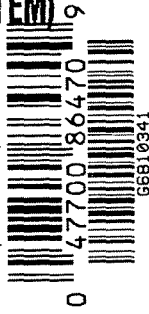


G6810341

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



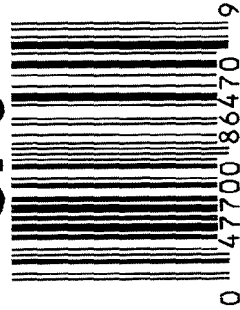
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6810341**

**UPC**



BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6810341

| OP # | OPERATION NAME                                                 | READINGS            | DATE     | INITIAL |
|------|----------------------------------------------------------------|---------------------|----------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 2-5-09   | SP      |
| 430  | ASSEMBLE TO STOCK                                              |                     | 2-5-09   | SP      |
| 440  | PROOF                                                          |                     | 2-5-09   | SP      |
| 460  | CHECK HEADSPACE                                                |                     | 2-5-09   | SP      |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 2-5-09   | SP      |
| 472  | SERIALIZE BOLT HANDLE                                          | MAGNA-FLUX          | 2-6-09   | RTZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 2-6-09   | TL      |
| 480  | MAGNAFLUX BBL ACTION                                           | OPERATOR            | 2/7/09   | AS      |
| 490  | MAGNAFLUX BOLT                                                 |                     | 2/7/09   | MR      |
| 500  | ROLLMARK CALIBER                                               |                     | 2/9/09   | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 2-5-6-09 | SP      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 2-12     |         |
| 545  | (BOLT)                                                         |                     |          |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |          |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 2-12-09  | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 2-12-09  | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 2-12-09  | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 2-14-09  | RT      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |          |         |

F004 REV 5/2006

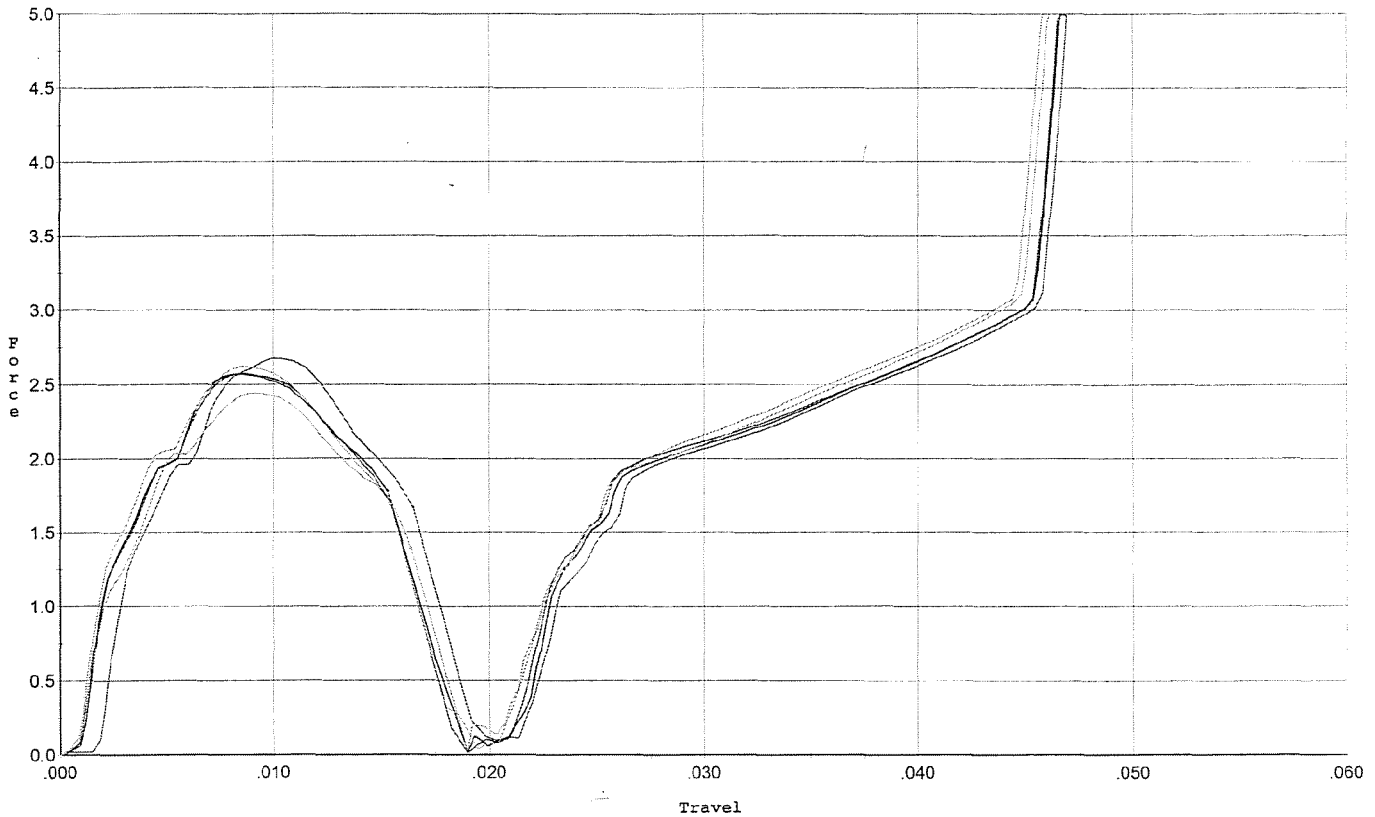
| OP #         | OPERATION NAME                                                           | READINGS                                               | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|--------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>40</u> <u>40</u> <u>40</u>                          | 2-18-09 | RN      |
| CONT.        |                                                                          |                                                        |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>60</u> <u>60</u> <u>60</u>                          | 2-18-09 | RN      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                        |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.023</u> <u>.023</u>                    | 2-18-09 | RN      |
|              | J) ASSEMBLE STOCK                                                        |                                                        | 2-14-09 | RTC     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                        | 2-18-09 | RN      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                        |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                        |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                        |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                   | 2-16-09 | TK      |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                        | 2-16-09 | WN      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                        | 2-18-09 | RN      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>252</u> <u>241</u> <u>248</u> <u>251</u> <u>261</u> | 2-17-09 | WN      |
|              | C) FUNCTION                                                              |                                                        | 2-18-09 | RN      |
| 690          | PACK                                                                     |                                                        | 3/5/09  | Fay     |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** C Schults 2/13/2009

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs ini +/- .50 lb



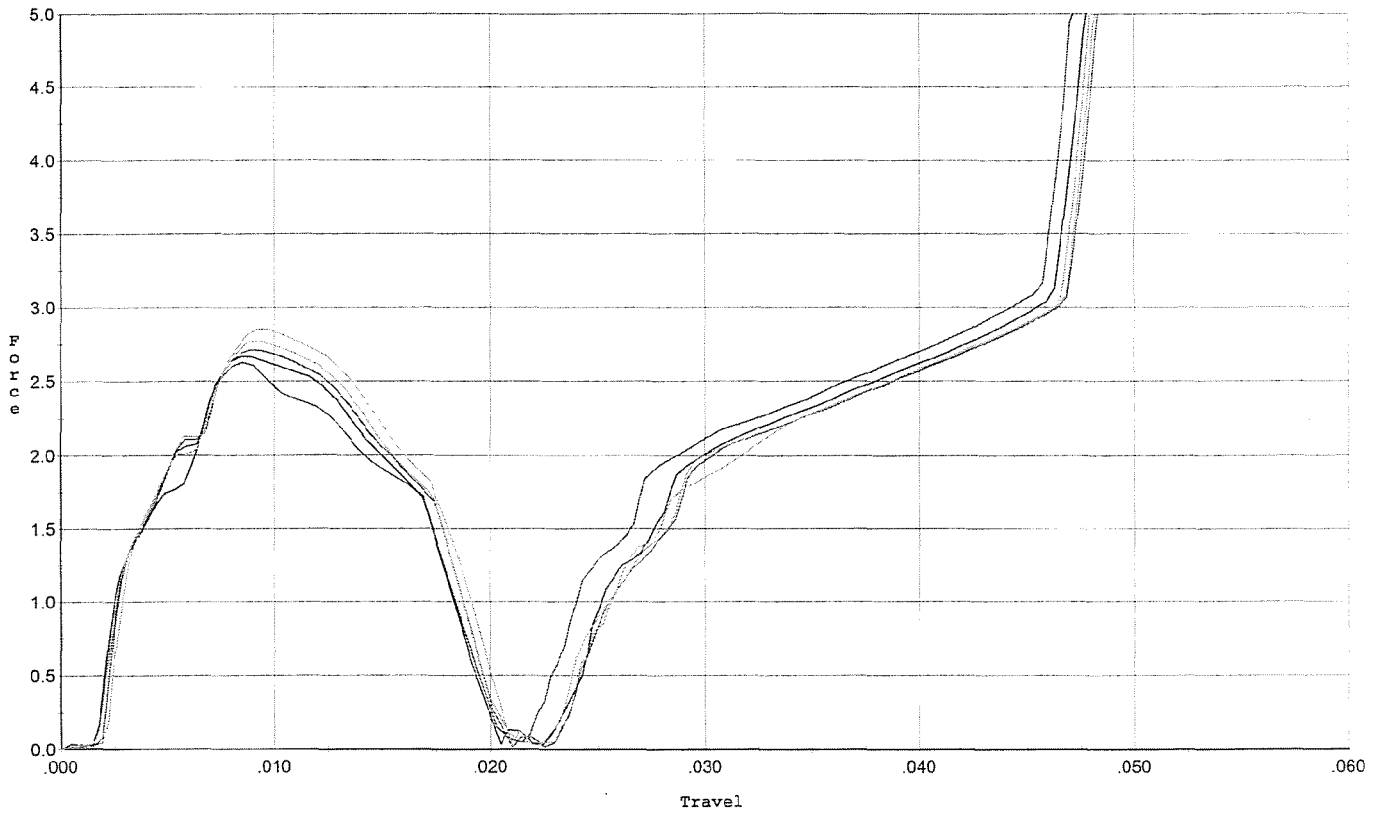
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.575      | 0.015             | 0.00            | 0.035      | 0.027             |           | Set Trigger |
| 2 | 2.567      | 0.015             | 0.00            | 0.035      | 0.027             |           | Set Trigger |
| 3 | 2.674      | 0.016             | 0.002           | 0.035      | 0.028             |           | Set Trigger |
| 4 | 2.621      | 0.015             | 0.00            | 0.034      | 0.028             |           | Set Trigger |
| 5 | 2.441      | 0.016             | 0.00            | 0.033      | 0.027             |           | Set Trigger |

A-2.57

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/13/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



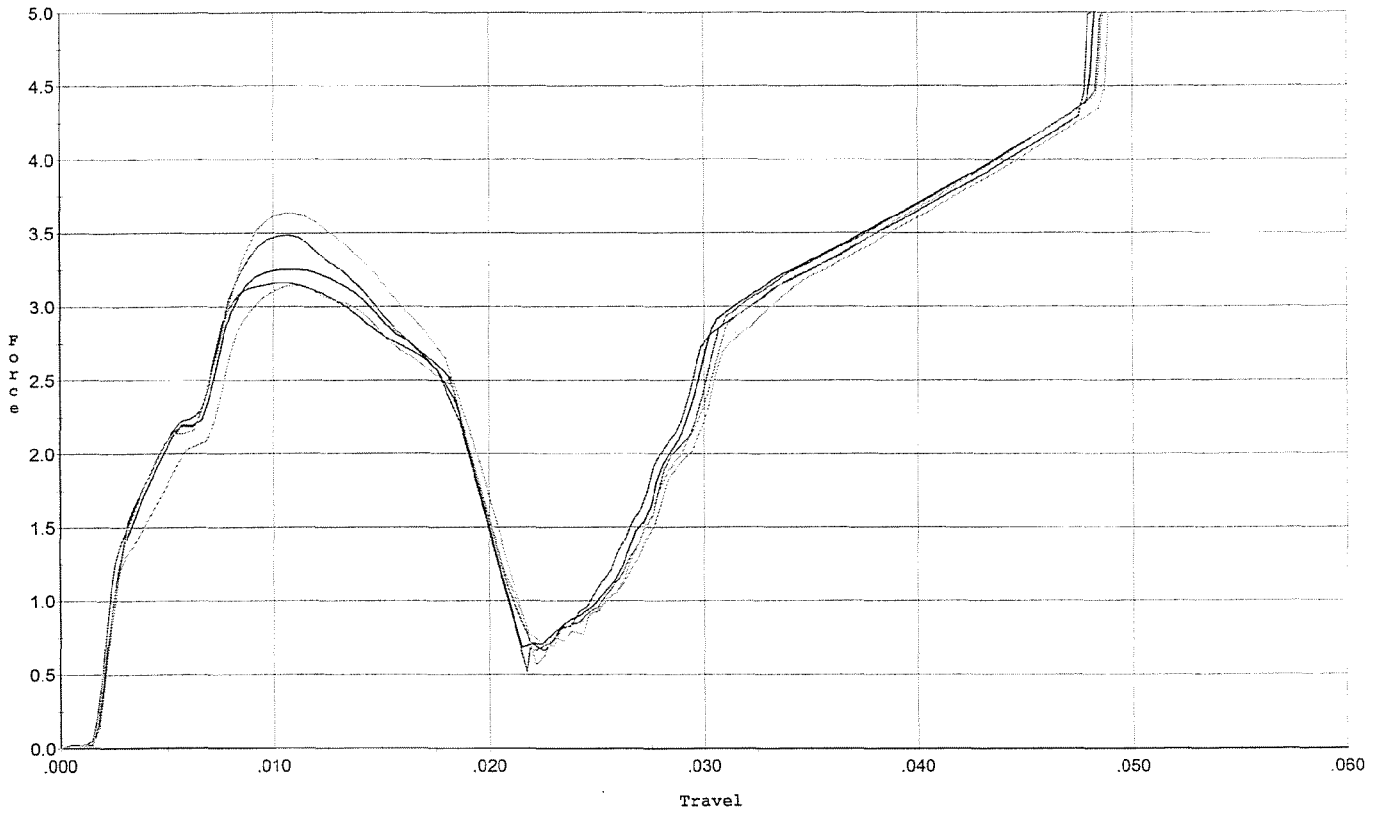
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.629      | 0.017             | 0.00            | 0.034      | 0.029             |           | Set Trigger |
| 2 | 2.669      | 0.017             | 0.002           | 0.035      | 0.030             |           | Set Trigger |
| 3 | 2.712      | 0.017             | 0.00            | 0.035      | 0.031             |           | Set Trigger |
| 4 | 2.772      | 0.017             | 0.002           | 0.035      | 0.031             |           | Set Trigger |
| 5 | 2.849      | 0.019             | 0.00            | 0.034      | 0.034             |           | Set Trigger |

A-2-72

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/13/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs ini +/- .75 lb



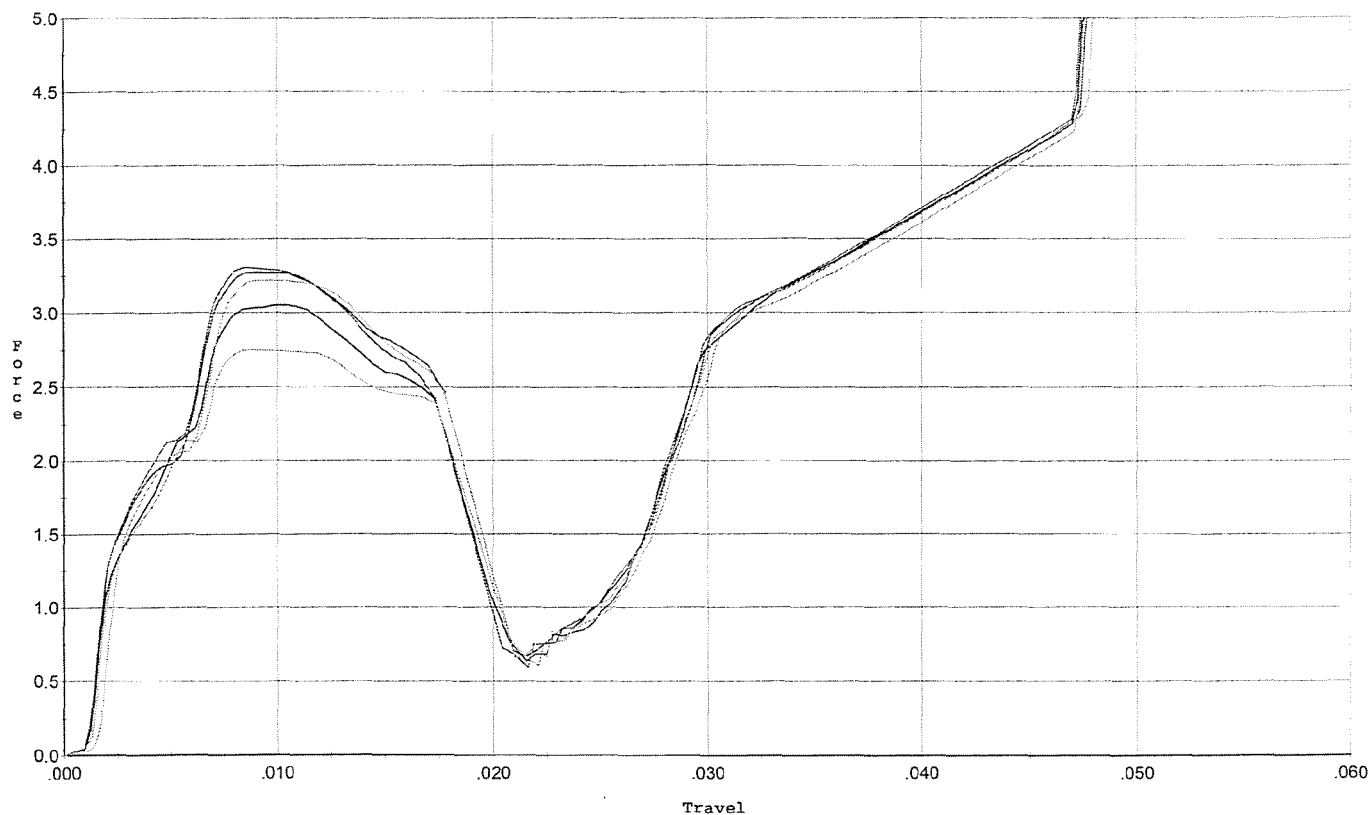
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.161      | 0.019             | 0.00            | 0.032      | 0.040             |           | Set Trigger |
| 2 | 3.253      | 0.018             | 0.002           | 0.031      | 0.040             |           | Set Trigger |
| 3 | 3.486      | 0.018             | 0.00            | 0.032      | 0.041             |           | Set Trigger |
| 4 | 3.628      | 0.020             | 0.00            | 0.032      | 0.045             |           | Set Trigger |
| 5 | 3.142      | 0.018             | 0.00            | 0.032      | 0.038             |           | Set Trigger |

A.3.33

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** C Schults 2/13/2009

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs after 20 cycles+/- .75 lb



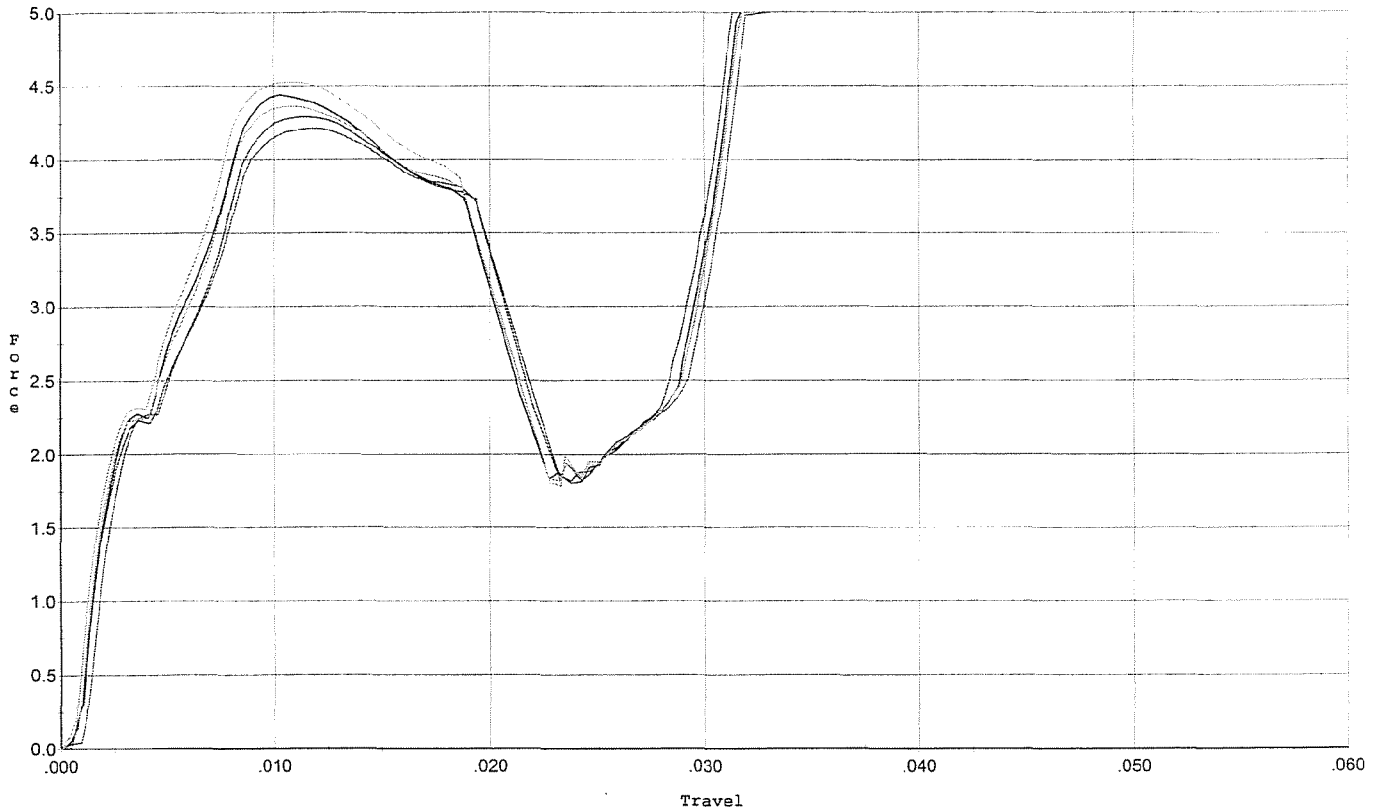
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.274      | 0.018             | 0.00            | 0.031      | 0.040             |           | Set Trigger |
| 2 | 3.050      | 0.017             | 0.00            | 0.032      | 0.036             |           | Set Trigger |
| 3 | 3.306      | 0.017             | 0.00            | 0.031      | 0.039             |           | Set Trigger |
| 4 | 3.219      | 0.018             | 0.00            | 0.032      | 0.039             |           | Set Trigger |
| 5 | 2.753      | 0.019             | 0.00            | 0.031      | 0.038             |           | Set Trigger |

A-3.12

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/13/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs ini +/- 1.0 lb



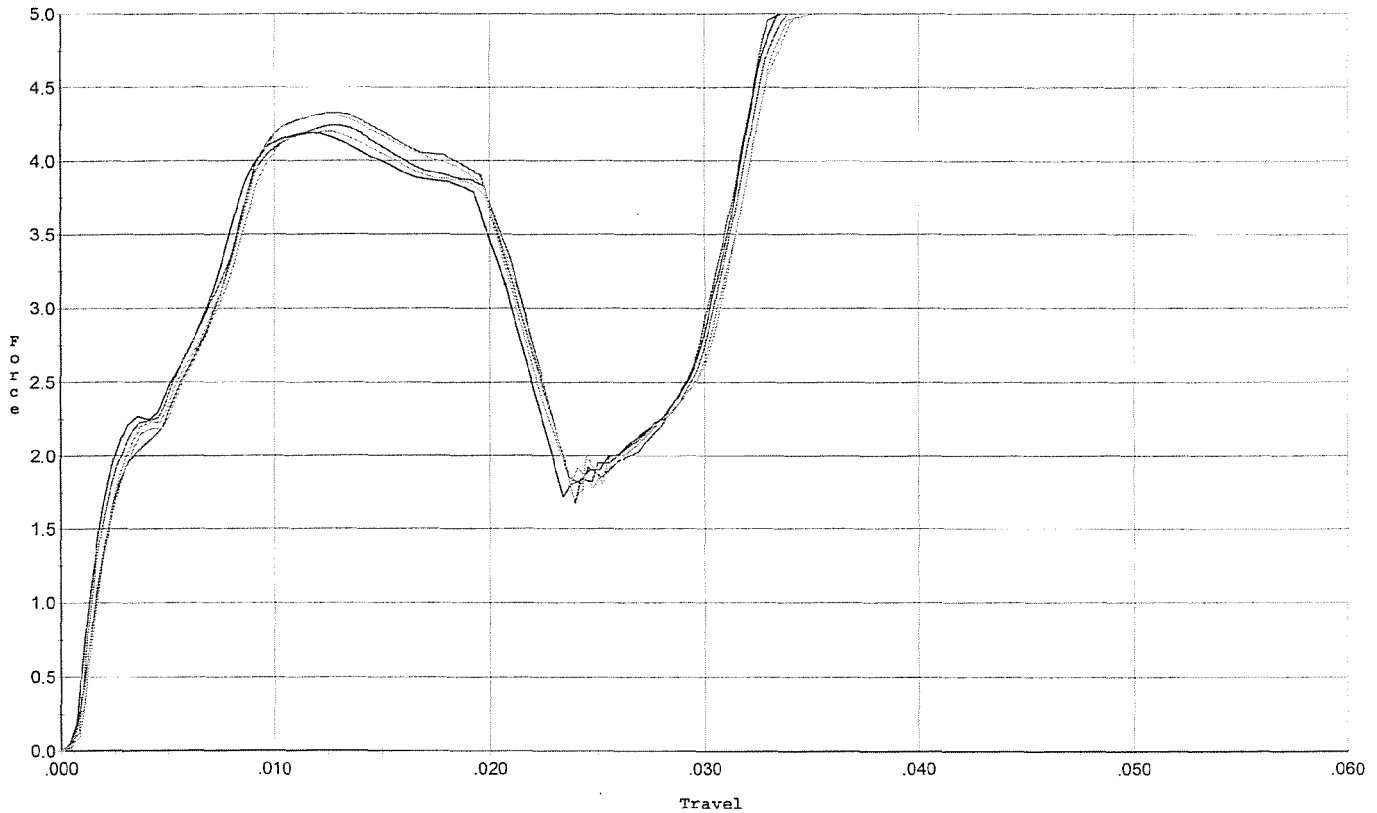
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.292      | 0.019             | 0.00            | 0.010      | 0.057             |           | Set Trigger |
| 2 | 4.442      | 0.019             | 0.00            | 0.011      | 0.057             |           | Set Trigger |
| 3 | 4.214      | 0.019             | 0.00            | 0.011      | 0.056             |           | Set Trigger |
| 4 | 4.527      | 0.019             | 0.00            | 0.011      | 0.058             |           | Set Trigger |
| 5 | 4.364      | 0.021             | 0.00            | 0.011      | 0.062             |           | Set Trigger |

A 4.36

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** C Schults 2/13/2009

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 4.0 lbs after 20 cycles+/- 1.0 lb



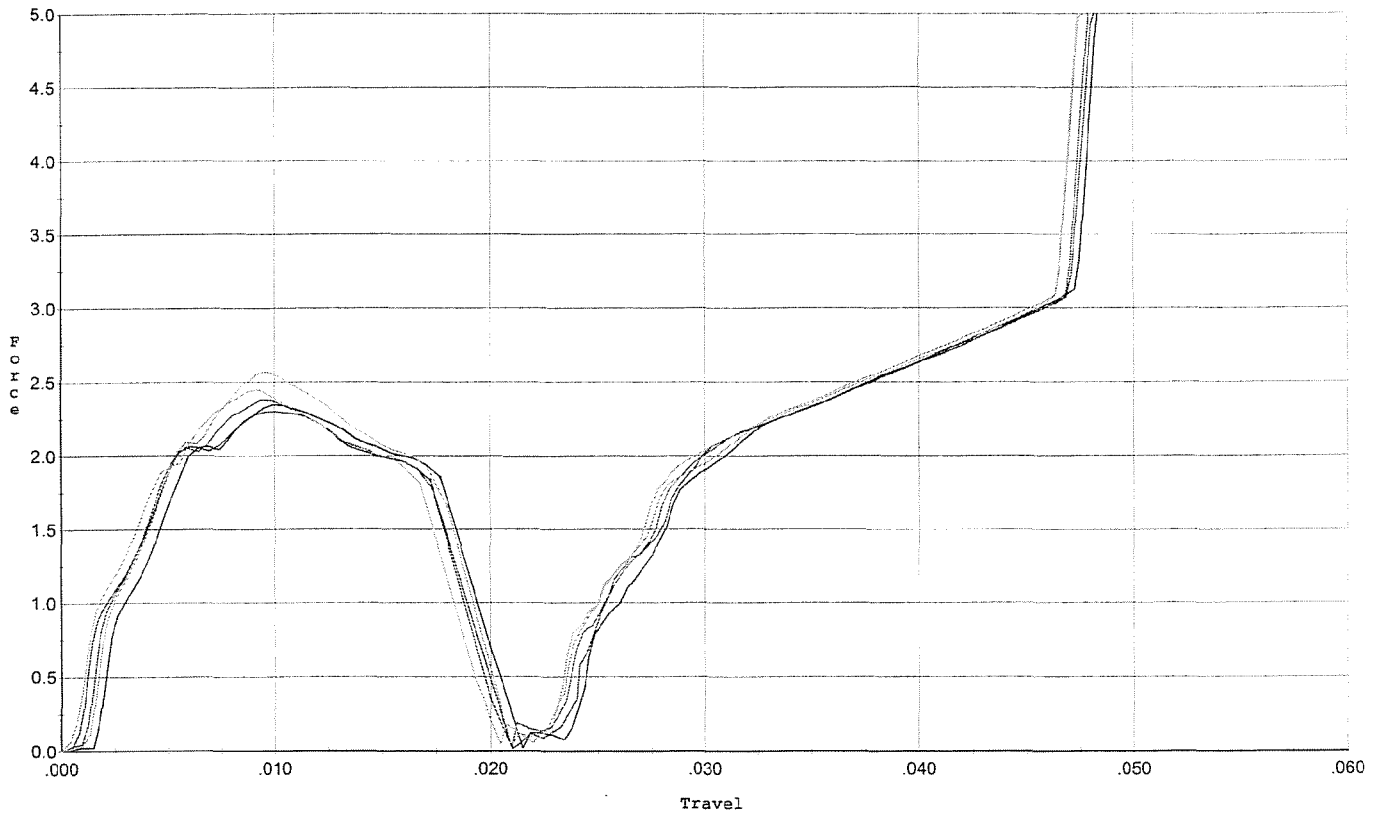
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.242      | 0.021             | 0.00            | 0.029      | 0.061             |           | Set Trigger |
| 2 | 4.191      | 0.021             | 0.00            | 0.029      | 0.061             |           | Set Trigger |
| 3 | 4.325      | 0.020             | 0.00            | 0.029      | 0.059             |           | Set Trigger |
| 4 | 4.311      | 0.021             | 0.00            | 0.029      | 0.063             |           | Set Trigger |
| 5 | 4.200      | 0.020             | 0.00            | 0.029      | 0.057             |           | Set Trigger |

A-4.25

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/13/2009

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs +/- .50 lb for final test



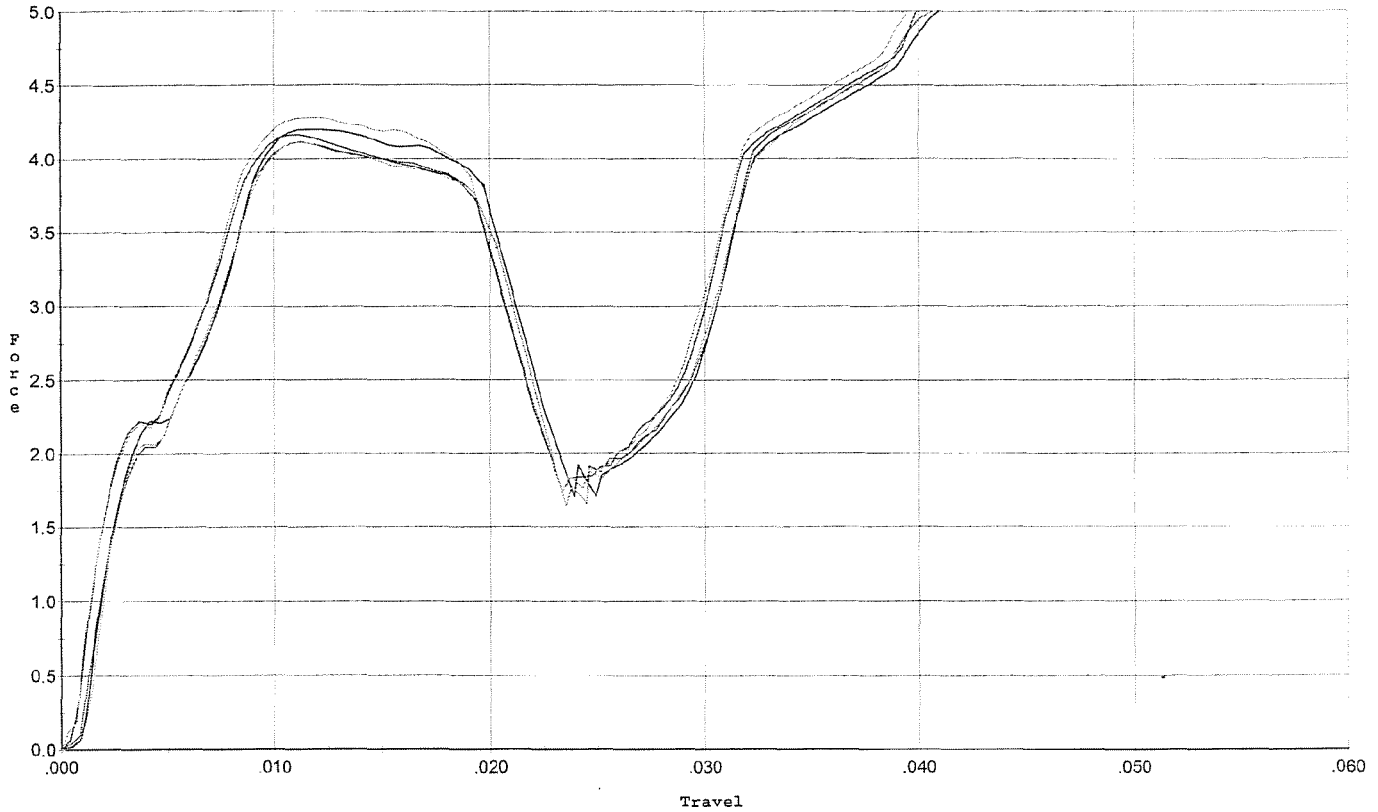
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.299      | 0.017             | 0.00            | 0.034      | 0.029             |           | Set Trigger |
| 2 | 2.347      | 0.018             | 0.00            | 0.034      | 0.029             |           | Set Trigger |
| 3 | 2.380      | 0.017             | 0.00            | 0.034      | 0.029             |           | Set Trigger |
| 4 | 2.450      | 0.017             | 0.00            | 0.034      | 0.029             |           | Set Trigger |
| 5 | 2.568      | 0.018             | 0.00            | 0.034      | 0.031             |           | Set Trigger |

A-2.40

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 2/13/2009

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.164      | 0.019             | 0.00            | 0.023      | 0.057             |           | Set Trigger |
| 2 | 4.200      | 0.020             | 0.00            | 0.024      | 0.057             |           | Set Trigger |
| 3 | 4.116      | 0.020             | 0.00            | 0.024      | 0.058             |           | Set Trigger |
| 4 | 4.115      | 0.020             | 0.00            | 0.024      | 0.057             |           | Set Trigger |
| 5 | 4.282      | 0.019             | 0.00            | 0.024      | 0.057             |           | Set Trigger |

A 4.17