

G 676 5059

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



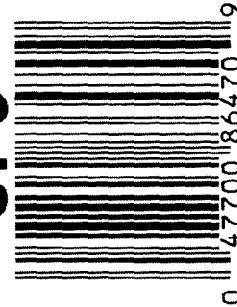
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6765059

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66765059

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES		6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	Bt
542	APPLY COATINGS (BARREL ACTION)		7-13	cm
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

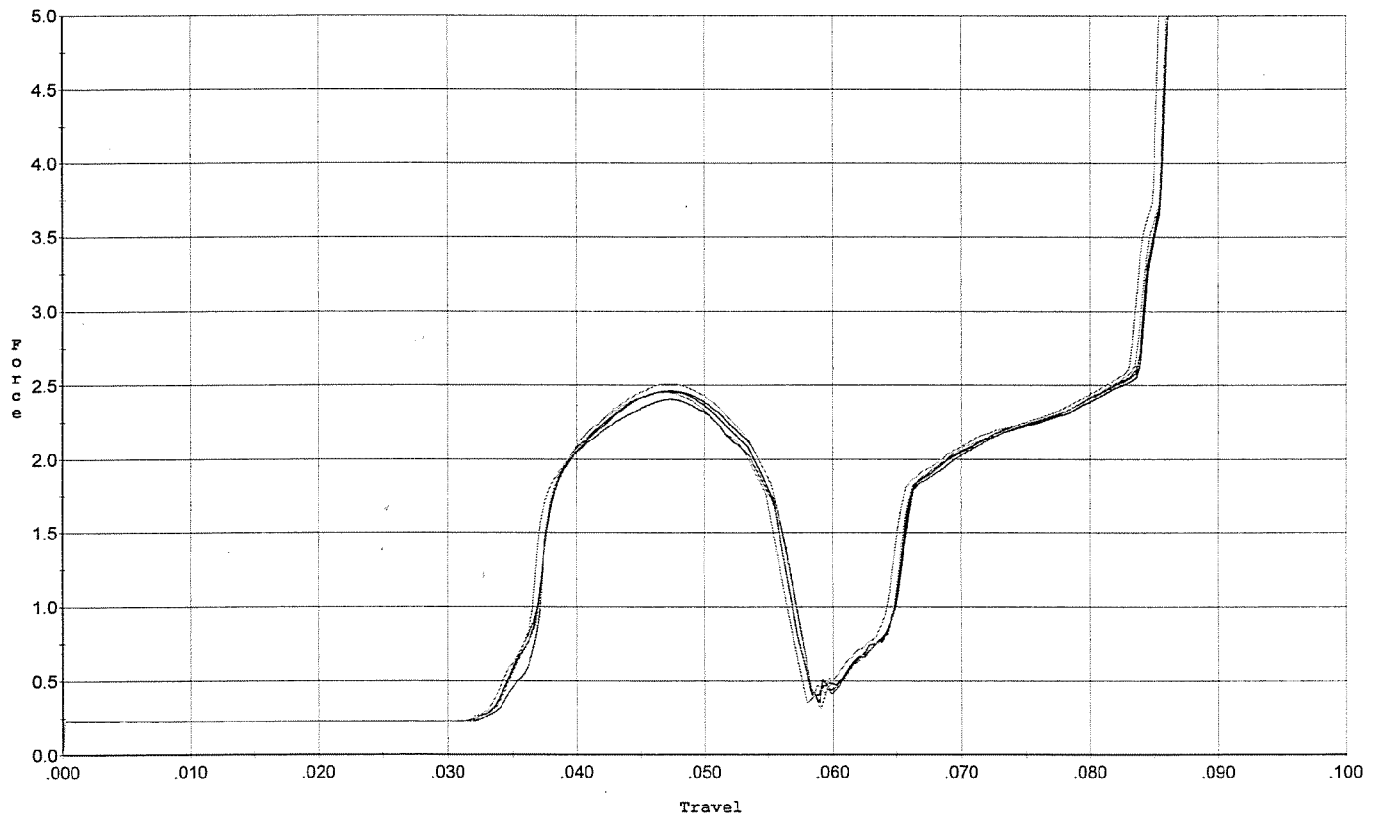
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	8-4	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7.5</u> <u>7</u>	8-4	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	8-4	TC
	J) ASSEMBLE STOCK		7-15-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-9-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-9-08	SPD
	M) IRON SIGHT ALIGNMENT		8-9-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-17-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-17-08	MED
670	FINAL INSPECTION A) HEADSPACE		8-9-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.12</u> <u>2.12</u> <u>2.06</u> <u>2.06</u> <u>2.06</u>	8-1-08	RSN
	C) FUNCTION		8-9-08	SPD
690	PACK		8/22/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



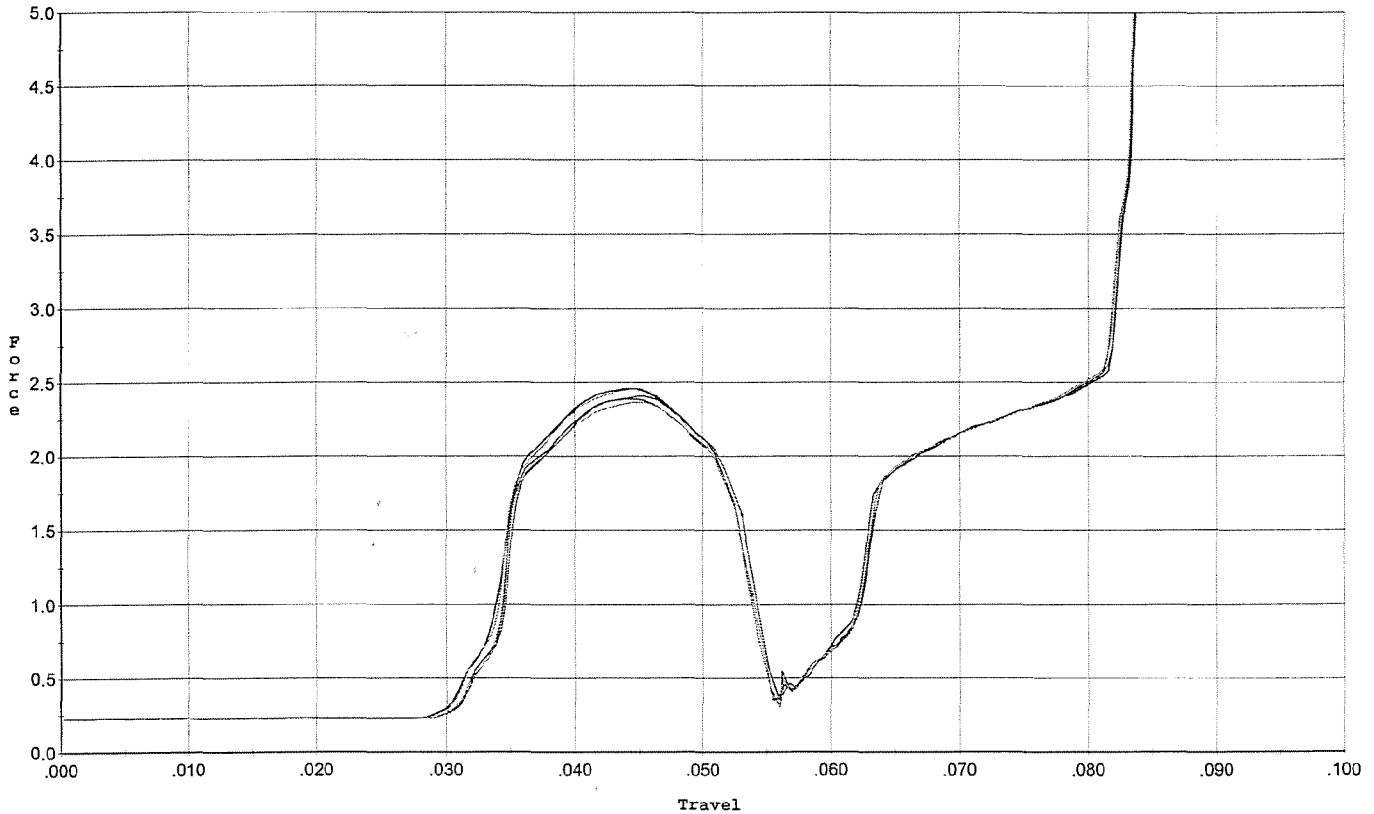
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.056	0.034	0.036	0.052		Set Trigger
2	2.461	0.055	0.034	0.037	0.050		Set Trigger
3	2.407	0.055	0.034	0.037	0.049		Set Trigger
4	2.508	0.057	0.034	0.036	0.052		Set Trigger
5	2.453	0.055	0.034	0.036	0.050		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



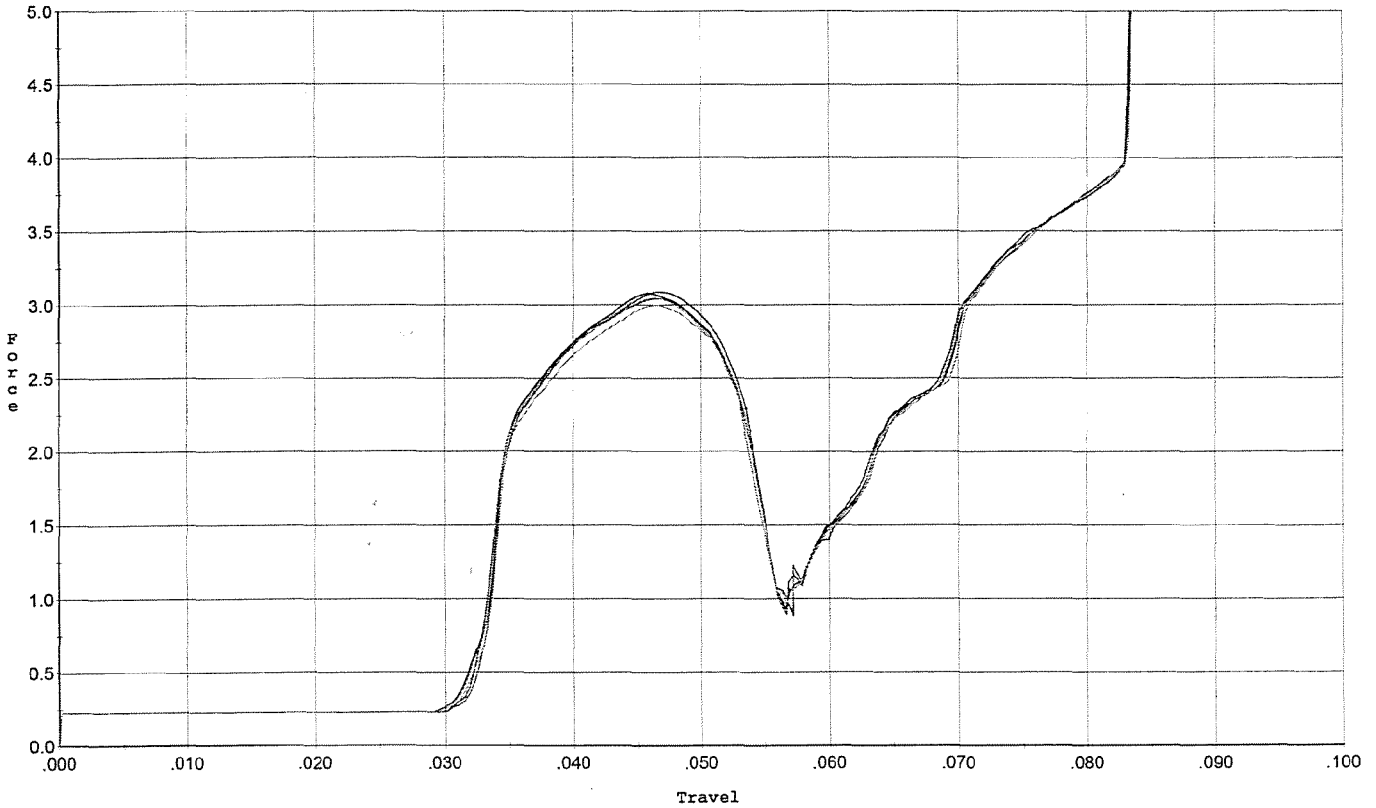
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.389	0.054	0.031	0.035	0.049		Set Trigger
2	2.459	0.052	0.031	0.036	0.050		Set Trigger
3	2.409	0.053	0.031	0.035	0.049		Set Trigger
4	2.367	0.054	0.031	0.035	0.049		Set Trigger
5	2.458	0.052	0.031	0.036	0.049		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



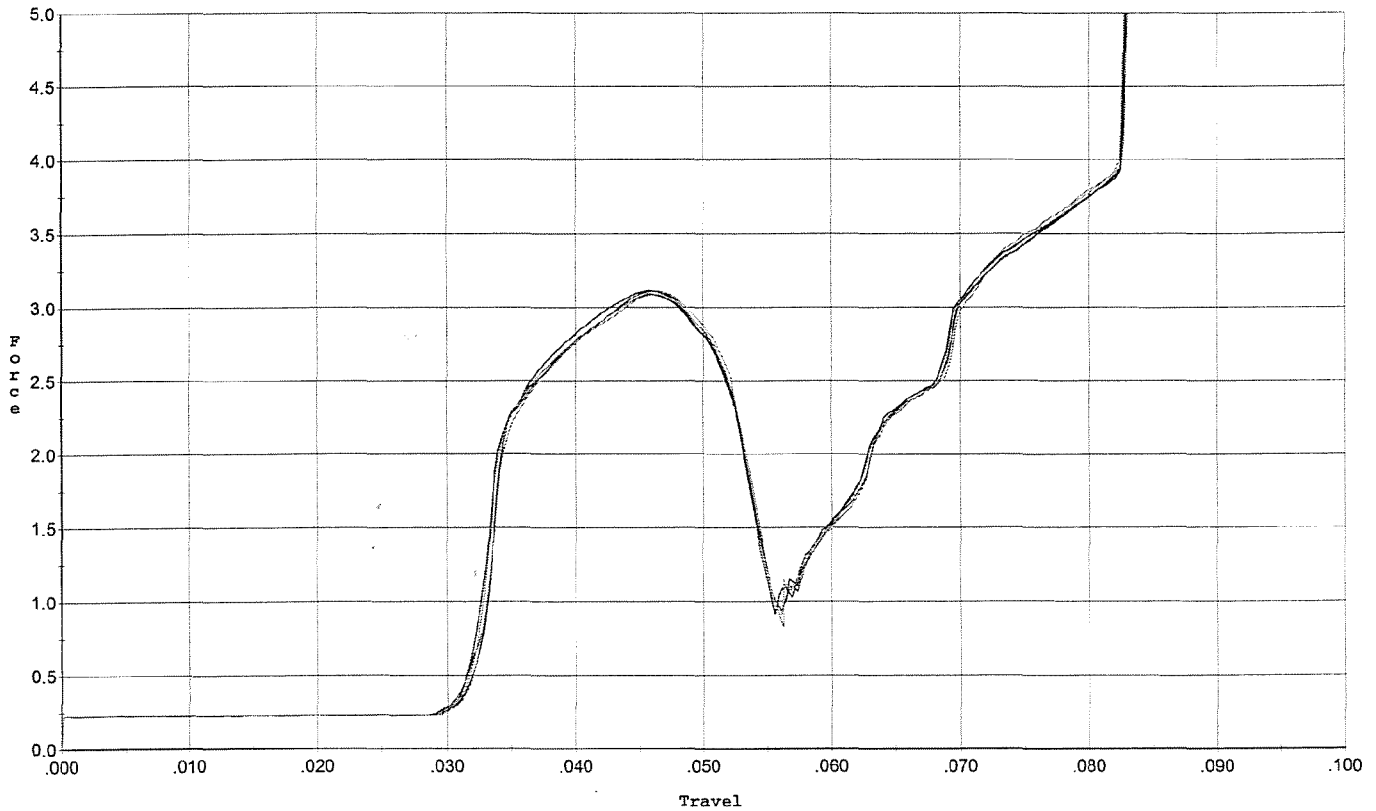
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.054	0.032	0.034	0.063		Set Trigger
2	3.081	0.053	0.031	0.034	0.061		Set Trigger
3	3.045	0.054	0.032	0.034	0.062		Set Trigger
4	2.999	0.054	0.032	0.034	0.061		Set Trigger
5	3.046	0.053	0.031	0.034	0.061		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



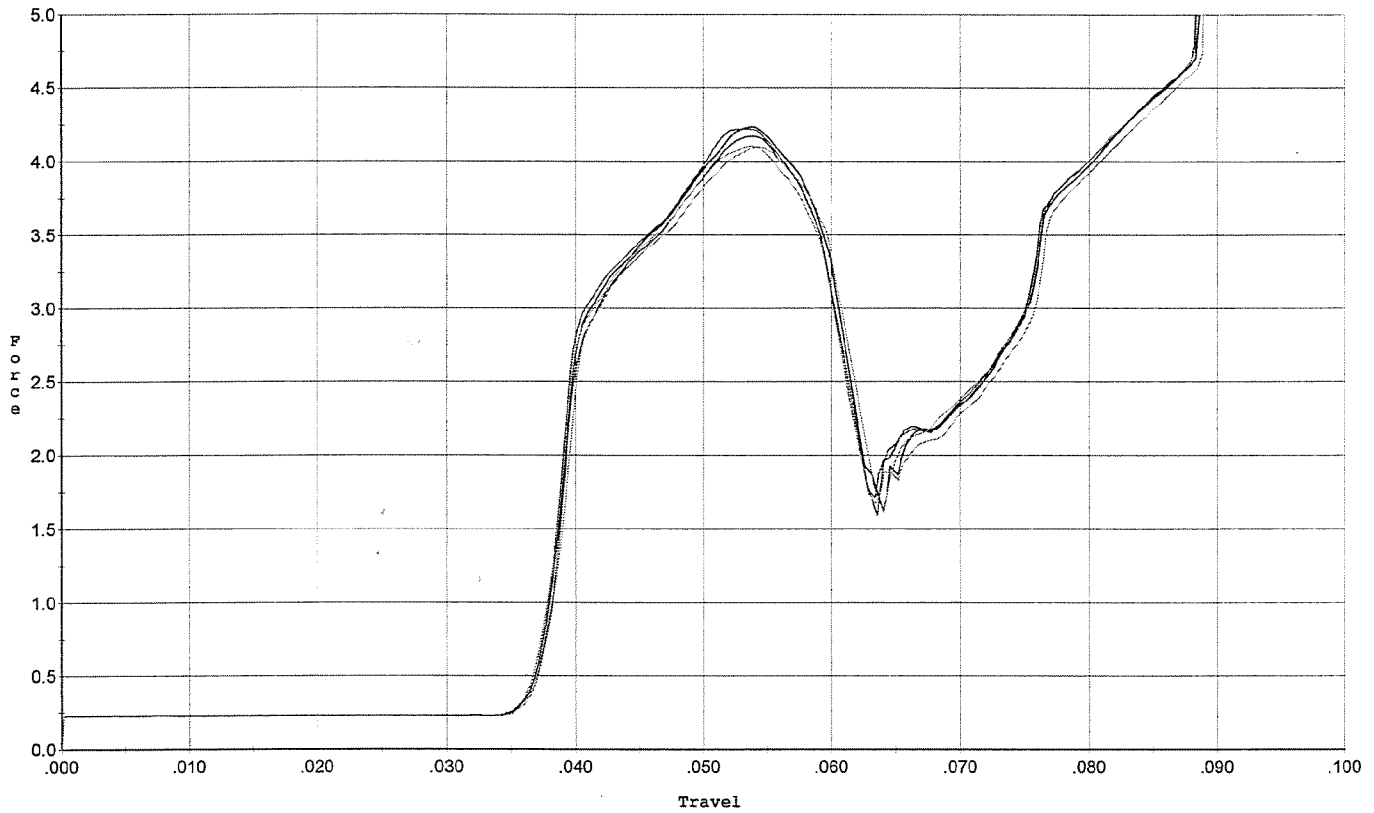
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.052	0.031	0.034	0.062		Set Trigger
2	3.091	0.052	0.032	0.034	0.061		Set Trigger
3	3.109	0.052	0.031	0.034	0.061		Set Trigger
4	3.112	0.052	0.031	0.034	0.062		Set Trigger
5	3.090	0.054	0.031	0.034	0.063		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



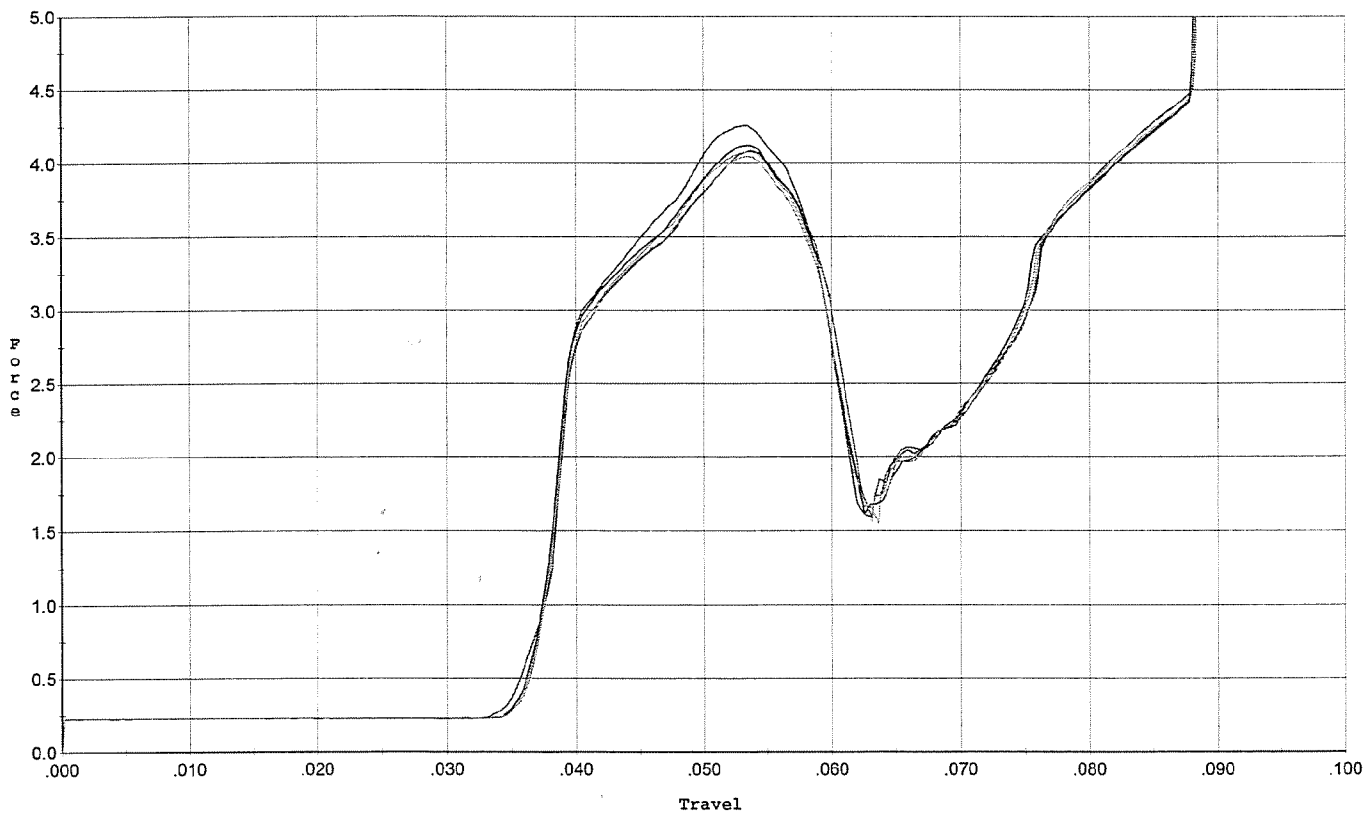
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.059	0.037	0.033	0.085		Set Trigger
2	4.232	0.060	0.036	0.033	0.089		Set Trigger
3	4.221	0.061	0.036	0.033	0.090		Set Trigger
4	4.100	0.061	0.037	0.033	0.089		Set Trigger
5	4.105	0.059	0.036	0.033	0.086		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



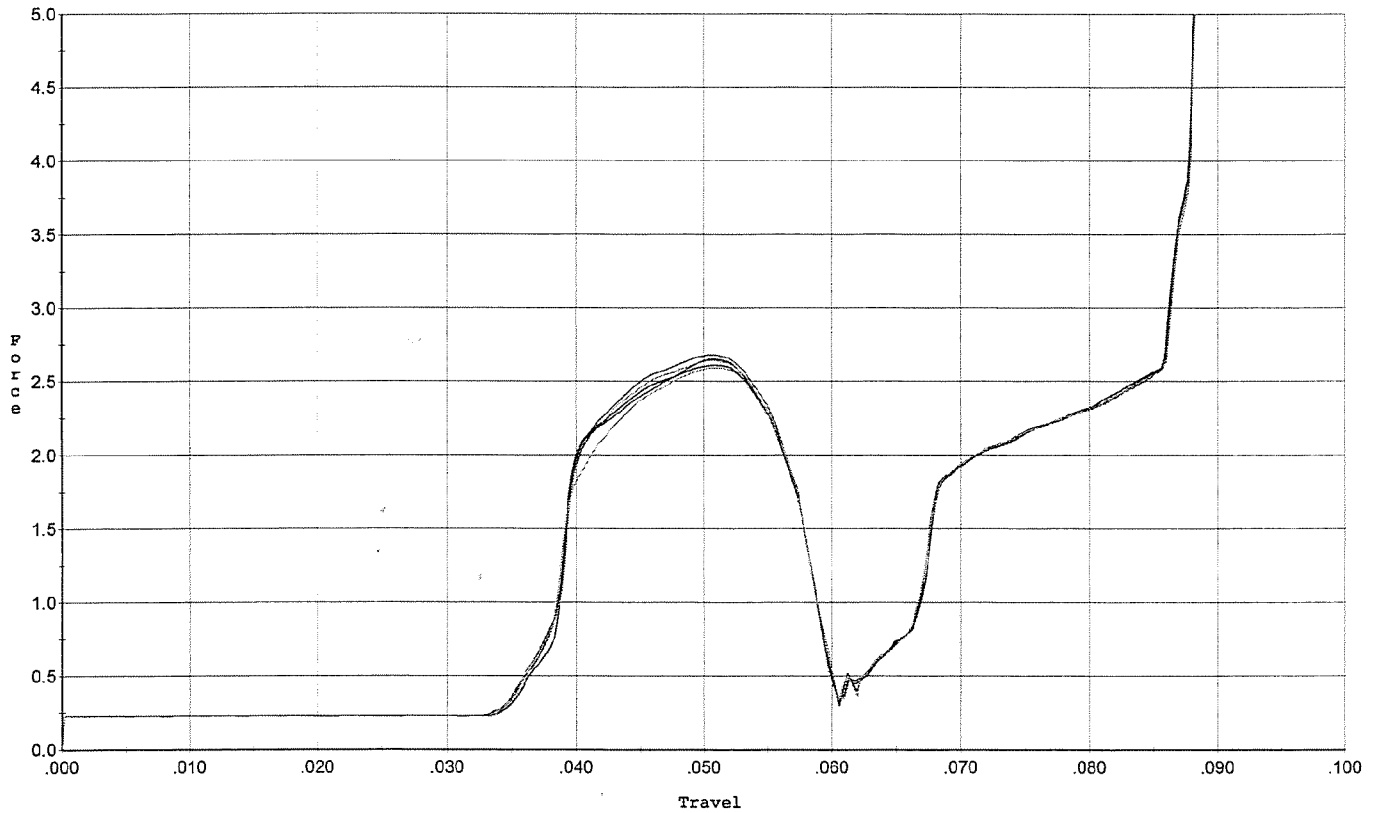
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.059	0.035	0.034	0.087		Set Trigger
2	4.120	0.059	0.036	0.034	0.085		Set Trigger
3	4.083	0.060	0.036	0.033	0.086		Set Trigger
4	4.045	0.059	0.036	0.034	0.084		Set Trigger
5	4.075	0.059	0.036	0.034	0.084		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



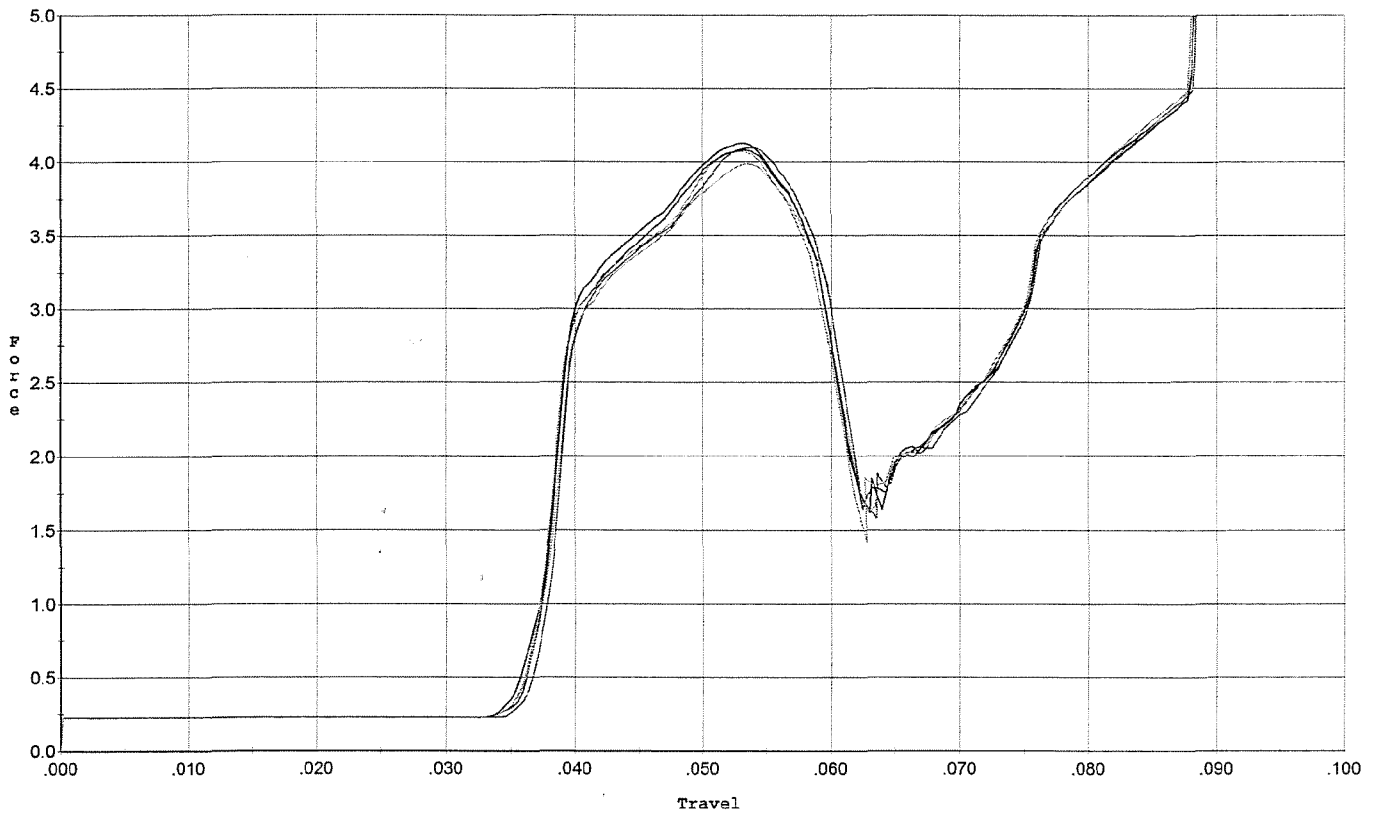
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.649	0.057	0.035	0.037	0.054		Set Trigger
2	2.607	0.057	0.036	0.037	0.054		Set Trigger
3	2.680	0.057	0.035	0.037	0.055		Set Trigger
4	2.590	0.057	0.035	0.037	0.053		Set Trigger
5	2.639	0.057	0.036	0.037	0.054		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.084	0.059	0.036	0.034	0.086		Set Trigger
2	4.128	0.059	0.035	0.034	0.087		Set Trigger
3	4.097	0.060	0.036	0.033	0.086		Set Trigger
4	3.988	0.059	0.036	0.034	0.084		Set Trigger
5	4.072	0.060	0.036	0.033	0.087		Set Trigger

Avg 4.07