6676 5058

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

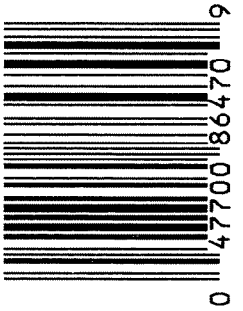
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6765058

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6765058

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	RSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SP
460	CHECK HEADSPACE	MAGNA - FLUX JUL 21 2008 OPERATOR	7-15-08	SP
470	DIS-ASSEMBLE ACTION		7-16-08	RTC
472	SERIALIZE BOLT HANDLE		7-16-08	RTC
475	DRILL AND TAP SIGHT HOLES		7-17-08	SP
480	MAGNAFLUX BBL ACTION		7/21/08	[illegible]
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-25	[illegible]
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-29-08	TC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-29-08	TC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-29-08	TC
	D) OIL FIRING PIN ASSEMBLY		7-29-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

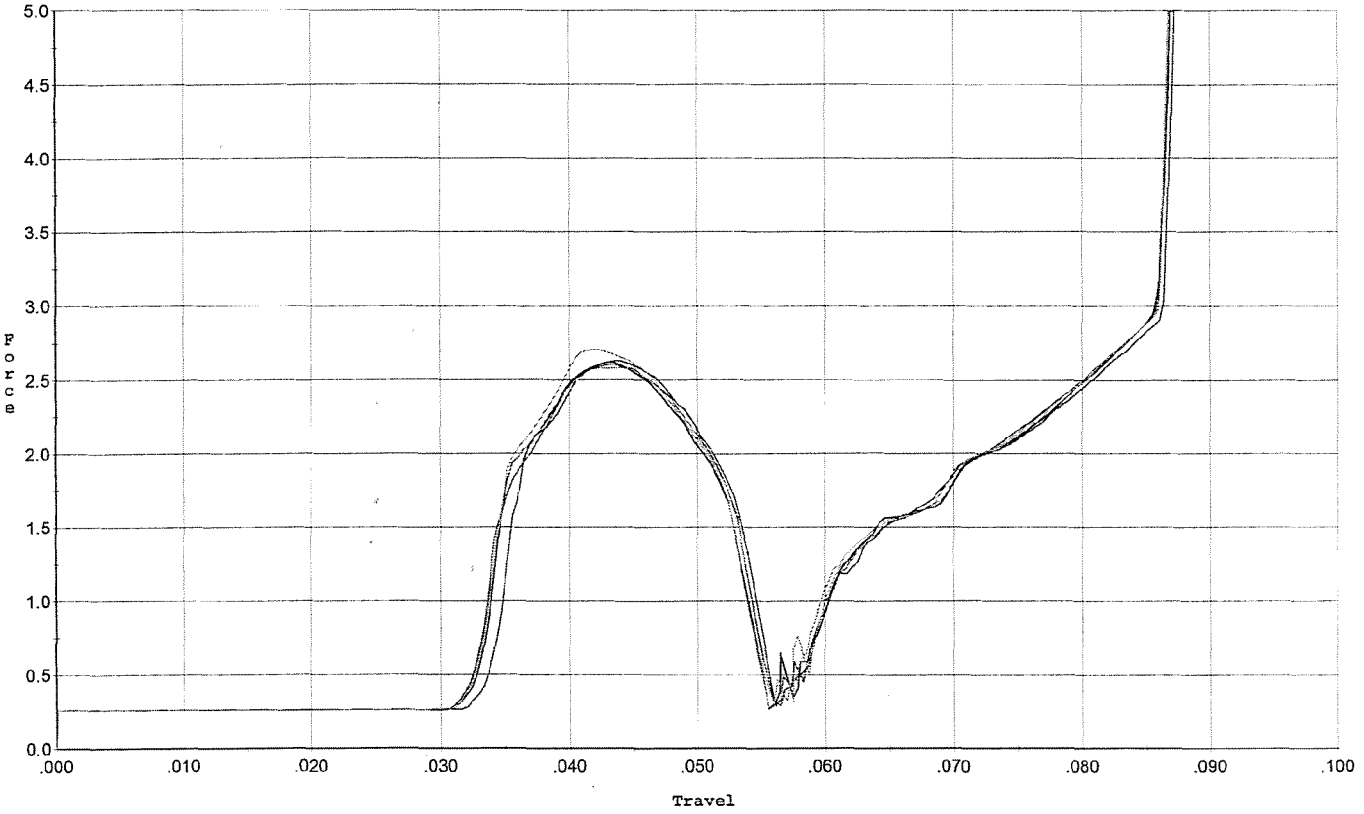
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE [2 LBS MIN 10 LBS MAX]	6.5 6.5 6.5	8-4	TC
CONT.	G) SAFETY OFF FORCE [2 LBS MIN]	6.5 6.5 6.5	8-4	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT [.020 MIN]	.023 .024 .023	8-4	TC
	J) ASSEMBLE STOCK		7-29-08	LSW
	K) ASSEMBLE SWIVEL STUDS		8-5-08	LPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	LPD
	M) IRON SIGHT ALIGNMENT		8-5-08	LPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	(PASS) FAIL		
650	TARGET	(PASS) FAIL	8-1-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-1-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-5-08	LPD
	B) TRIGGER PULL [+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS]	2.20 2.24 2.32 2.16 2.15	8-4-08	LSW
	C) FUNCTION		8-5-08	LPD
690	PACK		8/8/08	FM

N/A

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	2.5 lbs. ini. +/- .50 lbs.
Note:	R. Putch 7/24/08		



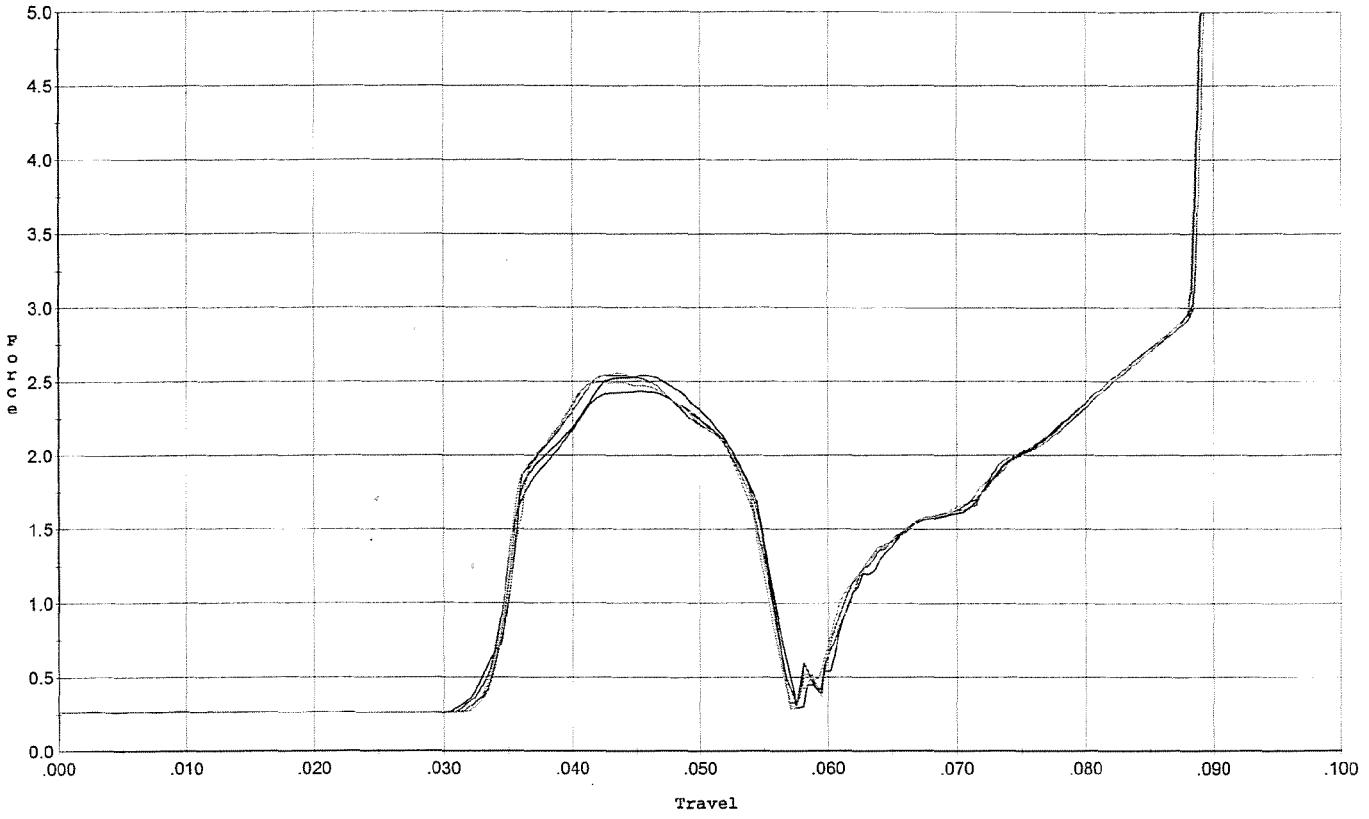
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.054	0.033	0.038	0.052		Set Trigger
2	2.620	0.054	0.033	0.038	0.053		Set Trigger
3	2.605	0.053	0.032	0.038	0.053		Set Trigger
4	2.582	0.053	0.032	0.038	0.053		Set Trigger
5	2.704	0.052	0.032	0.038	0.052		Set Trigger

Avg 2.62

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 7/24/2008 7:08:29 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	2.5 lbs. after 50 cycles +/- .50 lbs.
Note:	R. Putch 7/24/08		



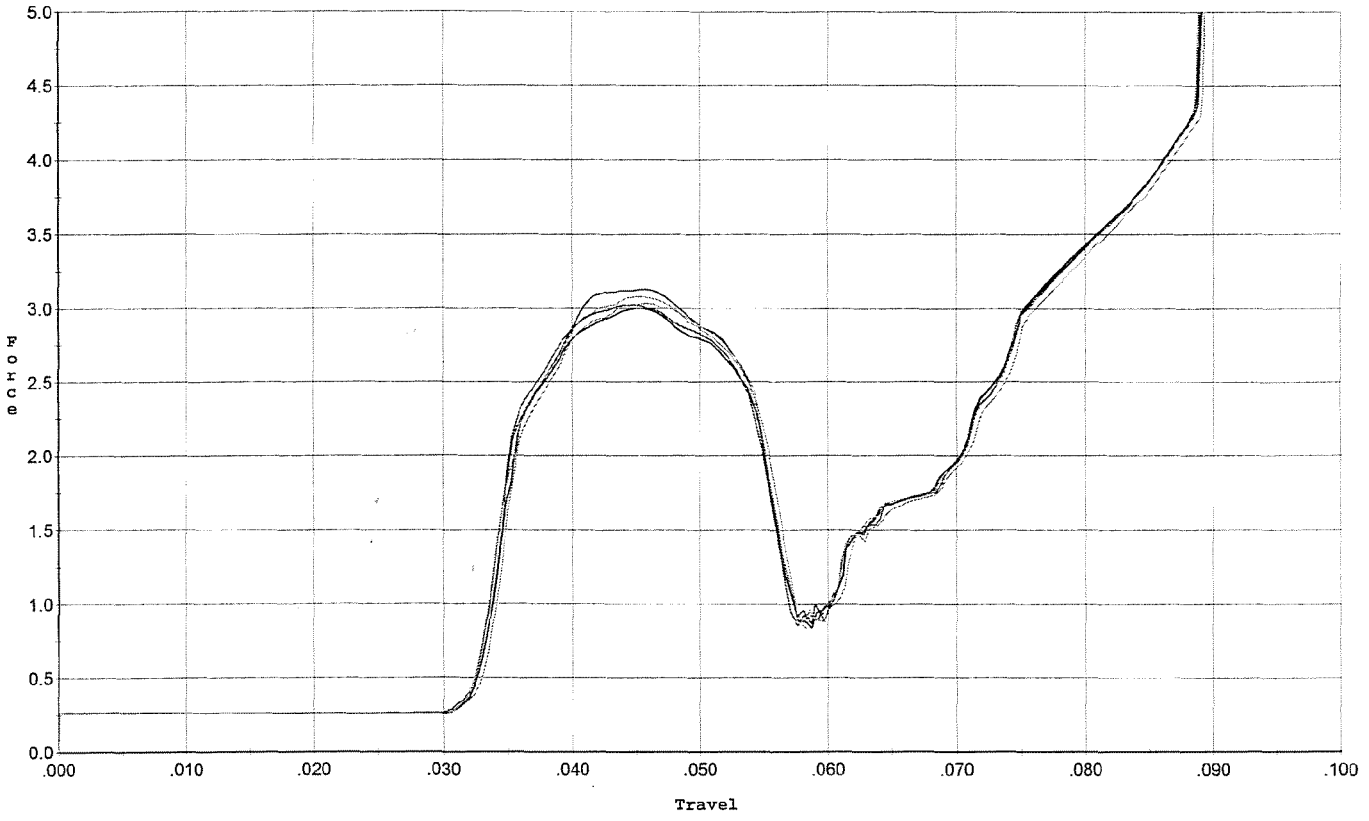
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.433	0.055	0.033	0.039	0.053		Set Trigger
2	2.545	0.054	0.033	0.039	0.053		Set Trigger
3	2.545	0.055	0.033	0.039	0.053		Set Trigger
4	2.558	0.054	0.033	0.039	0.053		Set Trigger
5	2.493	0.055	0.033	0.039	0.053		Set Trigger

Avg 2.51

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 7/24/2008 7:10:51 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	3.0 lbs. ini. +/- .75 lbs.
Note:	R. Putch 7/24/08		



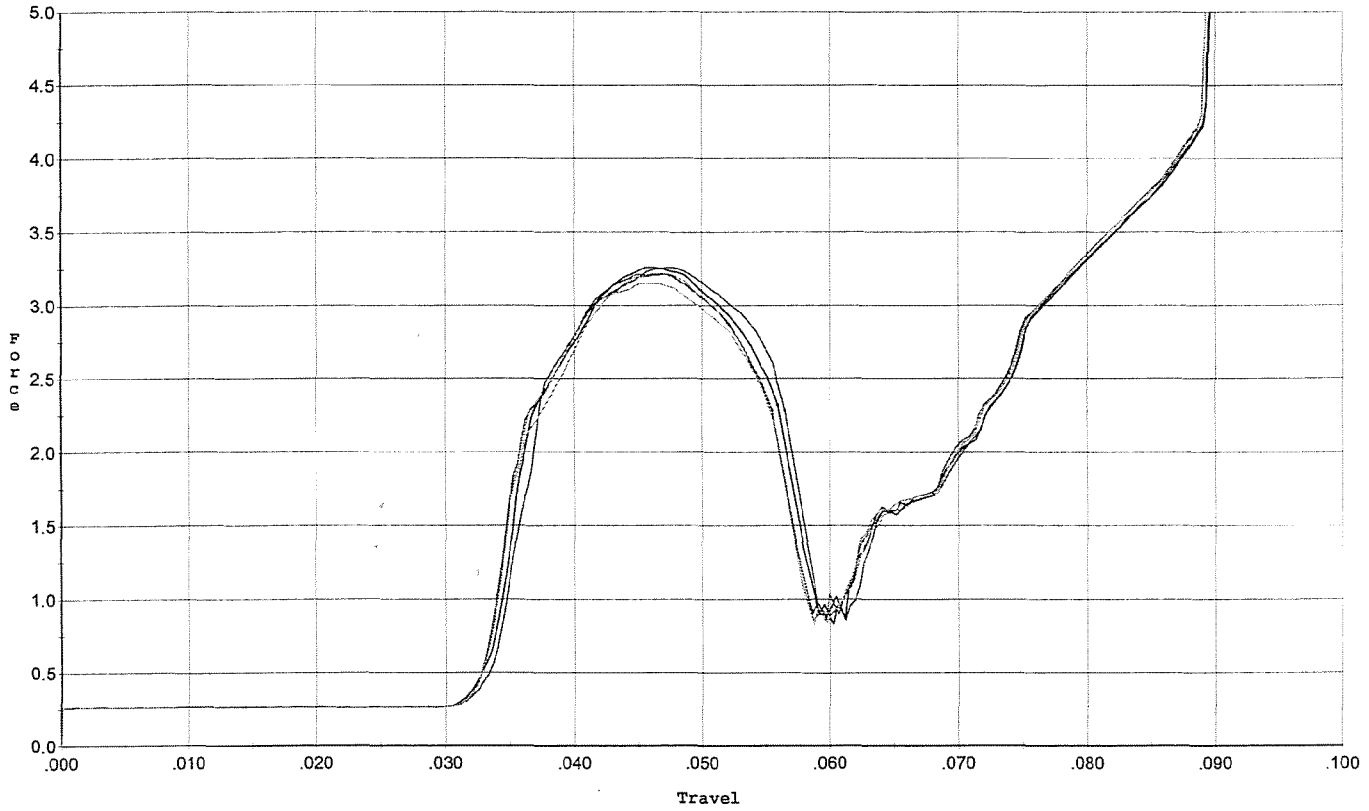
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.054	0.032	0.037	0.067		Set Trigger
2	3.001	0.055	0.032	0.037	0.065		Set Trigger
3	3.028	0.055	0.032	0.037	0.066		Set Trigger
4	3.080	0.055	0.033	0.037	0.067		Set Trigger
5	3.034	0.054	0.032	0.037	0.065		Set Trigger

Avg 3.05

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 7/24/2008 7:14:15 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	3.0 lbs. after 20 cycles +/- .75 lbs.
Note:	R. Putch 7/24/08		



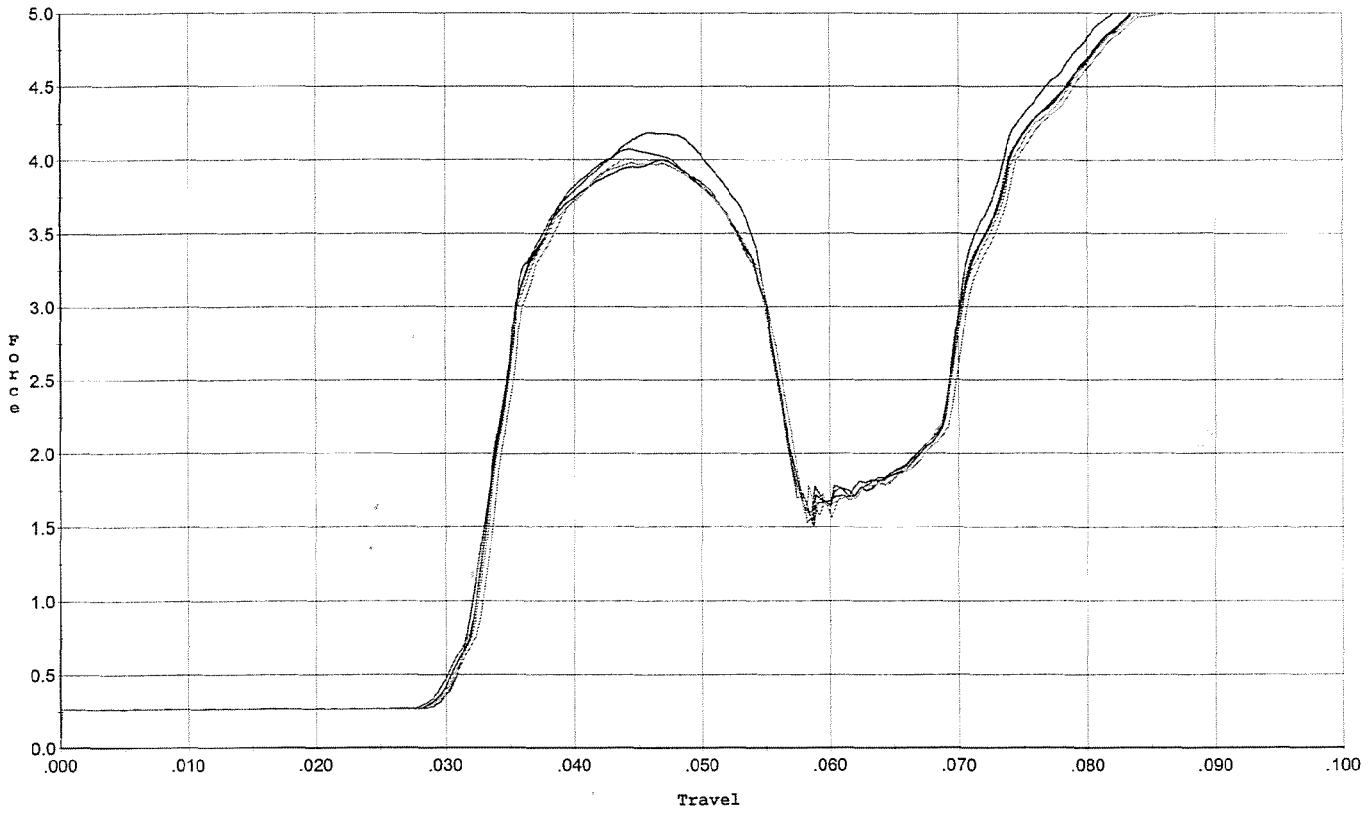
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.257	0.057	0.033	0.037	0.071		Set Trigger
2	3.261	0.056	0.032	0.037	0.070		Set Trigger
3	3.215	0.056	0.033	0.037	0.069		Set Trigger
4	3.152	0.056	0.033	0.037	0.069		Set Trigger
5	3.212	0.056	0.033	0.037	0.069		Set Trigger

Avg 3.21

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 7/24/2008 7:15:28 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	4.0 lbs. ini. +/- 1.0 lbs.
Note:	R. Putch 7/24/08		



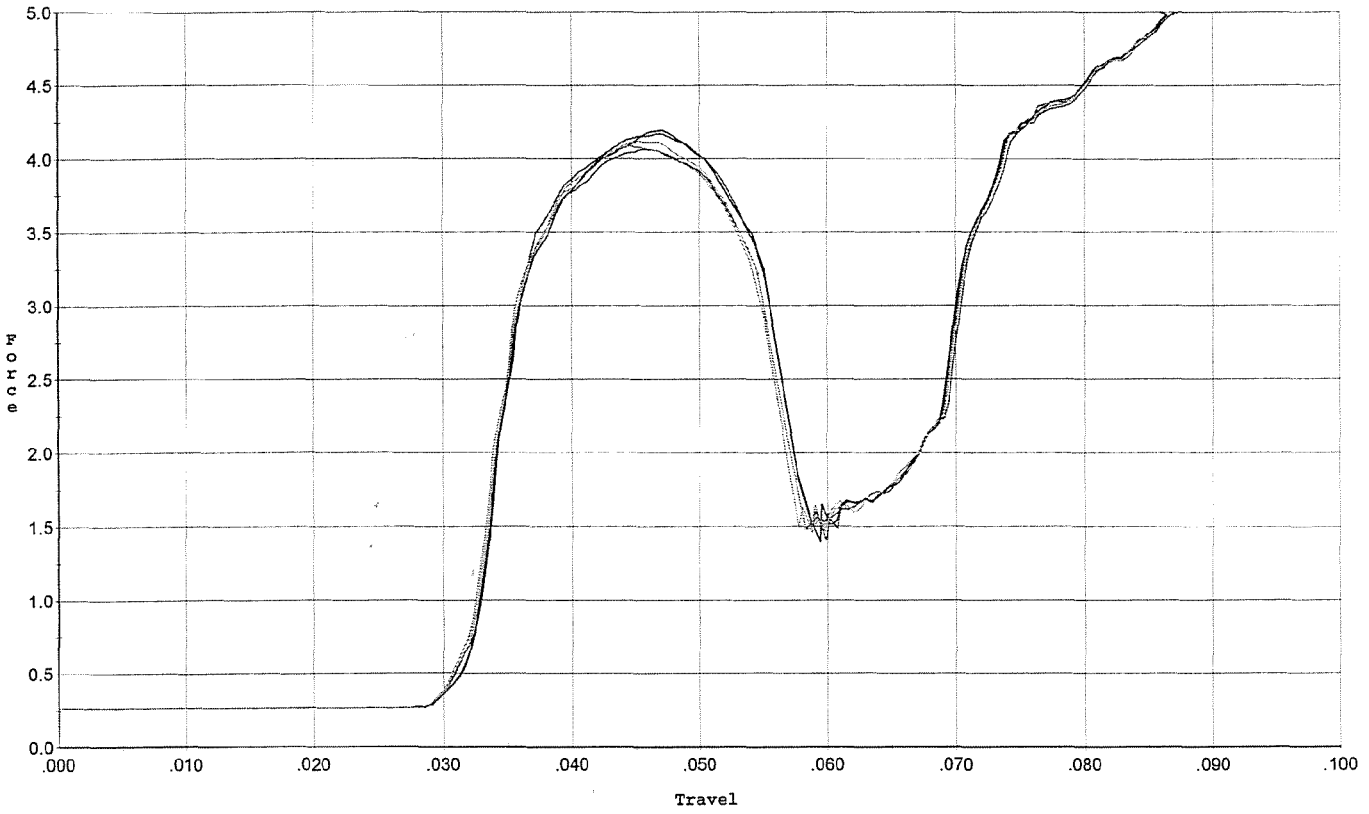
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.054	0.031	0.034	0.090		Set Trigger
2	3.999	0.055	0.030	0.034	0.088		Set Trigger
3	4.073	0.055	0.030	0.034	0.089		Set Trigger
4	4.010	0.055	0.030	0.035	0.087		Set Trigger
5	3.979	0.056	0.030	0.034	0.089		Set Trigger

Avg 4.04

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 7/24/2008 7:16:50 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	4.0 lbs. after 20 cycles +/- 1.0 lbs.
Note:	R. Putch 7/24/08		



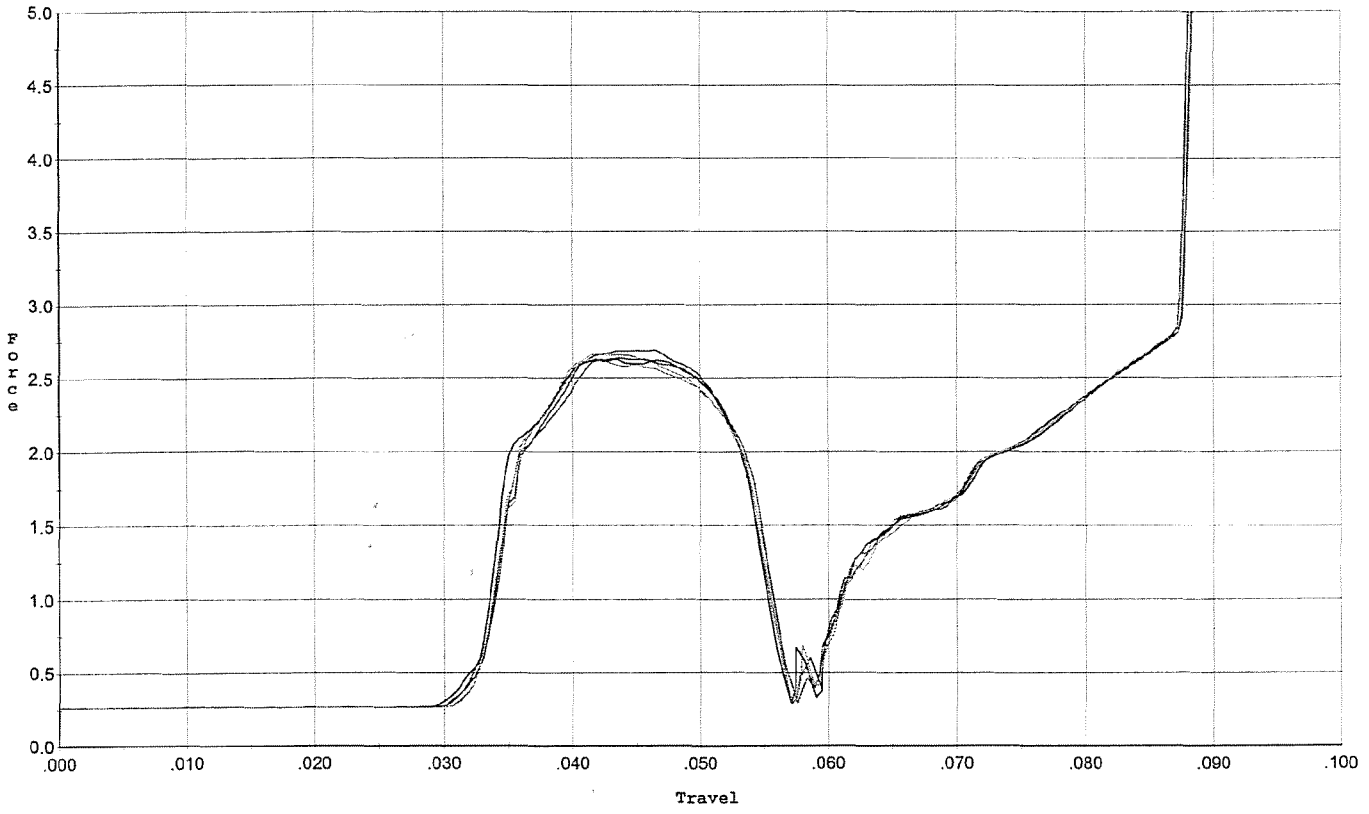
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.171	0.055	0.032	0.034	0.090		Set Trigger
2	4.194	0.055	0.031	0.034	0.090		Set Trigger
3	4.065	0.055	0.031	0.035	0.087		Set Trigger
4	4.122	0.055	0.030	0.035	0.088		Set Trigger
5	4.082	0.055	0.030	0.034	0.089		Set Trigger

Avg 4.12

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 7/24/2008 7:18:33 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. Putch 7/24/08		



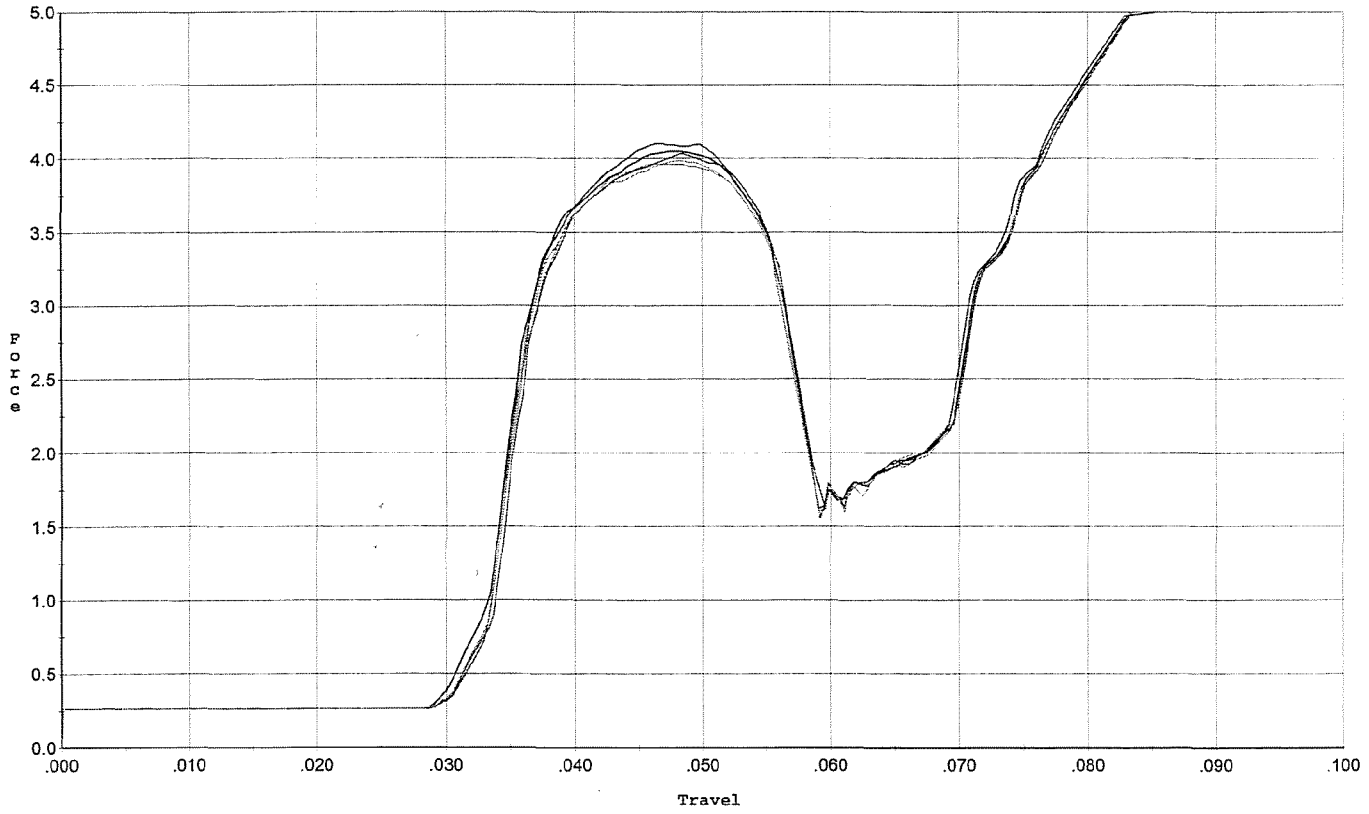
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.689	0.054	0.033	0.038	0.057		Set Trigger
2	2.629	0.054	0.033	0.038	0.057		Set Trigger
3	2.638	0.054	0.032	0.038	0.057		Set Trigger
4	2.666	0.055	0.032	0.038	0.058		Set Trigger
5	2.634	0.055	0.032	0.038	0.058		Set Trigger

Avg 2.65

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 7/24/2008 7:20:15 PM

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy
Note:	R. Putch 7/24/08		



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.100	0.056	0.031	0.034	0.092		Set Trigger
2	4.050	0.055	0.030	0.035	0.089		Set Trigger
3	4.036	0.056	0.031	0.035	0.089		Set Trigger
4	3.984	0.057	0.031	0.034	0.091		Set Trigger
5	3.964	0.055	0.031	0.035	0.088		Set Trigger

Avg 4.02

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 7/24/2008 7:22:06 PM