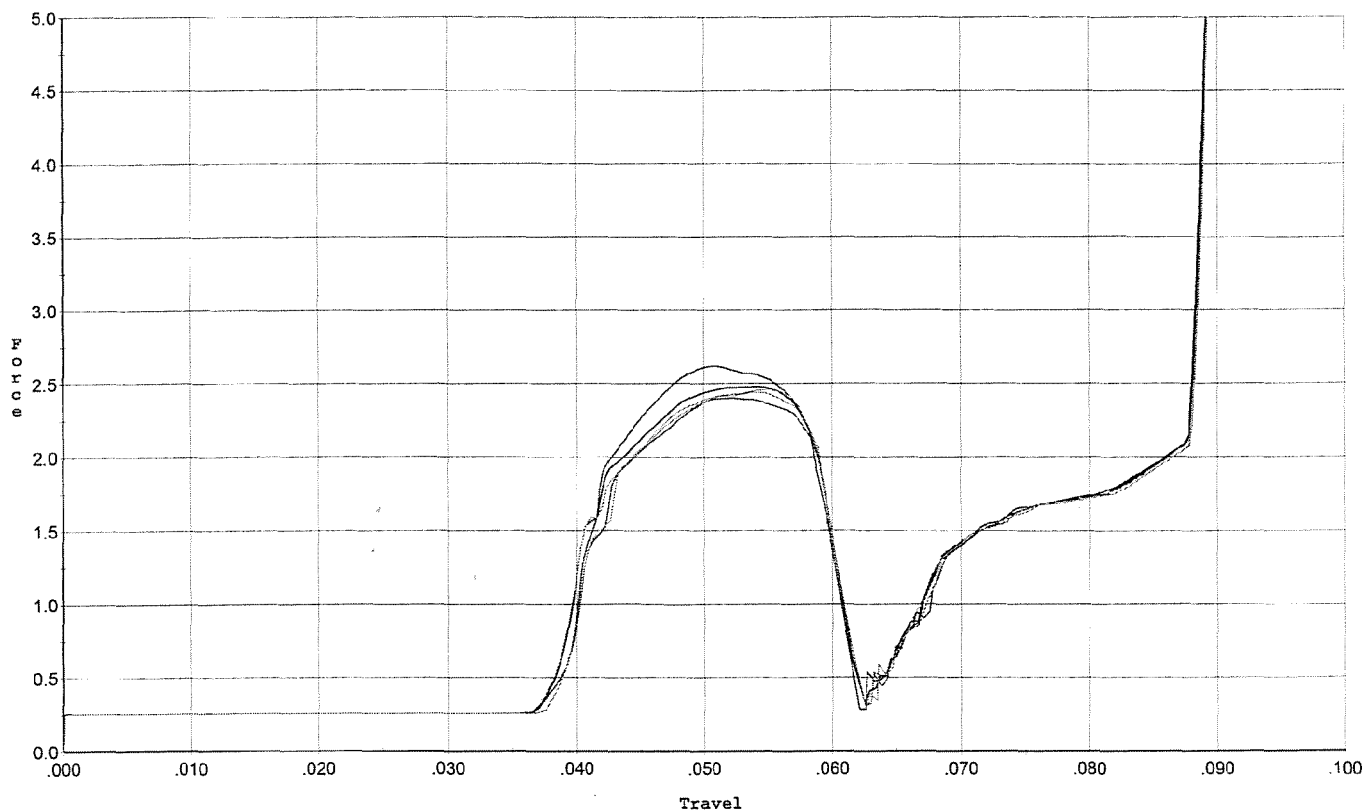
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.060	0.036	0.034	0.091		Set Trigger
2	4.104	0.060	0.037	0.033	0.089		Set Trigger
3	4.020	0.061	0.036	0.033	0.090		Set Trigger
4	4.012	0.061	0.036	0.033	0.089		Set Trigger
5	4.036	0.059	0.036	0.034	0.088		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs.fvor final test



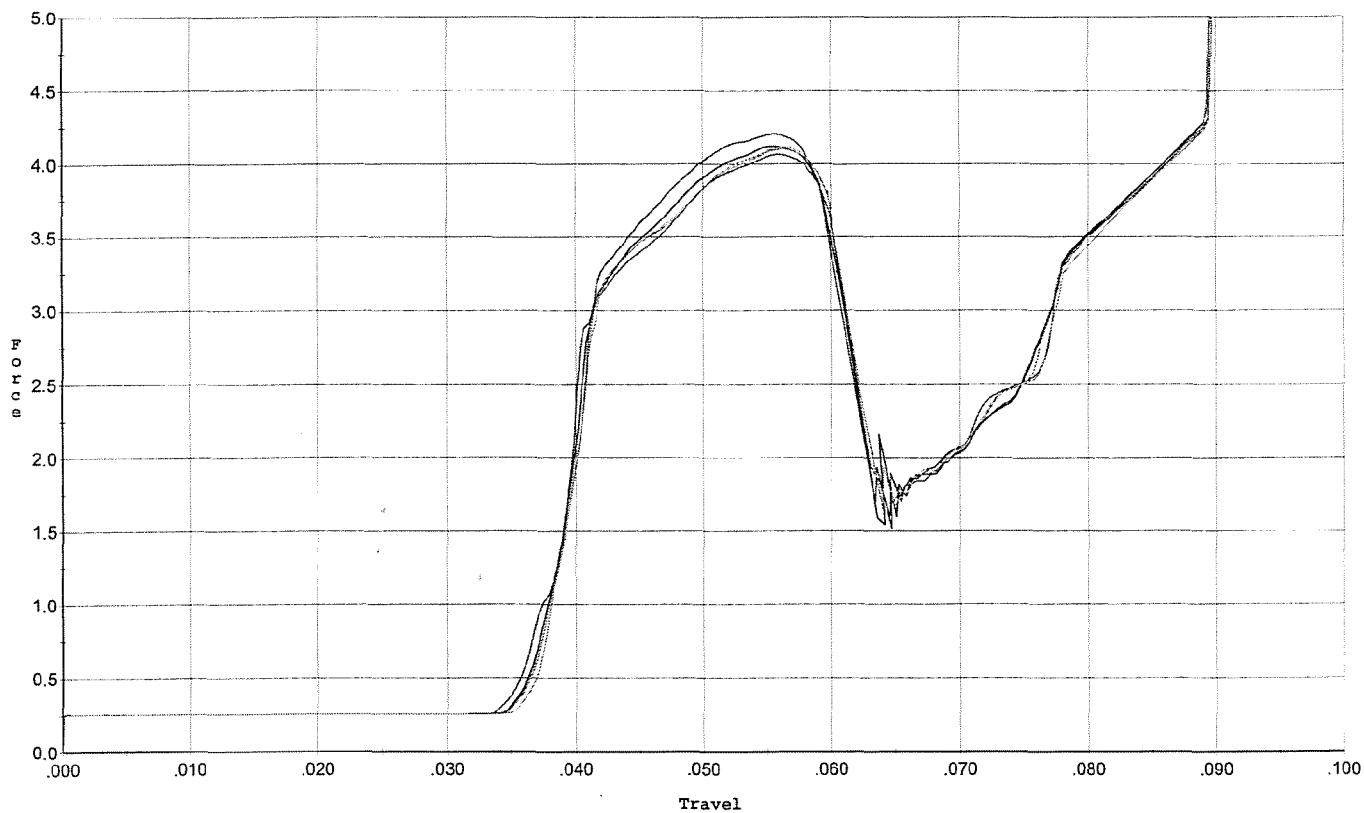
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.060	0.039	0.037	0.056		Set Trigger
2	2.478	0.059	0.037	0.037	0.054		Set Trigger
3	2.400	0.059	0.038	0.037	0.052		Set Trigger
4	2.442	0.059	0.038	0.037	0.052		Set Trigger
5	2.458	0.059	0.038	0.037	0.053		Set Trigger

AVG 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.206	0.059	0.035	0.034	0.091		Set Trigger
2	4.120	0.061	0.036	0.034	0.091		Set Trigger
3	4.066	0.060	0.036	0.034	0.089		Set Trigger
4	4.116	0.060	0.036	0.034	0.089		Set Trigger
5	4.104	0.060	0.037	0.033	0.089		Set Trigger

Avg 4.12