

G6810367

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

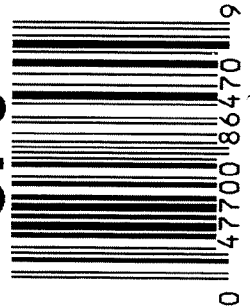
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810367

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810367

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE		2-27-09	RT
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION	(#)	3/2/09	(#)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DC
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-11-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

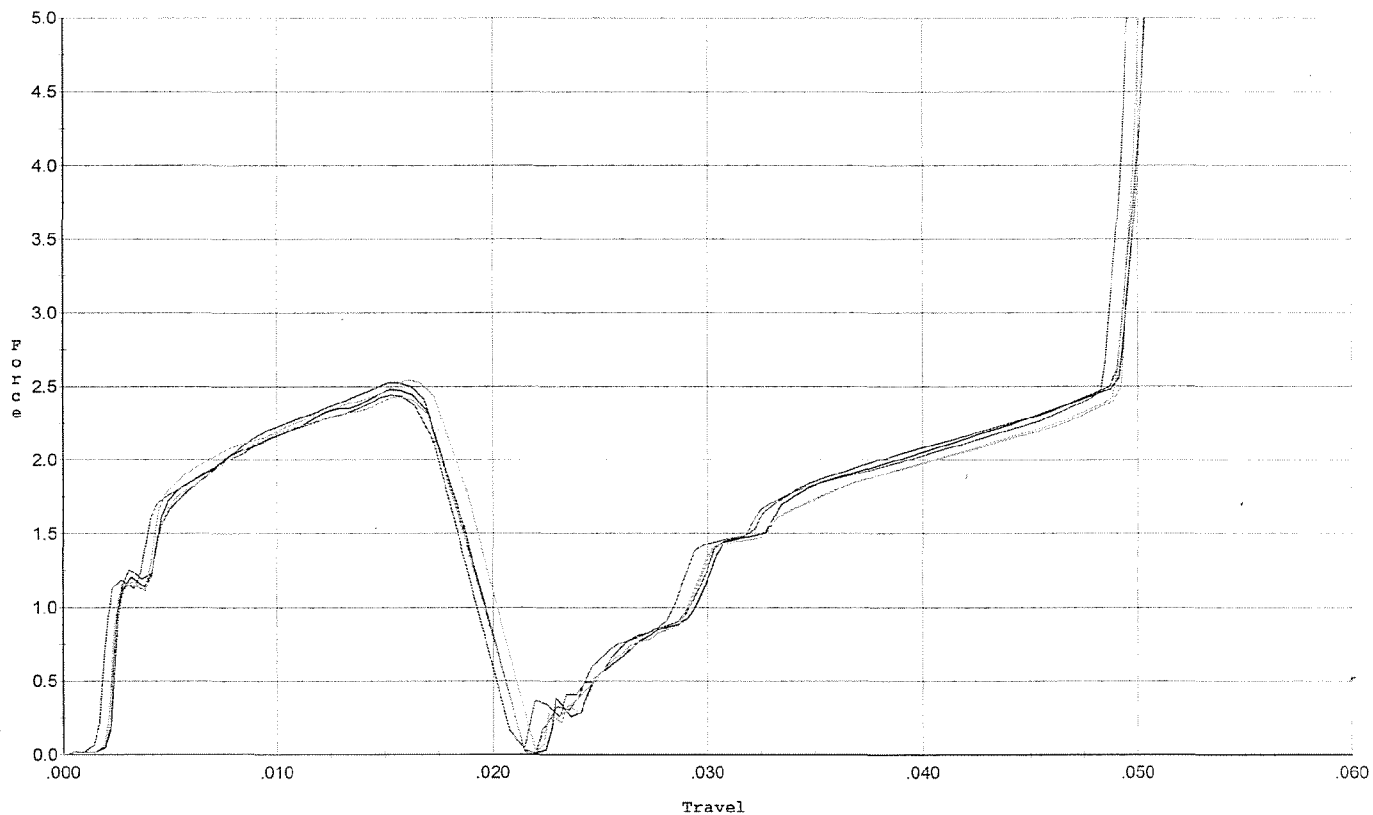
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	4-20-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	4-20-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	4-20-09	WN
	J) ASSEMBLE STOCK		3-11-09	WN
	K) ASSEMBLE SWIVEL STUDS		4-20-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-16-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-11-09	WN
670	FINAL INSPECTION A) HEADSPACE		4-20-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.37</u> <u>2.33</u> <u>2.42</u> <u>2.35</u>	3-18-09	TC
	C) FUNCTION		4-20-09	WN
690	PACK		5-27-09	WN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



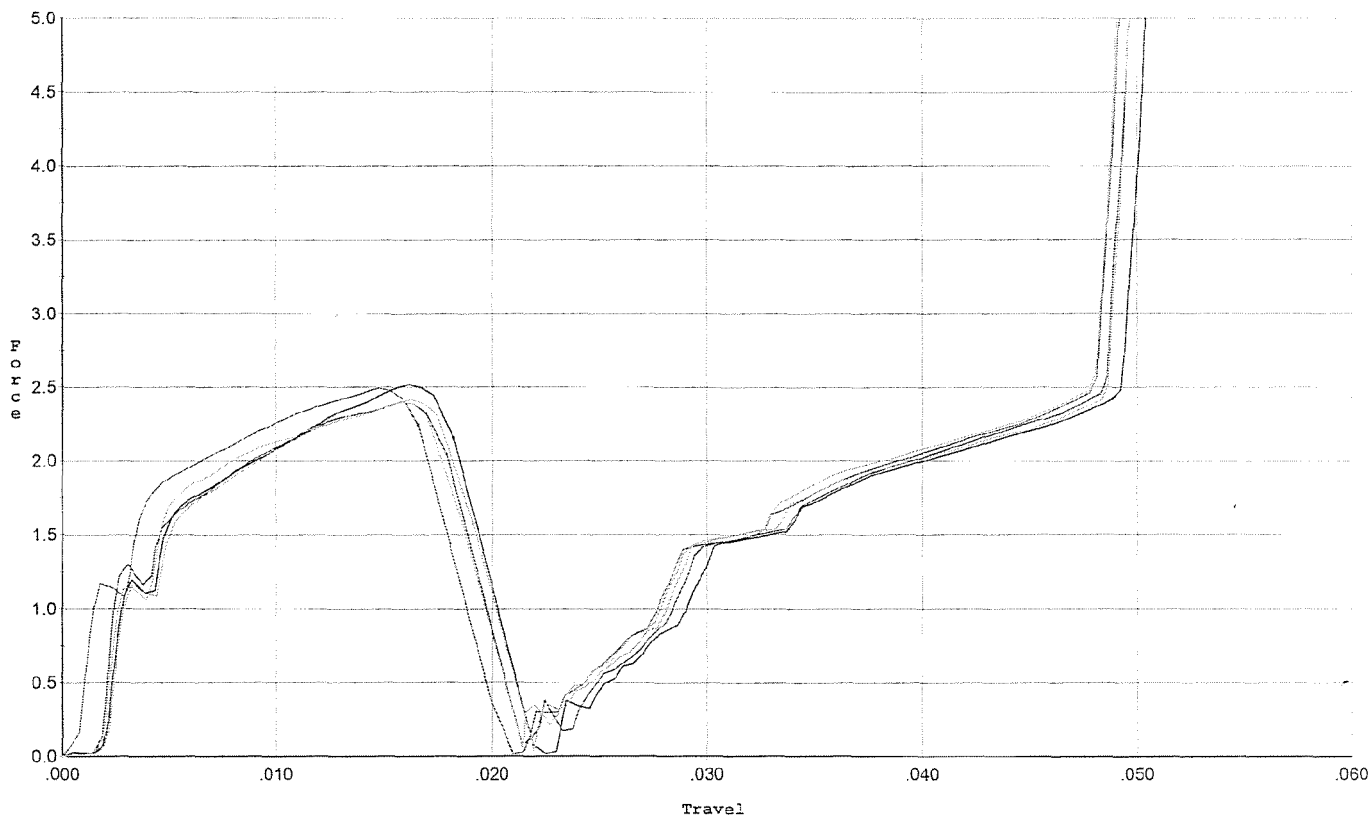
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.019	0.002	0.036	0.032		Set Trigger
2	2.477	0.019	0.002	0.036	0.032		Set Trigger
3	2.443	0.017	0.00	0.036	0.029		Set Trigger
4	2.543	0.019	0.002	0.035	0.032		Set Trigger
5	2.428	0.019	0.002	0.036	0.032		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



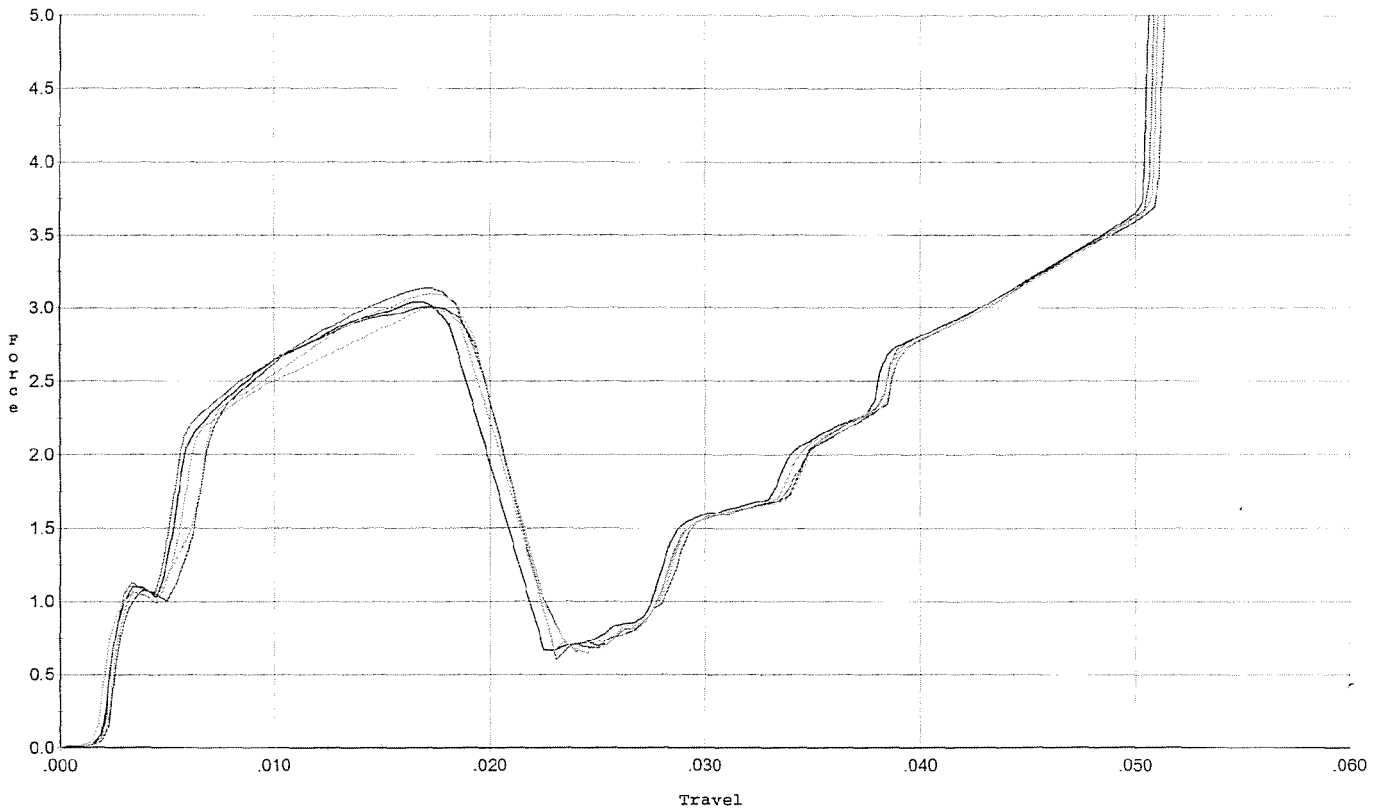
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.395	0.018	0.00	0.036	0.030		Set Trigger
2	2.518	0.018	0.002	0.036	0.030		Set Trigger
3	2.492	0.017	0.003	0.036	0.030		Set Trigger
4	2.397	0.019	0.00	0.035	0.031		Set Trigger
5	2.414	0.019	0.002	0.035	0.031		Set Trigger

A-244

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



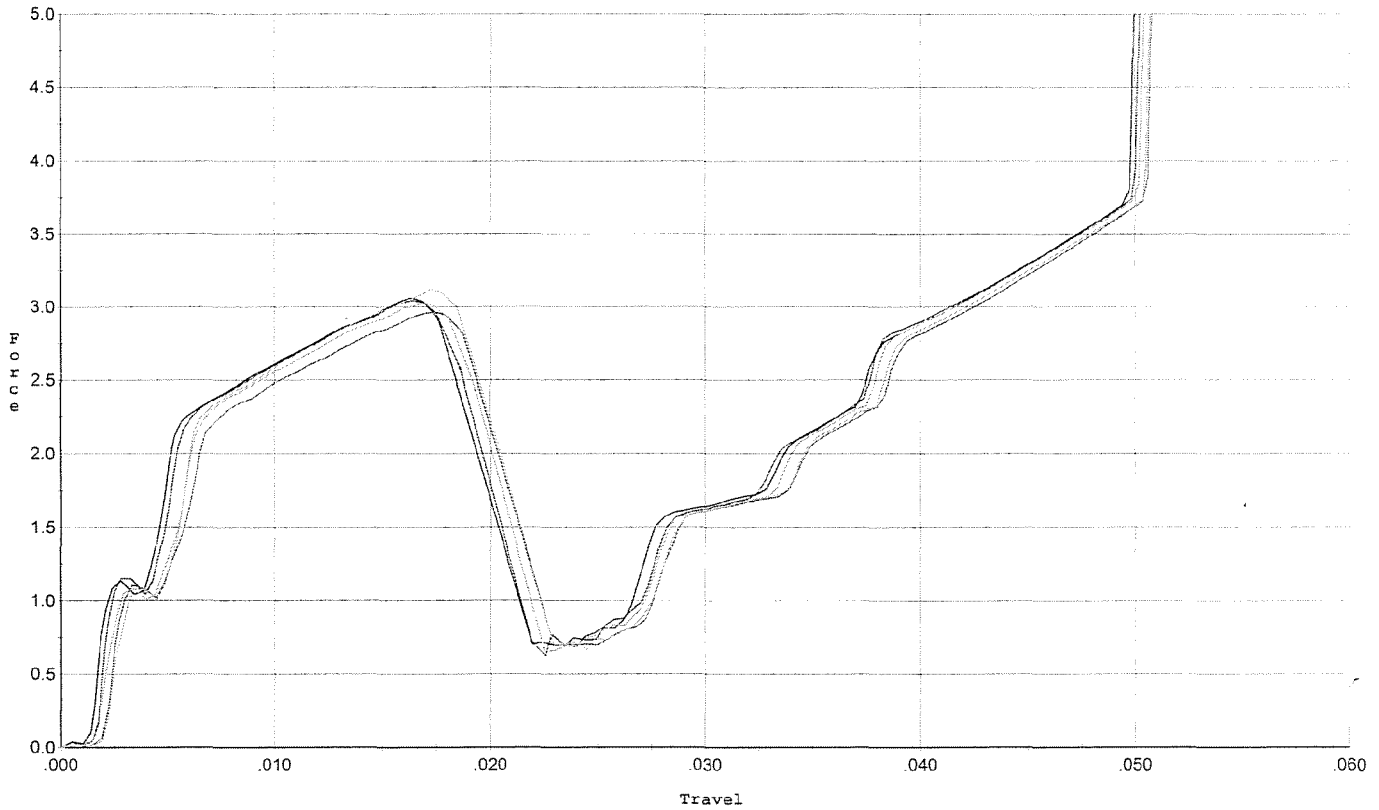
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.007	0.019	0.002	0.035	0.038		Set Trigger
2	3.037	0.018	0.005	0.034	0.036		Set Trigger
3	3.135	0.020	0.002	0.034	0.040		Set Trigger
4	3.099	0.019	0.005	0.034	0.038		Set Trigger
5	2.995	0.020	0.002	0.034	0.040		Set Trigger

A-3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



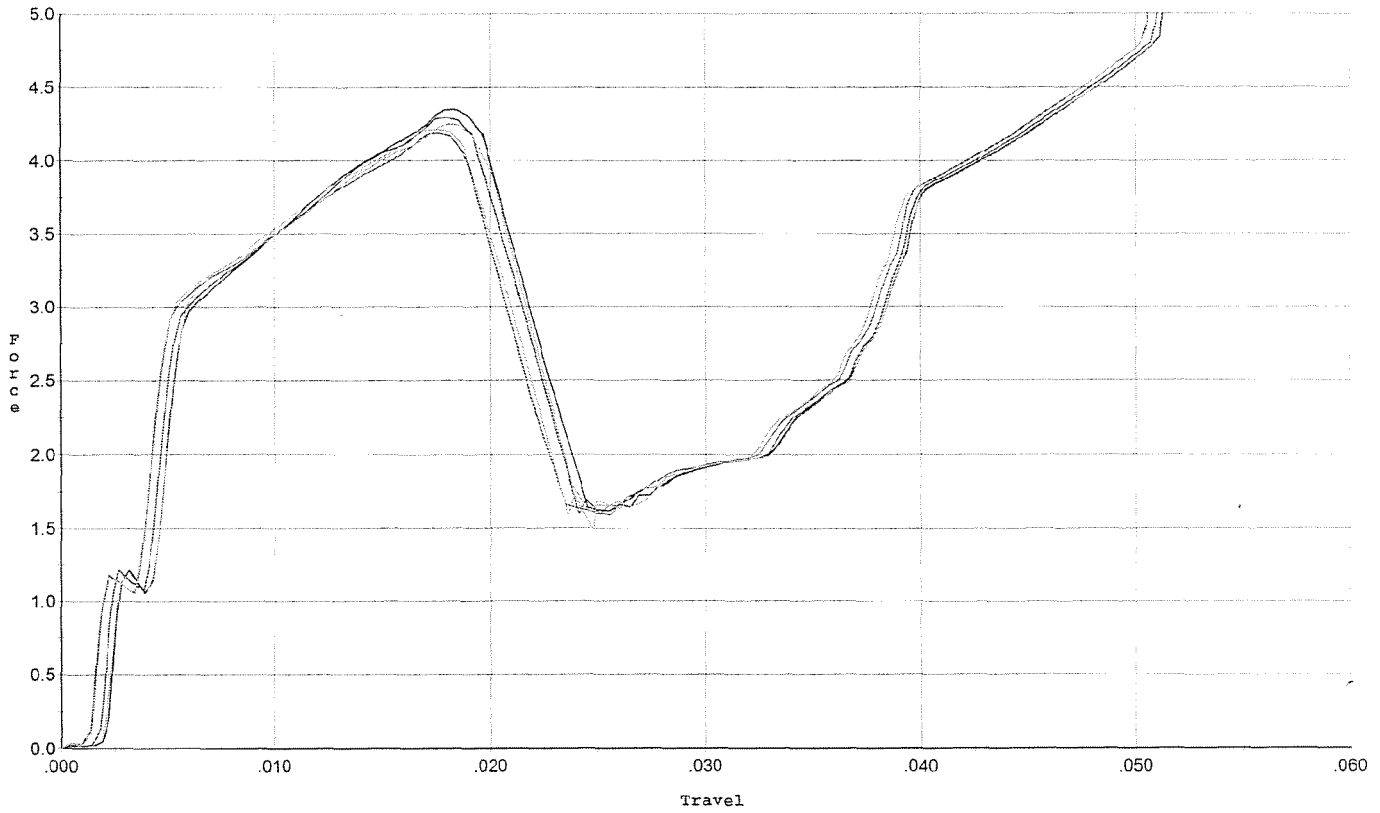
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.019	0.004	0.034	0.038		Set Trigger
2	3.060	0.018	0.00	0.034	0.036		Set Trigger
3	2.966	0.021	0.005	0.034	0.040		Set Trigger
4	3.118	0.020	0.002	0.034	0.041		Set Trigger
5	3.026	0.019	0.00	0.034	0.038		Set Trigger

A-3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



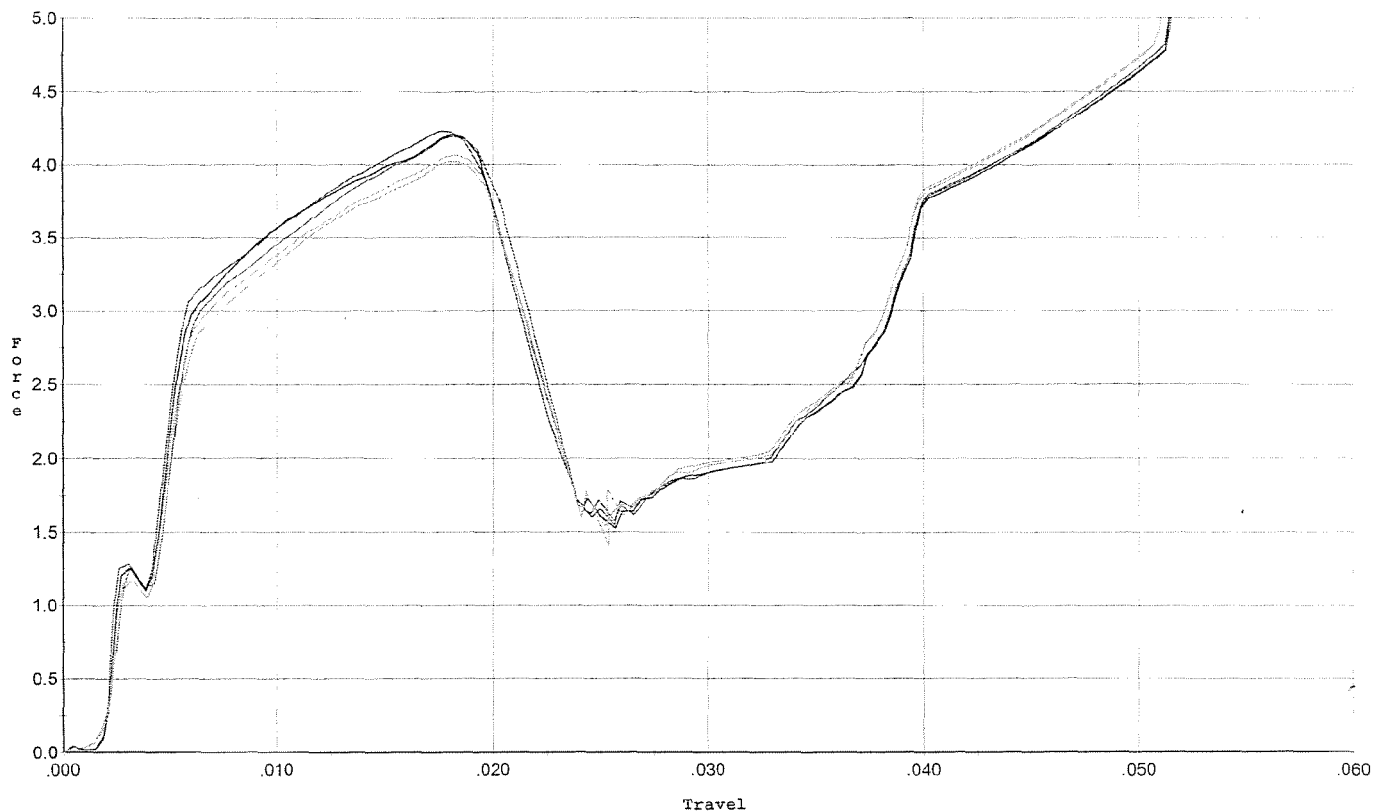
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.021	0.004	0.032	0.059		Set Trigger
2	4.348	0.020	0.002	0.032	0.054		Set Trigger
3	4.188	0.019	0.004	0.032	0.052		Set Trigger
4	4.213	0.021	0.004	0.032	0.058		Set Trigger
5	4.251	0.020	0.00	0.032	0.055		Set Trigger

A - 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



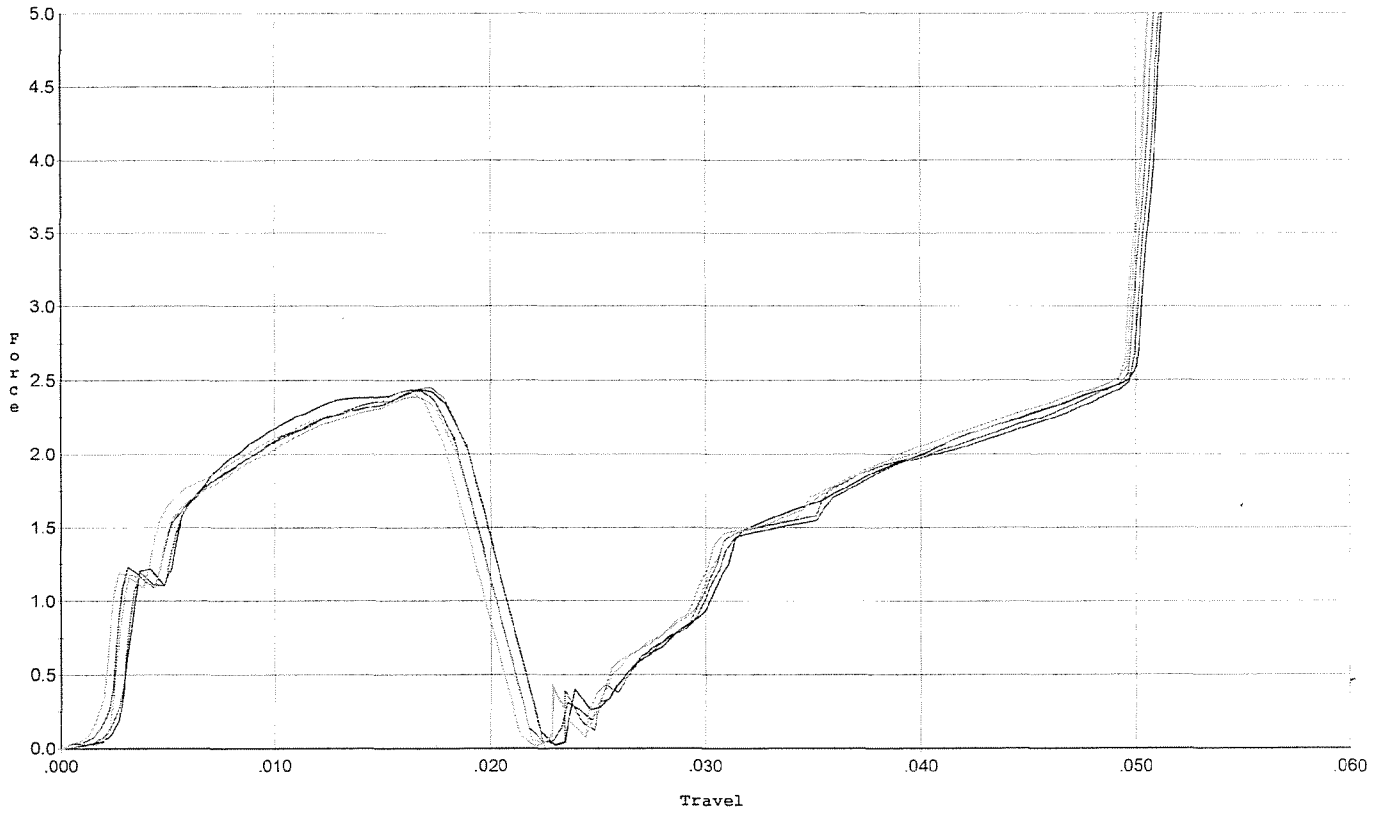
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.232	0.019	0.002	0.033	0.054		Set Trigger
2	4.208	0.019	0.002	0.033	0.053		Set Trigger
3	4.196	0.020	0.00	0.032	0.055		Set Trigger
4	4.065	0.022	0.00	0.031	0.057		Set Trigger
5	4.023	0.022	0.00	0.031	0.057		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



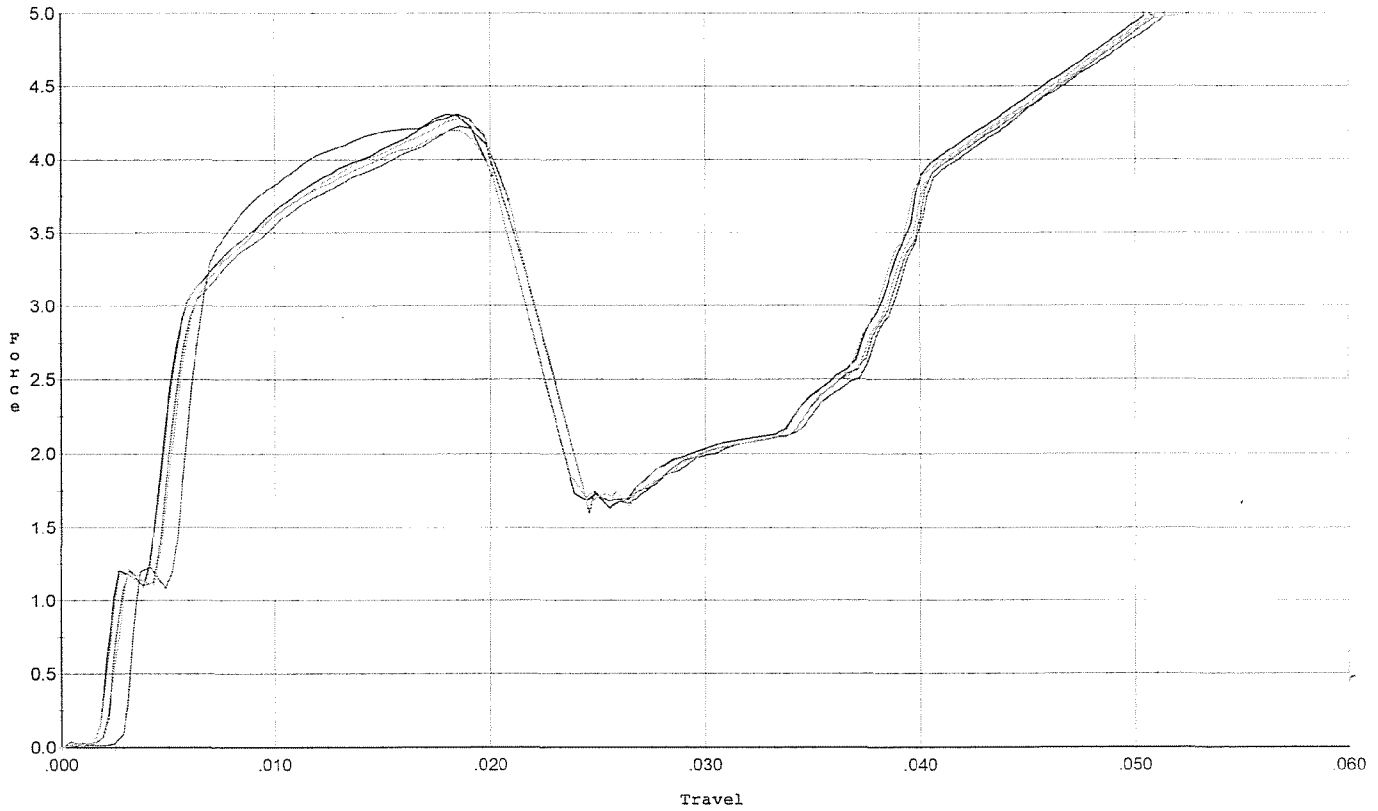
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.429	0.018	0.005	0.036	0.030		Set Trigger
2	2.438	0.019	0.00	0.036	0.031		Set Trigger
3	2.455	0.019	0.005	0.036	0.031		Set Trigger
4	2.426	0.018	0.004	0.036	0.030		Set Trigger
5	2.393	0.018	0.005	0.036	0.030		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.310	0.021	0.003	0.032	0.058		Set Trigger
2	4.308	0.020	0.004	0.032	0.057		Set Trigger
3	4.227	0.021	0.00	0.031	0.059		Set Trigger
4	4.277	0.021	0.005	0.031	0.058		Set Trigger
5	4.197	0.020	0.004	0.032	0.056		Set Trigger

A-4.26