

G6810394

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

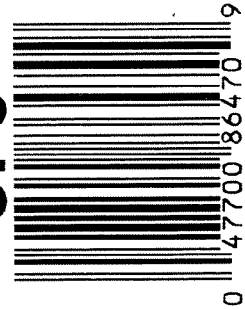
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6810394

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6810394

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SPD
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SPD
460	CHECK HEADSPACE		2-10-09	SPD
470	DIS-ASSEMBLE ACTION		2-10-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	TL
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	RD
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/16/09	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

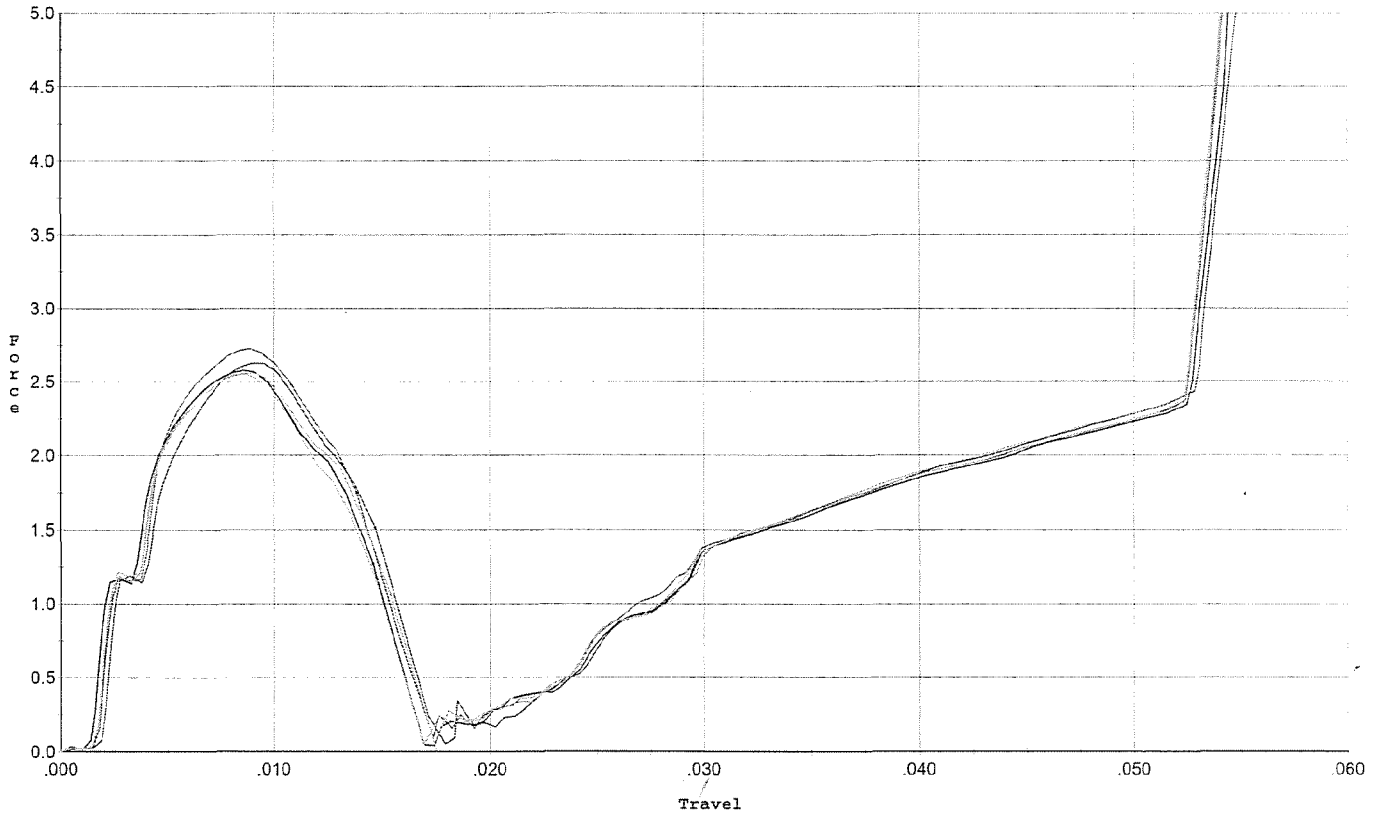
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u>	<u>6</u>	<u>4</u>	3-2-09	WV		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	3-2-09	WV		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.024</u>	<u>.023</u>	3-2-09	WV		
	J) ASSEMBLE STOCK					2-24-09	RW		
	K) ASSEMBLE SWIVEL STUDS					3-3-09	WV		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		2-25-09 RPD	RPD		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-25-09	RP		
670	FINAL INSPECTION A) HEADSPACE					3-2-09	WV		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u>	<u>2.72</u>	<u>2.65</u>	<u>2.61</u>	<u>2.41</u>	2-26-09	WV
	C) FUNCTION					3-2-09	WV		
690	PACK					3-5-09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



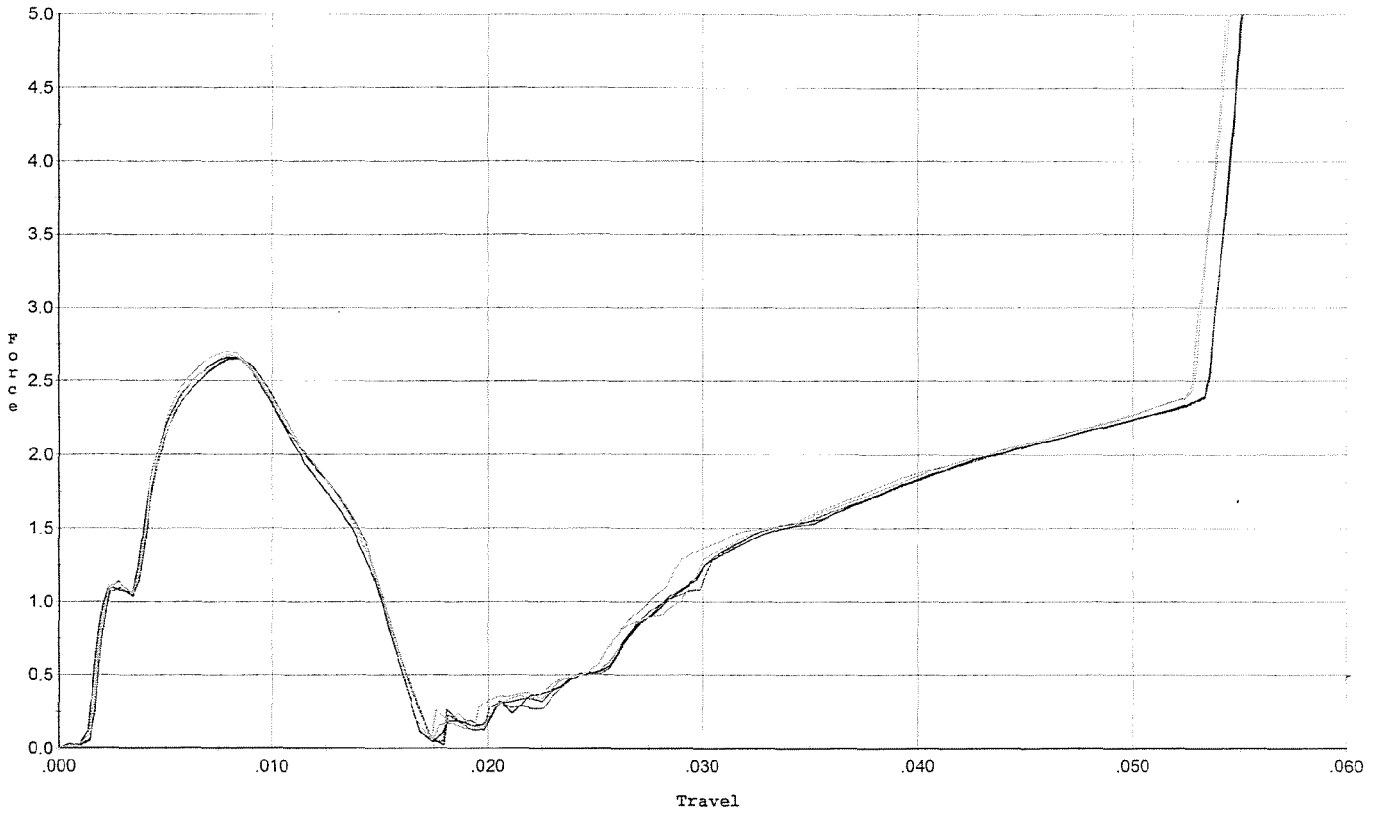
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.627	0.015	0.002	0.044	0.024		Set Trigger
2	2.577	0.015	0.00	0.044	0.024		Set Trigger
3	2.727	0.014	0.00	0.044	0.024		Set Trigger
4	2.551	0.015	0.00	0.044	0.024		Set Trigger
5	2.558	0.015	0.00	0.044	0.025		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



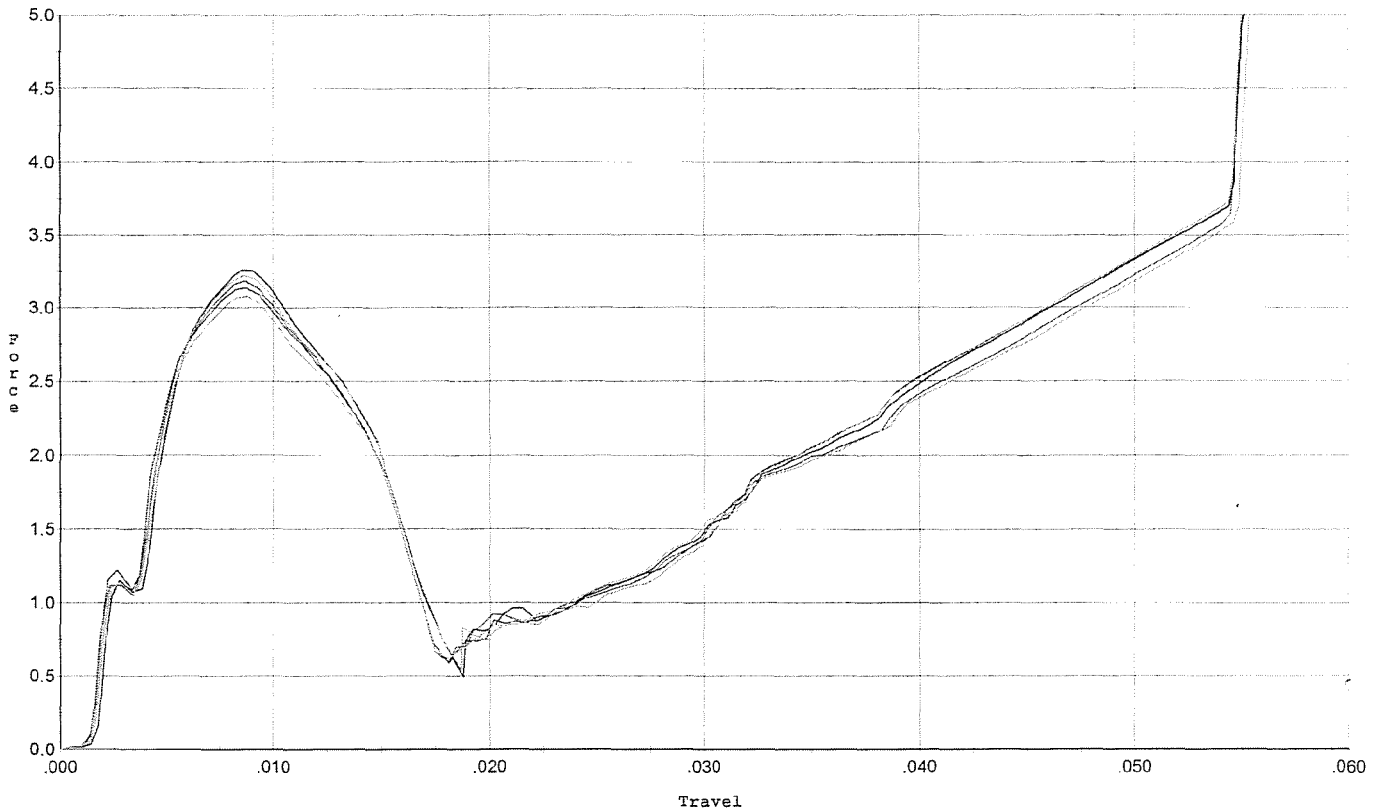
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.660	0.014	0.00	0.045	0.023		Set Trigger
2	2.660	0.015	0.004	0.045	0.024		Set Trigger
3	2.646	0.014	0.00	0.045	0.023		Set Trigger
4	2.674	0.014	0.00	0.044	0.024		Set Trigger
5	2.702	0.015	0.00	0.044	0.024		Set Trigger

A-2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



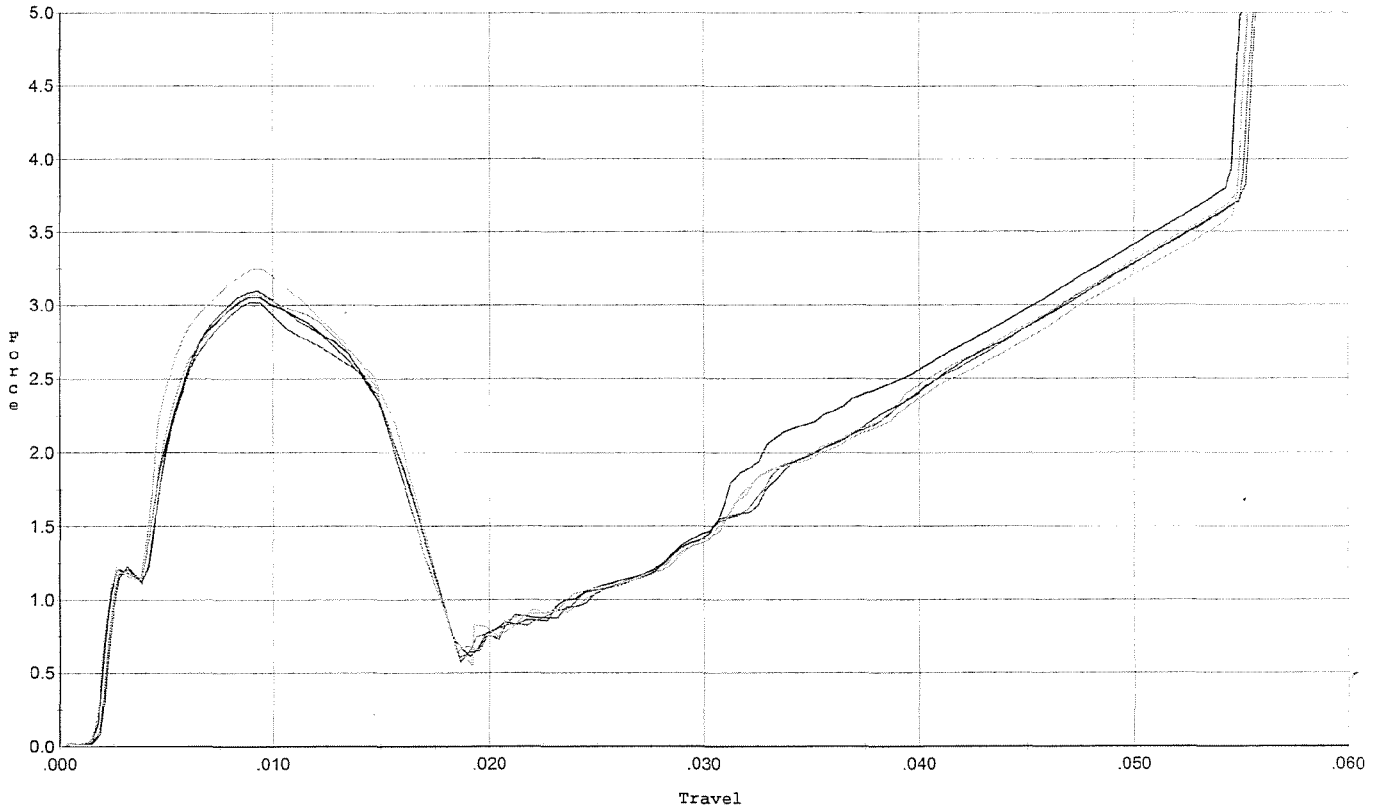
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.015	0.00	0.043	0.030		Set Trigger
2	3.261	0.015	0.00	0.043	0.029		Set Trigger
3	3.185	0.015	0.004	0.043	0.030		Set Trigger
4	3.079	0.015	0.00	0.042	0.029		Set Trigger
5	3.220	0.015	0.00	0.043	0.029		Set Trigger

A-3.19

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



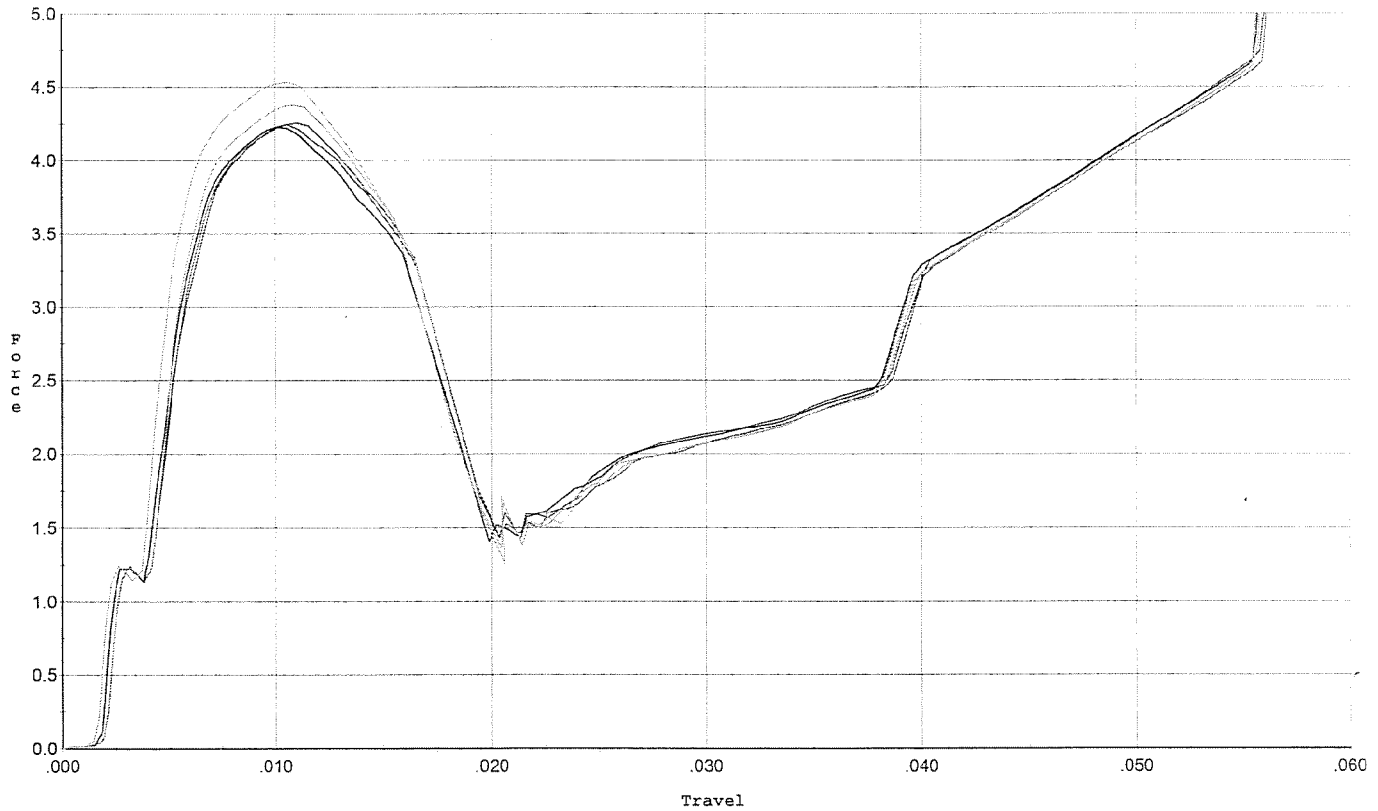
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.016	0.002	0.042	0.032		Set Trigger
2	3.054	0.015	0.004	0.042	0.029		Set Trigger
3	3.022	0.016	0.002	0.042	0.031		Set Trigger
4	3.249	0.015	0.004	0.043	0.031		Set Trigger
5	3.072	0.016	0.004	0.042	0.031		Set Trigger

A-3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



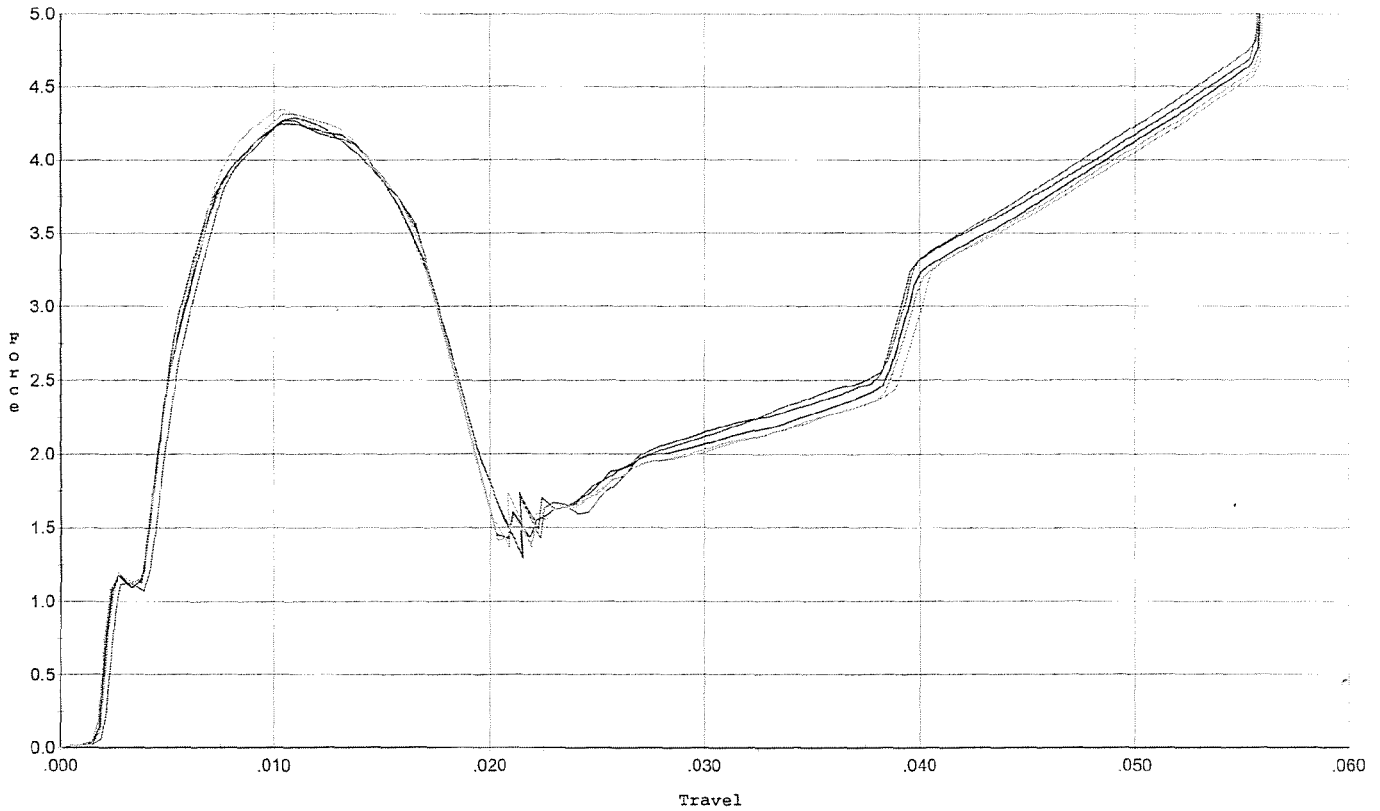
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.016	0.002	0.039	0.043		Set Trigger
2	4.227	0.018	0.004	0.039	0.047		Set Trigger
3	4.258	0.016	0.002	0.040	0.043		Set Trigger
4	4.380	0.016	0.002	0.039	0.044		Set Trigger
5	4.534	0.016	0.00	0.039	0.044		Set Trigger

A 4.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



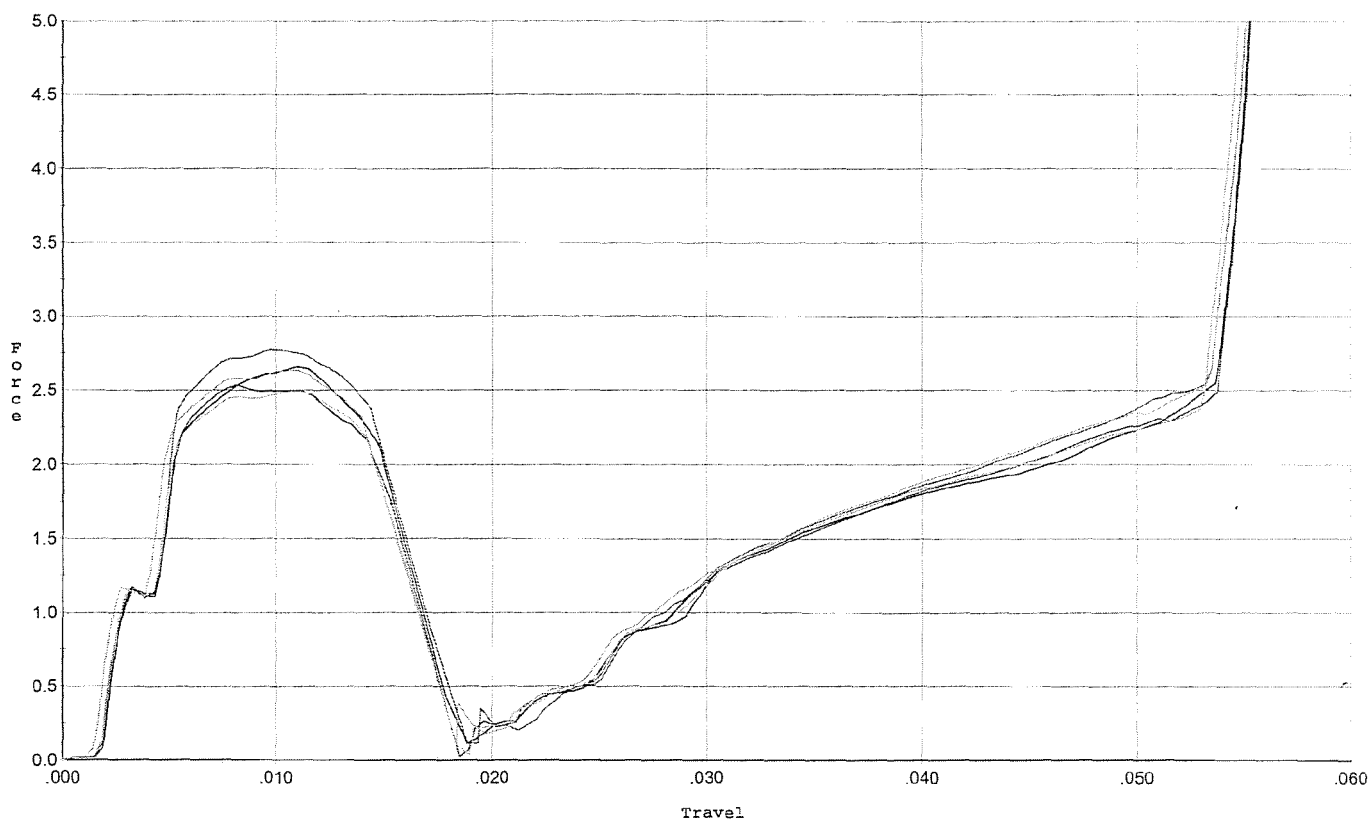
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.288	0.017	0.00	0.039	0.045		Set Trigger
2	4.251	0.017	0.00	0.039	0.046		Set Trigger
3	4.272	0.017	0.00	0.039	0.044		Set Trigger
4	4.348	0.017	0.004	0.039	0.046		Set Trigger
5	4.312	0.017	0.00	0.039	0.046		Set Trigger

A-4029

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



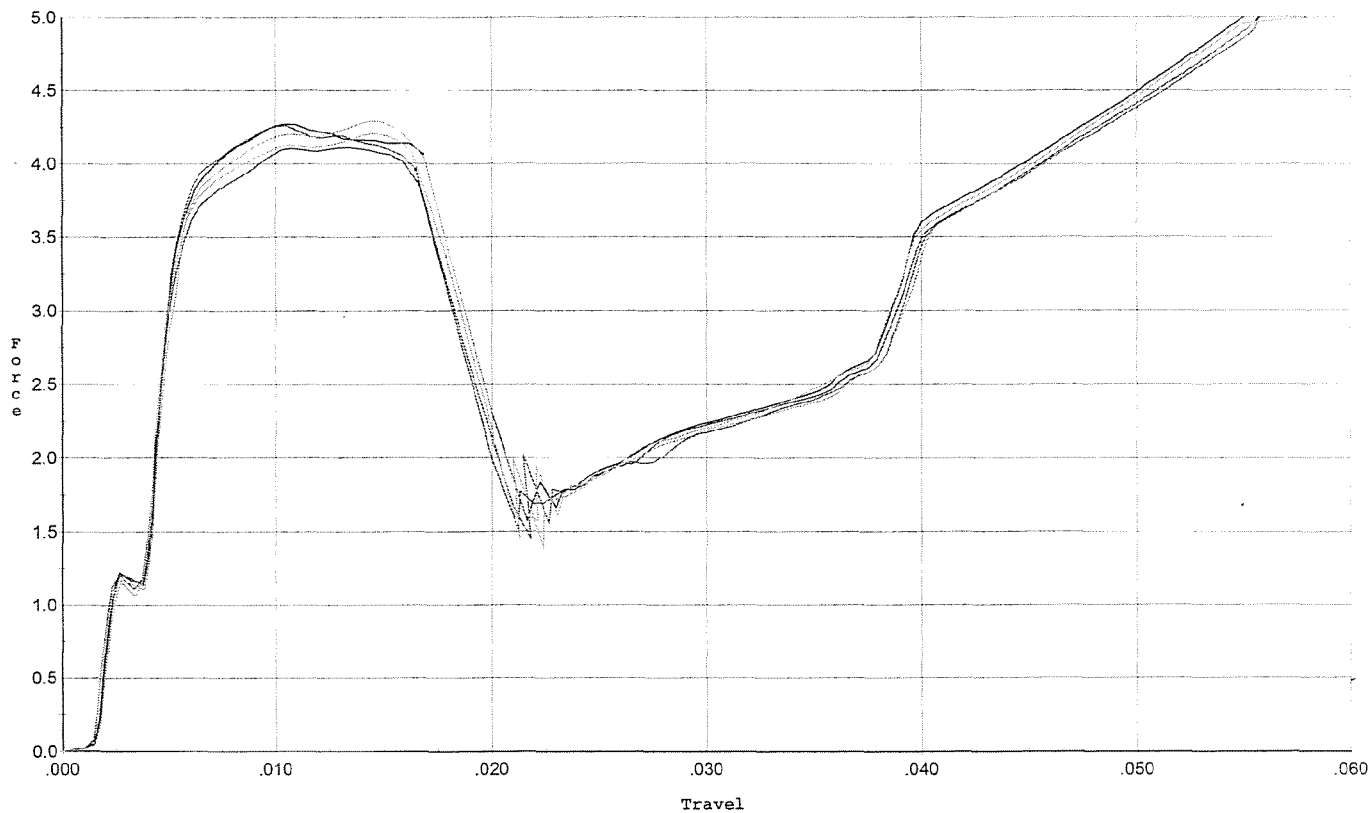
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.015	0.002	0.044	0.026		Set Trigger
2	2.655	0.015	0.002	0.044	0.026		Set Trigger
3	2.777	0.014	0.00	0.044	0.026		Set Trigger
4	2.491	0.016	0.00	0.044	0.027		Set Trigger
5	2.631	0.014	0.004	0.044	0.025		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.017	0.00	0.039	0.047		Set Trigger
2	4.271	0.017	0.004	0.038	0.049		Set Trigger
3	4.258	0.016	0.004	0.039	0.047		Set Trigger
4	4.206	0.018	0.00	0.038	0.051		Set Trigger
5	4.291	0.017	0.004	0.038	0.048		Set Trigger

A. 4.22