

G6810362

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

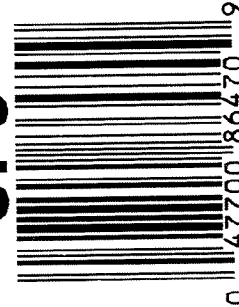
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6810362

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810362

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SP
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SP
460	CHECK HEADSPACE		2-26-09	SP
470	DIS-ASSEMBLE ACTION		2-26-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-27-09	RT
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(A)</u>	3/2/09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DG
542	APPLY COATINGS (BARREL ACTION)		3/6	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-10-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

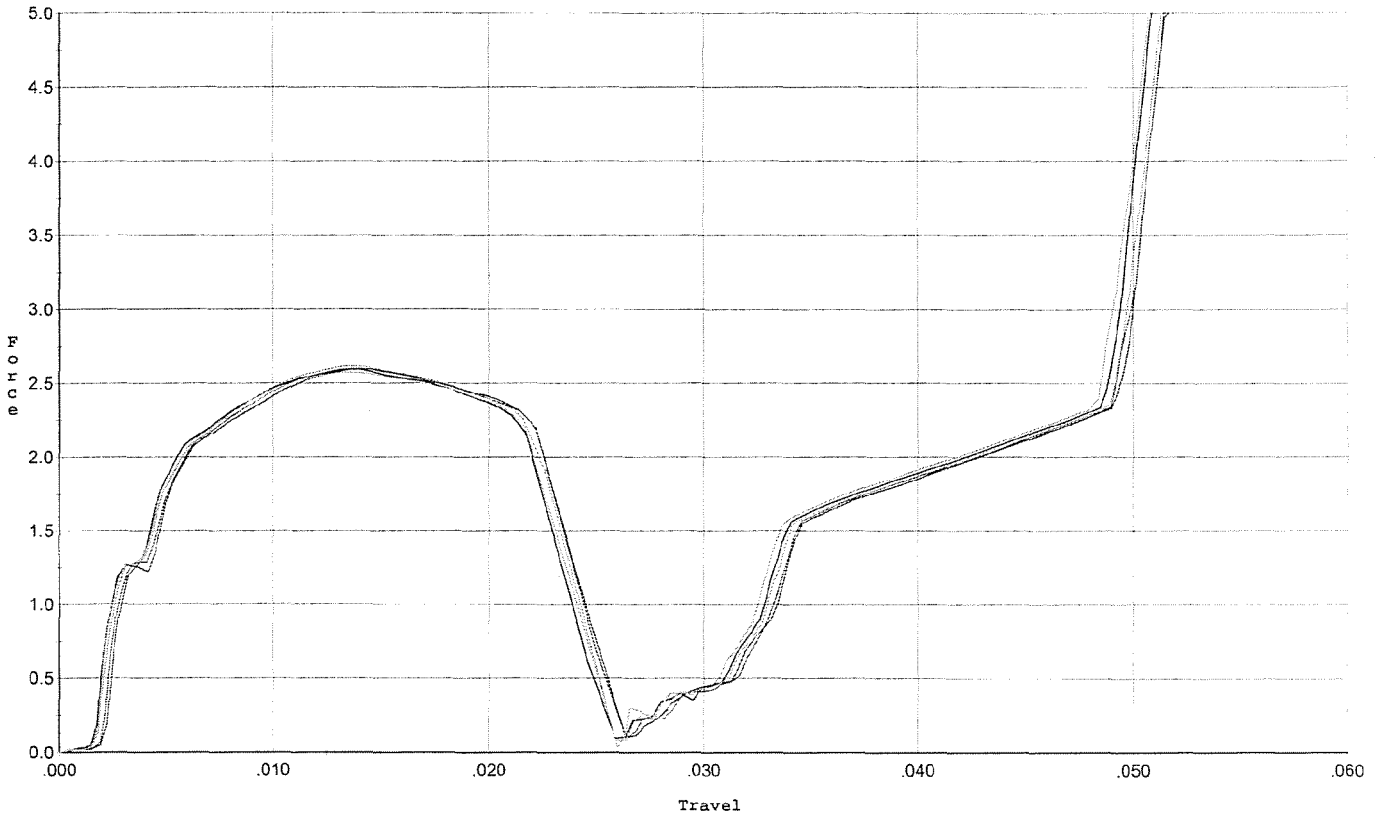
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6</u> <u>6</u>	3-13-09	WW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3</u> <u>3</u>	7-13-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	3-13-09	WW
	J) ASSEMBLE STOCK		3-16-09	SK
	K) ASSEMBLE SWIVEL STUDS		3-13-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-11-09	TK
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-11-09	WW
670	FINAL INSPECTION A) HEADSPACE		3-13-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.68</u> <u>2.66</u> <u>2.55</u> <u>2.64</u>	3-12-09	WW
	C) FUNCTION		3-13-09	WW
690	PACK		5-27-09	WW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



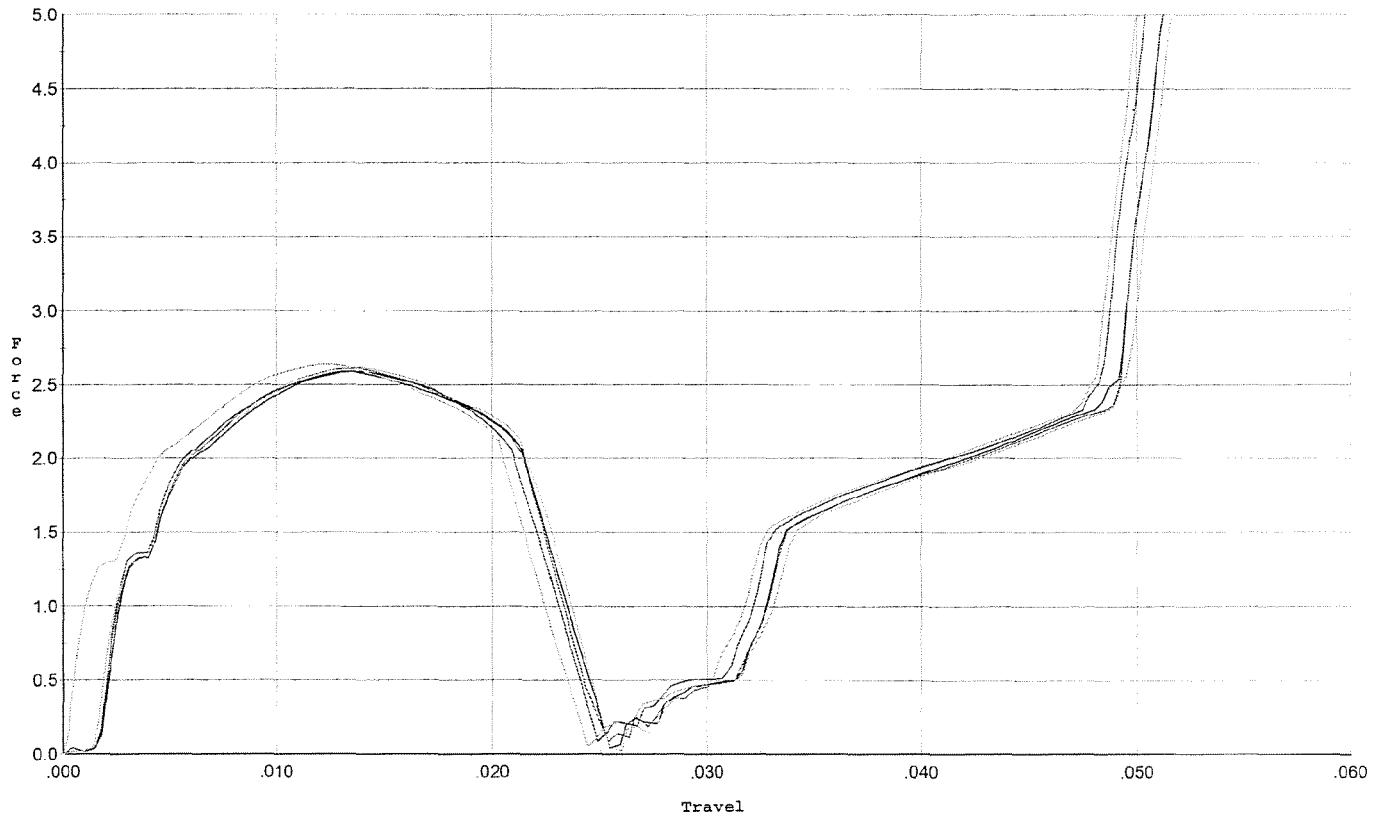
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.022	0.00	0.034	0.042		Set Trigger
2	2.596	0.022	0.00	0.034	0.042		Set Trigger
3	2.598	0.022	0.002	0.034	0.043		Set Trigger
4	2.573	0.024	0.00	0.034	0.045		Set Trigger
5	2.614	0.023	0.00	0.033	0.044		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



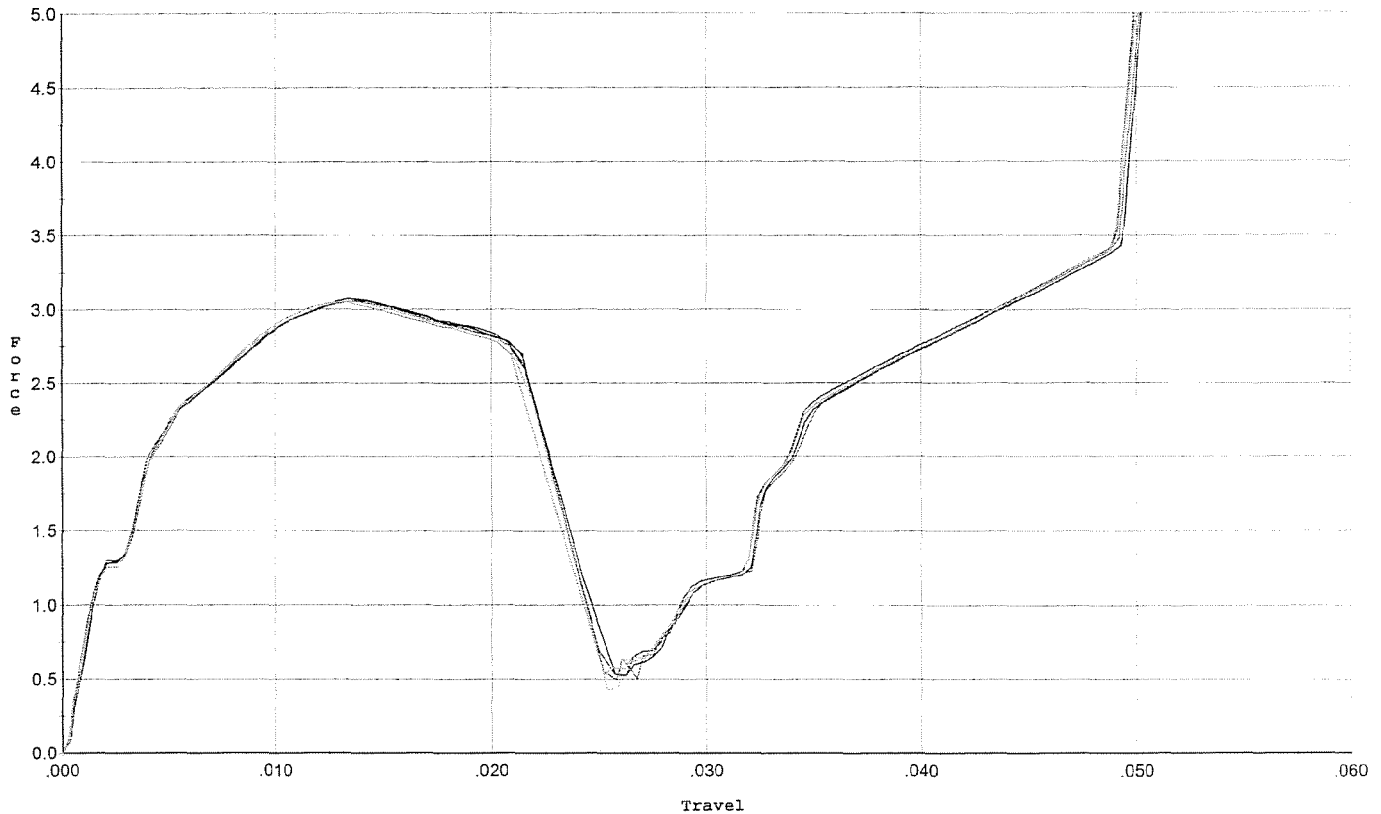
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.590	0.023	0.00	0.034	0.043		Set Trigger
2	2.590	0.021	0.00	0.034	0.040		Set Trigger
3	2.605	0.021	0.00	0.034	0.041		Set Trigger
4	2.614	0.023	0.00	0.034	0.043		Set Trigger
5	2.641	0.020	0.00	0.034	0.041		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



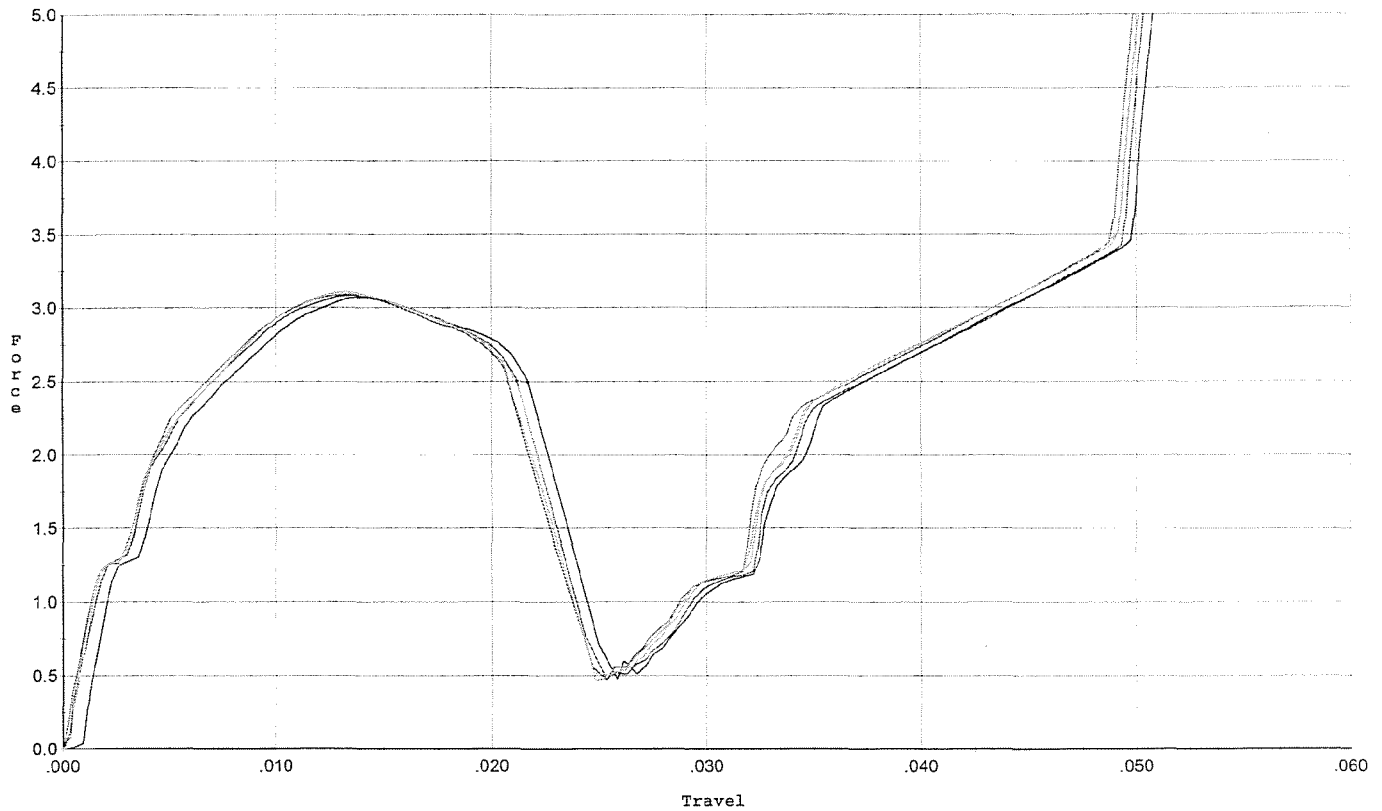
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.022	0.00	0.032	0.050		Set Trigger
2	3.073	0.021	0.00	0.032	0.049		Set Trigger
3	3.055	0.022	0.00	0.032	0.050		Set Trigger
4	3.058	0.022	0.00	0.032	0.050		Set Trigger
5	3.051	0.021	0.00	0.032	0.048		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile : SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



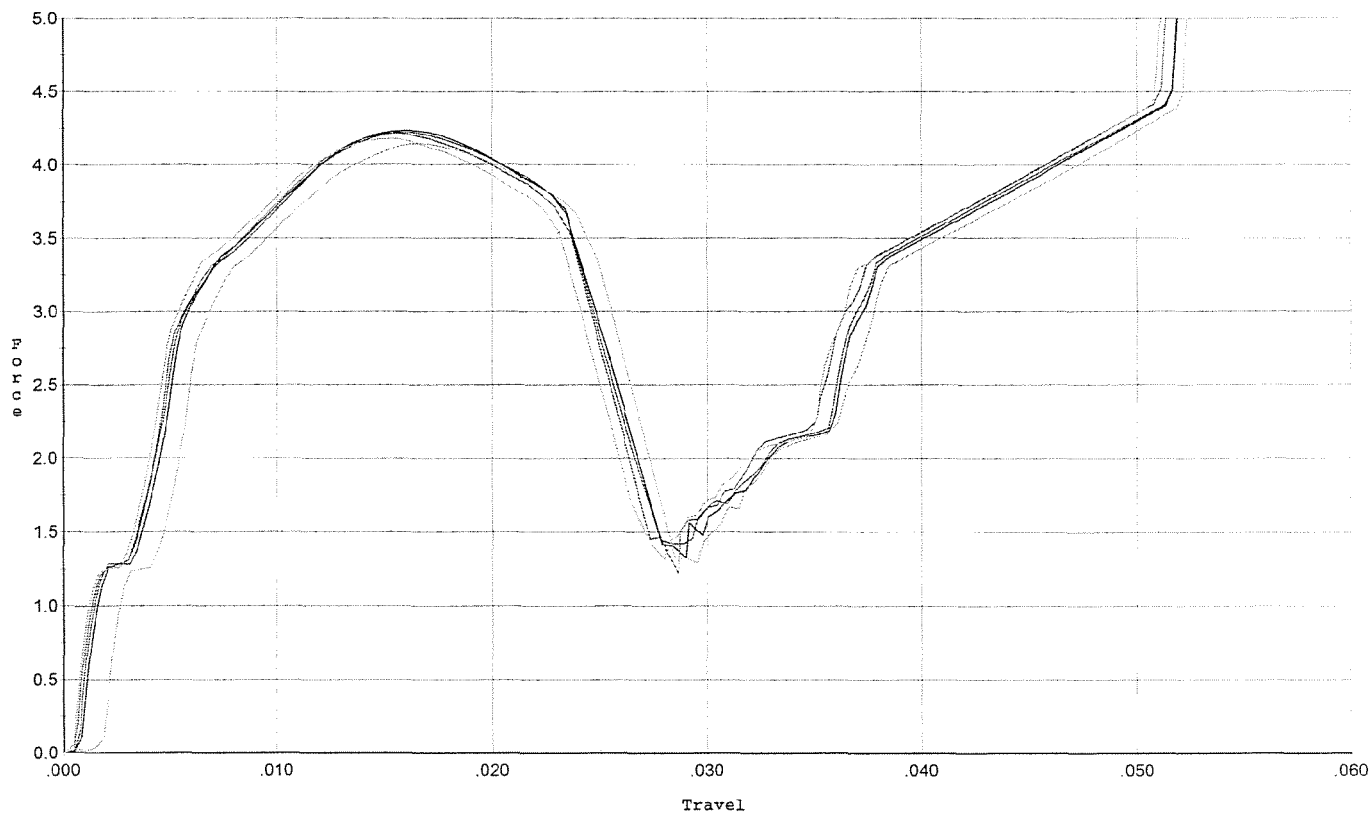
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.081	0.021	0.00	0.033	0.048		Set Trigger
2	3.071	0.022	0.00	0.033	0.048		Set Trigger
3	3.090	0.021	0.00	0.032	0.047		Set Trigger
4	3.099	0.021	0.00	0.032	0.049		Set Trigger
5	3.111	0.022	0.00	0.032	0.051		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



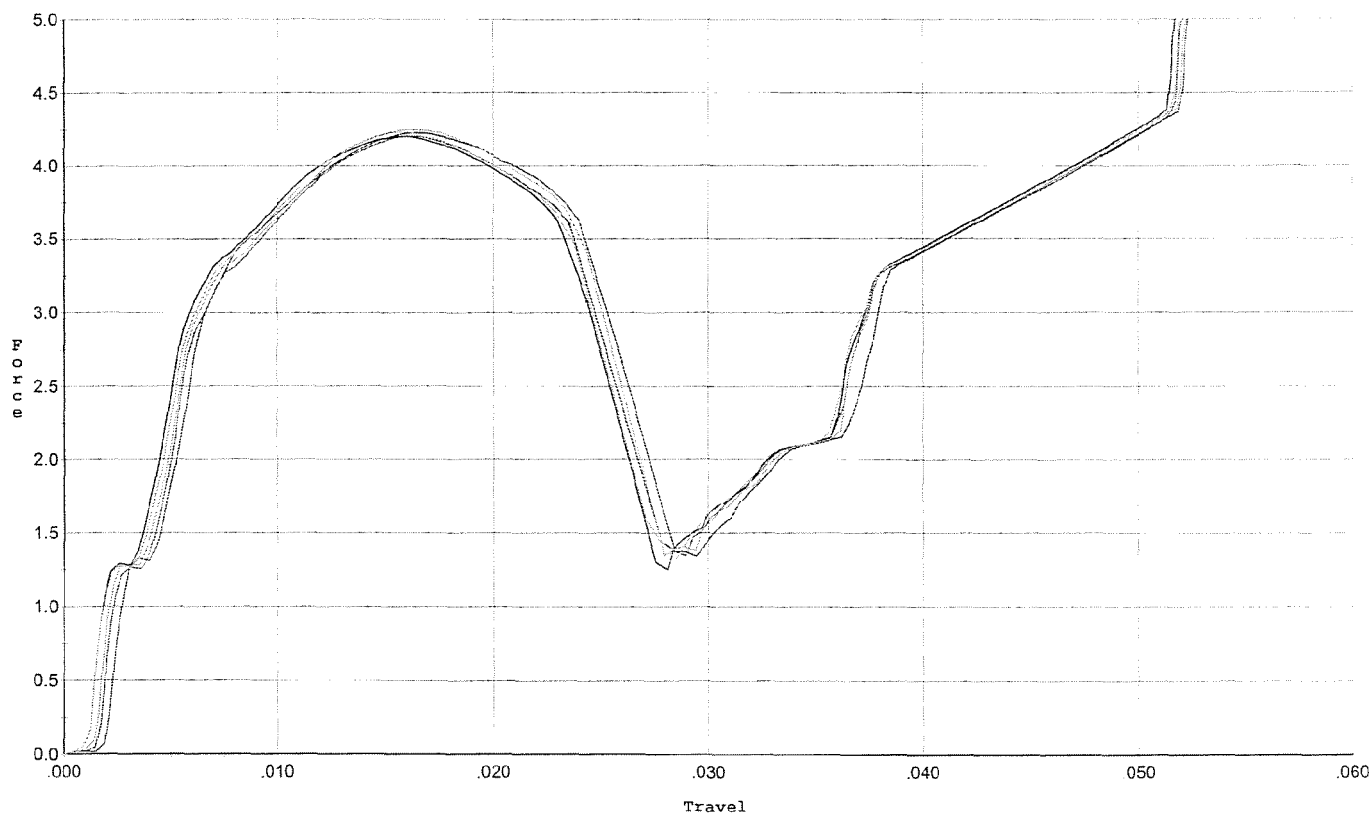
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.023	0.00	0.030	0.071		Set Trigger
2	4.231	0.025	0.00	0.030	0.077		Set Trigger
3	4.212	0.024	0.00	0.030	0.072		Set Trigger
4	4.175	0.023	0.00	0.030	0.070		Set Trigger
5	4.143	0.025	0.00	0.030	0.072		Set Trigger

Aug 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



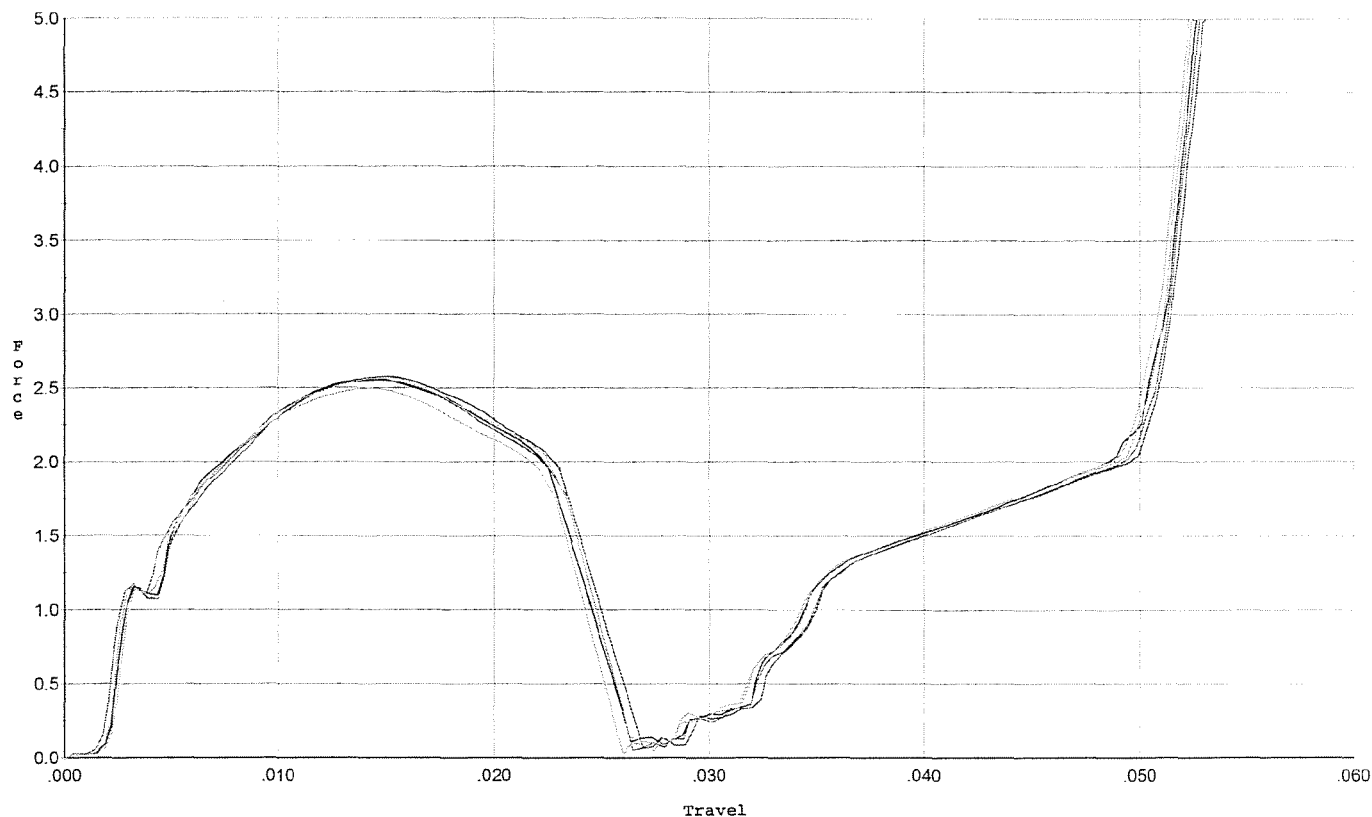
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.026	0.002	0.030	0.076		Set Trigger
2	4.199	0.024	0.00	0.030	0.073		Set Trigger
3	4.199	0.024	0.00	0.030	0.069		Set Trigger
4	4.229	0.024	0.00	0.030	0.071		Set Trigger
5	4.253	0.024	0.00	0.030	0.072		Set Trigger

Aug 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



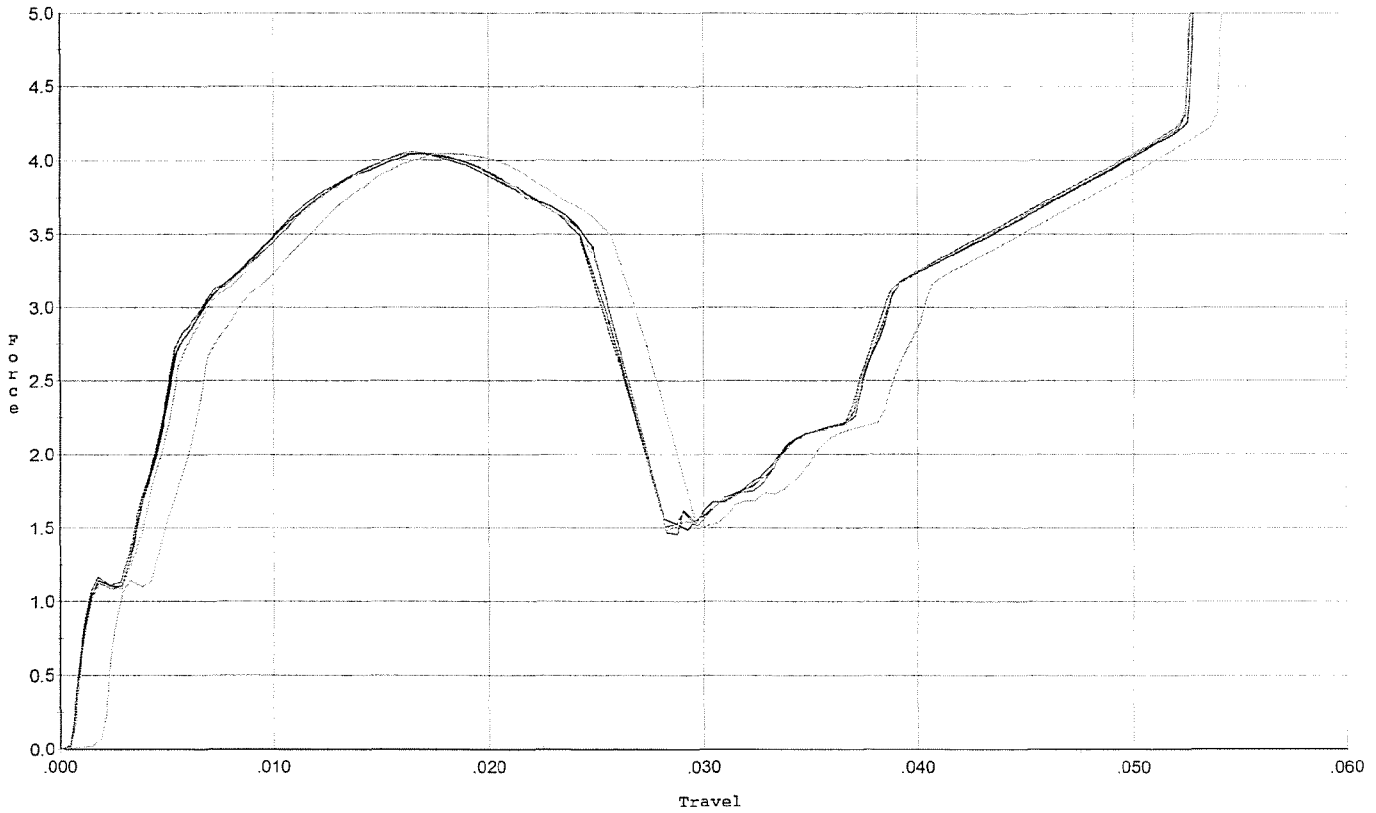
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.023	0.005	0.035	0.042		Set Trigger
2	2.563	0.024	0.005	0.035	0.044		Set Trigger
3	2.551	0.023	0.00	0.035	0.043		Set Trigger
4	2.564	0.023	0.002	0.034	0.042		Set Trigger
5	2.498	0.023	0.00	0.035	0.041		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 3/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lb. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.026	0.00	0.030	0.075		Set Trigger
2	4.045	0.025	0.003	0.030	0.072		Set Trigger
3	4.057	0.026	0.00	0.030	0.076		Set Trigger
4	4.057	0.025	0.003	0.030	0.072		Set Trigger
5	4.048	0.027	0.002	0.030	0.076		Set Trigger

Avg 4.05