

G-6810369

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

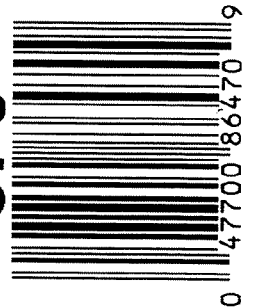
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6810369

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6810369

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SP
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SP
460	CHECK HEADSPACE		2-9-09	SP
470	DIS-ASSEMBLE ACTION		2-9-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-9-09	RT
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION		2/13/09	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		16-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		2/27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-5-09	AN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

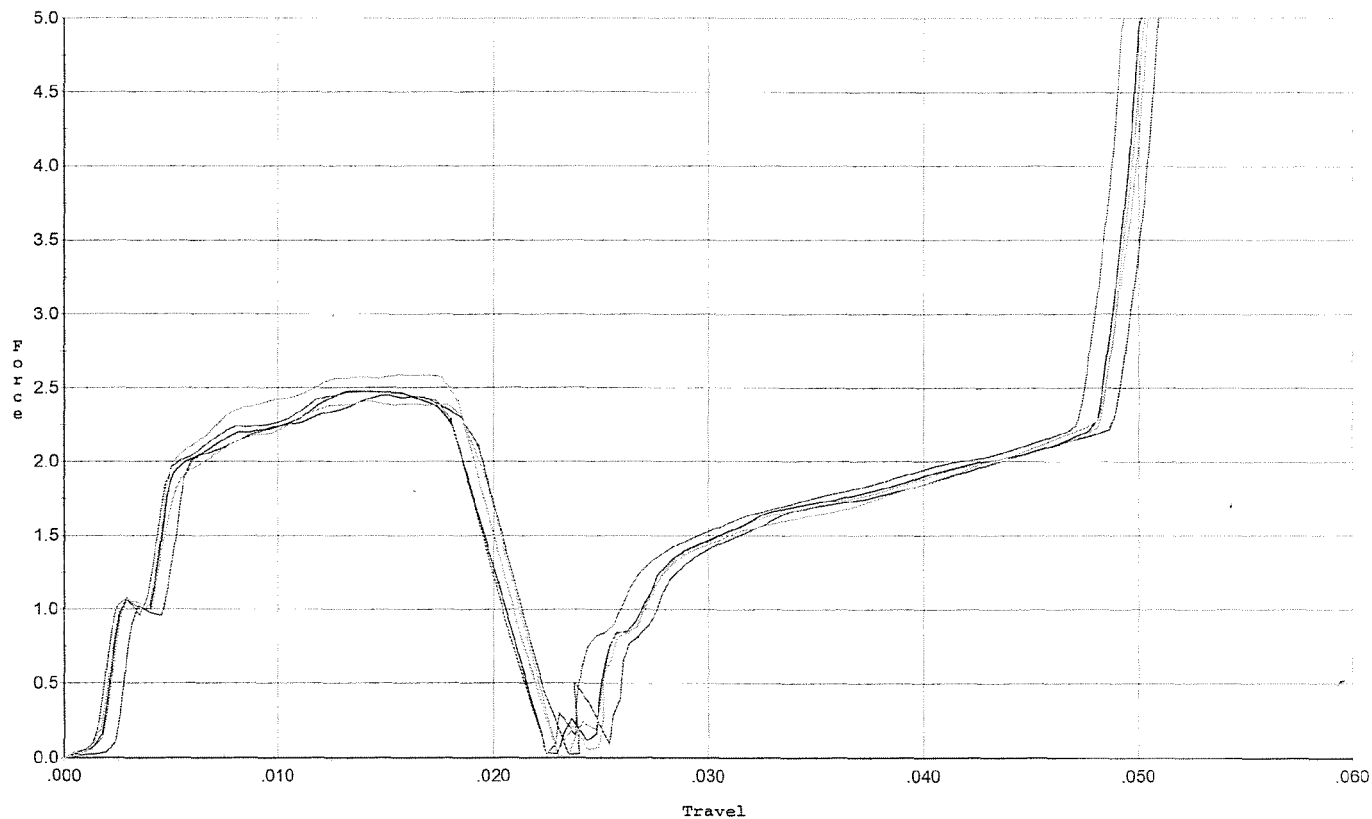
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>55</u> <u>55</u>	3-9-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-9-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	3-9-09	WN
	J) ASSEMBLE STOCK		3-5-09	PN
	K) ASSEMBLE SWIVEL STUDS		3-9-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-6-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-6-09	WN
670	FINAL INSPECTION A) HEADSPACE		3-6-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.22</u> <u>2.20</u> <u>2.21</u> <u>2.18</u>	3-9-09	WN
	C) FUNCTION		3-9-09	WN
690	PACK		5-27-09	WN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



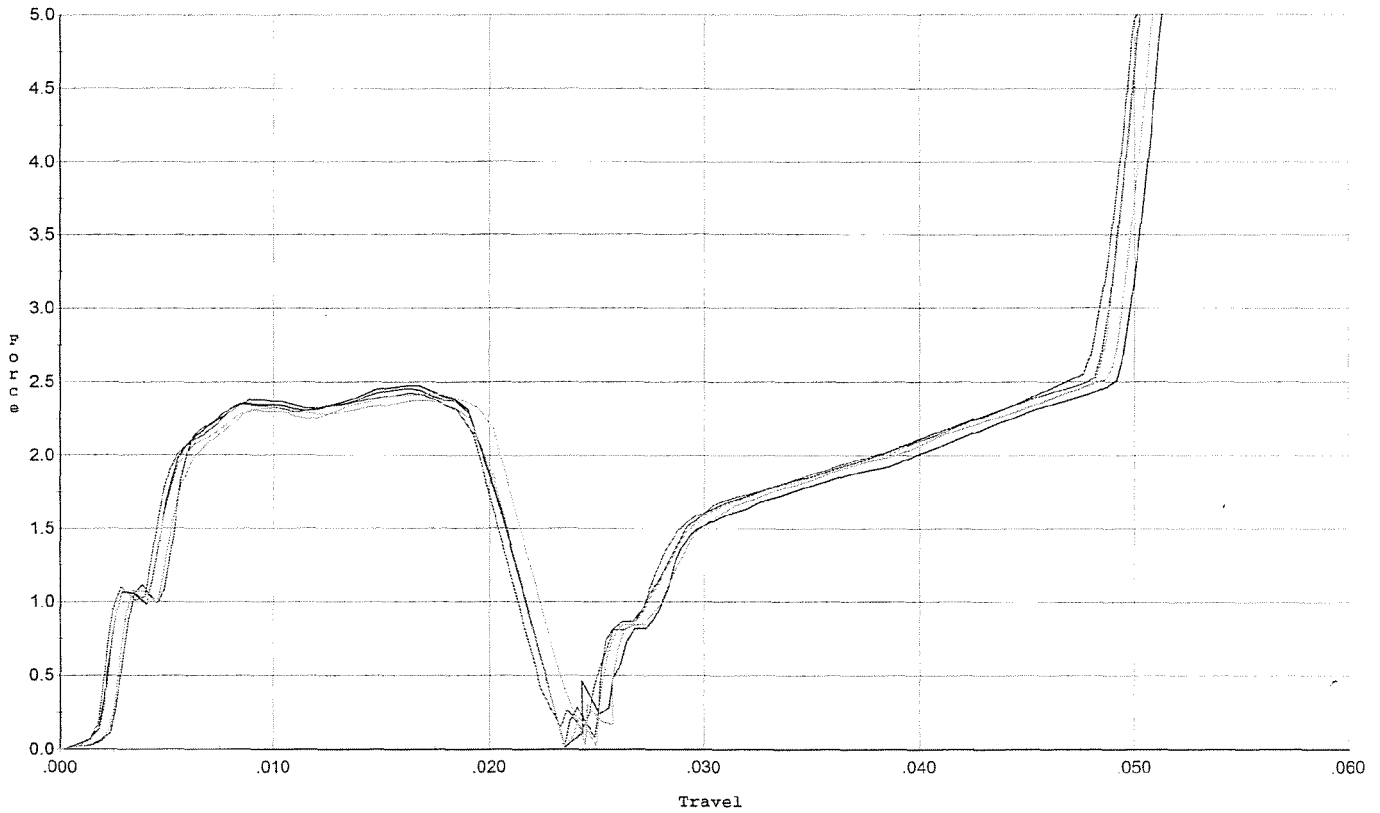
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.019	0.005	0.035	0.033		Set Trigger
2	2.476	0.020	0.004	0.035	0.035		Set Trigger
3	2.480	0.018	0.00	0.035	0.032		Set Trigger
4	2.409	0.020	0.004	0.035	0.034		Set Trigger
5	2.588	0.018	0.00	0.035	0.034		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



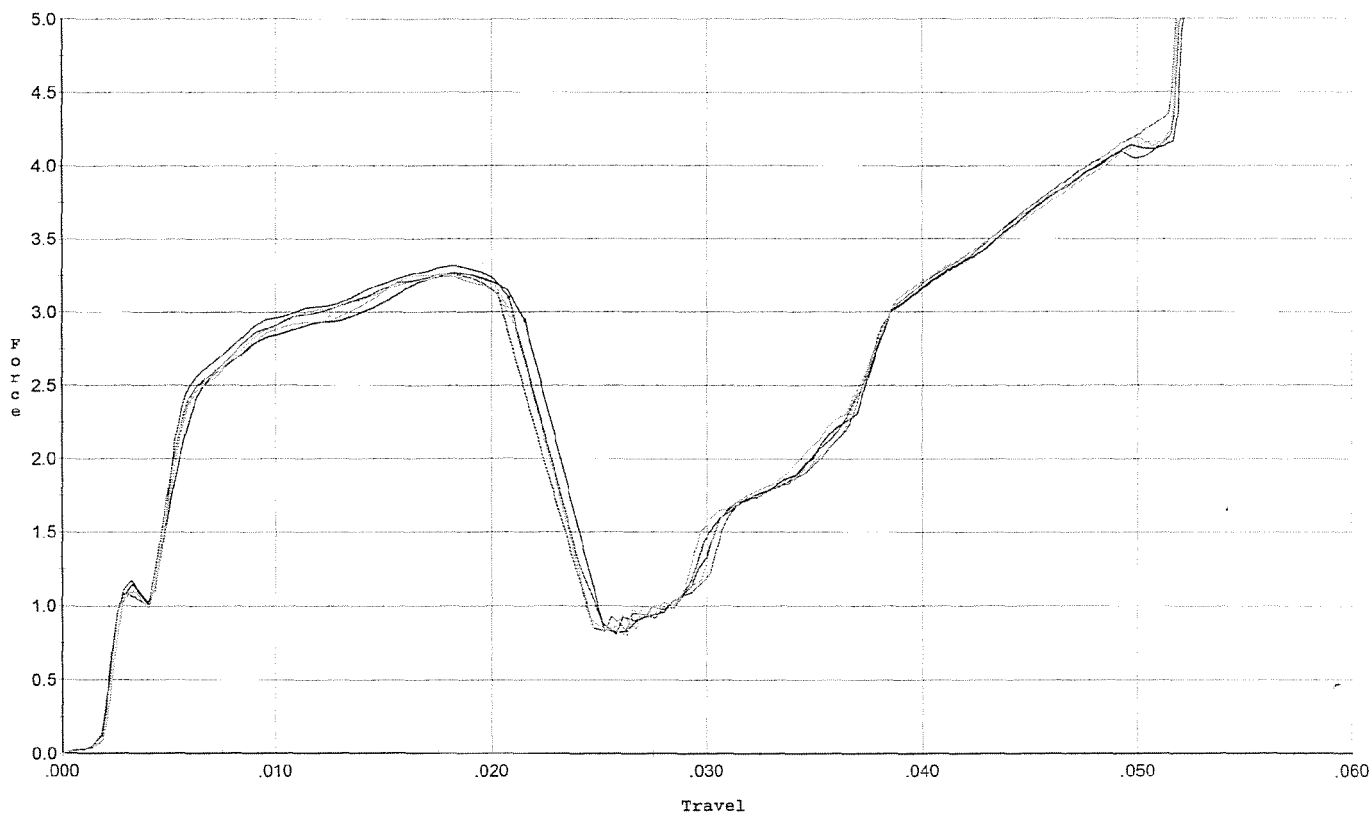
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.451	0.021	0.00	0.034	0.036		Set Trigger
2	2.472	0.020	0.004	0.035	0.037		Set Trigger
3	2.423	0.019	0.00	0.035	0.034		Set Trigger
4	2.372	0.020	0.004	0.034	0.035		Set Trigger
5	2.422	0.020	0.005	0.034	0.035		Set Trigger

A-2-42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



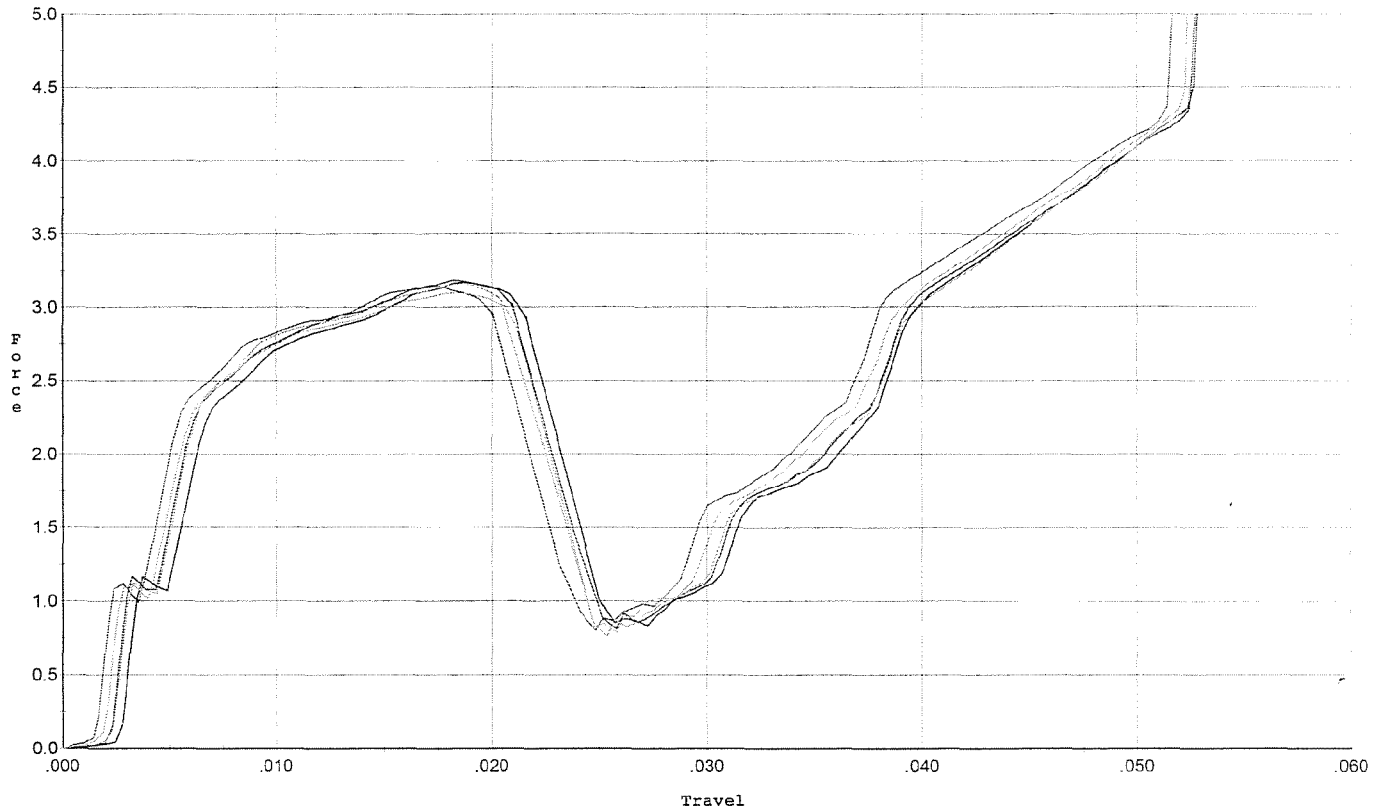
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.312	0.021	0.00	0.034	0.048		Set Trigger
2	3.264	0.022	0.00	0.033	0.048		Set Trigger
3	3.258	0.020	0.004	0.034	0.046		Set Trigger
4	3.249	0.021	0.00	0.033	0.047		Set Trigger
5	3.242	0.021	0.00	0.033	0.048		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



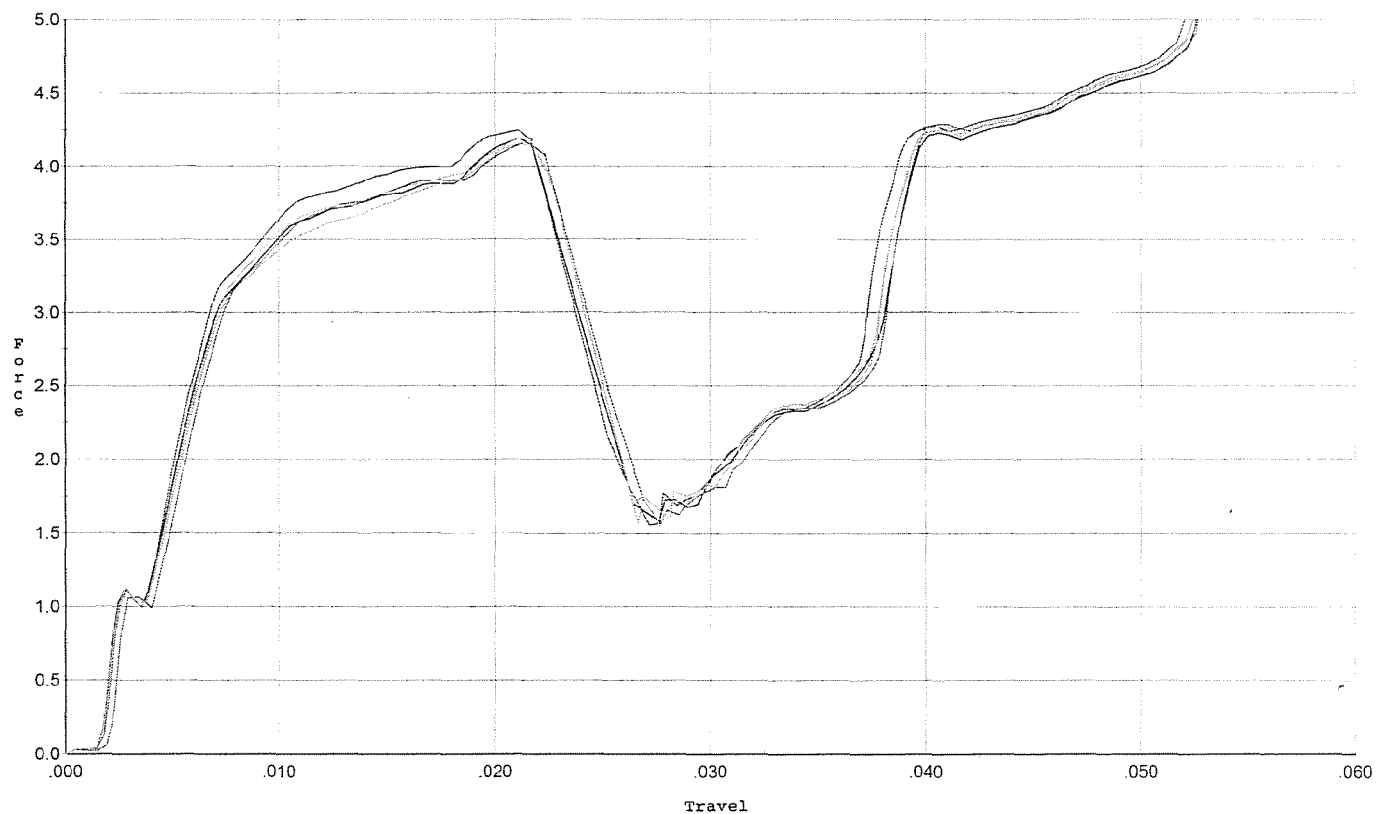
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.184	0.021	0.005	0.034	0.046		Set Trigger
2	3.172	0.022	0.005	0.034	0.046		Set Trigger
3	3.149	0.020	0.00	0.034	0.044		Set Trigger
4	3.099	0.022	0.00	0.034	0.048		Set Trigger
5	3.161	0.021	0.005	0.034	0.046		Set Trigger

A-3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



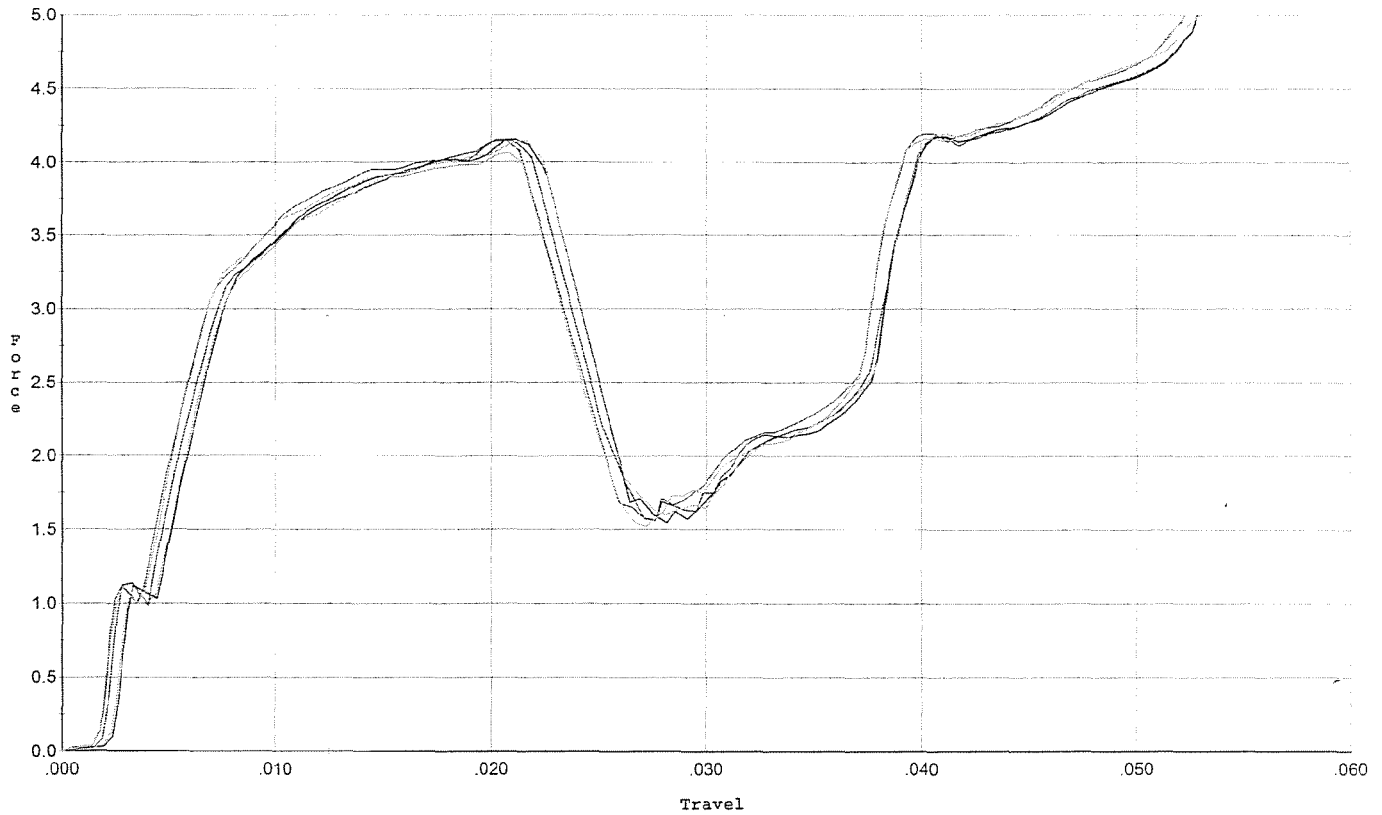
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.022	0.002	0.030	0.062		Set Trigger
2	4.192	0.022	0.00	0.031	0.060		Set Trigger
3	4.151	0.022	0.002	0.031	0.061		Set Trigger
4	4.191	0.023	0.00	0.031	0.063		Set Trigger
5	4.155	0.022	0.002	0.030	0.062		Set Trigger

A 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



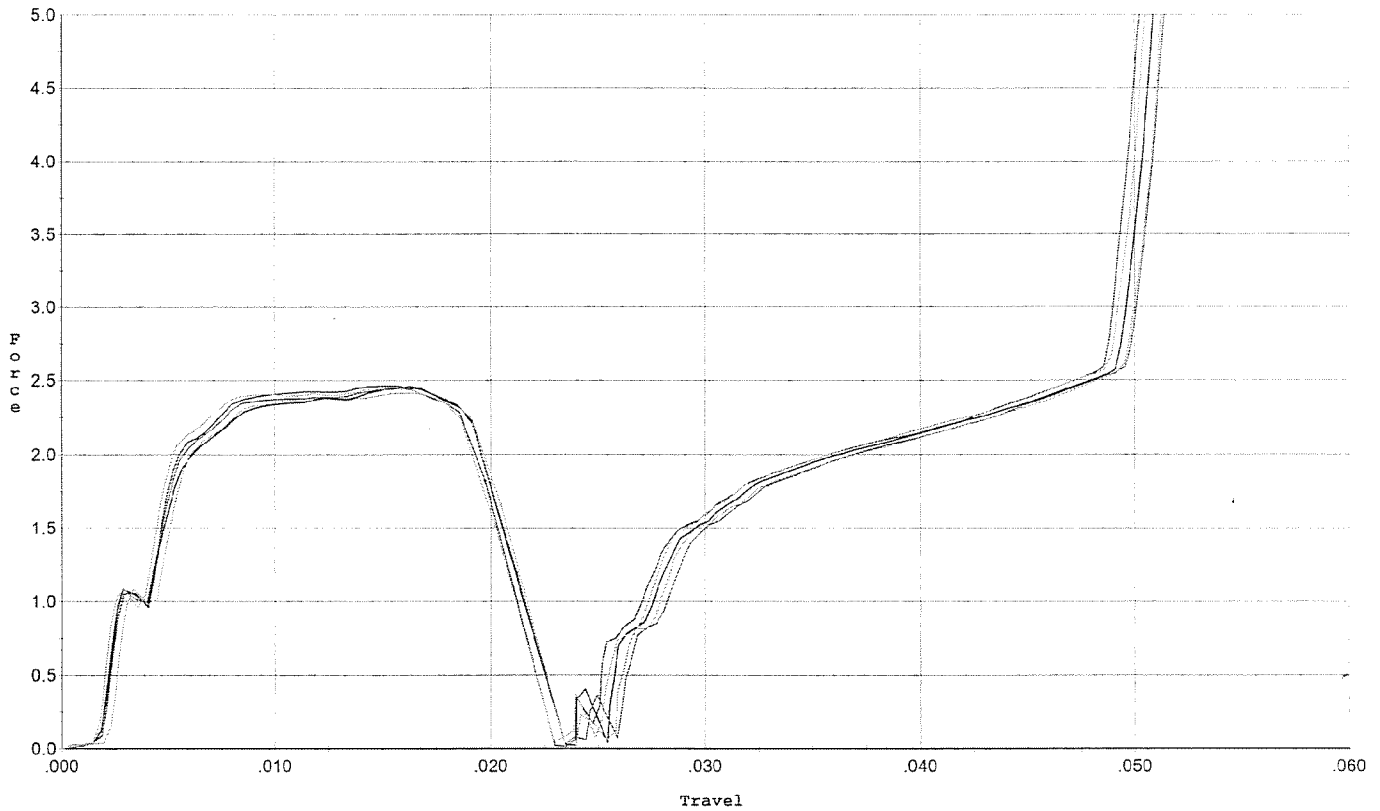
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.022	0.002	0.031	0.060		Set Trigger
2	4.153	0.023	0.005	0.031	0.062		Set Trigger
3	4.147	0.021	0.00	0.031	0.060		Set Trigger
4	4.147	0.022	0.00	0.031	0.061		Set Trigger
5	4.063	0.021	0.00	0.031	0.059		Set Trigger

A.4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



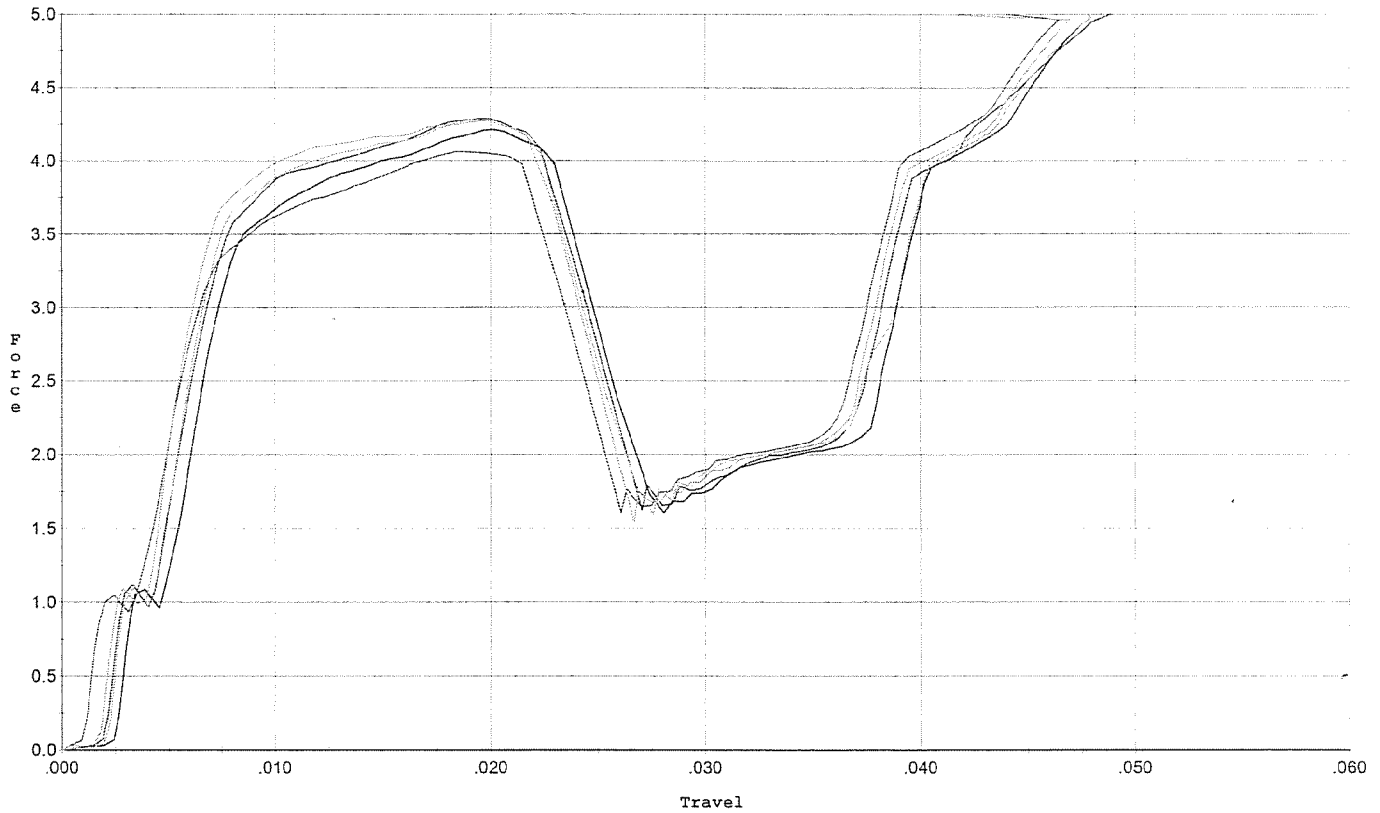
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.020	0.004	0.035	0.035		Set Trigger
2	2.458	0.019	0.004	0.035	0.034		Set Trigger
3	2.448	0.021	0.004	0.035	0.038		Set Trigger
4	2.445	0.020	0.00	0.035	0.037		Set Trigger
5	2.416	0.020	0.002	0.035	0.036		Set Trigger

A-2-44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.290	0.024	0.00	0.031	0.071		Set Trigger
2	4.215	0.023	0.003	0.031	0.064		Set Trigger
3	4.061	0.023	0.00	0.031	0.066		Set Trigger
4	4.272	0.022	0.00	0.031	0.065		Set Trigger
5	4.281	0.023	0.00	0.031	0.068		Set Trigger

A.4.22