

G6810357

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

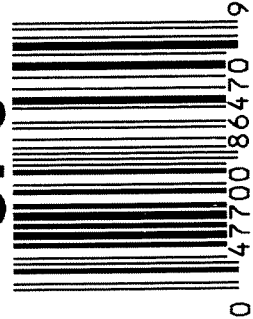
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810357

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810357

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SPD
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SPD
460	CHECK HEADSPACE		2-10-09	SPD
470	DIS-ASSEMBLE ACTION		2-10-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	ETC
475	DRILL AND TAP SIGHT HOLES	PCB 10 0005	2-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DG
542	APPLY COATINGS (BARREL ACTION)		2/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-23-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

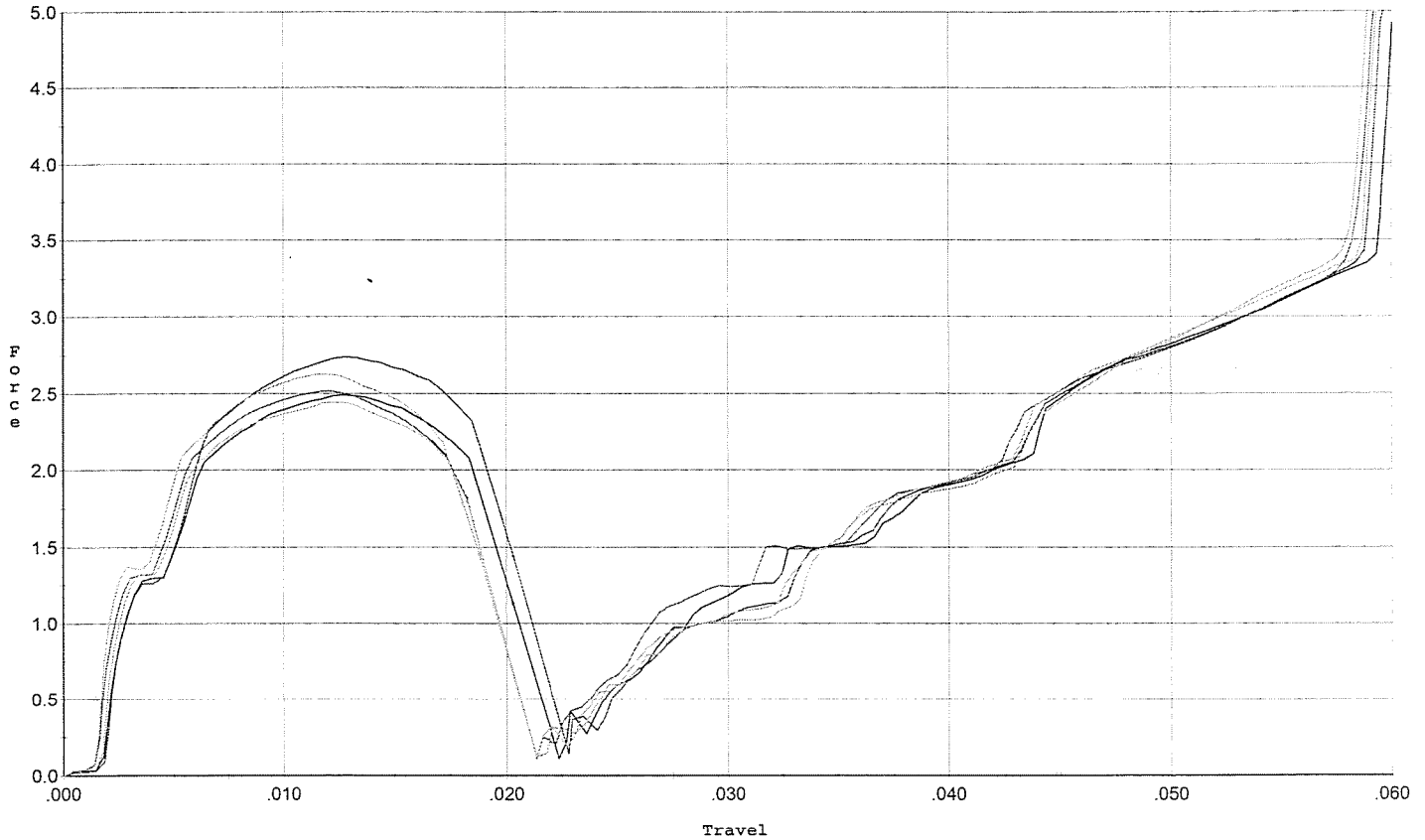
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	2-26-09	RJ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	2-26-09	RJ		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	2-26-09	RJ		
	J) ASSEMBLE STOCK					2-24-09	RJ		
	K) ASSEMBLE SWIVEL STUDS					2-26-09	RJ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		2-25-09	RJ		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-25-09	RP		
670	FINAL INSPECTION A) HEADSPACE					2-26-09	RJ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u>	<u>2.34</u>	<u>2.41</u>	<u>2.17</u>	<u>3.25</u>	2-26-09	RJ
	C) FUNCTION					2-26-09	RJ		
690	PACK					3/3/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



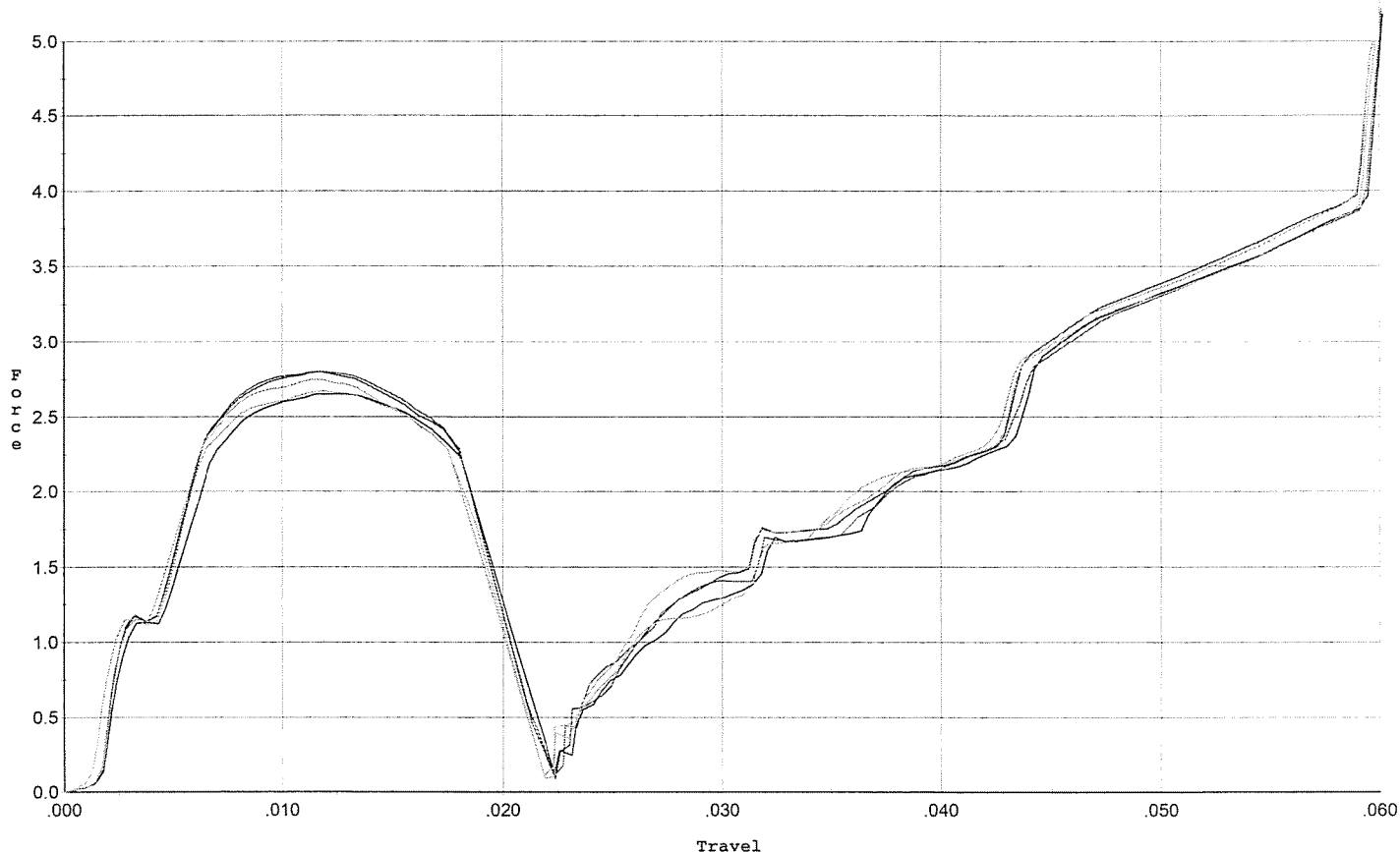
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.740	0.020	0.00	0.044	0.038		Set Trigger
2	2.492	0.020	0.002	0.044	0.035		Set Trigger
3	2.517	0.018	0.00	0.044	0.033		Set Trigger
4	2.444	0.018	0.00	0.044	0.032		Set Trigger
5	2.628	0.019	0.00	0.044	0.035		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



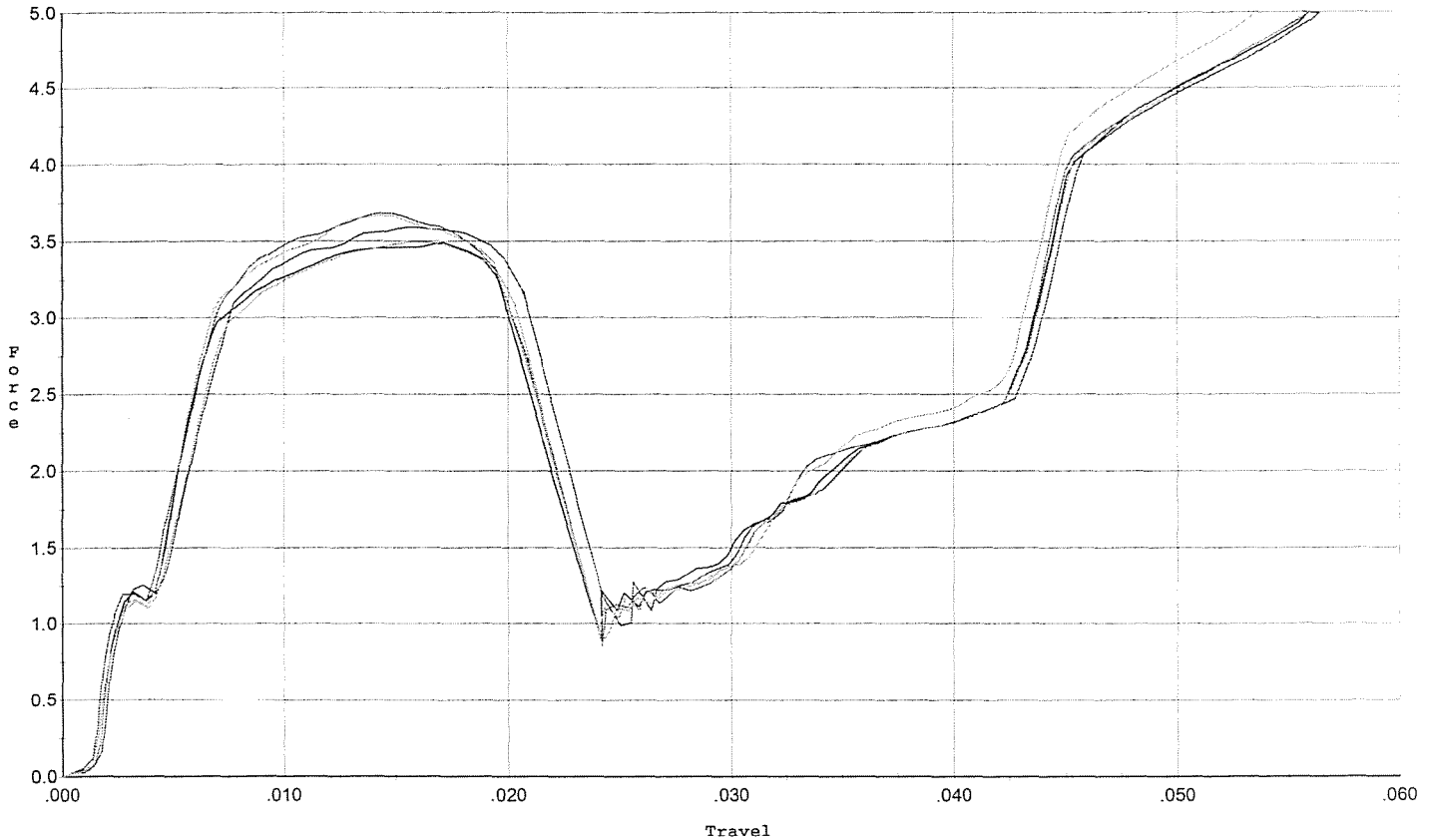
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.799	0.018	0.00	0.044	0.035		Set Trigger
2	2.651	0.018	0.005	0.044	0.033		Set Trigger
3	2.801	0.018	0.00	0.044	0.035		Set Trigger
4	2.672	0.019	0.00	0.044	0.035		Set Trigger
5	2.748	0.019	0.004	0.044	0.037		Set Trigger

A-2-73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



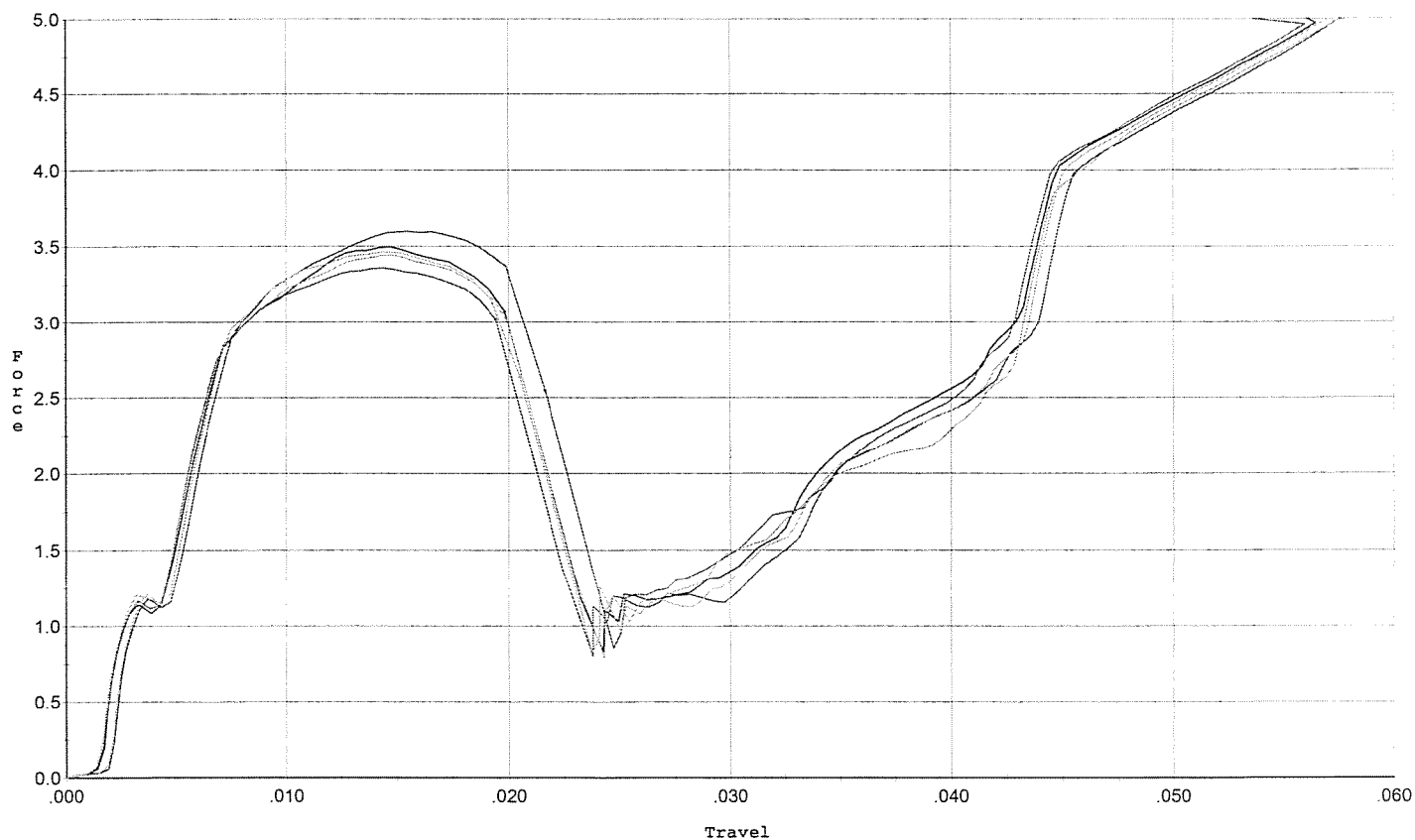
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.591	0.021	0.00	0.040	0.051		Set Trigger
2	3.491	0.020	0.00	0.040	0.048		Set Trigger
3	3.682	0.021	0.004	0.040	0.053		Set Trigger
4	3.667	0.021	0.00	0.039	0.053		Set Trigger
5	3.495	0.020	0.00	0.040	0.049		Set Trigger

14-358

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



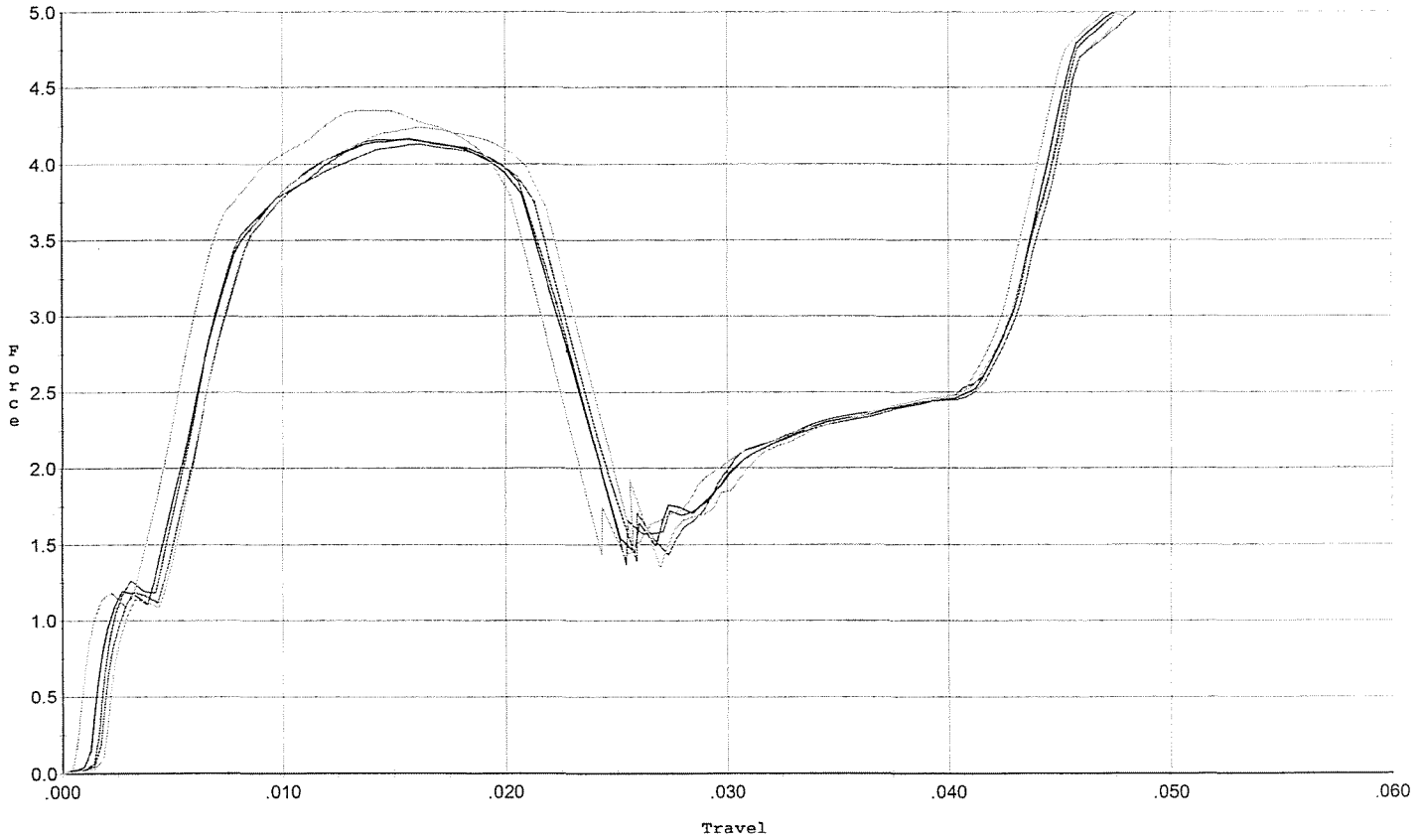
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.598	0.022	0.00	0.040	0.052		Set Trigger
2	3.497	0.020	0.00	0.041	0.047		Set Trigger
3	3.359	0.019	0.00	0.041	0.045		Set Trigger
4	3.462	0.020	0.00	0.041	0.047		Set Trigger
5	3.444	0.020	0.005	0.041	0.048		Set Trigger

A-3.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



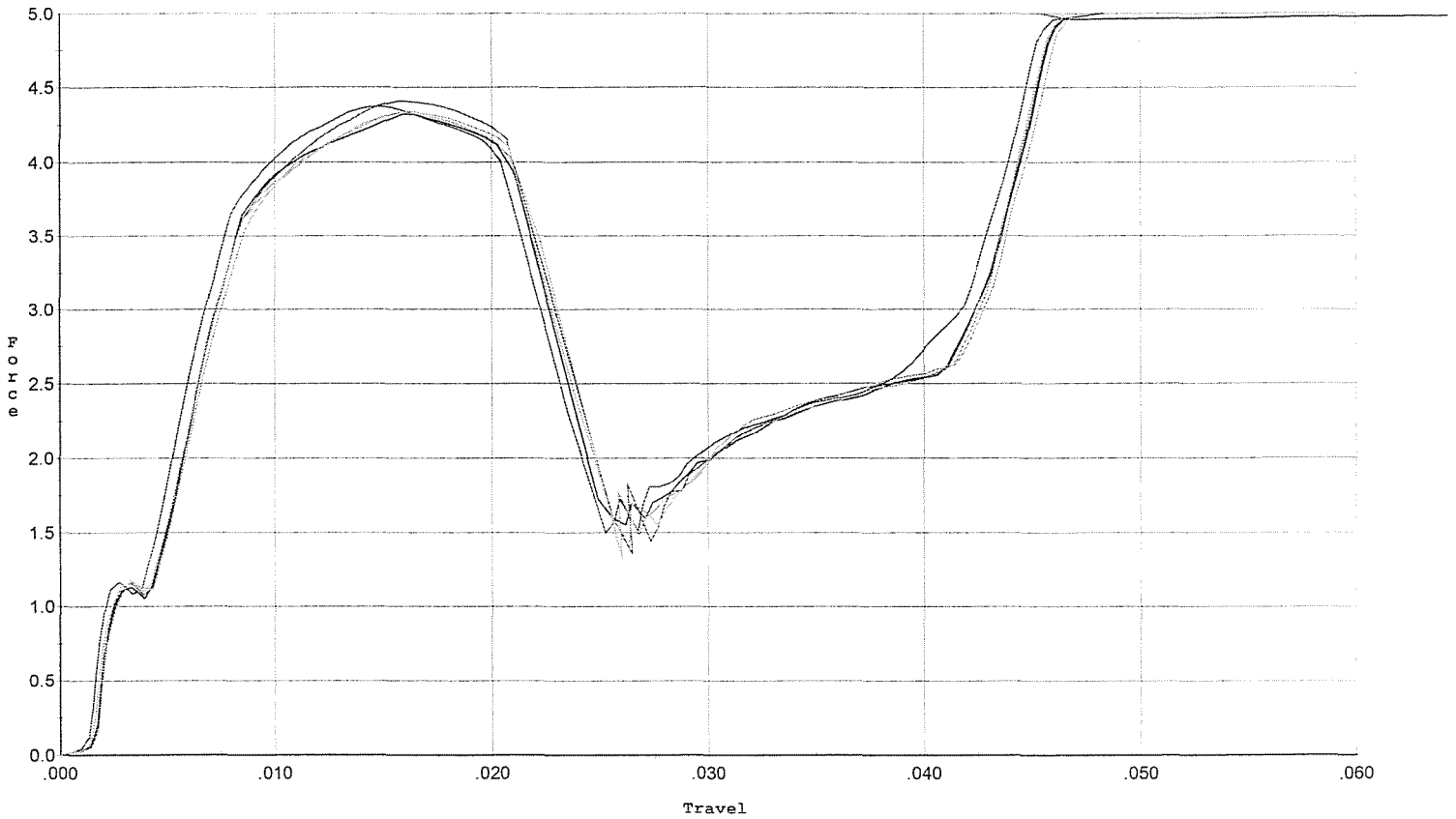
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.022	0.004	0.034	0.063		Set Trigger
2	4.161	0.023	0.004	0.034	0.064		Set Trigger
3	4.129	0.021	0.005	0.034	0.059		Set Trigger
4	4.240	0.022	0.005	0.034	0.062		Set Trigger
5	4.350	0.020	0.00	0.034	0.061		Set Trigger

A-4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



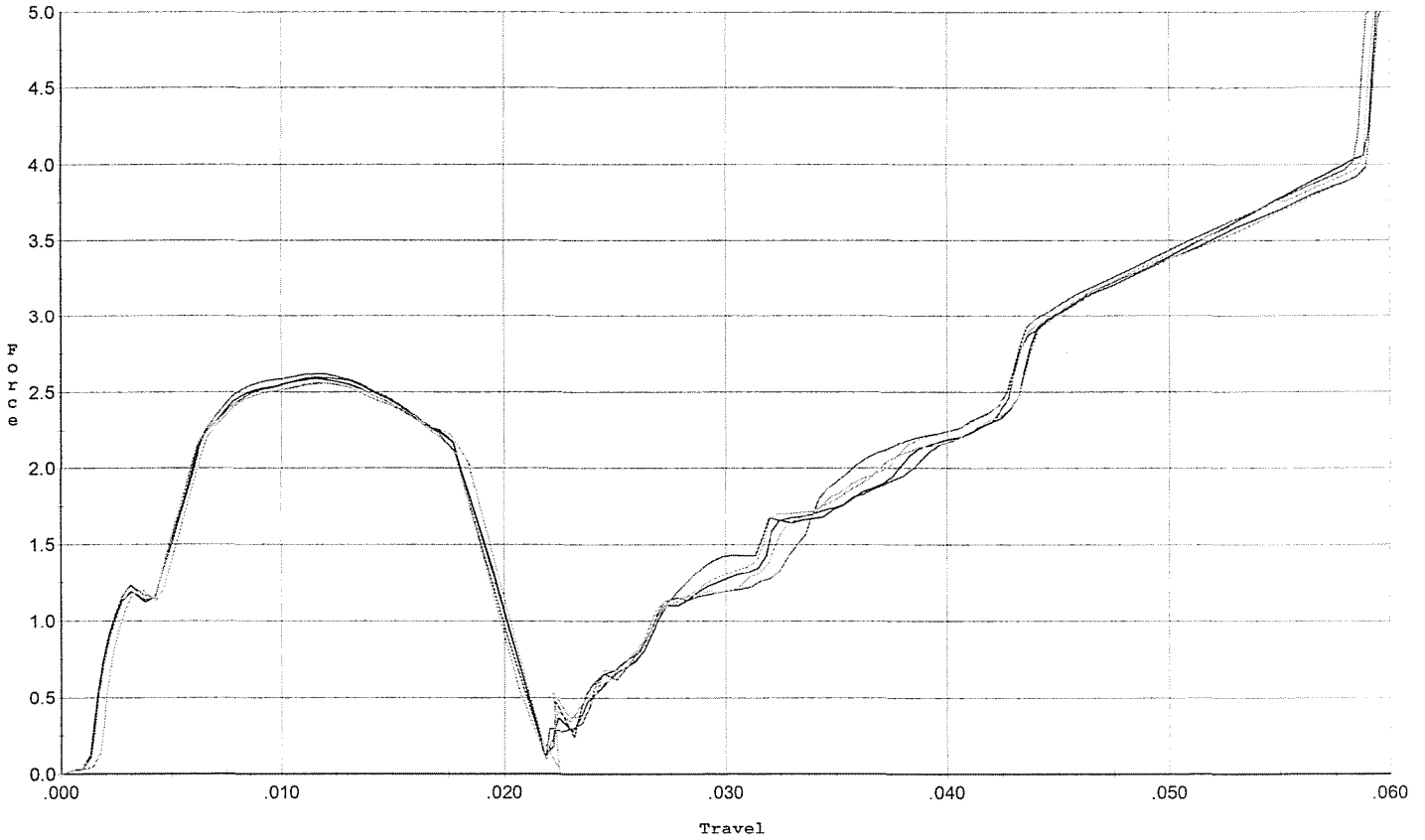
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.372	0.020	0.00	0.034	0.060		Set Trigger
2	4.324	0.021	0.00	0.034	0.060		Set Trigger
3	4.409	0.023	0.00	0.034	0.067		Set Trigger
4	4.331	0.021	0.00	0.034	0.060		Set Trigger
5	4.336	0.022	0.005	0.034	0.064		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



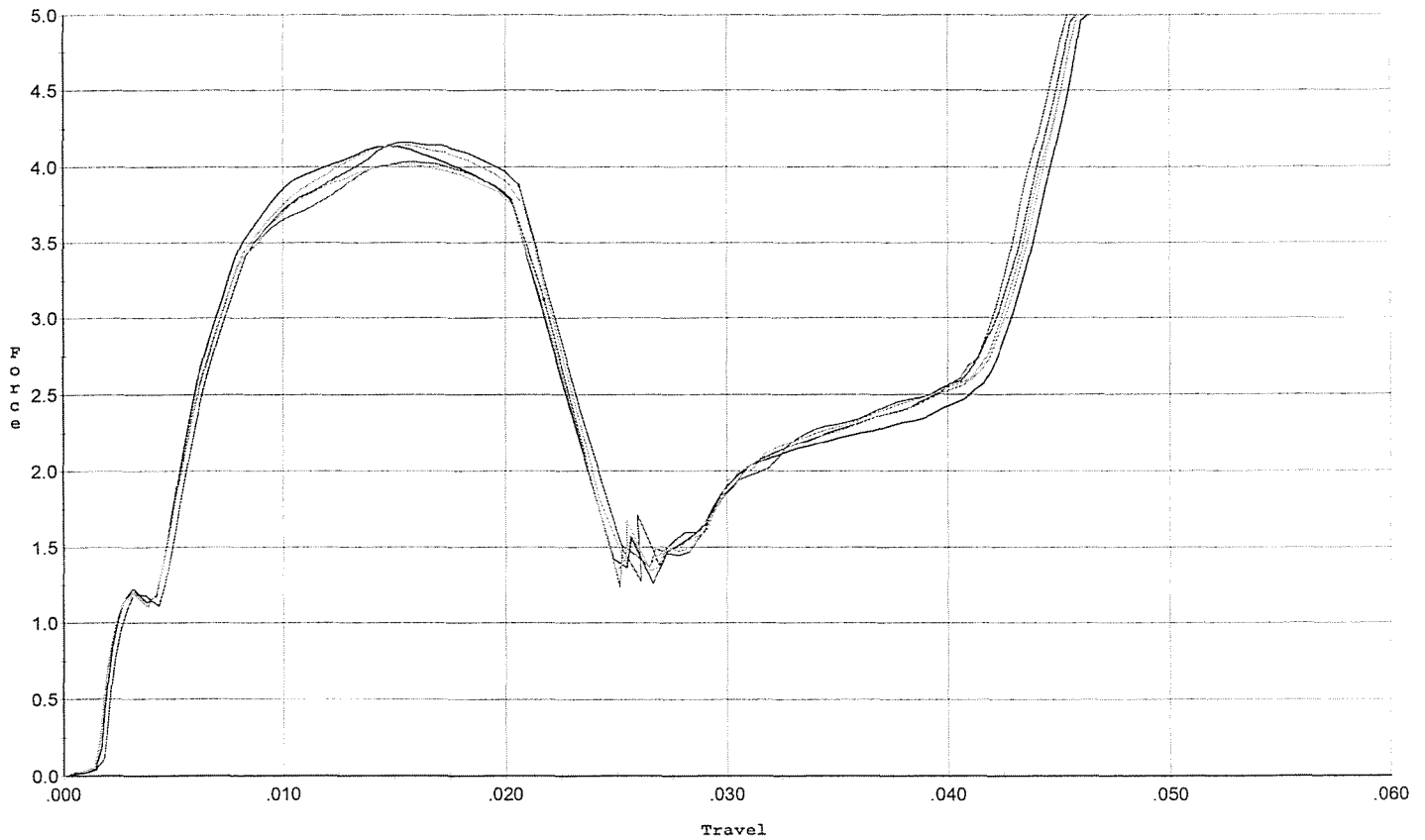
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.020	0.005	0.044	0.036		Set Trigger
2	2.590	0.019	0.00	0.044	0.035		Set Trigger
3	2.620	0.018	0.00	0.044	0.033		Set Trigger
4	2.556	0.018	0.00	0.043	0.033		Set Trigger
5	2.560	0.018	0.005	0.044	0.032		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.021	0.005	0.031	0.057		Set Trigger
2	4.132	0.020	0.00	0.031	0.056		Set Trigger
3	4.034	0.022	0.00	0.030	0.059		Set Trigger
4	4.015	0.022	0.00	0.031	0.061		Set Trigger
5	4.143	0.021	0.00	0.030	0.058		Set Trigger

A - 4.09