

G6810388

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

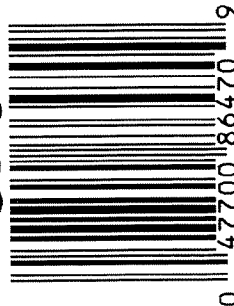
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810388

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 68103.88

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE		2-27-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION		3/2/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	VG
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-10-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

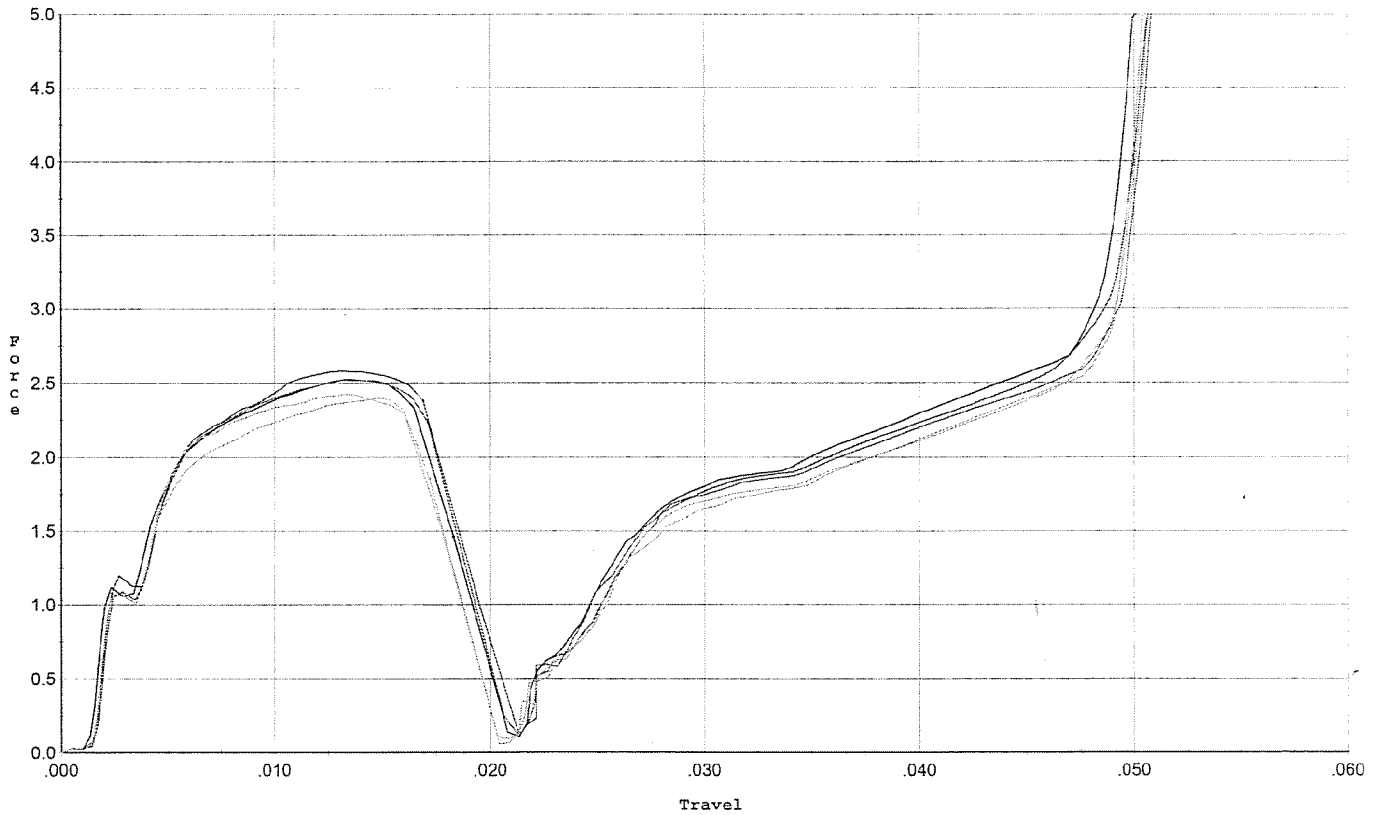
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	4-20-09	WW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	4-20-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	4-20-09	WW
	J) ASSEMBLE STOCK		3-10-09	RPD
	K) ASSEMBLE SWIVEL STUDS		4-20-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-18-09	RPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-18-09	RP
670	FINAL INSPECTION A) HEADSPACE		4-20-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.57</u> <u>2.58</u> <u>2.53</u> <u>2.108</u>	3-19-09	TL
	C) FUNCTION		4-20-09	WW
690	PACK		5-20-09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



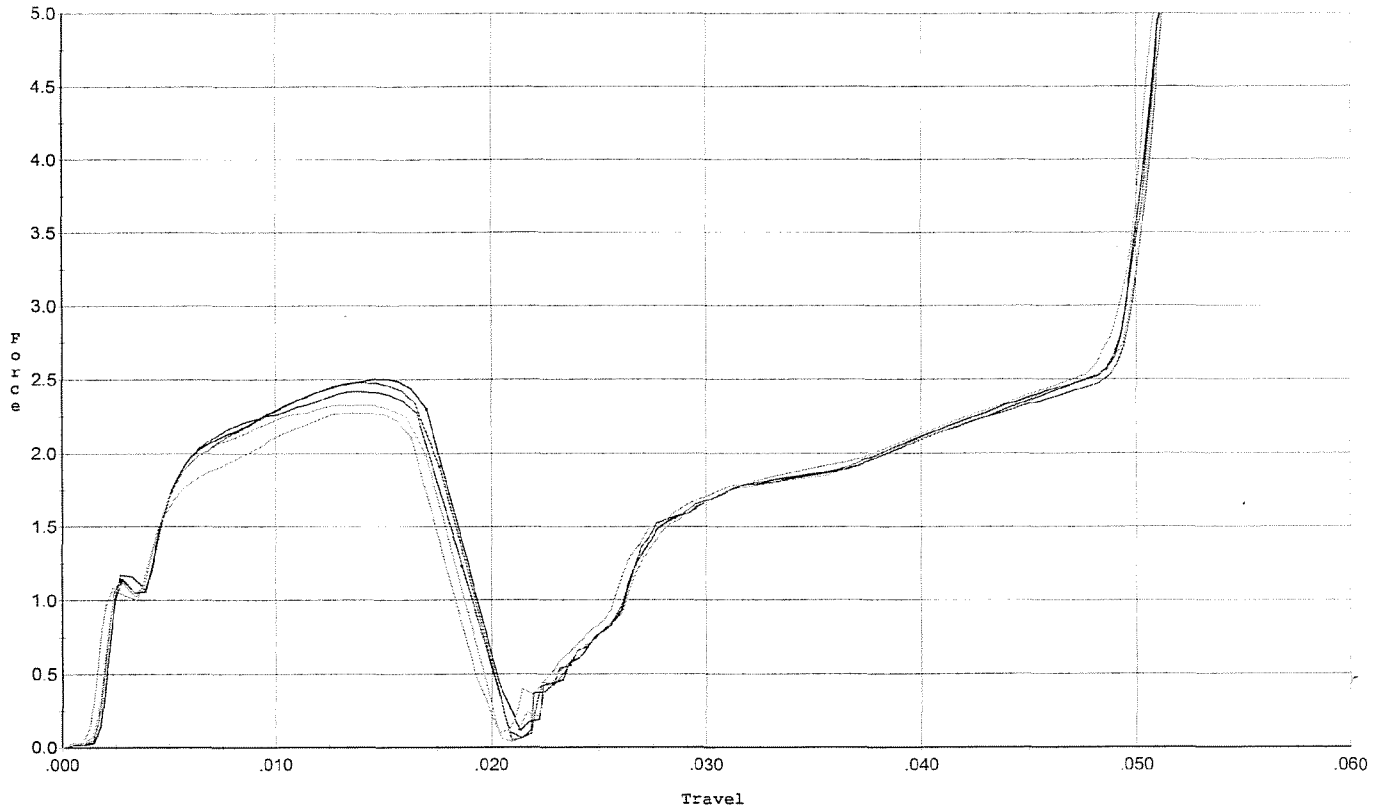
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.017	0.004	0.037	0.031		Set Trigger
2	2.520	0.018	0.00	0.036	0.033		Set Trigger
3	2.520	0.017	0.00	0.037	0.031		Set Trigger
4	2.424	0.018	0.004	0.037	0.030		Set Trigger
5	2.399	0.017	0.004	0.037	0.029		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



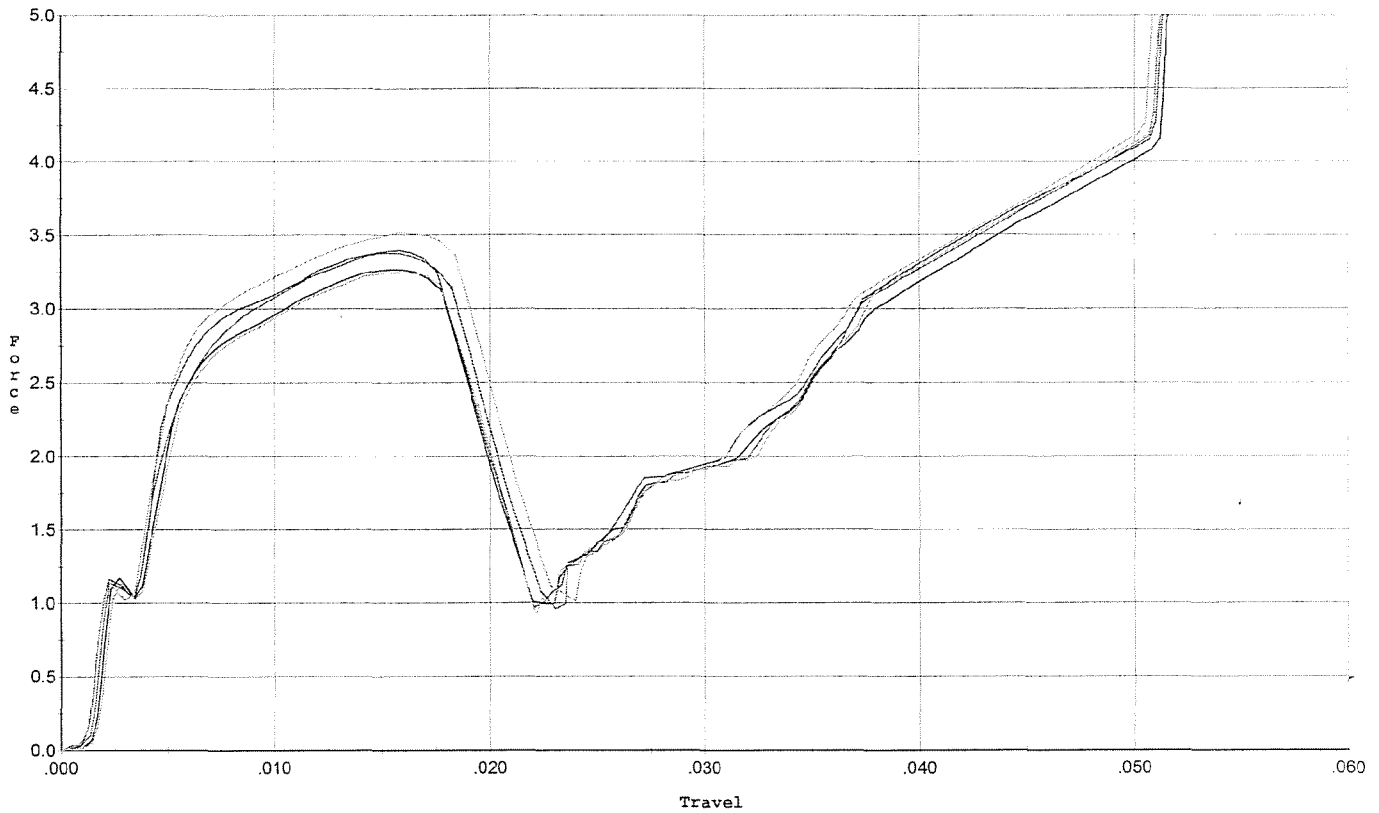
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.019	0.004	0.038	0.031		Set Trigger
2	2.502	0.017	0.00	0.038	0.029		Set Trigger
3	2.480	0.018	0.00	0.038	0.030		Set Trigger
4	2.328	0.017	0.00	0.038	0.028		Set Trigger
5	2.273	0.016	0.004	0.038	0.026		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



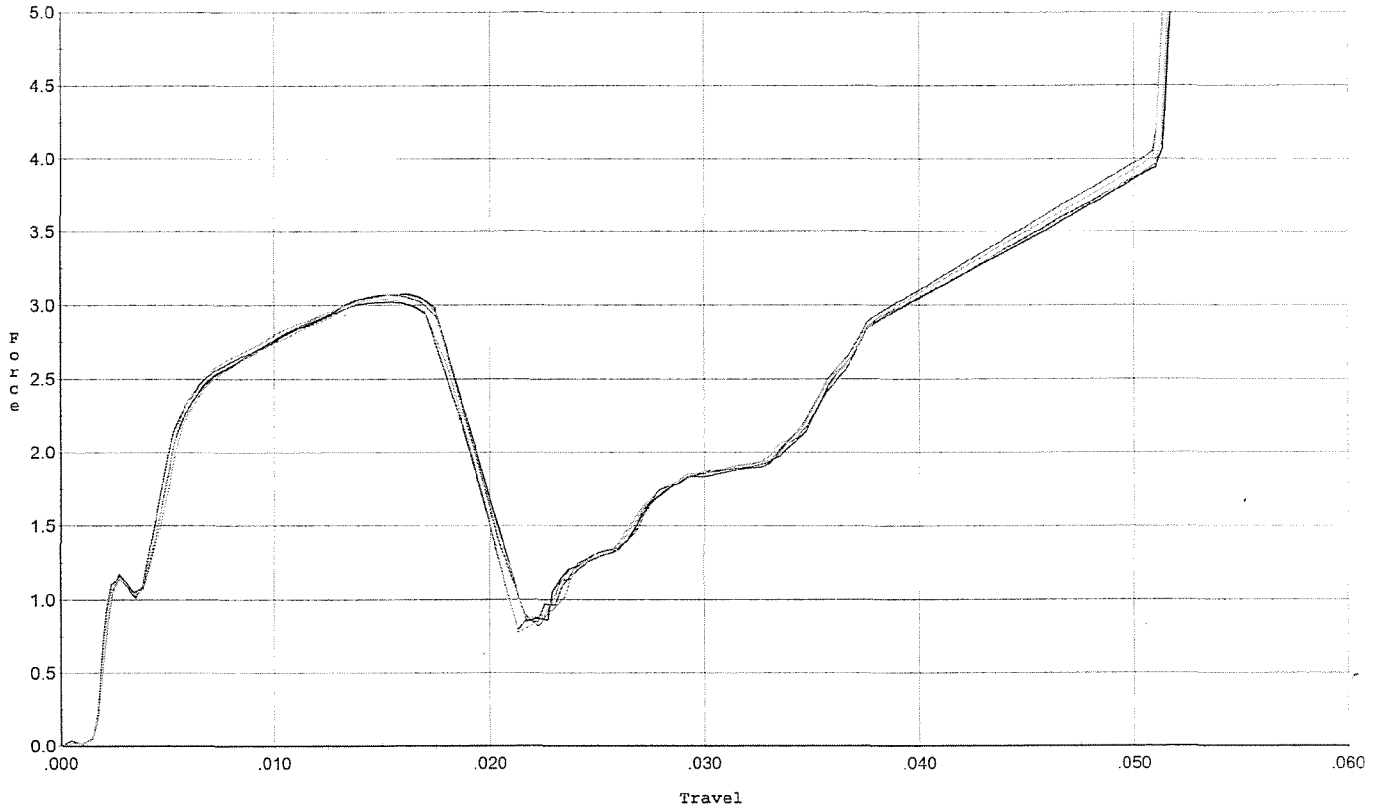
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.395	0.018	0.004	0.035	0.041		Set Trigger
2	3.264	0.018	0.00	0.035	0.040		Set Trigger
3	3.377	0.018	0.004	0.034	0.042		Set Trigger
4	3.247	0.019	0.00	0.034	0.043		Set Trigger
5	3.510	0.018	0.00	0.033	0.045		Set Trigger

A-3.35

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.019	0.00	0.036	0.039		Set Trigger
2	3.074	0.017	0.00	0.036	0.036		Set Trigger
3	3.072	0.018	0.00	0.035	0.037		Set Trigger
4	3.036	0.018	0.00	0.035	0.038		Set Trigger
5	3.073	0.018	0.00	0.036	0.036		Set Trigger

A-3.05

Trigger Scan 2.01 ,SN 10337, printed by Remington Arms Co., Inc.. 3/10/2009 9:30:09 AM

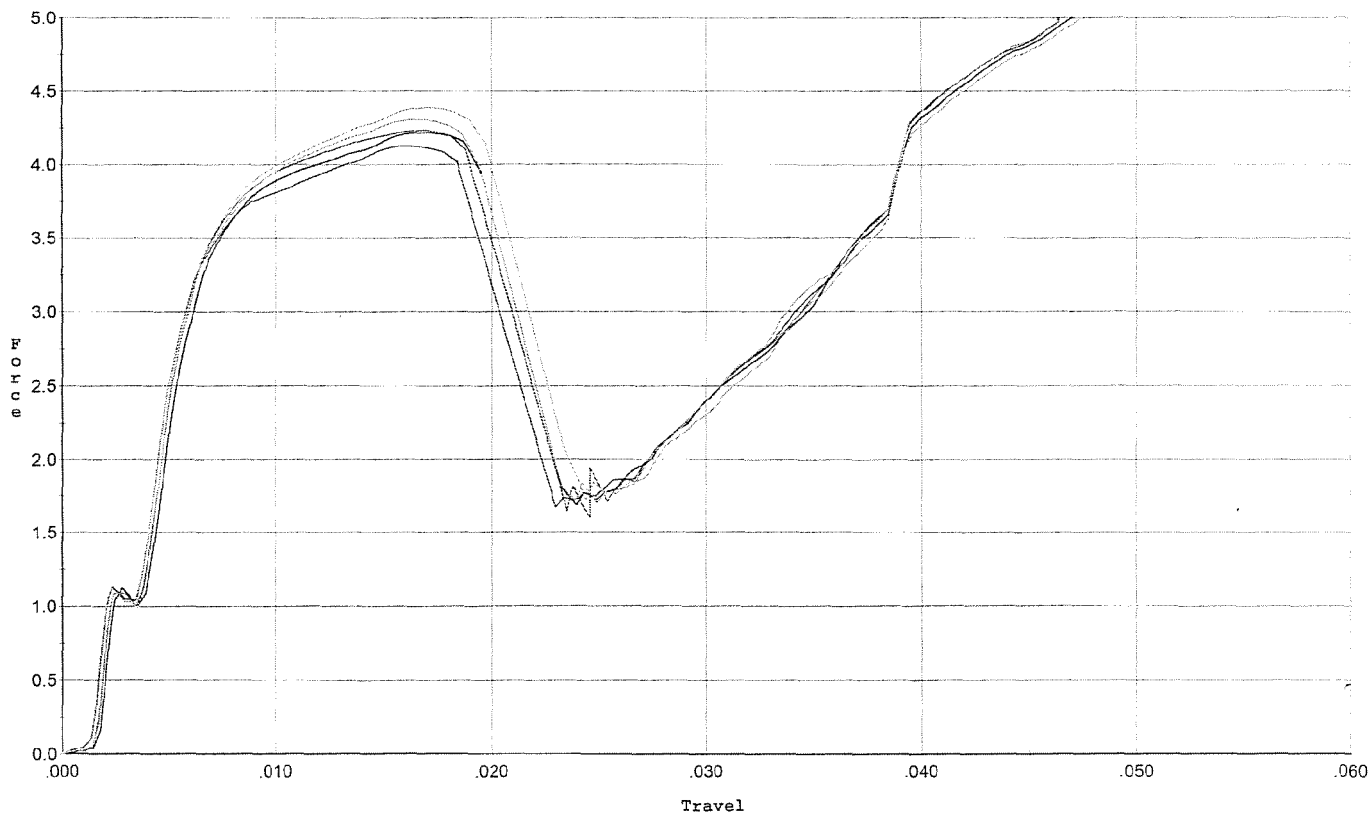
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400130899

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



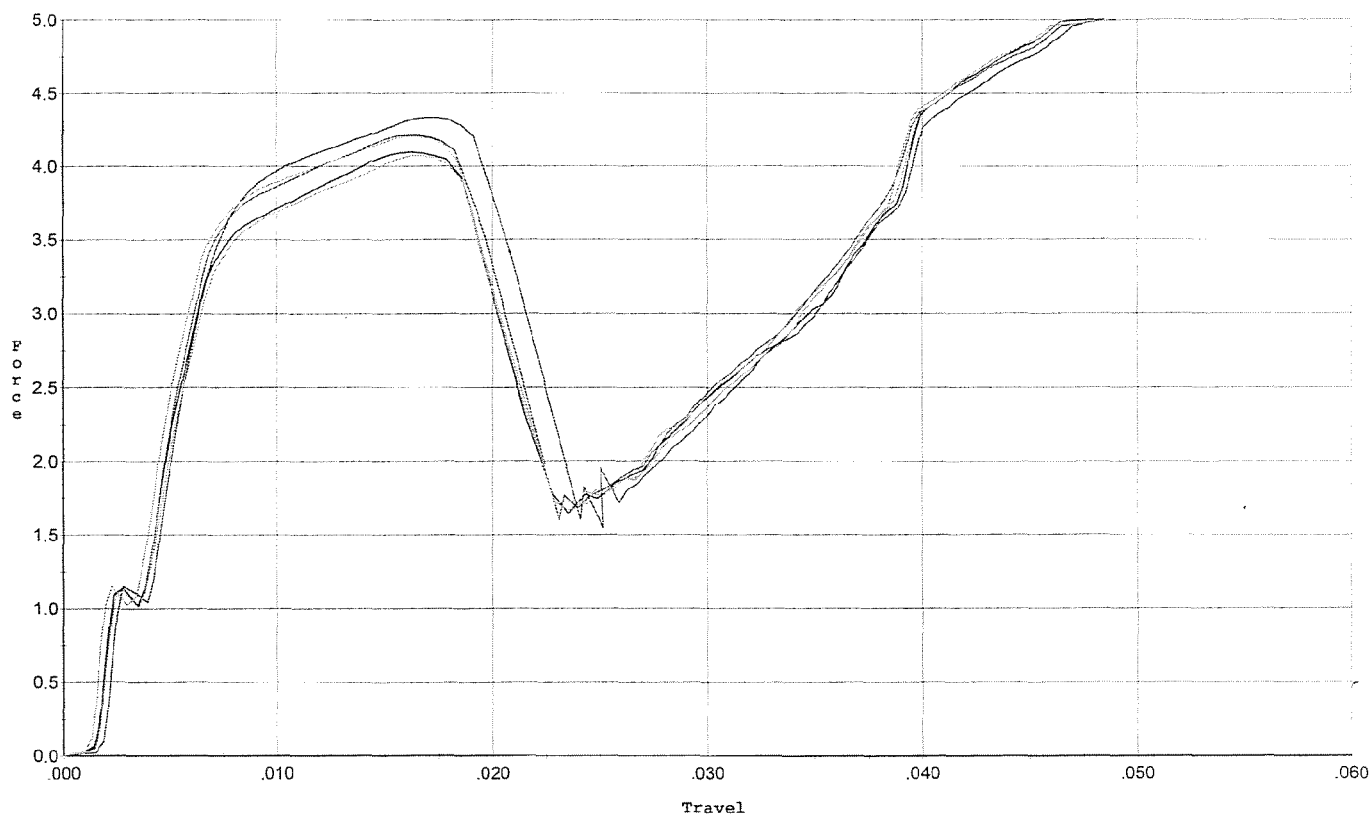
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.127	0.018	0.004	0.032	0.052		Set Trigger
2	4.218	0.019	0.00	0.032	0.055		Set Trigger
3	4.231	0.021	0.004	0.032	0.060		Set Trigger
4	4.386	0.020	0.00	0.032	0.058		Set Trigger
5	4.307	0.019	0.004	0.032	0.057		Set Trigger

A-4-25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



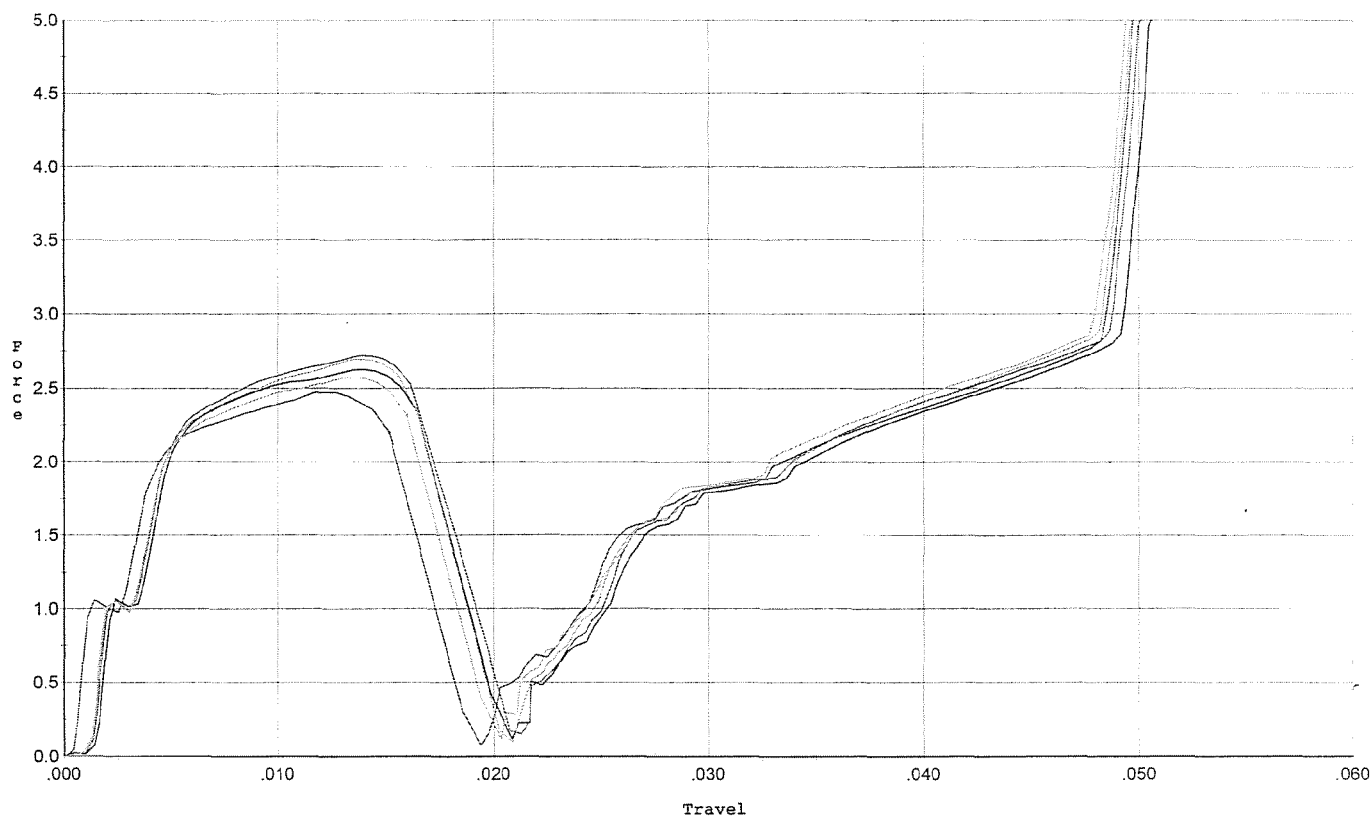
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.334	0.021	0.002	0.032	0.060		Set Trigger
2	4.099	0.019	0.00	0.033	0.051		Set Trigger
3	4.212	0.020	0.00	0.032	0.055		Set Trigger
4	4.072	0.019	0.00	0.033	0.050		Set Trigger
5	4.203	0.018	0.00	0.033	0.052		Set Trigger

1A-4.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



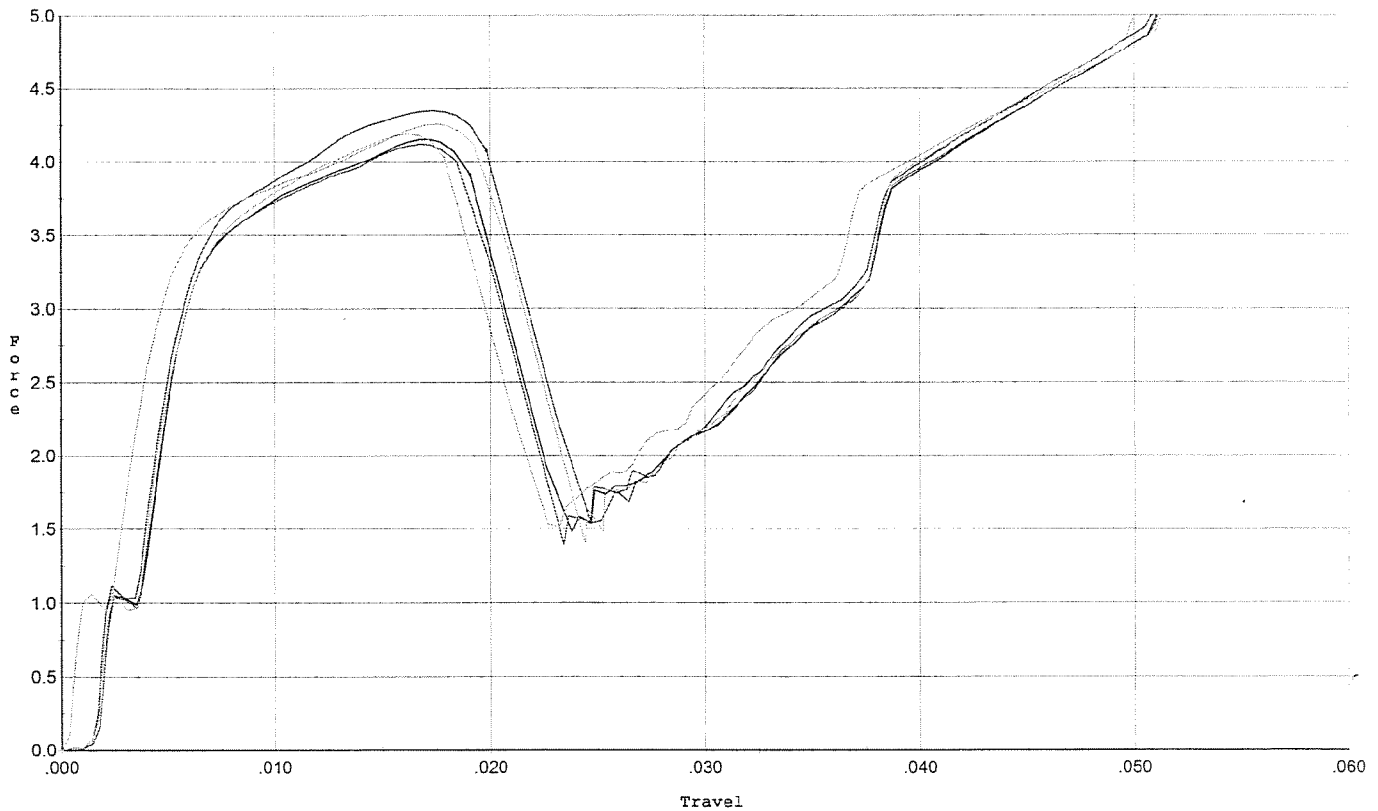
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.473	0.015	0.003	0.038	0.028		Set Trigger
2	2.629	0.016	0.00	0.037	0.031		Set Trigger
3	2.723	0.018	0.00	0.036	0.035		Set Trigger
4	2.575	0.016	0.00	0.037	0.029		Set Trigger
5	2.696	0.016	0.00	0.036	0.031		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.348	0.020	0.004	0.031	0.058		Set Trigger
2	4.152	0.019	0.004	0.032	0.053		Set Trigger
3	4.119	0.020	0.004	0.032	0.055		Set Trigger
4	4.258	0.021	0.00	0.031	0.060		Set Trigger
5	4.189	0.018	0.00	0.031	0.053		Set Trigger

A-41-21