

6681 0332

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

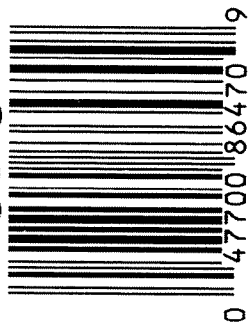
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810332

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810332

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE		2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	TE
480	MAGNAFLUX BBL ACTION	OPERATOR 13	2/7/09	MR
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/4/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2-11-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-12-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

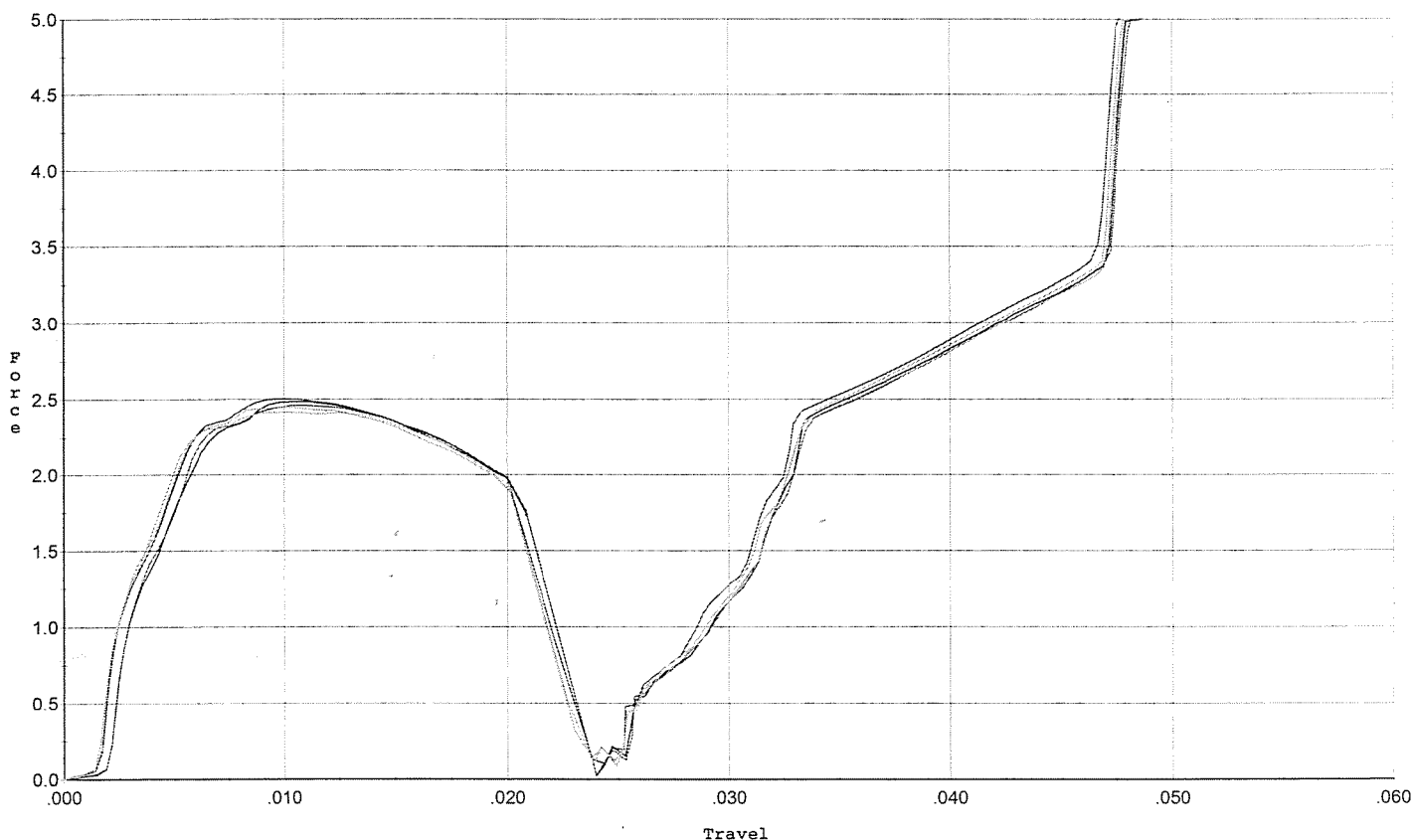
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-18-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-18-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-18-09	L.N.
	J) ASSEMBLE STOCK		2-12-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-18-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-17-09	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-17-09	SP
670	FINAL INSPECTION A) HEADSPACE		2-18-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u> <u>2.38</u> <u>2.27</u> <u>2.45</u> <u>2.46</u>	2-18-09	N.N.
	C) FUNCTION		2-18-09	L.N.
690	PACK		3/4/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



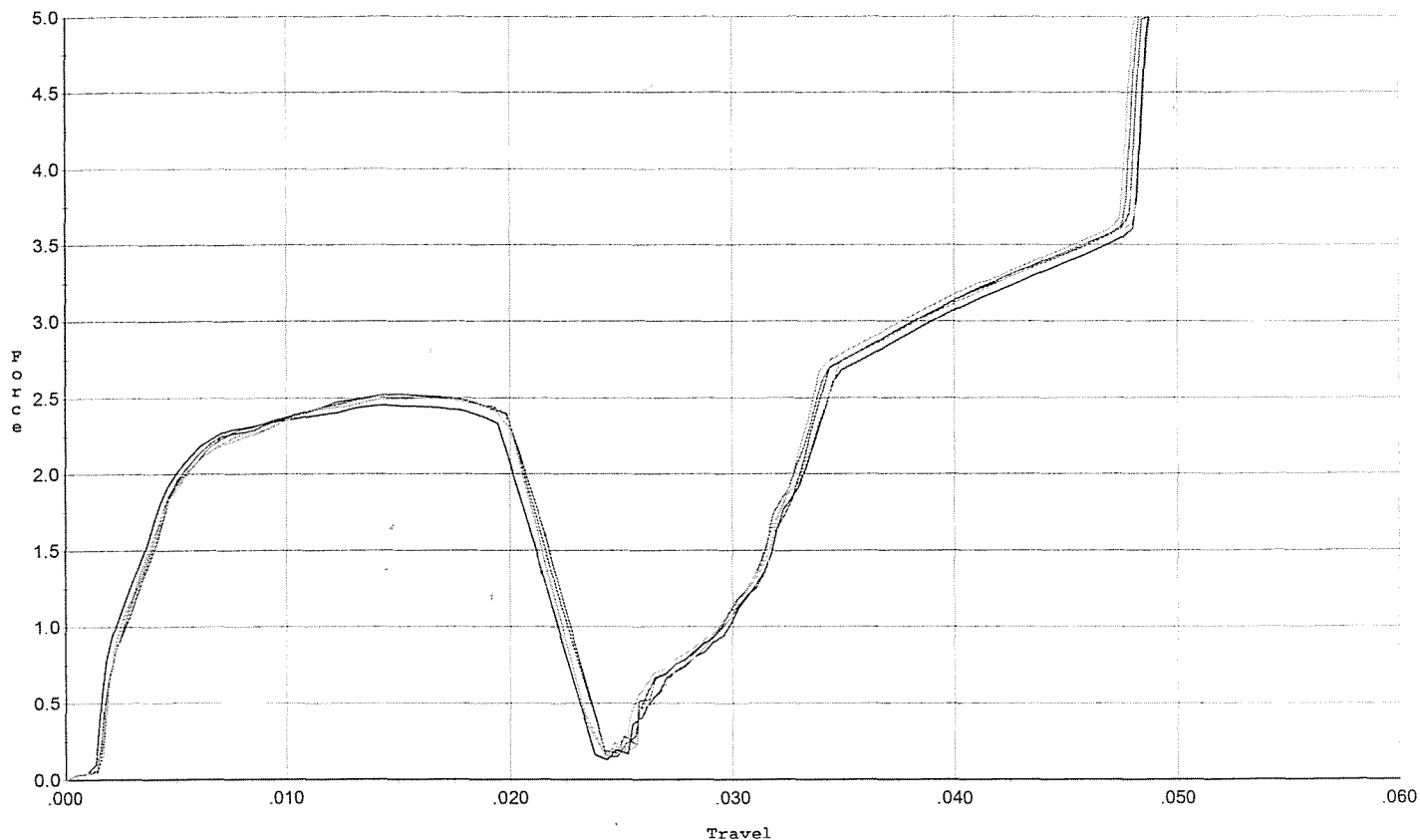
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.020	0.00	0.032	0.037		Set Trigger
2	2.485	0.021	0.00	0.032	0.038		Set Trigger
3	2.460	0.021	0.00	0.032	0.037		Set Trigger
4	2.418	0.020	0.00	0.032	0.037		Set Trigger
5	2.447	0.020	0.00	0.032	0.037		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



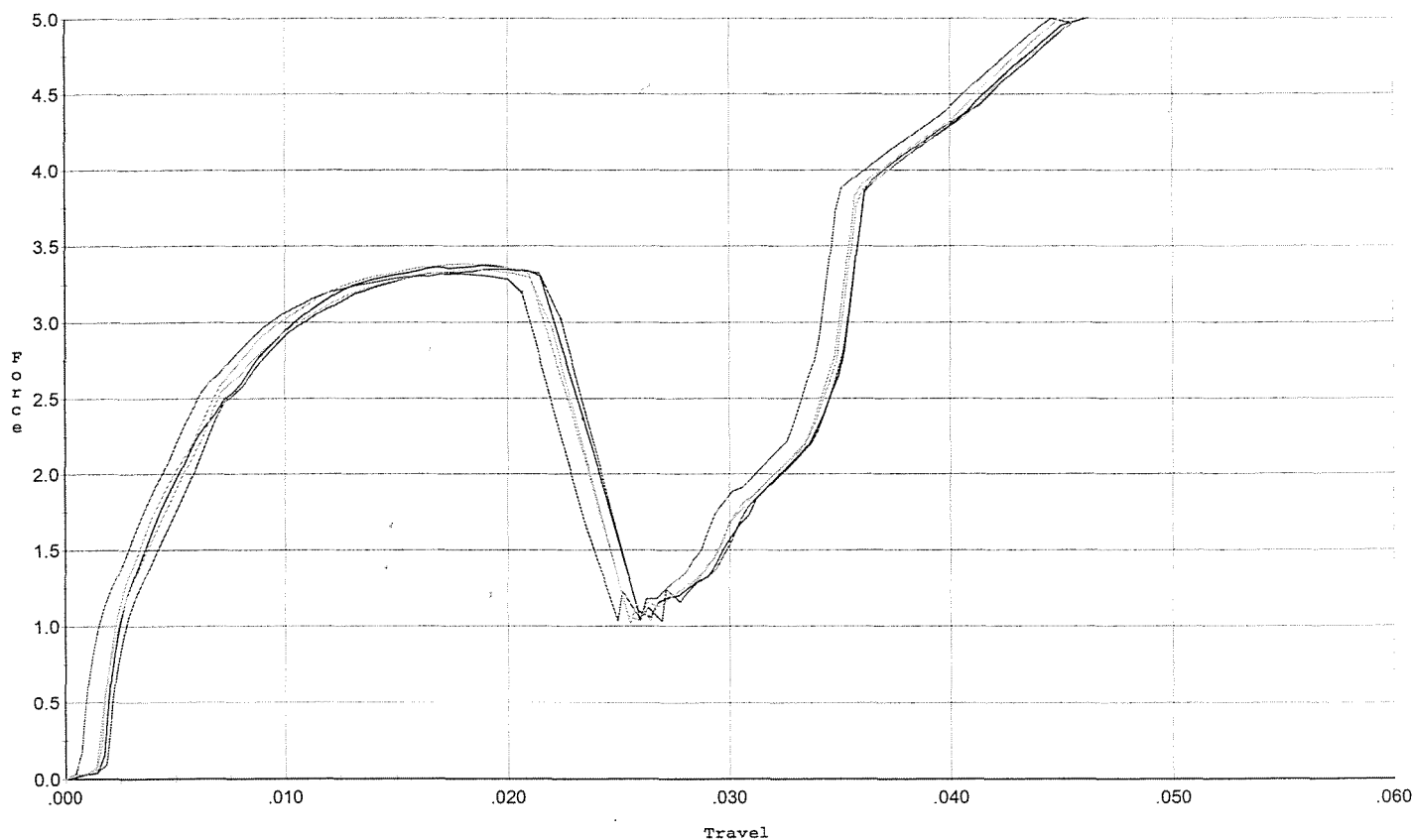
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.022	0.00	0.032	0.041		Set Trigger
2	2.453	0.021	0.00	0.032	0.040		Set Trigger
3	2.526	0.020	0.00	0.032	0.038		Set Trigger
4	2.508	0.020	0.00	0.032	0.038		Set Trigger
5	2.499	0.020	0.00	0.033	0.038		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



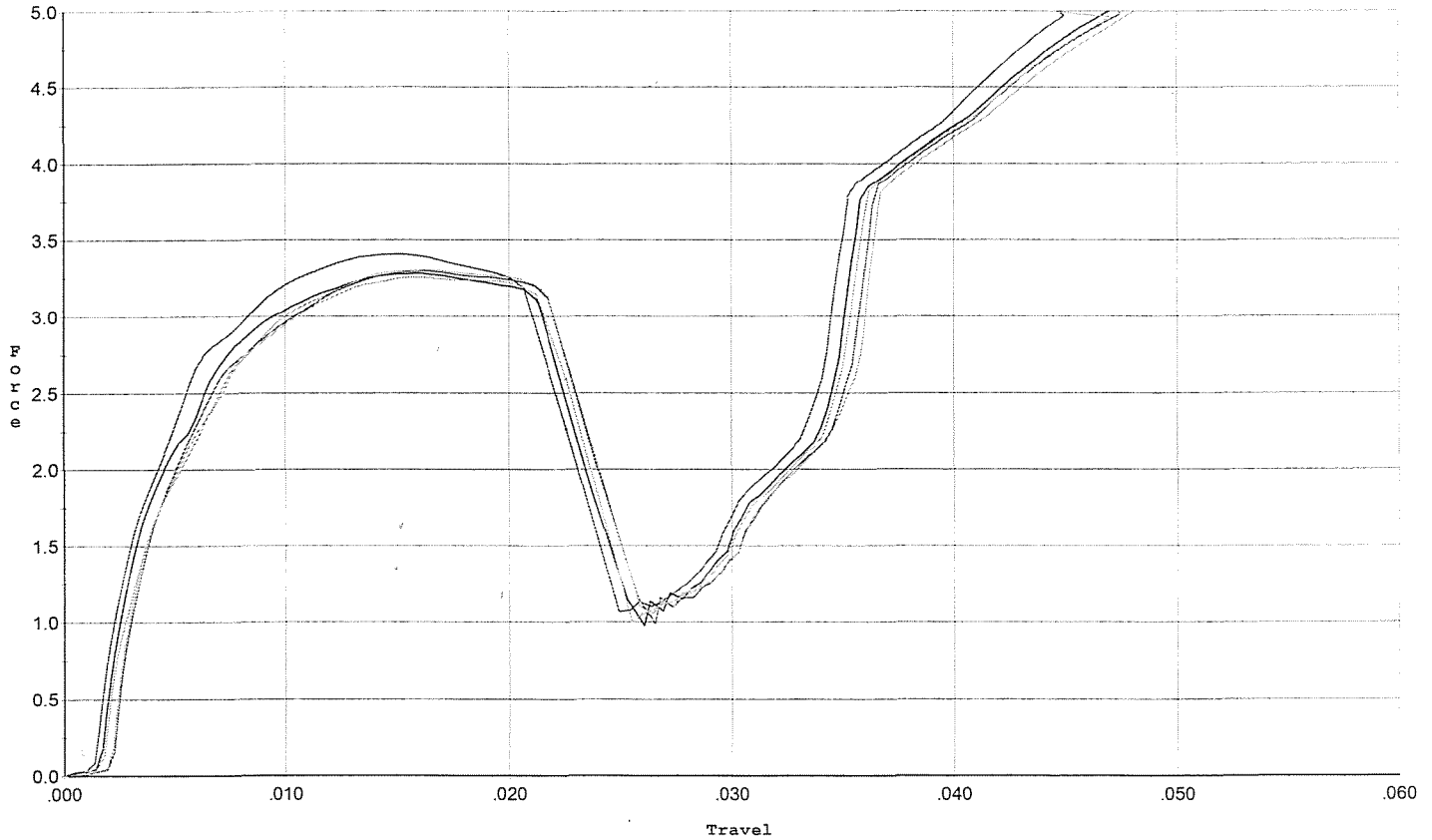
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.350	0.022	0.00	0.030	0.053		Set Trigger
2	3.375	0.023	0.00	0.030	0.056		Set Trigger
3	3.320	0.021	0.00	0.030	0.051		Set Trigger
4	3.345	0.022	0.00	0.030	0.053		Set Trigger
5	3.383	0.023	0.00	0.030	0.055		Set Trigger

A-3-35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



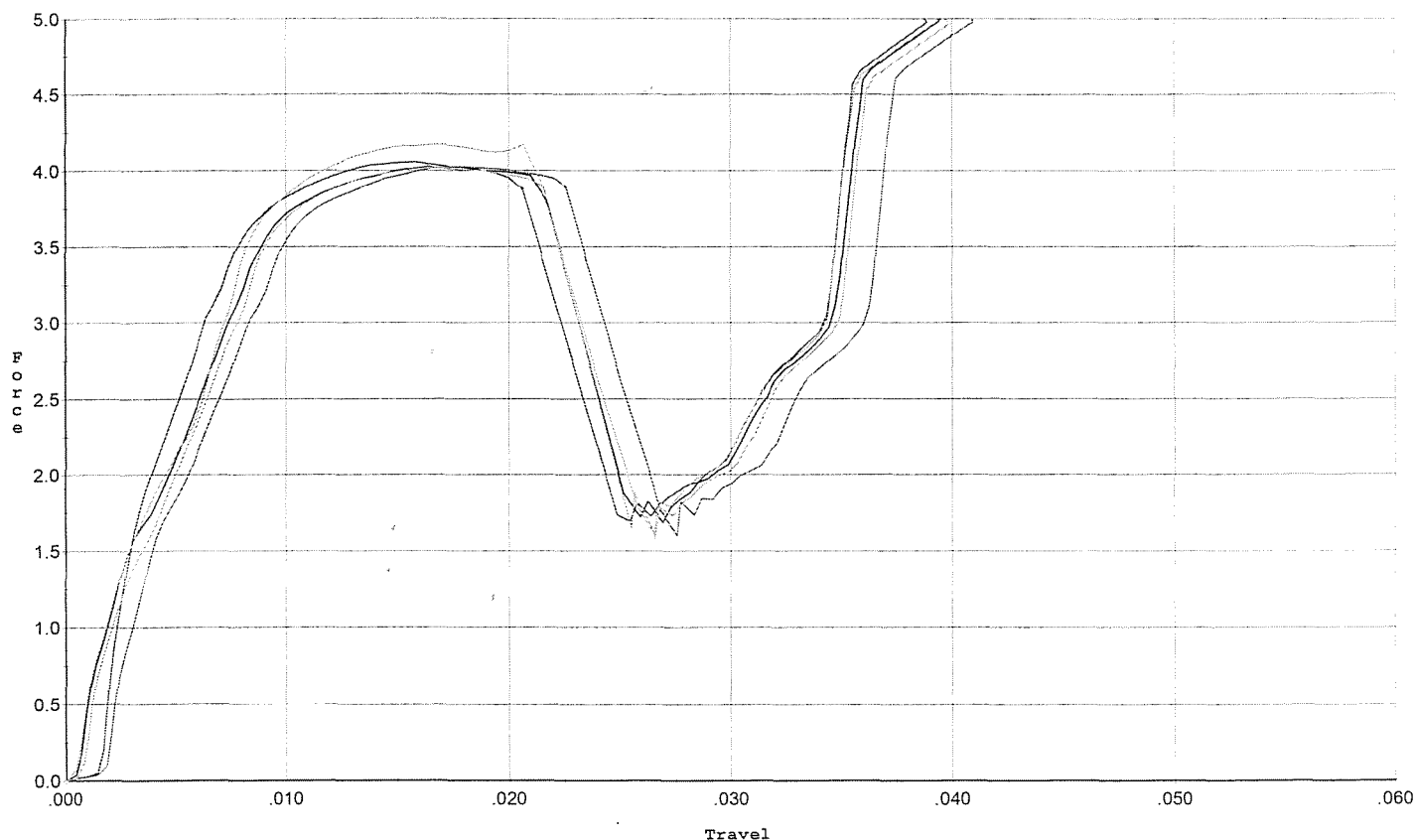
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.406	0.023	0.00	0.030	0.056		Set Trigger
2	3.283	0.021	0.00	0.031	0.051		Set Trigger
3	3.296	0.022	0.00	0.031	0.051		Set Trigger
4	3.256	0.023	0.00	0.030	0.053		Set Trigger
5	3.307	0.024	0.00	0.031	0.056		Set Trigger

A-3-31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



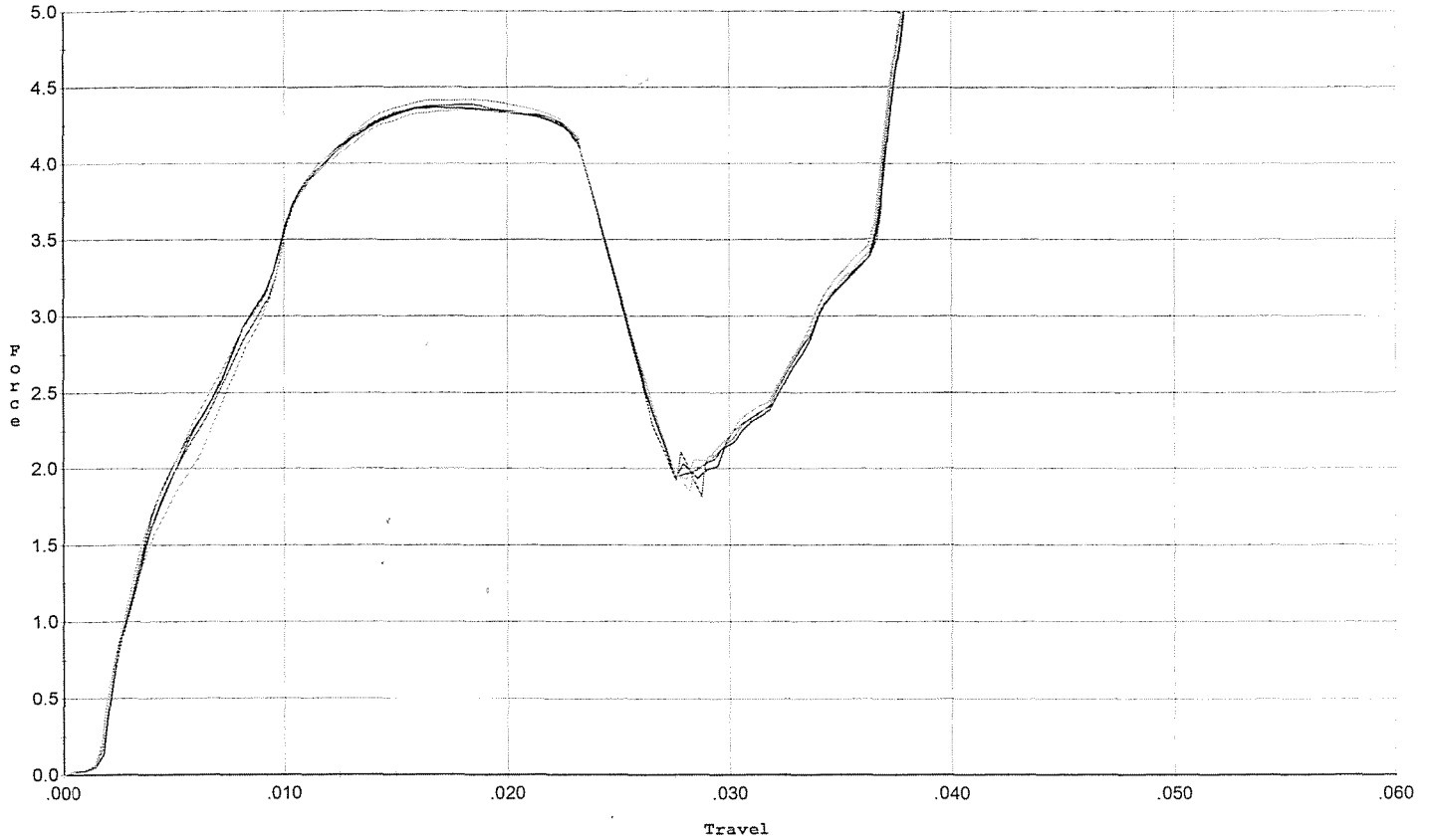
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.021	0.00	0.029	0.060		Set Trigger
2	4.025	0.022	0.00	0.029	0.062		Set Trigger
3	4.026	0.023	0.00	0.029	0.063		Set Trigger
4	4.018	0.022	0.00	0.029	0.061		Set Trigger
5	4.172	0.022	0.00	0.028	0.064		Set Trigger

A 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



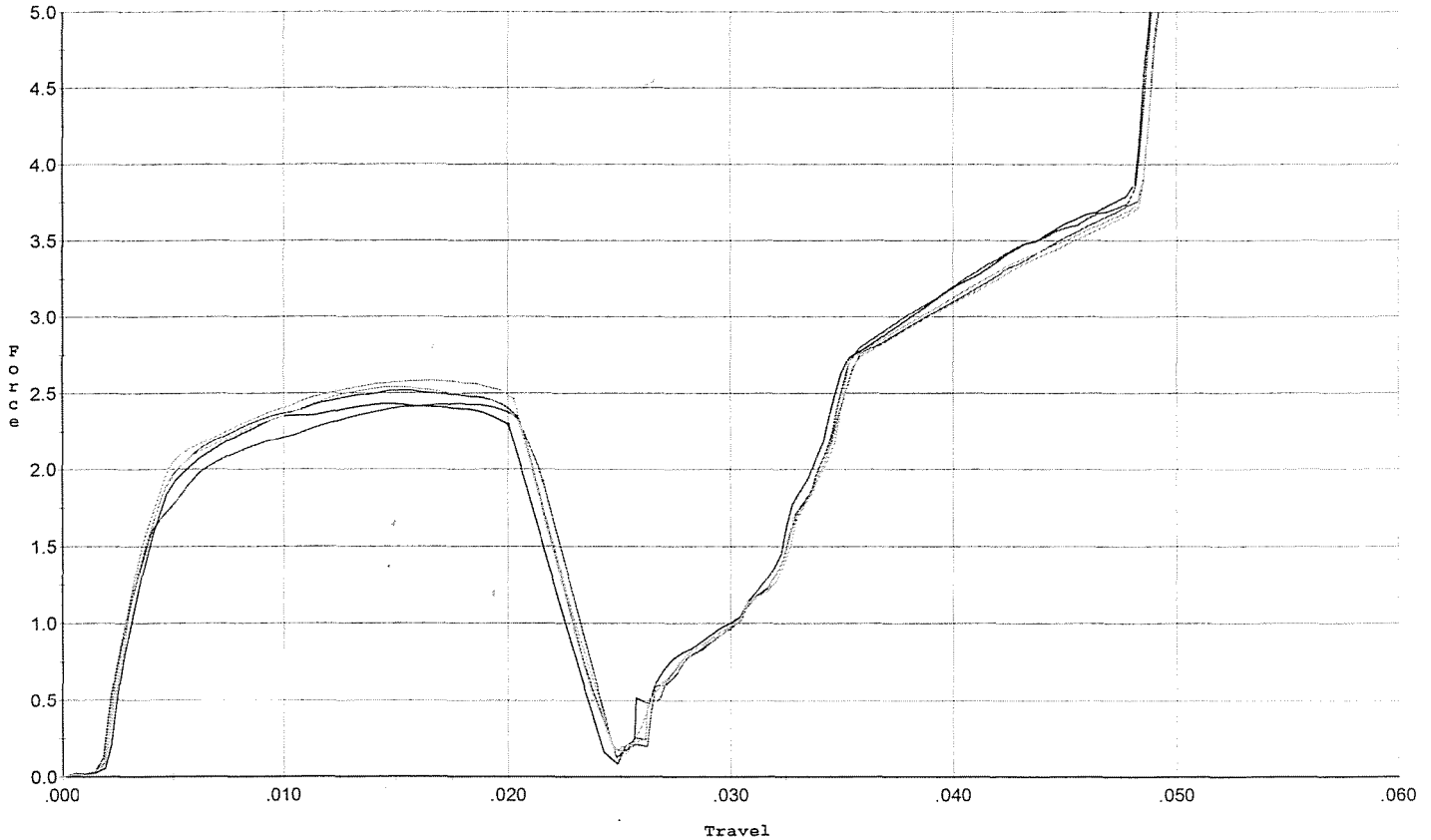
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.371	0.023	0.00	0.022	0.069		Set Trigger
2	4.368	0.023	0.00	0.022	0.069		Set Trigger
3	4.385	0.023	0.00	0.023	0.069		Set Trigger
4	4.355	0.023	0.00	0.022	0.068		Set Trigger
5	4.422	0.023	0.00	0.021	0.069		Set Trigger

A-4-38

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



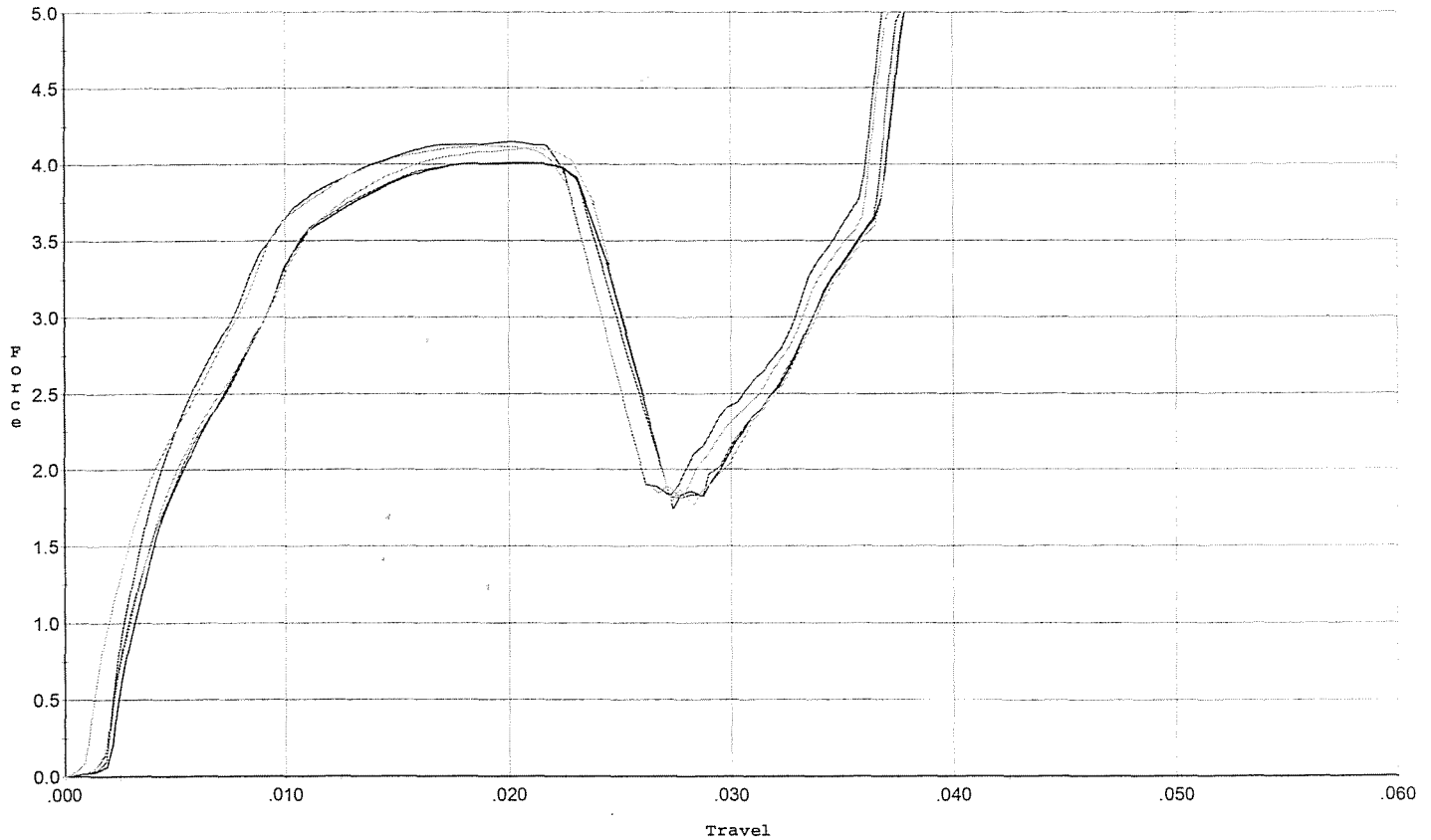
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.433	0.022	0.00	0.032	0.039		Set Trigger
2	2.432	0.020	0.00	0.033	0.037		Set Trigger
3	2.517	0.020	0.00	0.033	0.039		Set Trigger
4	2.542	0.020	0.00	0.033	0.039		Set Trigger
5	2.582	0.020	0.00	0.033	0.039		Set Trigger

A-250

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/5/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.022	0.00	0.027	0.065		Set Trigger
2	4.011	0.024	0.00	0.027	0.067		Set Trigger
3	4.012	0.023	0.00	0.025	0.064		Set Trigger
4	4.107	0.024	0.00	0.027	0.067		Set Trigger
5	4.119	0.023	0.00	0.027	0.066		Set Trigger

A. 4.07