

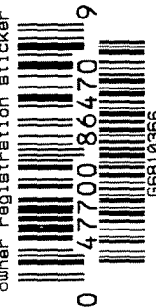
G-6810366

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

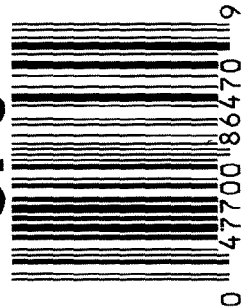
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6810366**

**UPC**



M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810366

| OP # | OPERATION NAME                                                 | READINGS            | DATE      | INITIAL |
|------|----------------------------------------------------------------|---------------------|-----------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 2-9-09    | SP      |
| 430  | ASSEMBLE TO STOCK                                              |                     | 2-9-09    | SP      |
| 440  | PROOF                                                          |                     | 2-9-09    | SP      |
| 460  | CHECK HEADSPACE                                                |                     | 2-9-09    | SP      |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 2-9-09    | SP      |
| 472  | SERIALIZE BOLT HANDLE                                          | MAGNA - FLUX        | 2-10-09   | RJZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 2-10-09   | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           | OPERATOR (D)        | 2/13/09   | (D)     |
| 490  | MAGNAFLUX BOLT                                                 |                     |           |         |
| 500  | ROLLMARK CALIBER                                               |                     | 2/14/09   | Rt      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 16-Feb-09 | SP      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 2-17-09   |         |
| 545  | (BOLT)                                                         |                     |           |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |           |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 2-27-09   | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 2-27-09   | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 2-27-09   | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 3-5-09    | RJN     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |           |         |

F004 REV 5/2006

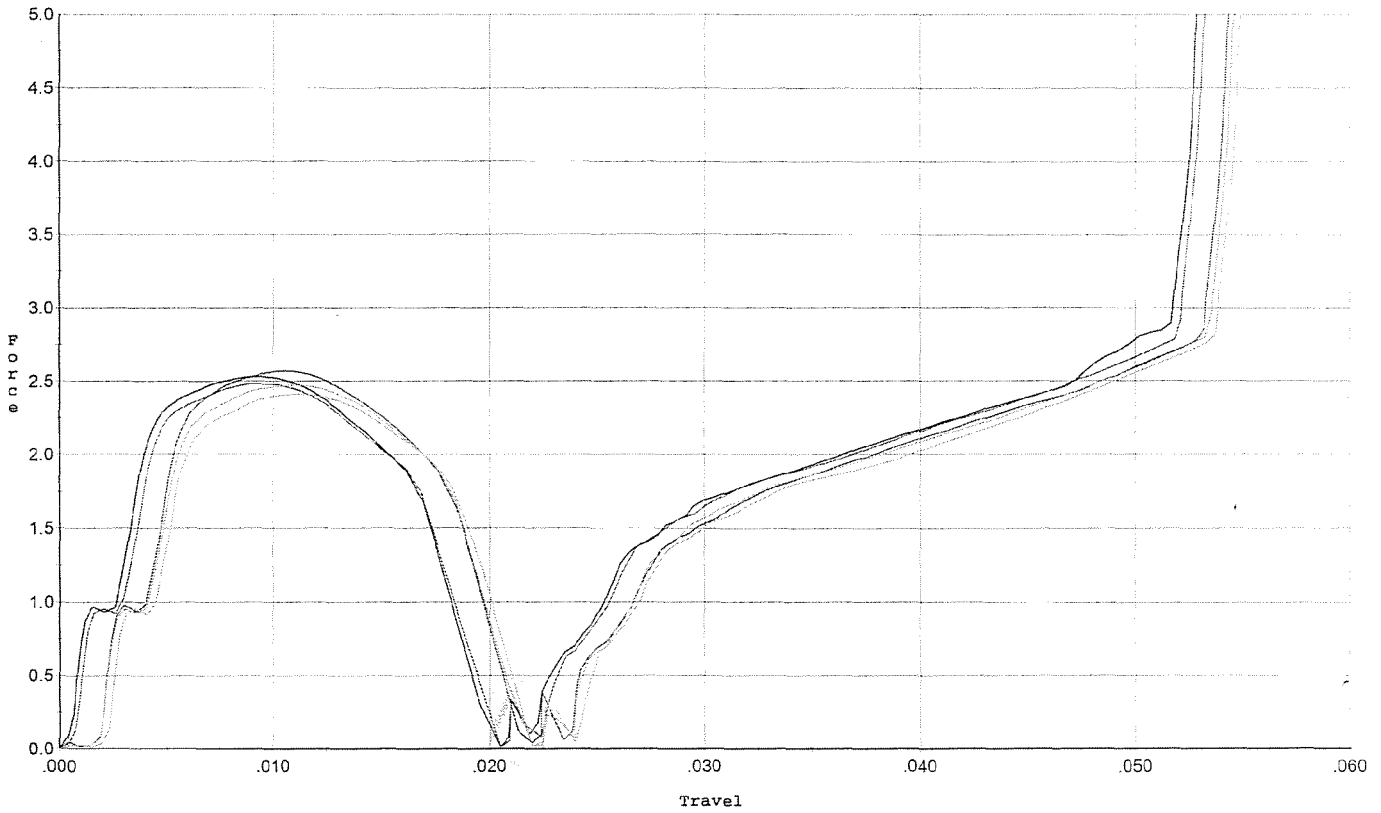
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>5</u> <u>5</u> <u>5</u>                                  | 3-9-09  | W/W     |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3</u> <u>3</u> <u>3</u>                                  | 3-9-09  | W/W     |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.023</u> <u>.023</u>                         | 3-9-09  | W/W     |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 3-5-09  | L.G.    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 3-9-09  | W/W     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | PASS FAIL<br><u>PASS</u> FAIL                               | 3-6-09  | TC      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 3-6-09  | W/W     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 3-9-09  | W/W     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.29</u> <u>2.23</u> <u>2.27</u> <u>2.25</u> <u>2.27</u> | 3-9-09  | W/W     |
|              | C) FUNCTION                                                              |                                                             | 3-9-09  | W/W     |
| 690          | PACK                                                                     |                                                             | 5-27-09 | W/W     |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 3/4/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs ini +/- .50 lb



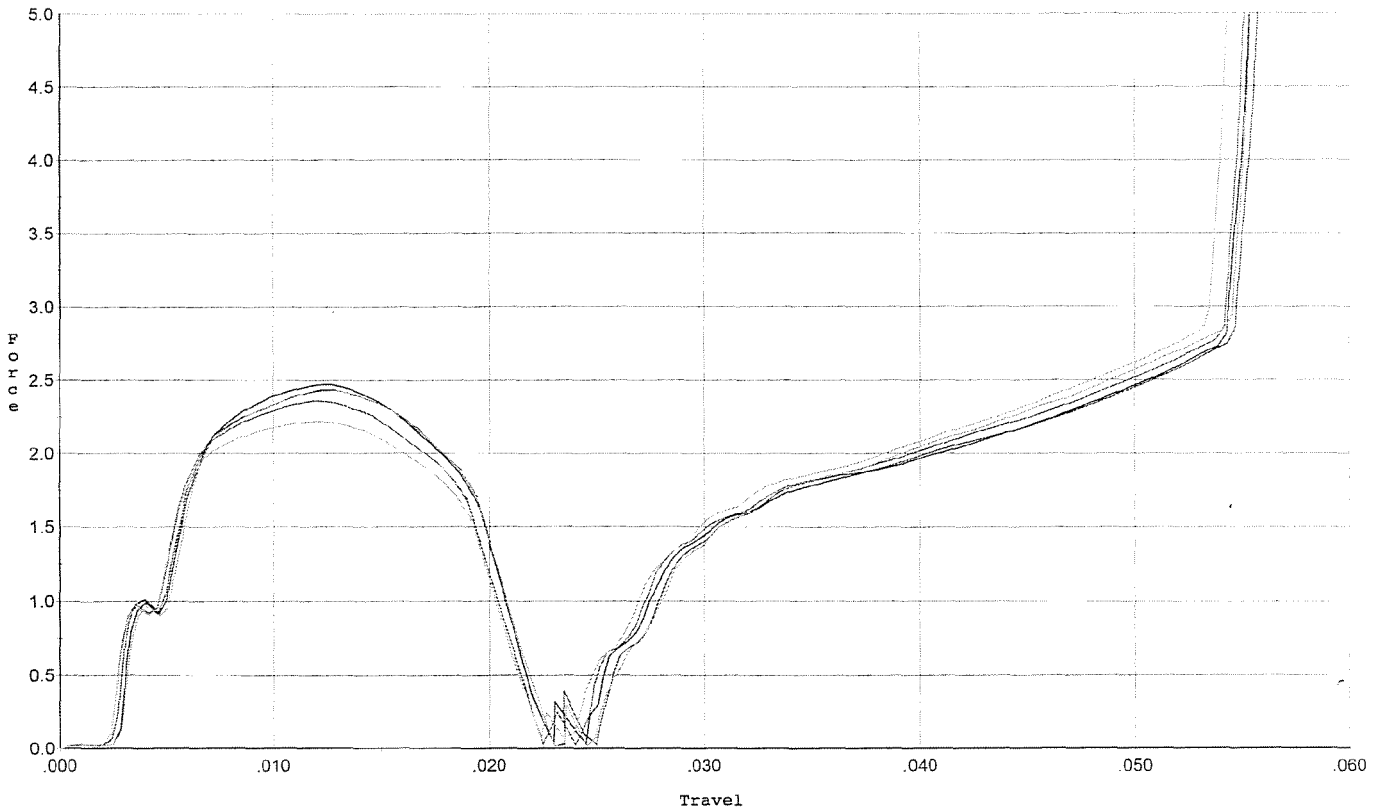
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.571      | 0.019             | 0.00            | 0.040      | 0.033             |           | Set Trigger |
| 2 | 2.531      | 0.017             | 0.00            | 0.040      | 0.032             |           | Set Trigger |
| 3 | 2.482      | 0.017             | 0.00            | 0.040      | 0.030             |           | Set Trigger |
| 4 | 2.410      | 0.020             | 0.002           | 0.040      | 0.032             |           | Set Trigger |
| 5 | 2.473      | 0.018             | 0.00            | 0.040      | 0.032             |           | Set Trigger |

A-2-49

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 3/4/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



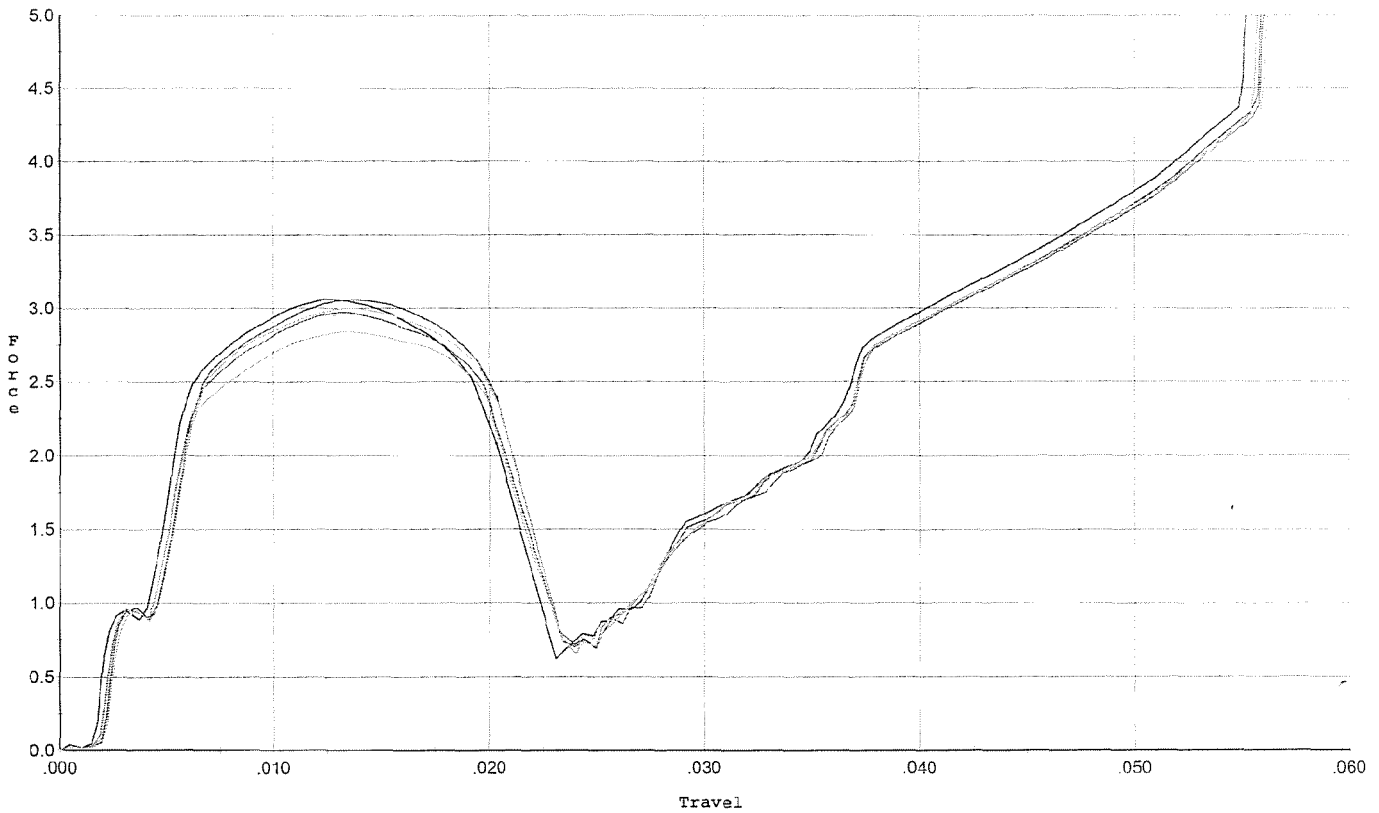
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.436      | 0.019             | 0.003           | 0.040      | 0.032             |           | Set Trigger |
| 2 | 2.469      | 0.019             | 0.003           | 0.040      | 0.032             |           | Set Trigger |
| 3 | 2.358      | 0.019             | 0.00            | 0.040      | 0.030             |           | Set Trigger |
| 4 | 2.218      | 0.019             | 0.002           | 0.039      | 0.029             |           | Set Trigger |
| 5 | 2.430      | 0.019             | 0.00            | 0.040      | 0.031             |           | Set Trigger |

A-2-38

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 3/4/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs ini +/- .75 lb



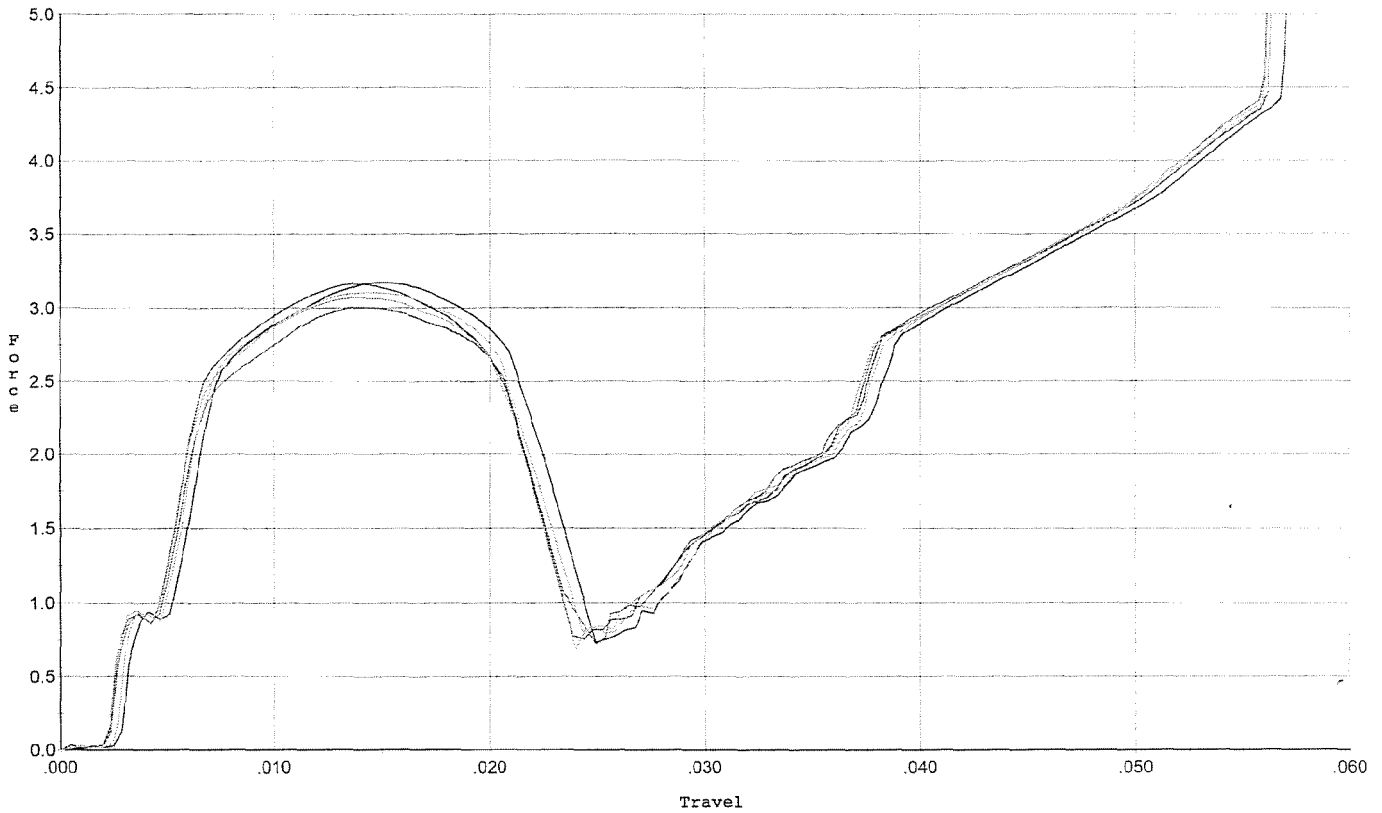
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.059      | 0.020             | 0.002           | 0.037      | 0.043             |           | Set Trigger |
| 2 | 3.061      | 0.020             | 0.00            | 0.037      | 0.043             |           | Set Trigger |
| 3 | 2.971      | 0.022             | 0.004           | 0.038      | 0.044             |           | Set Trigger |
| 4 | 2.999      | 0.020             | 0.002           | 0.038      | 0.042             |           | Set Trigger |
| 5 | 2.842      | 0.020             | 0.002           | 0.038      | 0.039             |           | Set Trigger |

A-2-98

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 3/4/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.165      | 0.021             | 0.002           | 0.038      | 0.044             |           | Set Trigger |
| 2 | 3.173      | 0.022             | 0.00            | 0.038      | 0.047             |           | Set Trigger |
| 3 | 3.007      | 0.021             | 0.00            | 0.038      | 0.042             |           | Set Trigger |
| 4 | 3.107      | 0.022             | 0.005           | 0.037      | 0.046             |           | Set Trigger |
| 5 | 3.073      | 0.021             | 0.00            | 0.038      | 0.044             |           | Set Trigger |

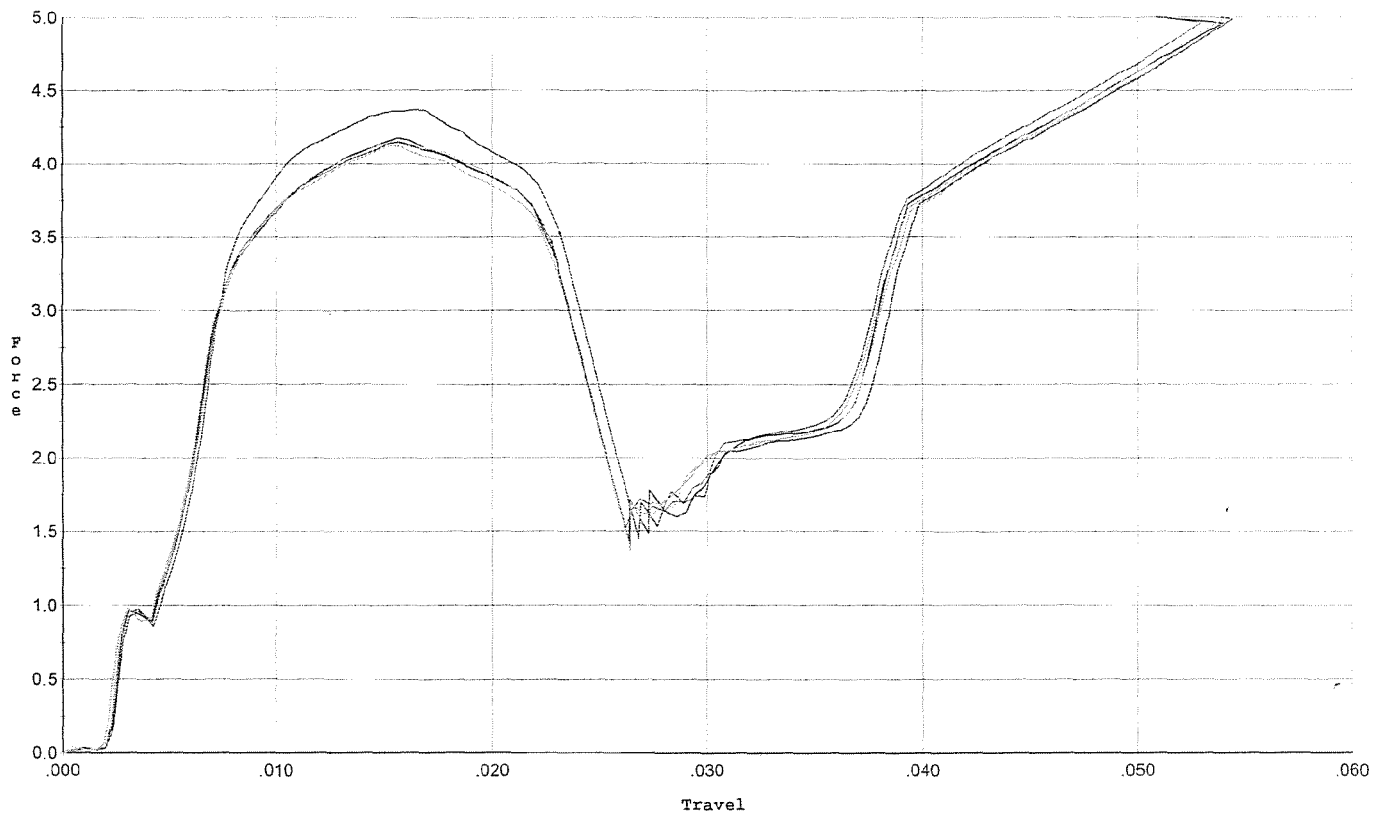
A-3-10



# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 3/4/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs ini +/- 1.0 lb



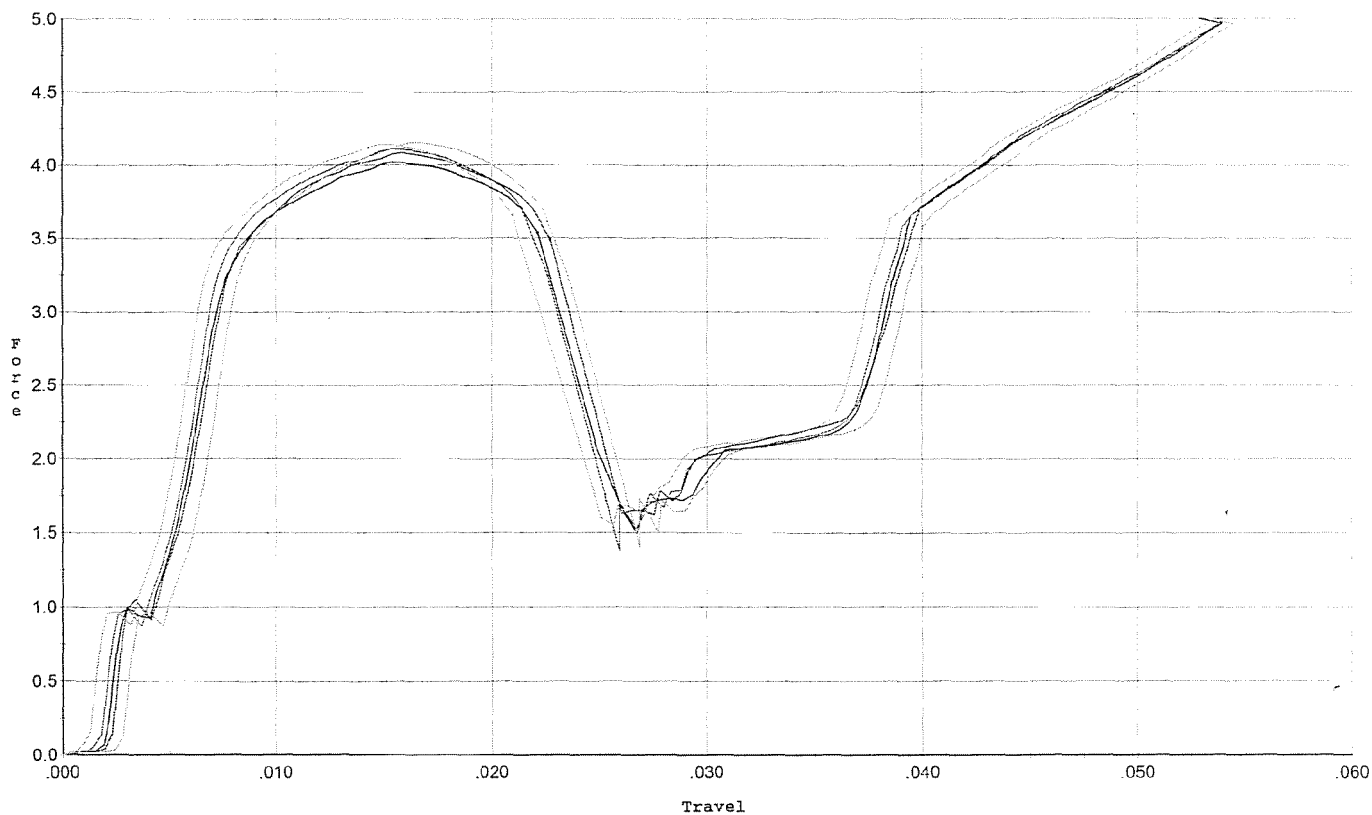
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.368      | 0.023             | 0.00            | 0.035      | 0.066             |           | Set Trigger |
| 2 | 4.176      | 0.023             | 0.004           | 0.035      | 0.063             |           | Set Trigger |
| 3 | 4.147      | 0.023             | 0.00            | 0.035      | 0.062             |           | Set Trigger |
| 4 | 4.124      | 0.023             | 0.002           | 0.035      | 0.063             |           | Set Trigger |
| 5 | 4.157      | 0.023             | 0.004           | 0.035      | 0.064             |           | Set Trigger |

A-4.19

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 3/4/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



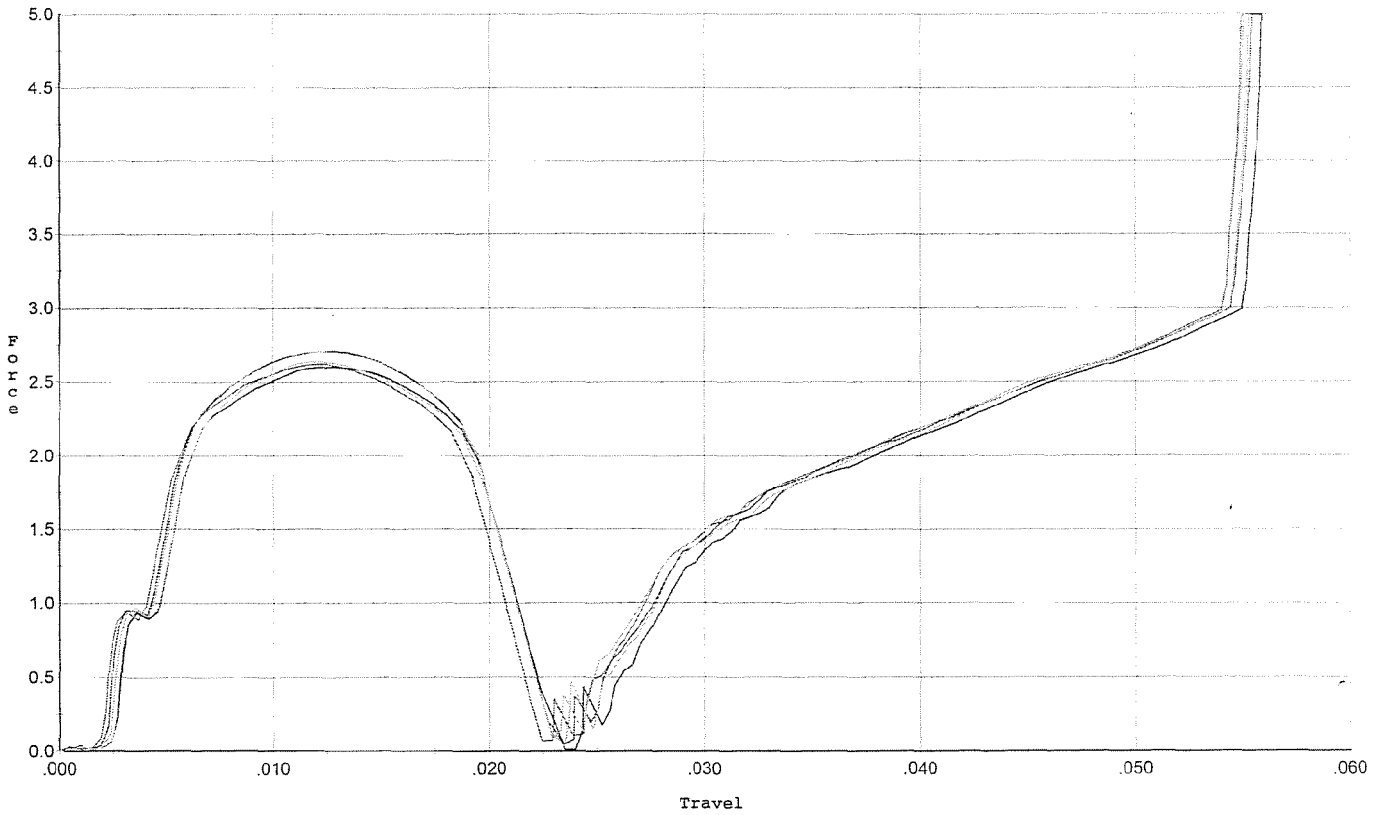
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.085      | 0.023             | 0.00            | 0.035      | 0.062             |           | Set Trigger |
| 2 | 4.020      | 0.022             | 0.002           | 0.035      | 0.060             |           | Set Trigger |
| 3 | 4.109      | 0.023             | 0.00            | 0.035      | 0.063             |           | Set Trigger |
| 4 | 4.142      | 0.021             | 0.00            | 0.036      | 0.059             |           | Set Trigger |
| 5 | 4.155      | 0.024             | 0.003           | 0.035      | 0.064             |           | Set Trigger |

A-4.10

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 3/4/2009

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs +/- .50 lb for final test



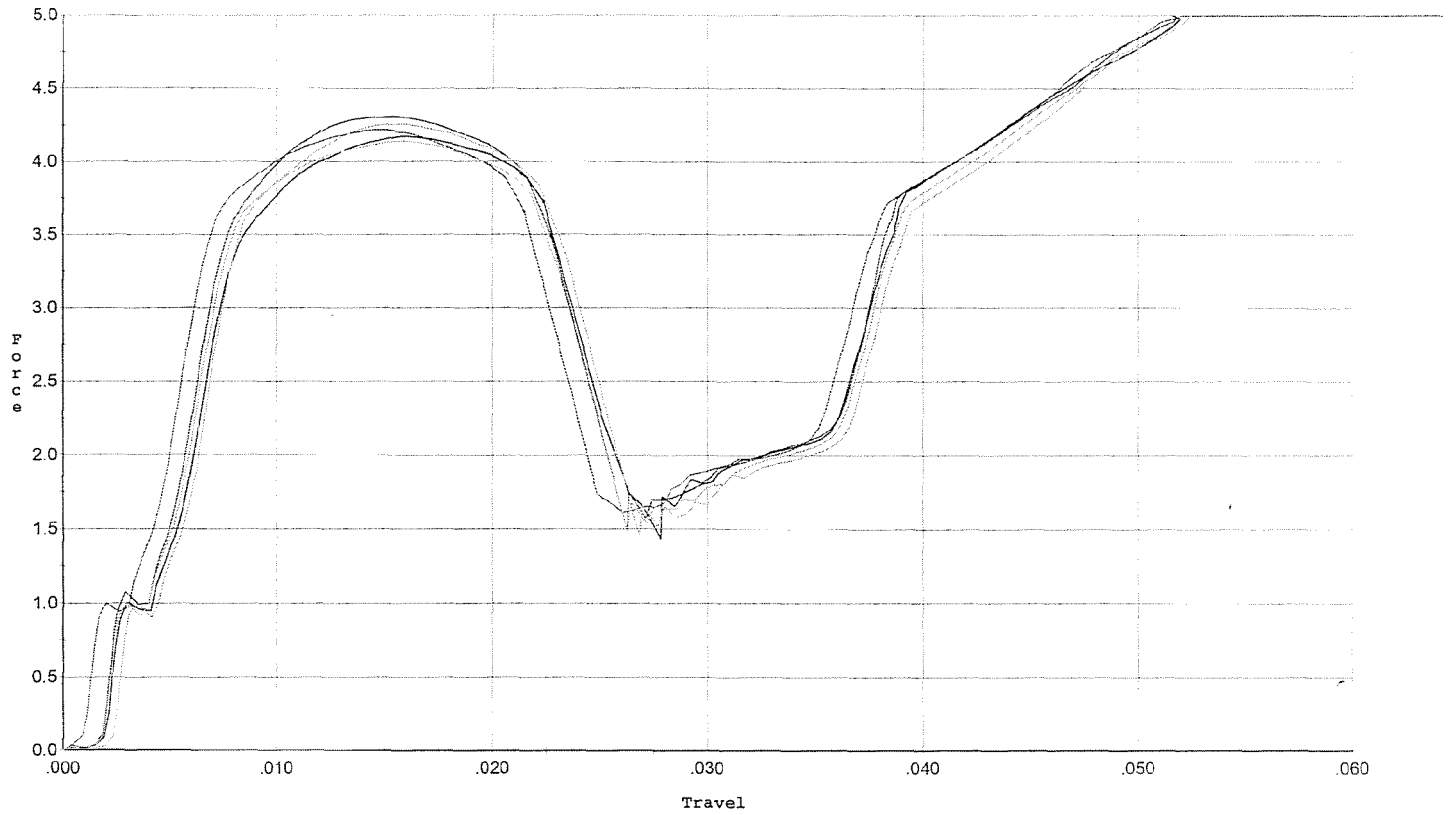
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.709      | 0.019             | 0.002           | 0.039      | 0.036             |           | Set Trigger |
| 2 | 2.599      | 0.020             | 0.00            | 0.040      | 0.035             |           | Set Trigger |
| 3 | 2.618      | 0.019             | 0.00            | 0.039      | 0.035             |           | Set Trigger |
| 4 | 2.707      | 0.019             | 0.00            | 0.039      | 0.036             |           | Set Trigger |
| 5 | 2.636      | 0.020             | 0.00            | 0.039      | 0.035             |           | Set Trigger |

A-2-65

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 3/4/2009

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.309      | 0.023             | 0.00            | 0.035      | 0.066             |           | Set Trigger |
| 2 | 4.170      | 0.022             | 0.004           | 0.035      | 0.063             |           | Set Trigger |
| 3 | 4.216      | 0.021             | 0.00            | 0.035      | 0.063             |           | Set Trigger |
| 4 | 4.139      | 0.023             | 0.002           | 0.035      | 0.065             |           | Set Trigger |
| 5 | 4.256      | 0.023             | 0.00            | 0.035      | 0.066             |           | Set Trigger |

A-4.21