

G6810365

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



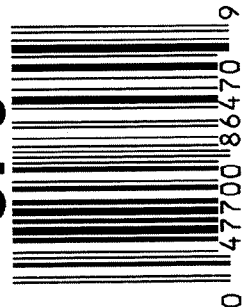
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810365

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6810365

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SPD
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SPD
460	CHECK HEADSPACE		2-9-09	SPD
470	DIS-ASSEMBLE ACTION		2-9-09	SPD
472	SERIALIZE BOLT HANDLE		2-10-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OR (N)	2/13/09	SP
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-18-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

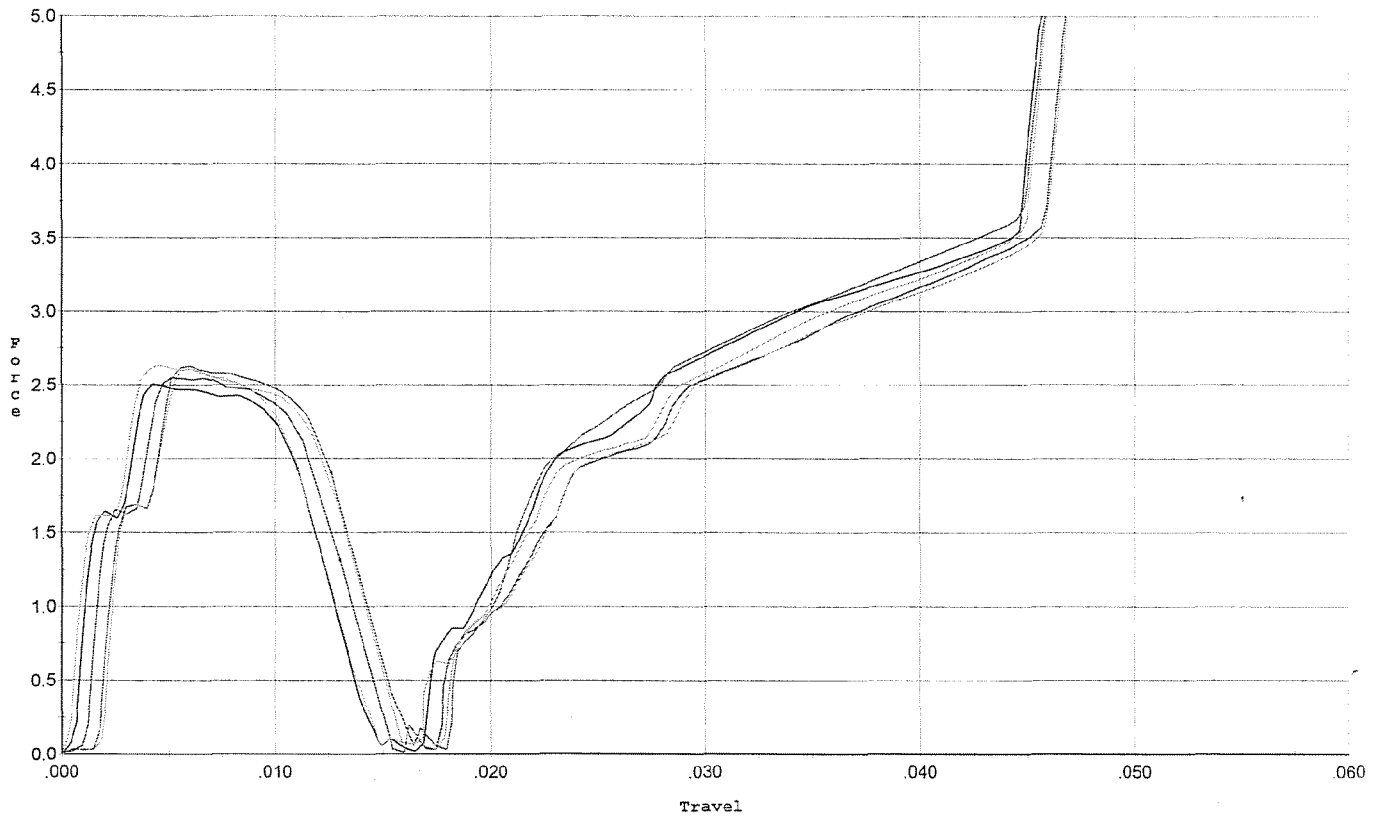
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4.5</u> <u>4</u>	3-2-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-2-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>1022</u> <u>1022</u> <u>1022</u>	3-2-09	WV
	J) ASSEMBLE STOCK		2-18-09	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		3-3-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-20-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-20-09	WV
670	FINAL INSPECTION A) HEADSPACE		3-2-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.45</u> <u>2.47</u> <u>2.44</u> <u>2.44</u>	2-23-09	WV
	C) FUNCTION		3-2-09	WV
690	PACK		3/5/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



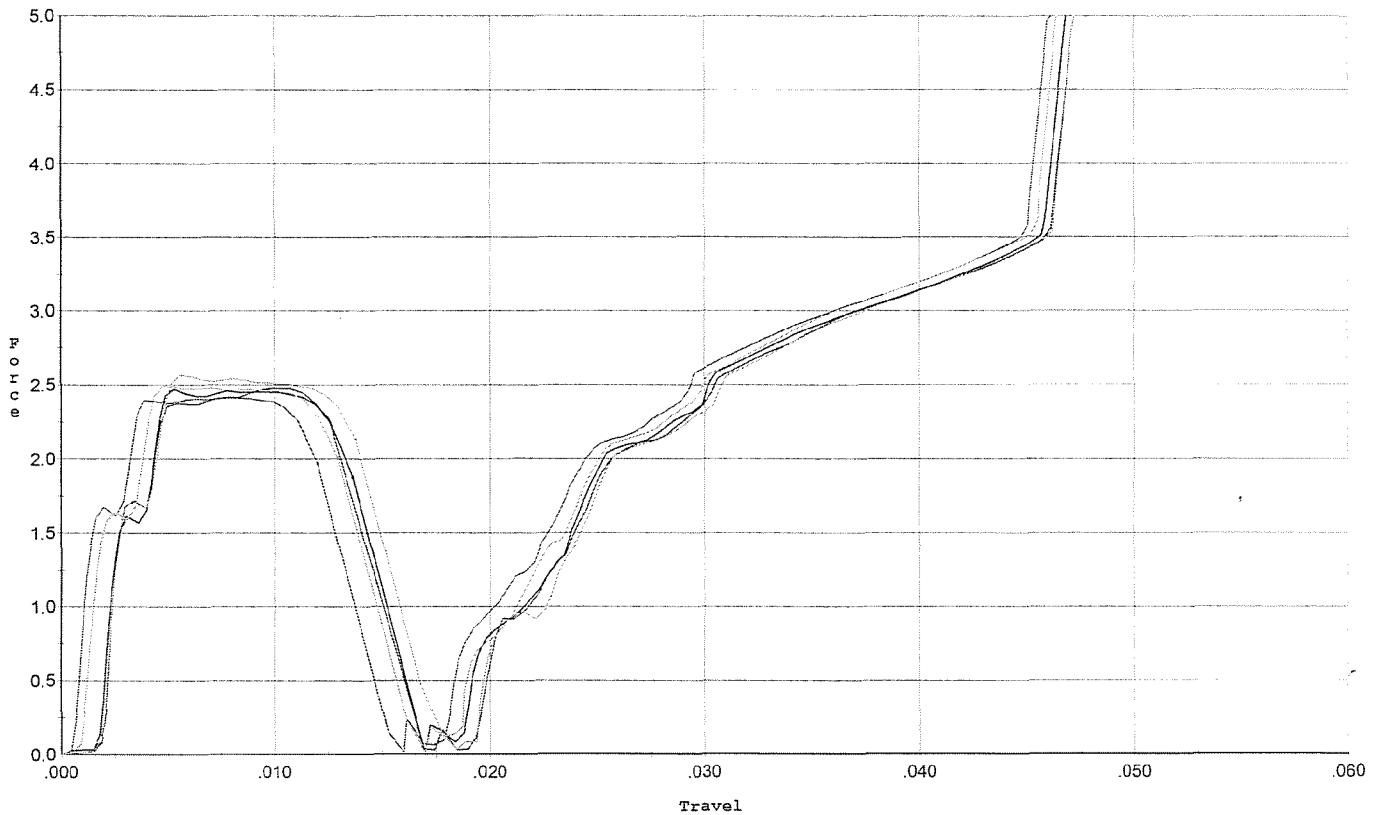
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.548	0.013	0.00	0.037	0.023		Set Trigger
2	2.507	0.011	0.00	0.037	0.020		Set Trigger
3	2.627	0.013	0.00	0.036	0.022		Set Trigger
4	2.633	0.011	0.00	0.037	0.021		Set Trigger
5	2.607	0.013	0.00	0.037	0.022		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



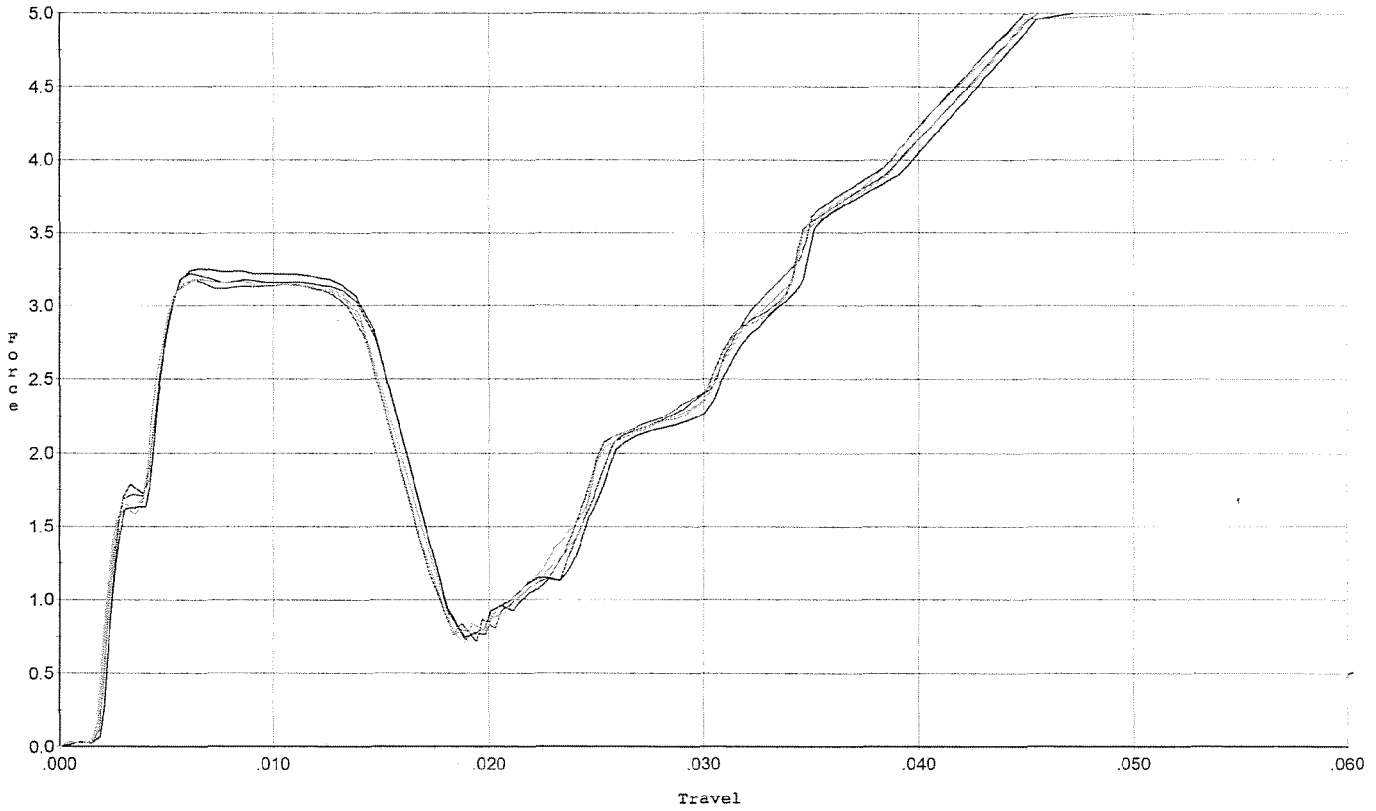
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.476	0.015	0.00	0.036	0.025		Set Trigger
2	2.467	0.014	0.002	0.036	0.024		Set Trigger
3	2.412	0.012	0.00	0.036	0.022		Set Trigger
4	2.490	0.013	0.00	0.036	0.024		Set Trigger
5	2.564	0.014	0.00	0.036	0.025		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



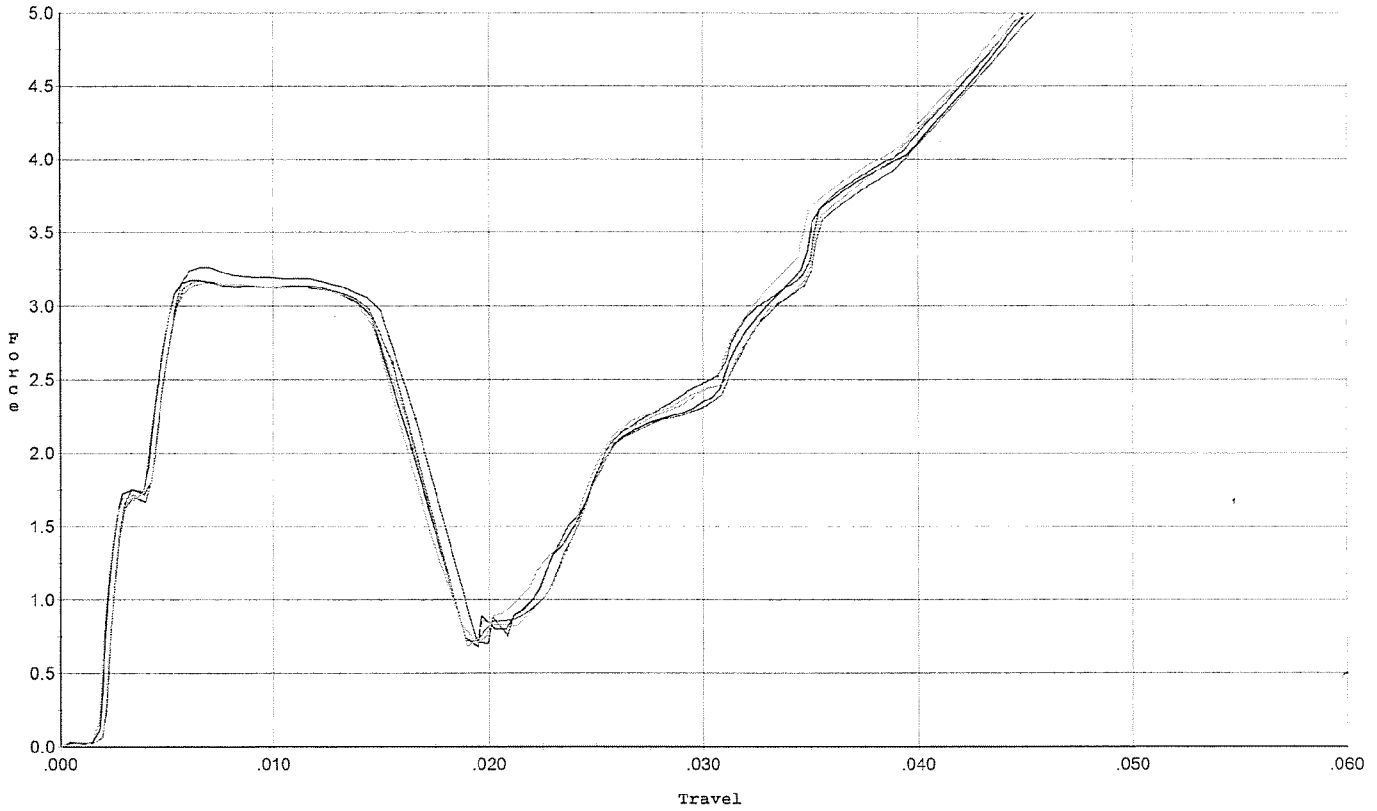
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.222	0.015	0.00	0.034	0.033		Set Trigger
2	3.255	0.015	0.00	0.034	0.033		Set Trigger
3	3.178	0.014	0.002	0.034	0.031		Set Trigger
4	3.176	0.016	0.002	0.034	0.036		Set Trigger
5	3.180	0.014	0.00	0.034	0.031		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



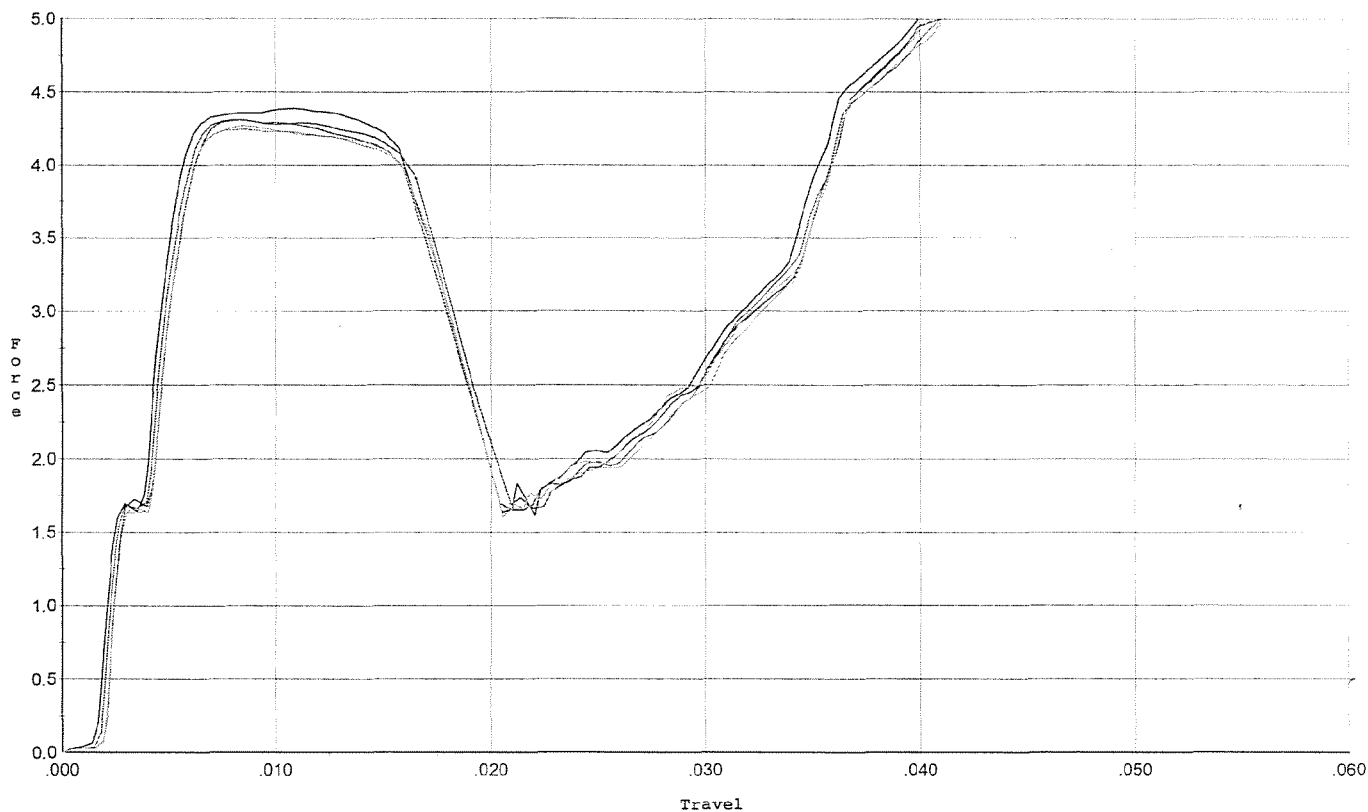
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.261	0.017	0.002	0.033	0.037		Set Trigger
2	3.174	0.016	0.002	0.033	0.037		Set Trigger
3	3.169	0.016	0.00	0.033	0.034		Set Trigger
4	3.174	0.015	0.002	0.033	0.033		Set Trigger
5	3.156	0.016	0.00	0.033	0.035		Set Trigger

A-3.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



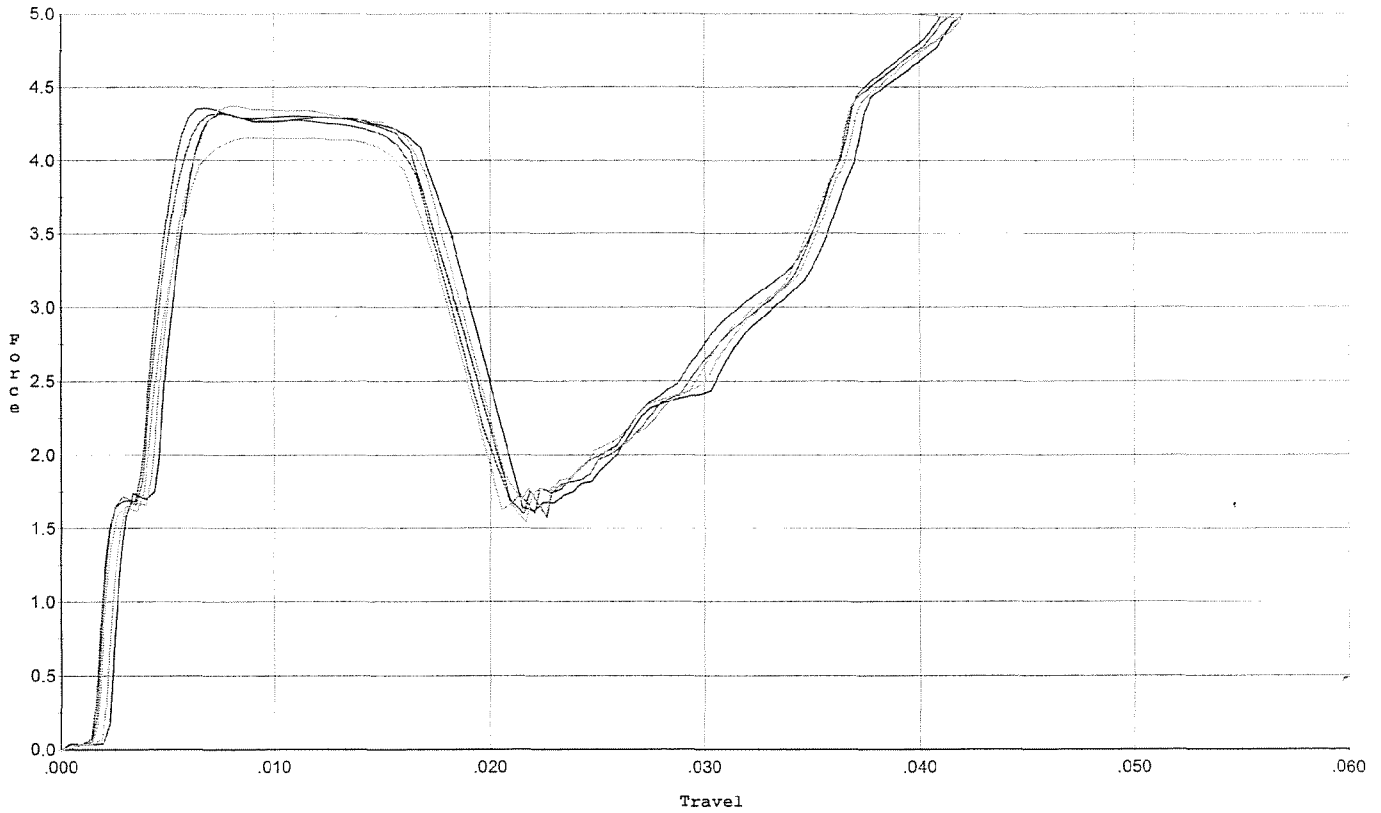
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.311	0.017	0.002	0.031	0.048		Set Trigger
2	4.391	0.017	0.00	0.030	0.052		Set Trigger
3	4.311	0.018	0.002	0.031	0.053		Set Trigger
4	4.270	0.017	0.004	0.031	0.049		Set Trigger
5	4.247	0.017	0.00	0.031	0.050		Set Trigger

A-4-30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.354	0.018	0.00	0.031	0.056		Set Trigger
2	4.318	0.018	0.002	0.031	0.054		Set Trigger
3	4.326	0.017	0.00	0.031	0.050		Set Trigger
4	4.157	0.017	0.00	0.031	0.050		Set Trigger
5	4.370	0.017	0.00	0.031	0.051		Set Trigger

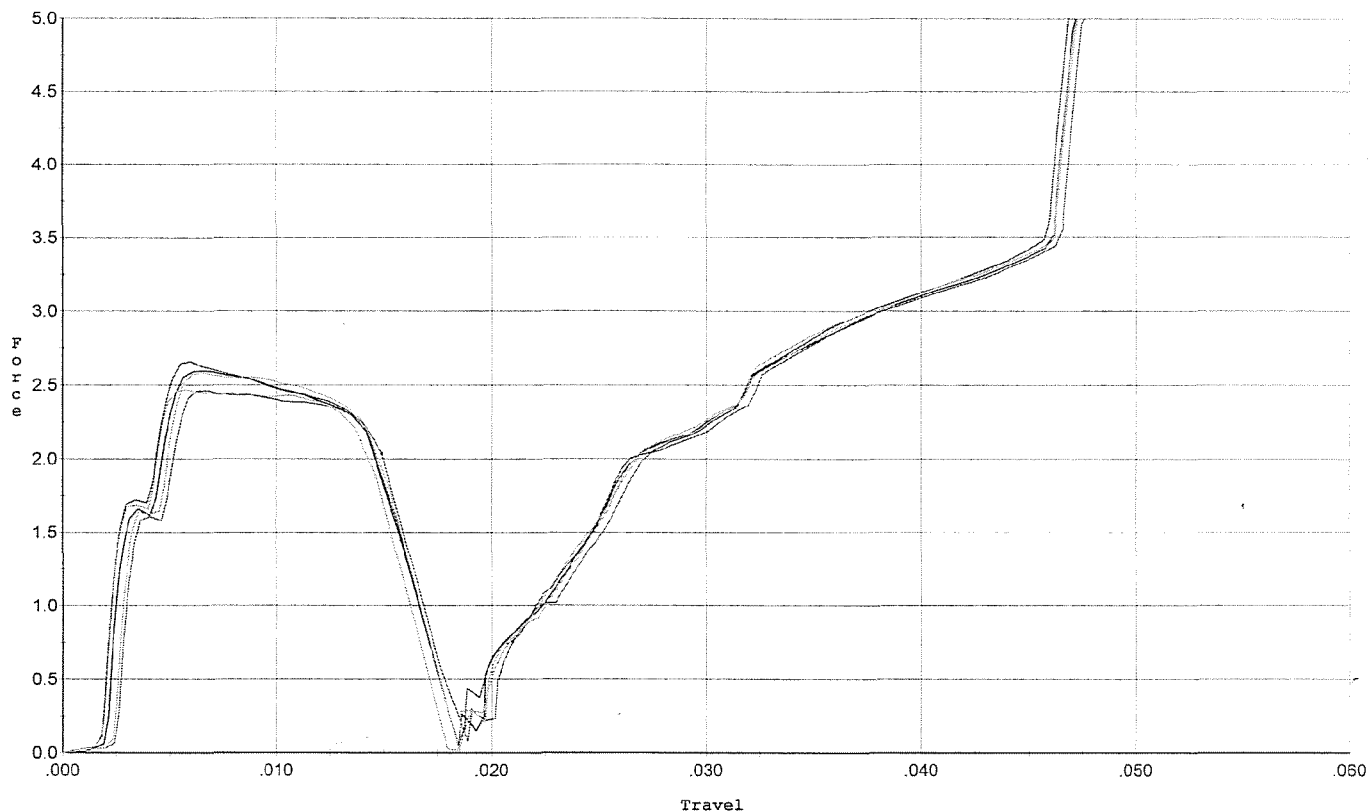
A-4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb

for final test
cm5



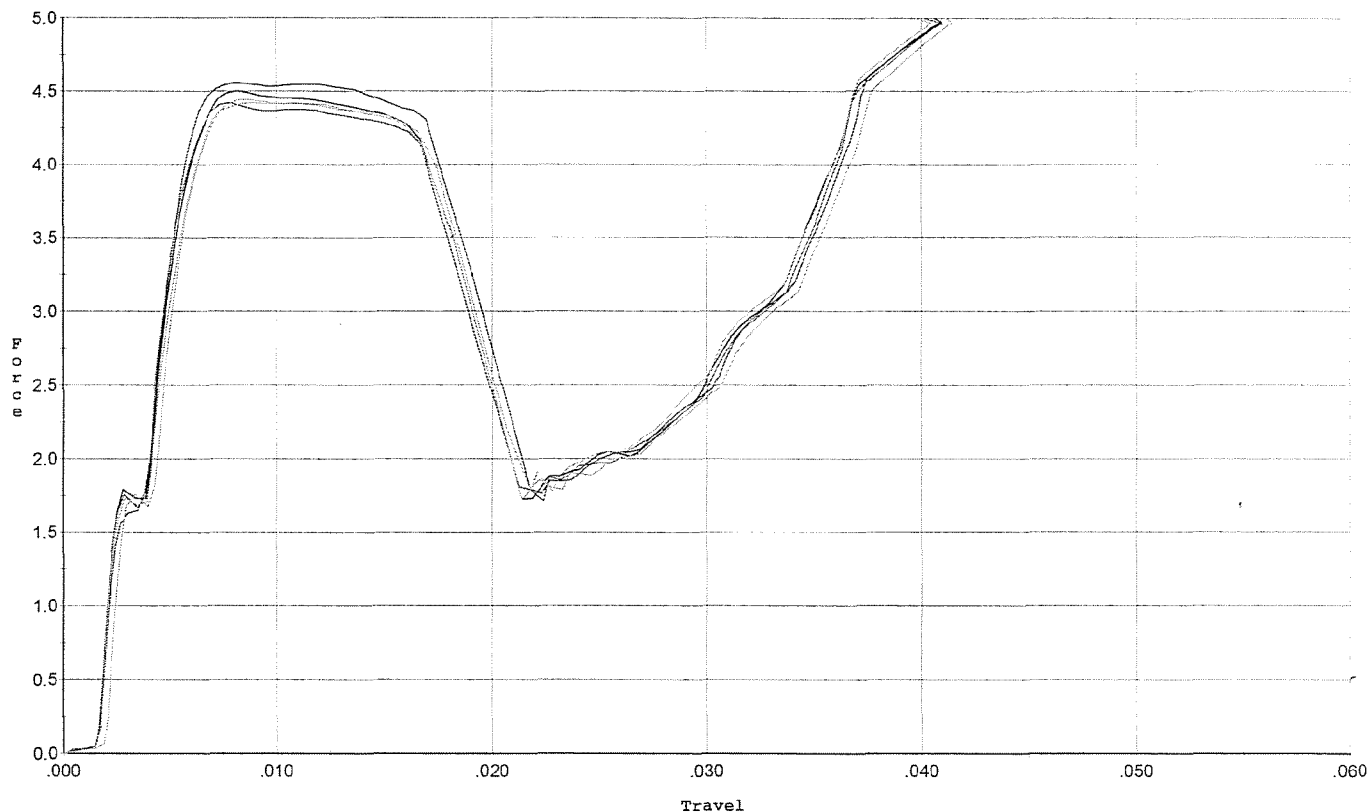
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.016	0.00	0.034	0.029		Set Trigger
2	2.596	0.016	0.00	0.035	0.028		Set Trigger
3	2.462	0.015	0.00	0.035	0.025		Set Trigger
4	2.583	0.015	0.002	0.035	0.027		Set Trigger
5	2.469	0.015	0.00	0.035	0.026		Set Trigger

A-2-55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/16/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.558	0.019	0.00	0.031	0.060		Set Trigger
2	4.501	0.018	0.002	0.030	0.056		Set Trigger
3	4.420	0.017	0.00	0.031	0.051		Set Trigger
4	4.420	0.018	0.00	0.030	0.055		Set Trigger
5	4.444	0.017	0.00	0.031	0.053		Set Trigger

A. 4.46