

G676 5057

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

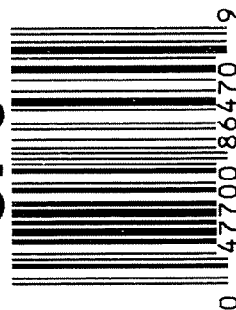
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765057

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 676 5057

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	BSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SPD
460	CHECK HEADSPACE		7-15-08	SPD
470	DIS-ASSEMBLE ACTION		7-16-08	RT
472	SERIALIZE BOLT HANDLE		7-16-08	RT
475	DRILL AND TAP SIGHT HOLES		7-19-08	SP
480	MAGNAFLUX BBL ACTION		7/25/08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DS
542	APPLY COATINGS (BARREL ACTION)		7/31	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		08/04/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		08/04/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		08/04/08	SP
	D) OIL FIRING PIN ASSEMBLY		8-5-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3LBS</u> <u>3LBS</u> <u>3LBS</u>	8-13-08	L.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5LBS.</u> <u>5LBS.</u> <u>5LBS.</u>	8-13-08	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	8-13-08	L.P.D.
	J) ASSEMBLE STOCK		8-5-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-13-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-13-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-13-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-13-08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-6-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-6-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-13-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.31</u> <u>2.45</u> <u>2.41</u> <u>2.39</u>	8-7-08	TRW
	C) FUNCTION		8-13-08	L.P.D.
690	PACK		8/26/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-23-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.55	2.36		2.63	
PULL #2	2.51	2.43		2.37	
PULL #3	2.47	2.39		2.40	
PULL #4	2.44	2.38		2.40	
PULL #5	2.42	2.33		2.40	
TOTAL	1239	1189		1220	
AVERAGE	2.47	2.37		2.44	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.41		
PULL #2	3.25	3.29		
PULL #3	3.28	3.28		
PULL #4	3.29	3.23		
PULL #5	3.31	3.23		
TOTAL	1650	1644		
AVERAGE	3.30	3.28		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	3.99		4.11
PULL #2	4.16	4.13		4.15
PULL #3	4.16	4.11		4.05
PULL #4	4.11	4.03		4.05
PULL #5	4.17	4.08		4.03
TOTAL	2078	2034		2039
AVERAGE	4.15	4.06		4.07