

G681 0344

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



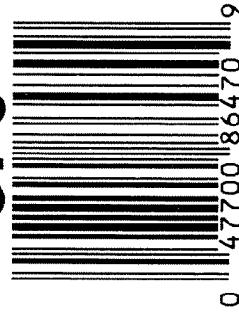
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6810344

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6810344

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SPD
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SPD
460	CHECK HEADSPACE		2-5-09	SPD
470	DIS-ASSEMBLE ACTION		2-5-09	SPD
472	SERIALIZE BOLT HANDLE		2-6-09	RT
475	DRILL AND TAP SIGHT HOLES		2-6-09	TE
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/7/09	
490	MAGNAFLUX BOLT		2/7/09	MR
500	ROLLMARK CALIBER		2/9/09	RT
520	GOFF BLAST BBL / REC		2-Feb-09	SPD
542	APPLY COATINGS (BARREL ACTION)		2-12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

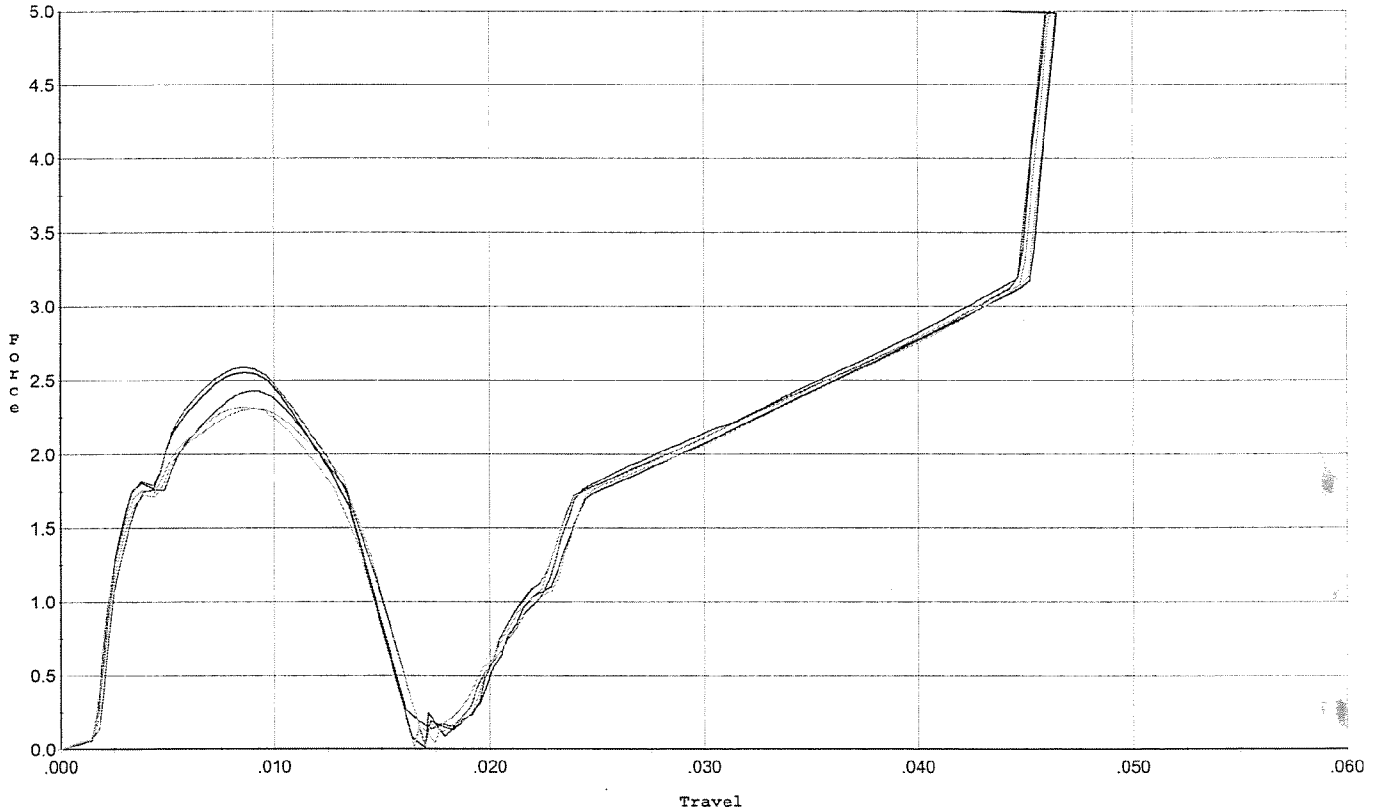
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-20-09	L N
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-20-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	2-20-09	L N
	J) ASSEMBLE STOCK		2-13-09	PPD
	K) ASSEMBLE SWIVEL STUDS		2-20-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-16-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-16-09	W W
670	FINAL INSPECTION A) HEADSPACE		2-20-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.71</u> <u>2.63</u> <u>2.60</u> <u>2.53</u>	2-17-09	W W
	C) FUNCTION		2-20-09	L N
690	PACK		3/4/09	Fuy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



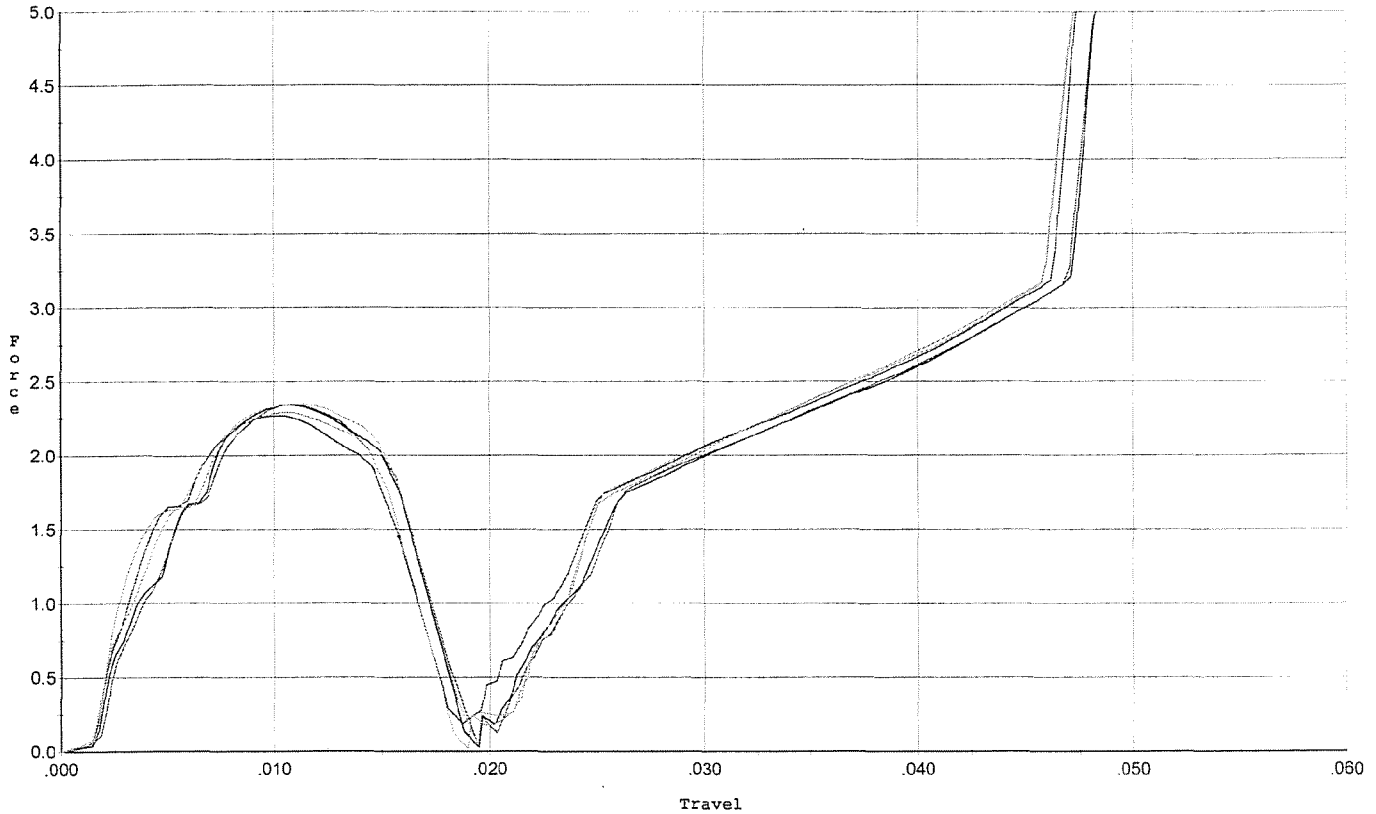
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.427	0.015	0.00	0.036	0.023		Set Trigger
2	2.553	0.014	0.00	0.037	0.023		Set Trigger
3	2.587	0.013	0.00	0.036	0.023		Set Trigger
4	2.320	0.014	0.00	0.036	0.022		Set Trigger
5	2.307	0.015	0.00	0.036	0.023		Set Trigger

A-2-43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



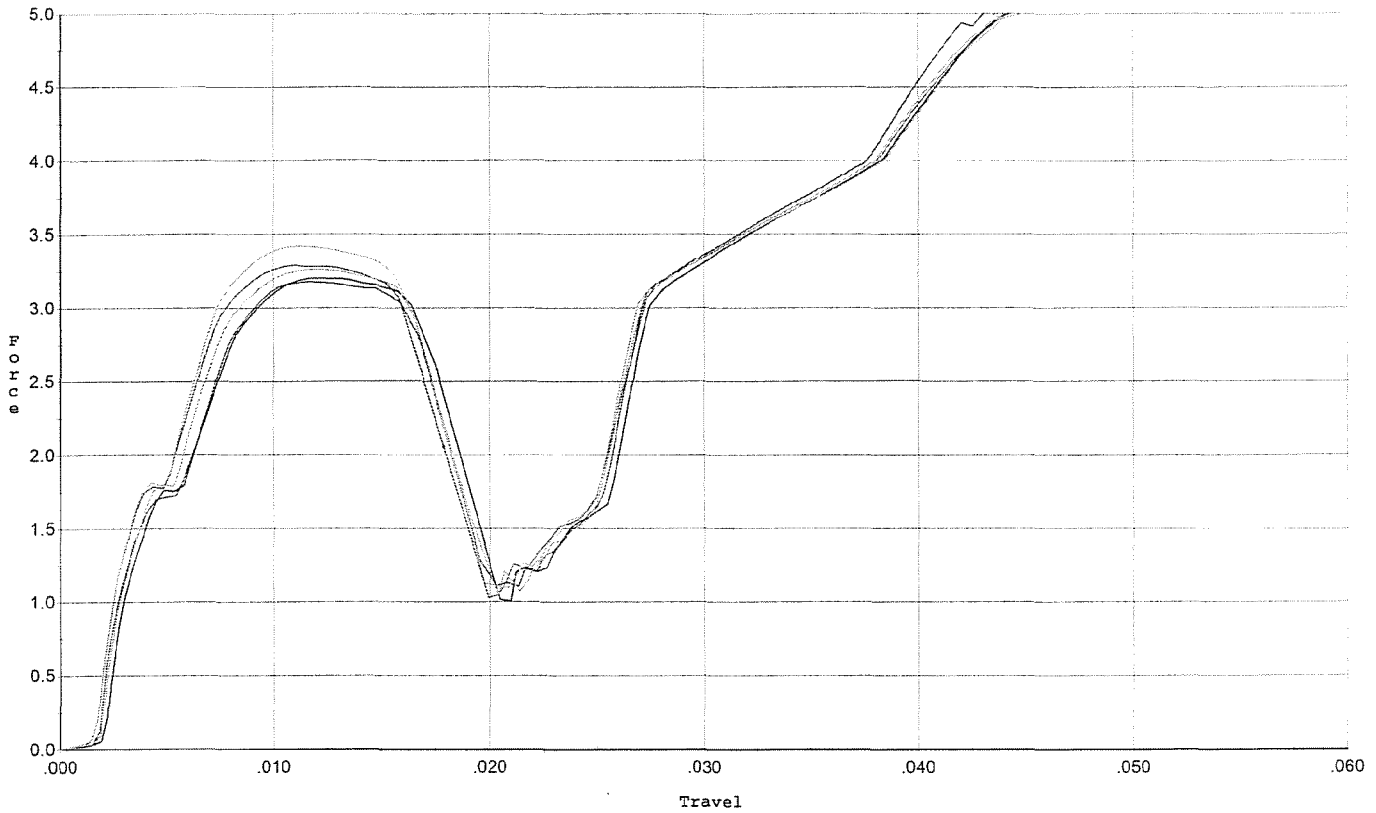
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.266	0.016	0.00	0.036	0.024		Set Trigger
2	2.340	0.016	0.00	0.036	0.024		Set Trigger
3	2.345	0.016	0.00	0.036	0.024		Set Trigger
4	2.349	0.016	0.00	0.035	0.025		Set Trigger
5	2.291	0.015	0.00	0.036	0.024		Set Trigger

A-2-31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



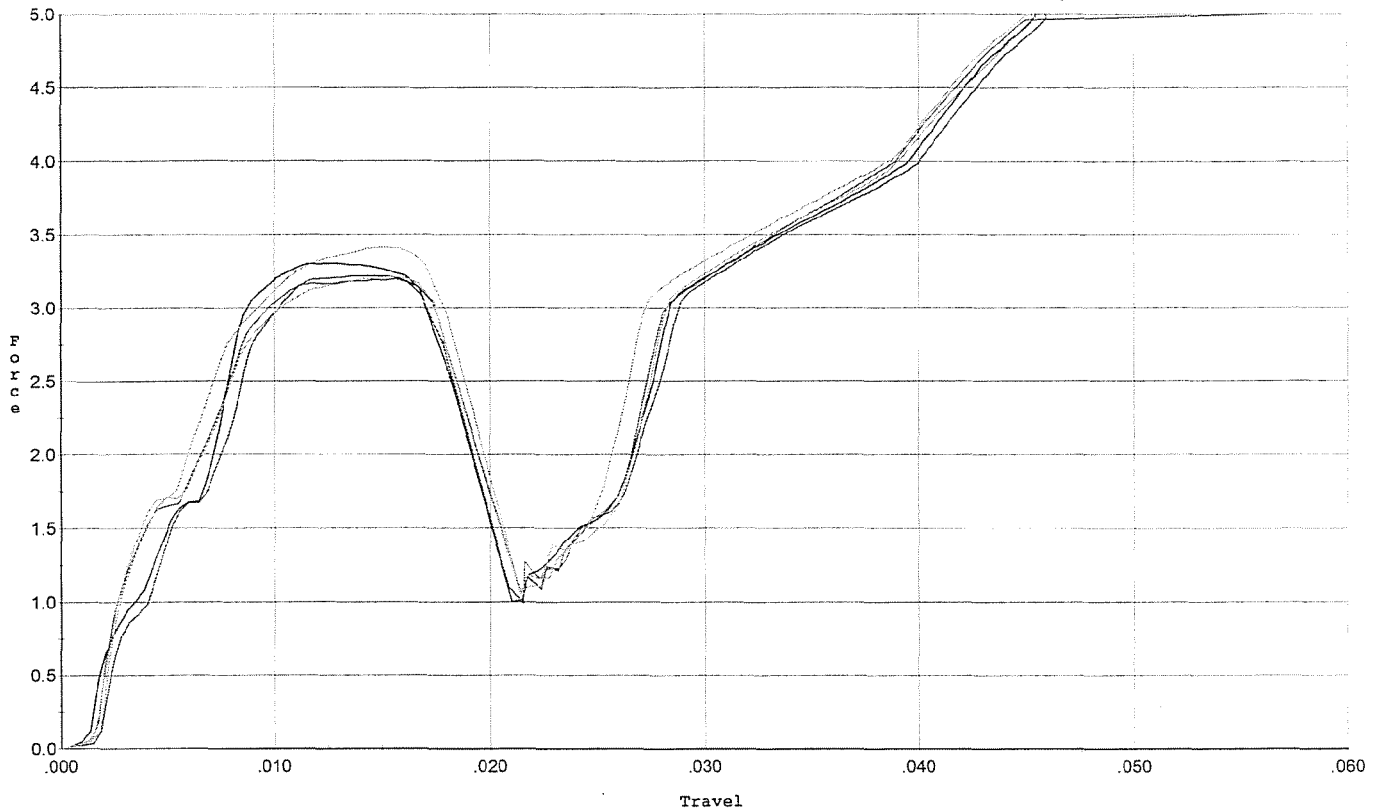
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.179	0.017	0.00	0.032	0.035		Set Trigger
2	3.203	0.018	0.00	0.031	0.037		Set Trigger
3	3.291	0.018	0.00	0.031	0.039		Set Trigger
4	3.420	0.017	0.00	0.031	0.038		Set Trigger
5	3.264	0.017	0.00	0.031	0.036		Set Trigger

A-3-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



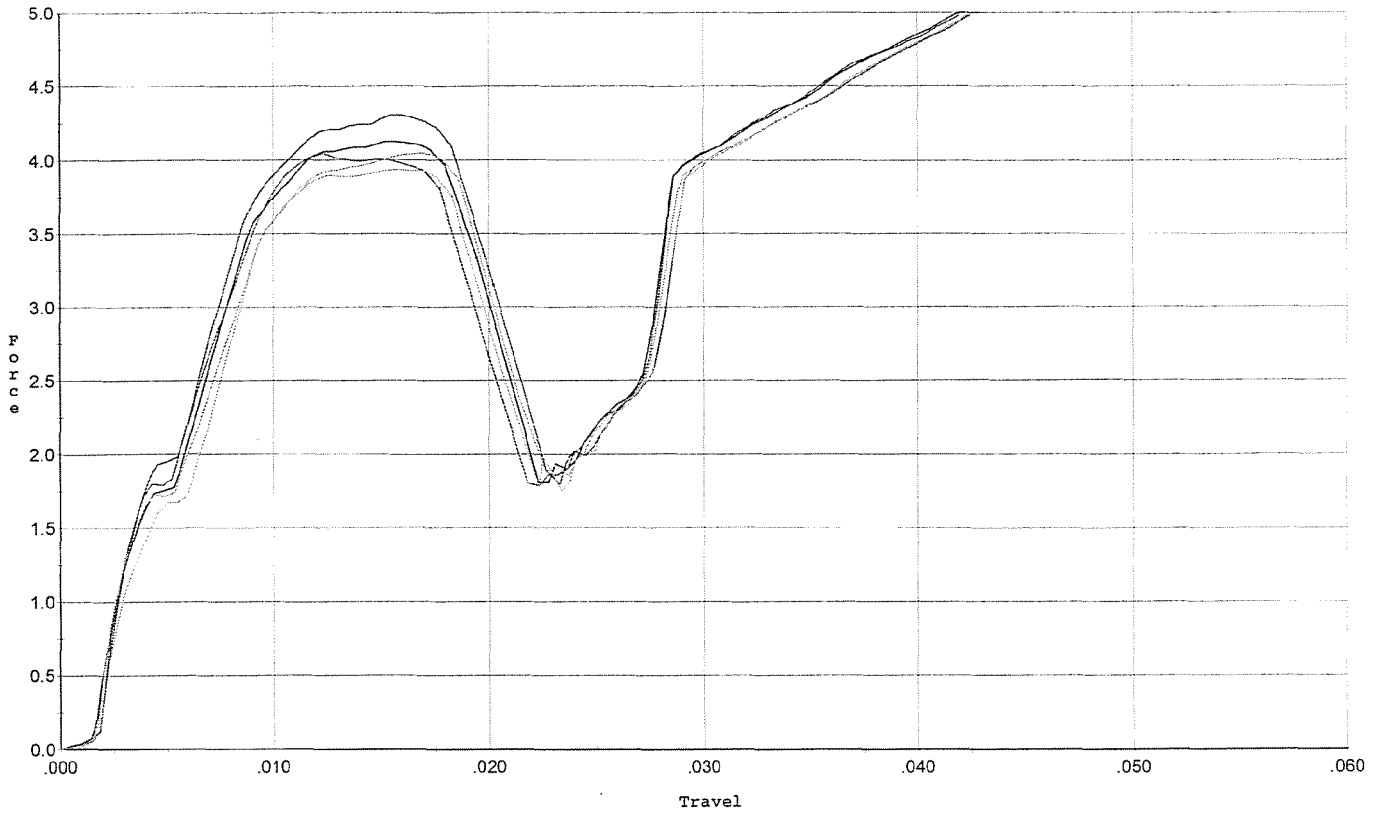
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.218	0.017	0.00	0.032	0.035		Set Trigger
2	3.304	0.018	0.00	0.031	0.038		Set Trigger
3	3.197	0.018	0.00	0.031	0.038		Set Trigger
4	3.212	0.017	0.00	0.031	0.037		Set Trigger
5	3.411	0.018	0.00	0.030	0.041		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



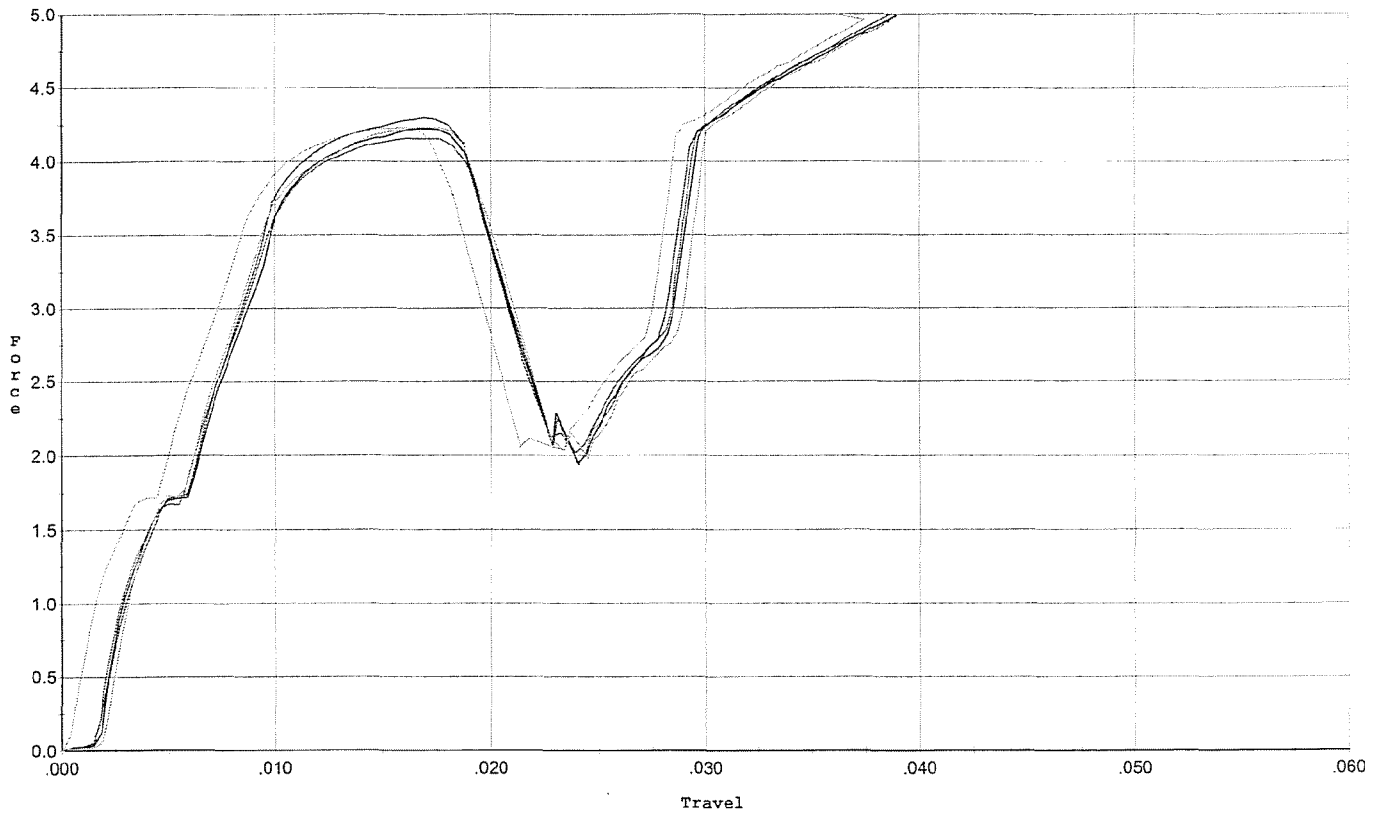
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.304	0.020	0.00	0.028	0.056		Set Trigger
2	4.126	0.019	0.00	0.028	0.052		Set Trigger
3	4.047	0.018	0.00	0.030	0.046		Set Trigger
4	3.934	0.018	0.00	0.029	0.046		Set Trigger
5	4.047	0.019	0.00	0.029	0.048		Set Trigger

A-4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



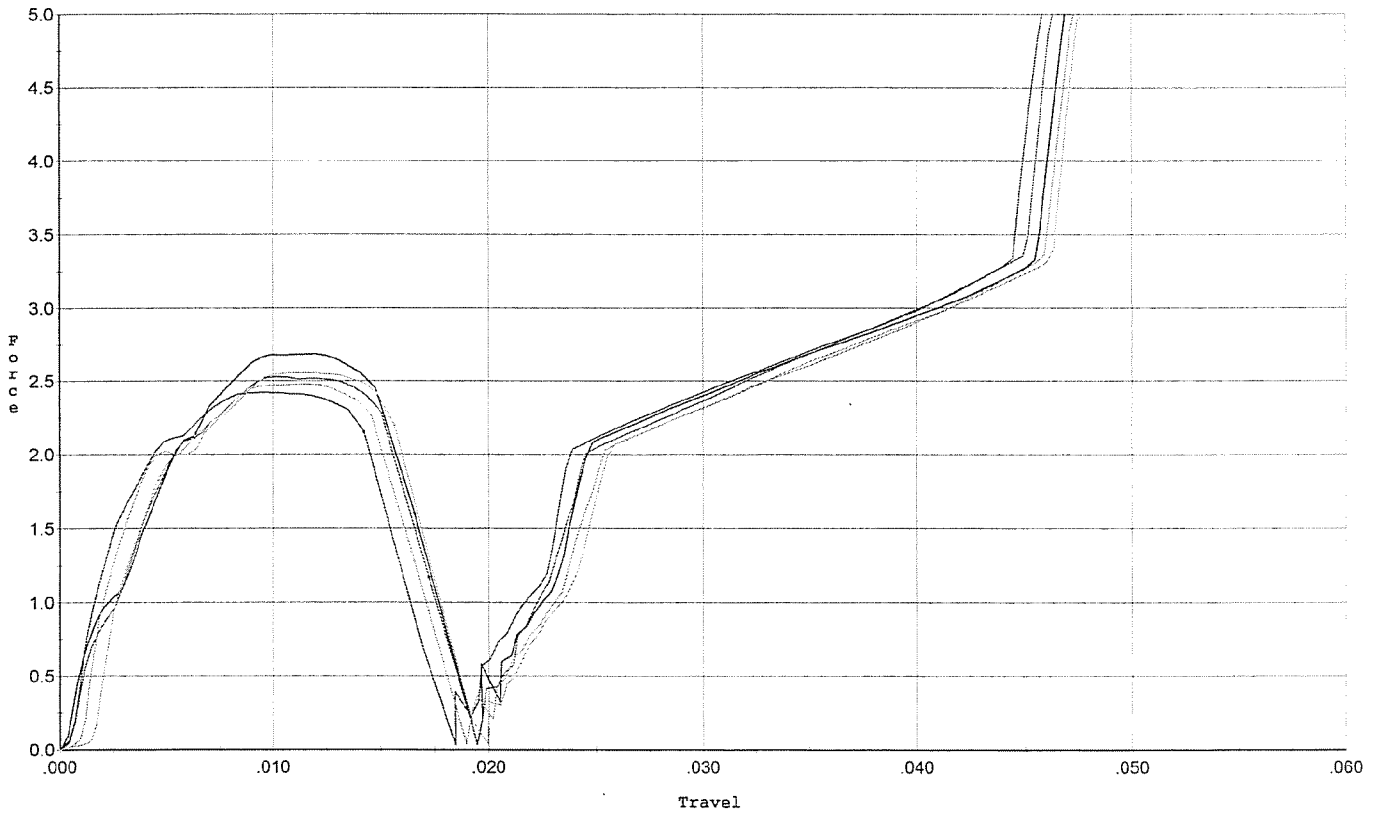
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.019	0.00	0.023	0.050		Set Trigger
2	4.222	0.019	0.00	0.023	0.050		Set Trigger
3	4.158	0.019	0.00	0.023	0.050		Set Trigger
4	4.234	0.018	0.00	0.023	0.051		Set Trigger
5	4.233	0.020	0.00	0.023	0.054		Set Trigger

A.4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



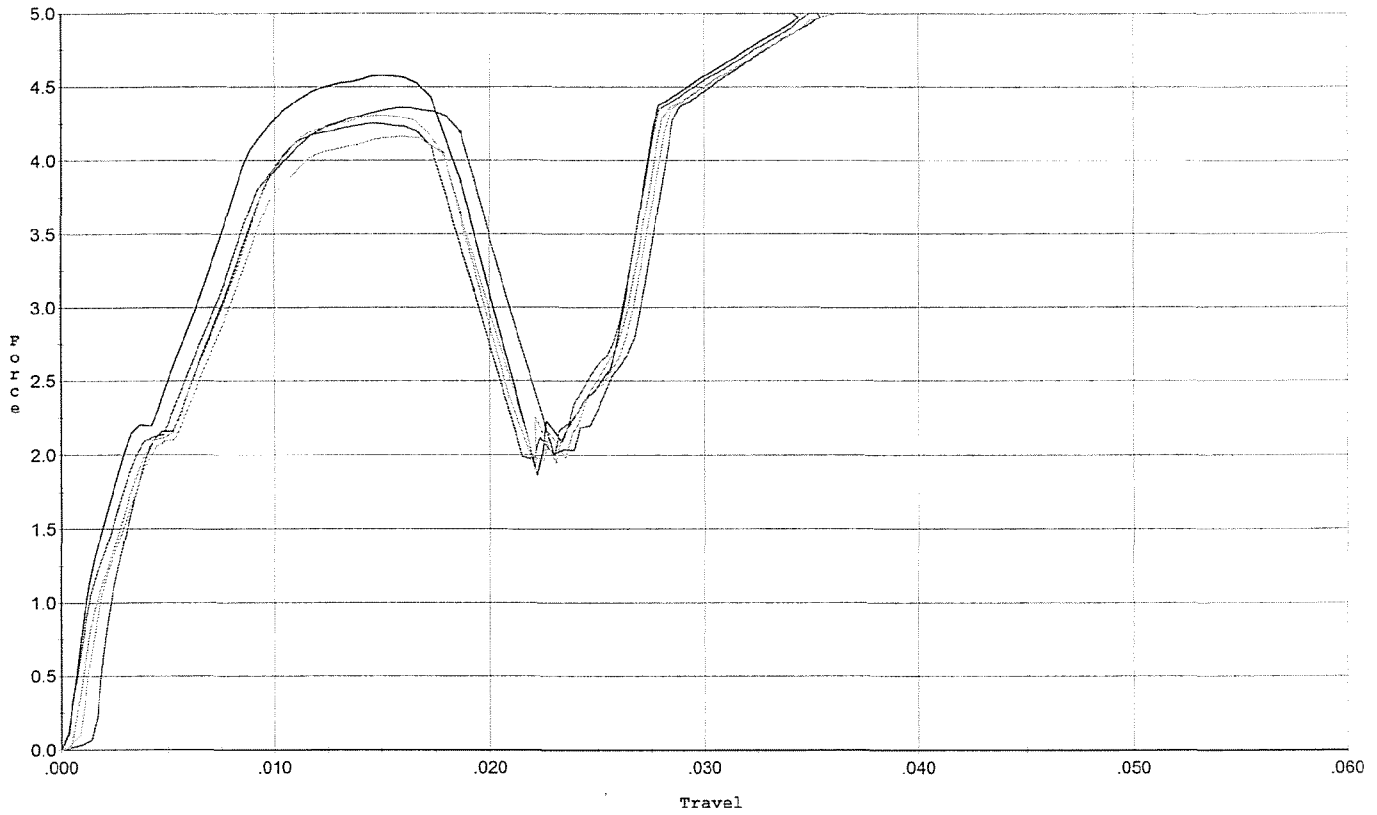
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.420	0.014	0.00	0.034	0.026		Set Trigger
2	2.685	0.017	0.00	0.034	0.031		Set Trigger
3	2.529	0.017	0.00	0.034	0.031		Set Trigger
4	2.553	0.016	0.00	0.035	0.028		Set Trigger
5	2.474	0.017	0.00	0.035	0.030		Set Trigger

A-2-53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.361	0.019	0.00	0.025	0.053		Set Trigger
2	4.575	0.019	0.00	0.024	0.058		Set Trigger
3	4.253	0.019	0.00	0.024	0.055		Set Trigger
4	4.161	0.018	0.00	0.025	0.049		Set Trigger
5	4.307	0.018	0.00	0.025	0.051		Set Trigger

A.4.33