

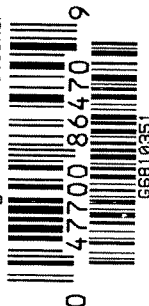
G-681 0351

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



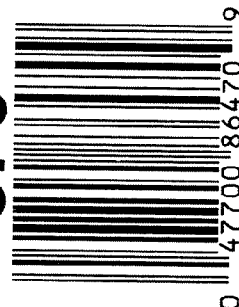
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810351

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810351

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	TK
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/14/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-26-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

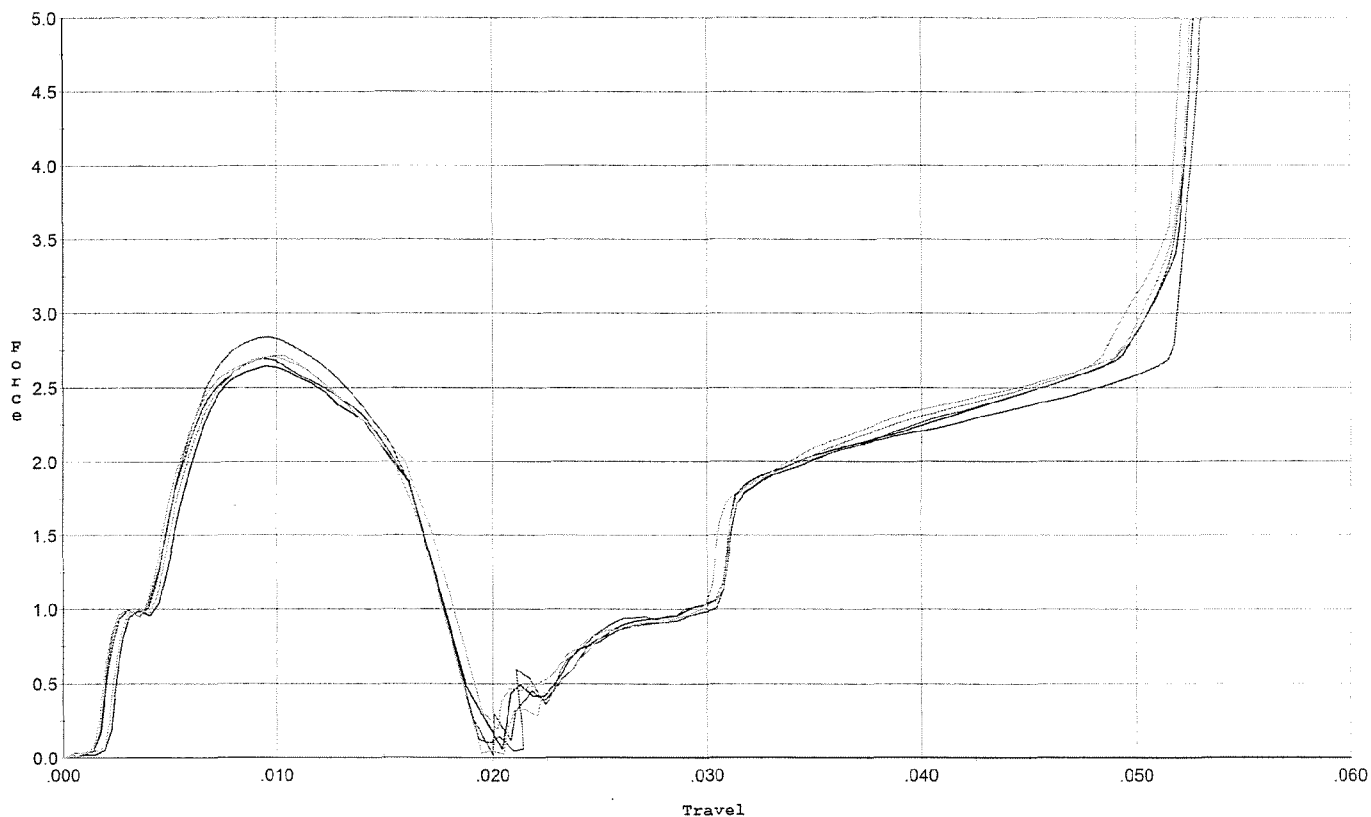
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>0.5</u> <u>7</u> <u>7</u>	2-27-09	WV
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	2-27-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>0.23</u> <u>0.22</u> <u>0.23</u>	2-27-09	WV
	J) ASSEMBLE STOCK			2-26-09	RP
	K) ASSEMBLE SWIVEL STUDS			2-27-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	2-26-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			2-26-09	RP
670	FINAL INSPECTION A) HEADSPACE			2-27-09	WV
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>6.54</u> <u>2.45</u> <u>2.47</u> <u>2.45</u> <u>2.47</u>	2-27-09	WV
	C) FUNCTION			2-27-09	WV
690	PACK			3/2/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



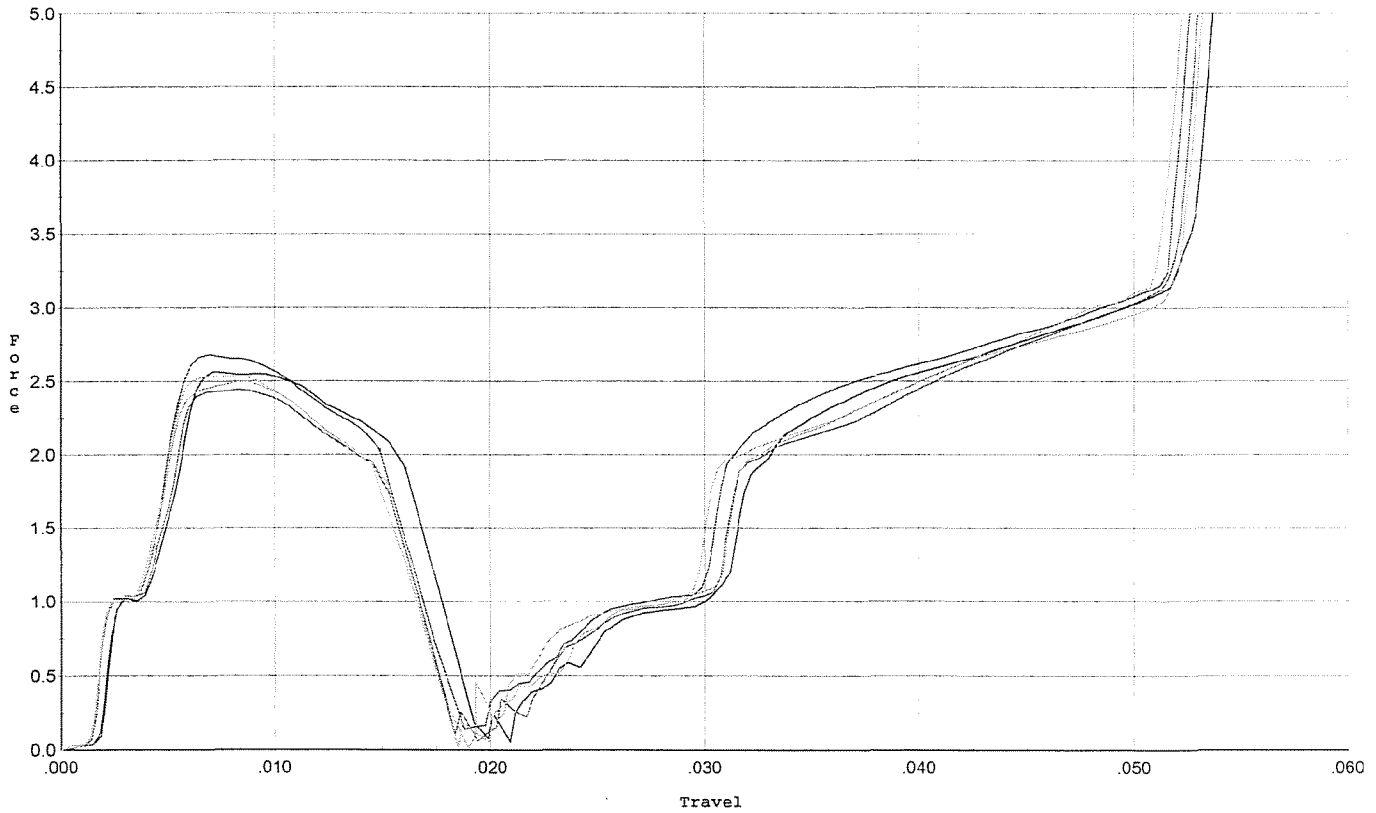
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.016	0.00	0.040	0.028		Set Trigger
2	2.645	0.016	0.00	0.040	0.027		Set Trigger
3	2.839	0.016	0.00	0.040	0.029		Set Trigger
4	2.707	0.017	0.00	0.039	0.029		Set Trigger
5	2.717	0.017	0.00	0.039	0.029		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



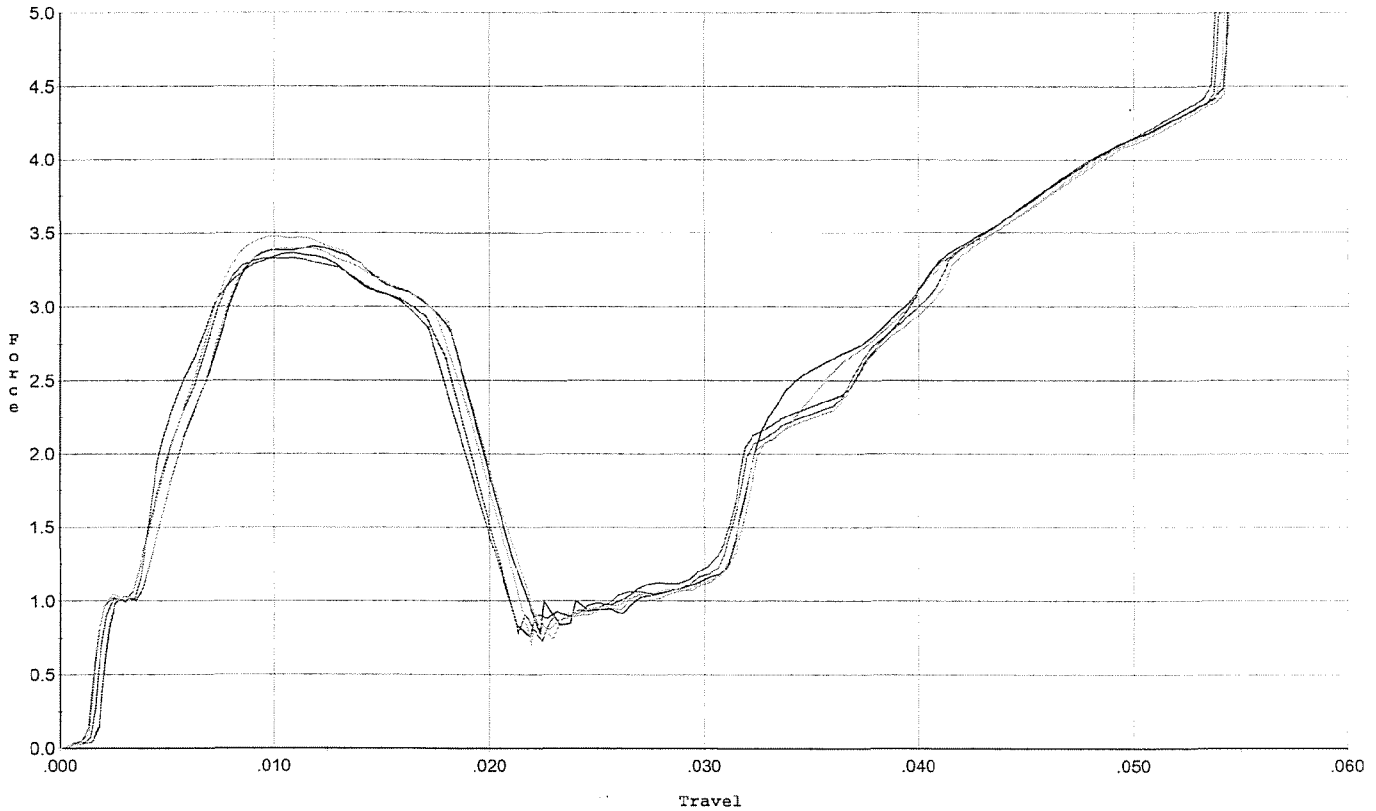
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.676	0.015	0.004	0.040	0.026		Set Trigger
2	2.561	0.016	0.00	0.041	0.027		Set Trigger
3	2.442	0.015	0.00	0.041	0.025		Set Trigger
4	2.532	0.016	0.00	0.040	0.027		Set Trigger
5	2.500	0.015	0.004	0.041	0.026		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



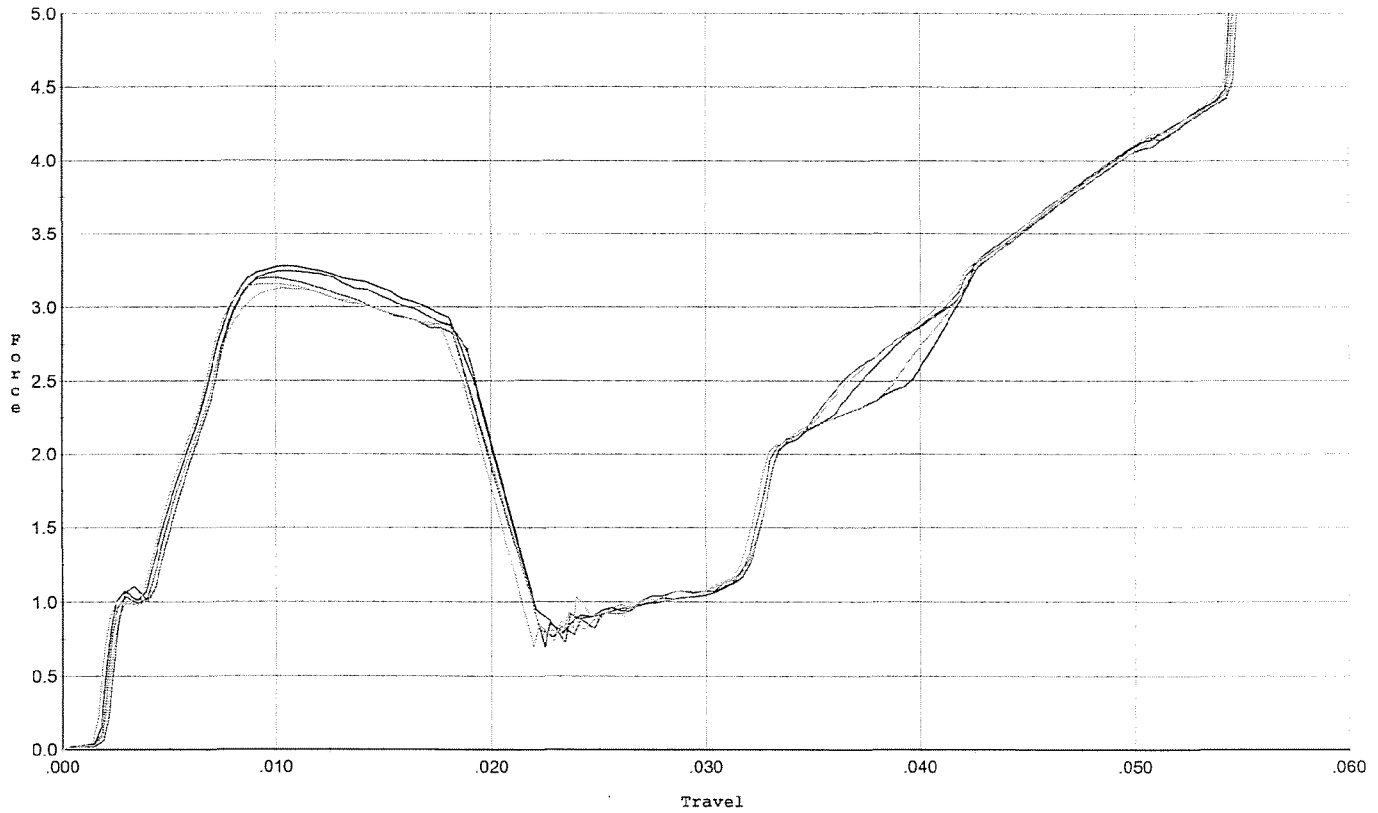
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.364	0.017	0.00	0.038	0.039		Set Trigger
2	3.409	0.018	0.00	0.037	0.041		Set Trigger
3	3.331	0.018	0.00	0.037	0.041		Set Trigger
4	3.474	0.019	0.00	0.038	0.044		Set Trigger
5	3.401	0.018	0.00	0.037	0.041		Set Trigger

A.3.39

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



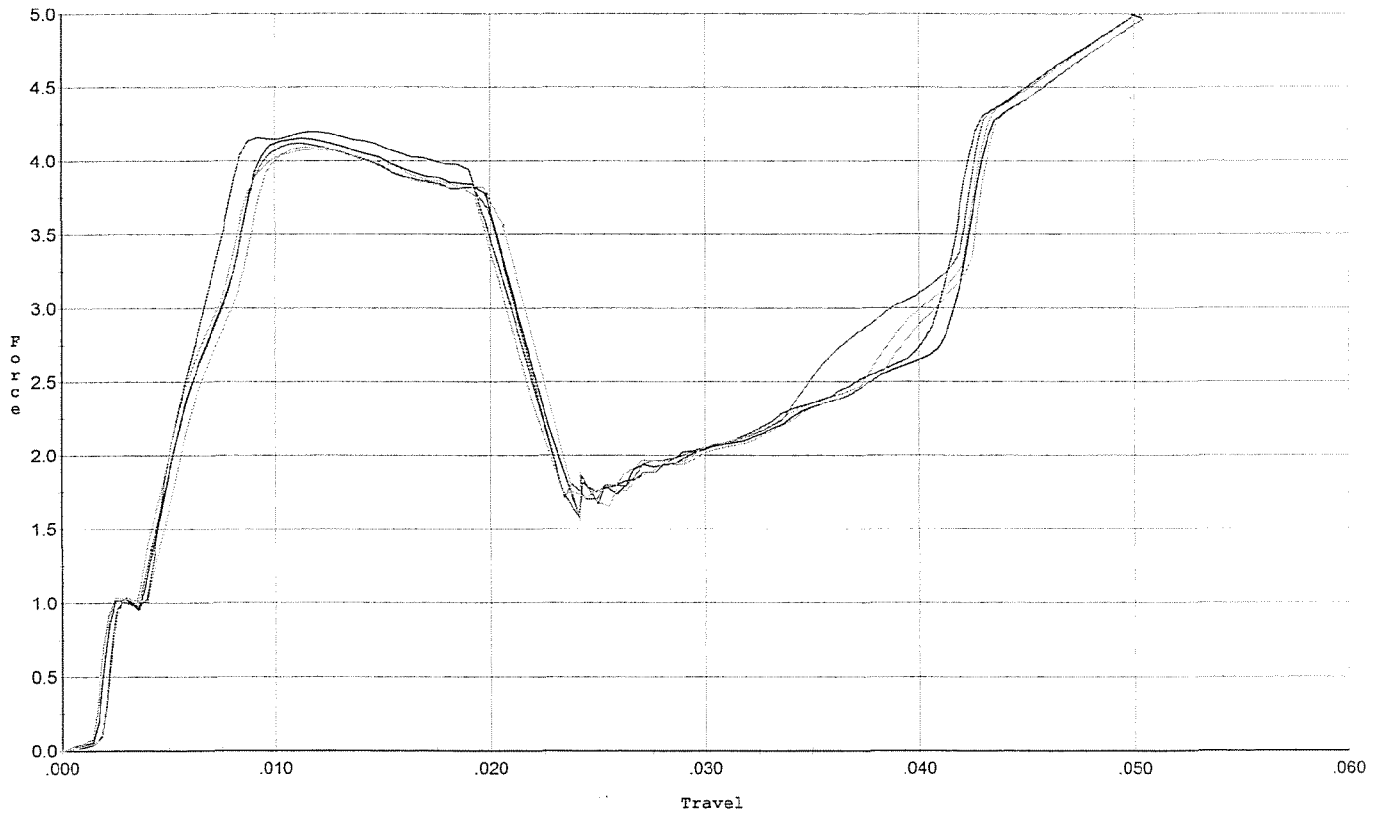
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.245	0.019	0.002	0.038	0.041		Set Trigger
2	3.280	0.019	0.00	0.037	0.042		Set Trigger
3	3.198	0.018	0.00	0.038	0.039		Set Trigger
4	3.155	0.019	0.004	0.038	0.040		Set Trigger
5	3.128	0.020	0.00	0.038	0.042		Set Trigger

A.3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



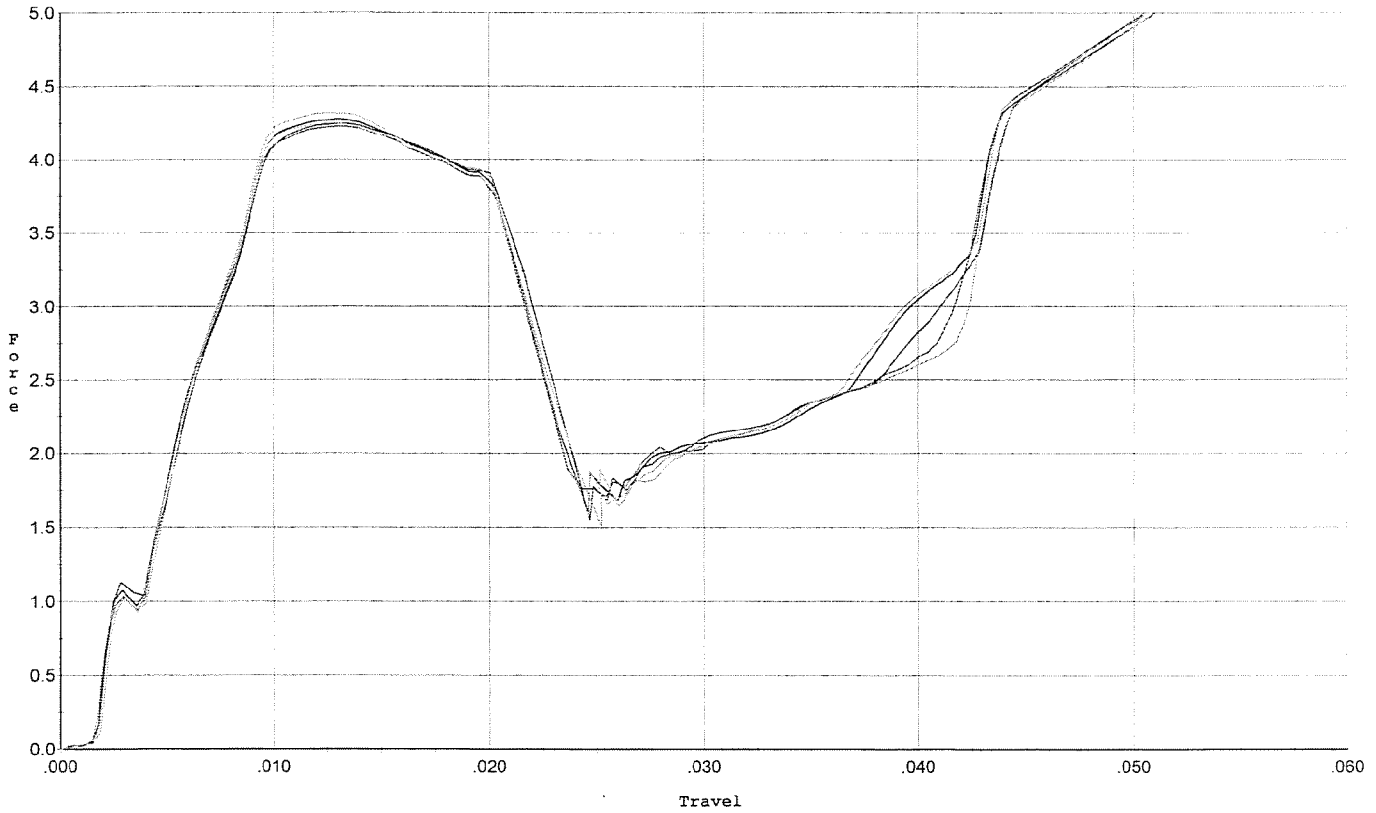
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.021	0.00	0.035	0.059		Set Trigger
2	4.151	0.020	0.00	0.035	0.054		Set Trigger
3	4.116	0.020	0.004	0.035	0.055		Set Trigger
4	4.077	0.021	0.004	0.035	0.055		Set Trigger
5	4.089	0.019	0.004	0.036	0.053		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



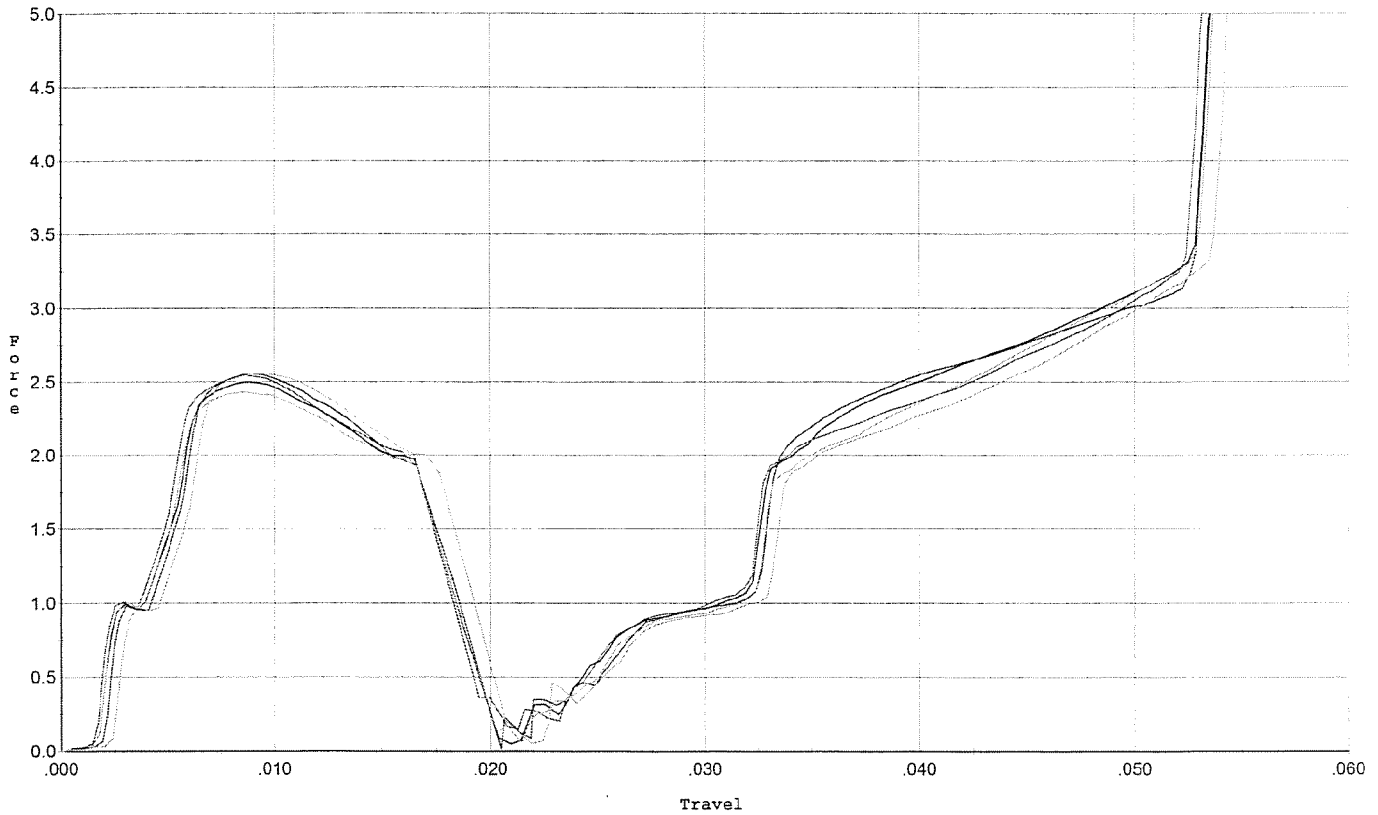
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.022	0.004	0.035	0.060		Set Trigger
2	4.277	0.020	0.00	0.035	0.057		Set Trigger
3	4.229	0.020	0.00	0.035	0.057		Set Trigger
4	4.251	0.020	0.00	0.035	0.057		Set Trigger
5	4.318	0.020	0.00	0.036	0.056		Set Trigger

A-4-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



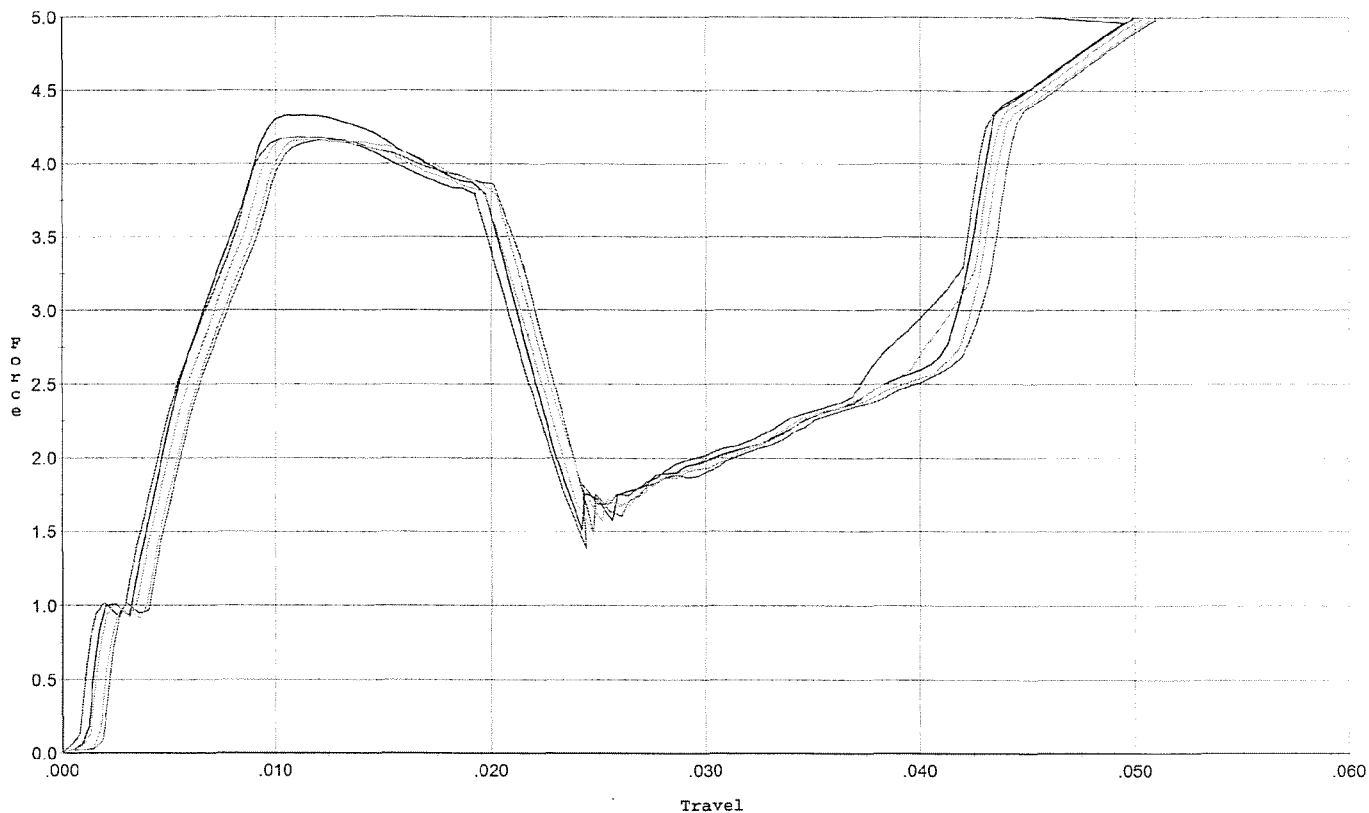
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.018	0.004	0.039	0.030		Set Trigger
2	2.498	0.017	0.00	0.040	0.027		Set Trigger
3	2.541	0.017	0.00	0.040	0.028		Set Trigger
4	2.558	0.018	0.00	0.040	0.029		Set Trigger
5	2.426	0.017	0.00	0.040	0.027		Set Trigger

A-2-51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/25/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 ;b for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.019	0.00	0.036	0.055		Set Trigger
2	4.328	0.020	0.00	0.035	0.057		Set Trigger
3	4.162	0.021	0.00	0.036	0.059		Set Trigger
4	4.181	0.022	0.00	0.035	0.061		Set Trigger
5	4.159	0.020	0.00	0.035	0.056		Set Trigger

A.4.20