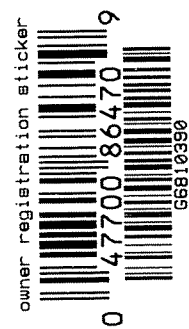
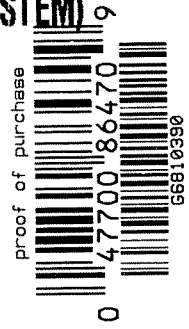


G6810390

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810390



GUN SERIAL # G 6810390

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SP
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SP
460	CHECK HEADSPACE		2-26-09	SP
470	DIS-ASSEMBLE ACTION		2-26-09	SP
472	SERIALIZE BOLT HANDLE		2-27-09	RT
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION		3/2/09	(H)
490	MAGNAFLUX BOLT		3/2/09	MR
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DG
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-10-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

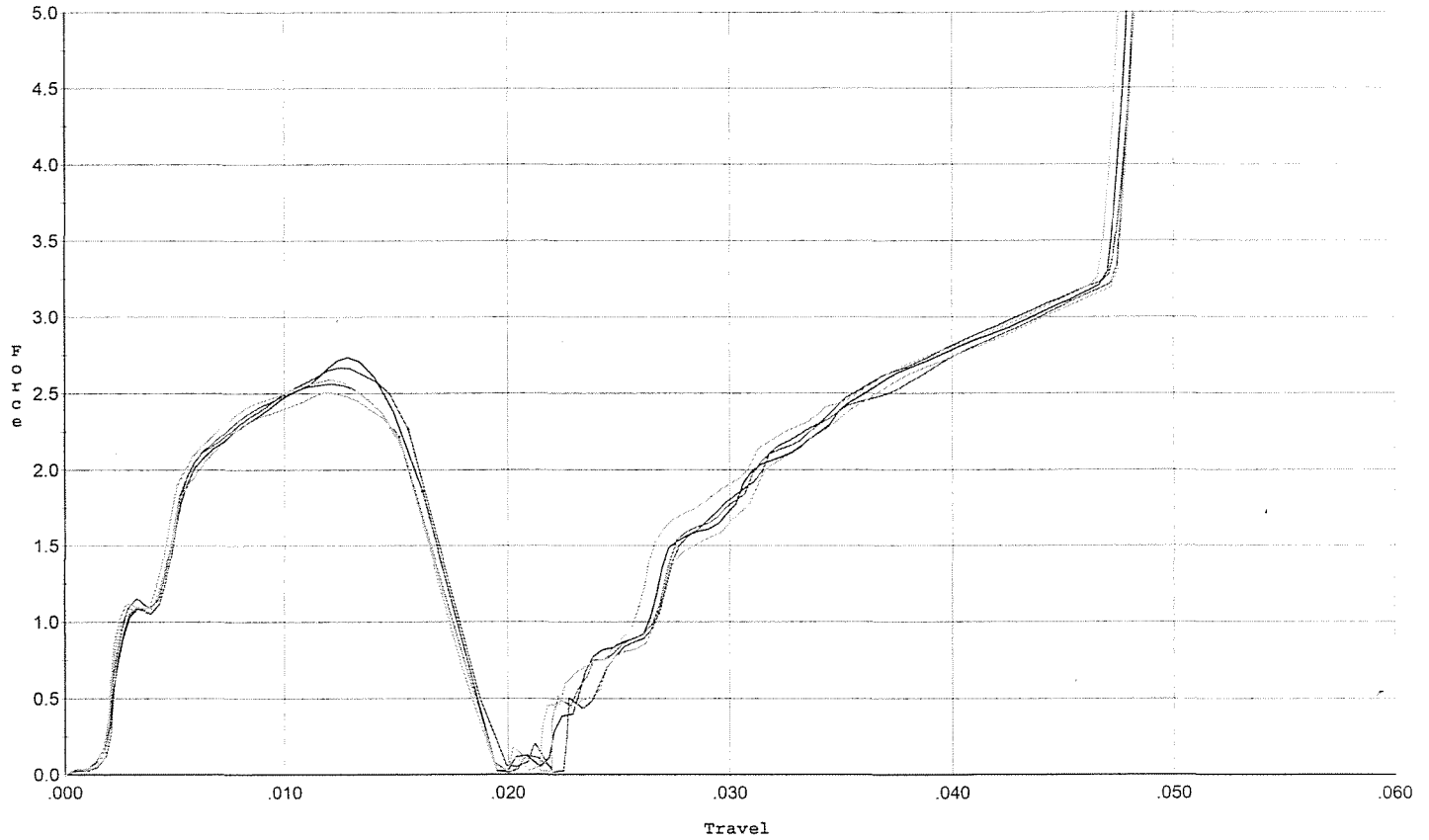
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	3-13-09	W/W
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-13-09	W/W
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	3-13-09	W/W
	J) ASSEMBLE STOCK			3-10-09	L. J.
	K) ASSEMBLE SWIVEL STUDS			3-13-09	W/W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS PASS FAIL FAIL	3-11-09	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			3-11-09	W/W
670	FINAL INSPECTION A) HEADSPACE			3-13-09	W/W
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.51</u> <u>2.56</u> <u>2.68</u> <u>2.58</u>	3-12-09	W/W
	C) FUNCTION			3-13-09	W/W
690	PACK			3/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



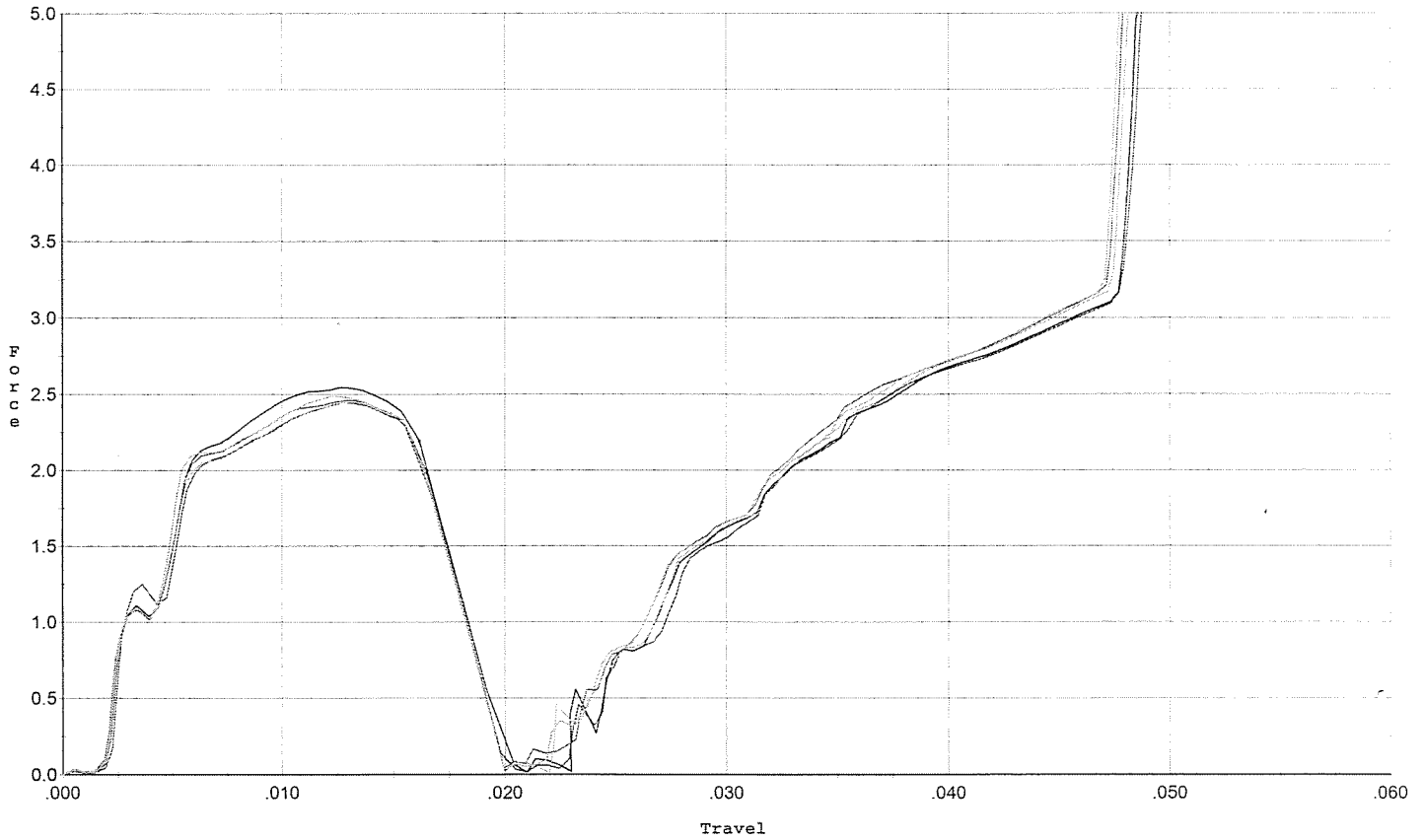
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.668	0.016	0.00	0.035	0.027		Set Trigger
2	2.736	0.016	0.00	0.035	0.028		Set Trigger
3	2.564	0.015	0.00	0.036	0.026		Set Trigger
4	2.591	0.015	0.004	0.035	0.026		Set Trigger
5	2.503	0.015	0.004	0.036	0.025		Set Trigger

A.2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



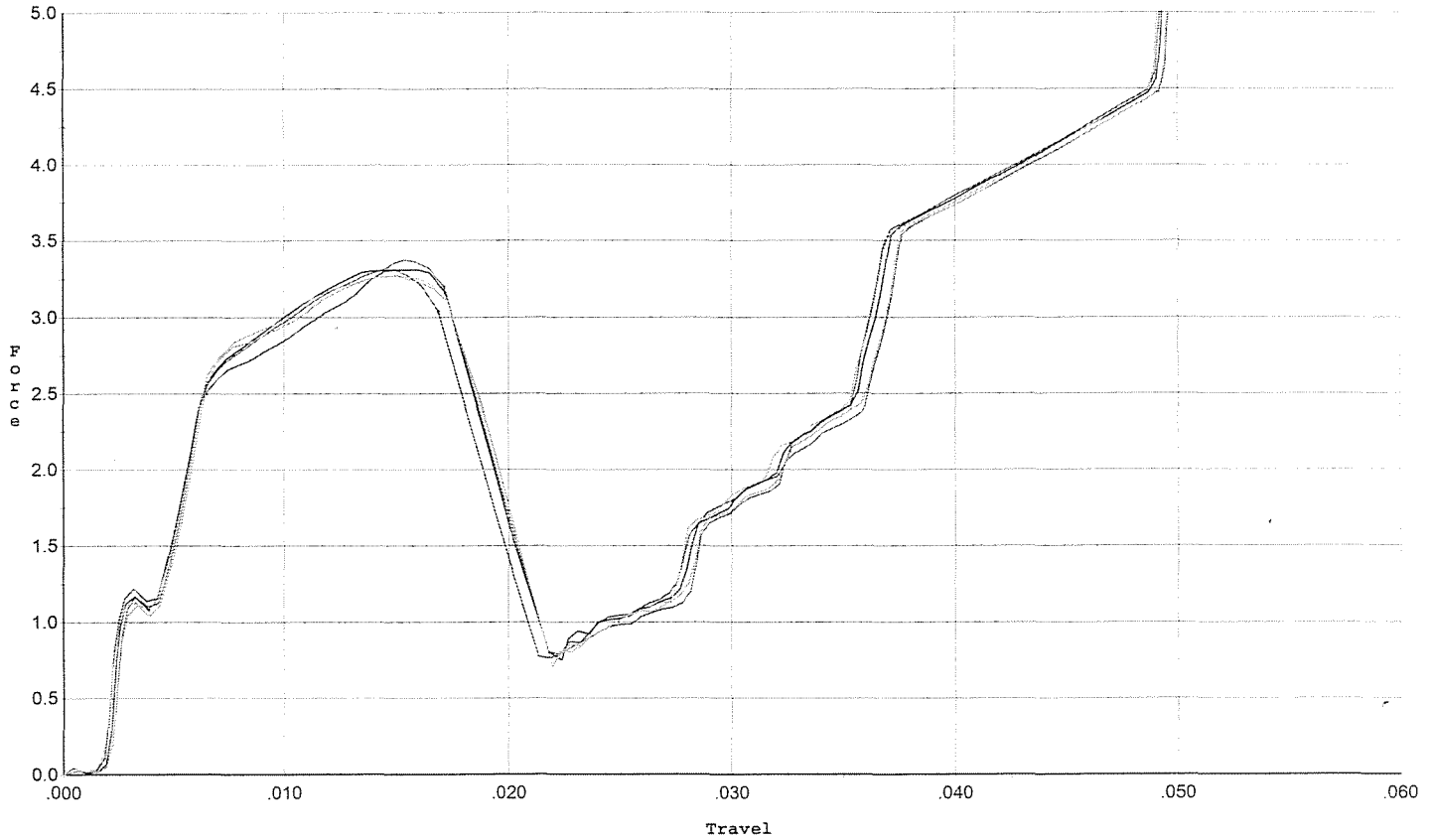
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.016	0.002	0.036	0.027		Set Trigger
2	2.545	0.016	0.002	0.035	0.028		Set Trigger
3	2.459	0.017	0.002	0.035	0.028		Set Trigger
4	2.448	0.017	0.002	0.035	0.027		Set Trigger
5	2.487	0.017	0.002	0.035	0.028		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



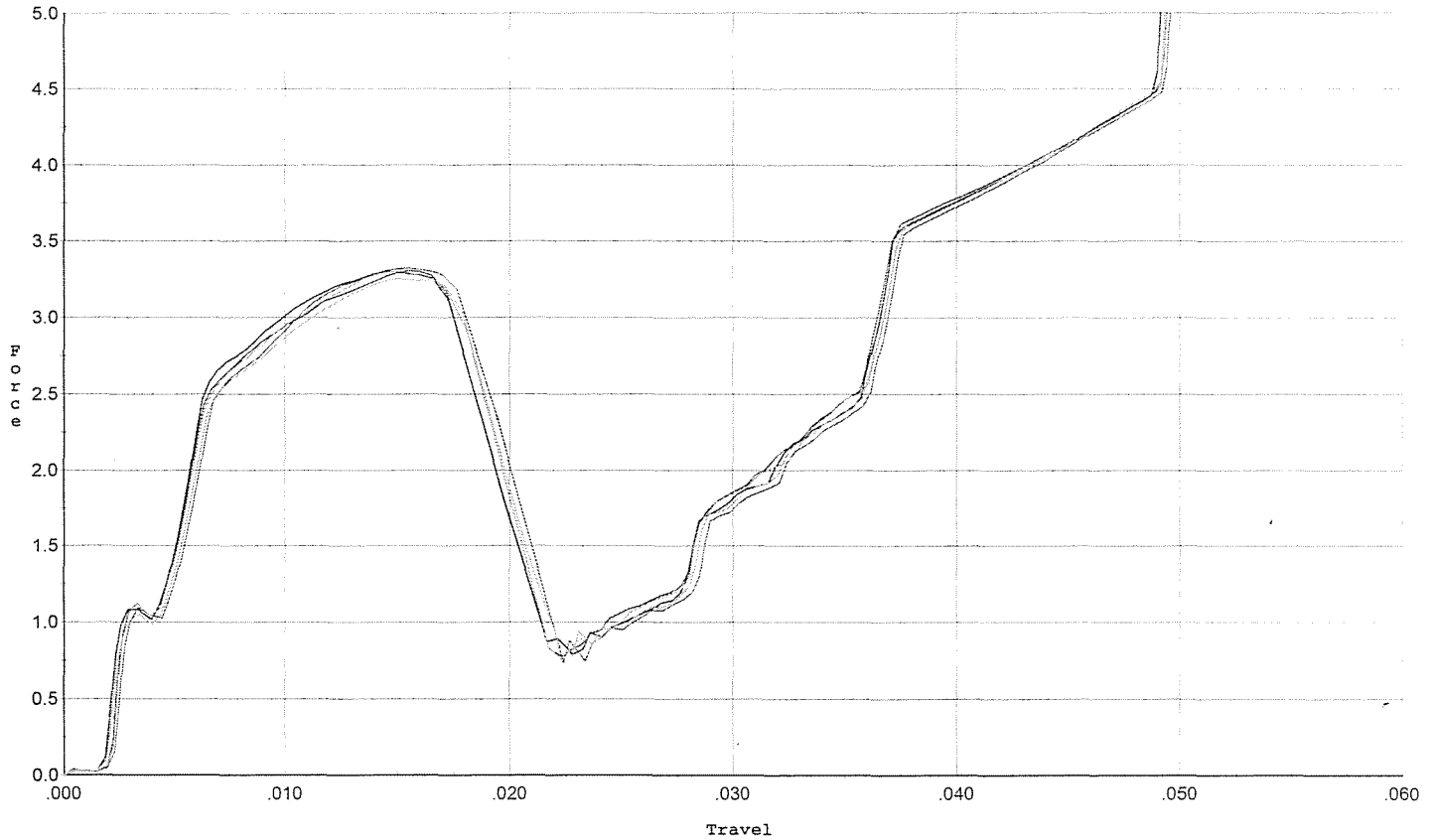
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.306	0.017	0.00	0.034	0.036		Set Trigger
2	3.306	0.017	0.002	0.034	0.037		Set Trigger
3	3.375	0.017	0.002	0.034	0.037		Set Trigger
4	3.272	0.019	0.00	0.033	0.041		Set Trigger
5	3.268	0.019	0.002	0.033	0.041		Set Trigger

A-3.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



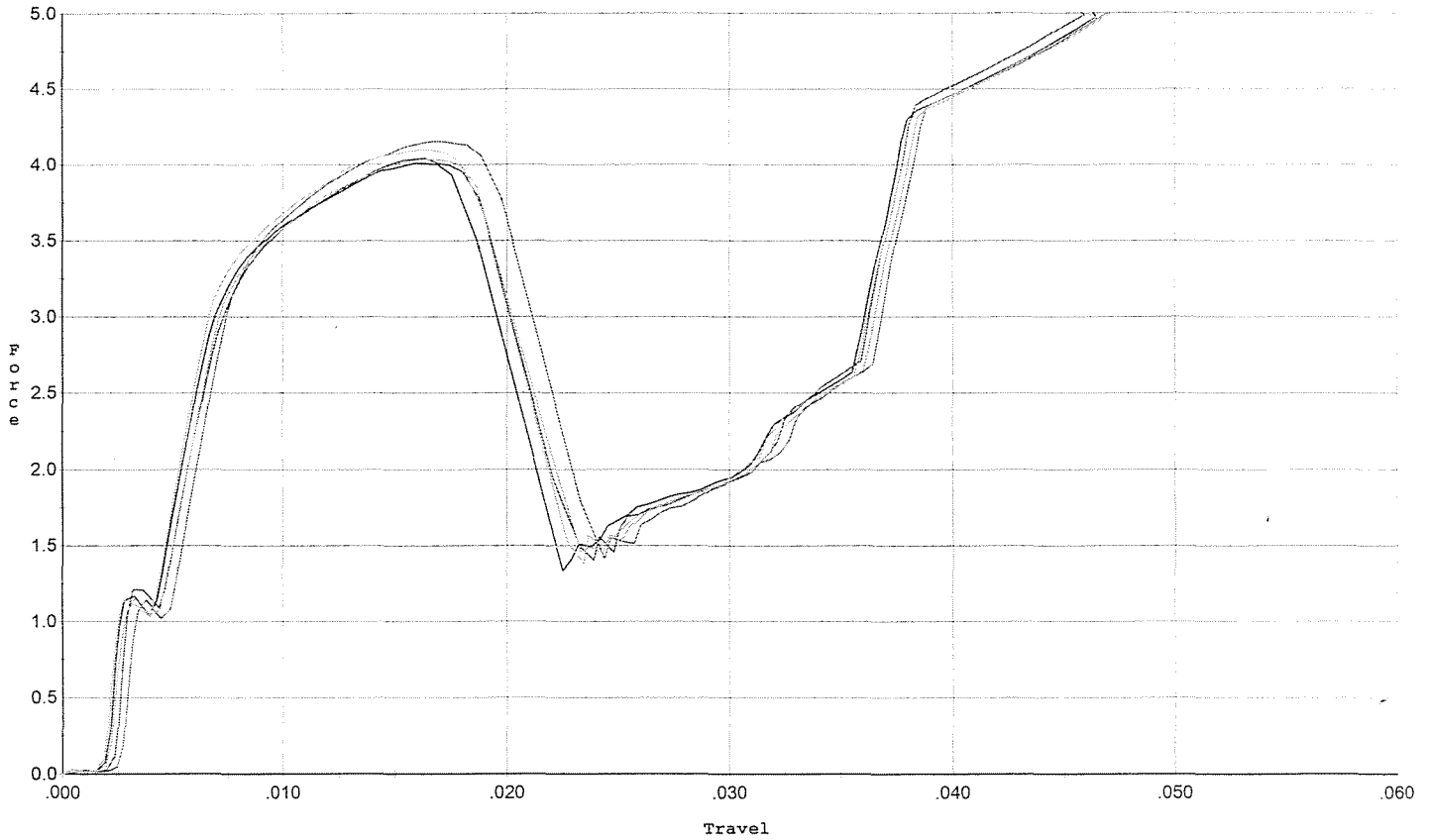
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.307	0.017	0.002	0.034	0.037		Set Trigger
2	3.301	0.017	0.002	0.034	0.037		Set Trigger
3	3.322	0.019	0.002	0.033	0.041		Set Trigger
4	3.255	0.018	0.002	0.033	0.038		Set Trigger
5	3.305	0.018	0.002	0.033	0.039		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



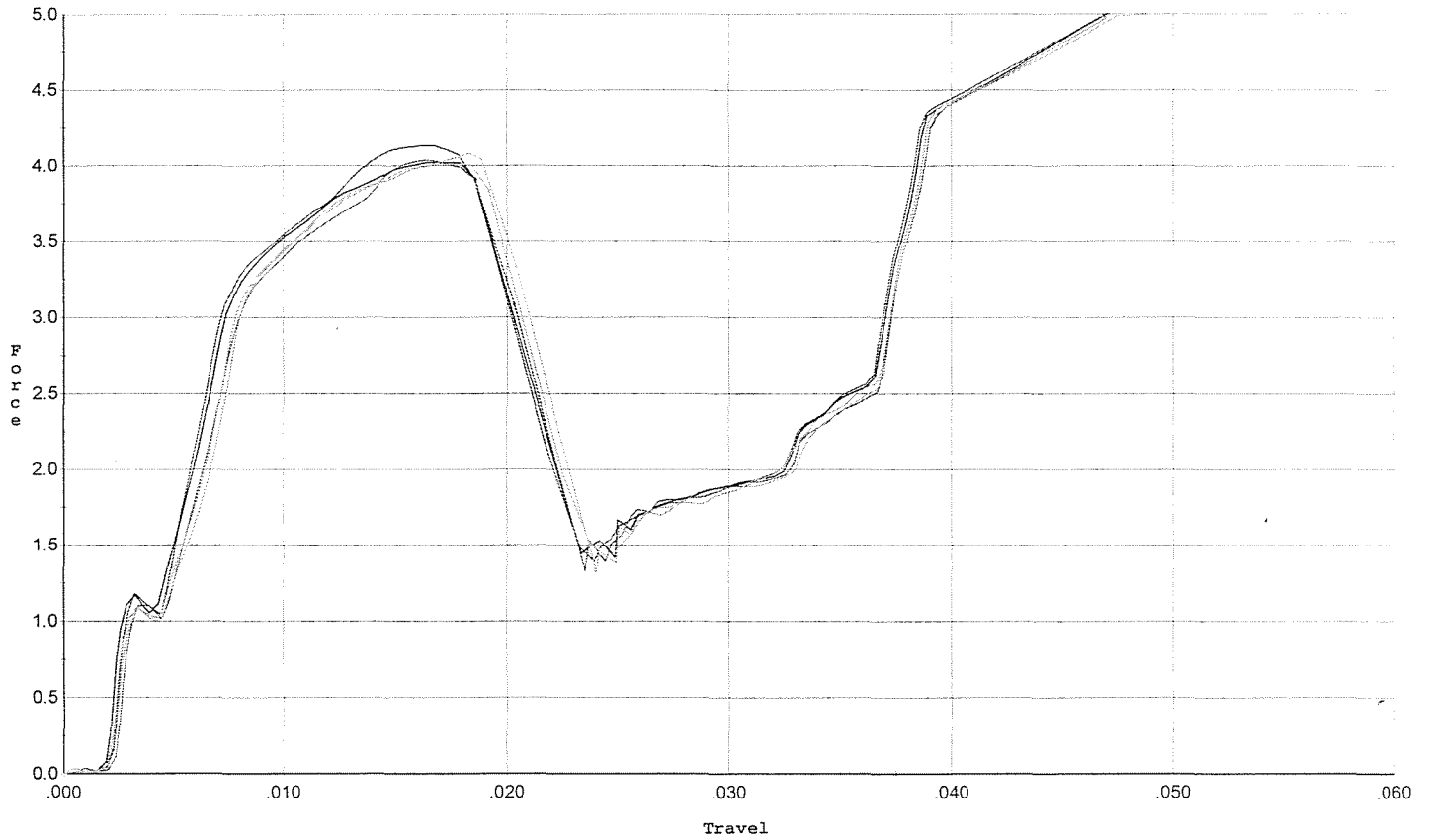
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.041	0.019	0.005	0.032	0.048		Set Trigger
2	4.010	0.019	0.002	0.032	0.048		Set Trigger
3	4.154	0.020	0.003	0.031	0.052		Set Trigger
4	4.101	0.019	0.004	0.031	0.050		Set Trigger
5	4.036	0.019	0.002	0.032	0.048		Set Trigger

A-4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



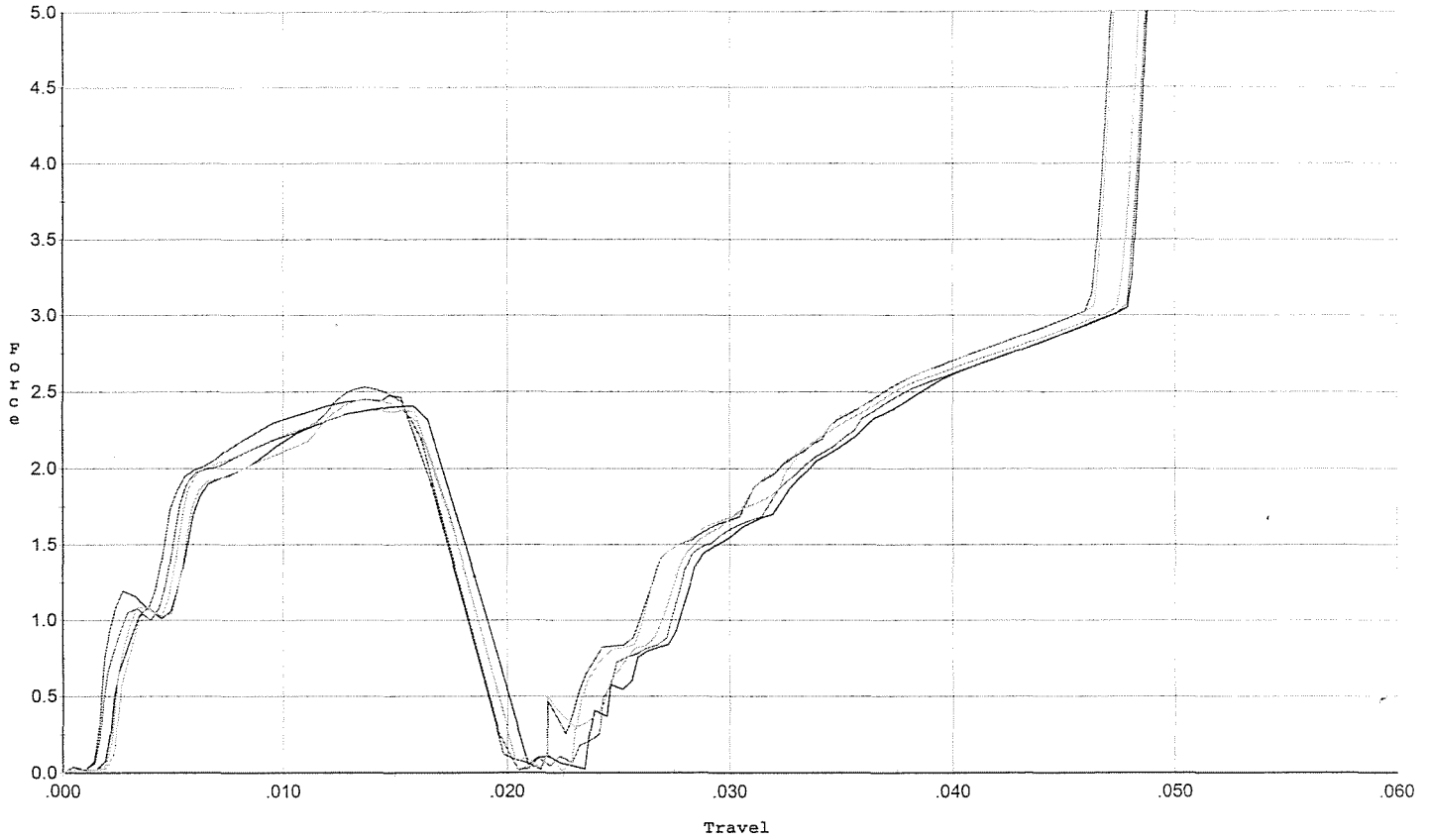
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.019	0.002	0.032	0.048		Set Trigger
2	4.022	0.019	0.002	0.032	0.048		Set Trigger
3	4.038	0.020	0.005	0.032	0.051		Set Trigger
4	4.013	0.019	0.00	0.032	0.048		Set Trigger
5	4.082	0.020	0.002	0.032	0.052		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



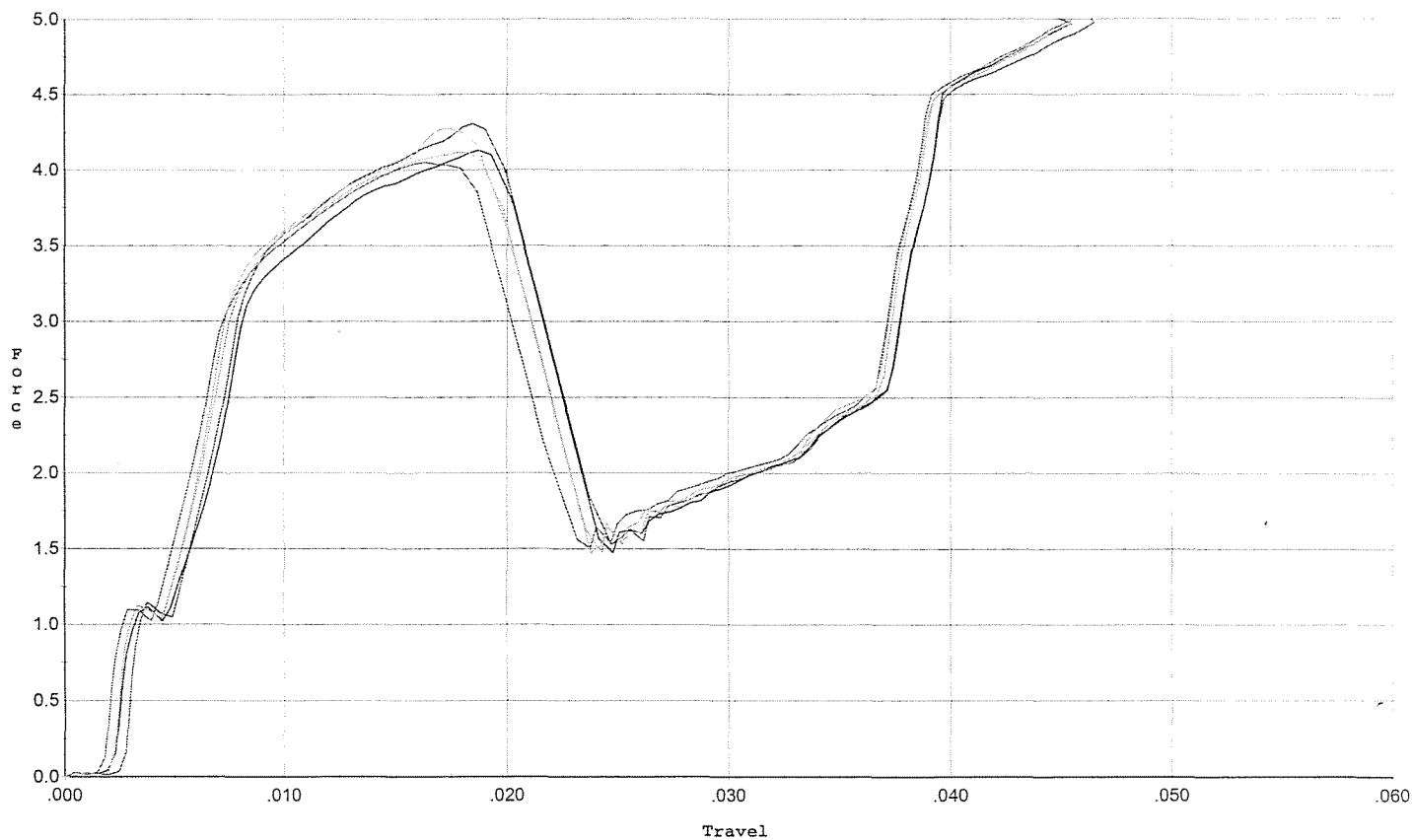
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.017	0.004	0.034	0.028		Set Trigger
2	2.407	0.019	0.002	0.035	0.029		Set Trigger
3	2.531	0.016	0.00	0.036	0.027		Set Trigger
4	2.381	0.017	0.005	0.034	0.028		Set Trigger
5	2.450	0.017	0.00	0.035	0.027		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.306	0.020	0.003	0.032	0.052		Set Trigger
2	4.129	0.020	0.00	0.031	0.052		Set Trigger
3	4.050	0.019	0.004	0.032	0.048		Set Trigger
4	4.269	0.020	0.005	0.031	0.053		Set Trigger
5	4.120	0.020	0.005	0.031	0.052		Set Trigger

A-4.17