

G6810356

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



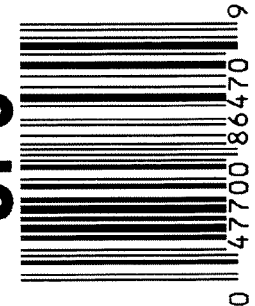
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6810356

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810 356

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SP
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SP
460	CHECK HEADSPACE		2-26-09	SP
470	DIS-ASSEMBLE ACTION		2-26-09	SP
472	SERIALIZE BOLT HANDLE		2-27-09	RT
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION	(H)	3/2/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DG
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-11-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

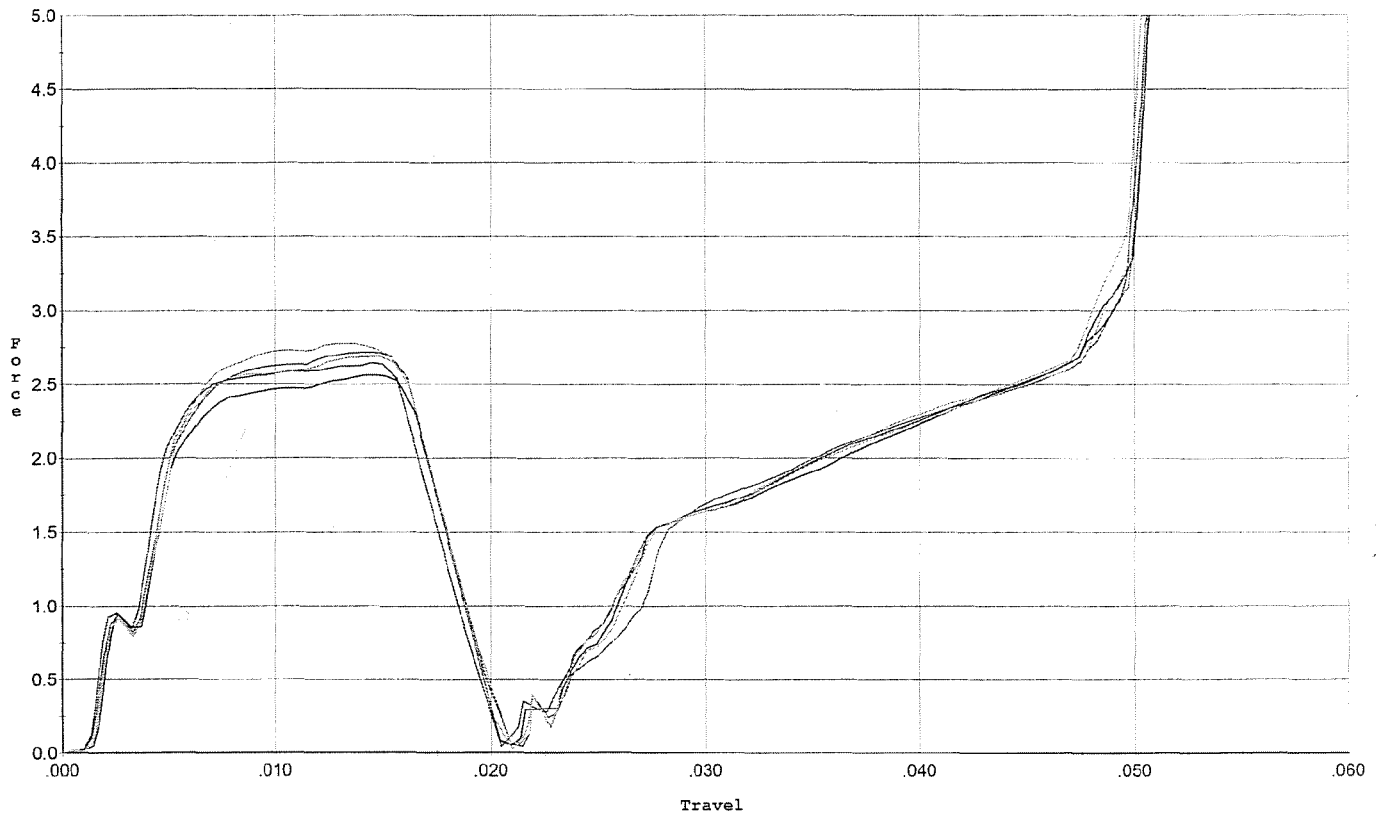
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>6</u> <u>6</u>	3-24-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3.5</u> <u>4</u>	3-24-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	3-24-09	WN
	J) ASSEMBLE STOCK		3-11-09	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		3-24-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-16-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-16-09	WN
670	FINAL INSPECTION A) HEADSPACE		3-24-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.58</u> <u>2.50</u> <u>2.51</u> <u>2.52</u>	3-18-09	TC
	C) FUNCTION		3-24-09	WN
690	PACK		5/27/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- 50 lb



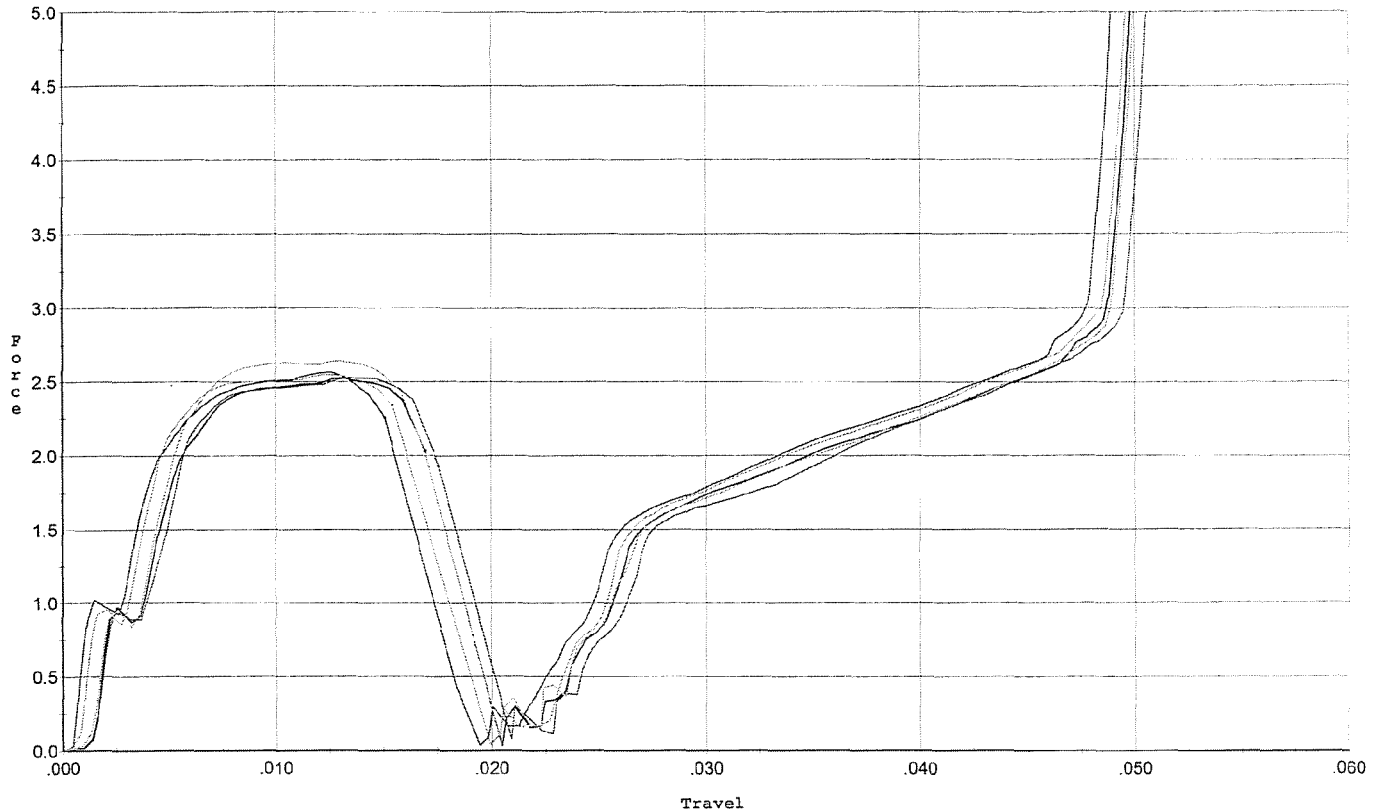
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.644	0.016	0.00	0.038	0.029		Set Trigger
2	2.561	0.017	0.004	0.037	0.030		Set Trigger
3	2.715	0.016	0.00	0.037	0.031		Set Trigger
4	2.685	0.016	0.00	0.037	0.030		Set Trigger
5	2.776	0.016	0.00	0.037	0.031		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- 50 lb



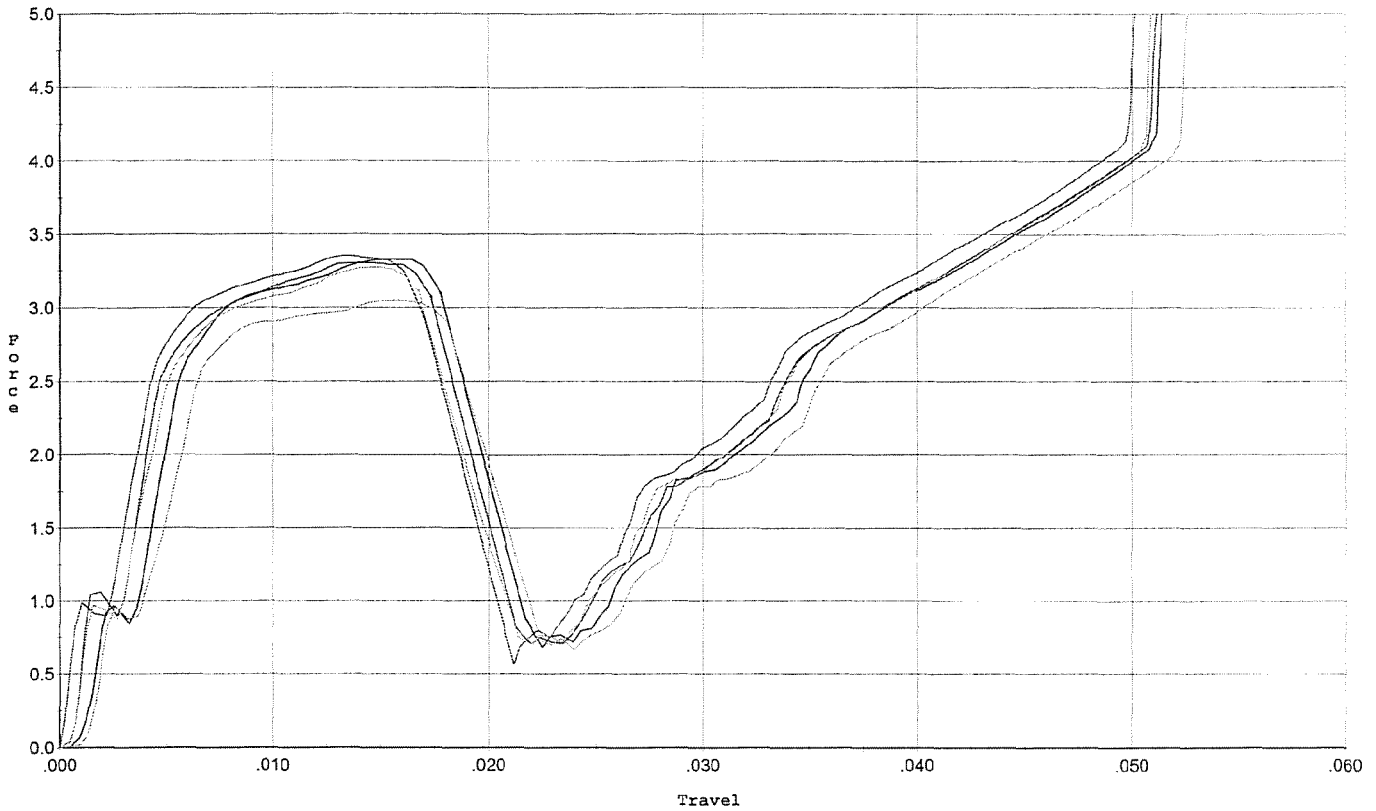
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.015	0.003	0.037	0.028		Set Trigger
2	2.526	0.017	0.00	0.036	0.030		Set Trigger
3	2.524	0.018	0.004	0.037	0.031		Set Trigger
4	2.642	0.017	0.00	0.036	0.032		Set Trigger
5	2.547	0.015	0.00	0.037	0.029		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



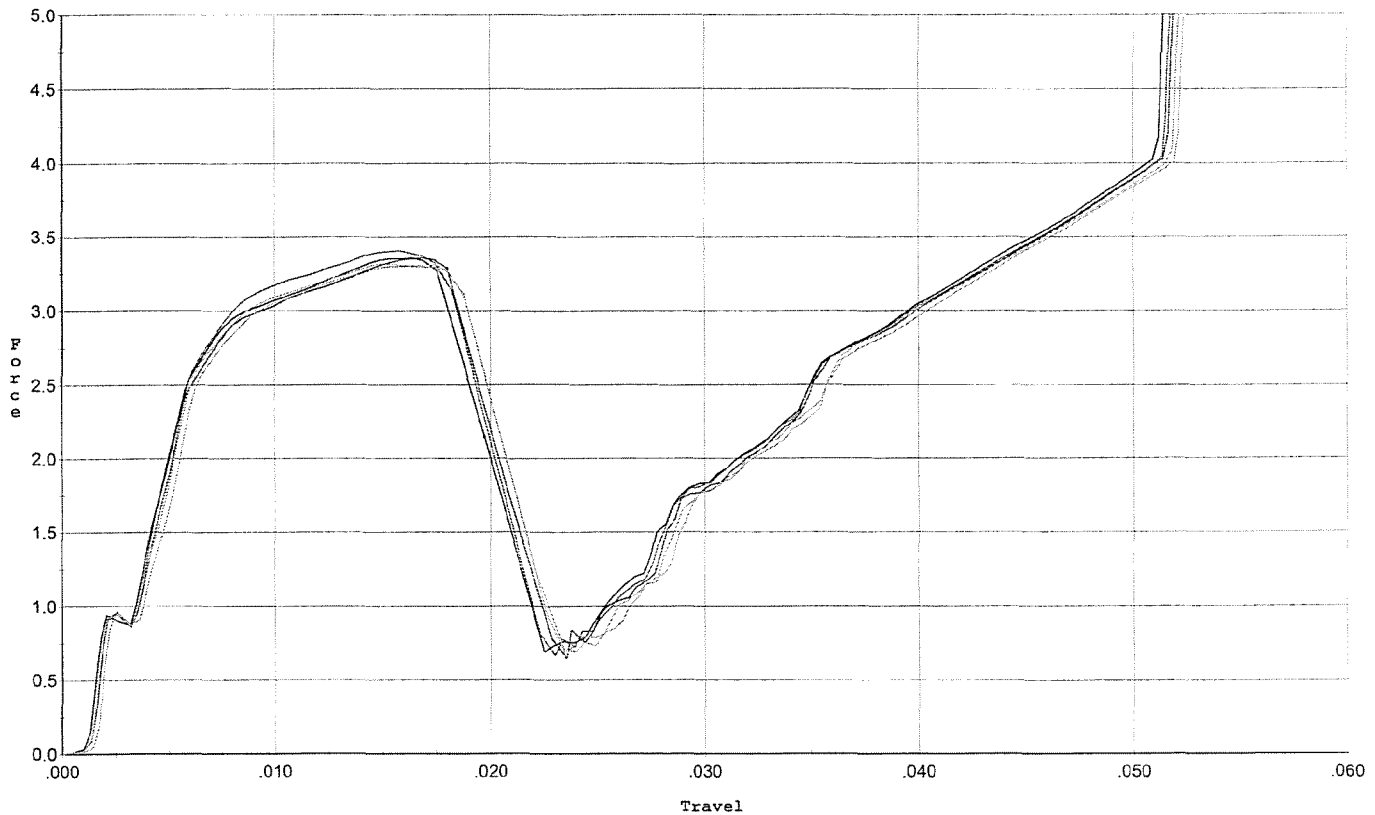
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.306	0.017	0.00	0.035	0.041		Set Trigger
2	3.331	0.018	0.00	0.035	0.041		Set Trigger
3	3.354	0.017	0.002	0.034	0.042		Set Trigger
4	3.278	0.017	0.003	0.035	0.039		Set Trigger
5	3.051	0.020	0.00	0.036	0.043		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



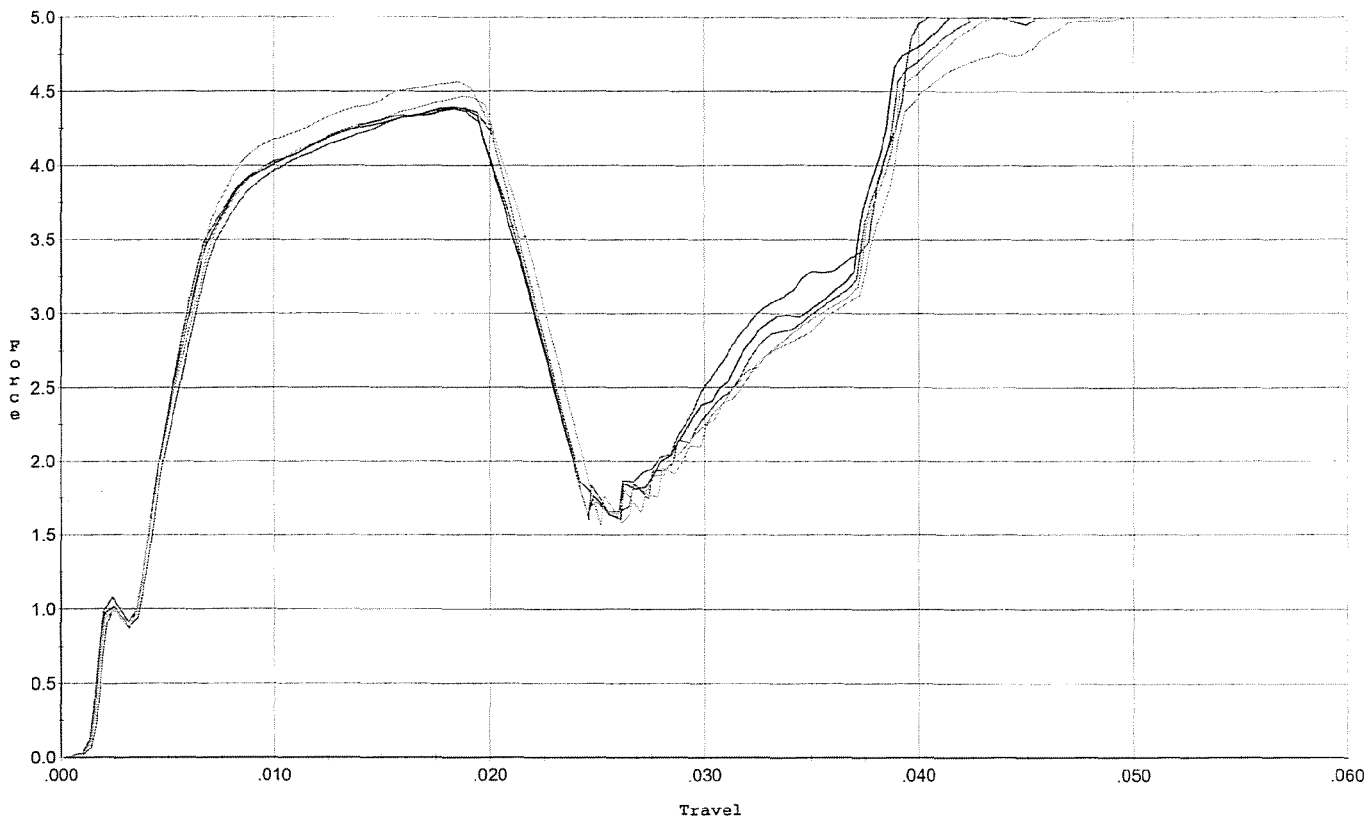
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.355	0.018	0.00	0.035	0.041		Set Trigger
2	3.357	0.020	0.003	0.034	0.045		Set Trigger
3	3.405	0.018	0.00	0.035	0.042		Set Trigger
4	3.317	0.019	0.00	0.035	0.043		Set Trigger
5	3.298	0.019	0.00	0.035	0.042		Set Trigger

A-3.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



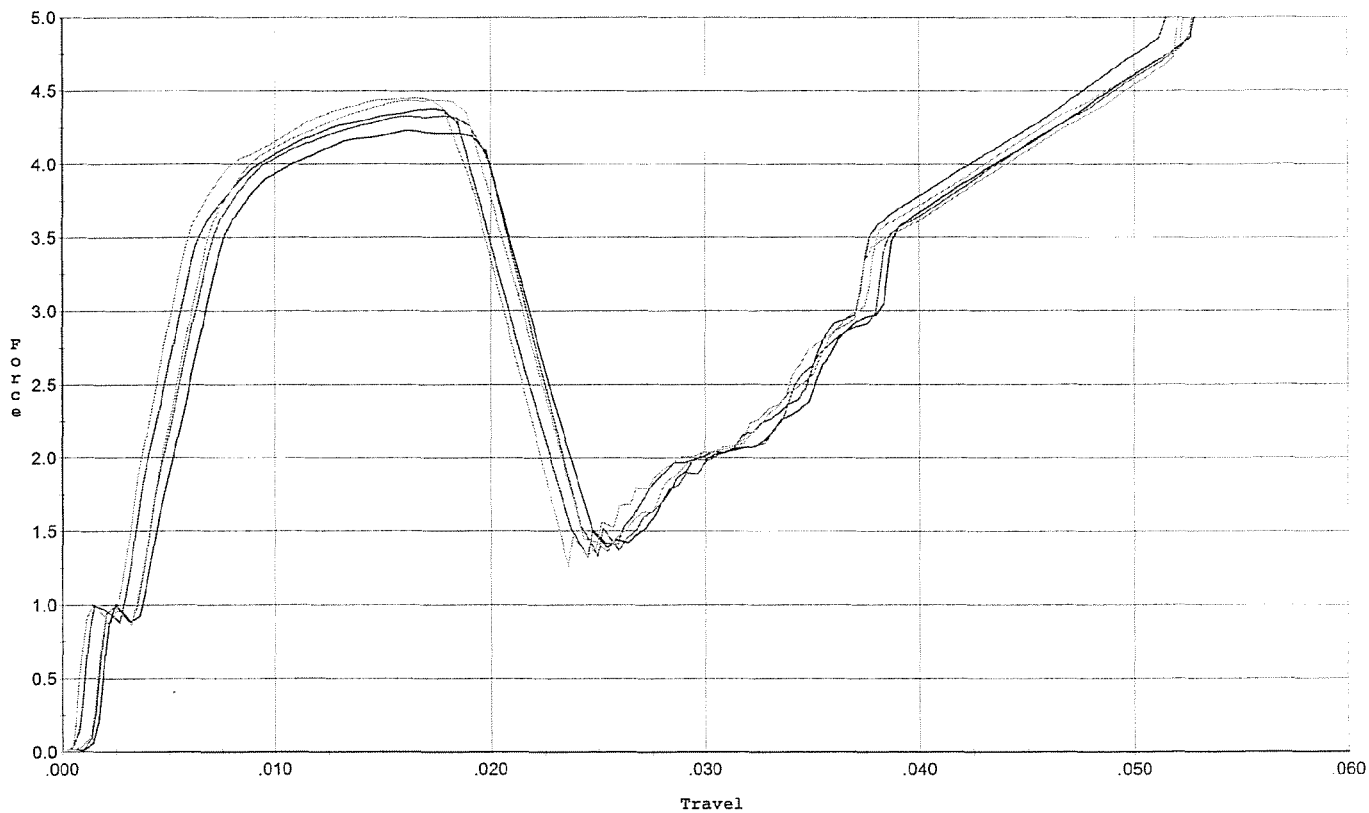
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.383	0.021	0.00	0.032	0.063		Set Trigger
2	4.393	0.021	0.00	0.031	0.064		Set Trigger
3	4.388	0.020	0.00	0.032	0.059		Set Trigger
4	4.468	0.022	0.00	0.032	0.065		Set Trigger
5	4.565	0.020	0.00	0.032	0.061		Set Trigger

A. 4.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



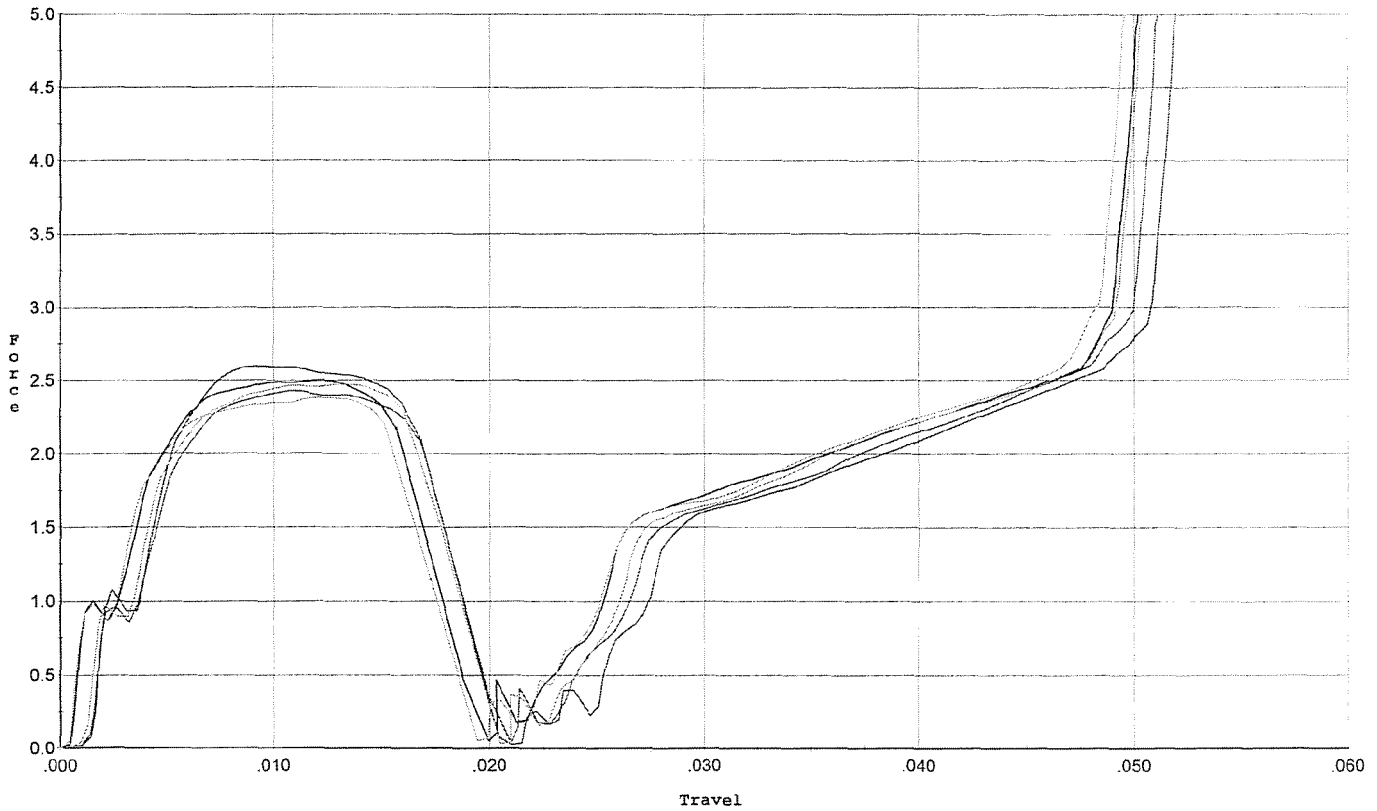
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.374	0.018	0.003	0.033	0.056		Set Trigger
2	4.226	0.020	0.00	0.033	0.056		Set Trigger
3	4.327	0.020	0.00	0.033	0.058		Set Trigger
4	4.436	0.021	0.00	0.033	0.063		Set Trigger
5	4.447	0.019	0.00	0.033	0.059		Set Trigger

A-4-36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



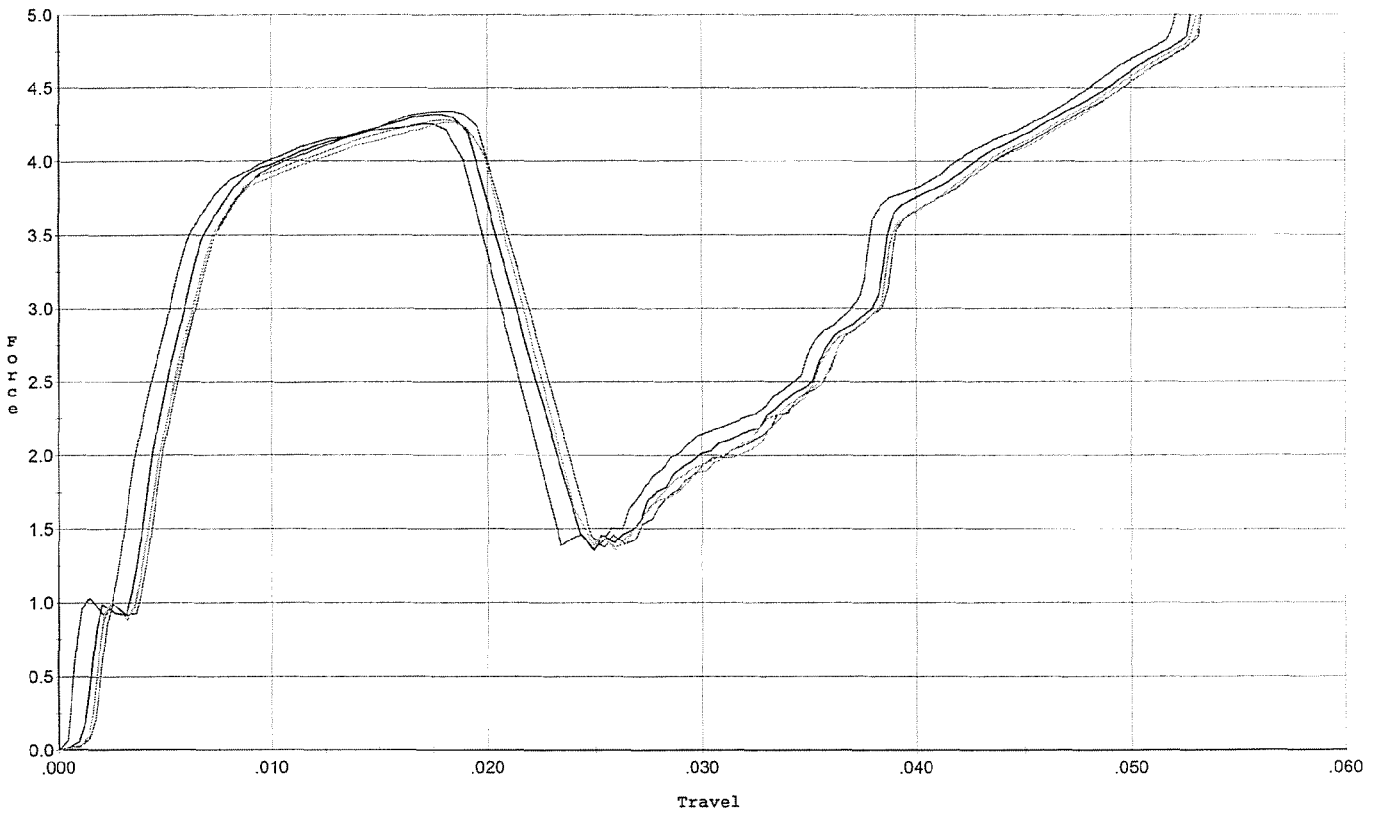
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.017	0.004	0.038	0.031		Set Trigger
2	2.500	0.016	0.00	0.038	0.029		Set Trigger
3	2.429	0.017	0.00	0.038	0.029		Set Trigger
4	2.381	0.017	0.00	0.037	0.031		Set Trigger
5	2.471	0.018	0.003	0.037	0.032		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.019	0.00	0.033	0.057		Set Trigger
2	4.318	0.019	0.003	0.033	0.056		Set Trigger
3	4.339	0.022	0.00	0.033	0.064		Set Trigger
4	4.264	0.020	0.00	0.033	0.057		Set Trigger
5	4.280	0.020	0.00	0.034	0.057		Set Trigger

A-4-29