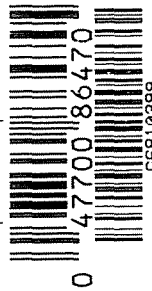


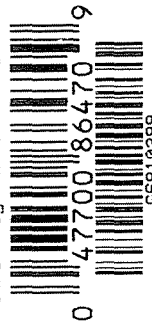
G6810399

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

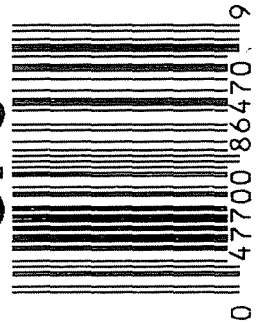
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6810399

UPC



GUN SERIAL #

G 6810399

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-9-09	SPD.
430	ASSEMBLE TO STOCK		2-9-09	SP
440	PROOF		2-9-09	SPD.
460	CHECK HEADSPACE		2-9-09	SPD.
470	DIS-ASSEMBLE ACTION		2-9-09	SPD.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-9-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-10-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (PS)	2/13/09	(PS)
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DC
542	APPLY COATINGS (BARREL ACTION)		2/1/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-19-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

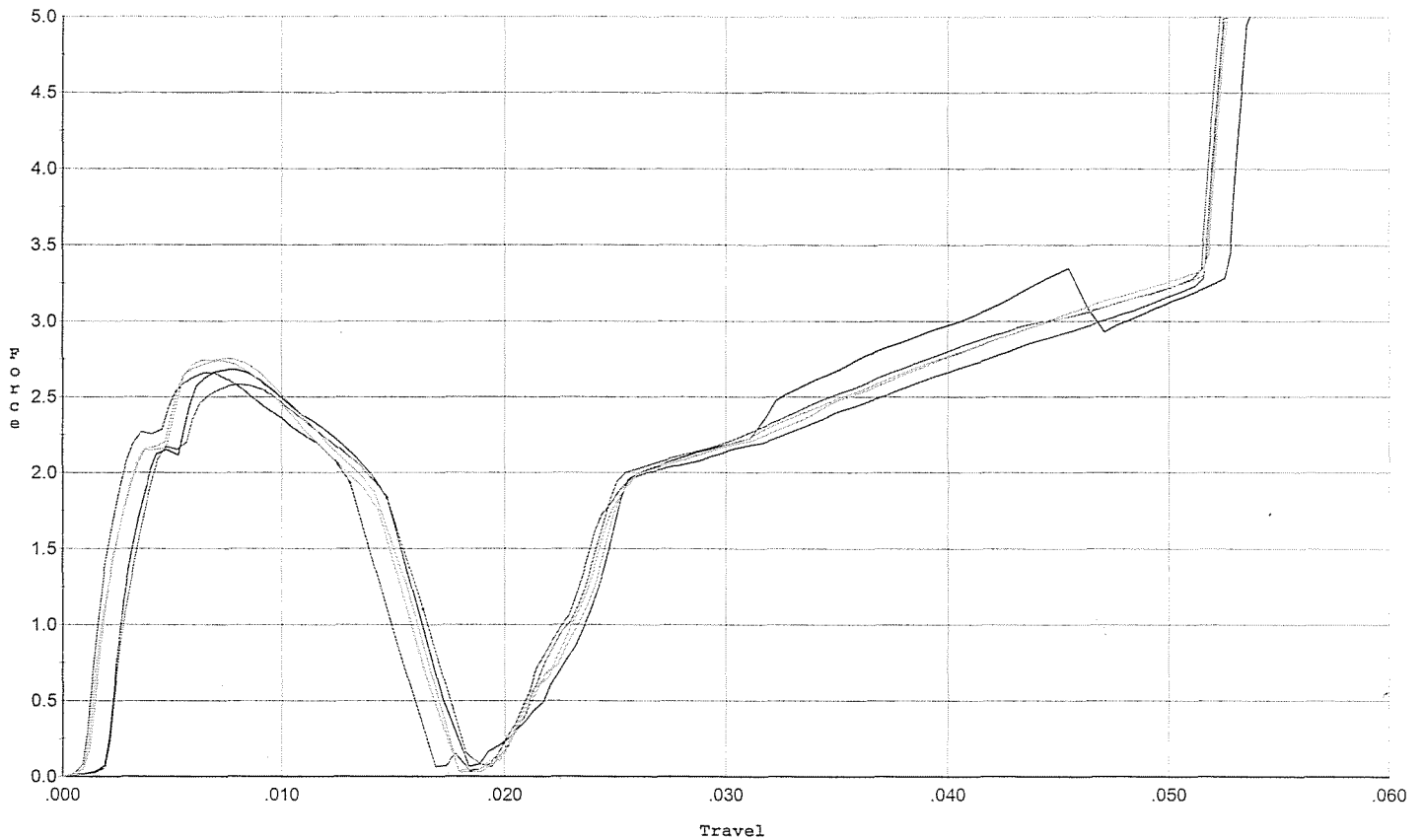
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.5	6	7	2-27-09	WN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	4	4	4	2-27-09	WN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.022	.023	2-27-09	WN		
	J) ASSEMBLE STOCK					2-19-09	KTZ		
	K) ASSEMBLE SWIVEL STUDS					2-27-09	WN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 &	FUNCTION TEST AND		PASS	FAIL					
650	TARGET		PASS	FAIL		2-23-09	R.P.D.		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-23-09	RP		
670	FINAL INSPECTION A) HEADSPACE					2-27-09	WN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.51	2.70	2.63	2.37	2.55	2-24-09	WN
	C) FUNCTION					2-27-09	WN		
690	PACK					3/2/09	Fin		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



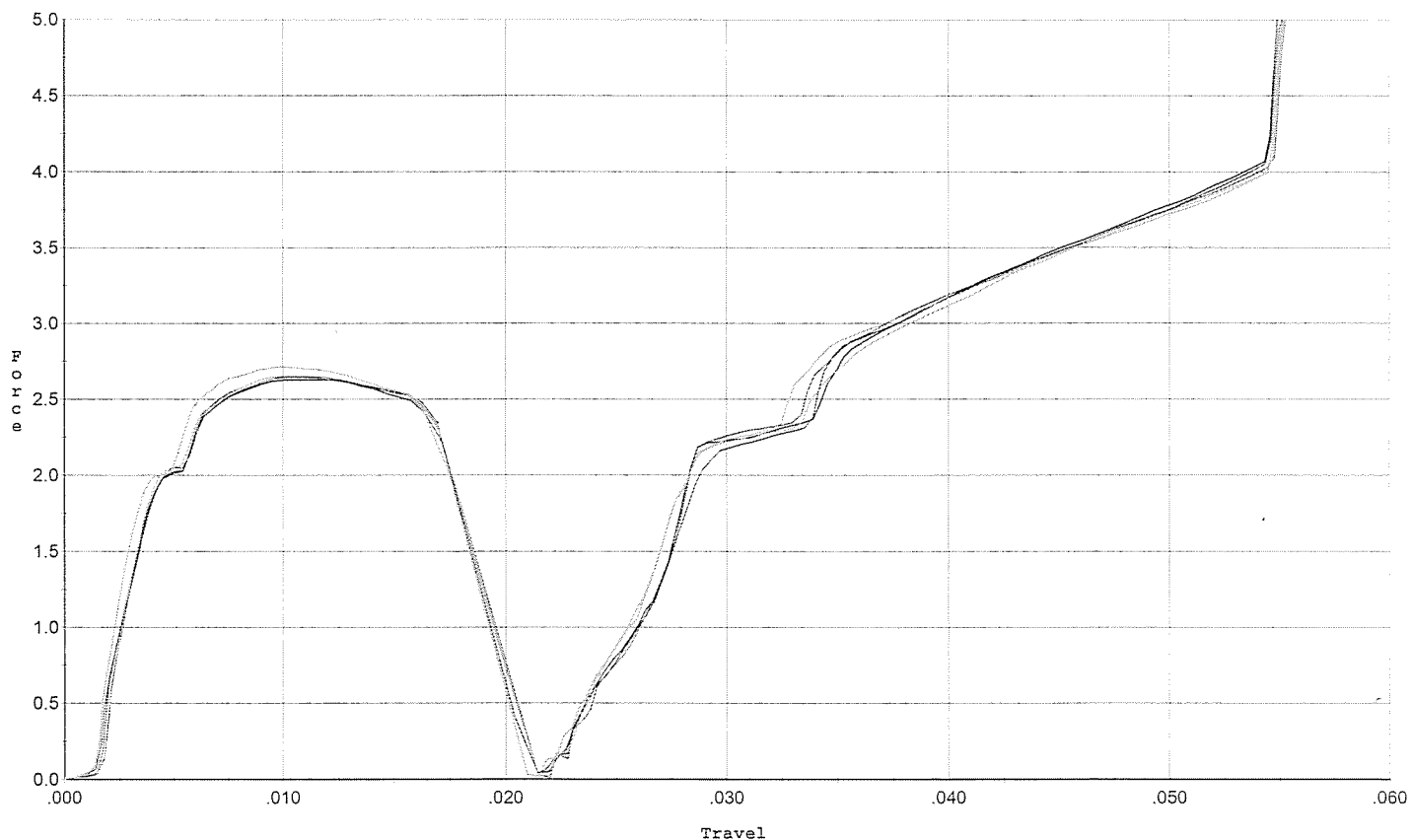
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.661	0.013	0.00	0.042	0.025		Set Trigger
2	2.680	0.015	0.00	0.041	0.026		Set Trigger
3	2.583	0.016	0.00	0.040	0.028		Set Trigger
4	2.740	0.014	0.00	0.041	0.027		Set Trigger
5	2.753	0.016	0.00	0.041	0.029		Set Trigger

A-2-68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



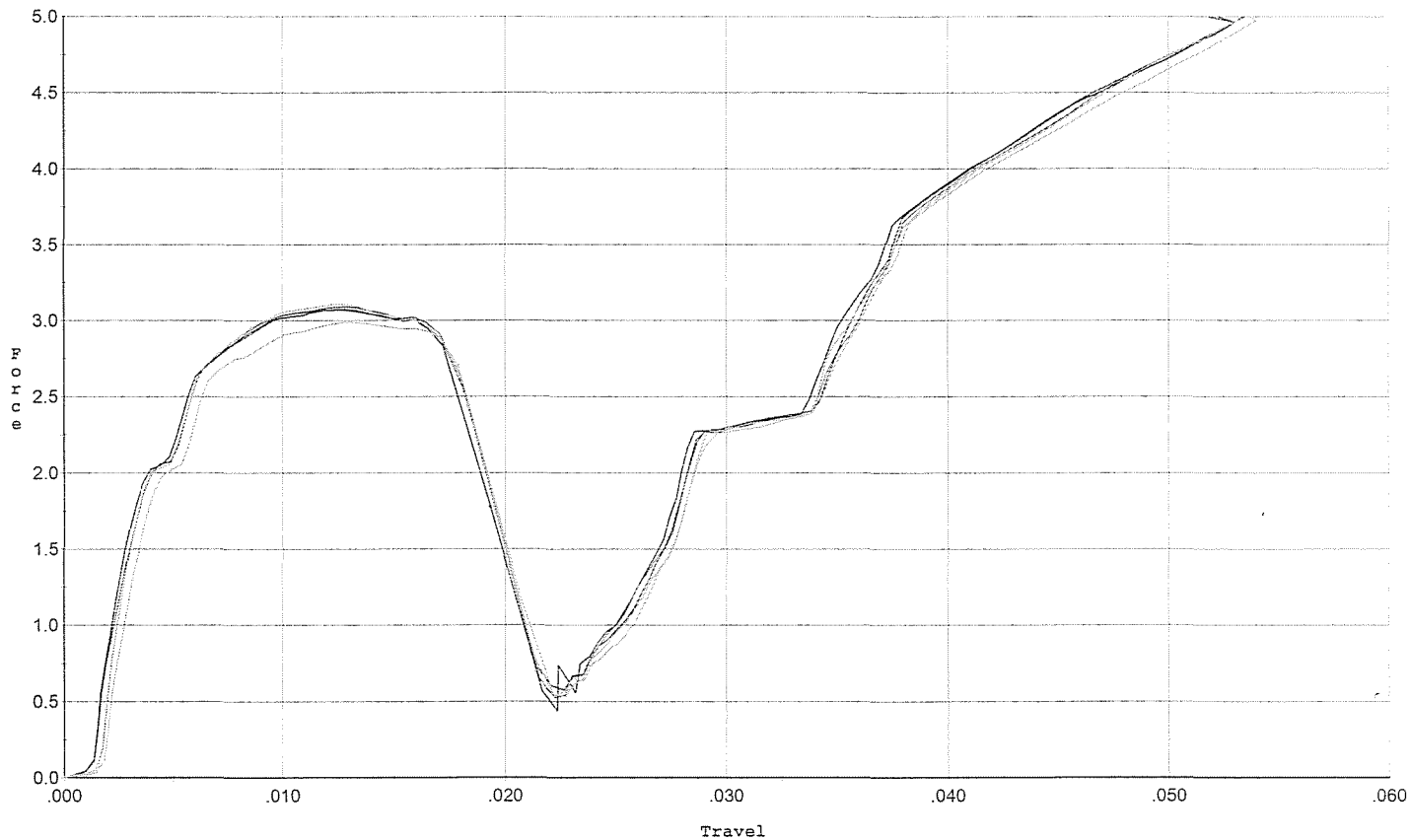
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.651	0.017	0.00	0.040	0.033		Set Trigger
2	2.626	0.017	0.00	0.040	0.032		Set Trigger
3	2.646	0.017	0.00	0.040	0.033		Set Trigger
4	2.653	0.017	0.00	0.040	0.033		Set Trigger
5	2.715	0.017	0.00	0.040	0.035		Set Trigger

A.2.65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



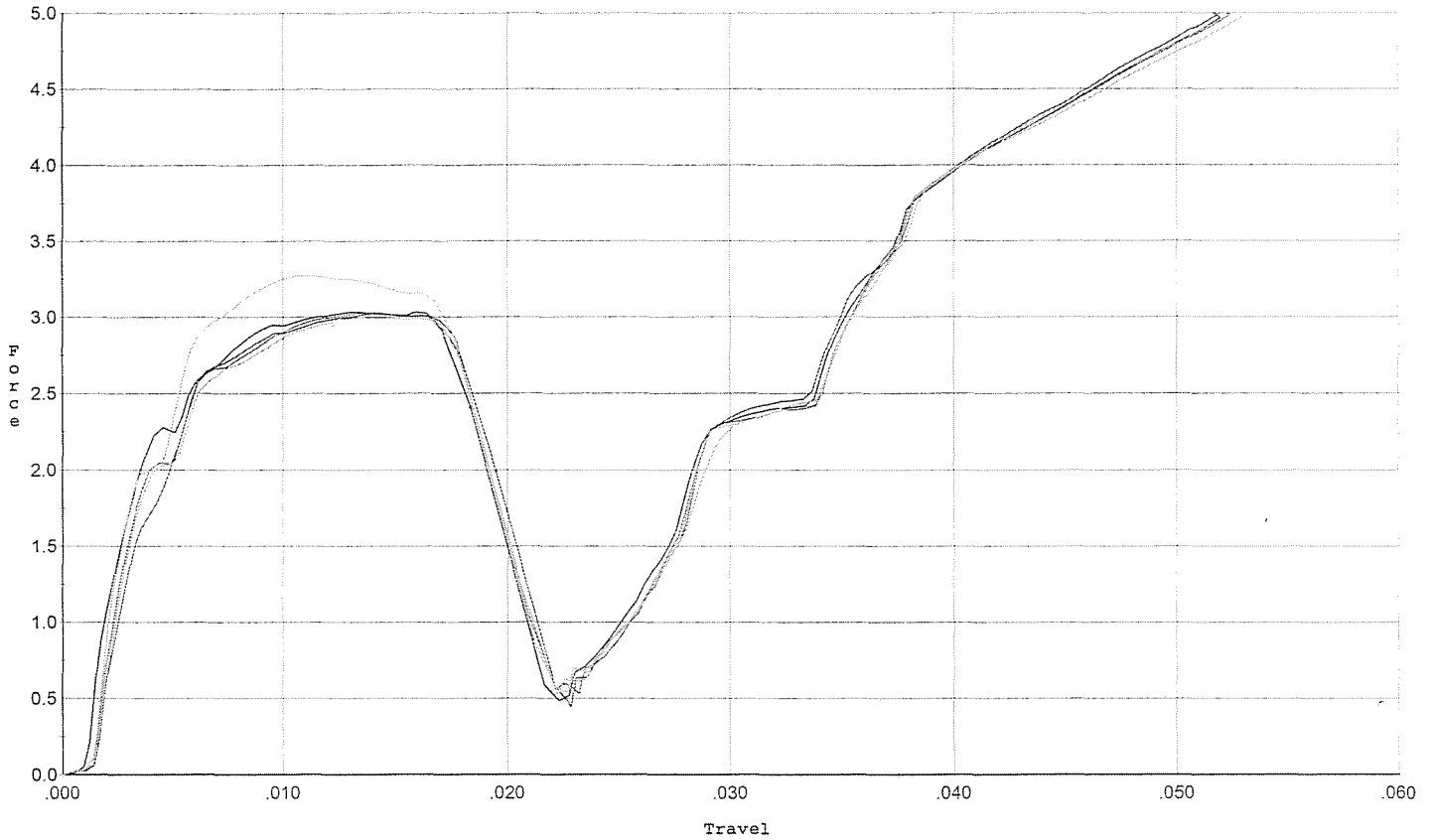
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.089	0.018	0.00	0.038	0.040		Set Trigger
2	3.066	0.019	0.00	0.037	0.043		Set Trigger
3	3.074	0.018	0.00	0.038	0.040		Set Trigger
4	3.107	0.018	0.00	0.038	0.040		Set Trigger
5	2.991	0.018	0.00	0.038	0.038		Set Trigger

A-3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



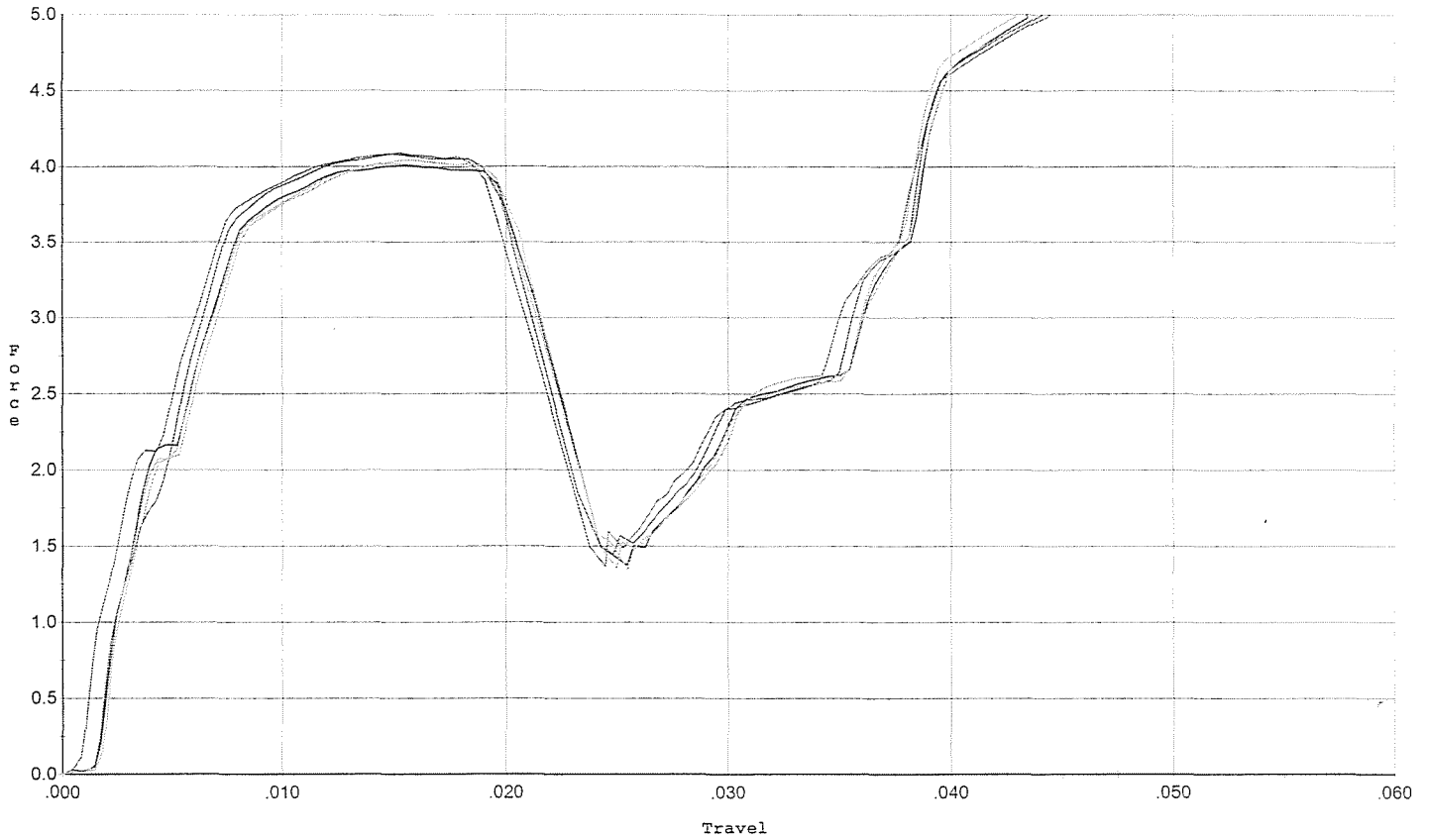
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.023	0.019	0.00	0.038	0.042		Set Trigger
2	3.031	0.018	0.00	0.038	0.041		Set Trigger
3	3.027	0.018	0.00	0.038	0.039		Set Trigger
4	3.271	0.018	0.00	0.038	0.042		Set Trigger
5	2.997	0.018	0.00	0.038	0.039		Set Trigger

A-3-07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



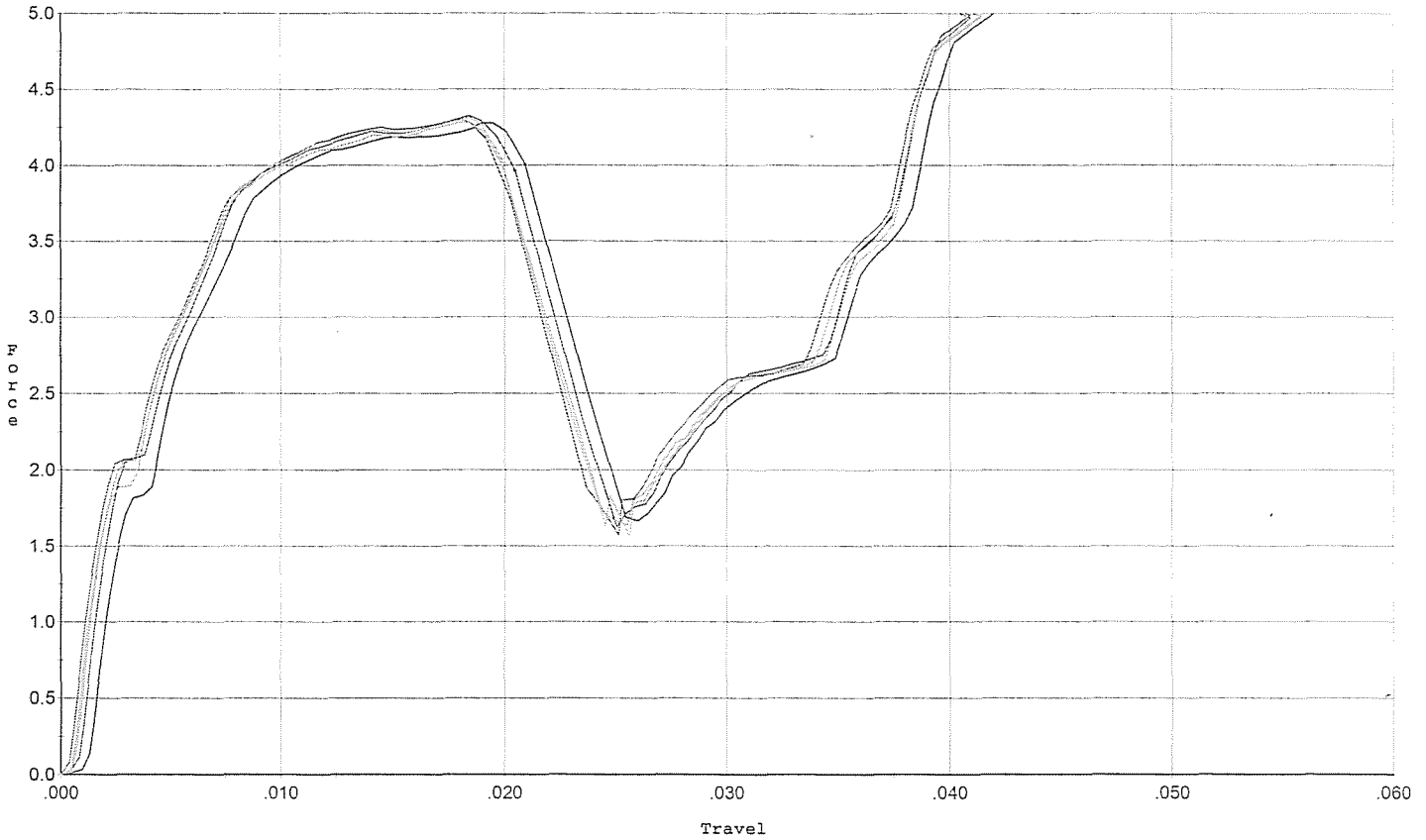
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.020	0.00	0.034	0.056		Set Trigger
2	4.008	0.021	0.00	0.033	0.060		Set Trigger
3	4.083	0.021	0.00	0.033	0.062		Set Trigger
4	4.045	0.021	0.00	0.033	0.057		Set Trigger
5	4.020	0.022	0.00	0.033	0.061		Set Trigger

A. 4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



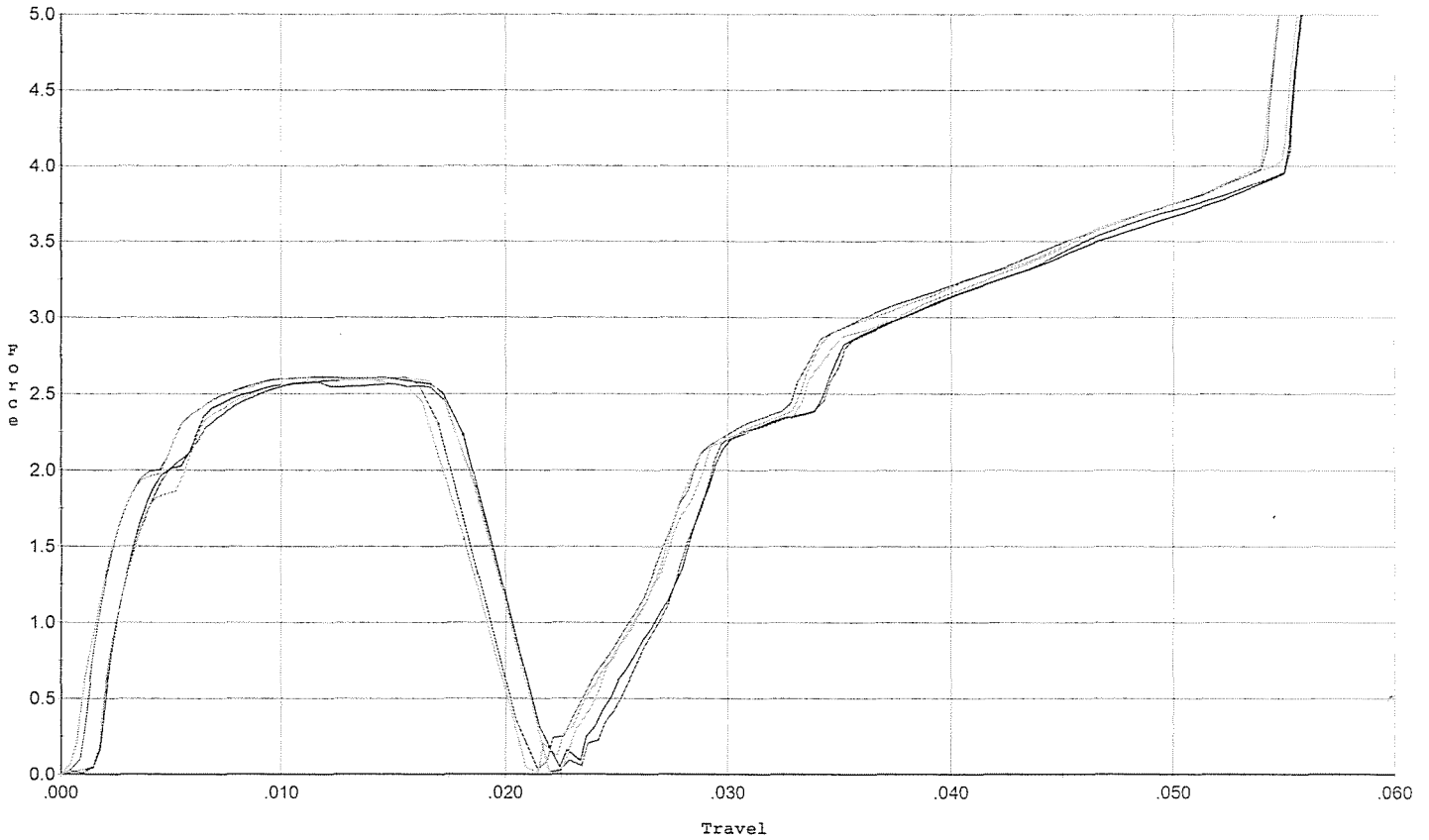
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.327	0.020	0.00	0.032	0.063		Set Trigger
2	4.279	0.021	0.00	0.033	0.063		Set Trigger
3	4.304	0.020	0.00	0.032	0.063		Set Trigger
4	4.283	0.020	0.00	0.033	0.062		Set Trigger
5	4.315	0.020	0.00	0.033	0.062		Set Trigger

A-4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



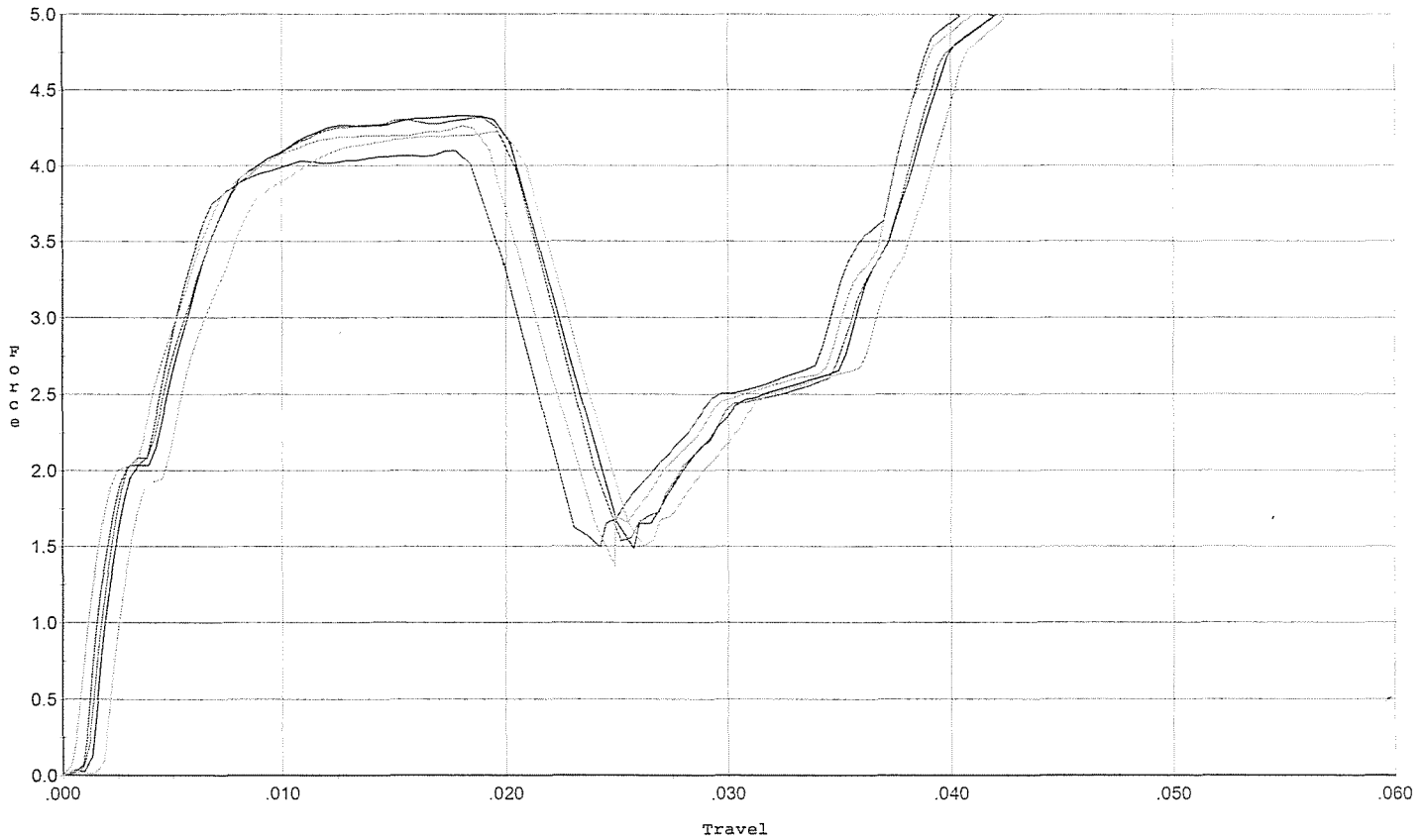
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.019	0.00	0.040	0.036		Set Trigger
2	2.594	0.018	0.00	0.039	0.035		Set Trigger
3	2.612	0.017	0.00	0.039	0.034		Set Trigger
4	2.595	0.019	0.00	0.039	0.036		Set Trigger
5	2.605	0.018	0.00	0.039	0.036		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.020	0.00	0.033	0.060		Set Trigger
2	4.329	0.020	0.00	0.033	0.063		Set Trigger
3	4.318	0.020	0.00	0.033	0.064		Set Trigger
4	4.222	0.021	0.002	0.033	0.062		Set Trigger
5	4.262	0.019	0.00	0.033	0.060		Set Trigger

A-4.24