

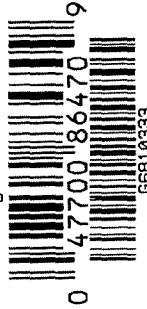
G6810333

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



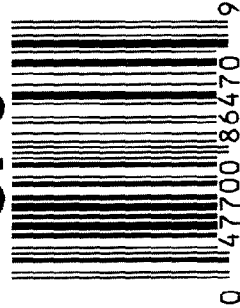
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810333

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66810333

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SPD
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SPD
460	CHECK HEADSPACE		2-5-09	SPD
470	DIS-ASSEMBLE ACTION		2-5-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	2/7/09	(H)
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		9-Feb-09	SPD
542	APPLY COATINGS (BARREL ACTION)		2-12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

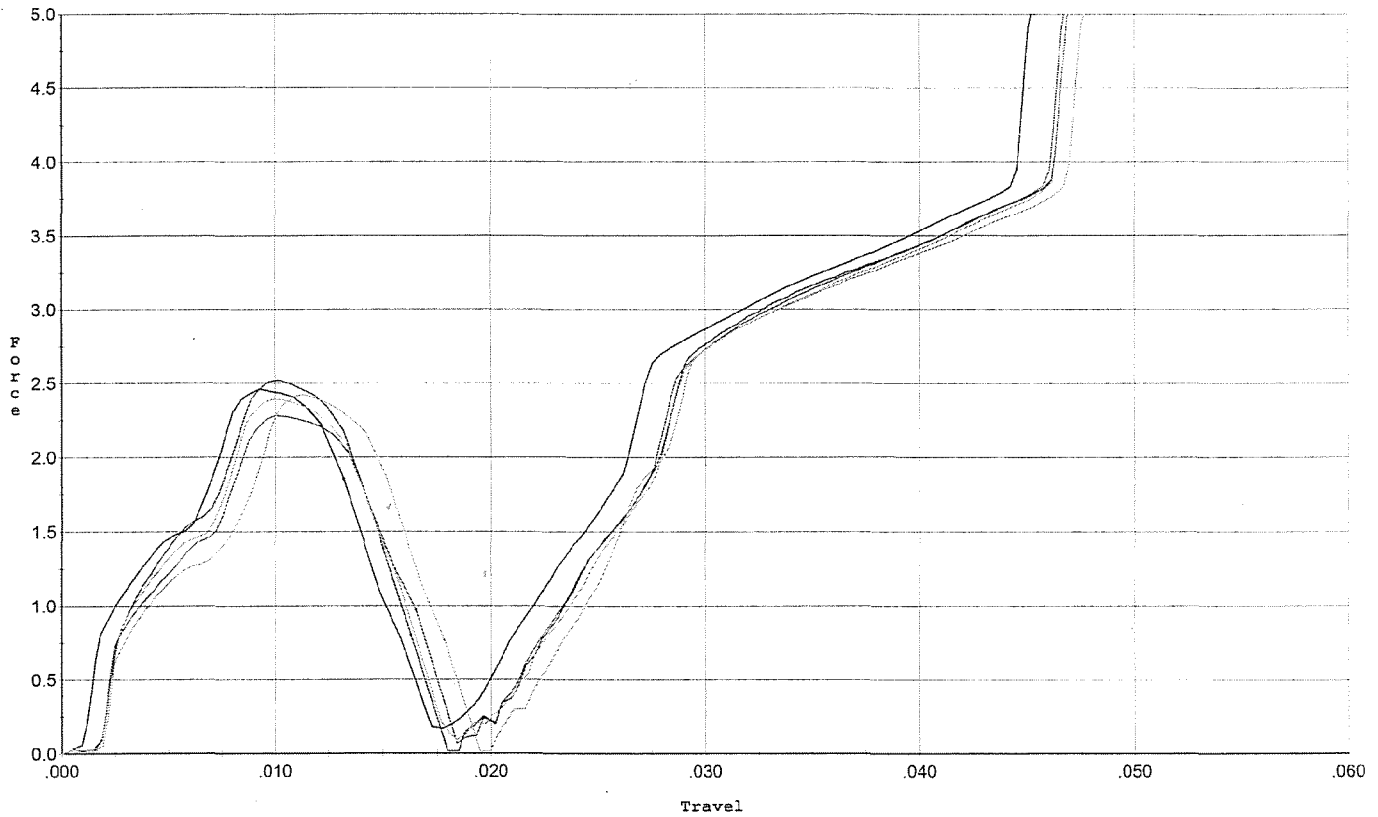
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-18-09	LW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-18-09	LW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.002</u> <u>.002</u> <u>.002</u>	2-18-09	LW
	J) ASSEMBLE STOCK		2-13-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		2-18-09	LW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-16-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-16-09	WW
670	FINAL INSPECTION A) HEADSPACE		2-18-09	LW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>3.31</u> <u>2.26</u> <u>2.21</u> <u>2.24</u> <u>2.31</u>	2-17-09	WW
	C) FUNCTION		2-18-09	LW
690	PACK		3/4/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



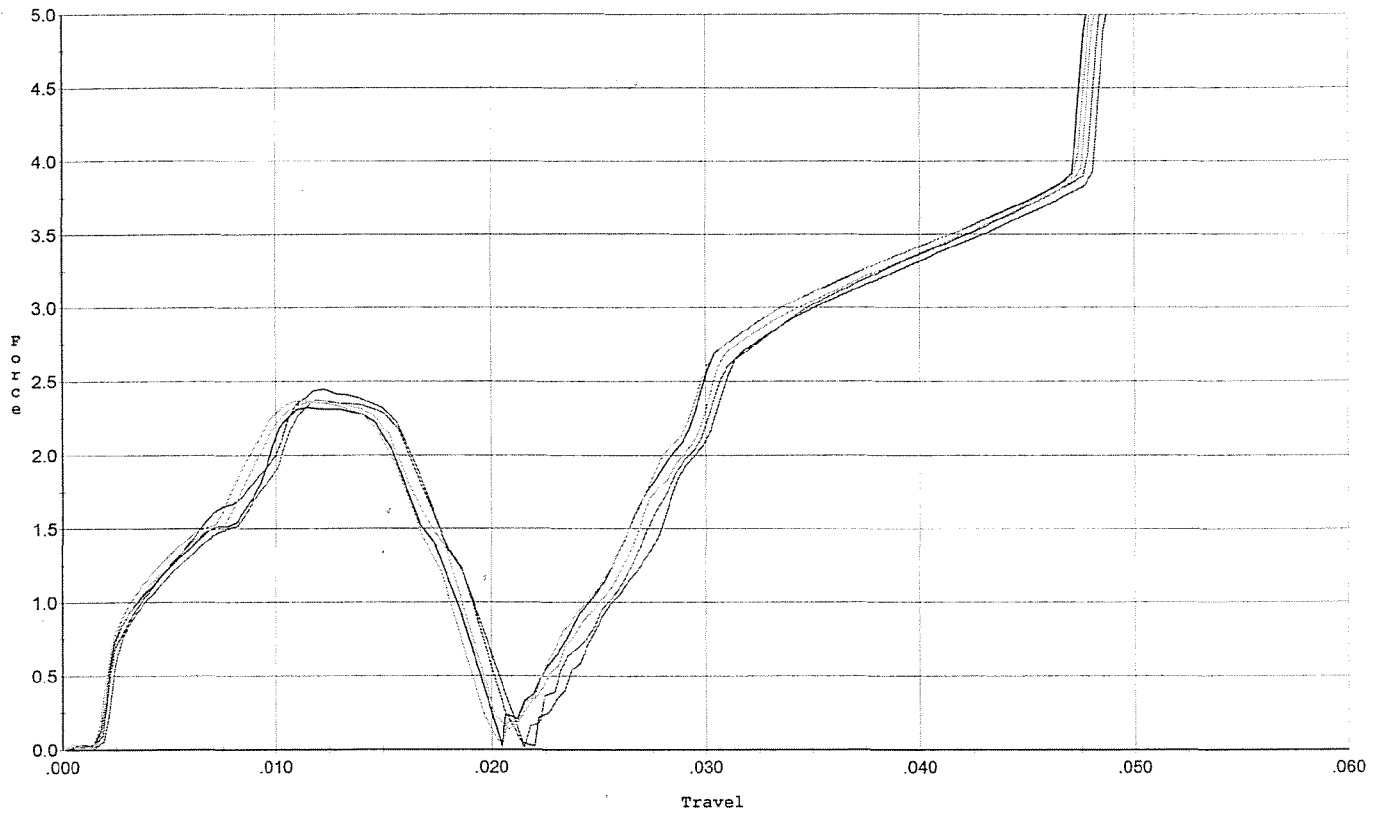
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.016	0.002	0.035	0.024		Set Trigger
2	2.460	0.013	0.00	0.034	0.020		Set Trigger
3	2.282	0.017	0.002	0.034	0.023		Set Trigger
4	2.392	0.016	0.002	0.034	0.022		Set Trigger
5	2.423	0.018	0.002	0.034	0.024		Set Trigger

A-2-41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



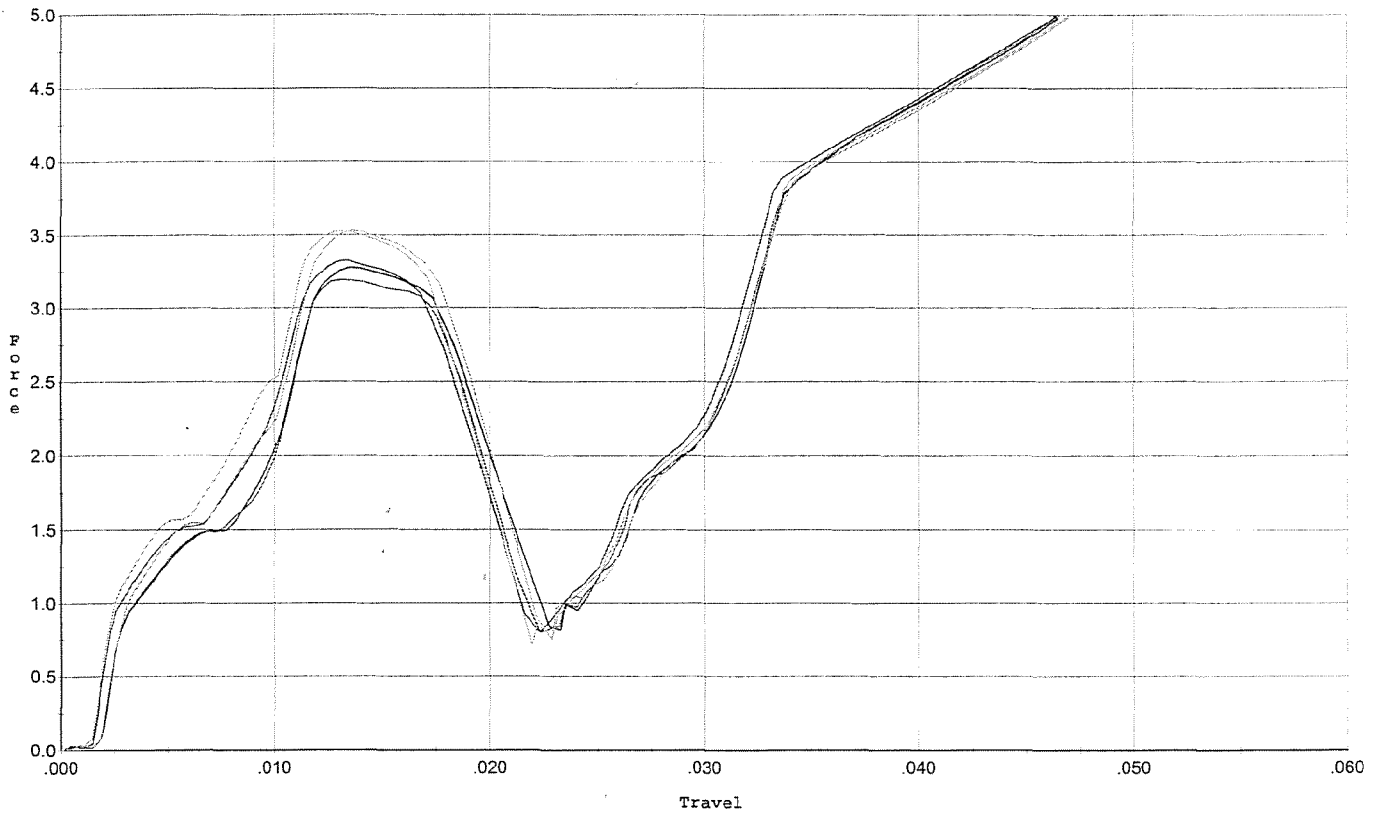
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.020	0.00	0.033	0.030		Set Trigger
2	2.324	0.019	0.00	0.033	0.027		Set Trigger
3	2.374	0.019	0.00	0.034	0.027		Set Trigger
4	2.354	0.018	0.002	0.033	0.027		Set Trigger
5	2.366	0.018	0.00	0.034	0.026		Set Trigger

A-2-37

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



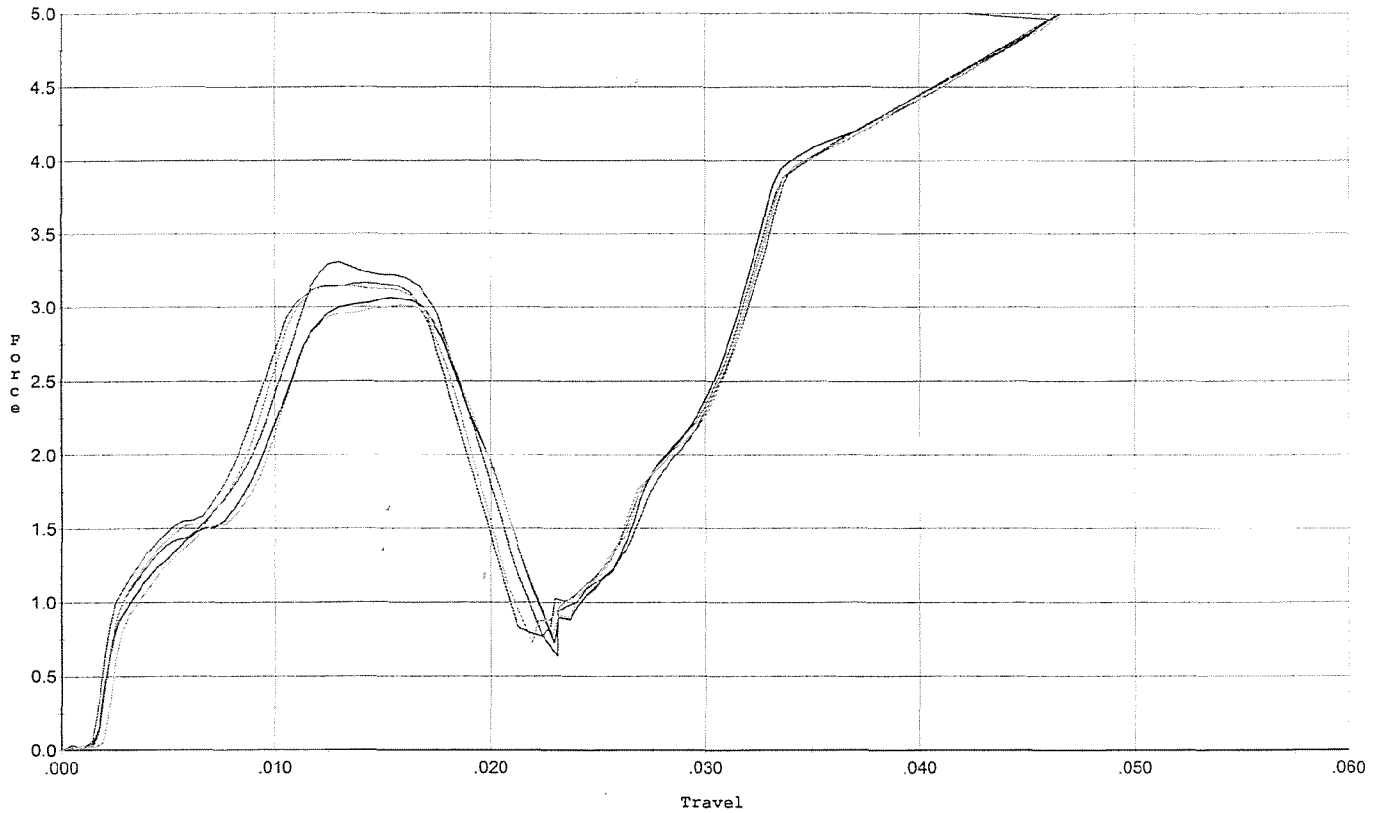
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.327	0.020	0.00	0.032	0.038		Set Trigger
2	3.277	0.018	0.008	0.032	0.034		Set Trigger
3	3.194	0.019	0.002	0.032	0.035		Set Trigger
4	3.534	0.019	0.00	0.032	0.040		Set Trigger
5	3.534	0.019	0.00	0.032	0.039		Set Trigger

A-3-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



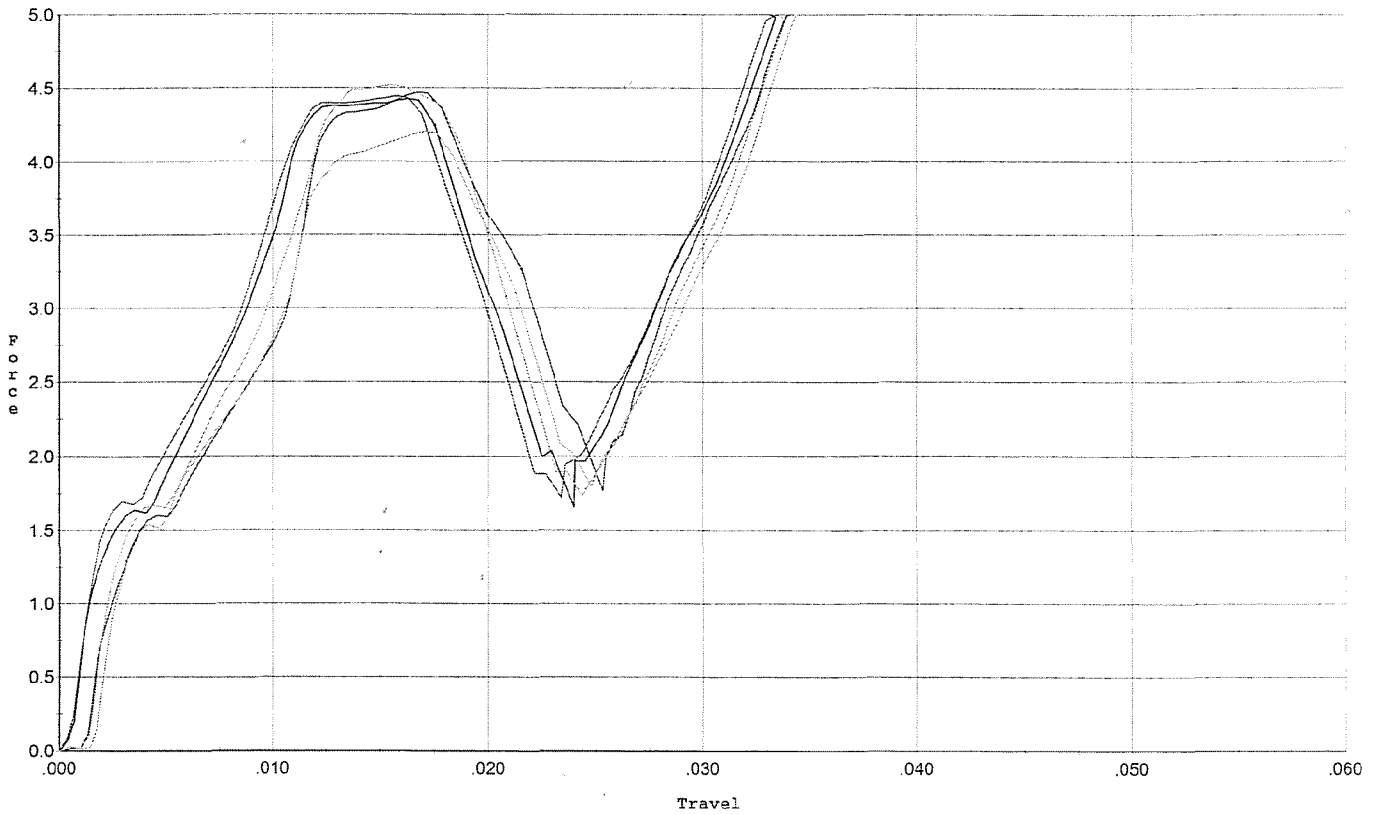
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.307	0.019	0.00	0.033	0.037		Set Trigger
2	3.059	0.020	0.00	0.032	0.037		Set Trigger
3	3.164	0.017	0.00	0.033	0.034		Set Trigger
4	3.012	0.020	0.00	0.032	0.037		Set Trigger
5	3.146	0.018	0.00	0.032	0.035		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



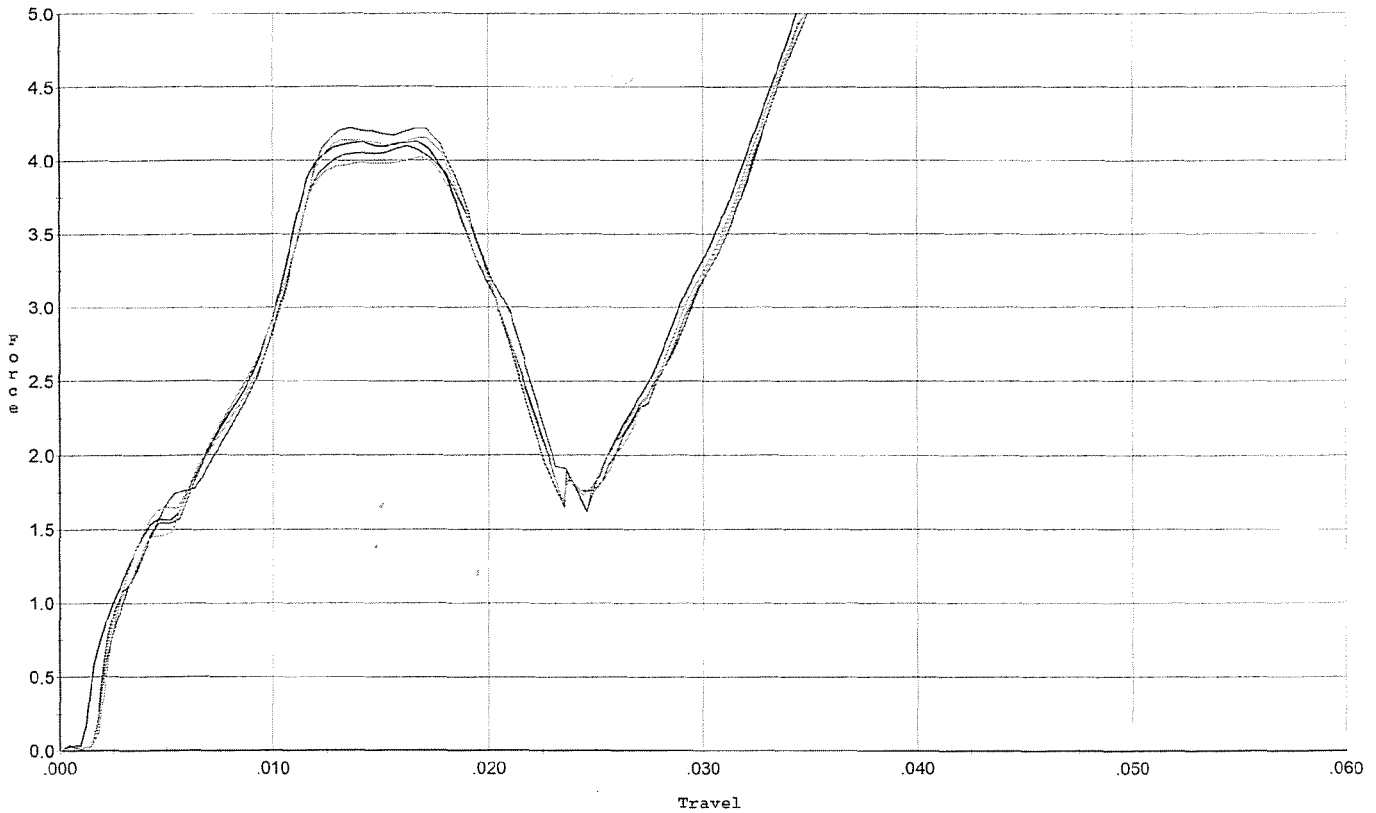
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.468	0.022	0.00	0.027	0.057		Set Trigger
2	4.426	0.018	0.00	0.028	0.048		Set Trigger
3	4.445	0.020	0.00	0.028	0.056		Set Trigger
4	4.204	0.021	0.00	0.028	0.055		Set Trigger
5	4.518	0.021	0.00	0.028	0.056		Set Trigger

A-4.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



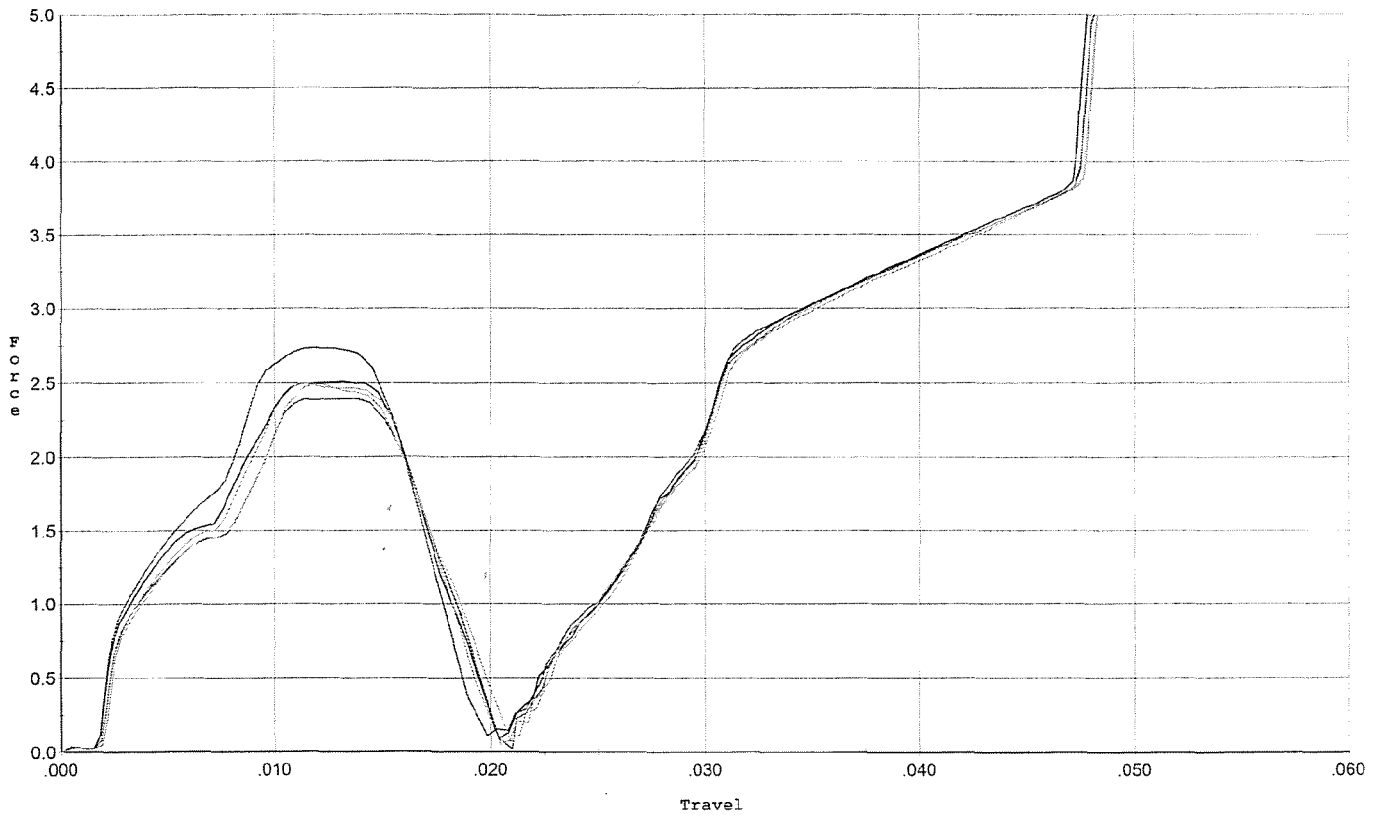
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.021	0.00	0.029	0.052		Set Trigger
2	4.131	0.022	0.00	0.028	0.055		Set Trigger
3	4.219	0.020	0.00	0.029	0.051		Set Trigger
4	4.155	0.020	0.00	0.029	0.051		Set Trigger
5	4.021	0.020	0.00	0.028	0.050		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



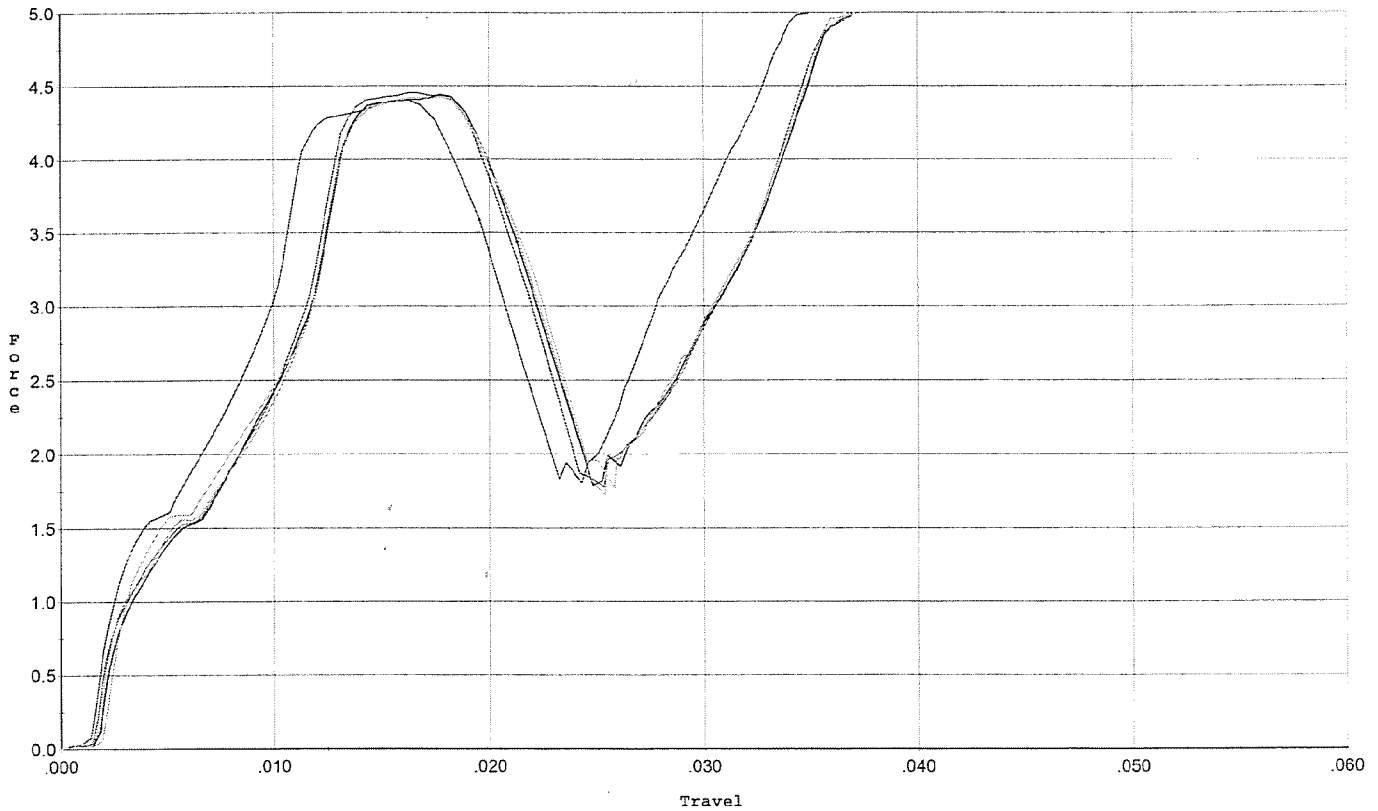
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.736	0.016	0.002	0.034	0.027		Set Trigger
2	2.509	0.016	0.002	0.034	0.025		Set Trigger
3	2.393	0.019	0.002	0.034	0.027		Set Trigger
4	2.487	0.016	0.00	0.035	0.023		Set Trigger
5	2.501	0.017	0.00	0.034	0.026		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.407	0.020	0.00	0.027	0.051		Set Trigger
2	4.441	0.021	0.002	0.028	0.053		Set Trigger
3	4.453	0.022	0.00	0.028	0.055		Set Trigger
4	4.430	0.022	0.00	0.028	0.056		Set Trigger
5	4.424	0.023	0.00	0.027	0.058		Set Trigger

A-4.43