

676 50 60

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

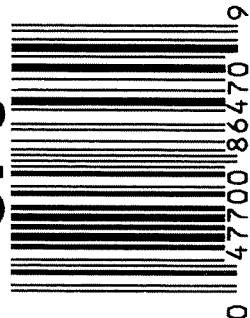
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6765060

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6765060

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SP
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES		6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BT
542	APPLY COATINGS (BARREL ACTION)		7-17	CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

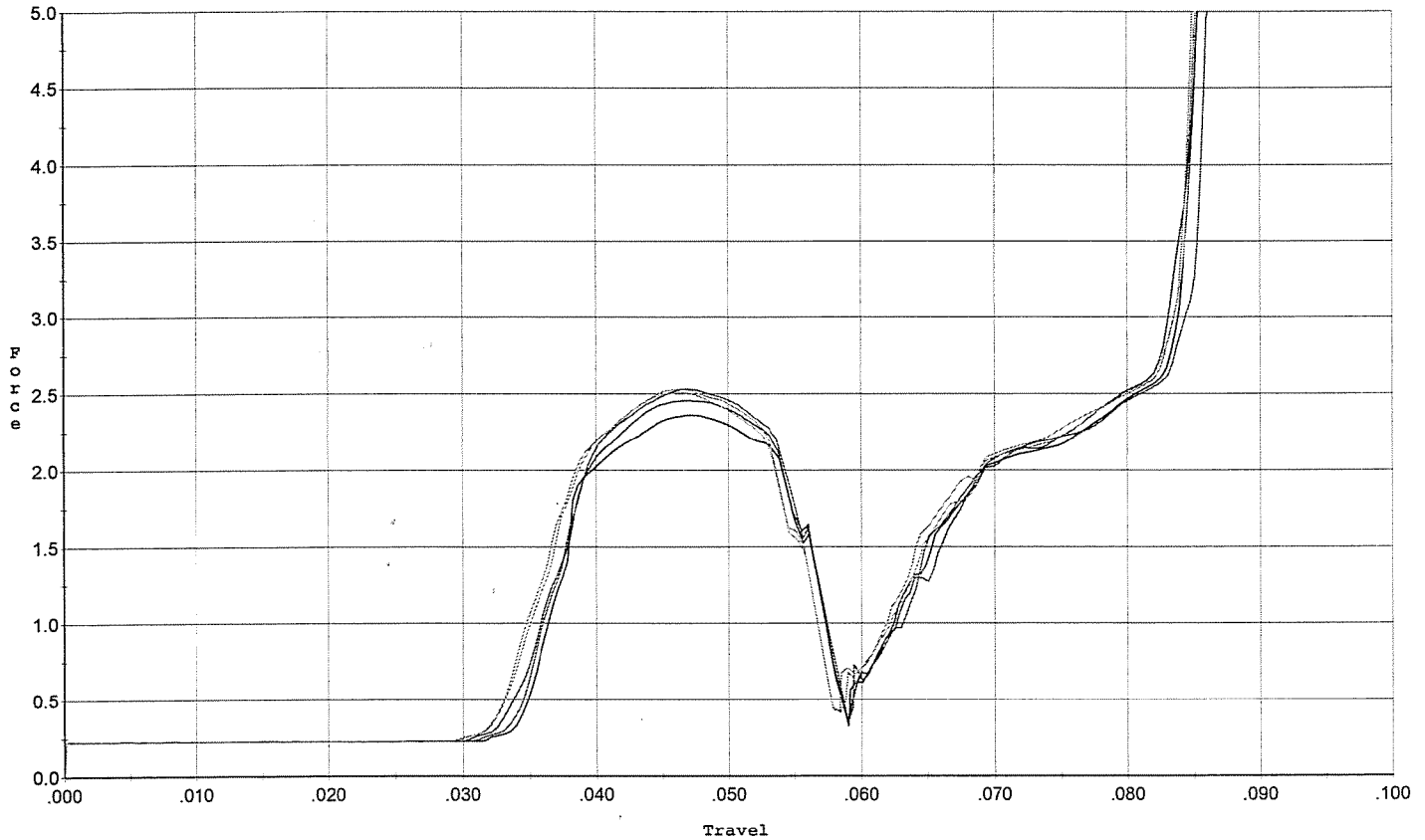
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-2	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6</u>	8-2	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	8-2	TC
	J) ASSEMBLE STOCK		7-15-08	ESW
	K) ASSEMBLE SWIVEL STUDS		8-4-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	SPD
	M) IRON SIGHT ALIGNMENT		8-4-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-17-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/17/08	KLF
670	FINAL INSPECTION A) HEADSPACE		8-4-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>255</u> <u>232</u> <u>241</u> <u>227</u> <u>245</u>	8-1-08	ESW
	C) FUNCTION		8-4-08	SPD
690	PACK		8/6/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



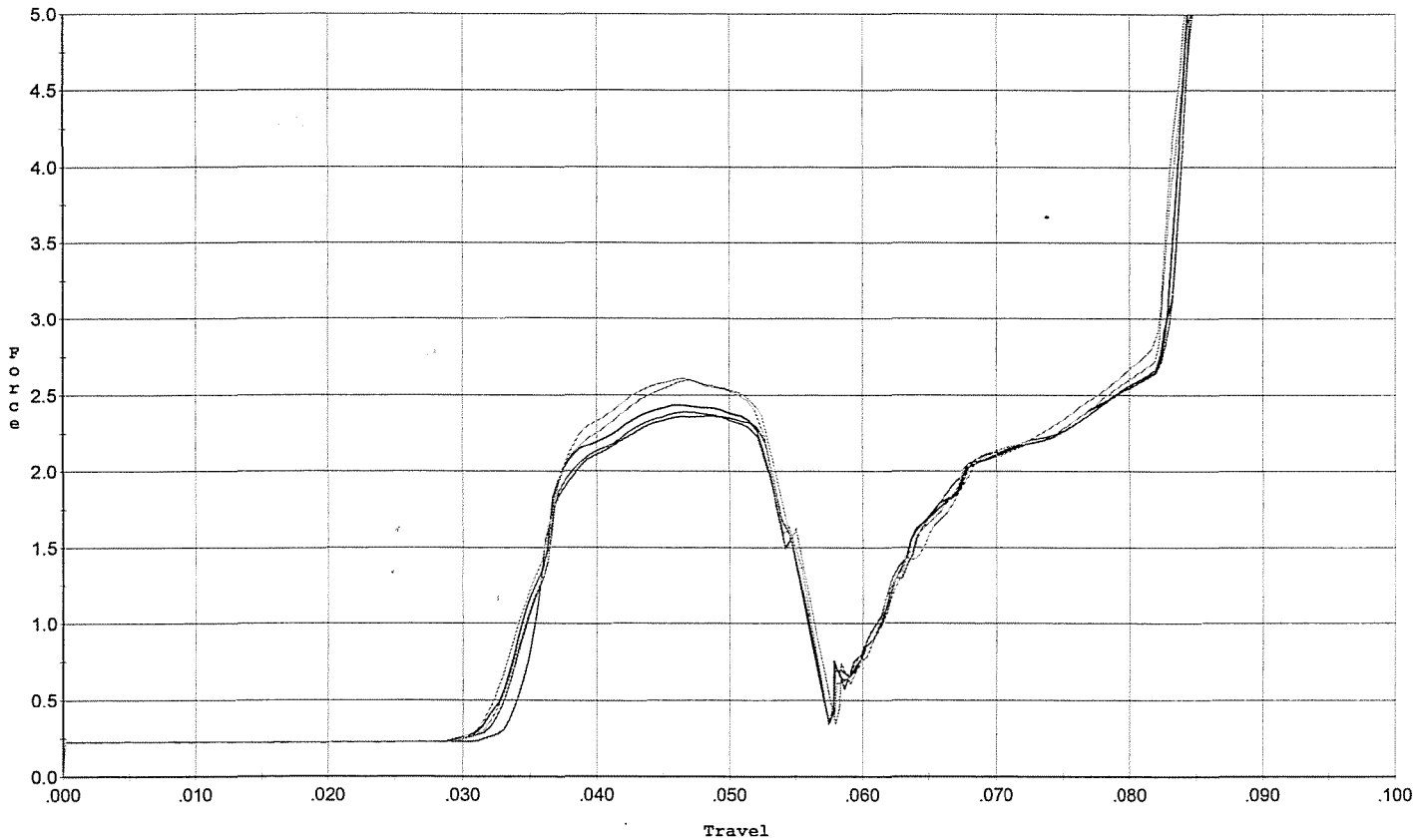
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.456	0.056	0.033	0.035	0.052		Set Trigger
2	2.361	0.056	0.034	0.035	0.050		Set Trigger
3	2.529	0.056	0.034	0.036	0.053		Set Trigger
4	2.507	0.056	0.032	0.035	0.053		Set Trigger
5	2.528	0.056	0.033	0.035	0.054		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



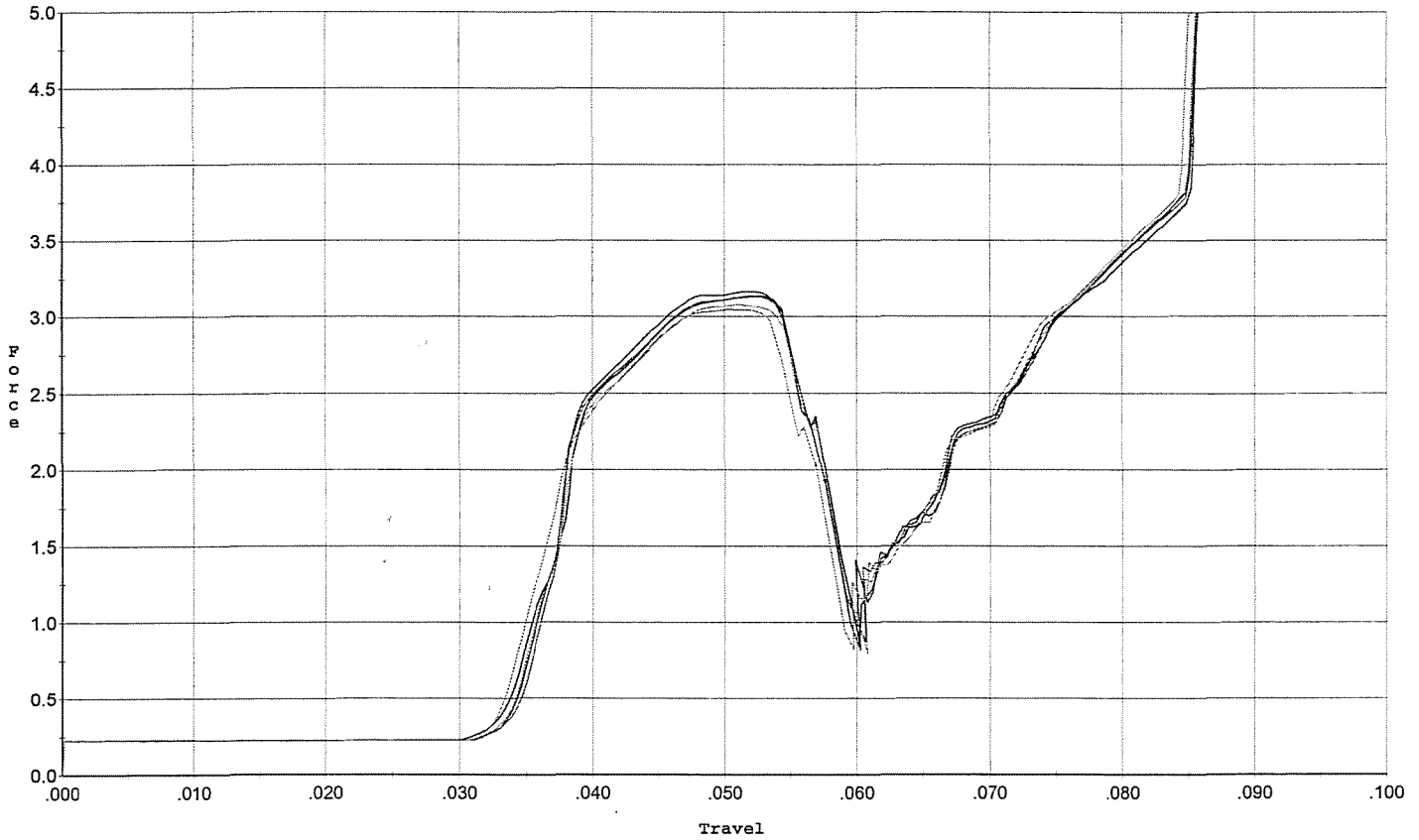
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.365	0.056	0.033	0.035	0.051		Set Trigger
2	2.436	0.055	0.032	0.035	0.052		Set Trigger
3	2.389	0.056	0.032	0.035	0.052		Set Trigger
4	2.610	0.055	0.032	0.035	0.056		Set Trigger
5	2.598	0.055	0.032	0.035	0.054		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



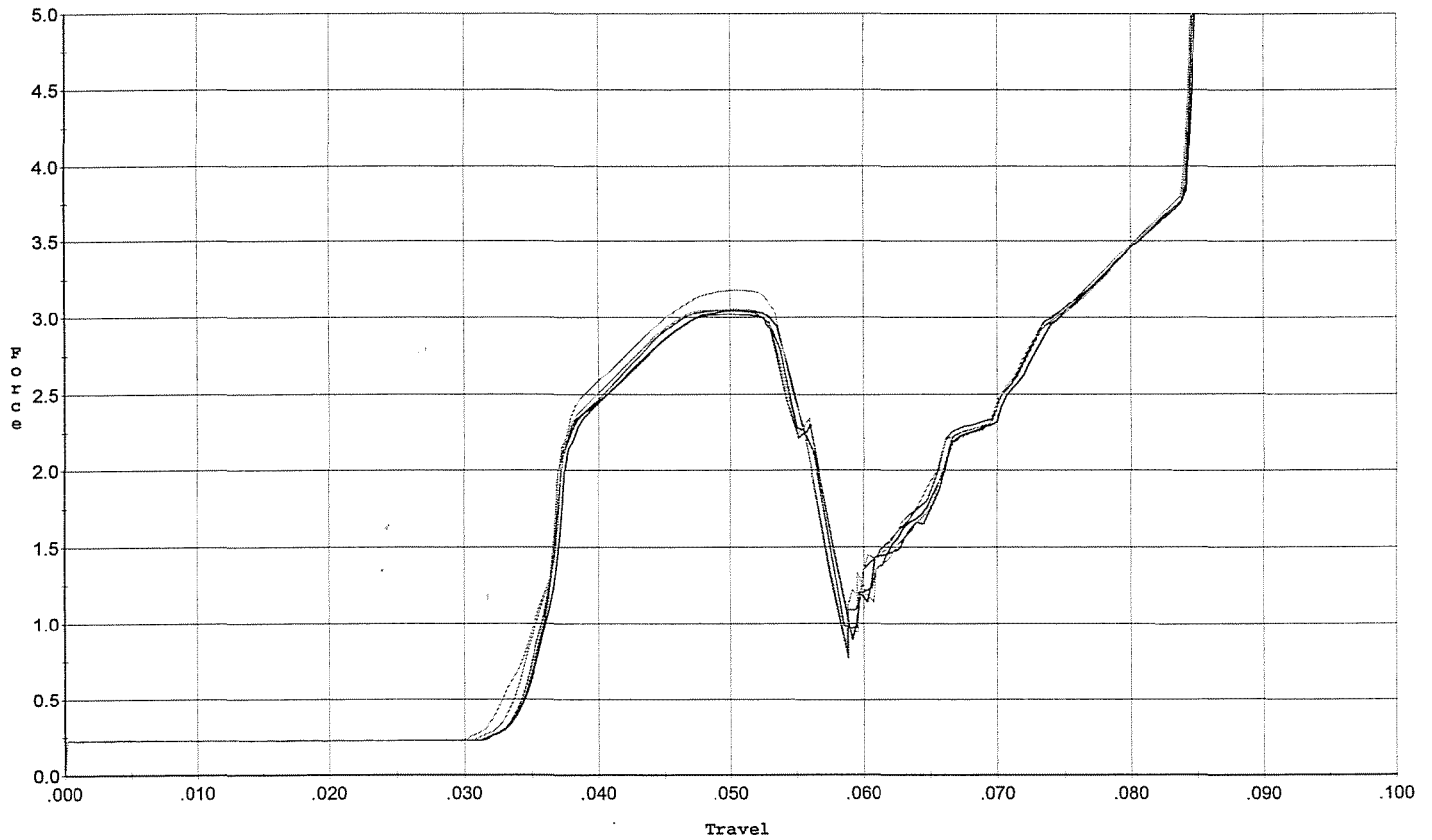
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.165	0.058	0.034	0.034	0.067		Set Trigger
2	3.138	0.057	0.033	0.034	0.066		Set Trigger
3	3.135	0.057	0.034	0.034	0.066		Set Trigger
4	3.080	0.057	0.034	0.034	0.065		Set Trigger
5	3.046	0.057	0.033	0.034	0.065		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



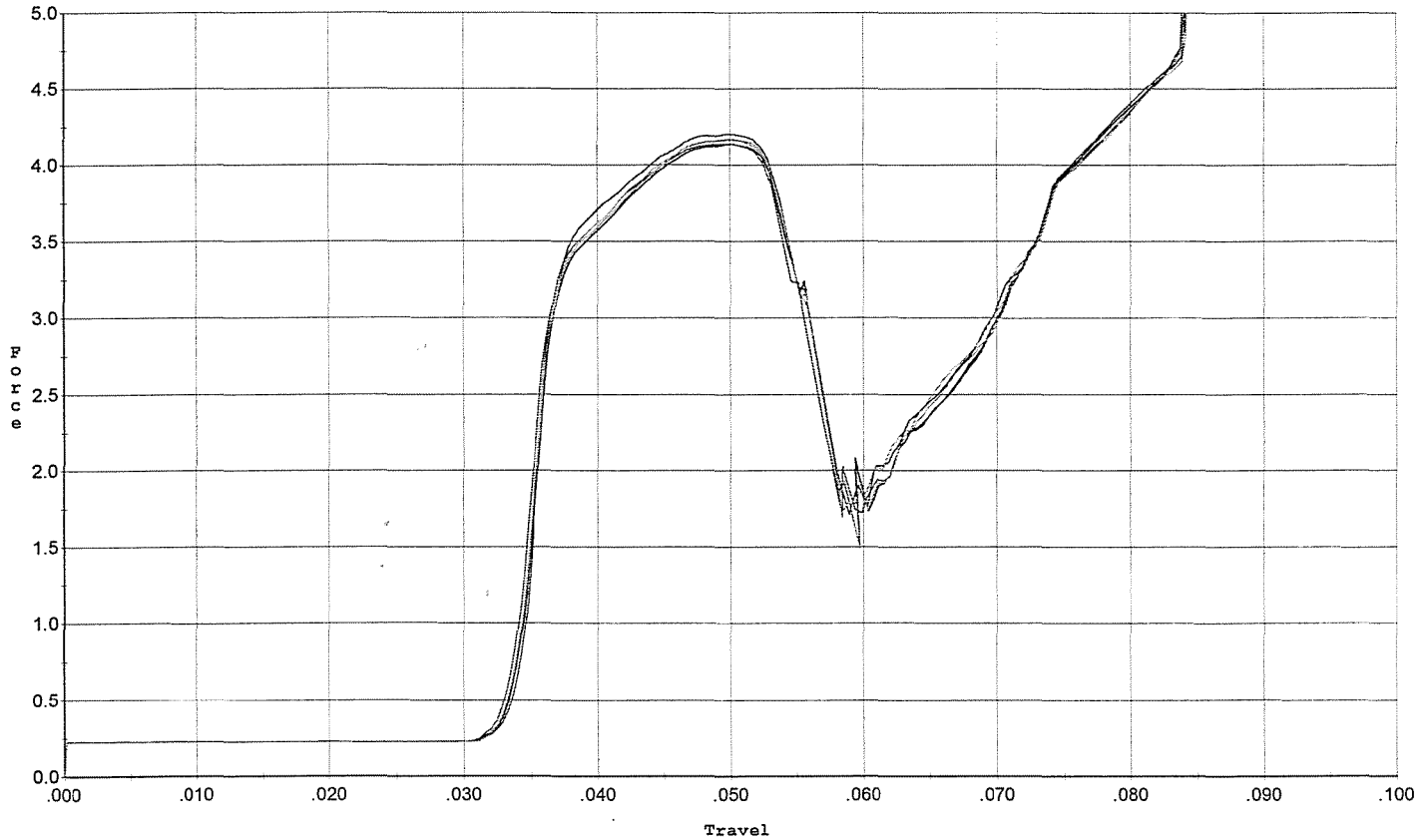
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.021	0.056	0.034	0.034	0.063		Set Trigger
2	3.049	0.056	0.034	0.034	0.063		Set Trigger
3	3.055	0.056	0.034	0.035	0.062		Set Trigger
4	3.180	0.056	0.032	0.034	0.066		Set Trigger
5	3.054	0.056	0.033	0.034	0.063		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



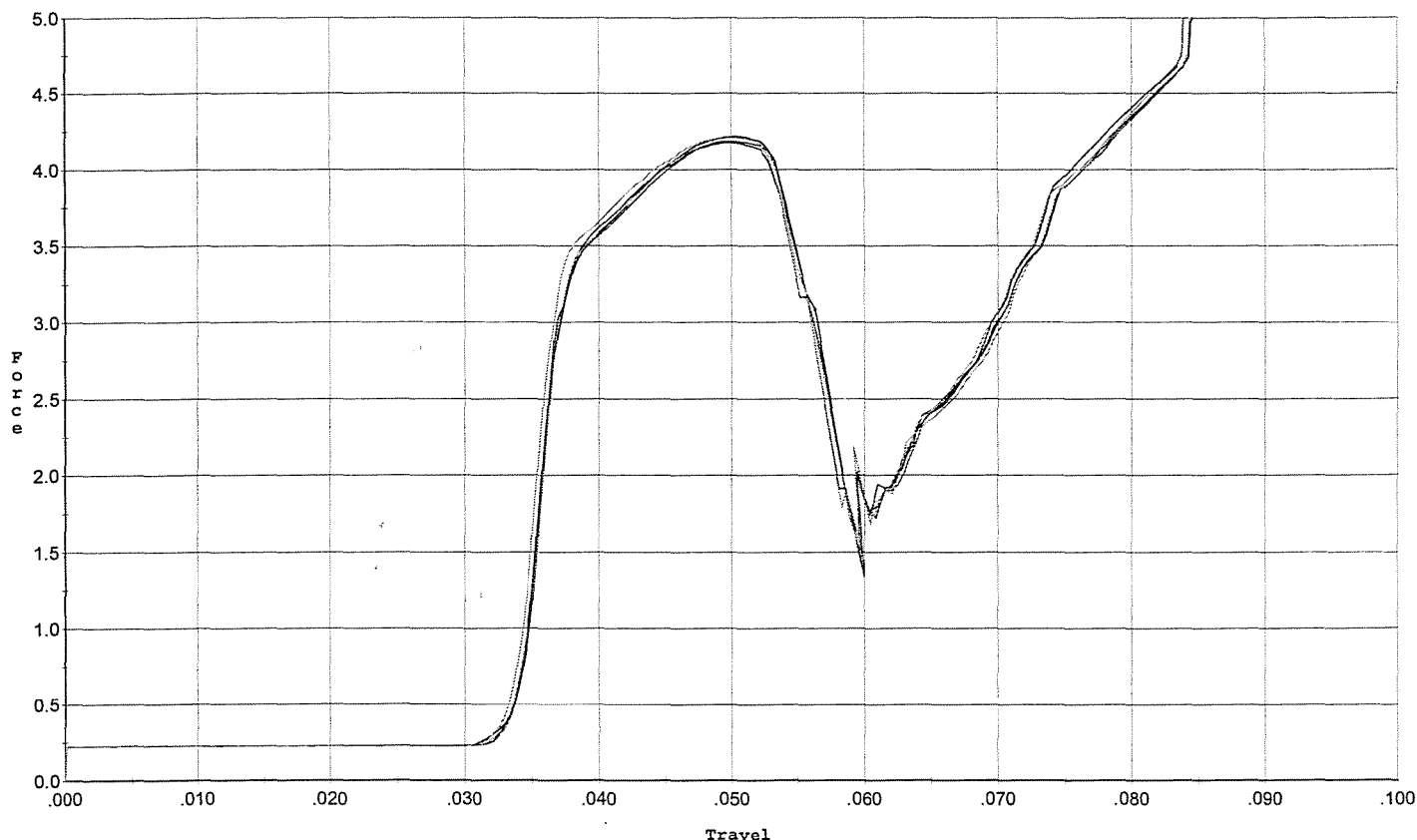
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.200	0.056	0.033	0.033	0.087		Set Trigger
2	4.137	0.056	0.033	0.033	0.086		Set Trigger
3	4.136	0.055	0.033	0.033	0.086		Set Trigger
4	4.161	0.056	0.033	0.033	0.087		Set Trigger
5	4.169	0.056	0.033	0.033	0.087		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



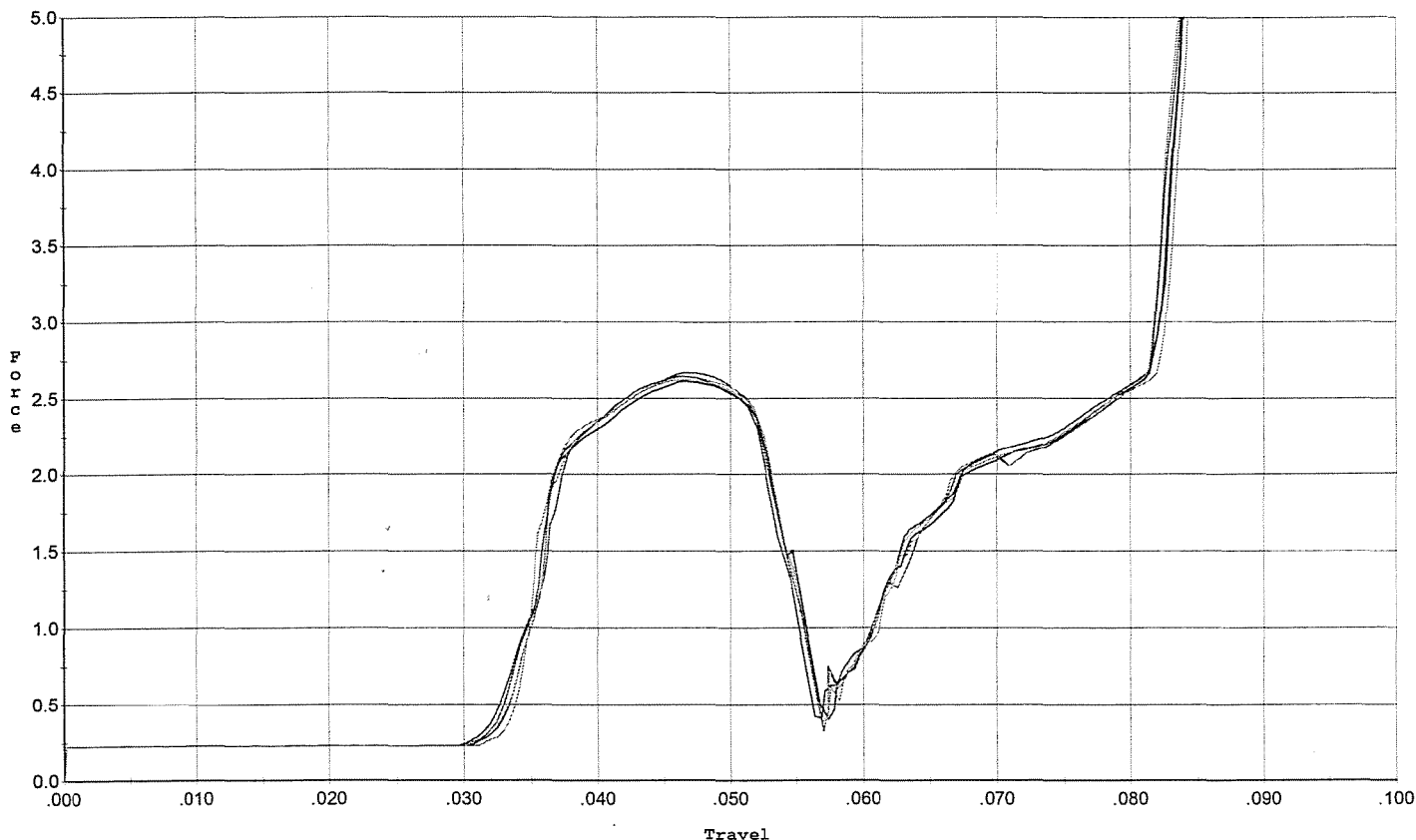
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.056	0.033	0.032	0.086		Set Trigger
2	4.215	0.056	0.033	0.033	0.088		Set Trigger
3	4.183	0.057	0.033	0.033	0.088		Set Trigger
4	4.207	0.056	0.033	0.032	0.088		Set Trigger
5	4.221	0.057	0.033	0.033	0.089		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



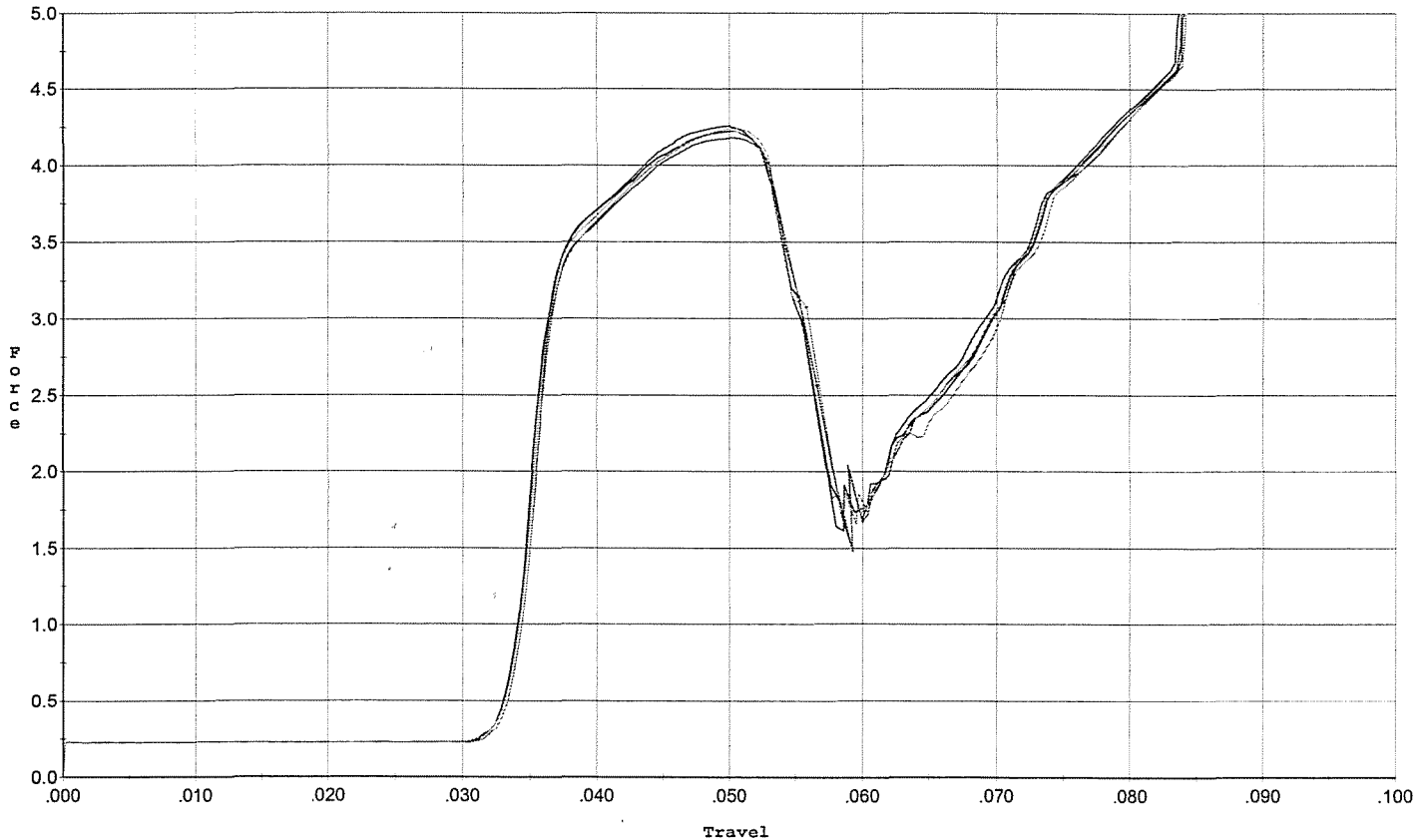
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.054	0.032	0.036	0.054		Set Trigger
2	2.615	0.055	0.033	0.035	0.054		Set Trigger
3	2.667	0.055	0.033	0.035	0.055		Set Trigger
4	2.645	0.055	0.033	0.035	0.054		Set Trigger
5	2.623	0.055	0.033	0.035	0.055		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.055	0.033	0.033	0.088		Set Trigger
2	4.223	0.055	0.033	0.033	0.087		Set Trigger
3	4.180	0.057	0.033	0.033	0.088		Set Trigger
4	4.220	0.055	0.033	0.033	0.087		Set Trigger
5	4.242	0.056	0.033	0.033	0.088		Set Trigger

Avg 4.22