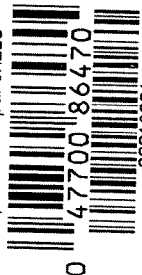


G 681 0331

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



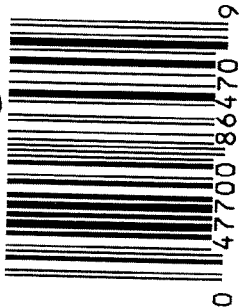
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810331

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810331

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-10-09	RT
475	DRILL AND TAP SIGHT HOLES	rec 1 - 2009	2-11-09	TL
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	2/13/09	(H)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/21	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

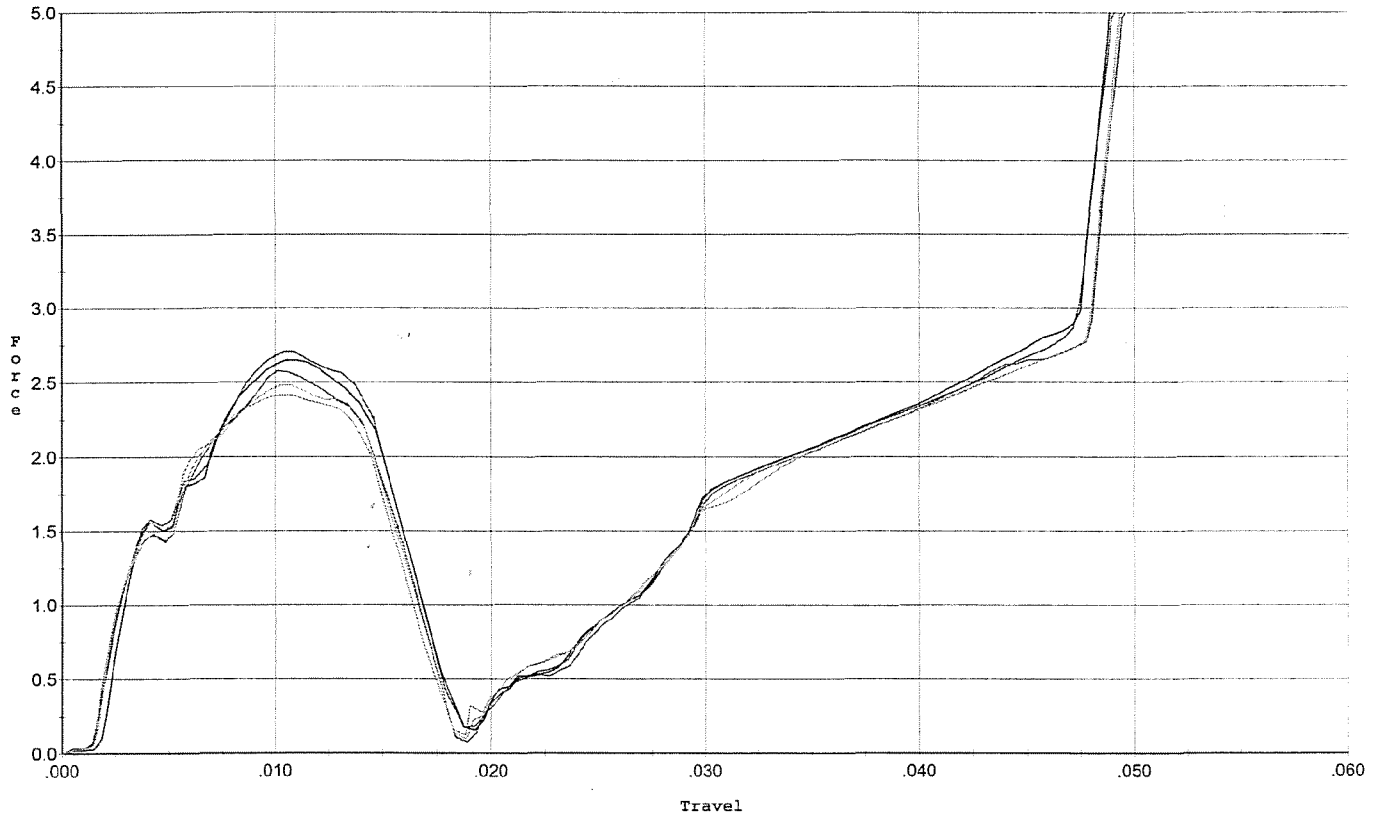
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	2-26-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	2-26-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.003</u>	<u>.003</u>	<u>.003</u>	2-26-09	LN		
	J) ASSEMBLE STOCK					2-24-09	RT		
	K) ASSEMBLE SWIVEL STUDS					2-26-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		2-25-09	LPS		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-25-09	RP		
670	FINAL INSPECTION A) HEADSPACE					2-26-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u>	<u>2.46</u>	<u>2.60</u>	<u>2.44</u>	<u>2.57</u>	2-26-09	LN
	C) FUNCTION					2-26-09	LN		
690	PACK					3/3/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



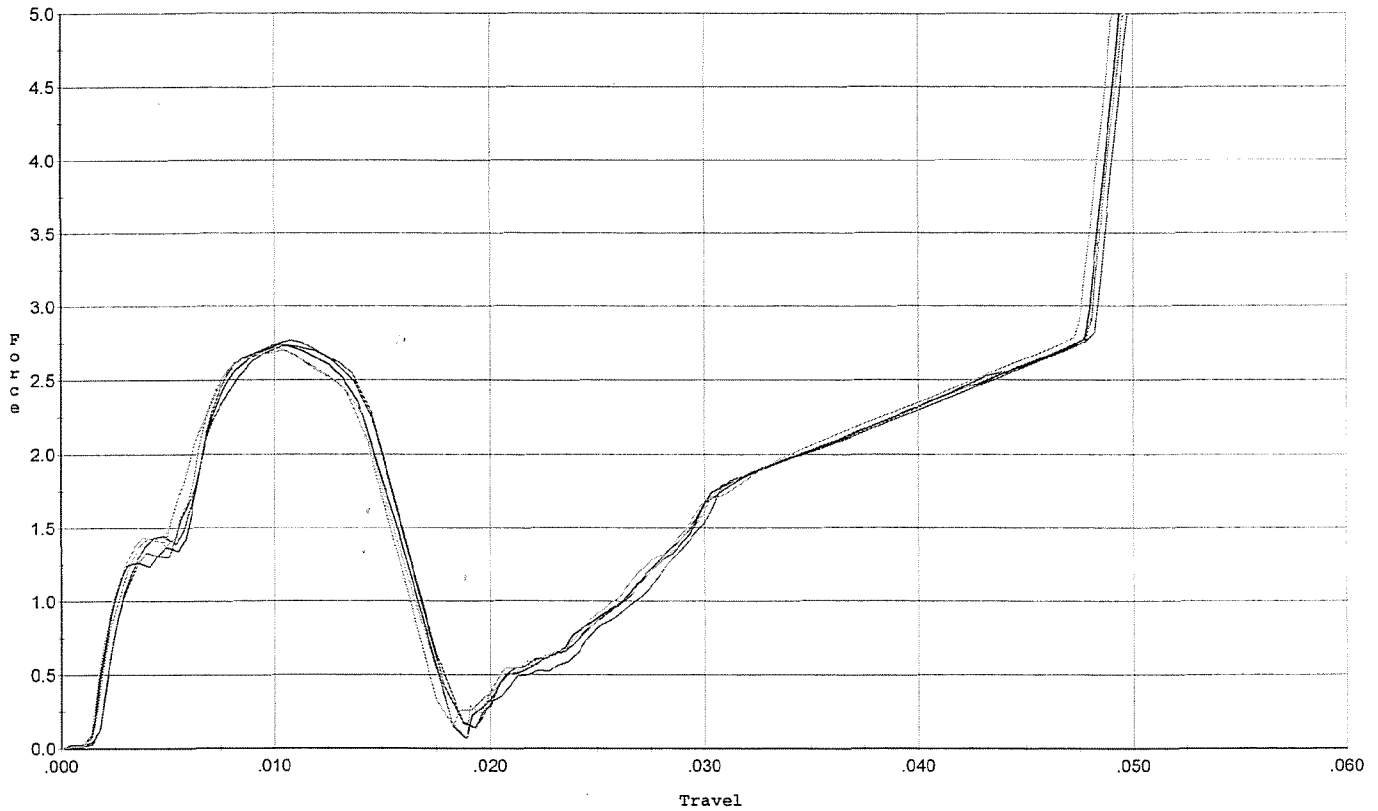
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.705	0.015	0.00	0.038	0.025		Set Trigger
2	2.647	0.015	0.002	0.038	0.025		Set Trigger
3	2.577	0.016	0.00	0.038	0.026		Set Trigger
4	2.484	0.016	0.00	0.038	0.026		Set Trigger
5	2.418	0.014	0.00	0.038	0.023		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



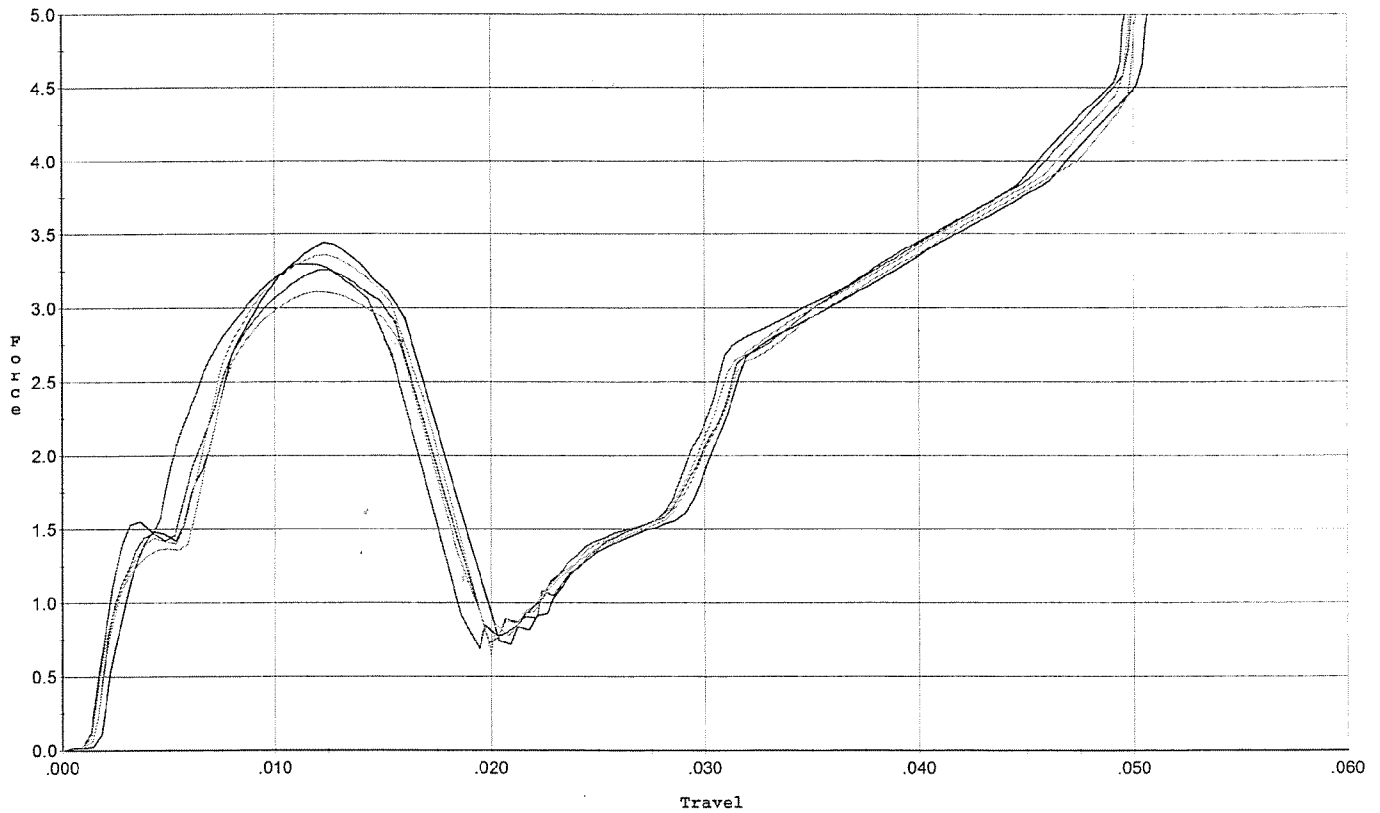
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.731	0.015	0.00	0.038	0.025		Set Trigger
2	2.742	0.016	0.00	0.038	0.027		Set Trigger
3	2.769	0.015	0.005	0.038	0.025		Set Trigger
4	2.699	0.014	0.00	0.039	0.024		Set Trigger
5	2.709	0.014	0.005	0.038	0.025		Set Trigger

A-2-73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



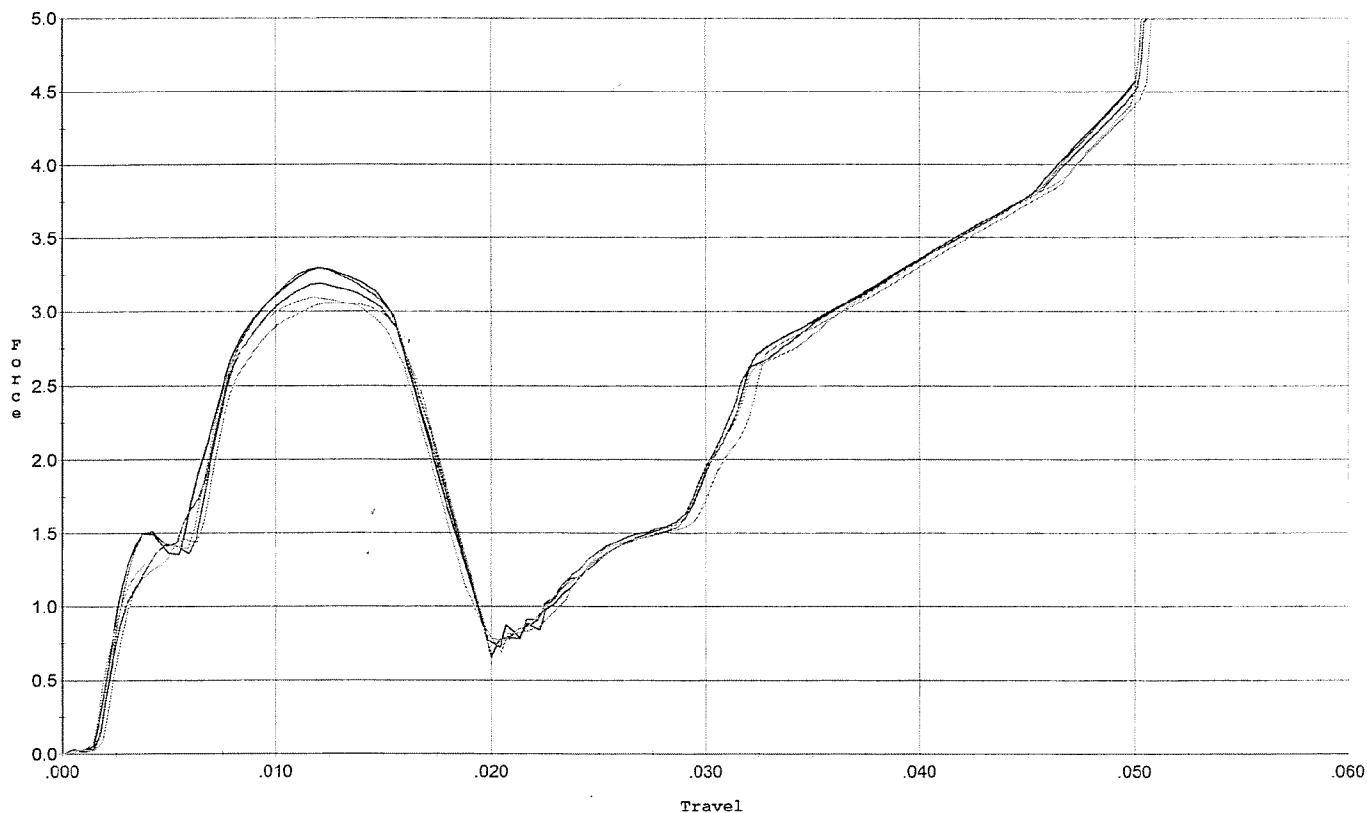
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.297	0.015	0.00	0.035	0.033		Set Trigger
2	3.442	0.016	0.006	0.035	0.033		Set Trigger
3	3.254	0.016	0.00	0.035	0.032		Set Trigger
4	3.361	0.017	0.006	0.035	0.035		Set Trigger
5	3.109	0.016	0.00	0.035	0.031		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



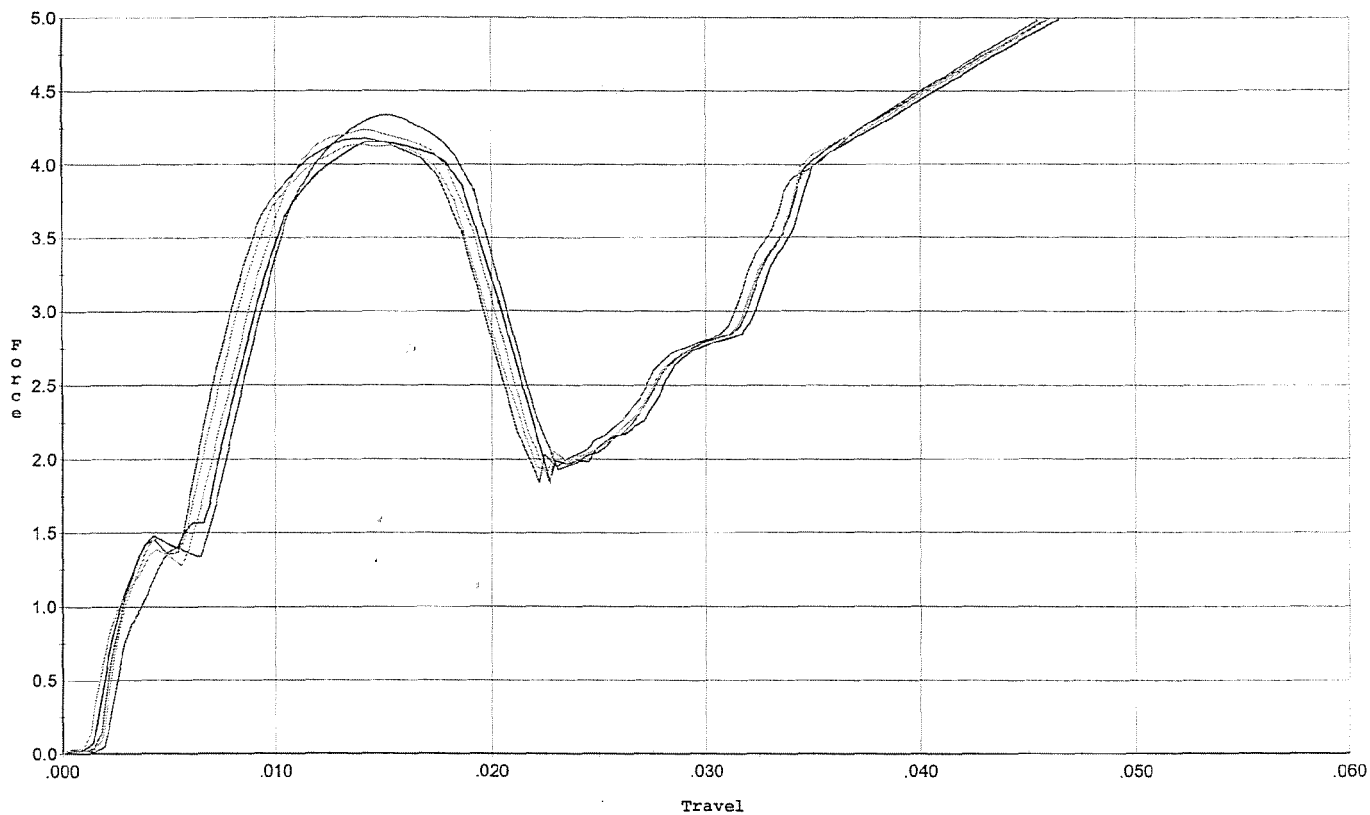
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.189	0.018	0.006	0.035	0.034		Set Trigger
2	3.293	0.015	0.006	0.035	0.032		Set Trigger
3	3.296	0.017	0.002	0.035	0.035		Set Trigger
4	3.096	0.016	0.006	0.036	0.031		Set Trigger
5	3.057	0.017	0.00	0.036	0.032		Set Trigger

A-3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



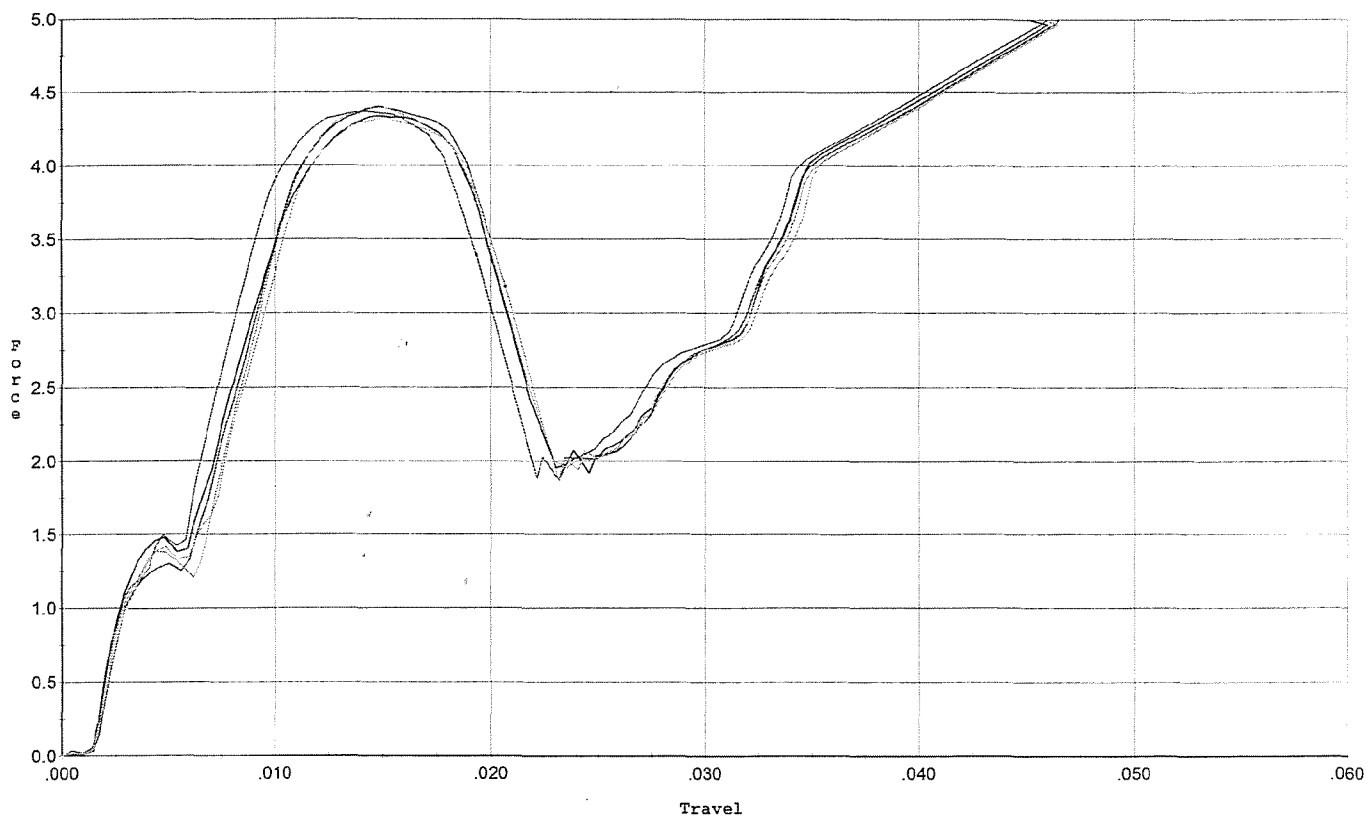
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.334	0.019	0.002	0.032	0.048		Set Trigger
2	4.152	0.020	0.006	0.032	0.052		Set Trigger
3	4.176	0.019	0.00	0.032	0.048		Set Trigger
4	4.135	0.018	0.002	0.033	0.047		Set Trigger
5	4.234	0.019	0.006	0.032	0.049		Set Trigger

A-4-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



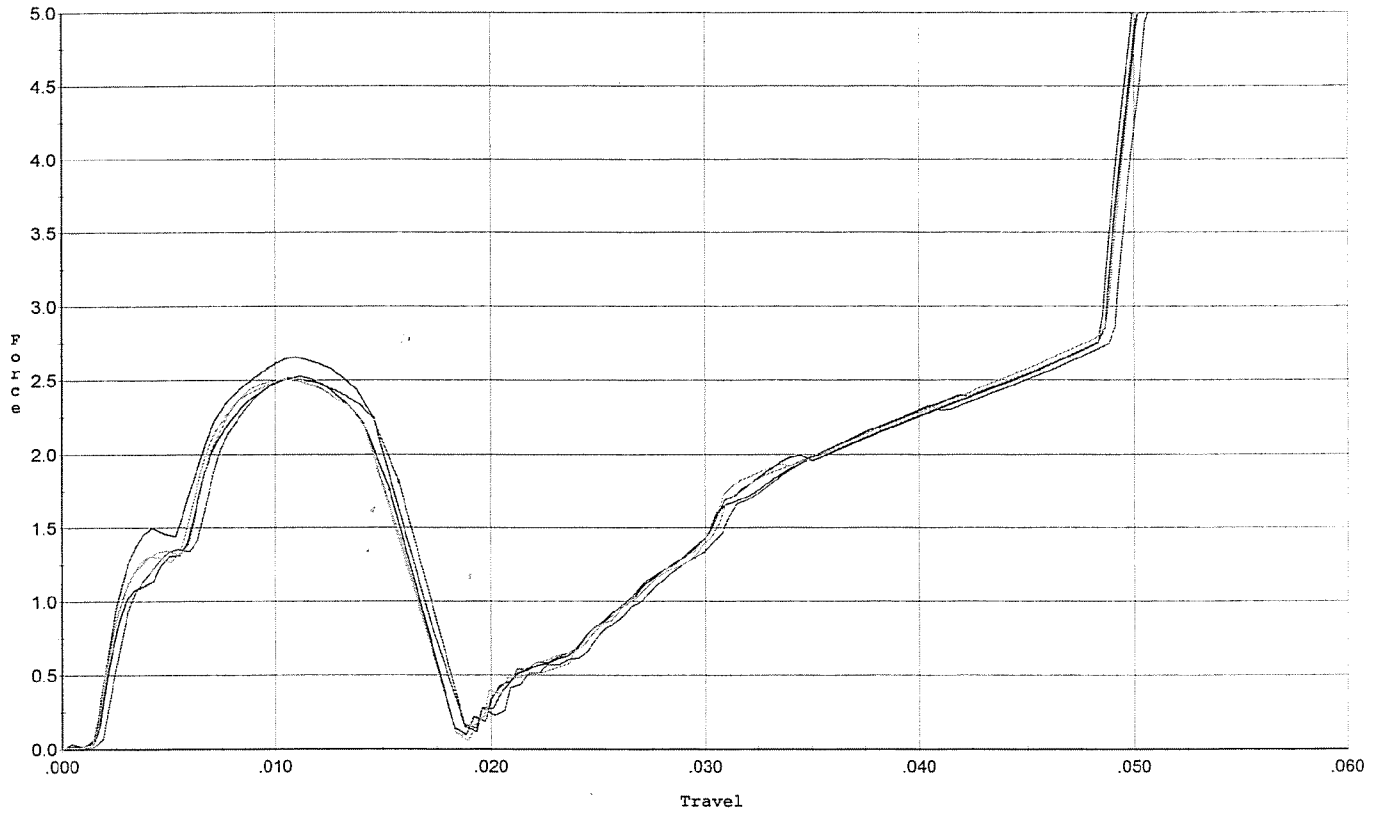
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.396	0.021	0.00	0.032	0.054		Set Trigger
2	4.331	0.019	0.00	0.032	0.050		Set Trigger
3	4.361	0.019	0.00	0.032	0.051		Set Trigger
4	4.320	0.021	0.00	0.032	0.053		Set Trigger
5	4.406	0.019	0.007	0.032	0.049		Set Trigger

A 4.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



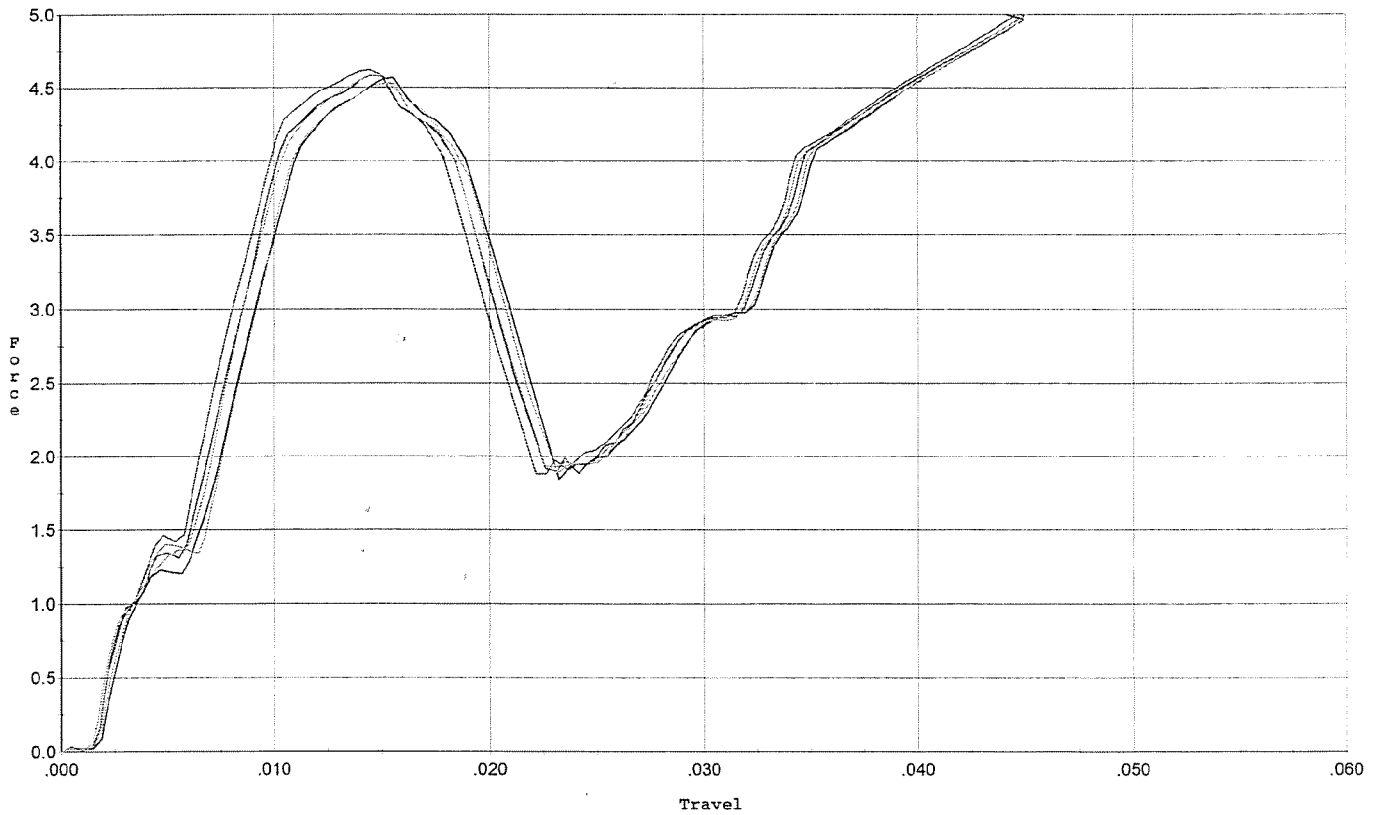
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.656	0.015	0.006	0.039	0.025		Set Trigger
2	2.522	0.015	0.00	0.039	0.024		Set Trigger
3	2.526	0.016	0.002	0.039	0.025		Set Trigger
4	2.520	0.016	0.005	0.039	0.026		Set Trigger
5	2.503	0.016	0.00	0.039	0.025		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.586	0.018	0.00	0.029	0.049		Set Trigger
2	4.567	0.021	0.002	0.029	0.054		Set Trigger
3	4.623	0.018	0.00	0.029	0.048		Set Trigger
4	4.591	0.018	0.006	0.029	0.049		Set Trigger
5	4.528	0.019	0.002	0.029	0.049		Set Trigger

A-4.57