

G6810349

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

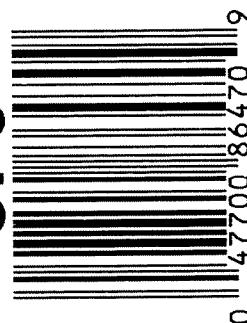
24"

CAPACITY

6

G6810349

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6810349

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-11-09	TL
480	MAGNAFLUX BBL ACTION		2/13/09	HL
490	MAGNAFLUX BOLT		2/13/09	HL
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/16/09	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

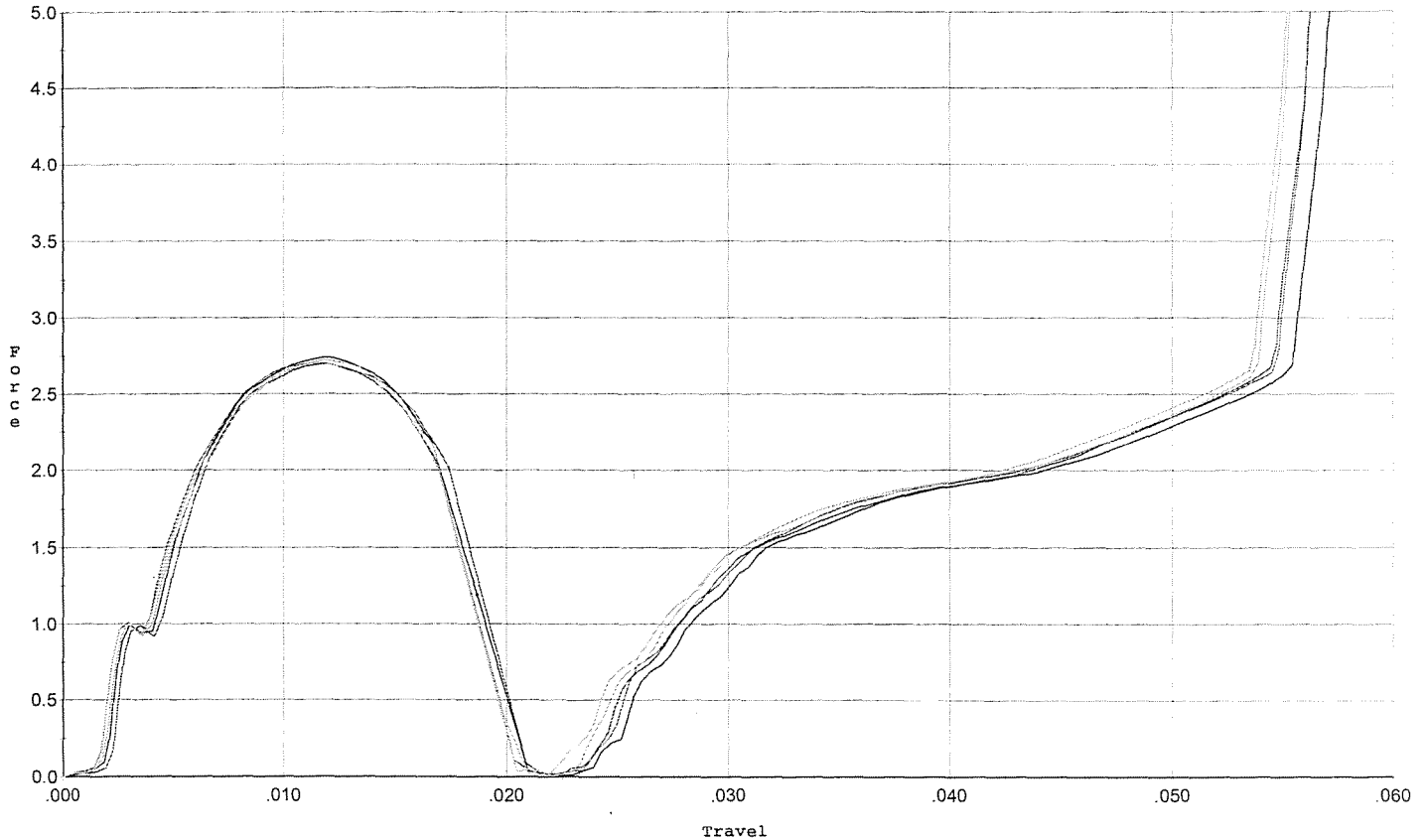
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.5	6	4	2-27-09	WN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	3	3	3	2-27-09	WN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.024	.023	2-27-09	WN		
	J) ASSEMBLE STOCK					2-25-09	RT		
	K) ASSEMBLE SWIVEL STUDS					2-27-09	WN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		2-26-09	T.H.H.		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-26-09	RP		
670	FINAL INSPECTION A) HEADSPACE					2-27-09	WN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.62	2.34	2.34	2.34	2.38	2-27-09	WN
	C) FUNCTION					2-27-09	WN		
690	PACK					3-3-09	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/25/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



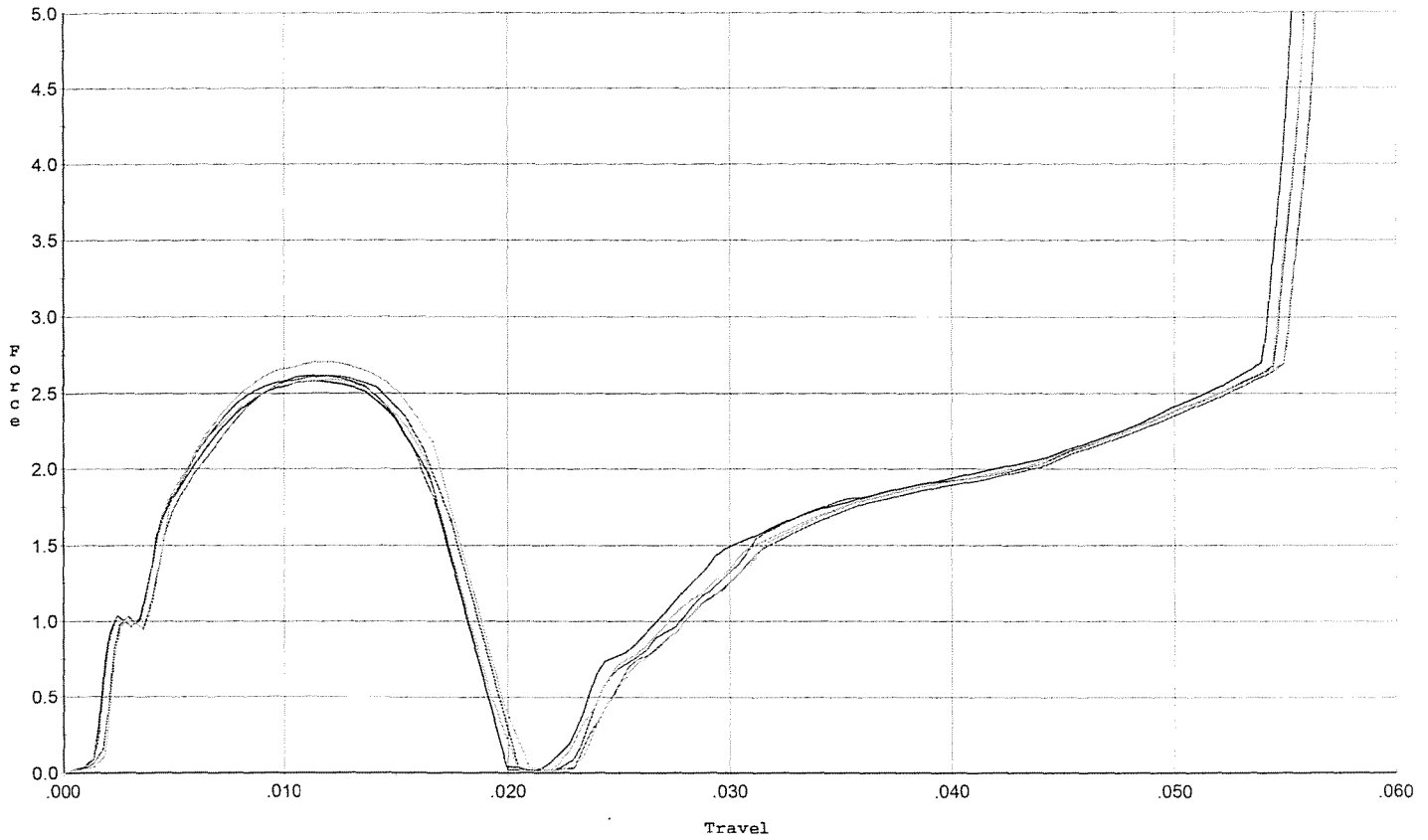
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.017	0.00	0.043	0.031		Set Trigger
2	2.739	0.019	0.00	0.043	0.033		Set Trigger
3	2.705	0.017	0.00	0.043	0.030		Set Trigger
4	2.701	0.017	0.00	0.042	0.030		Set Trigger
5	2.722	0.017	0.00	0.042	0.030		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



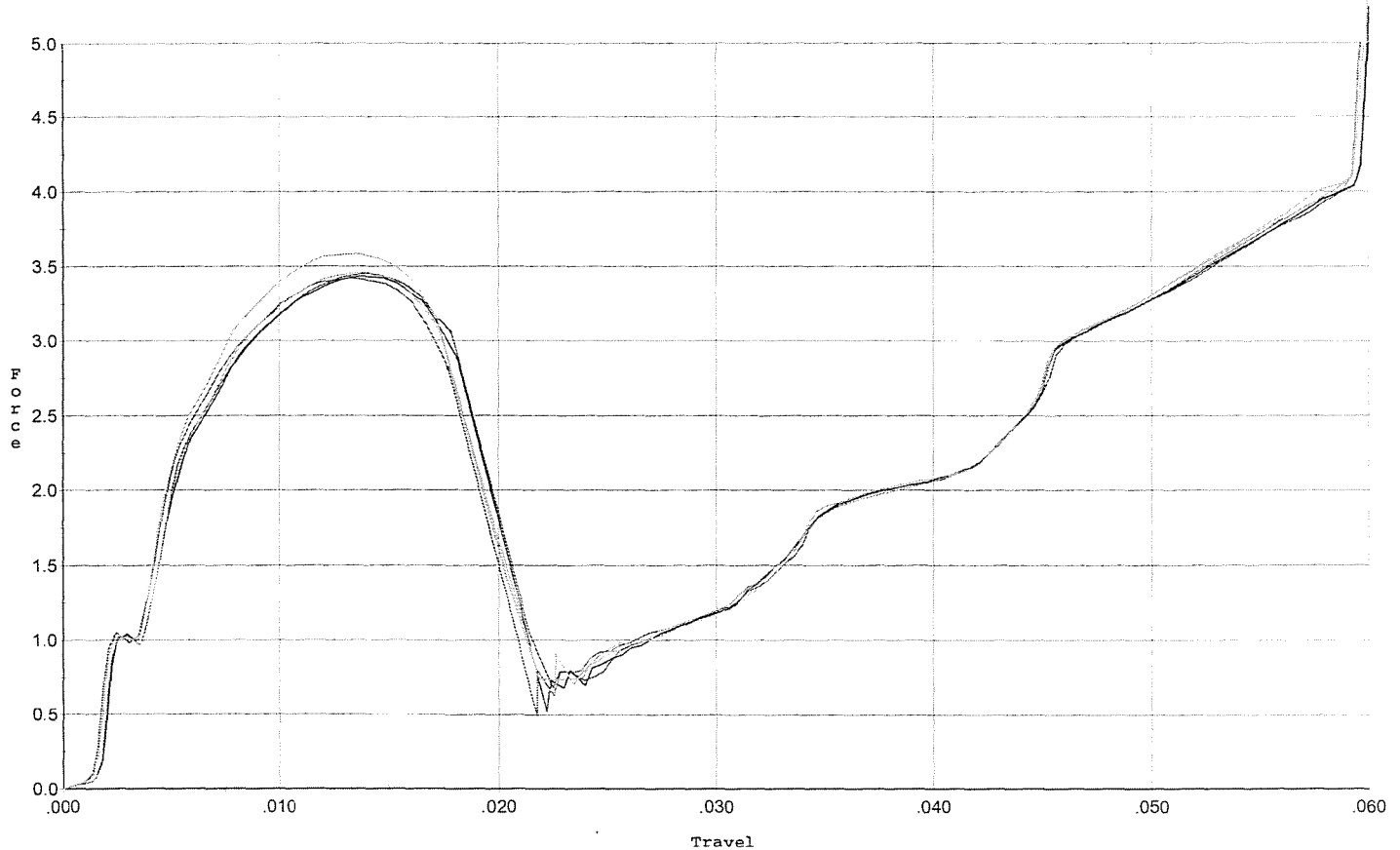
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.017	0.00	0.043	0.030		Set Trigger
2	2.583	0.017	0.00	0.042	0.029		Set Trigger
3	2.616	0.017	0.00	0.043	0.031		Set Trigger
4	2.593	0.016	0.00	0.043	0.029		Set Trigger
5	2.707	0.017	0.00	0.042	0.031		Set Trigger

A.2.62

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/25/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



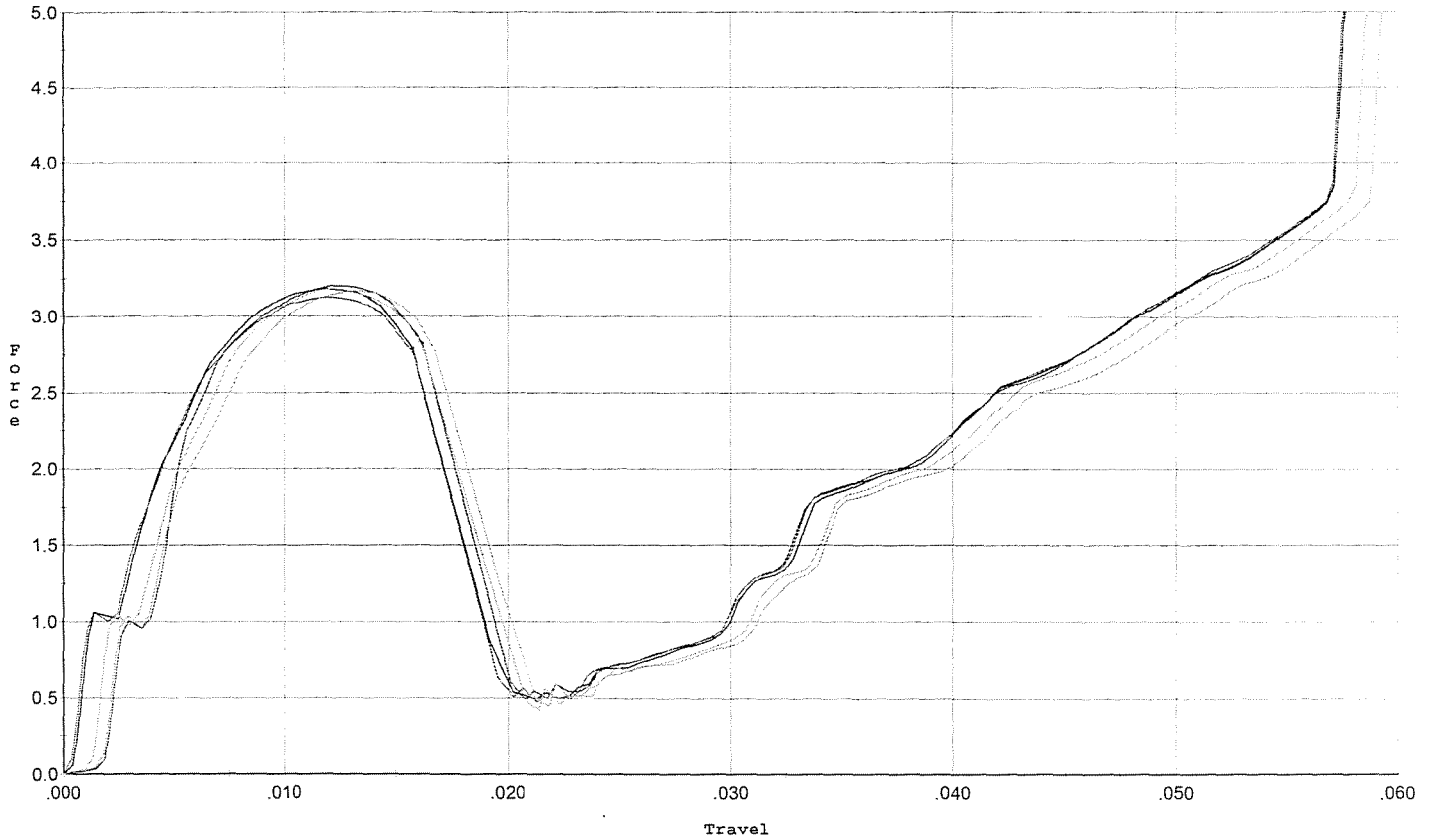
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.448	0.018	0.00	0.043	0.041		Set Trigger
2	3.433	0.018	0.00	0.043	0.041		Set Trigger
3	3.420	0.018	0.00	0.044	0.041		Set Trigger
4	3.585	0.017	0.004	0.044	0.041		Set Trigger
5	3.458	0.017	0.00	0.044	0.039		Set Trigger

A-3-46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



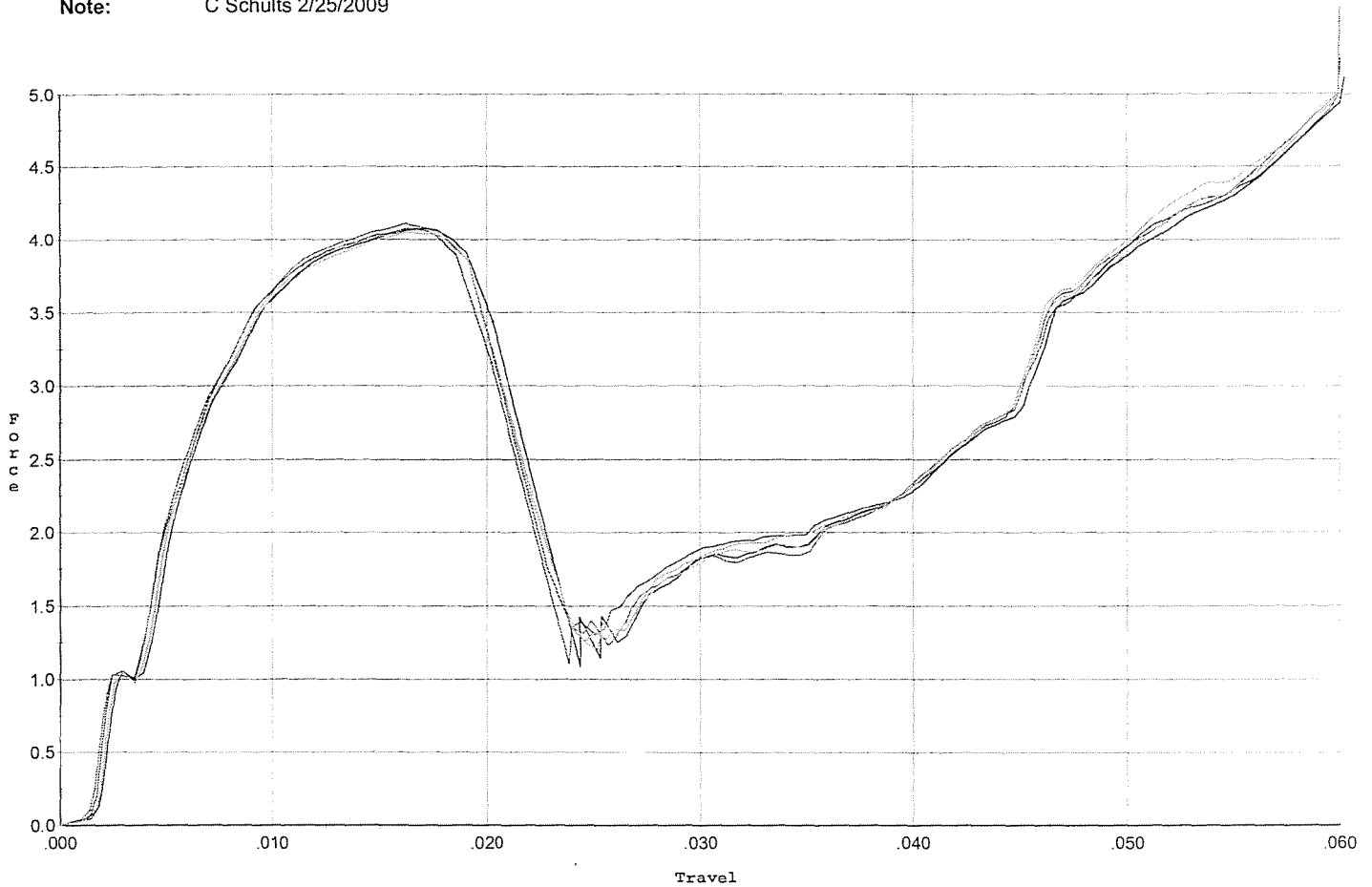
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.201	0.016	0.00	0.043	0.034		Set Trigger
2	3.183	0.016	0.003	0.044	0.035		Set Trigger
3	3.127	0.016	0.00	0.044	0.035		Set Trigger
4	3.185	0.016	0.00	0.044	0.034		Set Trigger
5	3.172	0.017	0.00	0.044	0.034		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



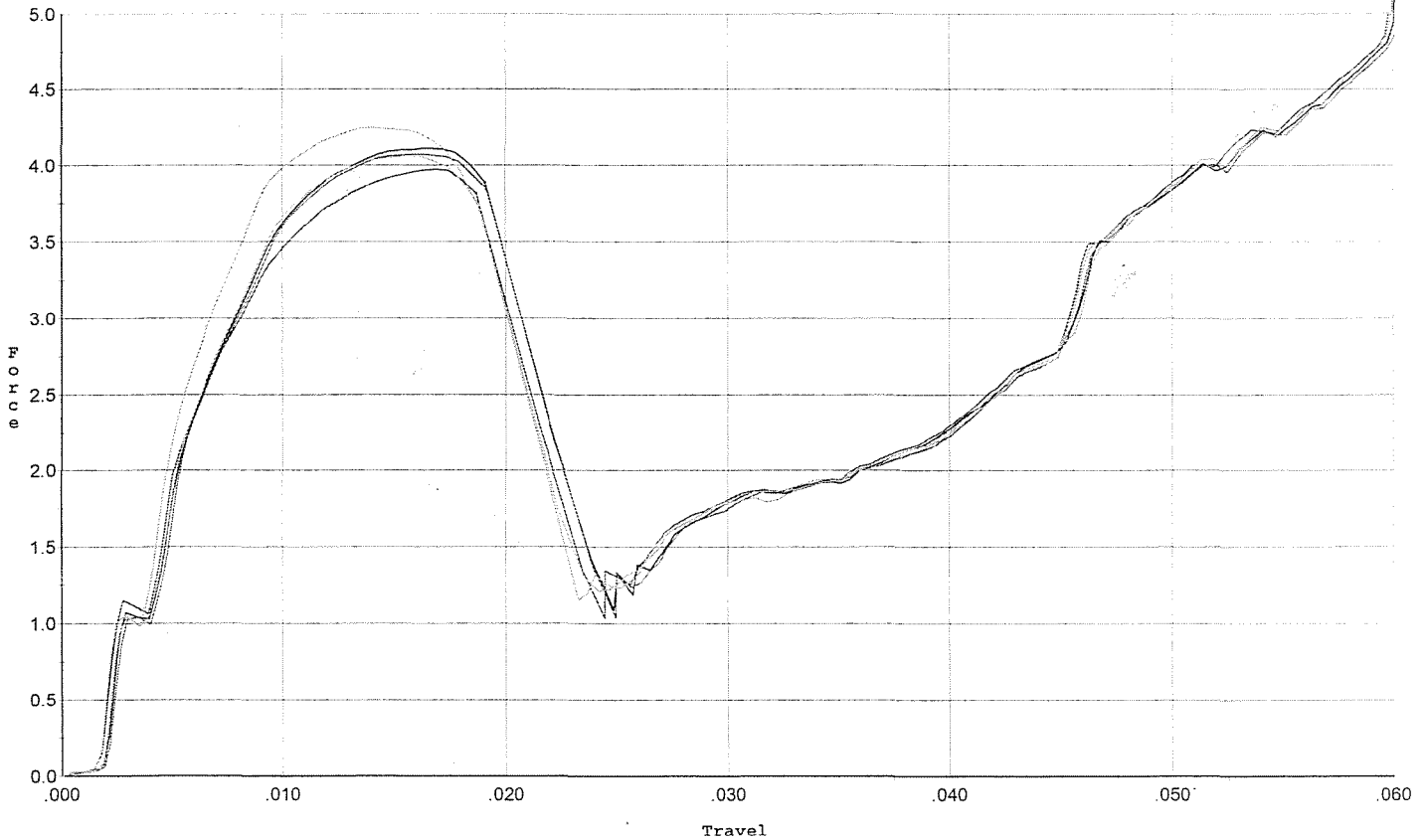
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.076	0.020	0.00	0.041	0.054		Set Trigger
2	4.076	0.020	0.00	0.041	0.054		Set Trigger
3	4.110	0.019	0.004	0.041	0.052		Set Trigger
4	4.049	0.019	0.00	0.041	0.051		Set Trigger
5	4.064	0.019	0.00	0.041	0.051		Set Trigger

A. 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



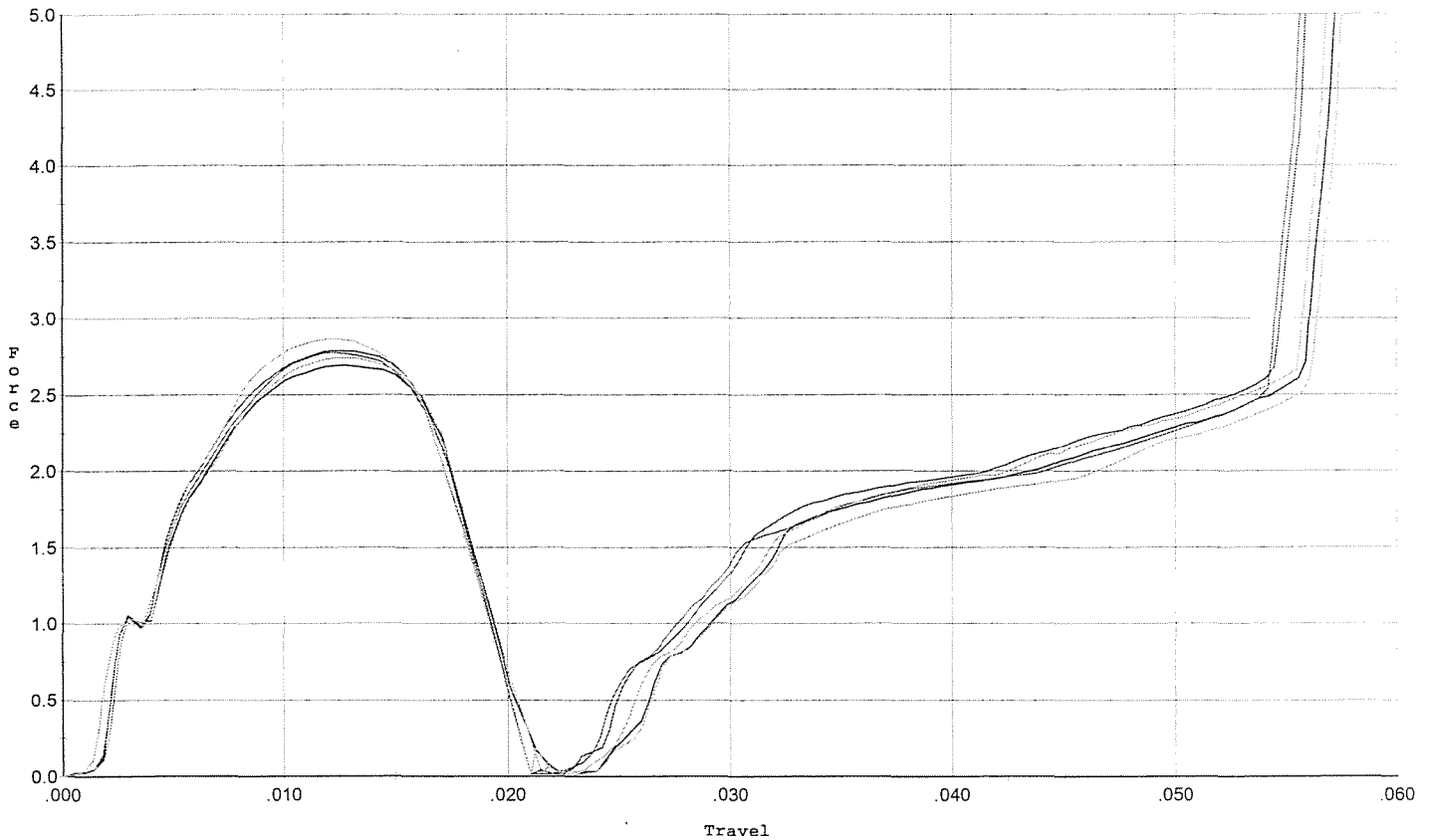
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.972	0.019	0.004	0.041	0.048		Set Trigger
2	4.109	0.019	0.004	0.041	0.051		Set Trigger
3	4.072	0.019	0.002	0.041	0.050		Set Trigger
4	4.058	0.019	0.002	0.042	0.049		Set Trigger
5	4.248	0.019	0.002	0.041	0.052		Set Trigger

A-4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



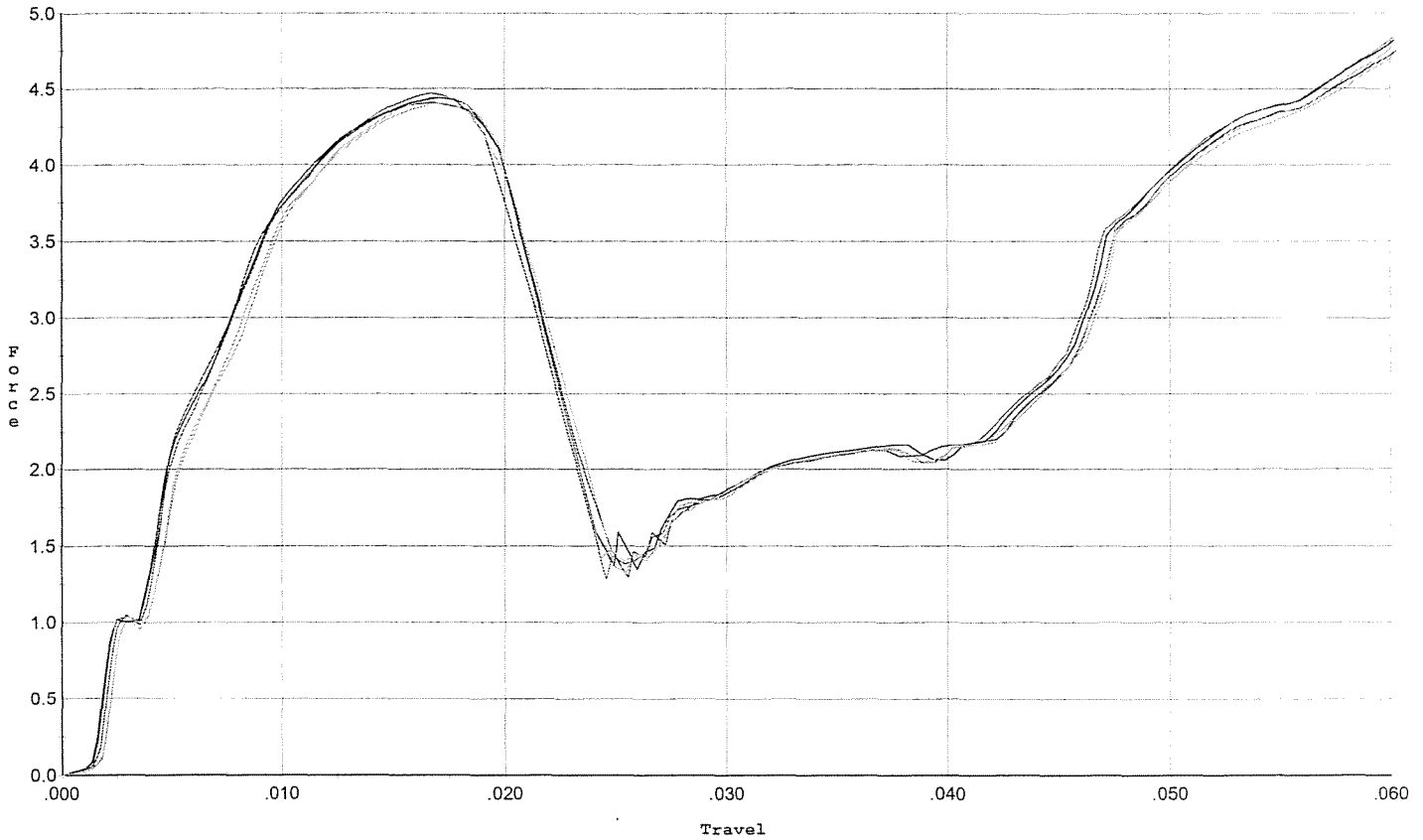
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.788	0.017	0.00	0.042	0.032		Set Trigger
2	2.691	0.017	0.00	0.043	0.031		Set Trigger
3	2.776	0.018	0.00	0.042	0.033		Set Trigger
4	2.862	0.018	0.00	0.044	0.034		Set Trigger
5	2.741	0.017	0.00	0.043	0.031		Set Trigger

A-2-77

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.408	0.020	0.00	0.041	0.056		Set Trigger
2	4.438	0.020	0.00	0.041	0.056		Set Trigger
3	4.472	0.021	0.00	0.041	0.060		Set Trigger
4	4.402	0.020	0.00	0.042	0.055		Set Trigger
5	4.442	0.022	0.00	0.041	0.061		Set Trigger

A. 4.43